

Chemical Science

Accepted Manuscript

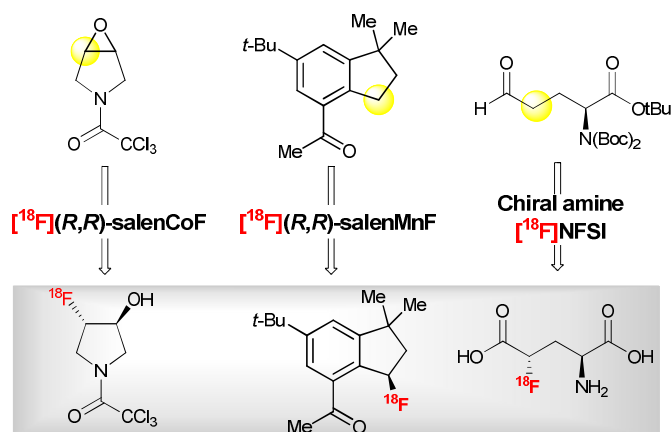


This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. We will replace this *Accepted Manuscript* with the edited and formatted *Advance Article* as soon as it is available.

You can find more information about *Accepted Manuscripts* in the [Information for Authors](#).

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard [Terms & Conditions](#) and the [Ethical guidelines](#) still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.



To date, both transition metal complexes and organomediators have been employed for enantiocontrolled ^{18}F -incorporation as an alternative to conventional resolution or $S_{\text{N}}2$ -based radiochemistry .



Chemical Sciences

MINIREVIEW

Asymmetric ^{18}F -Fluorination for Applications in Positron Emission Tomography

Received 00th January 20xx,
Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

www.rsc.org/

Faye Buckingham and Véronique Gouverneur*

Abstract: Positron Emission Tomography (PET) is becoming more frequently used by medicinal chemists to facilitate the selection of the most promising lead compounds for further evaluation. For PET, this entails the preparation of ^{11}C - or ^{18}F -labeled drugs or radioligands. With the importance of chirality and fluorine substitution in drug development, chemists can be faced with the challenge of preparing enantiopure molecules featuring the ^{18}F -tag on a stereogenic carbon. Asymmetric ^{18}F -fluorination is an emerging field of research that provides an alternative to resolution or conventional $\text{S}_{\text{N}}2$ -based radiochemistry. To date, both transition metal complexes and organomediators have been successfully employed for ^{18}F -incorporation at a stereogenic carbon.

1. Introduction

It is universally recognized that molecular chirality has a direct impact on function. In nature, many essential biological molecules exist only in one of two possible mirror-image structures, either because they possess a chiral unit or through their overall structure.¹ In the context of drug development, chirality dominates and it has been accepted since the early 1980s that most of the biological activity observed for a racemate often resides within a single enantiomer.² As a result, it was anticipated that the proportion of racemic new molecular entities (NMEs) would decrease over time and possibly vanish. A recent survey indicates that the number of enantiopure NMEs approved since the mid-1990s has indeed increased, but the development and approval of racemic compounds remains a viable approach.³ The deeply rooted importance of chirality in the pharmaceutical industry⁴ and other areas, such as material science, has encouraged much research in asymmetric synthesis and catalysis, two active fields of modern chemistry.⁵

The scientific complexity of drug discovery and the commercial challenges currently facing the pharmaceutical industry have led medicinal chemists to consider Positron Emission Tomography (PET)⁶ more frequently as a technology for the identification of the most promising lead compounds much earlier in the drug discovery pipeline.⁷ PET is a non-invasive quantitative imaging modality that can be employed to study drug pharmacokinetics and pharmacodynamics, and the relationship of these pharmacological characteristics to the behavioral, therapeutic and toxic properties of

drugs. With the current trend in the pharmaceutical industry to develop optically pure products, PET can also assess the behavior of individual enantiomers in living systems.⁸ For chiral radiopharmaceuticals used in the clinic, the administration of a single enantiomer is beneficial in terms of minimizing amount of radioactivity for the patient and, in some cases, by reducing background uptake due to non-specific retention of the inactive enantiomer. The advantageous characteristics of the positron emitting isotope ^{18}F ,⁹ and the prominent position of fluorine substitution in drug discovery¹⁰ have fuelled an upsurge of interest in ^{18}F -radiochemistry, with the appearance of novel methods for ^{18}F -labeling inspired by modern ^{19}F chemistry. Despite these advances, the production of chiral non-racemic ^{18}F -labeled drugs remains challenging, especially when the ^{18}F -tag is located on a stereogenic carbon. Figure 1 presents the various approaches one may consider for this latter scenario.

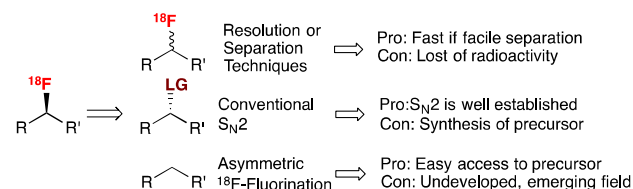


Fig. 1. ^{18}F -C Stereogenicity: resolution or separation techniques, conventional $\text{S}_{\text{N}}2$, and asymmetric ^{18}F -fluorination.

Radiochemists would typically consider the separation of ^{18}F -labeled stereoisomers using High Performance Liquid Chromatography (HPLC) in preference to overcoming the obstacles associated with stereoselective or asymmetric ^{18}F -fluorination; this is

^a University of Oxford, Chemistry Research Laboratory, 12 Mansfield Road, OX1 3UQ, Oxford (UK). Email: veronique.gouverneur@chem.ox.ac.uk

despite the fact that such separation leads to a substantial loss of radioactivity (50% loss for the separation of two enantiomers). In this essay, we discuss the challenges associated with ^{18}F -incorporation onto a stereogenic carbon and the current state of play of this field of research; in the conclusive remarks, we question how important such developments are for drug developers and PET radiochemists.

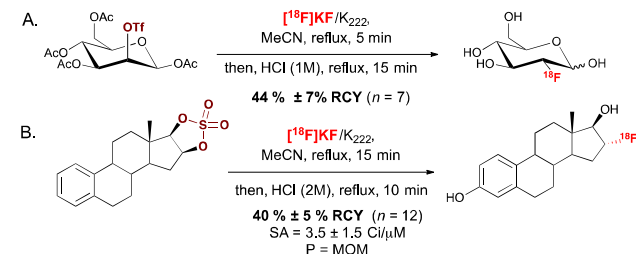
2. ^{18}F -C Bond Formation and Stereogenicity

The slow progress of ^{18}F -radiochemistry in comparison with ^{19}F -chemistry is commensurate with the various hurdles associated with ^{18}F -labeling. Most academic and clinical research laboratories are not equipped to handle the cyclotron produced radioisotope ^{18}F , a non-trivial limitation preventing fast development in ^{18}F -radiochemistry. The half-life of the positron emitter ^{18}F (109 mins) imposes time constraints that are not compatible with the lengthy reaction time required for many late stage ^{19}F -fluorinations, and the stoichiometry of ^{18}F -radiochemical processes may lead to significant differences in terms of reaction kinetics, in addition to complications for purification.⁹ The ^{18}F source is indeed employed in nano- or picomolar quantity and is therefore in large sub-stoichiometry with respect to the precursor. Furthermore, for radiopharmaceuticals, additional complications may arise during isolation and formulation due to radiolytic decomposition.¹¹ Another significant difference between ^{18}F and ^{19}F chemistries stems from the preference for reactions using ^{18}F fluoride instead of ^{18}F F_2 . ^{18}F fluoride is easier to produce and to handle than ^{18}F F_2 and is therefore widely available. Importantly, use of a nucleophilic ^{18}F source leads to ^{18}F -labeled molecules in higher specific activity, an advantageous property that widens considerably the range of PET studies possible to support drug discovery programs as well as clinical studies. Despite the high strength of the C-F bond (for CH_3F , BDE = 109.9 kcal/mol),¹² metabolic paths leading to radiodefluorination with release of ^{18}F fluoride are problematic for tracers formulated with high specific activity and concentration, because ^{18}F fluoride binds strongly to the skeletal system. This effect is minimized with ^{18}F -labeled aryl fluorides, which are more stable towards defluorination than alkyl fluoride. The intrinsic sp^3 hybridization of stereogenic carbons makes chiral ^{18}F -labeled tracers susceptible to rapid metabolic degradation through oxidation and/or elimination pathways. Some reports suggest that the use of ^{18}F -labeled cycloalkyl fluoride, and more generally ^{18}F -incorporation onto secondary instead of primary carbon atoms, typically enhances metabolic resistance;¹³ these structurally refined compounds may feature ^{18}F -C stereogenicity and pose additional radiosynthetic challenges.

2.1 The Conventional $\text{S}_{\text{N}}2$ Approach

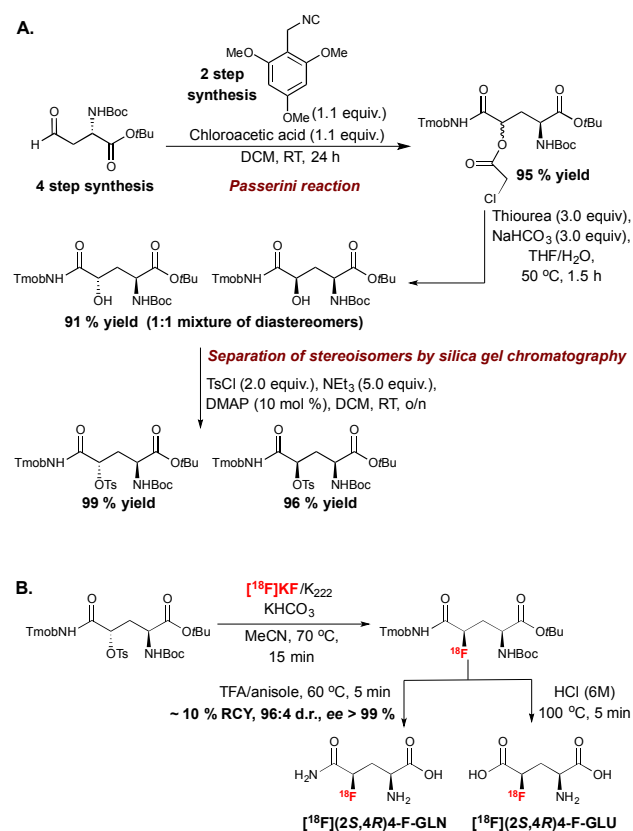
The most commonly employed radiotracer in the clinic is 2- ^{18}F fluoro-2-deoxy-D-glucose (^{18}F FDG), a non-racemic chiral molecule which presents the ^{18}F -substituent itself on a stereogenic carbon.¹⁴ Its preparation, and more generally ^{18}F -fluorination at a stereogenic carbon, involves $\text{S}_{\text{N}}2$ displacement of a leaving group positioned on an enantiomerically pure precursor (Scheme 1, A). The leaving groups typically selected for displacement are triflate, tosylate or halide functionalities. Alternatively, one could consider

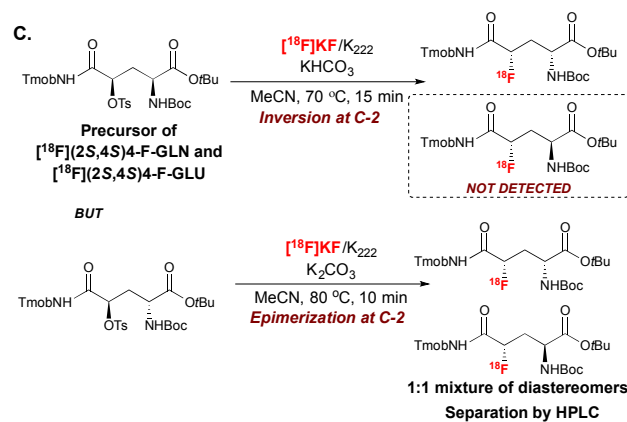
the regio- and stereoselective ring opening of a cyclic sulfate, a reaction that was successfully applied for the radiosynthesis of 16- α - ^{18}F fluoroestradiol (^{18}F FES) (Scheme 1, B).¹⁵



Scheme 1. A. Radiosynthesis of 2- ^{18}F fluoro-2-deoxy-D-glucose (^{18}F FDG). B. Radiosynthesis of 16- α - ^{18}F fluoroestradiol (^{18}F FES). SA = specific activity. MOM = methoxymethyl.

This $\text{S}_{\text{N}}2$ -based approach typically employs high temperatures and is limited to substrates that are not prone to decomposition under the reaction conditions. Also, since fluoride is a potent base as well as a nucleophile, both the substrates and newly formed ^{18}F -labeled product should be resistant to elimination and racemization (or epimerization) under the ^{18}F -fluorination conditions. The possibility of incomplete inversion and the time-consuming synthesis of enantiopure precursors are further complications associated with this conventional $\text{S}_{\text{N}}2$ strategy. Such challenges are possibly best illustrated with the synthesis of ^{18}F -labeled 4-fluoro-*L*-glutamine (4F-GLN) and 4-fluoro-*L*-glutamic acid (4F-GLU) (Scheme 2).¹⁶





Scheme 2. A. Synthesis of the substrates for the radiosynthesis of $[^{18}\text{F}]4\text{-F-GLU}$ and $[^{18}\text{F}]4\text{-F-GLN}$. **B.** Radiosynthesis of $[^{18}\text{F}](2\text{S},4\text{R})4\text{-F-GLU}$ and $[^{18}\text{F}](2\text{S},4\text{R})4\text{-F-GLN}$. **C.** Radiosynthesis of $[^{18}\text{F}](2\text{S},4\text{S})4\text{-F-GLU}$ and $[^{18}\text{F}](2\text{S},4\text{S})4\text{-F-GLN}$ precursors. Tmob = 2,4,6-trimethoxybenzyl.

Protected precursors for the two possible diastereomers for these radiotracers were prepared by nucleophilic displacement with $[^{18}\text{F}]$ fluoride of the tosyl leaving group installed onto the requisite protected substrates. The challenges imposed by this strategy include the multi-step synthesis and fragile stability of the substrates, the occurrence of stereochemical erosion at C-2, and competitive cyclization upon ^{18}F -fluorination. In vitro and in vivo studies were conducted with ^{18}F -(2*S*,4*R*)4*F-GLN* and ^{18}F -(2*S*,4*R*)4*F-GLU*, which are easier to access and to purify than diastereomers ^{18}F -(2*S*,4*S*)4*F-GLN* and ^{18}F -(2*S*,4*S*)4*F-GLU*. The development of these demanding ^{18}F -labeling experiments was however worthwhile, as evaluation studies showed that tumor cell uptake of ^{18}F -(2*S*,4*R*)4*F-GLN* is higher than that of ^{18}F -(2*S*,4*R*)4*F-GLU*, likely due to increased amino acid transport activity, protein incorporation, and non-protein metabolic pathways such as glutaminolysis. In contrast, ^{18}F -(2*S*,4*R*)4*F-GLU* is not incorporated into protein, with the uptake believed to be controlled by the transporter. In vivo studies showed that although ^{18}F -(2*S*,4*R*)4*F-GLN* exhibited a higher uptake and longer retention in rats bearing 9L tumor xenographs, ^{18}F -(2*S*,4*R*)4*F-GLU* showed a slightly higher tumor-to-background ratio due to a faster background clearance. Both ^{18}F -(2*S*,4*R*)4*F-GLN* and ^{18}F -(2*S*,4*R*)4*F-GLU* are useful as tumor metabolic imaging agents.¹⁷

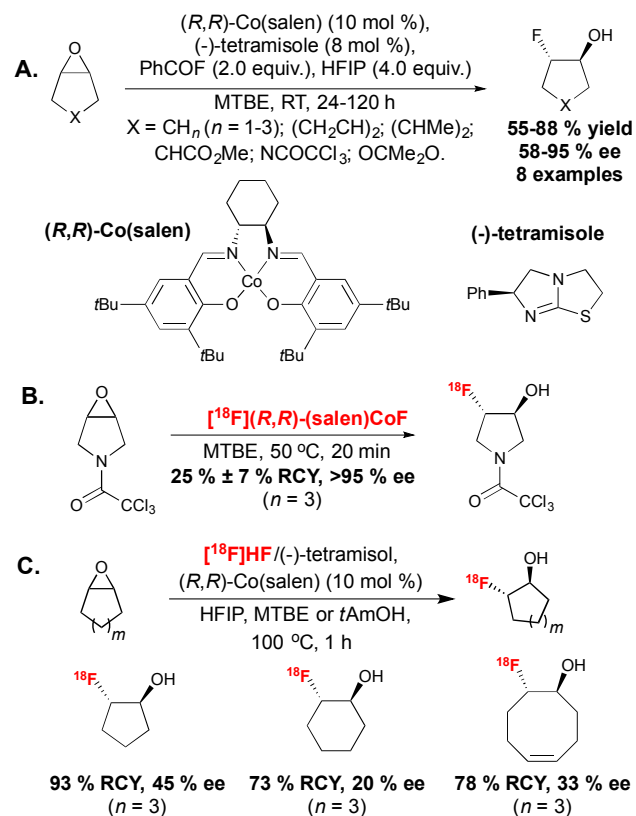
2.2. Asymmetric ^{18}F -Fluorination with Metals

More recent reports have sidestepped the challenges associated with stereoselective $\text{S}_{\text{N}}2$ substitution, by favouring an alternative approach in which the product stereochemistry is set by an enantioselective ^{18}F -fluorination. In 2011, the demonstration that a transition metal allowed for regioselective allylic ^{18}F -incorporation opened numerous opportunities towards stereoselective or asymmetric ^{18}F -fluorination directly inspired by research carried out with the non-radioactive isotope ^{19}F .¹⁸ Allyl carbonates were found to react with the $[^{18}\text{F}]$ fluoride source $[^{18}\text{F}]\text{TBAF}$ in the presence of $\text{Pd}(\text{dba})_2$ ¹⁹ or $[\text{Ir}(\text{COD})\text{Cl}]_2$ ²⁰ leading to branched, linear *E* or linear *Z* ^{18}F -labeled allyl fluorides with clean control over product selectivity. The demonstration that metal mediated ^{18}F -Csp³ bond

formation is possible, boded well for the use of these and other transition metals for stereocontrolled ^{18}F -fluorination.

Cobalt Mediated Hydrofluorination of Epoxides

Building on the seminal work of Bruns and Haufe in 2000,²¹ Doyle reported the enantioselective ring opening of *meso* and terminal epoxides by fluoride, catalysed by (*R,R*)-Co(salen) and the chiral amine (–)-tetramisole (Scheme 3, A).²²



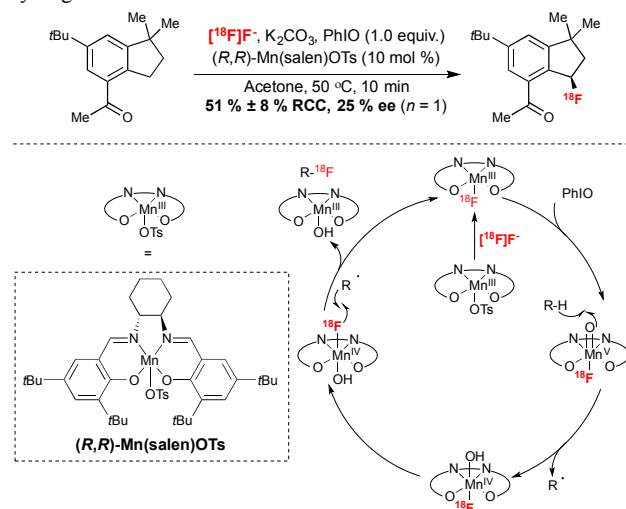
Scheme 3. A. Enantioselective opening of *meso* epoxides by fluoride catalysed by (*R,R*)-Co(salen) and the chiral amine (–)-tetramisole. **B.** Radiosynthesis of an enantiopure fluorohydrin with $[^{18}\text{F}](R,R)\text{-Co(salen)}$. **C.** Enantioselective desymmetrization of *meso* epoxides $[^{18}\text{F}]\text{HF}$ and (*R,R*)-Co(salen).

Whilst the previous work had identified that chiral Lewis acid mediated epoxide ring-opening reactions with HF·pyridine complex suffered from low enantioselectivity due to racemic background reaction and catalyst degradation, Doyle discovered that a combination of benzoyl fluoride and hexafluoroisopropanol (HFIP) provided mild release of fluoride, thereby enabling the formation of the fluorohydrin product with excellent enantiocontrol. The reaction likely progressed via amine catalyzed *in situ* slow formation of HF, which in turn could generate the active (salen)Co(III) fluorine complex. The desymmetrization of a range of *meso* epoxides occurred with enantiomeric excesses (*ee*) reaching up to 95 %. In a later report, more detailed mechanistic studies on this reaction led to an improved protocol with low catalyst loading.²³ In 2014, Doyle in collaboration with Kung described extension of this methodology to

^{18}F -radiofluorination.²⁴ The $[\text{F}^{18}](\text{salen})\text{CoF}$ complex was synthesized by reaction of (R,R) - $(\text{salen})\text{CoOTs}$ with $[\text{F}^{18}]\text{fluoride}$ eluted from an ion-exchange cartridge, without the requirement for azeotropic drying, and was employed for reaction with epoxide precursors in methyl-*tert*-butylether (MTBE) to achieve hydrofluorination with high RCY within 20 minutes. An excellent level of enantiocontrol was demonstrated, despite an increase of reaction temperature to 50 °C. The synthesis of a range of radiotracers was well tolerated. In this report, the majority of substrates were terminal epoxides and only one example in which desymmetrization of a *meso* epoxide led to a product with a ^{18}F -substituted carbon stereocenter was disclosed (Scheme 3, B). In 2013, Revunov and Zhuravlev took inspiration from the cobalt mediated enantioselective epoxide opening reaction.²⁵ This work employed $[\text{F}^{18}]\text{fluoride}$ treated with H_2SO_4 , proposed by the authors to form $[\text{F}^{18}]\text{HF}$, which could be trapped by addition of $(-)$ -tetramisole. The reaction took place by addition of (R,R) - $\text{Co}(\text{salen})$, hexafluoroisopropanol and an epoxide precursor in either MTBE or 2-methyl-2-butanol (*t*AmOH) as solvent (Scheme 3, C). The use of HFIP was found to be crucial to product formation. The reaction was performed at 100 °C for 1 hour and afforded 3 examples of $[\text{F}^{18}]\text{fluorohydrin}$ products from cyclic epoxides with good RCY but low *ee* values, which the authors hypothesized was due to the high reaction temperature.

Manganese Mediated Benzylic C-H Activation

A report by Groves and co-workers in 2014 set out to avoid a pre-functionalized approach to ^{18}F -labeling with the development of a method which involved the direct replacement of a benzylic sp^3 hydrogen with fluorine.²⁶



Scheme 4. Enantioselective benzylic ^{18}F -fluorination with $[\text{F}^{18}]\text{fluoride}$ through C-H functionalization.

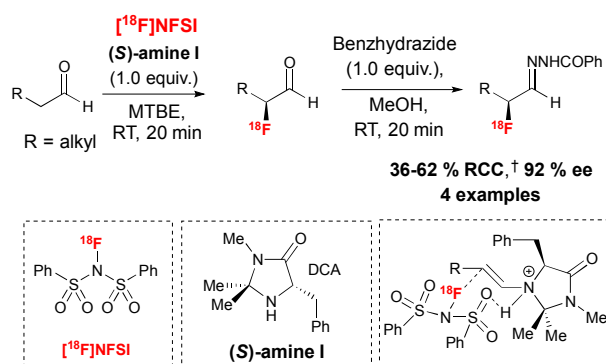
This elegant transformation installs fluorine substitution onto a stereogenic carbon. In an extension of the ^{19}F -fluorination reactions reported by the same group,²⁷ this procedure facilitated the ^{18}F -fluorination of a wide range of precursors containing benzylic C-H bonds. Analogously to the cobalt mediated reaction of Doyle, the reaction was proposed to proceed via formation of a $[\text{F}^{18}](\text{salen})\text{Mn}$ fluorine complex, generated by reaction of $\text{Mn}(\text{salen})\text{OTs}$ with

$[\text{F}^{18}]\text{fluoride}$ from an ion-exchange cartridge. In this case, this complex was proposed to undergo oxidation in the presence of iodobenzene. Reaction at 50 °C in acetone for 10 minutes afforded ^{18}F -labeled products with RCY reaching up to 72 %, with an array of functional groups tolerated under these conditions. Starting with 3.5 mCi of $[\text{F}^{18}]\text{fluoride}$, ^{18}F -labeled celestolide was obtained in 10 % non-decay corrected RCY with a specific activity of 2.68 Ci/ μmol (end of bombardment). In a singular example of the potential for synthesis of enantioenriched products employing this protocol, the $\text{Mn}(\text{salen})\text{OTs}$ mediated ^{18}F -fluorination of celestolide afforded the radiolabeled product with an *ee* of 25 % (Scheme 4). Currently the optimization of this reaction in terms of *ee* has yet to be reported. Nevertheless, this preliminary example highlights the potential opportunity for asymmetric ^{18}F -fluorination with this methodology, which advantageously utilizes nucleophilic $[\text{F}^{18}]\text{fluoride}$ and employs precursors which do not require pre-functionalization with a leaving group.

2.3. Organomediated Asymmetric ^{18}F -Fluorination

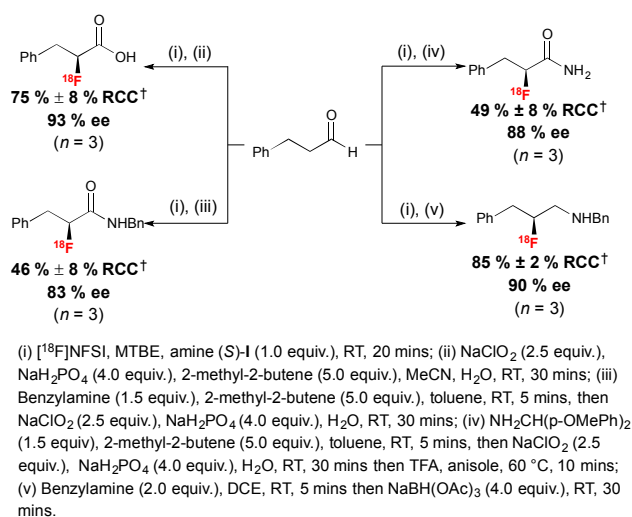
Encouraged by the benefits associated with organocatalysis,²⁸ our research group recently reported a metal-free approach²⁹ to asymmetric ^{18}F -fluorination by taking inspiration from the wealth of literature surrounding organocatalyzed asymmetric fluorination.³⁰ Today, this field of research is largely limited to processes relying on electrophilic fluorination. A notable exception is the asymmetric nucleophilic oxidative fluorination of ketoesters and aminofluorination of alkenes reported by Shibata and co-workers.³¹ An additional remarkable case of metal free catalytic nucleophilic fluorination involves the natural fluorinase discovered by O'Hagan and co-workers, an enzyme capable of inducing $\text{S}_{\text{N}}2$ substitution with fluoride in water, a property exploited for the ^{18}F -labeling of small molecules and peptides under mild conditions; this enzyme has not been used in the context of asymmetric fluorination.³² Electrophilic ^{18}F -fluorination remains a challenging process for radiochemists due to the narrow range of $^{18}\text{F}^+$ sources available to date and the difficulties associated with their preparation.³³ Nevertheless, $^{18}\text{F}^+$ radiochemistry offers great opportunities in asymmetric ^{18}F -fluorination. An early example of organocatalyzed asymmetric fluorination is the chiral amine mediated electrophilic α -fluorination of aldehydes, a reaction independently reported by four research groups in 2005.³⁴ Translation of this reaction to radiofluorination posed multiple challenges, especially in terms of avoiding the low temperature conditions and long reaction times associated with organocatalysis. Since α -fluoroaldehydes are prone to decomposition and racemization, they are generally further derivatized prior to analysis. For application to radiosynthesis this two-step procedure should ideally occur in one-pot, without time-consuming purification of the intermediate. Our laboratory recently reported that prochiral aldehyde substrates are amenable to asymmetric ^{18}F -fluorination upon treatment in MTBE with stoichiometric chiral imidazolidinone (*S*)-**I** and $[\text{F}^{18}]\text{NFSI}$,³⁵ an $^{18}\text{F}^+$ reagent synthesized from post-target produced $[\text{F}^{18}]\text{F}_2$.³⁶ Notably, $[\text{F}^{18}]\text{Selectfluor bis}(\text{triflate})$ ³⁷ was not a suitable $^{18}\text{F}^+$ source for this transformation. After stirring for 20 minutes at room temperature, reagents for derivatization of the enantioenriched ^{18}F -labeled aldehydes intermediates were added directly. The use of benzhydrazide in methanol afforded the corresponding hydrazone

products with good radiochemical conversion (RCC) from [¹⁸F]NFSI and *ee* of up to 92 % in a one-pot procedure (Scheme 5).



Scheme 5. Chiral imidazolidinone (S)-I for the enantioselective ¹⁸F-fluorination of aldehydes with [¹⁸F]NFSI. †RCC determined by radio-HPLC relative to [¹⁸F]NFSI. DCA = Dichloroacetic acid. For [¹⁸F]NFSI, SA = 0.05 Ci/μmol, (*n* = 3).

The utility of α-[¹⁸F]fluoroaldehyde synthons was further demonstrated with the preparation of an enantioenriched α-[¹⁸F]fluoro carboxylic acid, primary and secondary amides and a secondary amine product (Scheme 6).

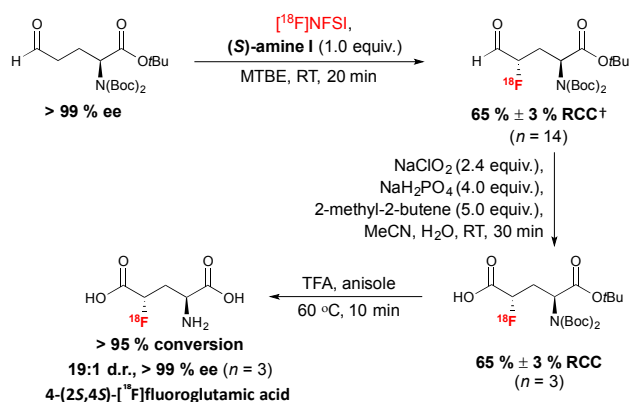


Scheme 6. Radiosynthesis of enantioenriched ¹⁸F-labeled carboxylic acid, amides and amine. † RCC determined by radio-HPLC relative to [¹⁸F]NFSI.

The Pinnick-Lindgren oxidation performed with sodium hypochlorite in acetonitrile in the presence of sodium dihydrogen phosphate and 2-methyl-2-butene led to the desired ¹⁸F-labeled carboxylic acid with no erosion of *ee*. Oxidative amidation was performed in one pot; this process involved formation of an imine in the first instance, followed by a Pinnick-Lindgren oxidation affording the desired ¹⁸F-labeled amide with a slightly eroded *ee* of 83 %. A representative enantioenriched ¹⁸F-labeled primary α-fluoroamide was also within reach in 49% RCC and 88% *ee*. Finally,

a chiral β-fluoroamine was prepared from the enantioenriched aldehyde via imine formation in dichloroethane (DCE) followed by reduction with sodium triacetoxyborohydride.

The method was subsequently applied to access (2*S*,4*S*)-4-[¹⁸F]fluoroglutamic acid (Scheme 7). The ¹⁸F-labeling of an enantiopure aldehyde precursor derived from L-glutamic acid under the optimized conditions, followed by a Pinnick-Lindgren type oxidation and TFA deprotection, afforded 4-(2*S*,4*S*)-[¹⁸F]fluoroglutamic acid with very good RCC and d.r.; unlike the S_N2 approach described in Scheme 2, this method did not lead to unwanted epimerization at C-2.³⁸ Further experiments demonstrated a match/mismatch effect between the chiral imidazolidinone of opposite absolute configuration and the aldehyde substrate; therefore with (*R*)-amine I, significant erosion of d.r. was observed.



Scheme 7. Organomediated radiosynthesis of [¹⁸F](2*S*,4*S*)-4-F-LU. †RCC determined by radio-HPLC relative to [¹⁸F]NFSI.

3. Conclusion

There is ample evidence in the literature that PET imaging can facilitate the process of drug discovery and development. However, from a pragmatic viewpoint, the routine use of this imaging technology imposes non-trivial radiosynthetic challenges for medicinal chemists, especially when the drug candidate under study is a chiral non-racemic entity. Classical laboratory scale synthesis must be entirely revisited to allow for the nanoscale nature and challenges characteristic of ¹⁸F-radiochemistry necessary to evaluate potential drug candidates in a living system. Following these imaging studies and after passing all the hurdles of preclinical and clinical evaluation, large-scale production must then be implemented for the chiral non-racemic drugs selected for manufacturing operations (Figure 2).

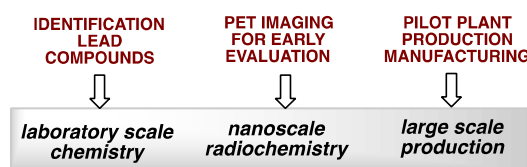


Fig. 2. Synthetic scales in drug development.

Such difficulties would be particularly stringent for chiral molecules with a stereogenic fluorinated carbon. These considerations pose a fundamental question on the real value of asymmetric ^{18}F -fluorination for radiotracer production since one could argue that separation techniques of stereoisomers may be more rapid or cost effective; this is assuming that the identification of suitable separation conditions is fast and facile. A related debate arose with the realization that although asymmetric catalysis is an attractive method to control stereochemistry into pharmaceutically active molecules, in practice, other techniques are often used for pilot plant or production operations.³⁹ This dichotomy results from industrial constraints for the application of asymmetric catalysis to the large-scale synthesis of drug candidates and commercial drugs. Such constraints include economic considerations, the speed to implement a particular process, the freedom to operate and process robustness. Today, most medicinal chemists would accept that the enormous progress made in asymmetric catalysis will be used by the pharmaceutical industry on a large scale when the catalysts employed are inexpensive, readily available and can be implemented rapidly. Similarly, it is likely that the development of a range of versatile and effective asymmetric ^{18}F -fluorination reactions will be considered by radiochemists in the future as an alternative to separation techniques or conventional radiochemistry requiring multistep synthesis to access the chiral enantiopure precursors necessary for ^{18}F -fluorination. To reach such a situation, it is important that our community continues to develop methods for effective asymmetric ^{18}F -fluorination, employing readily available starting materials and mild reaction conditions, with a protocol that is easy to implement and ideally amenable to automation. The field of stereoselective and asymmetric labeling has been amply developed for a range of isotopes such as ^{11}C , ^2H or ^3H .⁴⁰ These advances have furthered our understanding of important biochemical processes and have highlighted the differential behavior of enantiomers in living systems. The radioisotope ^{18}F is now receiving similar attention; this is an encouraging trend that, at a more fundamental level, should increase our understanding of the effect of chirality and F-C stereogenicity on living systems. New asymmetric catalytic fluorinations using transition metals, organocatalysts or other catalytic manifolds are being continuously developed in laboratories around the world; many of these methods offer attractive scope and selectivities. These will be used by radiochemists when the field of asymmetric ^{18}F -fluorination has matured to a point where it is demonstrated that such strategy presents clear advantages over more conventional radiochemistry or separation techniques for rapid in vivo evaluation.

Biographies

Faye Buckingham completed her MChem in 2011 at the University of Oxford before joining the group of Prof. V. Gouverneur (University of Oxford, U.K.) to work towards a DPhil in Organic Chemistry. Her research is focused on the development of metal-free approaches for ^{18}F -radiosynthesis.

Véronique Gouverneur received her PhD in chemistry at the UCL (Belgium) with Prof. L. Ghosez. She moved to a postdoctoral position at the Scripps Research Institute (CA, USA) with Prof. R. A. Lerner. She then returned to Europe with a position at the University Louis Pasteur (France). She started her research career at the University of Oxford (UK) in 1998, and became Professor in 2008. Her research on fluorine (radio)chemistry disclosed in more than 160 peer-reviewed publications was recently recognised with the ACS Award for Creative Work in Fluorine Chemistry 2015.

Acknowledgements

Financial support was provided by the BBSRC (F.B.) and GE Healthcare (F.B.). V.G. holds a Royal Society Wolfson Research Merit Award (2013-2018).

Notes and references

- (a) G. H. Wagnière, *On Chirality and the Universal Asymmetry: Reflections on Image and Mirror Image*, Wiley-VCH, Weinheim, Germany, 2007; (b) P. L. Luisi, *The Emergence of Life: From Chemical Origins to Synthetic Biology*, Cambridge Univ. Press, Cambridge, UK, 2006; (c) S. F. Mason, *Nature*, 1984, **311**, 19–23.
- (a) W. H. Brooks, W. C. Guida and K. G. Daniel, *Curr. Top. Med. Chem.*, 2011, **11**, 760–770; (b) *Chiral Drugs: Chemistry and Biological Action*, ed. G.-Q. Lin, Q.-D. You and J.-F. Cheng, Wiley, Hoboken, NJ, 2011; (c) L. A. Nguyen, H. He and C. Pham-Huy, *Int. J. Biomed. Sci.*, 2006, **2**, 85–100.
- I. Agranat, S. R. Wainschein and E. Z. Zusman, *Nat. Rev. Drug Discov.*, 2012, **11**, 972–973.
- (a) I. Agranat, H. Caner and J. Caldwell, *Nat. Rev. Drug Discov.*, 2002, **1**, 753–768; (b) H. Caner, E. Groner, L. Levy and I. Agranat, *Drug Discov. Today*, 2004, **9**, 105–110; (c) J. Gal, in *Chirality in Drug Research*, ed. E. Francotte and W. Lindner, Wiley-VCH, Weinheim, Germany, 2006, 3–26.
- (a) *Catalytic Asymmetric Synthesis*, ed. I. Ojima, Wiley, Hoboken, NJ, 3rd ed., 2010; (b) *Catalytic Methods in Asymmetric Synthesis: Advanced Materials, Techniques, and Applications*, ed. M. Gruttadauria and F. Giacalone, Wiley, Hoboken, NJ, 2011; (c) V. Caprio and J. M. J. Williams, *Catalysis in Asymmetric Synthesis*, Wiley, Chichester, UK, 2nd ed., 2009.
- (a) F. R. Wrenn, Jr., M. L. Good and P. Handler, *Science*, 1951, **113**, 525–527; (b) M. E. Phelps, *Proc. Natl. Acad. Sci. USA*, 2000, **97**, 9226–9233; (c) B. Pichler, H. F. Wehrl, A. Kolb and M. S. Judenhofer, *Semin. Nucl. Med.*, 2008, **38**, 199–208.
- (a) P. M. Matthews, E. A. Rabiner, J. Passchier and R. N. Gunn, *Br. J. Clin. Pharmacol.*, 2012, **73**, 175–186; (b) J. S. Fowler, N. D. Volkow, G.-J. Wang, Y.-S. Ding and S. L. Dewey, *J. Nucl. Med.*, 1999, **40**, 1154–1163; (c) R. E. Gibson, H. D. Burns, T. G. Hamill, W.-s. Eng, B. E. Francis and C. Ryan, *Curr. Pharm. Des.*, 2000, **6**, 973–989; (d) A. M. J. Paans and W. Vaalburg, *Curr. Pharm. Des.*, 2000, **6**, 1583–1591; (e) L. Hammond, L. Denis, U. Salman, P. Jerabek, C. Thomas, Jr. and J. Kuhn, *Invest. New Drugs*, 2003, **21**, 309–340; (f) L. Cunha, K. Szigeti, D. Mathé and L. F. Metello, *Drug Discov. Today*, 2014, **19**, 936–948; (g) M. Bergström, A. Gråhnén and B. Långström, *Eur. J. Clin. Pharmacol.*, 2003, **59**, 356–366.
- Y.-S. Ding and J. S. Fowler, *Drug Dev. Res.*, 2003, **59**, 227–239.
- P. W. Miller, N. J. Long, R. Vilar and A. D. Gee, *Angew. Chem.*, 2008, **120**, 9136–9172; *Angew. Chem. Int. Ed.*, 2008, **47**, 8998–9033.
- (a) H.-J. Böhm, D. Banner, S. Bendels, M. Kansy, B. Kuhn, K. Müller, U. Obst-Sander and M. Stahl, *ChemBioChem*, 2004, **5**, 637–643; (b) S. Purser, P. R. Moore, S. Swallow and V. Gouverneur, *Chem. Soc. Rev.*, 2008, **37**, 320–330; (c) *Fluorine in Pharmaceutical and Medicinal Chemistry: From Biophysical Aspects to Clinical Applications*, ed. V. Gouverneur and K. Müller, Imperial College Press, London, 2012.
- (a) M. Kuchar and C. Mamat, *Molecules*, 2015, **20**, 16186–16220; (b) P. J. H. Scott, B. G. Hockley, H. F. Kung, R. Manchanda, W. Zhang and M. R. Kilbourn, *Appl. Radiat. Isot.*, 2009, **67**, 88–94.
- D. O'Hagan, *Chem. Soc. Rev.*, 2008, **37**, 308–319.

- 13 (a) B. K. Park and N. R. Kitteringham, *Drug Metab. Rev.*, 1994, **26**, 605–643; (b) M. Kuchar and C. Mamat, *Molecules*, 2015, **20**, 16186–16220; (c) M. Wroblewski, G. Reichard, S. Paliwal, S. Shah, H. Tsui, R. Duffy, J. Lachowicz, C. Morgan, G. Varty and N. Shih, *Bioorg. Med. Chem. Lett.*, 2006, **16**, 3859–3863; (d) P. M. Manoury, J. Binet, J. Rousseau, F. Lefevre-Borg and I. Cavero, *J. Med. Chem.*, 1987, **30**, 1003–1011; (e) B. Sorensen, J. Rohde, J. Wang, S. Fung K. Monzon, W. Chiou, L. Pan, X. Deng, D. A. Stolarik, E. U. Frevert, *Bioorg. Med. Chem. Lett.*, 2006, **16**, 5958–5962.
- 14 (a) T. Ido, C.-N. Wan, V. Casella, J. S. Fowler, A. P. Wolf, M. Reivich and D. E. Kuhl, *J. Labelled Compd. Radiopharm.*, 1978, **14**, 175–183; (b) K. Hamacher, H. H. Coenen and G. Stöcklin, *J. Nucl. Med.*, 1986, **27**, 235–238; (c) J. S. Fowler and T. Ido, *Semin. Nucl. Med.*, 2002, **32**, 6–12; (d) J. W. Fletcher, B. Djulbegovic, H. P. Soares, B. A. Siegel, V. J. Lowe, G. H. Lyman, R. E. Coleman, R. Wahl, J. C. Paschold, N. Avril, L. H. Einhorn, W. W. Suh, D. Samson, D. Delbeke, M. Gorman and A. F. Shields, *J. Nucl. Med.*, 2008, **49**, 480–508; (e) A. Almuhaideb, N. Papatianasiou and J. Bomanji, *Ann. Saudi. Med.*, 2011, **31**, 3–13.
- 15 (a) M. Dixit, J. Shi, L. Wei, G. Afari and S. Bhattacharyya, *Int. J. Mol. Imaging*, 2013, Article ID 278607; (b) D. O. Kiesewetter, M. R. Kilbourn, S. W. Landvatter, D. F. Heiman, J. A. Katzenellenbogen and M. J. Welch, *J. Nucl. Med.*, 1984, **25**, 1212–1221; (c) J. L. Lim, L. Zheng, M. S. Berridge and T. J. Tewson, *Nucl. Med. Biol.*, 1996, **23**, 911–915; (d) L. Sundararajan, H. M. Linden, J. M. Link, K. A. Krohn and D. A. Mankoff, *Semin. Nucl. Med.*, 2007, **37**, 470–476.
- 16 (a) W. Qu, Z. Zha, K. Ploessl, B. P. Lieberman, L. Zhu, D. R. Wise, C. B. Thompson and H. F. Kung, *J. Am. Chem. Soc.*, 2010, **133**, 1122–1133; (b) B. P. Lieberman, K. Ploessl, L. Wang, W. Qu, Z. Zha, D. R. Wise, L. A. Chodosh, G. Belka, C. B. Thompson and H. F. Kung, *J. Nucl. Med.*, 2011, **52**, 1947–1955; (c) K. Ploessl, L. Wang, B. P. Lieberman, W. Qu and H. F. Kung, *J. Nucl. Med.*, 2012, **53**, 1616–1624; (d) S. Venneti, M. P. Dunphy, H. Zhang, K. L. Pitter, P. Zanzonico, C. Campos, S. D. Carlin, G. La Rocca, S. Lyashchenko, K. Ploessl, D. Rohle, A. M. Omuro, J. R. Cross, C. W. Brennan, W. A. Weber, E. C. Holland, I. K. Mellingshoff, H. F. Kung, J. S. Lewis and C. B. Thompson, *Sci. Transl. Med.*, 2015, **7**, 274ra17.
- 17 K. Smolarz, B. J. Krause, F. P. Graner, F. M. Wagner, H.-J. Wester, T. Sell, C. Bacher-Stier, L. Fels, L. Dinkelborg and M. Schwaiger, *Eur. J. Nucl. Med. Mol. Imaging*, 2013, **40**, 1861–1868.
- 18 C. Hollingworth and V. Gouverneur, *Chem. Commun.*, 2012, **48**, 2929–2942.
- 19 C. Hollingworth, A. Hazari, M. N. Hopkinson, M. Tredwell, E. Benedetto, M. Huiban, A. D. Gee, J. M. Brown and V. Gouverneur, *Angew. Chem.*, 2011, **123**, 2661–2665; *Angew. Chem. Int. Ed.*, 2011, **50**, 2613–2617.
- 20 (a) E. Benedetto, M. Tredwell, C. Hollingworth, T. Khotavivattana, J. M. Brown and V. Gouverneur, *Chem. Sci.*, 2013, **4**, 89–96; (b) J. J. Topczewski, T. J. Tewson, and H. M. Nguyen, *J. Am. Chem. Soc.*, 2011, **133**, 19318–19321.
- 21 S. Bruns and G. Haufe, *J. Fluorine Chem.*, 2000, **104**, 247–254.
- 22 J. A. Kalow and A. G. Doyle, *J. Am. Chem. Soc.*, 2010, **132**, 3268–3269.
- 23 J. A. Kalow and A. G. Doyle, *J. Am. Chem. Soc.*, 2011, **133**, 16001–16012.
- 24 T. J. A. Graham, R. F. Lambert, K. Ploessl, H. F. Kung and A. G. Doyle, *J. Am. Chem. Soc.*, 2014, **136**, 5291–5294.
- 25 E. Revunov and F. Zhuravlev, *J. Fluorine Chem.*, 2013, **156**, 130–135.
- 26 X. Huang, W. Liu, H. Ren, R. Neelamegam, J. M. Hooker and J. T. Groves, *J. Am. Chem. Soc.*, 2014, **136**, 6842–6845.
- 27 (a) W. Liu, X. Huang and J. T. Groves, *Nat. Protoc.*, 2013, **8**, 2348–2354; (b) W. Liu and J. T. Groves, *Angew. Chem.*, 2013, **125**, 6140; *Angew. Chem. Int. Ed.*, 2013, **52**, 6024–6027; (c) W. Liu, X. Huang, M.-J. Cheng, R. J. Nielsen, W. A. Goddard III and J. T. Groves, *Science*, 2012, **337**, 1322–1325.
- 28 (a) D. W. C. MacMillan, *Nature*, 2008, **455**, 304–308; (b) M. J. Gaunt, C. C. C. Johansson, A. McNally and N. T. Vo, *Drug Discov. Today*, 2007, **12**, 8–26.
- 29 F. Buckingham, A. K. Kirjavainen, S. Forsback, A. Krzyczmonik, T. Keller, I. M. Newington, M. Glaser, S. K. Luthra, O. Solin and V. Gouverneur, *Angew. Chem.*, 2015, **127**, 13564–13567; *Angew. Chem. Int. Ed.*, 2015, **54**, 13366–13369.
- 30 (a) C. Bobbio and V. Gouverneur, *Org. Biomol. Chem.*, 2006, **4**, 2065–2075; (b) G. Valero, X. Companyó and R. Rios, *Chem. Eur. J.*, 2011, **17**, 2018–2037; (c) J.-A. Ma and D. Cahard, *Chem. Rev.*, 2008, **108**, PR1–PR43.
- 31 S. Suzuki, T. Kamo, K. Fukushi, T. Hiramatsu, E. Tokunaga, T. Dohi, Y. Kita and N. Shibata, *Chem. Sci.*, 2014, **5**, 2754–2760.
- 32 (a) D. O'Hagan, C. Schaffrath, S. L. Cobb, J. T. G. Hamilton and C. D. Murphy, *Nature*, 2002, **416**, 279; (b) C. Dong, F. Huang, H. Deng and C. Schaffrath, *Nature*, 2004, **427**, 561–565; (c) H. Deng and D. O'Hagan, *Curr. Opin. Chem. Biol.*, 2008, **12**, 582–592; (d) D. O'Hagan, *J. Fluorine Chem.*, 2006, **127**, 1479–1483; (e) D. O'Hagan and H. Deng, *Chem. Rev.*, 2015, **115**, 634–649.
- 33 M. Tredwell and V. Gouverneur, *Angew. Chem.*, 2012, **124**, 11590–11602; *Angew. Chem. Int. Ed.*, 2012, **51**, 11426–11437.
- 34 (a) D. Enders and M. R. M. Hüttl, *Synlett* 2005, 991–993; (b) M. Marigo, D. Fielenbach, A. Braunton, A. Kjærsgaard and K. A. Jørgensen, *Angew. Chem.*, 2005, **117**, 3769–3772; *Angew. Chem. Int. Ed.*, 2005, **44**, 3703–3706; (c) D. D. Steiner, N. Mase and C. F. Barbas III, *Angew. Chem.*, 2005, **117**, 3772–3776; *Angew. Chem. Int. Ed.*, 2005, **44**, 3706–3710; (d) T. D. Beeson and D. W. C. MacMillan, *J. Am. Chem. Soc.*, 2005, **127**, 8826–8828.
- 35 H. Teare, E. G. Robins, E. Årstad, S. K. Luthra and V. Gouverneur, *Chem. Commun.*, 2007, 2330–2332.
- 36 J. Bergman and O. Solin, *Nucl. Med. Biol.*, 1997, **24**, 677–683.
- 37 H. Teare, E. G. Robins, A. Kirjavainen, S. Forsback, G. Sandford, O. Solin, S. K. Luthra and V. Gouverneur, *Angew. Chem.*, 2010, **122**, 6973–6976; *Angew. Chem. Int. Ed.*, 2010, **49**, 6821–6824; I. S. R. Stenhagen, A. K. Kirjavainen, S. J. Forsback, C. G. Jørgensen, E. G. Robins, S. K. Luthra, O. Solin and V. Gouverneur, *Chem. Commun.*, 2013, **49**, 1386–1388.
- 38 The specific activity (SA) of ^{18}F -NFSI is 1.9 GBq/ μmol ($n = 3$) or 0.05 Ci/ μmol . Tracers prepared with this reagent are produced with SA in the same range. Radioligands employed to measure ligand binding to receptors should have high specific activity to detect low receptor densities; however, low specific activity is not a critical issue in PET studies targeting metabolic processes in vivo. ^{18}F -Labeled glutamic acid is a metabolic imaging tracer.
- 39 J. M. Hawkins and T. J. N. Watson, *Angew. Chem.*, 2004, **116**, 3286–3290; *Angew. Chem. Int. Ed.*, 2004, **43**, 3224–3228.
- 40 (a) D. Arigoni and E. L. Eliel in *Topics in Stereochemistry*, Vol. 4, ed. E. L. Eliel and N. L. Allinger, Wiley, Hoboken, NJ, 1969, 127–244; (b) J. R. Hanson, *The Organic Chemistry of Isotopic Labelling*, RSC, Cambridge, UK, 2011.