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## Recent advances and challenges in graphene-based nanomaterials for photocatalytic CO<sub>2</sub> reduction

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Photocatalytic CO<sub>2</sub> reduction is a viable solar-driven approach to sustainably synthesize fuels and chemicals, which provides great potential in response to the urgent threat posed by increasing atmospheric CO<sub>2</sub> levels. Recently, graphene-based nanomaterials have emerged as promising material due to their large surface area, superior electrical conductivity and tunable electrical properties. This study highlights the new developments in graphene-based photocatalysts for CO<sub>2</sub> reduction, including fundamental reaction mechanisms, thermodynamics, kinetics as well as light-induced charge separation. The presentation assesses different forms of graphenes (graphene oxide (GO), reduced graphene oxide (rGO), doped graphene and 3D graphene) with respect to their synthesis, functionality and role of functionalization, including for co-catalysts. The hybrid materials of graphene with metal oxides, semiconductors, metals, and carbon nitrides, significantly enhances charge transport and catalytic performance. The review critically evaluates the previous findings on the influence of different synthesis methods on morphology and performance and includes mechanistic information from spectroscopic and density functional theory (DFT)-based studies. In addition to advances such as single-atom catalysis, hybrid systems and machine learning-based design, the issues of catalyst stability, scalability and environmental issues are discussed. The review highlights the key pathways for developing graphene-based materials for achieving effective, scalable, and sustainable CO<sub>2</sub> photoreduction.

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### 1. Introduction

Increasing levels of CO<sub>2</sub> in the atmosphere is an important factor associated with global climate change, presenting a massive challenge to human health and environmental systems.<sup>1</sup> CO<sub>2</sub> emissions have dramatically increased in the



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past century due to fossil fuel combustion, industrial processes and changes in land-use that have resulted in significant increases in global temperatures, extreme weather events as well as ocean acidification.<sup>2</sup> Therefore, it is critical to reduce CO<sub>2</sub> levels in order to achieve better climatic stability and ultimately sustainability.<sup>3</sup> Photocatalysis employs semiconductors to absorb light, resulting in the formation of electron-hole pairs that drive cellular redox processes to convert CO<sub>2</sub> into hydrocarbon species such as methane, methanol and formic acid.<sup>4,5</sup> Although this research area has attracted considerable attention, its progress is frequently limited by issues such as

low conversion efficiency, poor selectivity, and the rapid recombination of photo-generated charge carriers.

Recently, graphene-based nanomaterials have attracted great attention as new components for photocatalytic systems.<sup>6</sup> Graphene-based materials, in particular graphene and its derivatives, *e.g.*, GO, rGO and functionalized hybrids, have shown great potential to enhance the photocatalytic performance based on a multitude of properties when compared to more traditional photocatalysts including the large surface area-to-mass ratio, high electron mobility, chemical stability/tolerance towards oxidation and the ease of modification of surface chemistry.<sup>7,8</sup>



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Graphene-based materials may enhance photogenerated charge separation, enhance light absorption spectra and improve CO<sub>2</sub> adsorption to overcome limitations in more traditional photocatalyst systems.<sup>9–11</sup>

There is now considerable interest from the scientific community in investigating graphene-based nanomaterials for photocatalytic CO<sub>2</sub> reduction, and we have already seen significant increases in publications and research activities in the past ten years. Interest in the area was less significant after 2015, though prior to that research on graphene-based photocatalysts was also pretty limited, more so in and around 2010.<sup>12,13</sup> This largely came down to the outcome that the coupling of photocatalytic systems with graphene was a relatively new process and mechanism. As the researchers recognized the potential of the electrical properties, functionalities, large surface area and unique role as an electron mediator, the pressure to research increased. After the cumulative number of research papers on graphene in photocatalytic systems peaked around 2015, pressure again began to build due to global climate crisis challenges, with an especially high need for improvements in sustainable energy technology (to at least align in the same direction as work carried out in fulfilling the promise of advancements in hydrocarbon energy technologies). Newer syntheses, improved quality of graphene and hybrid photocatalysts between semiconductor materials (*i.e.*, TiO<sub>2</sub> and g-C<sub>3</sub>N<sub>4</sub>) and MOFs created new constructive waves in the research environment.<sup>14–16</sup>

In the past few years, the number of publications has generally gone up with high-quality journals in disciplines of physics, chemistry and environmental engineering, and material chemistry *etc.* due to the multidisciplinary nature (Fig. 1). Overall, converging assumptions point towards a maturing technological state and teaching a collaborative approach to research devoted to using graphene and graphene nanostructures in purposeful experiences containing photocatalytic reactions aimed at reduction for possible commercialization toward carbon neutral and carbon negative technologies.

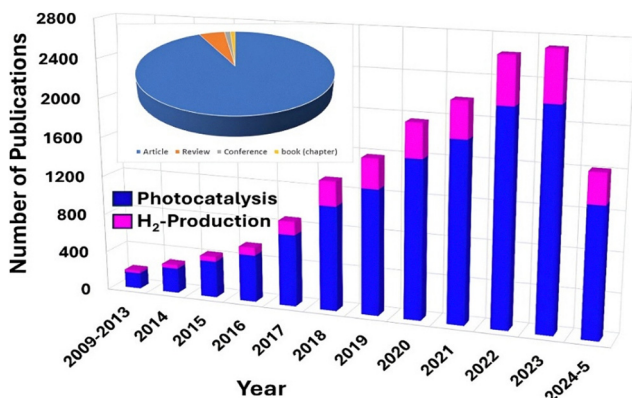


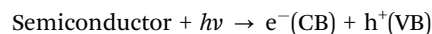
Fig. 1 Publications per year about graphene-based nanomaterials for photocatalytic reduction of CO<sub>2</sub>. Reprinted from ref. 17, copyright@2024, RSC.

This study reviews the recent developments in graphene-based nanomaterials use in CO<sub>2</sub> reduction by photocatalytic processes. It reviews the different types of graphene composites and how they can enhance photocatalytic activity (and the scientific principles), addresses current challenges, compares performance between systems and discusses subsequent research avenues to advance this exciting subject into real-life and industrial applications.

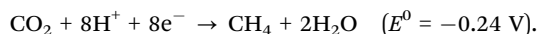
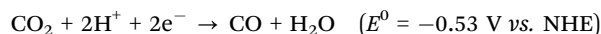
## 2. Fundamentals of photocatalytic CO<sub>2</sub> reduction

### 2.1 Basic principles and reaction mechanisms

To initiate redox reactions in the surface-driven, light-induced process of photocatalytic CO<sub>2</sub> reduction, semiconductors are used as photocatalysts that absorb photons.<sup>18,19</sup> The photons excite electrons (e<sup>-</sup>) in the valence band (VB) to the conduction band (CB) as long as they have an energy equal to or greater than the bandgap energy ( $E_g$ ) of the photocatalyst. When an electron is promoted to the CB, a hole (h<sup>+</sup>) is created in the VB and the VB is now positively charged.



The holes tend to participate in water oxidation to provide protons and maintain charge neutrality, while the photogenerated electrons can thermally decompose the significantly adsorbed CO<sub>2</sub> molecules.<sup>20,21</sup> Depending upon the particular nature of the catalyst and reaction conditions, the reduction of CO<sub>2</sub> may follow a number of paths with potentially complex multi-electron transfer steps.



These reactions are thermodynamically uphill and require catalysts that can facilitate multi-electron processes with minimal energy input and shown in (Fig. 2).<sup>20</sup>

### 2.2 Thermodynamics and kinetics of CO<sub>2</sub> photoreduction

CO<sub>2</sub> is a linear and stable compound with a strong C=O bond (bond energy of 750 kJ mol<sup>-1</sup>), and it is difficult to activate.<sup>23,24</sup> Thermodynamic reductions of CO<sub>2</sub> to products such as CO, CH<sub>4</sub> or CH<sub>3</sub>OH must overcome significant energy barriers and be utilized in conjunction with the redox potentials of the photocatalyst (Fig. 3). In terms of kinetic functionality, the pathway to CO<sub>2</sub> reductions competes with the hydrogen evolution reaction (HER), which is often thermodynamically favourable.<sup>25</sup>

Therefore, kinetic control through catalyst surface modification, active site engineering and selective adsorption of CO<sub>2</sub> vs. H<sup>+</sup> is important to increase selectivity.<sup>27</sup> Additionally, product formation is very sensitive to the number of electrons transferred: CO and HCOOH are 2e<sup>-</sup> products, while CH<sub>4</sub> and



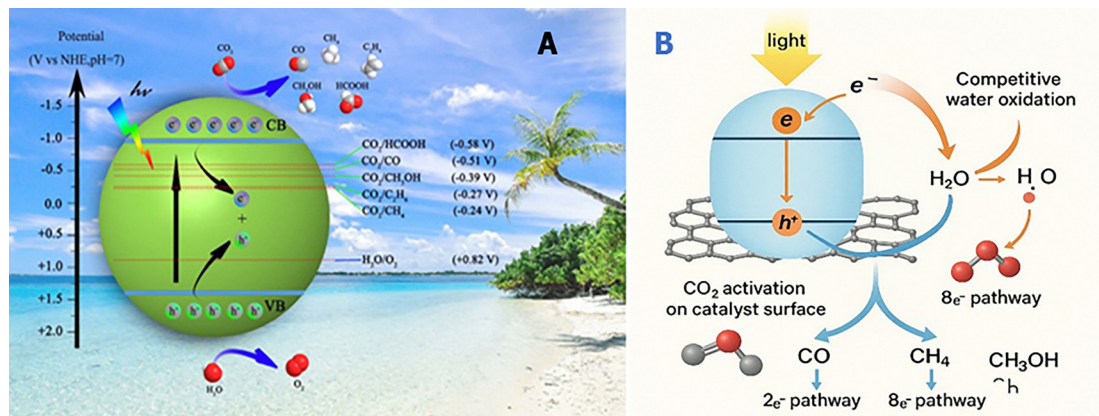


Fig. 2 (A) Band edge alignment and redox potentials for the photocatalytic  $\text{CO}_2$  reduction with  $\text{H}_2\text{O}$ . (B) General mechanism of the graphene-based photocatalytic  $\text{CO}_2$  reduction pathways. Reprinted from ref. 22, copyright@2020, RSC.

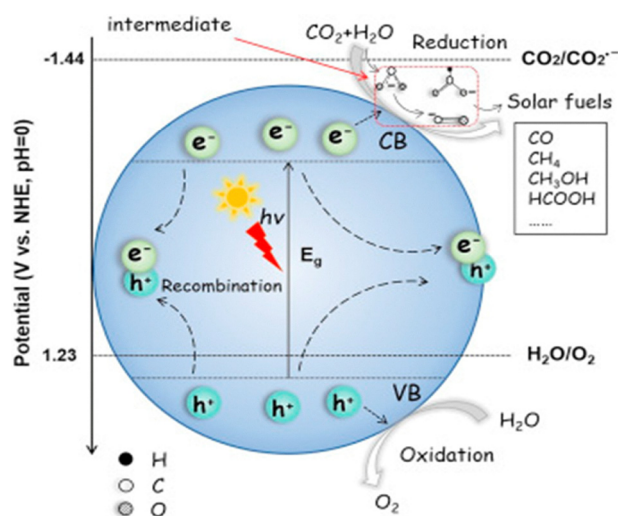


Fig. 3 Schematic of the thermodynamics and kinetics of  $\text{CO}_2$  photoreduction. Reprinted from ref. 26, copyright@2020, Elsevier.

$\text{CH}_3\text{OH}$  are  $8e^-$  and  $6e^-$  products, respectively, making this kinetically more complicated.

### 2.3 Desired products and selectivity control reactions

Selectivity remains a central challenge in photocatalytic  $\text{CO}_2$  reduction due to the coexistence of multiple reaction intermediates ( $\text{COOH}$ ,  $\text{CHO}$ , and  $\text{CH}_2\text{OH}$ ) and competing reduction pathways that lead to diverse products.<sup>28,29</sup> Depending on the stabilization and transformation of these intermediates, the system can yield  $\text{CO}$ ,  $\text{HCOOH}$ ,  $\text{CH}_4$ , or  $\text{CH}_3\text{OH}$ , which serve as valuable chemical feedstocks, hydrogen carriers or high-energy density fuels. However, the intrinsic competition with the hydrogen evolution reaction (HER) and the difficulty in controlling electron-proton transfer steps often result in poor product distribution and low carbon efficiency. Consequently, improving product selectivity is not merely a matter of enhancing catalytic activity but also a matter of directing the reaction mechanism toward well-defined and desirable pathways, which is essential for practical applications in solar-to-fuel conversion.

A variety of strategies have been developed to enhance selectivity in  $\text{CO}_2$  photoreduction. Catalyst composition and morphology play a pivotal role, where controlled doping with transition metals or nonmetals modulates electronic structures and adsorption energies, thereby stabilizing key intermediates and suppressing side reactions.<sup>30</sup> Similarly, rational engineering of the electronic band structure governs the separation and distribution of photogenerated charge carriers, influencing surface coverage and the reduction potential available for  $\text{CO}_2$  activation.<sup>31</sup> Beyond intrinsic material properties, the introduction of surface functional groups provides specific anchoring sites that stabilize critical intermediates, improving the probability of their conversion into targeted products. In addition, external factors such as electrolyte pH,  $\text{CO}_2$  partial pressure and the incorporation of co-catalysts can further tune the reaction kinetics, facilitating selective product formation under optimized operating conditions.<sup>32</sup>

Graphene-based materials have emerged as highly effective platforms for improving selectivity in  $\text{CO}_2$  reduction owing to their unique physicochemical features. The conjugated  $\pi$ -network and superior electron mobility of graphene enable rapid charge transfer and efficient stabilization of electron-rich intermediates, thereby minimizing unwanted back-reactions. Furthermore, the tunability of graphene through heteroatom doping, covalent functionalization, and formation of heterostructures provides versatile pathways to modulate the  $\text{CO}_2$  adsorption strength and intermediate stabilization. These attributes, combined with graphene's ability to integrate synergistically with semiconductors and metal nanoparticles, make graphene-based photocatalysts promising candidates for achieving high selectivity toward desired products, thus offering a rational route toward efficient and sustainable  $\text{CO}_2$ -to-fuel conversion.

### 2.4 Role of light harvesting and charge separation

To use the photocatalytic process effectively, good light harvesting is important. Ideally, photocatalysts should absorb a wide spectral extent, especially in the visible region ( $\sim 400\text{--}700\text{ nm}$ ) where most solar energy is located.<sup>28,29</sup> Many traditional



photocatalysts (such as  $\text{TiO}_2$ ) have large bandgaps ( $>3.0$  eV) that prevent further efficient use of sunlight.<sup>30</sup>

Since photogenerated electron-hole pairs rapidly recombine and this can drastically reduce the quantum efficiency, charge separation efficiency is thus also very important and shown in Fig. 4.<sup>32</sup> The following are some strategies for increasing light absorption and reducing recombination. The overall performance of photocatalytic systems is characterized by the synergy that can be established through increased light absorption, rapid charge carrier mobility and  $\text{CO}_2$  adsorption on catalyst surfaces.<sup>33,34</sup>

**2.4.1 Factors and areas of consideration.** Bandgap engineering has been widely recognized as a fundamental strategy for improving photocatalytic  $\text{CO}_2$  reduction efficiency. By tailoring the band structure, photocatalysts can extend their light absorption into the visible range while maintaining the redox potentials required for  $\text{CO}_2$  activation and subsequent multi-electron transfer processes. Techniques such as heteroatom doping introduce impurity energy levels that narrow the bandgap and tune the electronic structure, while the construction of heterojunctions between semiconductors creates internal electric fields that facilitate charge separation. These modifications not only improve solar spectrum utilization but also influence the adsorption and stabilization of key intermediates, thereby enhancing both activity and selectivity. In particular, graphene-based heterojunctions with semiconductors provide unique advantages by integrating extended light absorption with efficient charge transport pathways.

Z-scheme photocatalytic systems represent another promising approach, drawing inspiration from the architecture of natural photosynthesis. In these systems, two semiconductors are coupled in a manner that maintains the strong reduction potential of one and the strong oxidation potential of the other, while photogenerated electrons and holes in the less energetic bands recombine internally. This spatial and energetic separation allows for simultaneous  $\text{CO}_2$  reduction and water oxidation with high efficiency. Incorporating graphene into Z-scheme systems further enhances their performance, as graphene can act as a solid-state conductive bridge, promoting ultrafast charge transfer while suppressing recombination. Recent studies have demonstrated that such graphene-based Z-scheme systems exhibit superior stability and selectivity compared to conventional type-II heterojunctions, making them highly attractive for solar fuel production.

Surface plasmon resonance (SPR) effects associated with noble-metal decoration provide an additional avenue for enhancing photocatalytic  $\text{CO}_2$  reduction. Metals such as Au, Ag, and Cu can generate localized electromagnetic fields under light irradiation, leading to strong absorption in the visible region and the excitation of high-energy “hot” electrons. These hot carriers can be injected into adjacent semiconductors or graphene-based supports, where they participate directly in  $\text{CO}_2$  reduction reactions. Moreover, the synergistic combination of plasmonic metals with graphene facilitates rapid hot-electron transfer due to the high conductivity and extended  $\pi$ -conjugation of graphene, thus suppressing charge recombination and improving reaction selectivity. Graphene serves as an electron sink and conductive channel for showing the spatial charge separation dynamics across hybrid interfaces. Together, bandgap engineering, Z-scheme architectures, plasmonic enhancement, and graphene-mediated charge transport constitute complementary and mutually reinforcing strategies that can be rationally combined to overcome the efficiency and selectivity bottlenecks in photocatalytic  $\text{CO}_2$  conversion.

Although notable progress has been made with traditional photocatalysts for  $\text{CO}_2$  reduction, their overall efficiency is still restricted by inherent challenges such as fast charge carrier recombination, narrow light absorption, and a limited number of surface-active sites for  $\text{CO}_2$  activation. To overcome these drawbacks, researchers have increasingly focused on graphene and graphene-based nanomaterials, which offer outstanding electrical conductivity, large specific surface area, and chemically tunable interfaces. These features facilitate efficient charge separation and transfer, enhanced light harvesting when coupled with semiconductors, and improved catalytic reactivity. The subsequent section will provide an in-depth discussion of the structure, properties, and photocatalytic roles of graphene and its derivatives in advancing  $\text{CO}_2$  conversion technologies.

### 3. Graphene and graphene-based nanomaterials

#### 3.1 Structure and properties of graphene

Graphene is a 2D carbon allotrope made up of a single atomic layer of  $\text{sp}^2$ -hybridized carbon atoms arranged in a honeycomb

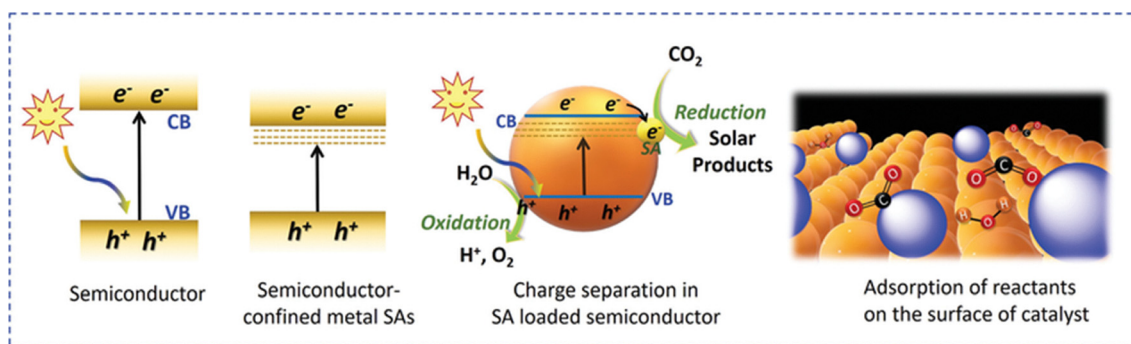
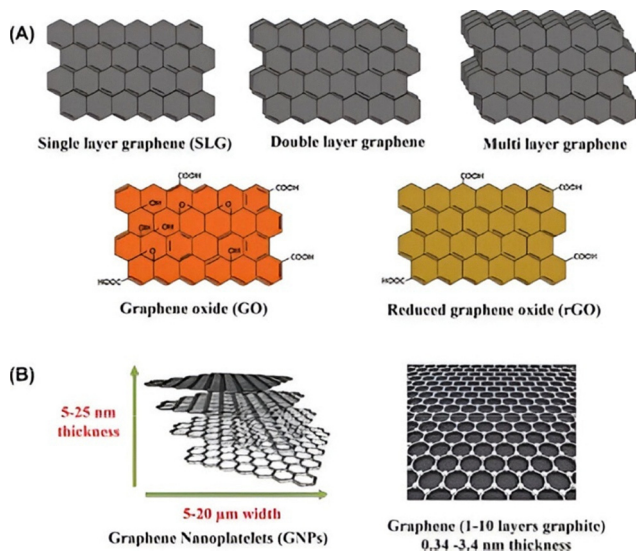


Fig. 4 Schematic of light harvesting and charge separation. Reprinted from ref. 31, copyright©2020, Wiley Online Library.





**Fig. 5** (A) Different structural forms of graphene and its derivatives: single-layer graphene (SLG), double-layer graphene, multi-layer graphene, GO with oxygen-containing functional groups, and RGO with partially restored graphitic structure. (B) Morphological representations of the graphene-based materials: graphene nanoplatelets (GNPs) with 5–25 nm thickness and 5–20 μm lateral size; few-layer graphene (1–10 layers) with a thickness of 0.34–3.4 nm. Reprinted from ref. 39, copyright@2019, Dove Medical Press.

lattice, as shown in Fig. 5.<sup>35</sup> This unique atomic arrangement endows graphene with many exceptional physicochemical properties that make it a much-studied material with significant potential for a wide range of applications including photocatalysis.<sup>36</sup> Logically, every carbon atom is connected to three neighbours in graphene, forming a stable and delocalized  $\pi$ -electron system across the entire sheet.<sup>37</sup> The delocalization of electrons leads to the desired properties of graphene electroconductivity, thermal stability, and typical mechanical stability. For example, the intrinsic carrier mobility of graphene at room temperature is above  $200\,000\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ , with a thermal conductivity beyond  $5000\text{ W m}^{-1}\text{ K}^{-1}$ . Graphene also has excellent flexibility and only absorbs  $\sim 2.3\%$  of visible light, giving it apparent transparency, such as for optical electronic applications. It has the theoretically highest surface area:  $2630\text{ m}^2\text{ g}^{-1}$  (simply meaning a large surface area for chemical reactions or adsorption).<sup>38</sup>

The unique characteristics make graphene a perfect medium for electron transport and interfacial charge transfer processes specifically, which is vital for photocatalytic processes.<sup>40</sup> However, pristine graphene is chemically inert; therefore, it lacks a bandgap which prevents it from being useful by itself in this area of electronics.<sup>41</sup> Therefore, researchers have looked into graphene-based derivatives and composites to both overcome the limitations of pristine graphene and take advantage of its conductive and mechanical properties.

### 3.2 Derivatives of GO, rGO, doped graphene, and 3D graphene

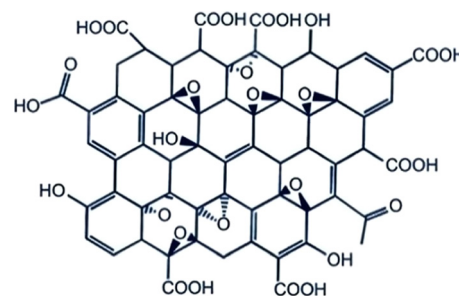
To prepare graphene for real photocatalytic and catalytic applications, numerous derivatives have been created.<sup>42</sup> The goals of

the derivatives generally relate to introducing chemical functionalities, creating a bandgap, increasing dispersibility in solvents, and establishing synergistic effects with other catalytic materials.<sup>43</sup>

GO is a heavily oxidized version of graphene, with many oxygen-containing functional groups (*e.g.*, hydroxyl, epoxy, and carboxyl) attached to its sheet structure (Fig. 6). These oxygen-containing groups disrupt the conjugated  $\pi$ -electron system (cause  $\pi$  conjugation to cease), thereby diminishing the electrical conductivity of GO, but markedly increasing its hydrophilicity and chemical reactivity.<sup>44</sup> GO is easily dispersible in water and other polar protic solvents, thereby enabling its use as an important scaffolding material to support subsequent growth and immobilization of photocatalysts.<sup>45</sup> Importantly, GO, when incorporated to make a composite material with photocatalysts, shows improved interfacial interactions, charge transfer and increased photocatalytic activity due to its higher density of functional groups and defect sites.<sup>46</sup>

RGO can be chemically, thermally or electrochemically reduced GO leaving behind a partially restored  $\pi$ -conjugated network, some reduction in the oxygen content and the possibility of partially restoring GO electrical conductivity, making rGO a better candidate for electron mediator than GO itself.<sup>47</sup> The reduction also creates defects and residual functional groups that can impact interfacial properties and device performance. However, rGO provides a balance between good conductivity and sufficient surface functional groups, when surface functionality is important in encapsulating many photocatalytic systems (Fig. 7).<sup>48</sup>

Doped graphene is graphene with heteroatoms (like nitrogen (N), boron (B), sulphur (S) or phosphorus (P)) incorporated into the lattice as a substituent of carbon atoms or attached to the surface (Fig. 8). Doping creates changes in the electronic structure of graphene, creating localized states within the bandgap and changing work function of the graphene.<sup>50,51</sup> For example, N-doped graphene has been shown to have better electron donor ability, so some of doped graphene's interactions increase the catalytic reaction activity and lead to an increased interaction with nanoparticles of metals or semiconductors.<sup>52</sup> Each of these changes improves photocatalytic ability, through better charge separation and transfer.



**Fig. 6** Structural model of GO showing oxygen-containing functional groups such as hydroxyl (–OH), epoxy (–O–), carbonyl (C=O), and carboxyl (–COOH) distributed on the basal plane and edges of the graphene sheet. Reprinted from ref. 39, copyright@2019, Dove Medical Press.



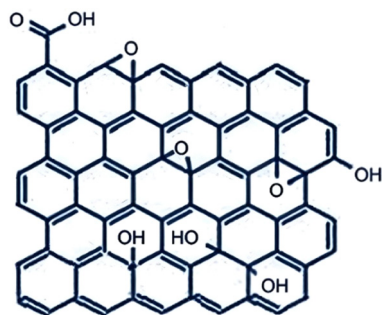


Fig. 7 Structural model of rGO, showing a partially restored  $sp^2$  carbon network with the residual oxygen-containing functional groups such as hydroxyl ( $-OH$ ), epoxy ( $-O-$ ), and carboxyl ( $-COOH$ ) groups remaining on the basal plane and edges. Reprinted from ref. 39, copyright@2019, Dove Medical Press.

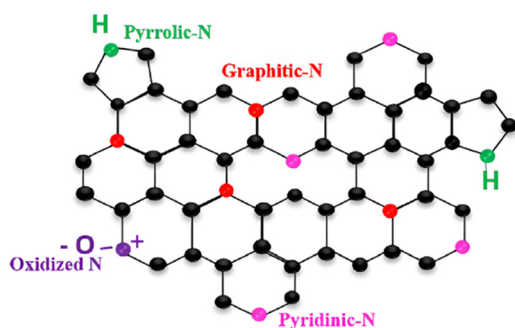


Fig. 8 Schematic of the nitrogen-doped graphene showing different nitrogen configurations, including pyridinic-N, pyrrolic-N, graphitic-N, and oxidized-N within the graphene lattice. These doped sites significantly influence the electronic structure, surface reactivity, and catalytic activity of the graphene-based materials. Reprinted from ref. 49, copyright@2021, Springer.

Three-dimensional (3D) graphene architectures<sup>54</sup> (e.g., graphene aerogels, foams, and hydrogels) provide a macroporous and mesoporous scaffold, high surface area, significantly enhanced mechanical stability and favourable mass transport properties (Fig. 9).<sup>55–57</sup> These traits can be leveraged to support photocatalytic nanoparticles and encourage light absorption and reactant diffusion.<sup>46</sup> Furthermore, these 3D graphene support materials can provide continuous conductive pathways for charge migration, which will help reduce the electron-hole recombination.<sup>56</sup>

In general, these graphene-based nanomaterials can be intelligently chosen or designed based on the requirements of the photocatalytic system, for example, light absorption capabilities, charge transportation features, reactant adsorption and/or interfacial interactions.

### 3.3 Methods of synthesis and functionalization of graphene and its derivatives

Graphene and its derivatives have unique physicochemical properties that can be synthesized and functionalized to enhance those properties and tailor them for specific applications.<sup>57</sup> This is particularly appropriate for photocatalysis for  $CO_2$  reduction. Graphene synthesis is separated into two major categories: – top down and bottom up (Fig. 10).<sup>58</sup>

The top-down method involves the exfoliation of bulk graphite into single individual graphene sheets.<sup>60</sup> Mechanical exfoliation can produce high-quality graphene, but is not scalable. Chemical exfoliation methods, like the Hummers' method and its variations, are often employed for GO synthesis. Chemical exfoliation uses powerful oxidizing agents (e.g.  $KMnO_4$  and  $H_2SO_4$ ) in the oxidation of graphite by adding oxygenated groups which separate the interlayers and promote exfoliation. The GO produced can then be reduced to rGO *via*

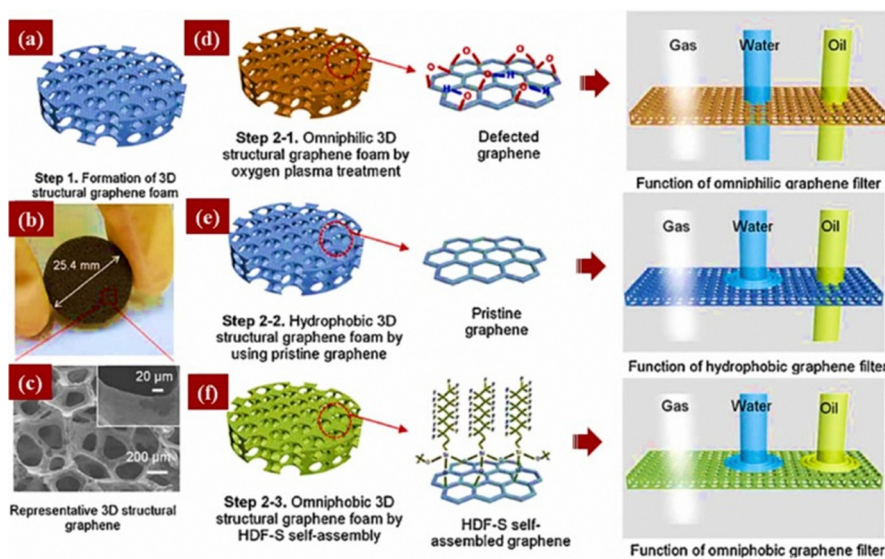


Fig. 9 Graphene foam contains various functional groups for use in the selective separation of gas, water, and oil. (a) Structure of graphene-foam. (b) Three-dimensional graphene foam picture. (c) SEM-micrograph porous structures. (d) Gas, water, and oil travel through deformed graphene. (e) Pure graphene foam accepts gas and oil yet blocks water. (f) HDF-S-covalently bonded graphene can filter gases. Reprinted from ref. 53, copyright@2018, Wiley Online Library.



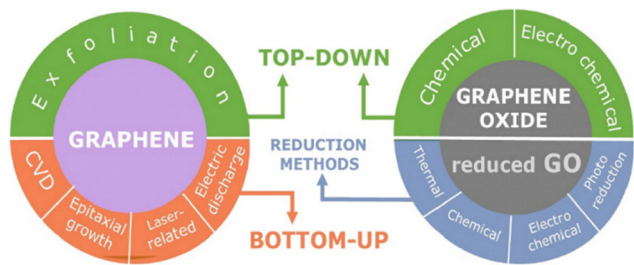


Fig. 10 Methods of synthesis and functionalization of graphene and its derivatives. Reprinted from ref. 59, copyright@2022, Springer.

chemical (e.g. hydrazine and ascorbic acid), thermal, or electrochemical routes.<sup>61</sup>

Bottom-up methods use graphene from molecular precursors, generally through chemical vapor deposition. Chemical vapor deposition puts graphene films into high-purity, large-area films on metal substrates (Cu or Ni).<sup>62</sup> CVD has great potential in different electronic and optoelectronic applications, but it is not considered practical for the production of graphene-based photocatalytic composites due to cost and scalability.<sup>59</sup>

The functionalization of graphene is necessary to bring usable chemical groups, improve compatibility with other materials, and ultimately improve electronic properties.<sup>63</sup> Covalent functionalization occurs when a chemical bond to the carbon lattice (often through reactions with the oxygenated groups in GO, for example) provides stable bonds and improved dispersibility for composites; however, this process may limit the use of the conjugated structure of graphene and limit conductivity. Non-covalent functionalization generally introduces molecules or nanoparticles from the enveloping compound to the  $sp^2$  framework of graphene through  $\pi$ - $\pi$

interactions, hydrogen bonding and/or electrostatic interactions.<sup>64,65</sup>

In photocatalytic applications, functionalization strategies usually consist of decorating graphene with metal or metal oxide nanoparticles ( $TiO_2$ , ZnO or CdS); anchoring co-catalysts; or doping with heteroatoms to improve the potential of light absorption, reactive sites and charge separation.<sup>66</sup> Generally, methods of synthesis/functionalization are the major factors in impacting the overall performance of the synthesized graphene-based composites.

### 3.3.1 Chemical synthesis methods for graphite oxide.

Extensive research has focused on understanding the structure of GO, the primary precursor of graphene materials. GO is typically synthesized by intercalating and oxidizing graphite powder using strong acids (e.g., HCl,  $H_2SO_4$ , and  $HNO_3$ ) and oxidizing agents (e.g.,  $NaNO_3$ ,  $KMnO_4$ , and  $KClO_3$ ). Several chemical synthesis methods are discussed in Table 1. Each method differs in its oxidants, advantages, disadvantages, and resulting carbon-to-oxygen (C/O) ratios.

Brodie's oxidation method was the first to synthesize GO by reacting graphite with  $KClO_3$  along with  $HNO_3$  at around 60 °C for three to four days.<sup>67,68</sup> The process involved repeated oxidation steps and drying at 100 °C. Although effective, it has major drawbacks including long reaction times and the emission of toxic gases.

The Staudenmaier method improved Brodie's process by using a mixture of concentrated  $HNO_3$ ,  $H_2SO_4$ , and gradually added  $KClO_3$  to achieve higher oxidation in a single vessel.<sup>69</sup> The reaction involved controlled heating, stirring, and subsequent cooling with water, which is followed by filtration and washing. It produces highly oxidized GO but major disadvantages are long reaction times, explosion risks, and toxic chlorine gas release.

Table 1 Summary of synthesis methods and their impact on catalytic performance

SN.	Synthesis method	Typical procedure	Surface area	Defect density	Impact on catalytic activity	Remarks	Ref.
1	Hummers' method (chemical oxidation/reduction)	Oxidation of graphite → Graphene oxide → Reduction to rGO	Moderate–high (depends on reduction)	High (due to oxygen functional groups, vacancies)	Enhances active sites and electron transfer but may introduce recombination centers	Common, scalable; quality depends on reduction degree	82
2	Hydrothermal/solvothermal	Graphene oxide mixed with precursors, treated at high $T$ and $P$	High (porous, few-layer structures)	Moderate (controlled defect formation)	Good dispersion of co-catalysts, strong interfacial contact improves activity	Suitable for hybrids (e.g., graphene–metal oxides)	83
3	Chemical vapor deposition (CVD)	Hydrocarbon gases decomposed on metal substrate	Very High (high crystallinity, large domain size)	Low (near defect-free)	Excellent charge transport; but fewer catalytic sites unless doped/functionalized	Expensive, limited scalability	84
4	Exfoliation (liquid phase or electrochemical)	Sonication, shear, or electrochemical delamination of graphite	Moderate–high (depends on exfoliation efficiency)	Variable (controlled <i>via</i> process)	Balances conductivity and defect density, useful for heterojunctions	Green methods possible; lower yield than chemical oxidation	85
5	Doping-assisted synthesis (N, S, B, P doping)	Graphene prepared with heteroatoms introduced during synthesis or post-treatment	Moderate	Controlled defect sites (heteroatom-induced)	Creates active sites, improves $CO_2$ adsorption and electron transfer	Strongly enhances selectivity for $CO/CH_4$	86



Original Hummers' method introduced a faster and safer alternative for synthesizing GO using  $\text{KMnO}_4$  and  $\text{NaNO}_3$  as oxidants in conc.  $\text{H}_2\text{SO}_4$  with graphite.<sup>70</sup> The reaction proceeds through controlled temperature stages (0–4 °C, 35 °C, and 98 °C). It takes about two hours. After oxidation,  $\text{H}_2\text{O}_2$  is added to reduce residual manganese compounds, followed by washing and drying to obtain GO. The mechanism involves four stages, which are intercalation, convection-diffusion, oxidation and purification. During intercalation,  $\text{H}_2\text{SO}_4$  and  $\text{NaNO}_3$  generate  $\text{HNO}_3$  and reactive oxygen species that open graphite layers.  $\text{KMnO}_4$  reacts with  $\text{H}_2\text{SO}_4$  to form  $\text{Mn}_2\text{O}_7$ , which intercalates between layers in the step of convection-diffusion. Further  $\text{Mn}_2\text{O}_7$  decomposes into  $\text{O}_2$  and  $\text{O}_3$ , oxidizing graphite into graphite oxide. The purification is performed using  $\text{H}_2\text{O}_2$  and  $\text{HCl}$ , and it removes residual manganese compounds.

Improved Hummers' methods aim to enhance the efficiency, yield, and environmental safety while reducing toxic emissions. These modifications fall into several main categories.

$\text{H}_2\text{SO}_4/\text{KMnO}_4$ -based methods eliminate  $\text{NaNO}_3$ , preventing toxic  $\text{NO}_2/\text{N}_2\text{O}_4$  release without reducing the yield.<sup>71</sup> It enables large-scale, eco-friendly GO synthesis, with oxidation levels adjustable by the  $\text{KMnO}_4$  concentration and drying temperature.  $\text{H}_2\text{O}_2$  acts as a terminating agent, and its quantity influences the C/O ratio. The reaction involves three stages: acid intercalation, oxidation to pristine graphite oxide, and hydration to form GO. A "mild oxidation" variant (lower  $\text{KMnO}_4$  ratio) yields more crystalline, water-dispersible GO suitable for high-conductivity graphene.

Introduced by Marcano *et al.*,  $\text{H}_2\text{SO}_4\text{-H}_3\text{PO}_4/\text{KMnO}_4$ -based methods replace  $\text{NaNO}_3$  with a 9:1  $\text{H}_2\text{SO}_4\text{:H}_3\text{PO}_4$  mixture, increasing the oxidation efficiency and yield while eliminating toxic gas formation.<sup>72</sup> It allows better temperature control (35–50 °C) and produces three times more GO than the original method. Further optimization studies refined intercalators and drying steps for faster, cost-effective, and scalable production.

In case of ferrate-assisted oxidation,  $\text{KMnO}_4$  is partially replaced with  $\text{K}_2\text{FeO}_4$ , which has a higher oxidizing power and operates under milder conditions (<5 °C, 35–95 °C), improving the efficiency while reducing acid use and environmental impact. During  $\text{KMnO}_4$ -free methods, eco-friendly alternatives such as  $\text{K}_2\text{FeO}_4$ , ozone, peracetic acid, and

electrochemical oxidation avoid toxic manganese by-products. Though oxidation levels may be lower, these methods offer safer, scalable production routes.

Microwave-assisted oxidation approach rapidly heats reactants *via* dielectric heating, reducing the synthesis time from several days to about 20 minutes at 100 °C. It yields GO with higher C/O ratios (less oxygenated) but is significantly faster and energy-efficient.<sup>73,74</sup>

### 3.4 Graphene as an electron mediator and co-catalyst

Graphene-based nanomaterials are essential electron mediators and co-catalysts in the context of photocatalytic  $\text{CO}_2$  reduction and photocatalysis processes (Fig. 11). Both roles are important for charge separation, interfacial charge transfer, and the recombination suppression of photogenerated electron-hole pairs.<sup>75</sup> As an electron mediator, graphene illustrated an effective electron transport pathway between the photocatalyst and the reaction interface.<sup>76</sup> The high electrical conductivity of graphene and its massive  $\pi$ -conjugated system allows excited electrons to readily transfer from a semiconductor photocatalyst to graphene, a charge sink or electron reservoir, to prevent hole recombination and remain energized carriers.<sup>77</sup> In  $\text{TiO}_2$ /graphene composites, for example, photogenerated electrons can migrate away from  $\text{TiO}_2$  to graphene and, subsequently, to  $\text{CO}_2$  molecules disposed on the surface, providing multi-electron reductions. The unique capacity of graphene produced directional charge flow, allowing for the increase in the overall quantum efficiencies of the system.<sup>78,79</sup>

Graphene serves as a support co-catalyst that supplies active sites for adsorption and activation of  $\text{CO}_2$  and other materials (Table 1). Functional groups, defects, or impurities (dopants) in the graphene surface can serve as anchoring sites or functional catalytic sites.<sup>76</sup> For example, in nitrogen-doped graphene, the lone pair electrons of nitrogen can react with  $\text{CO}_2$  and catalytically activate and reduce it.<sup>78</sup> Metal nanoparticles deposited onto graphene, and the support themselves, can work together to enhance the catalytic activity. The electron-rich graphene substrate can stabilize metal active sites, facilitate charge transfer, and modulate the electronic environment of the catalytic centres.

Graphene composites with semiconductors can form a Schottky junction or heterojunction, which facilitates charge

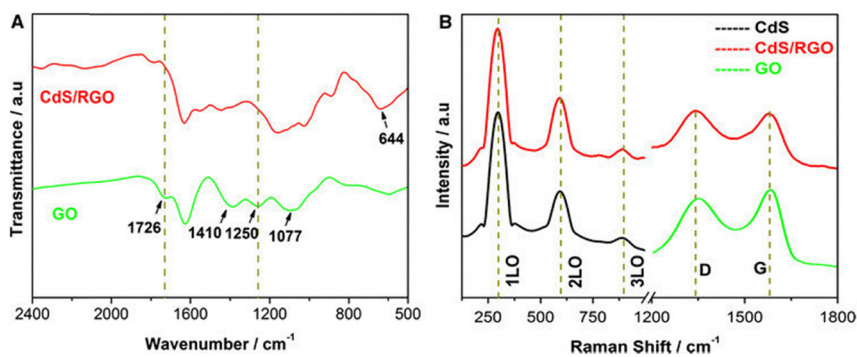


Fig. 11 (A) FT-IR-profiles of GO and CdS-RGO. (B) Raman-spectra of GO, CdS nanoparticles and CdS-RGO. Reprinted from ref. 80, copyright@2020, Springer.



separation and selective pathway for the reaction. CdS/rGO systems provide an example, where rGO facilitates the charge process by improving the mobility of the electrons and also minimizing the photo-corrosive degradation of the CdS material. Similarly, graphene composites with perovskites improve electron transport, enhancing rapid electron transport potential, stability, and superior photocatalytic performance.<sup>75,81</sup>

## 4. Recent progress in graphene-based photocatalytic systems

Graphene-based materials can benefit photocatalytic systems and help reduce CO<sub>2</sub> levels. When combined with different functional materials such as metal oxides, semiconductors, metals and carbon-based materials, they can result in advanced nanocomposites with better charge separation, light absorption capacity, and surface reaction sites.<sup>87,88</sup> This section will talk about the recent developments in these five fields: graphene/metal oxide nanocomposites, graphene/semiconductor heterojunctions, graphene/metal-based nano hybrids, graphene/carbon nitride and their 2D/2D heterostructures, and graphene-based Z-scheme photocatalytic systems.<sup>89,90</sup>

### 4.1 Graphene/metal-oxide nanocomposites

Metal oxides are some of the most studied photocatalytic materials due to their advantageous band structures, photostability, and availability including tungsten trioxide (WO<sub>3</sub>), zinc oxide (ZnO), and titanium dioxide (TiO<sub>2</sub>) (Fig. 12).<sup>91</sup> Unfortunately, the fast recombination of photogenerated charge carriers and the limited visible light absorption often decrease the actual photocatalytic performance of metal oxides. One successful strategy to overcome these limitations has been to combine these systems with graphene.<sup>92</sup> Graphene/metal oxide nanocomposites have emerged as highly effective photocatalytic systems owing to the synergistic effects facilitating charge separation, light absorption, and surface reaction kinetics.<sup>93</sup> In these nanocomposites,

graphene behaves as a conductive support and electron mediator, and metal oxides are the primary photocatalysts. Graphene in combination with TiO<sub>2</sub>, ZnO, Fe<sub>2</sub>O<sub>3</sub>, and CuO not only improves photocatalytic performance in CO<sub>2</sub> reduction under UV light but also performs well under visible light.<sup>94,95</sup>

Graphene/TiO<sub>2</sub> has been studied more than most other systems. Graphene is critical to improving the photocatalytic efficiency of TiO<sub>2</sub>, as it increases light absorption in the visible area and reduces electron-hole recombination.<sup>97,98</sup> However, due to the high electron mobility and high surface area of graphene, electrons can be transferred quickly from the TiO<sub>2</sub> conduction band to a graphene sheet to lengthen the life of photogenerated charge carriers. In addition, graphene has multiple active sites for CO<sub>2</sub> adsorption, which is important for increasing the photocatalytic conversion efficiency.<sup>99,100</sup>

Graphene enhances the CO<sub>2</sub> photoreduction activity of many ZnO-based nanocomposites. It is said that the graphene sheets intercalate and transport electrons from heated ZnO, which reduces charge-recombination and improves the production of the key intermediates CO<sub>2</sub><sup>-</sup> and HCOO<sup>-</sup>.<sup>101-104</sup> Because of its  $\pi$ -conjugated electronic framework, graphene can produce enhanced interactions with CO<sub>2</sub> via  $\pi$ - $\pi$  stacking allowing for improved gas collection and activation on its surface.<sup>105</sup> Graphene also enhances the photocatalytic activity of other visible light-responsive metal oxides such as Fe<sub>2</sub>O<sub>3</sub> and CuO. Overall, the charge transport and increased absorption of light energy that is seen in graphene/Fe<sub>2</sub>O<sub>3</sub> composites comparatively to Fe<sub>2</sub>O<sub>3</sub> were probably due to the small bandgap of Fe<sub>2</sub>O<sub>3</sub>.<sup>106</sup> Graphene performs similarly in the case of CuO as well since the heterojunction also has a considerable charge transport factor while stabilizing reactive species for the CO<sub>2</sub> reduction pathways.<sup>107</sup>

The synthetic methods including hydrothermal synthesis, sol-gel procedures and *in situ* growth are important factors that affect interfacial contact, particle size distribution and electron coupling between graphenes and metal oxides. Efficient charge transport through the nanocomposite is dependent on creating strong interfacial contacts that optimize electron transport pathways and facilitate lower energy barriers for charge migration.<sup>108,109</sup> Graphene/metal oxide nanocomposites are versatile photocatalysts that may be engineered for higher CO<sub>2</sub> conversion performance, by tailoring materials design, *i.e.*, composition, shape, and interfacial properties in unprecedented detail.

Some recent studies have further highlighted the importance of rational design strategies in advancing photocatalytic systems for energy and environmental applications (Table 2). ZnO-based heterostructures continue to attract attention due to their cost-effectiveness and stability, though their intrinsic drawbacks necessitate heterojunction engineering.<sup>110</sup> Both S-scheme and Z-scheme heterostructures have demonstrated exceptional improvements in charge separation and redox capability, with Nb<sub>2</sub>O<sub>5</sub>/La<sub>2</sub>O<sub>3</sub> and ZnO-g-C<sub>3</sub>N<sub>4</sub>-CuO systems showing outstanding hydrogen evolution rates and strong stability.<sup>111-113</sup> Similarly, the integration of CNTs with S-doped ZnO and the ternary ZnO-Cu-CdS composite reveal

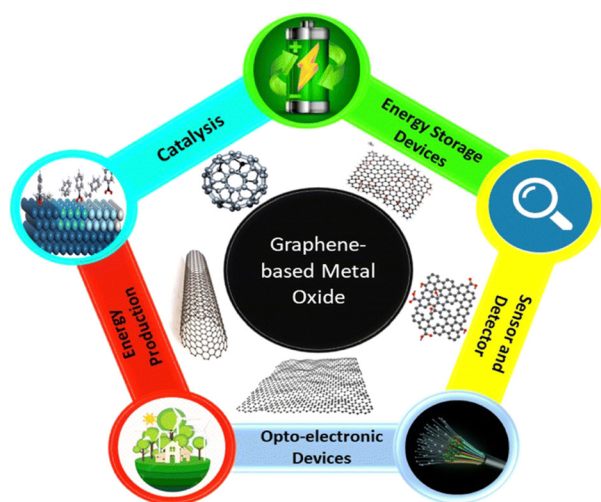


Fig. 12 Nanocomposites of graphene/metal oxide. Reprinted from ref. 96, copyright@2024, RSC.



Table 2 Comparative performance of the graphene-based photocatalysts for CO<sub>2</sub> reduction

SN	Catalyst system	Synthesis method	CO <sub>2</sub> conversion rate	Product selectivity	Quantum efficiency (QE)	Stability (h)	Ref.
1	rGO-TiO <sub>2</sub> nanocomposite	Hydrothermal assembly (GO + Ti precursor)	~45–80 μmol g <sup>-1</sup> h <sup>-1</sup>	CO (70%), CH <sub>4</sub> (20%), H <sub>2</sub> (10%)	0.5–1.2%	15–20 h	116
2	Graphene-ZnO heterojunction	Solvothermal growth of ZnO on GO	~30–60 μmol g <sup>-1</sup> h <sup>-1</sup>	CO (65%), CH <sub>4</sub> (25%)	0.3–0.8%	10–15 h	117
3	N-doped Graphene-Cu <sub>2</sub> O	In-situ reduction with nitrogen precursor	~120 μmol g <sup>-1</sup> h <sup>-1</sup>	CH <sub>4</sub> (55%), CO (40%)	~2.1%	30 h	118
4	Graphene-g-C <sub>3</sub> N <sub>4</sub> 2D/2D heterostructure	Thermal polymerization of urea + GO	~150 μmol g <sup>-1</sup> h <sup>-1</sup>	CO (80%), CH <sub>4</sub> (15%)	~2.5%	40 h	119
5	rGO-Ag-TiO <sub>2</sub> plasmonic system	Photo deposition of Ag NPs on rGO-TiO <sub>2</sub>	~200 μmol g <sup>-1</sup> h <sup>-1</sup>	CO (90%), trace CH <sub>4</sub>	~3.0%	50 h	120
6	Graphene-MoS <sub>2</sub> hybrid	Hydrothermal co-assembly	~100 μmol g <sup>-1</sup> h <sup>-1</sup>	CO (75%), CH <sub>4</sub> (20%)	1.8%	25 h	121
7	B-doped Graphene-TiO <sub>2</sub>	Sol-gel with boron precursor	~85 μmol g <sup>-1</sup> h <sup>-1</sup>	CH <sub>4</sub> (60%), CO (30%)	1.0–1.5%	20 h	122

that synergistic effects between dopants, carbon supports, and mediators such as Cu can significantly enhance light absorption, interfacial charge transfer, and pollutant degradation.<sup>112,114</sup> These advances not only improve photocatalytic efficiency but also broaden application versatility, spanning H<sub>2</sub> production, dye degradation and CO<sub>2</sub> reduction.<sup>115</sup>

#### 4.2 Graphene/semiconductor heterojunctions

Besides the classic metal oxides, graphene has been paired with a number of semiconductors with lower band gaps and tunable properties to generate competitive photocatalytic heterojunctions.<sup>123,124</sup> There have been a large number reporting the hybridization of graphene with the semiconductor's bismuth vanadate (BiVO<sub>4</sub>), molybdenum disulphide (MoS<sub>2</sub>), cadmium sulphide (CdS), and graphitic carbon nitride (g-C<sub>3</sub>N<sub>4</sub>) along with hybrid hierarchically porous catalytic metal oxides where the changing properties to metal oxides were complimentary as shown in Fig. 13.<sup>125</sup>

Kim *et al.* successfully synthesized ZnO nanostructures with nanoneedle and nanowall morphologies directly on few-layer graphene sheets.<sup>127</sup> In their approach, mechanically exfoliated graphene was transferred onto SiO<sub>2</sub>/Si substrates, followed by the growth of ZnO using a metal-organic vapor phase epitaxy (MOVPE) process carried out without any catalyst assistance. The study revealed that both the aspect ratio and spatial arrangement of the ZnO nanostructures—whether aligned

vertically or organized in rows—were strongly influenced by the growth temperature, which affected nucleation behavior at the step edges of the graphene surface. Furthermore, the optical characteristics of the ZnO/graphene hybrids were examined through photoluminescence (PL) spectroscopy conducted in the 17–200 K temperature range, providing insights into their structural and electronic quality.

Zinc sulfide (ZnS), one of the earliest studied semiconductors, shares structural and electronic similarities with ZnO but offers distinct advantages such as wider band gaps (3.72 eV for cubic and 3.77 eV for hexagonal forms), making it ideal for UV-selective optoelectronic applications such as photodetectors and sensors.<sup>128,129</sup> Although various low-dimensional ZnS nanostructures have been synthesized, systematic studies on ZnS nanostructure arrays have only recently advanced, unveiling new opportunities to exploit their unique properties.<sup>130</sup> Furthermore, growing research on ZnS-graphene nanocomposites highlights the synergistic interaction between the two materials, leading to improved photocatalytic and electronic performance.

#### 4.3 Graphene/metal-based nanohybrids

Photo-corrosion represents a significant limitation to direct bandgap semiconductors like CdS (~2.4 eV), which have relatively good properties for visible spectrum light harvesting. Beyond stabilizing the photocatalyst, encapsulating CdS with graphene would help with charge separation.<sup>131</sup> Acting as an electron sink, graphene minimizes recombination losses and improves durability, by lowering the operating rates while light is present. The CdS/graphene systems have experienced promising CO<sub>2</sub> reduction rates and high quantum yields.<sup>132</sup>

Another layered semiconductor with better catalytic properties and hydrogen evolution properties is MoS<sub>2</sub>.<sup>133</sup> When combined with graphene, MoS<sub>2</sub> can reduce CO<sub>2</sub> by facilitating charge transfer and providing extra edge sites.<sup>134</sup> MoS<sub>2</sub>/graphene composites demonstrate high rates of conversion of CO<sub>2</sub> to CH<sub>4</sub> when exposed to visible light and the fact that they are hybrids ensures good interfacial contact and effective separation of photogenerated carriers.<sup>135</sup>

In order to solve cost issues, the incorporation of accessible non-noble metals (Ni, Co, and Cu) has emerged.<sup>136</sup> These metals are catalytic and have adequate proximity to graphene and

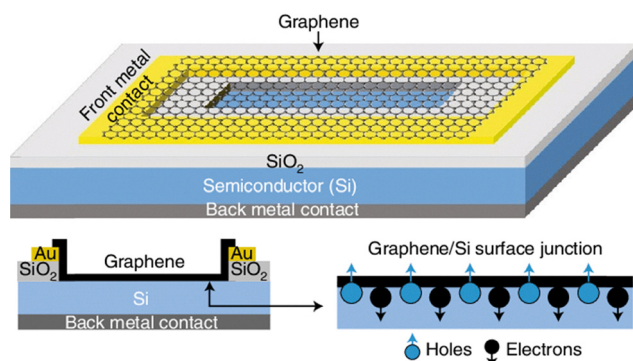


Fig. 13 Schematic of a graphene-on-semiconductor Si heterojunction photovoltaic cell. Reprinted from ref. 126, copyright@2019, Nature.



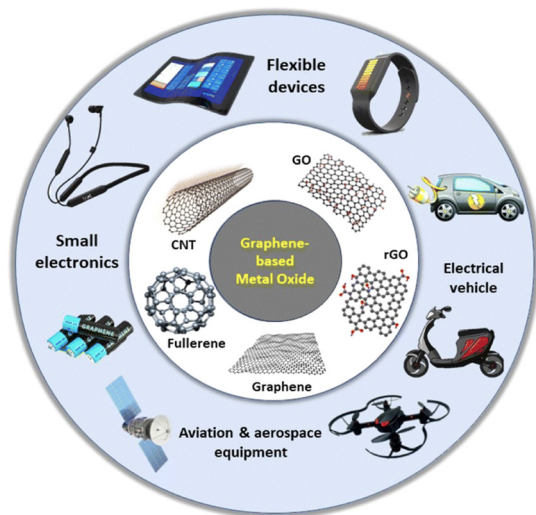


Fig. 14 Graphene/metal-based nanohybrids. Reprinted from ref. 96, copyright@2024, RSC.

increased efficiencies of electron transport pathways. Ni/graphene composites provide enhanced  $\text{CO}_2$  adsorption and activation abilities, making them appealing candidates for photoreduction applications.<sup>137</sup> Co and Cu NP's help support the dynamics of charge carriers while also participating in multi-electron transfer processes.<sup>138</sup> In metal type nanohybrids shown in Fig. 14, graphene functions as a conductive support medium and as a functional medium to stabilize metal particles, limit aggregation, and manipulate electrical properties at the interface, thus improving photocatalytic performance.<sup>139</sup>

#### 4.4 Graphene/carbon nitride and 2D/2D heterostructures

As shown in Fig. 15, 2D/2D heterostructures of graphene and other two-dimensional materials provide a new architecture to help in photocatalysis. In a layered composite format, conducive photocatalytic  $\text{CO}_2$  conversion occurs because composites allow improved proximity, faster charge transport, and light absorption.<sup>140</sup>

Graphene/ $\text{g-C}_3\text{N}_4$  2D/2D heterostructures represent a new area of interest due to their synergistic properties.  $\text{g-C}_3\text{N}_4$  absorbs visible light and has photocatalytic activity, while graphene has solid-state conductivity and promotes charge transport.<sup>142</sup> Thus, a combination of these material properties provides substantial improvements to the standard photocatalytic performance observed in methane and methanol yields under simulated solar light exposure. Other two-dimensional materials such as  $\text{MoS}_2$ ,  $\text{WS}_2$ , and layered double hydroxides (LDHs) have been used as van der Waals heterojunctions with graphene.<sup>143</sup> These heterojunctions improve charge separation with electric fields formed in-plane and overlapping conduction and/or valence bands.<sup>144</sup> A heterojunction of  $\text{MoS}_2$ /graphene hybrid superstructures improves  $\text{CO}_2$  reduction reaction activity and stability because the edges of  $\text{MoS}_2$  form catalytic sites and graphene is a very effective conductor.<sup>145</sup>

The very thin dimension of 2D materials generates a high surface-to-volume ratio, resulting in a greater density of exposed active sites, drastically reduces the charge diffusion distances, and has the potential to improve  $\text{CO}_2$  and photoreduction kinetics, but facilitates coupling to light-harvesting systems like sensitizers and dyes.<sup>146,147</sup>

#### 4.5 Graphene-based Z-scheme photocatalytic systems

Z-scheme systems incorporate two semiconductors to accomplish efficient charge separation while utilizing both reduction and oxidation potentials, simulating natural photosynthesis as shown in Fig. 16.<sup>148</sup> In the Z-scheme transistor topologies, graphene is always used as an electron mediator, allowing for fast electron transport and therefore improved charge carrier dynamics.<sup>149</sup> In traditional Z-scheme processes with two semiconductors, a redox mediator physically connects two semiconductors with semi-ideal band alignment and free charge movements and generates problems of low efficiencies and back reflexes.<sup>150</sup> For example, graphene facilitates electron transfer from  $\text{g-C}_3\text{N}_4$  to  $\text{TiO}_2$  pigment, so that the redox potentials stay high and the photocatalytic efficiency of the  $\text{CO}_2$  photoreduction products improves.<sup>151,152</sup>

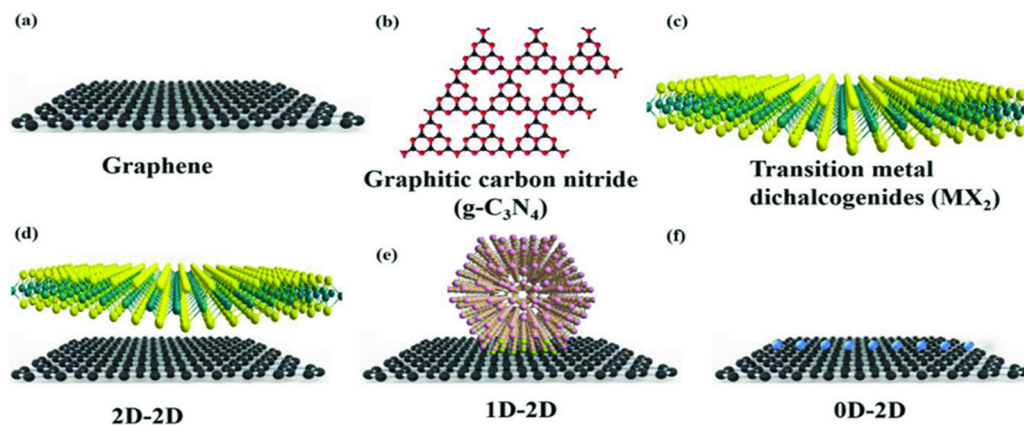


Fig. 15 Graphene-based hybrid architectures for catalysis and their heterostructures: (a) graphene, (b)  $\text{g-C}_3\text{N}_4$ , (c) transition metal dichalcogenides, (d) 2D-2D, (e) 1D-2D, and (f) 0D-2D. Reprinted from ref. 141, copyright@2019, Wiley Online Library.



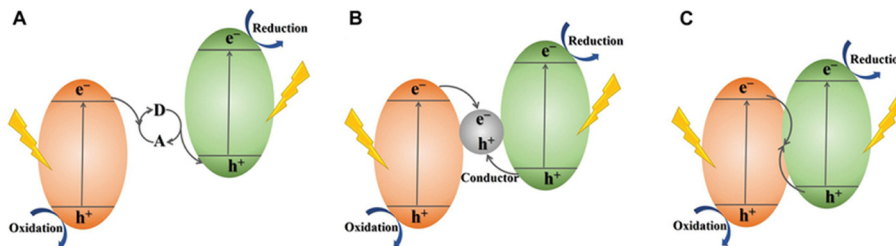


Fig. 16 Schematic of the different types of Z-scheme photocatalytic systems: (A) traditional Z-scheme photocatalytic system, (B) all-solid-state Z-scheme photocatalytic system, and (C) direct Z-scheme photocatalytic system. Reprinted from ref. 153, copyright@2024, Frontiers in Chemistry.

There have also been dual-component systems that involve graphene improving the interfacial contact, as well as reducing direct charge recombination, such as BiVO<sub>4</sub>/graphene/g-C<sub>3</sub>N<sub>4</sub> and CdS/graphene/ZnIn<sub>2</sub>S<sub>4</sub>. These arrangements utilize the conductive pathway of graphene in order to create direct charge flow, which enhances quantum efficiencies and product yield.<sup>154</sup>

In addition, heterojunctions are more structurally robust when supported with graphene allowing for greater resistance to changing environmental situations.<sup>155</sup> High rates of CO<sub>2</sub> reduction have become achievable due to the wide variety of applications humans have created for such designs, particularly under visible to solar light.<sup>156</sup> All and all, Z-scheme graphene-based systems are a complex photocatalytic architecture, which should promote reduction and charge recombination losses while maximizing light harvesting and redox potentials. The potential for these to scale up solar to fuel technology is exciting.<sup>157–161</sup>

In recent years, various other graphene-based composites have emerged as highly efficient photocatalysts for CO<sub>2</sub> reduction owing to their superior conductivity, large surface area, and ability to promote charge separation. A concise summary of representative systems, their photocatalytic performance, and the resulting products is presented in Table 3.

## 5. Mechanistic insights and charge dynamics in graphene-based photocatalytic CO<sub>2</sub> reduction

The rational design of graphene-based materials with enhanced photocatalytic properties necessitates some understanding of the mechanisms governing photocatalytic CO<sub>2</sub> reduction. The addition of graphene and its derivatives can significantly alter band structures, light harvesting efficiencies, and charge carrier dynamic behaviours.<sup>196</sup> In this section, we will also discuss the nature of interfaces that separate and transport charge in conjunction with graphene's contributions to improve the performance of photocatalysts, as well as the theoretical and experimental frameworks that support these operational mechanisms.<sup>197</sup>

### 5.1 Charge separation and migration at graphene interfaces

The effective production, separation, and transportation of photo-induced electron-hole pairs are key to photocatalytic

efficiency. Rapid recombination of these carriers due to charge carrier motion limits the number of electrons available for reducing CO<sub>2</sub> on typical semiconductor photocatalysts.<sup>198</sup> The unique structure of graphene acts as both a mediator and an electron acceptor at the interface to eliminate this challenge.<sup>199</sup> Photogenerated electrons from the CB are transferred to the graphene sheet because of the energy level alignment and difference in the two Fermi levels when semiconductors such as TiO<sub>2</sub>, ZnO, or g-C<sub>3</sub>N<sub>4</sub> are combined with graphene or rGO.<sup>200</sup> The transfer of these electrons decreases their chance to recombine and increases their time to interact with the adsorbed CO<sub>2</sub> on the surface, as shown in Fig. 17.<sup>201,202</sup>

Moreover, the two-dimensional structure and high conductivity ( $\sim 10^4$  S cm<sup>-1</sup>) of graphene provide a rapid and directional pathway for charge migration.<sup>204</sup> This network of conductive sheets reduces the distance between separate photocatalytic nanoparticles, and therefore, facilitates a more uniform distribution of charge carriers across the surface of the catalyst and greater electron migration between adjacent particles.<sup>205</sup>

### 5.2 Synergistic roles of graphene in light absorption and carrier mobility

Even without a bandgap, pristine graphene lacks the characteristics of an intrinsic photoactive substance; nonetheless, when combined with other materials it can improve light harvesting and charge transportation capabilities in photocatalysts.<sup>206</sup> By limiting nanoparticle agglomeration in the composite and ultimately increasing light scattering centers throughout the composite material, graphene enhances the light absorption *via* improved light harvesting.<sup>207</sup>

In addition, when graphene is mixed with plasmonic metals such as Au or Ag, it will modify the optical response of the composite system.<sup>209</sup> The localized surface plasmon resonance (LSPR) of noble metal-graphene hybrids will lead to an enhancement in visible light absorption and induce hot electrons that may be transported to graphene and used in CO<sub>2</sub> reduction, as shown in (Fig. 18).<sup>210</sup> Graphene also significantly enhances the mobility of charge carriers. Due in large part to the delocalized  $\pi$ -electron system, the energy wasted when carriers migrate is minimized since it offers a fast transport path. Graphene can act as reasonably inert, solid-state electron mediators in Z-scheme photocatalytic setups, recombining



Table 3 Overview of the CO<sub>2</sub> photocatalytic conversion into solar fuels and value-added chemicals using the graphene-based composite photocatalysts

Composite photocatalyst	Light source	Reaction medium	Main products	Photocatalytic performance	Ref.
Graphene-WO <sub>3</sub> nanobelt composite	Xenon lamp, 300 W	CO <sub>2</sub> and gaseous H <sub>2</sub> O	CH <sub>4</sub>	Conversion rate: 0.89 μmol h <sup>-1</sup> (after 8 h of irradiation)	162
ZnIn <sub>2</sub> S <sub>4</sub> /N-graphene	Xenon lamp (300 W)	84 mg NaHCO <sub>3</sub> , 2 M H <sub>2</sub> SO <sub>4</sub>	CO, CH <sub>3</sub> OH, CH <sub>4</sub>	CH <sub>4</sub> : 1.01 μmol h <sup>-1</sup> g <sup>-1</sup> CO: 2.45 μmol h <sup>-1</sup> g <sup>-1</sup> CH <sub>3</sub> OH: 1.37 μmol h <sup>-1</sup> g <sup>-1</sup> 5.87 μmol g <sup>-1</sup> (after 9 hour)	163
Graphene-g-C <sub>3</sub> N <sub>4</sub> (15 wt%)	Daylight bulb, 15 W	CH <sub>4</sub>	CH <sub>4</sub>	2.3-fold than that for g-C <sub>3</sub> N <sub>4</sub> Conversion rate: 0.172 μmol g <sup>-1</sup> h <sup>-1</sup> (six-fold higher than the pure TiO <sub>2</sub> )	164
Modified graphene oxide (GO)	300-Watt halogen lamp irradiation	CH <sub>3</sub> OH	CH <sub>3</sub> OH	Conversion rate: 6.84 μmol g-cat <sup>-1</sup> h <sup>-1</sup> (60 times higher than that for pristine GO)	165
Cu-Nanoparticle Decorated Graphene Oxide	One-pot microwave process (2 h of visible irradiation)	Cu(NO <sub>3</sub> ) <sub>2</sub> ·3H <sub>2</sub> O in ethylene glycol		Conversion rate: 1130 nmol h <sup>-1</sup> cm <sup>-2</sup>	166
Platinum modified rGO with TiO <sub>2</sub> nanotubes	Xenon lamp, 300 W		C <sub>2</sub> H <sub>5</sub> OH and CH <sub>3</sub> COOH	Ethanol production rate: 144.7 μmol g <sup>-1</sup> h <sup>-1</sup> at pH 11.0.	167
Graphene derivative TiO <sub>2</sub>	Mercury vapour lamp		Methanol, Ethanol	Methanol production rate: 47.0 μmol g <sup>-1</sup> h <sup>-1</sup> at pH 4.0.	168
Noble metal nanoparticles (Pt, Pd, Ag, Au) immobilized on rGO-TiO <sub>2</sub>	Xenon arc lamp, 500 W (6 h of light irradiation)	CO <sub>2</sub> and H <sub>2</sub> O vapor	CH <sub>4</sub>	Conversion rate: 1.70 μmol g <sub>cat</sub> <sup>-1</sup>	169
Graphene-supported TiO <sub>2</sub> nanocrystals with coexposed <sup>110</sup> and <sup>115</sup> facets (G/TiO <sub>2</sub> -001/101)	300 W Xe arc lamp	CO <sub>2</sub> + H <sub>2</sub> O	CO	70.8 mmol g <sup>-1</sup> h <sup>-1</sup> CO yield	170
Reduced graphene oxide (rGO)-copper oxide nanocomposites	visible light irradiation	CO <sub>2</sub>	Methanol	Pristine CuO nanorods showed low photocatalytic activity due to fast charge-carrier recombination, producing only 175 μmol g <sup>-1</sup> methanol. rGO-Cu <sub>2</sub> O nanocomposites exhibited a five-fold improvement, yielding 862 μmol g <sup>-1</sup> methanol. rGO-CuO nanocomposites achieved a seven-fold improvement, yielding 1228 μmol g <sup>-1</sup> methanol.	171
GO-supported oxygen-TiO <sub>2</sub>	Xenon arc lamp (400 nm)	CO <sub>2</sub> and H <sub>2</sub> O vapor	Methane	Methane (CH <sub>4</sub> ) yield: 3.450 μmol g <sub>cat</sub> <sup>-1</sup>	172
CuO/Cu <sub>2</sub> O nanowire (NW) arrays grafted with reduced graphene oxide (CuO/Cu <sub>2</sub> O NWAs@rGO)	Xenon arc lamp, 500 W	CO <sub>2</sub> + H <sub>2</sub> O	CO	Enhanced CO production compared to bare CuO/Cu <sub>2</sub> O NWAs due to slower charge recombination and efficient electron transfer through rGO nanosheets Carbon monoxide (0.31 and 0.20 mmol cm <sup>-2</sup> ) 259 μmol g <sup>-1</sup> CH <sub>4</sub> , 77 μmol g <sup>-1</sup> C <sub>2</sub> H <sub>6</sub> (7.9% AQY; 5.2% CH <sub>4</sub> , 2.7% C <sub>2</sub> H <sub>6</sub> ), stable for 42 h	173
Pt-sensitized graphene-wrapped defect-induced blue-colored TiO <sub>2</sub>	300 W Xenon lamp	Continuous flow-through CO <sub>2</sub> + H <sub>2</sub> O	CH <sub>4</sub> , C <sub>2</sub> H <sub>6</sub>	Formic acid yield: 96.49 μmol in 2 h.	174
graphene oxide modified with cobalt metallated aminoporphyrin	450 W Xenon lamp	CO <sub>2</sub>	Formic acid		175
In <sub>2</sub> O <sub>3</sub> -rGO nanocomposites	Visible light	CO <sub>2</sub> + H <sub>2</sub> O	CH <sub>4</sub>	953.72 μmol g <sup>-1</sup>	176
α-Fe <sub>2</sub> O <sub>3</sub> -ZnO rod/reduced graphene oxide (rGO) heterostructure	Visible light and UV-Vis light Xenon Lamp	CO <sub>2</sub> + H <sub>2</sub> O	CH <sub>3</sub> OH	Under visible light: 1.8 μmol g <sup>-1</sup> h <sup>-1</sup> , total 5.3 μmol g <sup>-1</sup> in 3 h; under UV-vis: 3.2 μmol g <sup>-1</sup> h <sup>-1</sup> , total 9.7 μmol g <sup>-1</sup> in 3 h; ~10× higher than ZnO; stable (90% activity retained after 3 cycles)	177
Poly(3-hexylthiophene) nanoparticles/graphene oxide (P3HT NPs/GO)	Visible light (sunlight)	Gas-phase CO <sub>2</sub>	CH <sub>3</sub> OH (methanol), CH <sub>3</sub> CHO (acetaldehyde)	CO <sub>2</sub> -to-CH <sub>3</sub> OH production: 3.4× higher than pristine GO; total solar fuel yield: 5.7× higher than GO; improved dispersion with SDS nearly 2× higher yield than without SDS; overall solar-to-fuel conversion efficiency 13.5× higher than GO	178
Chlorophyll-Cu/graphene (Chl-Cu/graphene)	Visible light (420 nm)	CO <sub>2</sub> + H <sub>2</sub> O	C <sub>2</sub> H <sub>6</sub> (only product)	68.23 μmol m <sup>-2</sup> h <sup>-1</sup> C <sub>2</sub> H <sub>6</sub> yield; 1.26% AQE; high selectivity and stability over 18 h	179
Au-TiO <sub>2</sub> decorated N-doped graphene (ANGT-x, optimized ANG2)	Xenon lamp, 300 W (λ > 420 nm)	CO <sub>2</sub> + H <sub>2</sub> O vapor	Methane (CH <sub>4</sub> , highly selective)	Electron consumption rate: 742.39 μmol g <sup>-1</sup> h <sup>-1</sup> (for ANG2); catalytic activity ~4× higher than ANG0 and ~60× higher than binary Au-TiO <sub>2</sub> ; best reported PCO <sub>2</sub> R rate under comparable conditions	180



Table 3 (continued)

Composite photocatalyst	Light source	Reaction medium	Main products	Photocatalytic performance	Ref.
rGO-grafted NiO–CeO <sub>2</sub> nanocomposite	Xenon lamp, 300 W	CO <sub>2</sub> + H <sub>2</sub> O	Formaldehyde (HCHO)	421.09 μmol g <sup>-1</sup> h <sup>-1</sup> (≈ 4 × higher than pristine CeO <sub>2</sub> )	181
G-Ti <sub>0.91</sub> O <sub>2</sub> hollow spheres	300 W xenon lamp	CO <sub>2</sub> and H <sub>2</sub> O vapor	CO, CH <sub>4</sub>	CO: 8.91 μmol g <sup>-1</sup> h <sup>-1</sup> ; CH <sub>4</sub> : 1.14 μmol g <sup>-1</sup> h <sup>-1</sup> ~ 5 × higher total CO <sub>2</sub> conversion than Ti <sub>0.91</sub> O <sub>2</sub> spheres; CO dominant; enhanced charge separation, electron transfer to graphene, and photon-trapping from hollow structure	182
Cu <sub>2</sub> O/graphene oxide (GO)/Cu-MOF (Cu-BTC) ternary composite photocathode	Xenon lamp 150 W, AM 1.5 filter (100 mW cm <sup>-2</sup> )	Aq. electrolyte + CO <sub>2</sub>	Ethanol, methanol and propanol	Ethanol yield: 162 μM cm <sup>-2</sup> after 4 h; improved charge separation and CO <sub>2</sub> binding confirmed by DFT; Cu-BTC composites reported alcohol yields up to 2217 nmol h <sup>-1</sup> cm <sup>-2</sup> (MeOH, EtOH, PrOH)	183
RGO–CdS nanorods (0.5 wt% RGO)	Visible light, 300 W xenon lamp	CO <sub>2</sub> and H <sub>2</sub> O vapor	CH <sub>4</sub>	2.51 mmol h <sup>-1</sup> g <sup>-1</sup> ; > 10 × higher than pure CdS; outperforms Pt–CdS under same conditions; RGO acts as electron acceptor/transporter, enhancing charge separation and CO <sub>2</sub> adsorption	184
SWCNT–TiNS (1D–2D) and SEG–TiNS (2D–2D) nanocomposites	UV (365 nm) and visible (> 380 nm) light	CO <sub>2</sub> (water-saturated atmosphere)	CH <sub>4</sub>	Under UV: SEG–TiNS showed up to 3.5 × higher CH <sub>4</sub> production vs. TiNS, while SWCNT–TiNS showed 2 × improvement. Under visible: SWCNT–TiNS showed up to 5.1 × improvement, SEG–TiNS 3.7 ×, compared to TiNS. SEG–TiNS superior under UV (73.5% more CH <sub>4</sub> than SWCNT–TiNS), while SWCNT–TiNS superior under visible due to photosensitization.	185
Graphene–TiO <sub>2</sub> (G–TiO <sub>2</sub> , 2 wt% graphene)	300 W xenon lamp	CO <sub>2</sub> + H <sub>2</sub> O vapor system	CH <sub>4</sub> , C <sub>2</sub> H <sub>6</sub>	C <sub>2</sub> H <sub>6</sub> , 16.8 μmol h <sup>-1</sup> g <sup>-1</sup> ; CH <sub>4</sub> , 8 μmol h <sup>-1</sup> g <sup>-1</sup> ; solar fuel production rate is 1.7-fold of TiO <sub>2</sub>	186
Ag NW–RGO/CdS NW (ACG-2 wt%)	Visible light, 300 W xenon lamp	H <sub>2</sub> O (for water-splitting), H <sub>2</sub> O/CO <sub>2</sub> (for CO <sub>2</sub> reduction)	H <sub>2</sub> , CO, CH <sub>4</sub> , reduced nitro-aromatic compounds	H <sub>2</sub> : 70.6 μmol (7 × higher than CG-2 wt%); CO: 3.648 μmol g <sup>-1</sup> ; CH <sub>4</sub> : 1.153 μmol g <sup>-1</sup> ; nitro-aromatic reduction enhanced compared to CG-2 wt%	187
Au–Cu/graphene/Cu <sub>2</sub> O (3D coaxial NW array)	Visible light, 300 W xenon lamp	CO <sub>2</sub> saturated H <sub>2</sub> O	CH <sub>3</sub> OH	18.80 ppm cm <sup>-2</sup> h <sup>-1</sup> methanol production rate	188
Cu <sub>2</sub> O/RGO	Simulated solar light, 500 W xenon lamp (400 nm)	CO <sub>2</sub> + H <sub>2</sub> O	CO, CH <sub>4</sub>	Nearly 6 × higher activity than optimized Cu <sub>2</sub> O and 50 × higher than Cu <sub>2</sub> O/RuO <sub>x</sub> after 20 h; apparent quantum yield ~ 0.34% at 400 nm; enhanced photocurrent and stability due to efficient charge separation and RGO protection	189
ZnO–RGO	Simulated solar light, 500 W xenon lamp	CO <sub>2</sub> saturated NaHCO <sub>3</sub> solution	CH <sub>3</sub> OH	4.6 μmol h <sup>-1</sup> g <sup>-1</sup> ; 1.7 times higher than pure ZnO	190
Fe <sub>2</sub> V <sub>4</sub> O <sub>13</sub> /RGO/CdS	Visible light, 300 W xenon lamp	CO <sub>2</sub> and H <sub>2</sub> O vapor	CH <sub>4</sub>	2.3 μmol h <sup>-1</sup> g <sup>-1</sup> ; 1.5-fold higher than Fe <sub>2</sub> V <sub>4</sub> O <sub>13</sub> –CdS	191
Graphene–TiO <sub>2</sub>	Mercury lamp (200 W)	CO <sub>2</sub> , triethylamine vapor	CO	CO conversion rate: 1.26 μmol mg <sup>-1</sup>	192
MOF-808/reduced graphene oxide	Xenon lamp	CO <sub>2</sub> , H <sub>2</sub> O	CO	CO conversion rate: 14.35 μmol g <sup>-1</sup>	193
ZnO/N-doped reduced graphene oxide	Xenon lamp (300 W)	84 mg NaHCO <sub>3</sub> , 2 M H <sub>2</sub> SO <sub>4</sub>	CH <sub>3</sub> OH	CH <sub>3</sub> OH conversion rate: 1.51 μmol h <sup>-1</sup> g <sup>-1</sup> (2.3 and 4.7 times higher than that of the pristine ZnO and commercial ZnO)	194 2021
RGO–P25; SEG–P25	UV light: 100 W mercury vapor lamp Visible light: 60 W daylight bulb	CO <sub>2</sub> and H <sub>2</sub> O vapor	CH <sub>4</sub>	Under UV light: –1.9 μmol m <sup>-2</sup> h <sup>-1</sup> , comparable to TiO <sub>2</sub> –8.5 μmol m <sup>-2</sup> h <sup>-1</sup> , 4.5 times higher than TiO <sub>2</sub> Under visible light: –1.3 μmol m <sup>-2</sup> h <sup>-1</sup> , 2.3 times higher than TiO <sub>2</sub> –4.0 μmol m <sup>-2</sup> h <sup>-1</sup> , 7.2 times higher than TiO <sub>2</sub>	195

less energetic electrons and holes from the two different semiconductors in a selective manner, while still retaining the high redox potential of the remaining charge carriers.<sup>13,211,212</sup>

### 5.3 Experimental and theoretical investigation

A large body of experimental and theoretical evidence supports the application of graphene modifications to photocatalytic



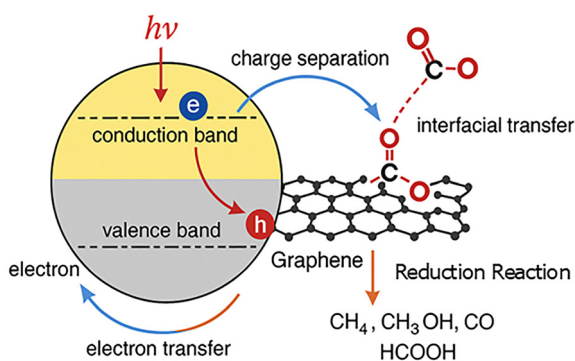


Fig. 17 Mechanistic insights in charge transfer dynamics. Reprinted from Ref. 203, copyright@2025, RSC.

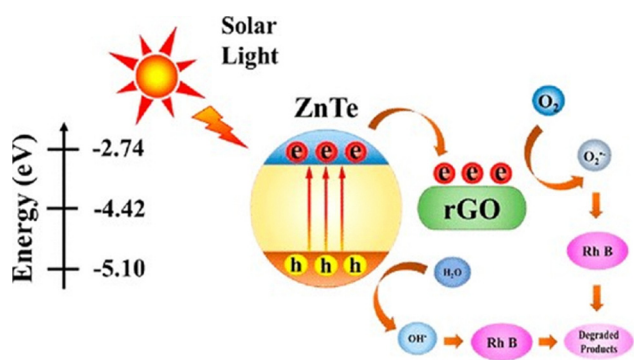


Fig. 18 Plausible mechanism of the photocatalytic degradation process of RhB containing the R-ZT catalyst under solar light irradiation. Reprinted from ref. 208, copyright@2022, the ACS.

reactions.<sup>213</sup> Charge dynamics in graphene-based photocatalysts have been assessed by the use of methods such as surface photovoltaic (SPV) measurements, electrochemical impedance

spectroscopy (EIS) measurements, photoluminescence (PL) spectroscopy, and time-resolved fluorescence.<sup>214–216</sup>

For examples shown in Fig. 19, hybrids containing graphene often showed reduced emission intensity in the PL spectra, which indicates reduced electron–hole recombination.<sup>218</sup> The increased interfacial conductivity was demonstrated by EIS measurements, which generally show reduced charge-transfer resistance for graphene-based composites as compared to clean semiconductors.<sup>219,220</sup> Transient absorption spectroscopy (TAS) and time-correlated single-photon counting (TCSPC) offer direct insights into charge carrier lifetimes, with graphene-based materials having much increased lifetimes – often by orders of magnitude.<sup>221,222</sup> Surface photovoltage imaging experiments showcase better charge separation and charge carrier dispersion on graphene-modified surfaces.<sup>223</sup>

Modelling approaches utilizing DFT have assisted in elucidating interfacial charge transfer, modification of the band structure, and CO<sub>2</sub> adsorption energies.<sup>224</sup> DFT simulations suggest that charge transfer to heteroatom-doped graphene (for example N-doped, B-doped) exhibits higher CO<sub>2</sub> binding energy and far lower energy barriers for multi-electron transfer processes.<sup>225</sup> Coupling with graphene may better align semiconductor conduction or valence band edge with CO<sub>2</sub> reduction redox potentials, as simulations have indicated.<sup>226,227</sup>

#### 5.4 Graphene-induced defect engineering and bandgap modulation

Defects can markedly alter the electrical properties and reactivity of graphene for both intrinsic defects and defects created during synthesis.<sup>228</sup> Specifically, functional groups, vacancies, Stone–Wales defects and dopants allow for effective sites for CO<sub>2</sub> adsorption and activation, due to their capacity to modify the band structure and introduce localized electronic states.<sup>229,230</sup> Defect engineering in GO or rGO opens up possibilities for bandgap tuning and reactive oxygen-bearing

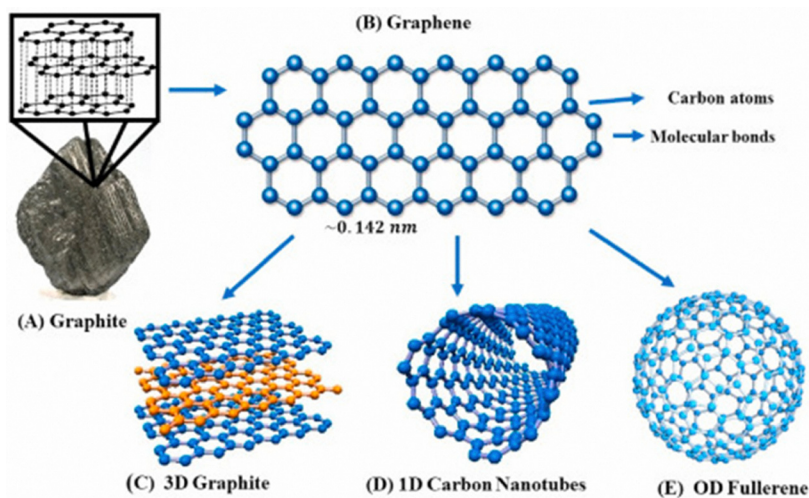


Fig. 19 Schematic of the origin and the transformation of graphite to graphene's atomic structure. The transformation process shows that graphene, a 2D basic unit of carbon, can be folded into (C) 3D graphite (D) rolled into 1D nanotubes (E) and folded into 0-D fullerene. Reprinted from ref. 217, copyright@2023, ACS.



functionalities (such as  $-\text{OH}$ ,  $-\text{COOH}$ , and  $-\text{C}=\text{O}$ ) that not only act as anchoring sites for the nanoparticles, but also allow for dipole and hydrogen bonding with  $\text{CO}_2$  molecules to enhance contact of  $\text{CO}_2$  with the reaction sites.<sup>231,232</sup> These defects can also be potential charge trapping sites to stabilize catalytic intermediates and extend charge separation steps.<sup>233</sup>

Heteroatom doping with N, S, B, or P can change the electronic density and bandgap of graphene to further improve the photocatalytic activity. For example, N-doped graphene establishes electron-rich regions which can facilitate proton-coupled electron transfer and activation of  $\text{CO}_2$  because of the lone pairs which donate electrons to nearby carbon atom(s).<sup>195,234</sup> Engineering the band structure of graphene in a heterojunction is also possible with 2D/2D heterojunctions. Heterojunctions with layered materials such as  $\text{MoS}_2$  or  $g\text{-C}_3\text{N}_4$  provide strong interfacial interaction with few 2D materials, while spatially separating electrons and holes through the band alignments results in staggered band alignments (type-II or Z-scheme).<sup>235,236</sup>

Oxygen-doped graphene (GO and rGO) plays a particularly important role due to the abundance of oxygen-containing functional groups, which not only improve the dispersibility of graphene but also provide abundant active sites for anchoring semiconductor species.<sup>237</sup> Residual oxygen groups in rGO are reported to enhance electron transfer by serving as electron-accepting and -shuttling sites, while also inducing bandgap narrowing in semiconductor composites through chemical bonding (e.g.,  $\text{Ti}-\text{O}-\text{C}$  linkages), as shown in Fig. 20.<sup>238</sup> This leads to red-shifts in light absorption and enhanced photocatalytic performance. However, oxygen functionalities also introduce a trade-off: while they increase absorptivity and porosity, they may reduce carrier mobility by disrupting the  $\pi$ -network. Interestingly, graphene oxide can also act as a standalone semiconductor with a tunable bandgap, although its photoactivity is limited by instability under prolonged irradiation.

Nitrogen-doped graphene (NGR) has attracted significant attention as a superior alternative to rGO due to its ability to preserve more of the  $\text{sp}^2$  carbon network while introducing active nitrogen sites.<sup>240</sup> Nitrogen atoms contribute additional

$\pi$ -electrons, thereby improving the electronic density of states near the Fermi level and markedly enhancing conductivity compared to rGO, as shown in Fig. 21.<sup>241</sup> This increased conductivity promotes efficient electron-hole separation, delays recombination, and boosts photocatalytic durability. Furthermore, different nitrogen configurations—graphitic, pyridinic, and pyrrolic—introduce distinct surface states that act as catalytic centres and improve interfacial contact with semiconductor nanoparticles, thereby strengthening photocatalyst-support interactions.

Phosphorus-doped graphene (P-G) has also shown promise, as P atoms induce semiconducting behaviour in graphene and open a tunable bandgap (up to  $\sim 2.85$  eV), enabling visible-light-driven photocatalysis.<sup>243</sup> The incorporation of P atoms reduces defect density while enhancing the material's electronic properties. In particular, P-doping favors hydrogen evolution reactions under visible light, outperforming GO and rGO analogues in photocatalytic hydrogen generation.<sup>244</sup>

Sulfur doping, particularly in nitrogen-sulfur co-doped graphene quantum dots (N, S-GQDs), further extends visible-light absorption due to new surface states introduced by sulfur functionalities ( $\text{C}=\text{S}$  and  $\text{S}=\text{O}$ ).<sup>245</sup> These dopants enable broad absorption bands in the visible region and confer sensitizing properties, allowing GQDs to act as efficient electron donors when coupled with semiconductor photocatalysts such as  $\text{TiO}_2$ .<sup>246</sup> The enhanced photoluminescence and surface charge properties imparted by sulfur doping strengthen the structure-activity relationship in such composites.

Taken together, these heteroatom modifications significantly broaden the photocatalytic capabilities of graphene-based materials. Oxygen doping primarily facilitates surface reactivity and bandgap modulation, nitrogen doping enhances conductivity and electron mobility, phosphorus doping introduces stable bandgap engineering with reduced defect states, and sulfur doping expands visible-light utilization. The synergy of these dopants not only improves charge separation and transport but also enables selective production of solar fuels and chemicals under tailored reaction conditions.

## 6. Influence of synthesis strategies on photocatalytic efficiency

The structural attributes of graphene-based photocatalysts chiefly determined through the synthesis approaches of the working moieties are directly related to their performance in  $\text{CO}_2$  reduction.<sup>247</sup> The various approaches will affect the shape, defect density of the material, crystallinity, surface chemical properties and interfacial contact between the graphene component and the active components of the composite, all of which impact the catalytic efficiency, charge separation and light absorption.<sup>248</sup> This section discusses about the impact that various synthesis approaches have on the photocatalytic activity and sustainability of graphene-based materials, focusing on hydrothermal, electrochemical, photoreduction and green synthesis processes.

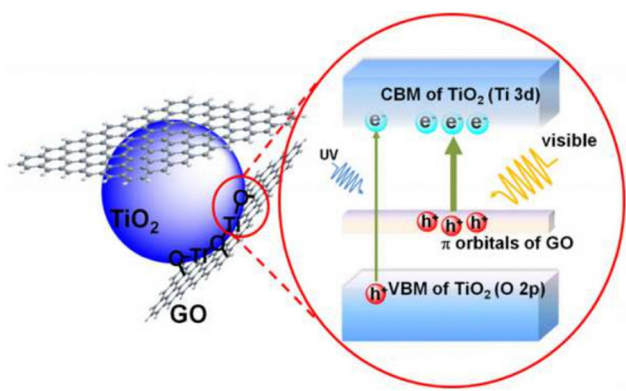


Fig. 20 Schematic of  $\text{Ti}-\text{O}-\text{C}$  chemical bonding which introduces a localized state and renders band gap narrowing. Reprinted from ref. 239, copyright@2019, Springer.



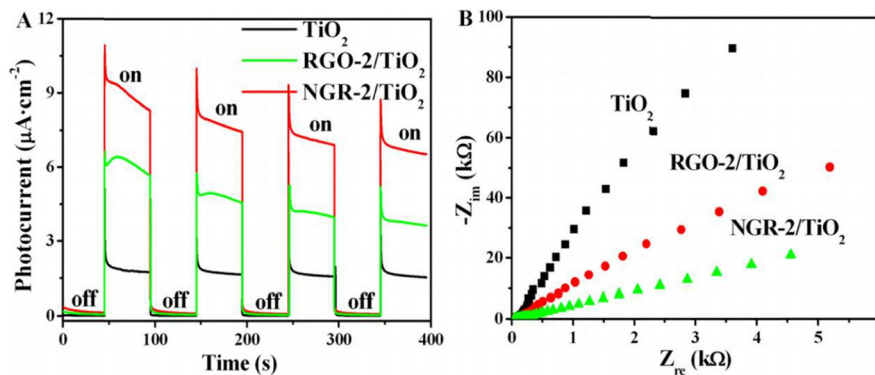


Fig. 21 (A) Transient photocurrent of  $\text{TiO}_2$ ,  $\text{RGO}/\text{TiO}_2$  and  $\text{NGR}/\text{TiO}_2$  to chopped light irradiation. (B) Nyquist plot of the electrochemical impedance spectra for  $\text{TiO}_2$ ,  $\text{RGO}/\text{TiO}_2$  and  $\text{NGR}/\text{TiO}_2$ . Reprinted from ref. 242, copyright@2025, Elsevier.

### 6.1 Hydrothermal/solvothermal approach

Graphene-based nanocomposites are frequently developed by hydrothermal and solvothermal methods, which are also economic and scalable methods with the possibility of producing well-crystallized forms that may have good interfacial contact between graphene and active components.<sup>249</sup> During the hydrothermal/solvothermal method shown in Fig. 22, GO or rGO is readily dispersed with metal precursors in aqueous or organic solutions before heating and pressurizing a sealed autoclave.<sup>250</sup> Over these heating and pressurizing conditions, nucleation and growth of semiconductors or metal-oxide nanoparticles (e.g.,  $\text{TiO}_2$ ,  $\text{ZnO}$ , and  $\text{BiVO}_4$ ) can occur directly on the peeled-off GO or rGO sheets. Greater interfacial coupling is also known to improve photocatalytic  $\text{CO}_2$  reduction *via* better electron transfer and suppressing electron-hole recombination.

Fine tunings of synthesis conditions have the potential to induce vast differences in the catalytic activity of hydrothermally synthesized materials. A good example is how different reaction temperatures alter the crystallinity of the precipitated nanoparticles. Elevated temperatures often help promote the crystallinity or order of solid, thus minimizing structural defects that act as recombination sites for charge carriers, whilst also increasing the lifetime of charge carriers. This outcome was associated with  $\text{ZnO}$ -graphene hybrids, where increased  $\text{CO}_2$ -to- $\text{CO}$  conversion efficiencies and crystallinity resulted from elevating the hydrothermal temperature from 120 °C to 180 °C, and several crystallinity defects resulted in reduced conversion efficiencies. Conversely, if the temperature is too high, charge carriers can act as glues between nanoparticles resulting in agglomeration, which reduces both the surface area and number of active sites in a sample, which can subsequently decrease  $\text{CO}_2$  adsorption ability. Time is also critical; longer hydrothermal times frequently enhance stability and increase the relative size and homogeneity of nanoparticles whilst promoting better interactions in the hybrid structure of nanoparticle-graphene. However, prolonged growth also reduces the defect density, which may limit the availability of catalytically active sites. In contrast, shorter reaction times can generate smaller nanoparticles with higher defect density, potentially increasing the catalytic activity by creating additional active centers, albeit at the expense of structural stability.

The pH of the precursor solution and the concentration of metal salts are just as important as temperature and time for nucleation and growth of the nanoparticles. On graphene, we typically produced smaller, more evenly dispersed nanoparticles from faster nucleation rates at higher pH. This is important for the effective electron transport of the composite. The precursor concentration affects the loading density of the nanoparticles: mid-range concentrations evenly distribute the loaded nanoparticles and help maintain graphene conductivity and improve electron-hole separation, while extreme concentrations can lead to nanoparticle collisions with one another, blocking graphene surfaces and limiting charge mobility. The ultimate impact on photocatalytic activity, photon absorption and  $\text{CO}_2$  reduction rate is dependent on the balance of factors

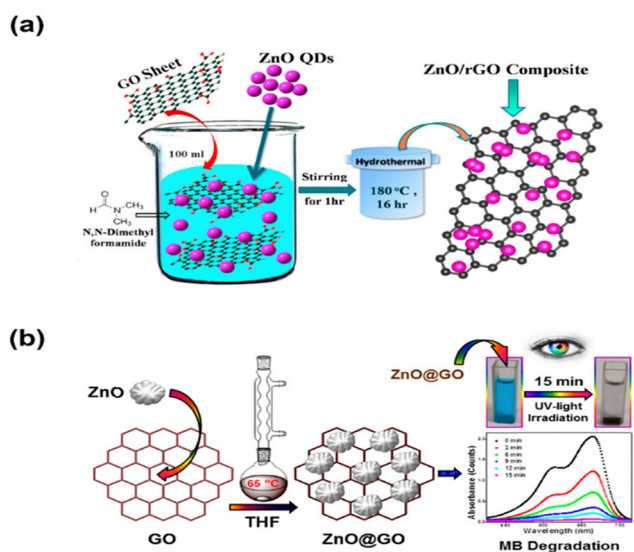


Fig. 22 Synthesis of graphene based hybrid material: (a) hydrothermal synthesis of  $\text{ZnO}/\text{GO}$  nanocomposites (reprinted from ref. 251, copyright@2016, Elsevier) and (b) solvothermal synthesis of  $\text{ZnO}/\text{GO}$  nanocomposites (reprinted from ref. 252, copyright@2024, MDPI).



of crystallinity, defect density, surface chemistry and interfacial contact – all determined collectively from a balance of these interdependent factors.<sup>253</sup>

## 6.2 Electrochemical and photoreduction methods

For producing graphene-based photocatalysts, both electrochemical and photoreduction technologies have become attractive alternatives to conventional chemical reduction. As they can be applied under relatively mild conditions, and because they offer precise control of both the level of reduction and nanoparticle deposition, both methods are considered to be “greener” since they do not use harsh reducing chemicals. For these reasons, they are suitable for making composites with electrical and structural properties, which can be tuned to directly affect their efficiency for photocatalytic CO<sub>2</sub> reduction.

Electrochemical reduction involves the application of an electrical bias to GO films or dispersions in an electrolyte medium, removing oxygen functional groups while partially reforming sp<sup>2</sup>-hybridized carbon networks.<sup>254</sup> The extent of reduction is directly linked to the applied potential, reduction time, and electrolyte composition.<sup>255</sup> GO deoxygenation accelerates with applied voltage; the higher the applied voltage, the greater the extent of deoxygenation, increasing electrical conductivity and enabling rapid electron transfer across rGO films. However, excessive reduction may strip too many oxygenated groups from the rGO, leading to a decrease in surface polarity and the number of CO<sub>2</sub> adsorption sites, marking a negative effect on catalytic selectivity. The reduction duration is equally important in rGO production: short reduction times partially yield rGOs with a predominance of oxygen functionalities that subsequently act as anchoring sites for metal nanoparticles, while long reduction times increase conductivity, but decrease oxidation and thus limit surface reactivity.<sup>256</sup> As the ionic strength and metal cation presence can regulate nanoparticle nucleation and dispersion, the electrolyte's composition can also influence this process. When noble metals (Ag, Au, and Pt) or TiO<sub>2</sub> are deposited on rGO substrates by electrochemical reduction, for example, there is a close interfacial contact, which aids in effective electron transmission and better charge separation at the graphene–semiconductor interface.

However, photoreduction is a process that makes use of light irradiation (typically UV or visible light) along with appropriate sacrificial agents (for example, ethanol, methanol, or other organic donors) to reduce GO or reduce metal ions to graphene sheets in parallel to reducing GO. This is advantageous because it delivered a nanohybrid where there was a clean surface free from any (chemical) residual, unlike traditional chemical reduction routes. The parameters of photoreduction that influence it include: (1) the wavelength of light and the intensity of light; (2) the time of illumination using the light; and (3) the concentration of sacrificial agent present. Short-wavelength UV light gives high-energy photons that can drive highly efficacious GO reduction and rapid nanoparticle nucleation, while visible-light-assisted photoreduction is greener and more amenable to scale up. Long illumination times will likely enhance the level of reduction and nanoparticle

loading; however, excessive illumination can result in particle overgrowth or photothermal agglomeration. Additionally, the sacrificial agent concentration also plays a role: moderate concentrations will facilitate the efficient transfer of photogenically generated electrons to GO or metal precursors, and high concentrations will result in either incomplete reductions or residual by-products that may passivate catalytic sites.

Electrochemical and photoreduction techniques are most effective when creating nanohybrids with uniformly dispersed nanoparticles exhibiting good interfacial contact and tunable surface chemistry. These characteristics promote charge transfer efficiency, increase carrier lifetimes, and provide large active surface sites for the adsorption and activation of CO<sub>2</sub>, all of which in turn have a direct influence on the catalytic efficiency. Additionally, these techniques produce low energy and less toxic by-products while allowing for nominally room- to low-temperature reactions, benefiting sustainability goals for the scalable production of graphene-based photocatalysts.<sup>257</sup>

## 6.3 Green synthesis and sustainability concern

Due to growing emphasis on green chemistry, green synthesis protocols for graphene-based photocatalysts have gained significant attention.<sup>258</sup> With regard to conventional protocols that occasionally employ toxic solvents, high redox agents or high energy requirements, green protocols involve non-toxic solvents, biological redox agents or energy-saving protocols such as microwave-assisted or mechanochemical syntheses. The new technologies both minimize environmental effects and offer new surface functionalities that enhance photocatalytic CO<sub>2</sub> reduction.<sup>259</sup>

One of the most frequently adopted green methods is biogenic and plant-extract-mediated reduction. Plant-derived, fungus-derived, or bacterial extracts comprise polyphenols, flavonoids, alkaloids and sugars that serve both as reducing and stabilizing agents while converting GO to rGO and depositing metal nanoparticles. The composition of the extracts directly affects catalytic properties. Polyphenol-laden extracts improve the incorporation of the surface graphene's oxygenated functional groups, increasing hydrophilicity and CO<sub>2</sub> adsorption ability. Flavonoids and proteins, however, may act as capping agents, decrease nanoparticle size and improve dispersion.<sup>260</sup>

Microwave-assisted synthesis is another sustainable approach, where precursors are fairly uniformly heated quickly, and the time of reaction and energy consumption is reduced significantly *versus* traditional hydrothermal processing. The microwave power and exposure time will greatly determine the end material properties. In general, higher microwave power leads to better crystallinity and interfacial coupling, by promoting a faster reduction of GO and nucleation of metal/semiconductor nanoparticles. Extreme microwave power or excessive irradiation times can cause uncontrolled growth or agglomeration of nanoparticles, decrease the active surface area and affect mass transfer. With that stated, optimal microwave parameter manipulation allows the creation of highly porous nanocomposites with controlled shapes, large surface areas and enhanced light absorption efficiency.



Mechanochemical (solvent-free) synthesis is another environmentally friendly method that does not require an organic solvent. In the mechanochemical process, graphene sheets and catalyst precursors are closely combined by mechanical forces, including ball milling. The choices in milling speed, duration of milling, and ball-to-powder mixing ratio will directly affect the surface roughness, defects, and anchoring of nanoparticles on graphene. For example, in terms of CO<sub>2</sub> adsorption or electron-hole separation, short or low energy-modified milling may create mild defects, allowing for better homogenous dispersion of catalyst in the graphene encapsulated sample. In contrast, large defects created by long milling time (or high energy) can serve as charge recombination sites, reducing the overall catalytic activity of the catalyst. Therefore, optimization is required in order to properly assess the trade-off between the disadvantage of deterioration of structural integrity, and the opportunity to engineer better defects from persistent mill.

Taken collectively, green synthesis methods offer benefits that are considerable in terms of scalability and sustainability and options for tuning the electrical and structural properties of graphene-based photocatalysts, as shown in Fig. 23. Often, they lead to composites with lower crystallinity and more heterogeneity than conventional hydrothermal or chemical methods, which can detract from long-term stability and reproducibility. Therefore, future studies should focus on optimizing these methods for green chemistry and catalysis, perhaps allowing controlled parameter tuning and hybridization, such as biogenic reduction followed by microwave irradiation.<sup>261</sup>

#### 6.4 Morphological tuning and surface area control

The catalytic efficiency of graphene-based photocatalysts is typically determined by controlling the morphology and surface design rather than the selection of the synthesis method.<sup>263</sup> The morphological parameters of the composite material, which contribute to photocatalytic efficiency through their influence on light absorption, charge separation, kinetics of surface reaction and CO<sub>2</sub> adsorption are equally as important as the innate electrical properties of the material.<sup>264</sup> Therefore,

it is progressively more common to use rational modification of morphology when seeking to optimize catalytic efficiencies.

The finest strategy to produce a 3D graphene material is to produce it in the form of hydrogels, foams or aerogels. These are composite structures usually produced *via* hydrothermal self-assembly or freeze-drying, yielding connected porous networks comprising extremely high porosity and large surface areas.<sup>265</sup> Not only does increased porosity increase light exposure into the catalyst matrix and mass transfer of the CO<sub>2</sub> molecules to/from the active site, but increased porosity also increases active sites due to the increased surface area. For example, the size distribution of pores will be affected by the rate at which it is frozen. Rapid freezing yields small closed holes with potential accessibility issues, while slow freeze-drying creates larger interconnecting pores, which can be beneficial for gas diffusion. Thus, this parameter can directly affect the kinetics of CO<sub>2</sub> adsorption and reduction.

The size and spatial distribution of nanoparticles on graphene supports are important factors. During synthesis, the kinetics of nucleation, the use of surfactants or templates, and the concentration of precursors can be varied and achieve morphological control. Smaller and more uniformly dispersed particles form more catalytically active sites and smaller distance of electron transport channels. However, overcrowding of particles from excessive nucleation can reduce graphene's conductivity and disrupt charge mobility. However, larger nanoparticles can decrease the density of surface-active sites while promoting crystallinity. Producing a suitable morphology will require controlling the syntheses conditions in such a way to find a suitable balance between exposure of active surface sites and the efficiency of charge separation.

Morphological modification also depends upon defect engineering. Localized states that act as charge-trapping or catalytic sites are added to graphene's band structure when structural defects such as vacancies, edge sites and even heteroatom dopants (N, S, and B) are embedded (*i.e.*, with an atomic localization).<sup>266</sup> Because defects modified during the synthesis improve CO<sub>2</sub> adsorption *via* more significant binding interactions with

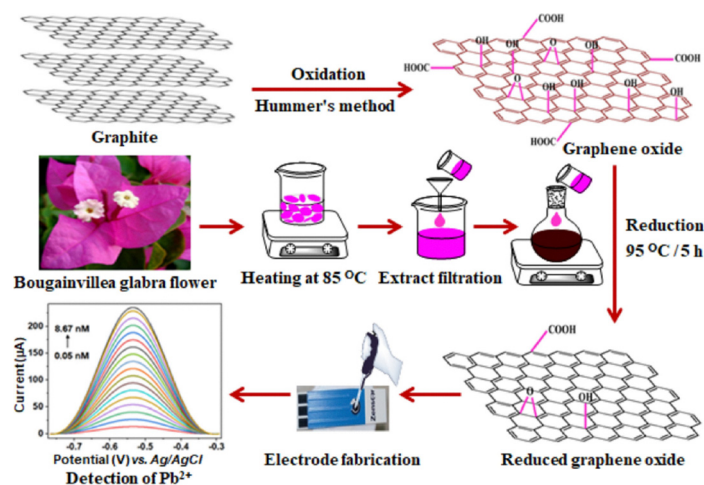


Fig. 23 Green preparation method of rGO. Reprinted from ref. 262, copyright@2025, Springer.



intermediates such as  $\text{CO}_2^-$  as formed and adsorbed at these sites, defects also help morphology-based modification. Defects must be controlled since stability might be compromised and non-radiative recombination could be enhanced if defect densities are too high. For example, nitrogen-doped graphene aerogels can exhibit increased selectivity to the production of CO by stabilizing COOH intermediates, but too much nitrogen-doping can lead to the distortion of the carbon lattice structure, which can reduce conductivity.

Finally, hierarchical and mesoporous structures enhance the photocatalytic performance by combining mesopores (to provide a greater active surface area) and macropores (for mass transfer). Template-assisted synthesis allows precise control of pore size and connectivity. The surfactant/template-to-precursor ratio is important; if too little surfactant is used, the porous structure may partially collapse, while more surfactant loading typically adds to the pore volume and surface area. The use of morphological control mechanisms provides the following synergistic balance of surface area, mass transport and charge transfer dynamics.

Surface engineering and morphological tuning are successful strategies for increasing photocatalytic  $\text{CO}_2$  reduction capability in graphene-based composites, as shown in Fig. 24.<sup>268</sup> From careful manipulation of physical features (*i.e.*, pore shape, nanoparticle size and dispersion, and defect density), it is possible to optimize light harvesting, facilitate charge separation, and uncover a large number of catalytic sites. The strategies we have proposed help to bridge the gap between material development and functional performance (Table 4).

## 7. Photocatalytic performance evaluation

### 7.1 Experimental conditions and reactor configurations

The evaluation of photocatalytic performance requires standardized and reproducible experimental setups. The three main reactor configurations employed are slurry reactors, flat-panel reactors, and microreactors, each providing distinct benefits

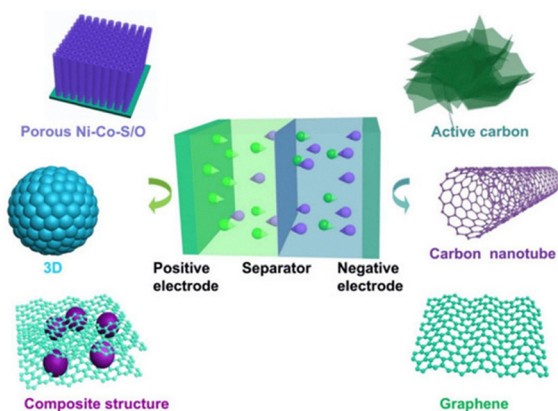


Fig. 24 Taking advantage of graphene's surface area for advanced applications. Reprinted from ref. 267, copyright@2025, MDPI.

for light distribution and reactant flow. To ensure comparability, parameters such as light intensity ( $\text{W m}^{-2}$ ), irradiation wavelength,  $\text{CO}_2$  pressure and flow rate and reaction temperature must be carefully controlled.<sup>282</sup> For instance, slurry reactors with simulated solar light (AM 1.5G,  $100 \text{ mW cm}^{-2}$ ) have been widely used, while microreactors allow higher precision with  $\text{CO}_2$  pressures up to 2 bar and light intensities ranging from 50 to  $150 \text{ mW cm}^{-2}$ . The use of monochromatic LEDs (420–650 nm) in some studies enables direct correlation between catalyst absorption and activity, providing more detailed insights into charge transfer mechanisms.

### 7.2 Effect of $\text{CO}_2$ pressure, light source, and co-catalysts

Photocatalytic activity exhibits high sensitivity to external operating conditions. Increasing  $\text{CO}_2$  pressure enhances reactant solubility and adsorption, leading to higher yields.<sup>283</sup> For example, graphene- $\text{TiO}_2$  composites achieved a CO production rate of  $120 \mu\text{mol g}^{-1} \text{ h}^{-1}$  at 1 atm  $\text{CO}_2$ , which increased to  $210 \mu\text{mol g}^{-1} \text{ h}^{-1}$  when the pressure was increased to 3 atm. Similarly, the choice of light source strongly influences activity: visible light irradiation ( $\lambda > 420 \text{ nm}$ ,  $300 \text{ mW cm}^{-2}$ ) resulted in a 2.3-fold higher  $\text{CH}_4$  yield for N-doped graphene/ $\text{g-C}_3\text{N}_4$  compared to UV-only excitation. The addition of co-catalysts such as Pt, Cu, or Ni facilitates electron trapping and catalytic site formation. For instance, Pt-decorated graphene-ZnO composites exhibited an AQE of 6.2% under 365 nm irradiation, significantly higher than that of the bare composite (2.8%).

### 7.3 Performance metrics: its yield, selectivity and quantum efficiency

The primary performance indicators for  $\text{CO}_2$  photoreduction include product yield ( $\mu\text{mol g}^{-1} \text{ h}^{-1}$ ), product selectivity (%), apparent quantum efficiency (AQE), and solar-to-fuel efficiency (STF).<sup>284</sup> Recent reports have demonstrated that graphene-based hybrids significantly outperform conventional photocatalysts.<sup>258</sup> For example, graphene- $\text{Cu}_2\text{O}$  systems achieved a CO yield of  $320 \mu\text{mol g}^{-1} \text{ h}^{-1}$  with 82% selectivity under AM 1.5G illumination ( $100 \text{ mW cm}^{-2}$ ), while  $\text{TiO}_2$  under identical conditions produced only  $75 \mu\text{mol g}^{-1} \text{ h}^{-1}$  with 45% selectivity. Similarly, graphene/ $\text{g-C}_3\text{N}_4$  composites delivered  $\text{CH}_4$  yields of  $210 \mu\text{mol g}^{-1} \text{ h}^{-1}$  with an AQE value of 5–8%, whereas pristine  $\text{g-C}_3\text{N}_4$  typically showed  $< 2\%$  AQE. Reaction profiles are routinely characterized *via* gas chromatography (GC) for gaseous products and high-performance liquid chromatography (HPLC) for liquid intermediates.

### 7.4 Benchmarking with conventional and other advanced photocatalysts

Systematic benchmarking against conventional and advanced photocatalysts provides quantitative insights into the role of graphene.<sup>285</sup> For instance, under identical AM 1.5G conditions, graphene-perovskite composites achieved  $\text{CO}_2$  conversion rates of  $410 \mu\text{mol g}^{-1} \text{ h}^{-1}$  with 85% CO selectivity and stability exceeding 120 h, compared to bare perovskites, which exhibited only  $160 \mu\text{mol g}^{-1} \text{ h}^{-1}$  with 62% selectivity. Likewise, graphene-modified ZnO maintained stable activity over 100 h, while pure



Table 4 Summary of synthesis methods and their impact on catalytic properties

SN	Synthesis method	Key parameter	Effect on material properties	Impact on CO <sub>2</sub> photocatalysis	Ref.
1	Hydrothermal/solvothermal	Temperature	Higher crystallinity at elevated temperature; excessive heating causes nanoparticle aggregation and surface area loss	Improves charge carrier lifetime; excessive temperature reduces CO <sub>2</sub> adsorption	269
2	Hydrothermal/solvothermal	Reaction time	Longer times → larger particles, lower defect density; shorter times → smaller particles, higher defect density	Balances stability and catalytic site density	270
3	Hydrothermal/solvothermal	pH/precursor concentration	Controls nucleation density and nanoparticle dispersion on graphene	Enhances interfacial contact and electron transfer	271
4	Electrochemical reduction	Applied potential	Higher voltage improves conductivity but may reduce surface oxygen groups	Improves electron mobility but may lower CO <sub>2</sub> binding	272
5	Electrochemical reduction	Electrolyte composition	Ionic strength and cations influence nanoparticle deposition density and distribution	Better nanoparticle anchoring, enhanced interfacial charge separation	273
6	Photoreduction	Light wavelength and intensity	UV enables fast GO reduction; visible-light more sustainable but slower	Generates clean-surface composites with high electron transfer	274
7	Photoreduction	Sacrificial agent concentration	Moderate levels promote efficient reduction; excess may leave residues and passivate sites	Affects nanoparticle loading and catalytic efficiency	275
8	Green synthesis (biogenic)	Extract composition	Polyphenols, flavonoids add functional groups enhancing CO <sub>2</sub> adsorption and selectivity	Improves selectivity and CO <sub>2</sub> affinity; variability limits reproducibility	276
9	Green synthesis (microwave-assisted)	Microwave power and duration	Rapid, uniform heating improves crystallinity; excessive power causes agglomeration	Reduces reaction time and energy input; optimized power enhances porosity and activity	277
10	Green synthesis (mechanochemical)	Milling speed/time	Creates defects and dispersion; excessive milling may cause too many recombination centres	Enhances CO <sub>2</sub> adsorption <i>via</i> defects; excessive defects cause recombination losses	278
11	Morphological tuning	Freeze-drying rate	Slow rate → larger pores, better diffusion; fast rate → smaller, closed pores	Enhances mass transport and light penetration	279
12	Morphological Tuning	Surfactant/template ratio	Controls mesopore volume, active surface exposure	Increases active surface area and catalytic site exposure	280
13	Defect engineering	Dopant concentration	Introduces localized charge-trapping sites; excess doping distorts lattice, lowers conductivity	Stabilizes intermediates and boosts selectivity; excess defects hinder performance	281

ZnO lost 40% of its activity within 30 h. Statistical analysis and recent studies reveal consistent trends: (i) graphene incorporation enhances quantum efficiencies from 1–3% to 5–12%; (ii) CO<sub>2</sub> conversion rates increase by 2–5 folds relative to pristine semiconductors; and (iii) selectivity toward CO and CH<sub>4</sub> improves by 20–40%. These results underscore the importance of graphene as an electron mediator and structural stabilizer, establishing reliable structure–activity relationships for future catalyst design, as shown in Fig. 25.

## 8. Challenges and limitations

### 8.1 Stability and recyclability of graphene-based catalysts

Extended use of graphene-based photocatalysts often causes oxidation, mechanical delamination or photodegradation. The examination of recyclability calls for stability tests involving several photocatalytic cycles and extended illumination. Protective coverings or core–shell construction could help to reduce degradation issues.

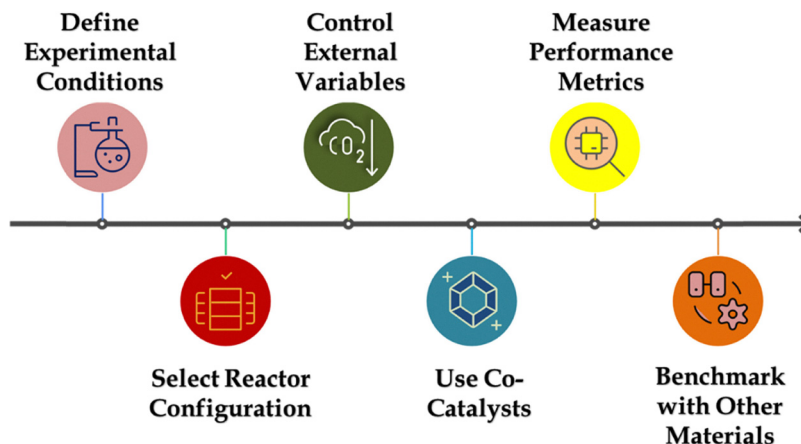


Fig. 25 Experimental setup and performance evaluation of graphene.



## 8.2 Scale-up and cost-effectiveness

The commercial deployment of these materials faces challenges because of large-scale synthesis difficulties and uniformity problems and high production costs despite positive lab-scale results. The development of continuous hydrothermal synthesis and roll-to-roll graphene film production techniques represents current research directions for scalability.<sup>286</sup> The evaluation of economic viability requires a balance between material costs and energy consumption and catalyst durability.

## 8.3 Standardization of testing protocols

The current differences in testing methods produce results that are both inconsistent and non-comparable between different research groups. International consortia and standard setting organizations are promoting uniform approaches, which include catalyst pre-treatment and analytical instrument calibration and error reporting.

## 8.4 Toxicity and environmental impact of nanomaterials

Graphene-based nanomaterials (GBNs) have been developed with the purpose of photocatalytically reducing CO<sub>2</sub> emissions, implying that GBNs could have a large positive impact on the environment; however, their potential health and environmental risks must be considered. Several studies have reported that GO and rGO cause mammalian cell oxidative stress, membrane damage and inflammation depending on their surface chemistry, size, and dose. In aquatic ecosystems, GBNs have been shown to interact with microorganisms, algae, and fish in ways that impact growth, reproduction, and metabolism, which raises ecotoxicological concerns. Chronic exposure to GO has been linked to diminished algal primary productivity with accumulated discharge of GO in higher trophic levels. In addition, with GBN persistence in soil and water running the risk of unknown cumulative effects, pathways for degradation such as photodegradation, microbial breakdown, and oxidative transformation are only understood in part.<sup>287</sup>

In response to these concerns, regulatory groups have started to take action. The European Chemicals Agency (ECHA) and the U.S. Environmental Protection Agency (EPA) have stressed that nanomaterial safety evaluations and life-cycle assessments of graphene-based materials should be nano-specific. However, the regulatory environment is still evolving, and very few regulations established have standardized protocols for toxicity testing, disposal, and risk assessment. Hence, when considering the safety of graphene nanomaterials in photocatalytic technologies, future studies must prioritize systematic research on environmental fate and bioaccumulation potential, as well as implementation of safe-by-design practices, as shown in Fig. 26.

# 9. Recent advances and emerging trends

## 9.1 Machine learning and AI in photocatalyst design

Machine learning (ML) algorithms, such as random forests and neural networks, are being trained on databases of

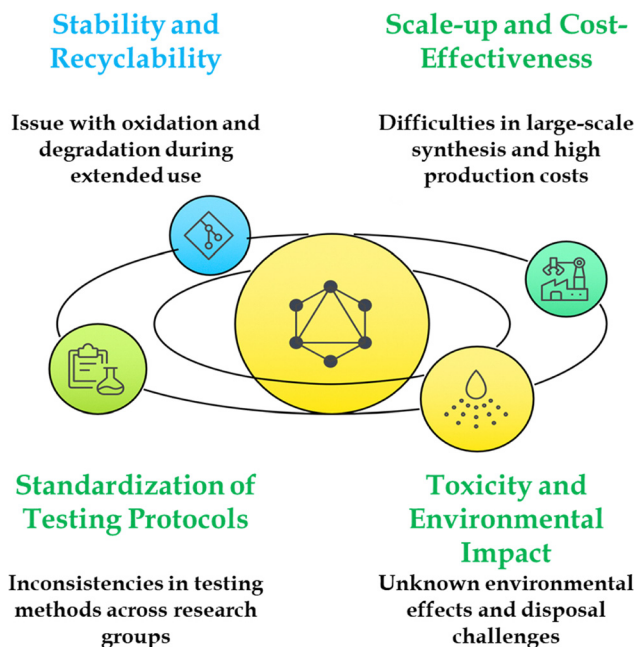


Fig. 26 Overcoming challenges in the graphene-based catalysts for CO<sub>2</sub> reduction.

photocatalytic performance to predict new material combinations with high efficiency. These tools accelerate discovery cycles and reduce experimental workload by identifying key descriptors for performance.

## 9.2 Single-atom catalysts (SACs) and defect engineering

SACs doped into the lattice of graphene or anchored on it provide customized electronic environments and optimized atomic efficiency.<sup>288</sup> Especially for multi-electron reduction pathways, these active sites exhibit high turnover frequencies (TOFs) and selectivity. By improving reactivity and establishing anchoring sites, defect engineering enhances SACs.

## 9.3 Hybrid systems: graphene with MOFs, COFs, and perovskites

The combination of graphene with MOFs, and COFs produces hybrid systems that enhance the stability and conductivity of graphene along with functionality and porosity of MOFs and COFs. Further, the hybrid perovskites-graphene materials show the superior optoelectronic properties compared to perovskites alone. The CO<sub>2</sub> photoreduction process benefits from these combinations of hybrid materials because they create multiphase catalytic pathways and synergistic charge separation mechanisms.

## 9.4 Photocatalysis under visible and near-infrared light

The spectrum needs to be made more usable for solar applications. Graphene-based composites are being designed to absorb in the visible and near-infrared spectra by using doping techniques, plasmonic coupling, or upconversion. This increases the solar-to-fuel conversion rates and enables the effective harvesting of low-energy photons.



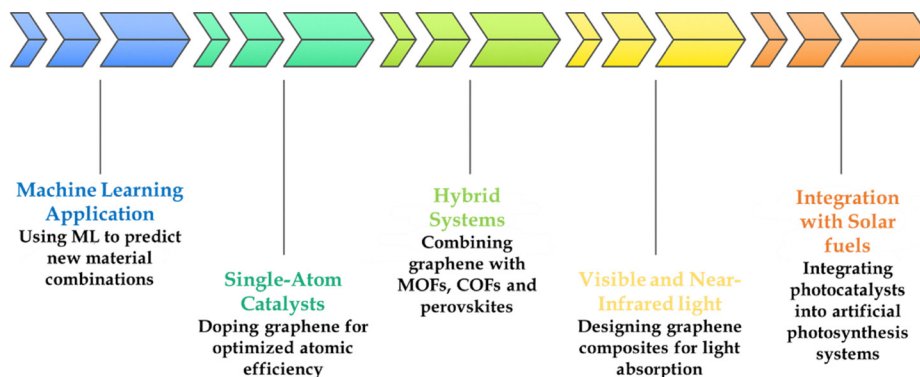


Fig. 27 Advances in photocatalysis in CO<sub>2</sub> reduction.

### 9.5 Integration with solar fuels and artificial photosynthesis systems

The development of artificial photosynthesis approaches nears completion through the integration of graphene-based photocatalysts into the complete system that includes photoanodes, cathodes and membrane separators. The integrated platforms enable sustainable carbon-neutral energy cycles through direct fuel production of methane or methanol from CO<sub>2</sub> and water by using sunlight, as shown in Fig. 27.<sup>289</sup>

## 10. Future perspectives and roadmap

### 10.1 Research gaps and new directions

The field of nanotechnology faces ongoing challenges regarding charge dynamics at the nanoscale and material stability and multifunctionality. The main research directions for the future should focus on high-throughput screening and sophisticated *in situ* characterization tools and machine learning for guided material discovery.

### 10.2 Toward commercial-scale CO<sub>2</sub> photoreduction

The advancement of technologies beyond the laboratory settings requires pilot-scale studies to demonstrate economic

viability, dependability and integration with CO<sub>2</sub> capture units. The validation of real-world performance and technology scaling requires essential collaboration between academic institutions and industrial partners and government officials.<sup>290</sup>

### 10.3 Policy, funding, and interdisciplinary collaborations

The advancement of graphene research depends on the public and private funding initiatives, which enable laboratory discoveries to become deployable technologies. Systemic innovation will emerge from interdisciplinary partnerships between materials science and chemical engineering and environmental policy and economics researchers.

### 10.4 Vision for graphene-based nanomaterials in climate solutions

Graphene-based photocatalysts present a viable route for the sustainable use of CO<sub>2</sub>. These materials can make a substantial contribution to climate mitigation by utilizing solar energy to transform greenhouse gases into useful fuels and chemicals. To achieve a carbon-neutral future, next-generation graphene hybrids and their integration into integrated energy systems will be essential as shown in Fig. 28.<sup>291</sup>

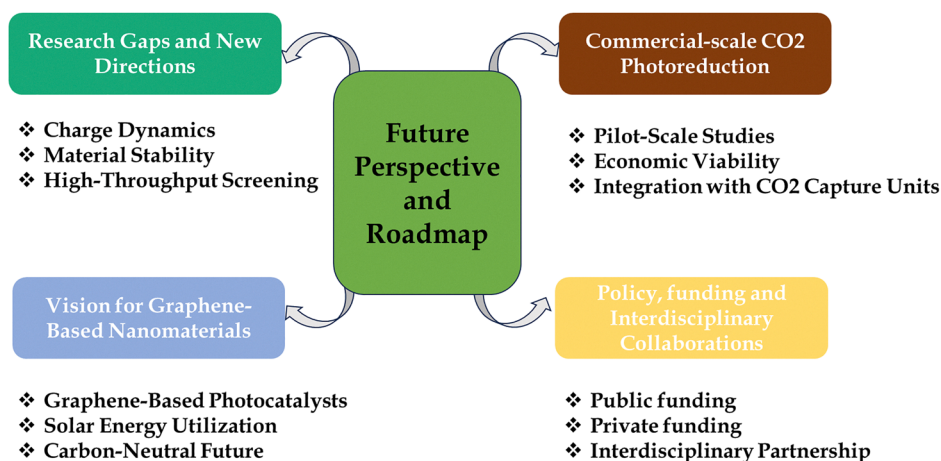


Fig. 28 Future perspective and roadmap of nanotechnology for CO<sub>2</sub> reduction.



## 11. Conclusion

Photocatalytic carbon dioxide (CO<sub>2</sub>) reduction provides a viable pathway toward sustainable energy conversion and carbon management; however, challenges with low efficiency, poor selectivity and limited stability will continue to hinder the commercialization of photocatalytic CO<sub>2</sub> systems. Recent advances in the field of graphene-based nanomaterials demonstrate that their remarkable capabilities (high surface area, increasing conductivity, tunable chemistry and electron mediators) can resolve many of these impediments. The incorporation of graphene into semiconductor, metal oxide, metal and carbon nitride systems has provided significant enhancements in light absorption, charge separation and inference stabilization of key intermediates during additional reactions and resultantly increased yields of CO<sub>2</sub> in the form of CO, CH<sub>4</sub>, CH<sub>3</sub>OH and HCOOH. Further advances including bandgap, Z-scheme, plasmonic enhancements and surface functionalization have illustrated the flexibility of graphene as a co-catalyst to tune the selectivity of CO<sub>2</sub> photoreduction, as well as to serve as a structural platform.

However, there are still major challenges to overcome. Stability through long-term operation, scalability of synthesis pathways and the footprint of produced graphene on large scales are important factors that need to be addressed. Furthermore, although several reviews focus on model systems and laboratory conditions, our implementation of systems into commercial solar-driven reactors remains limited. As such, the research needed to solve these technical issues will require the integration of several techniques, rational engineering of interfaces, precise control over heteroatom doping and the appropriate hybridization with metals and semiconductors, such that efficiency and selectivity can be achieved at scale.

Looking forward, the combination of emerging technologies such as single-atom catalysis, machine learning-assisted catalyst design and green synthesis routes offers new opportunities for tailoring graphene-based systems toward high-performance CO<sub>2</sub> reduction. The synergistic integration of experimental and theoretical insights will be critical to unraveling complex reaction mechanisms and guiding the rational design of next-generation photocatalysts. With continued innovation, graphene-based nanomaterials hold immense potential to accelerate the realization of efficient, scalable and sustainable CO<sub>2</sub>-to-fuel conversion technologies, bridging the gap between laboratory success and practical applications.

## Author contributions

Abhishek R. Patel: writing – original draft & editing; Anas D. Fazal: writing – original draft & editing; Trupti D. Solanky: writing – original draft; Subhendu Dhibar: writing – original draft; Sumit Kumar: writing – original draft, funding acquisition, resources, supervision; and Sumit Kumar Panja: writing – original draft, funding acquisition, resources, supervision.

## Conflicts of interest

There are no conflicts to declare. The authors declare no competing financial interests.

## Data availability

No primary research results, software or code have been included and no new data were generated or analysed as part of this review.

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