

PAPER

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4135Use of group 13 aryloxides for the synthesis of
green chemicals and oxide materials†Rafał Petrus,^a Józef Utko,^b Joanna Petrus,^c Mohammad Awashra^d and
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In this work, group 13 metal aryloxides [Al(MesalO)₃] (**1**), [Me₂Ga(MesalO)]₂ (**2**), [AlLi₃(MesalO)₆] (**3**) and [Me₂GaLi(MesalO)₂(THF)] (**4**) were obtained by the reaction of methyl salicylate (MesalOH) with group-13 alkyls MMe₃ (for M = Al, Ga) or their combination with BuLi in a THF/alcohol solution. The direct reaction of MMe₃ (for M = Al, Ga) and MesalOH (1 : 3) led to compound **1** or **2**, respectively. When the same reactions were carried out with additional BuLi, the heterometallic compound **3** or the mixture of **4** and [Li₆(MesalO)₆] (**5**) was obtained. Compounds **1–5** were used for the chemical conversion of glycerol to α-hydroxy acid glyceryl esters by alcoholysis of L-lactide (L-LA), glycolide (GA), and ε-caprolactone (ε-CL). Compounds **1–5** were also efficient initiators for the ring-opening polymerization (ROP) of L-LA, GA, and ε-CL using glycerol as a branching agent to synthesize 3-arm polyesters. Heterometallic compounds **3** and **4** were attractive molecular precursors for the preparation of group 13-lithium ceramics, i.e. γ-LiAlO₂ and β-LiGaO₂.

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Introduction

Glycerol is an important raw material with extensive applications in the petrochemical, tobacco, food, cosmetic and pharmaceutical industries, i.e., as a food preservative and filler, sweetener, thickener, solvent, humectant, lubricant, demulcent, emollient, and antimicrobial and antiviral agents. It is also a major by-product of the conversion of vegetable oils to biodiesel. In the last ten years, increased biodiesel production has led to a glut of glycerol in the global market.¹ Therefore, many routes or technologies have been implemented to transform crude glycerol into value-added chemicals or to use it for viable energy generation. The most common reactions are hydrogenolysis, esterification, etherification, selective oxidation or reduction, dehydration, pyrolysis, and gasification.^{2–4} Glycerol is usually converted into glyceryl esters, glyceric acid, 1,2-propanediol, dihydroxyacetone, mesoxalic acid, oxalic acid, tartronic acid, glycerol carbonate,⁵ polyglycerols, syngas, or hydrogen.^{6,7} Macromolecular glycerol

derivatives are attracting increased attention due to the diversity of polymer compositions and architectures. Linear, hyperbranched, or dendritic glycerol-based polyethers, polycarbonates, and polyhydroxyacids were investigated mainly for the delivery of therapeutic agents. For example, poly(glycerol sebacate) was essential for cardiovascular, neurovascular, orthopedic, and soft tissue regeneration systems.⁸ Glycerol or polyglycerols were also applied as branching agents to synthesize aliphatic biodegradable polyesters for encapsulation purposes.^{9–12} Star-shaped glycerol-lactic acid oligomers were used for the surface modification of hygienic superabsorbent polymer hydrogels.¹³ Low molecular weight lactic acid glyceryl derivatives were investigated as dietary energy supplements,¹⁴ active ingredients in antiseptic and antimicrobial compositions,¹⁵ or promising plasticizers for poly(L-lactide) (PLLA). Plasticized PLLA had a lower glass transition temperature, 3.8 times greater elongation at break, and 1.7 times greater impact strength.¹⁶ Glyceryl glycolates were developed as anti-aging skin care ingredients in cosmetics. Glyceryl esters have high valorization potential and remarkable properties and can be applied as additives or precursors in many processes in the polymer field. Therefore, great interest has been focused on developing novel and inexpensive synthesis methods or new areas of their practical application.

Based on the above, we chose glycerol as the external alcohol and branching agent to synthesize α-hydroxy acid glyceryl esters or star-shaped polyesters. We decided to explore the use of group 13 metal aryloxides because they are popular catalysts/initiators in organic synthesis^{17–20} and polymeriz-

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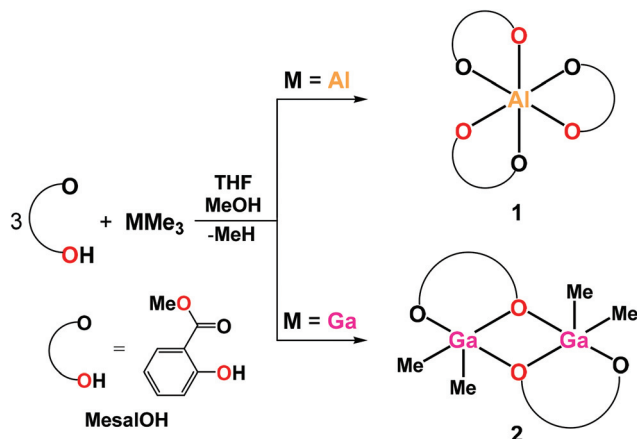
Heterometallic group 13-lithium alkoxides are also attractive single-source molecular precursors to prepare LiMO_2 (for $\text{M} = \text{Al}, \text{Ga}$) ceramics by a hydrothermal or sol-gel process.^{47,48} Among the materials of this group, special attention has been focused on $\gamma\text{-LiAlO}_2$ and $\beta\text{-LiGaO}_2$, which have unique physico-chemical properties and a wide range of practical applications. $\gamma\text{-LiAlO}_2$ is an essential material in battery technologies and is used to coat electrodes^{49,50} or used as an electrolyte matrix in molten carbonate fuel cells.⁵¹ Due to its chemical and thermal stability and good performance under high neutron and elec-

Here, we report a new method of chemical conversion of glycerol to α -hydroxy acid glyceryl esters by alcoholysis of cyclic esters, *i.e.*, L-lactide (L-LA), glycolide (GA), and ϵ -caprolactone (ϵ -CL), mediated by lithium and group 13 aryloxides. The preparation and characterization of six metal aryloxides, namely [Al (MesalO)₃] (1), [Me₂Ga(MesalO)₂] (2), [AlLi₃(MesalO)₆] (3), [Me₂GaLi(MesalO)₂(THF)] (4), [Li₆(MesalO)₆] (5) and [Me₂GaLi (MesalO)₂(H₂O)] (6), MesalO = methyl salicylate ligand, are presented. Compounds 1–5 are effective initiators for the ROP of L-LA, GA, and ϵ -CL using glycerol as a branching agent to synthesize 3-arm polyesters. Compounds 3 and 4 were found to be attractive molecular precursors for the preparation of group 13-lithium ceramics, *i.e.* γ -LiAlO₂ and β -LiGaO₂.

Synthesis and characterization of homometallic and heterometallic group 13 metal aryloxides

Our interest in synthesizing group 13 metal aryloxides arose from a simple reaction between AlMe_3 and MesalOH (1 : 3) performed in a THF/MeOH solution (1 : 2). After several weeks of crystallization, colorless plate crystals of $[\text{Al}(\text{MesalO})_3]$ (**1**, 65%) were obtained. Previously, Lewiński reported the synthesis of aluminum methyl salicylate compounds of $[\text{Me}_2\text{Al}(\text{MesalO})_2]$ and $[\text{MeAl}(\text{MesalO})_2]$ by the selective substitution of one or two Me groups in AlMe_3 using the MesalOH proligrand.^{66,67} We found that the introduction of MeOH into the synthesis procedure leads to the substitution of all alkyl groups in AlMe_3 . We then decided to use GaMe_3 for comparison with AlMe_3 , but dimeric dimethyl-gallium aryloxide $[\text{Me}_2\text{Ga}(\text{MesalO})_2]$ (**2**, 69%) was obtained as shown in Scheme 1.

It is well-established that the direct reaction of trialkylgallium reagents with phenols usually leads to the formation of



Scheme 1 Synthesis of 1 and 2.

dialkylgallium(aryloxides) $[\text{Me}_2\text{Ga}(\text{OAr})_2]$. The lack of further reaction is probably due to electronic effects because the strong electron-donating aryloxide in $[\text{Me}_2\text{Ga}(\text{OAr})_2]$ reduces the reactivity of Ga–Me bond towards protonolysis. When an elevated temperature (above 100 °C) was used, the synthesis of alkylgallumbis(aryloxides) $[\text{MeGa}(\text{OAr})_2]$, OAr = halido substituted 8-quinolinato, was also reported.⁶⁸ There are no known examples of gallium trisaryloxide synthesized using organometallic reagents.^{69,70} In this work, all reactions involving the use of GaMe_3 were carried out at room temperature, and the substitution of only one methyl group was observed.

Single-crystal X-ray diffraction (XRD), NMR spectroscopy, and Fourier-transform infrared attenuated total reflectance (FTIR-ATR) spectroscopy were used to determine the structures and physicochemical properties of the compounds obtained [ESI, Table S1 and Fig. S1–S6†]. The molecular structure of 1 presented in Fig. 1 revealed a distorted octahedral geometry around Al1 atoms with the O_6 donor surrounding three MesalO ligands. It should also be noted that in coordination chemistry AlO_6 octahedra are observed only in three mononuclear aluminum aryloxides $[\text{Al}(\text{OAr})_3]$ for OAr = 1-(4-methoxy-2-oxyphenyl)ethanonato;⁷¹ 3,6-di-*t*-butyl-1,8-diazatri-cyclo[6.2.2.0^{2,7}]dodeca-2,4,6-triene-4,5-diolato; 9-oxy-1*H*-phenalen-1-one;⁷² and 2-oxybenzaldehydato.⁷³ The lengths of the Al– $\text{O}_{(\text{aryloxo})}$ bonds, *i.e.*, 1.817(3)–1.824(4) Å, are typical of octahedrally coordinated aluminum centers.^{74–76} The results of continuous-shape measure calculations showed an insignificant departure from an ideal octahedron for the coordination environment around Al1 with the $S(\text{Oh})$ parameter of 0.170.⁷⁷

The mononuclear coordination aluminum compound $[\text{Al}(\text{EtsalO})_3]$ (**1a**, 56%) (where EtsalO = ethyl salicylate ligand), was also synthesized using EtOH instead of MeOH (ESI, Table S1 and Fig. S7–S10†).

The structure of 2 was previously published together with the aluminum and indium isostructural analogs.⁶⁷ However, the data deposited in the Cambridge Structural Database were obtained at room temperature, unlike the structure of 2 determined by us at 100 K. Therefore, we introduced a detailed

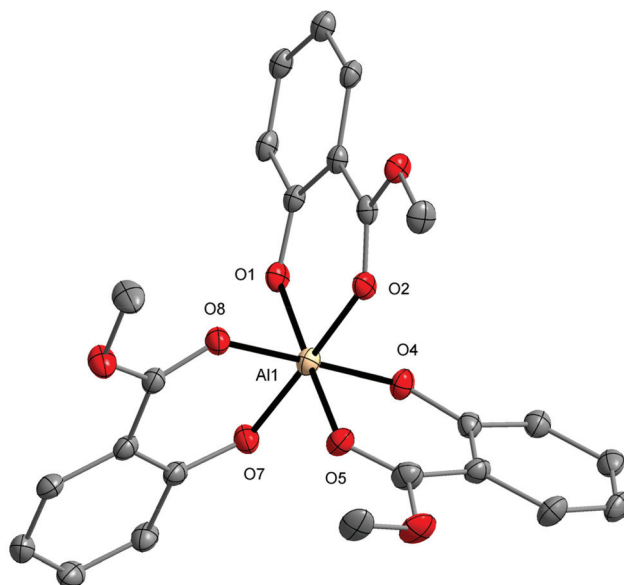


Fig. 1 Molecular structure of $[\text{Al}(\text{MesalO})_3]$ (1). Displacement ellipsoids are drawn at the 25% probability level. The second part of the disordered aryloxy ligands and hydrogen atoms are omitted for the sake of clarity.

description of the received molecular model in this work (Fig. 2). The lengths of Ga– $\text{O}_{(\text{aryloxo})}$, *i.e.*, 1.936(2)–2.275(2) Å and Ga–CH₃ of 1.956(2)–1.958(2) Å are typical of alkoxo/aryloxo bridged dimeric gallium compounds.^{78–81} The comparison of Ga–O distance in the equatorial plane (1.936(2) Å) with those in the axial plane (2.161(2) and 2.275(2) Å) revealed the significant lengthening of axial Ga–O bonds, which results from the low Lewis acidity of the gallium(III) ions. The gallium atoms in 2 adopt a distorted trigonal bipyramidal geometry with $S(\text{TBPY-5}) = 1.262$. Dialkyl(aryloxides) of group 13 have been intensively investigated in the past as reagents in metal-organic chemical vapor deposition and various inorganic/organic transformations.^{82–86}

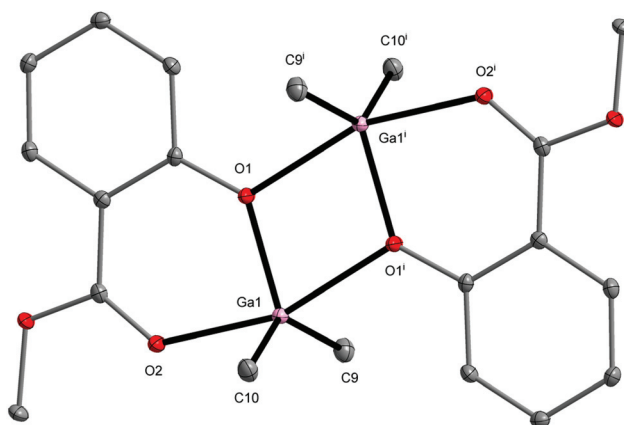


Fig. 2 Molecular structure of $[\text{Me}_2\text{Ga}(\text{MesalO})_2]$ (2). The displacement ellipsoids are drawn at the 30% probability level. Hydrogen atoms are omitted for the sake of clarity [symmetry code: (i) $-x + 1, -y + 1, -z + 1$].

We investigate the synthesis of group 13-lithium aryloxides by the reaction of the ligand precursor with MMe_3 (for $\text{M} = \text{Al}$, Ga) and BuLi , in a solution of THF/MeOH at stoichiometries of $\text{M/Li/MesalOH} = 1/3/6$, as shown in Scheme 2.

The XRD study of the received crystalline materials showed the formation of $[\text{AlLi}_3(\text{MesalO})_6]$ (**3**, 54%) or the mixture of $[\text{Me}_2\text{GaLi}(\text{MesalO})_2(\text{THF})]$ (**4**, 25%) and $[\text{Li}_6(\text{MesalO})_6]$ (**5**, 64%). Compounds **3** and **4** were characterized by ^1H , ^{13}C , ^1H -DOSY, and ^7Li NMR, and FTIR-ATR spectroscopy (ESI, Fig. S11–S20†).

Aluminum and lithium ions in **3** held together by four μ - and two μ_3 - $\text{O}(\text{aryloxo})$ bridges form a double-opened dicubane core structure with two missing vertices. In this structure, the Li1 – Li3 ions occupy two external vertices and one vertex of the common face of the tetranuclear unit. The second vertex of the common face is the Al1 ion (Fig. 3).

In coordination chemistry, heterometallic aluminum–lithium aryloxides usually form dinuclear or tetranuclear compounds with an $\text{Al}:\text{Li}$ ratio of 1:1, *i.e.*, $[\text{Me}_2\text{AlLi}(\text{OAr})_2]$,⁸⁷ and $[\text{MeAlLi}(\text{OAr})(\text{OCMePhPh})(\text{Et}_2\text{O})]$ ⁸⁸ where $\text{OAr} = 2,6\text{-di-}t\text{-butyl-4-methylphenoxide}$; $[\text{AlLi}(\text{EDBP})_2(\text{THF})_2]$ where $\text{EDBP} = 2,2'\text{-ethyldienebis(4,6-di-}t\text{-butylphenolato)}$;⁸⁹ $[\text{AlLi}(\text{binol})(\text{THF})_2((\text{CH}_2)_5\text{CO})]$;³⁹ $[\text{AlLi}(\text{binol})(\text{O}^t\text{Bu})_2(\text{PMDTA})]$ where $\text{PMDTA} = N,N,N',N'',N'''\text{-pentamethyldiethylenetriamine}$, $[\text{AlLi}(\text{binol})(\text{O}^t\text{Bu})_2(\text{THF})_2]$, $[\text{Al}_2\text{Li}_2(\text{binol})_4(\text{THF})_4]$;⁹⁰ $[\text{Me}_2\text{AlLi}(\text{OAr})_2]$ where $\text{OAr} = 2,6\text{-dimethoxyphenoxide}$,⁹¹ $[\text{Et}_2\text{Al}_2\text{Li}_2(\text{OAr})_4(\text{DME})_3]_n$ where $\text{OAr} = \text{catecholato}$.⁹² For the $\text{Al}:\text{Li}$ ratio of 2:1 or 1:3, only the structures of $[\text{R}_2\text{Al}_2\text{Li}(\text{OPh})_6(\text{THF})_6]$ (for $\text{R} = \text{Et}$, $n\text{-Bu}$),⁹³ or $[\text{AlLi}_3(\text{binol})_3(\text{THF})_6]$ ⁹⁰ have been reported. For heterometallic aluminum–lithium compounds, the double open dicubane unit was observed only in the structure of $[\text{Al}_2\text{Li}_2(\text{OR})_8]$ for $\text{RO} = \text{hexafluoropropoxide}$.⁹⁴ The Li1 and Li2 atoms in **3** adopt a trigonal

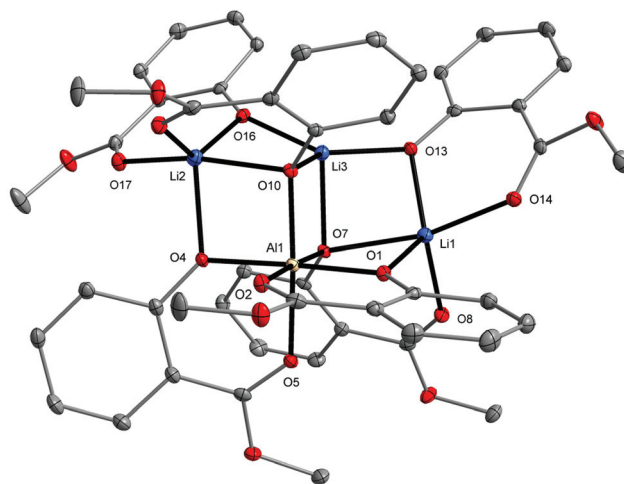
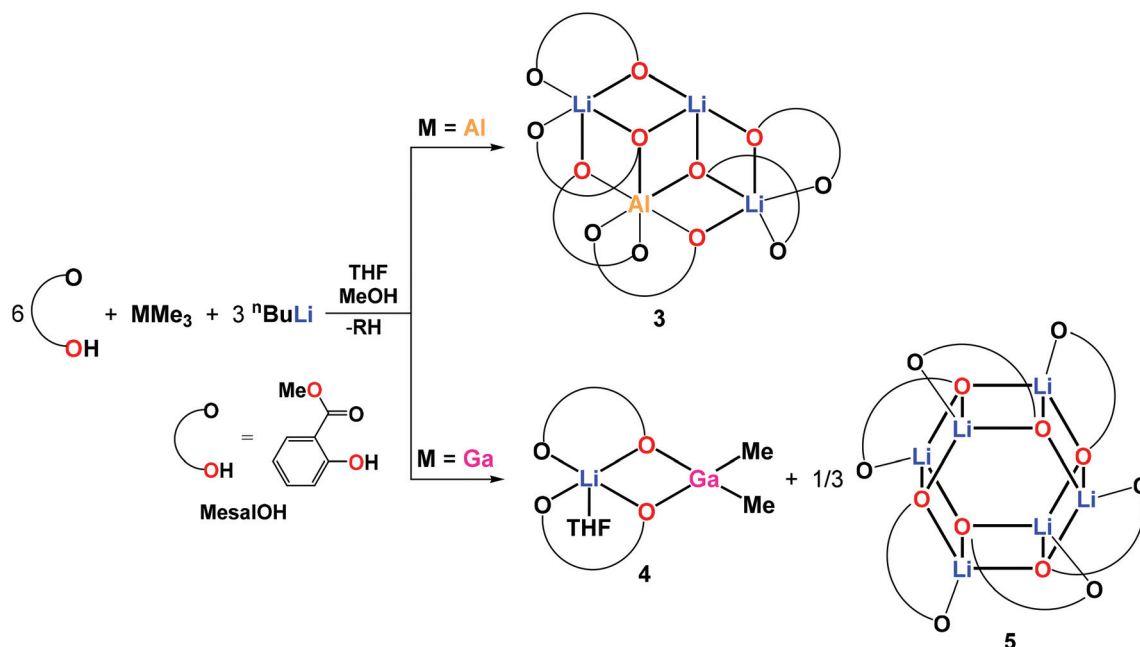


Fig. 3 Molecular structure of $[\text{AlLi}_3(\text{MesalO})_6]$ (**3**). The displacement ellipsoids are drawn at the 30% probability level. Hydrogen atoms are omitted for the sake of clarity.

bipyramidal geometry with the metric parameters $S(\text{TBPY-5}) = 2.047$ or 1.717 , while the Li3 atom forms a vacant trigonal bipyramid ($S(\text{vTBPY-4}) = 4.723$). The six-fold coordinated Al1 atom with the O_6 donor environment adopted an octahedral geometry ($S(\text{Oh}) = 0.256$). The ^1H and $^{13}\text{C}\{^1\text{H}\}$ NMR spectra of **3** in THF-D_8 revealed the presence of two sets of nonequivalent resonance signals with the 2:1 ratio corresponding to four μ -MesalO and two μ_3 -MesalO ligands (ESI, Fig. S11 and S12†). The ^7Li NMR spectrum of **3** contains only one signal at 4.00 ppm (ESI, Fig. S13†). The DOSY ^1H NMR spectra of **3** and **4** revealed the retention of solid-state structures in the THF-D_8 solution (ESI,



Scheme 2 Synthesis of **3**–**5**.



Fig. S14 and S19†). When for the synthesis of aluminum–lithium compound **3** EtOH was used instead of MeOH, the isostructural compound $[\text{AlLi}_3(\text{EtsalO})_6]$ (**3a**, 63%) was obtained (ESI, Table S1, Fig. S21–S25†).

The molecular structure of **4** formally consists of units $\{\text{Me}_2\text{Ga}(\text{MesalO})\}$ and $\{\text{Li}(\text{MesalO})(\text{THF})\}$ bridged by aryloxy oxygen atoms. The metal atoms in **4** adopt a distorted tetrahedral geometry (Ga1 with $S(\text{T}-4) = 2.116$) or a square pyramidal geometry (Li1 with $S(\text{SPY}-5) = 0.643$).⁹⁵ The dinuclear gallium–lithium structure has previously been reported for $[\text{GaLi}(\text{MTB})_2(\text{THF})_3]$ where MTB = 2-oxo-2'-mercapto-1,1'-binaphthyl,⁹⁶ and $[\text{GaLi}(\text{OR})_4(\text{THF})_2]$ where RO = 2-trifluoromethyl-2-propanolato.⁹⁷ Heterometallic gallium–lithium alkoxides/aryloxides usually form tetranuclear clusters, *i.e.* $[\text{GaLi}_3(\text{binol})_3(\text{THF})_4]$, $[\text{GaLi}_3(\text{binol})_3(\text{DME})_3]$,⁹⁸ or $[\text{Me}_2\text{GaLi}(\text{OR})_2]_2$ for RO = 2-methoxyethanolato.⁹⁹ We also investigated the reactivity of alkyl groups in **4** by performing an NMR-scale reaction in THF- D_8 solution with four molar equiv. of MeOH. These measurements revealed that Ga–Me bonds remain intact, and no evolution of methane was detected (ESI, Fig. S26†). When the crystals of compound **4** were exposed to air overnight, colorless needle-like crystals of $[\text{Me}_2\text{GaLi}(\text{MesalO})_2(\text{H}_2\text{O})]$ (**6**) were obtained (ESI, Fig. S27†). In **6**, the water molecule coordinated to the lithium center replaces the THF molecule observed in **4** (Fig. 4).

The presence of two different metal elements in the structures of **3** and **4** makes them ideal candidates for use as molecular precursors to prepare group 13–lithium ceramics. Thermogravimetry and differential scanning calorimetry

(TGA-DSC) were used to select the calcination temperatures required for the efficient removal of organic ligands and crystallization of heterometallic oxide phases. The thermal decompositions of compounds **3** and **4** from 25 to 1000 °C were performed with a heating rate of 10 °C min^{-1} under N_2 . The thermograms obtained presented in Fig. 5 indicate that compounds **3** and **4** underwent multistep thermal decomposition. The melting points of **3** and **4** determined by DSC were 200.5 °C and 124.4 °C, respectively. Compound **3** was stable up to 175 °C with a mass loss not exceeding 1%. For **4**, the decomposition starts above 95 °C with the removal of the THF ligand. The aromatic ligands were decomposed and removed within 190 and 300 °C for **4** and 190 and 500 °C for **3**. The overall mass loss of 84.8% for **3** corresponds well to the estimated value of 85.4% for the equimolar mixture of LiAlO_2 and Li_2CO_3 . The thermal decomposition of **4** with a mass loss of 76.9% compared to the theoretical value of 77.4% indicated the formation of LiGaO_2 . The final thermal decomposition temperatures were 850 °C for **3** and 751 °C for **4**.

The PXRD patterns (Fig. 6) of oxide materials synthesized by calcination of **3** at 850 °C show the formation of $\gamma\text{-LiAlO}_2$ as the main crystalline phase and small amounts of Li_2CO_3 (Fig. 6a). The resulting raw powder was then purified using the different water solubilities of both phases. The water-soluble Li_2CO_3 was removed by solvent extraction to give pure $\gamma\text{-LiAlO}_2$ as shown in Fig. 6b. Thermolysis of **4** at 850 °C leads to the selective formation of $\beta\text{-LiGaO}_2$ as shown in Fig. 7. The morphology of the resulting heterometallic oxide materials was investigated by transmission electron microscopy (TEM, Fig. 8, 9 and Fig. S28, S29 in the ESI†). The $\gamma\text{-LiAlO}_2$ crystallites of diameter 36–45 nm are oval with a marked tendency for aggregation (Fig. 8). The $\beta\text{-LiGaO}_2$ crystallites with a 35–400 nm size are well-dispersed and oval or spherical (Fig. 9).

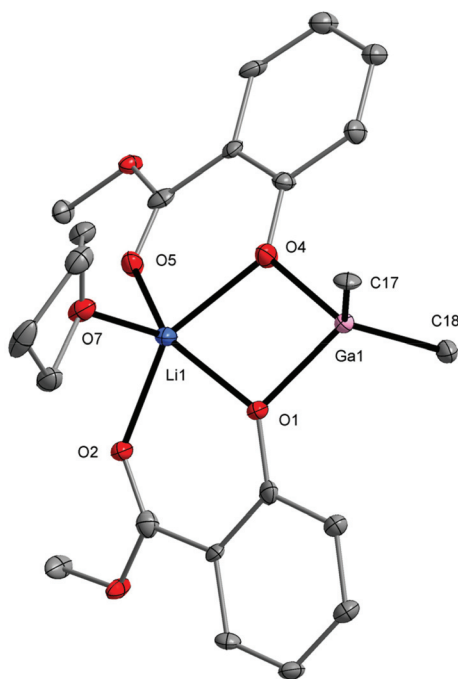


Fig. 4 Molecular structure of $[\text{Me}_2\text{GaLi}(\text{MesalO})_2(\text{THF})]$ (**4**). The displacement ellipsoids are drawn at the 30% probability level.

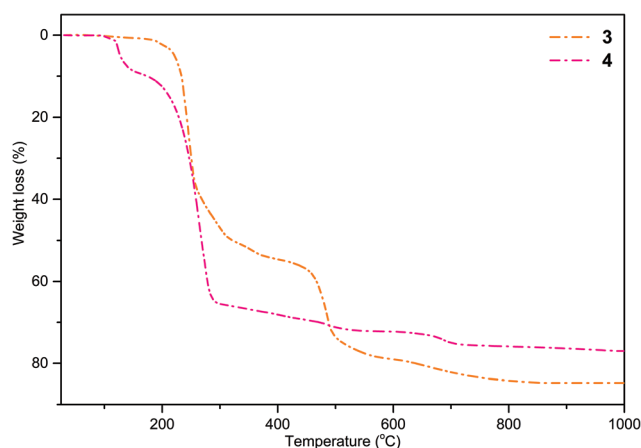


Fig. 5 TGA curves for **3** and **4** measured at a heating rate of 10 °C min^{-1} under a nitrogen atmosphere over the temperature range 25–1000 °C.



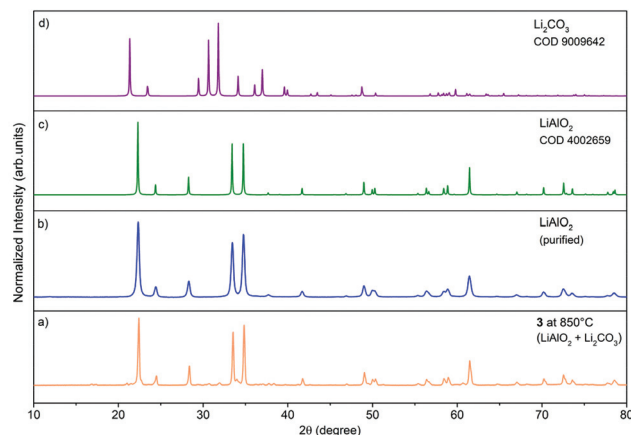


Fig. 6 PXRD patterns of materials prepared by calcination of **3** at 850 °C (a), purified γ -LiAlO₂ (b), γ -LiAlO₂ [Crystallography Open Database (COD), 4002659, green] (c), Li₂CO₃ [COD, 9009642, purple] (d).

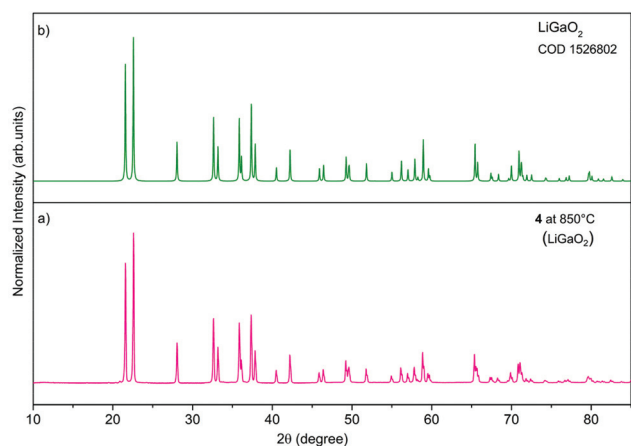


Fig. 7 PXRD patterns of the material prepared by calcination of **4** at 850 °C (a), β -LiGaO₂ [COD, 1526802, green] (b).

Alcoholysis of cyclic esters

We investigated the alcoholysis reactions of heterocyclic esters, namely L-LA, GA, and ϵ -CL, to synthesize α -hydroxy acid glyceryl esters (Scheme 3). Typical reactions were carried out in a THF solution at room temperature using 1 to 3 equivalents of glycerol (GI) per lactone and 1–5 as catalysts.

First, we conducted control experiments for the selected heterocyclic esters in the absence of a catalyst source. ¹H NMR monitoring of alcoholysis reactions with a stoichiometry of X/GI = 1/3 for X = L-LA, GA and ϵ -CL over time showed that after 168 h, 93% conversion of L-LA to glyceryl (*S,S*)-O-lactyllactate (GIL₂) and 99% conversion of GA to the mixture of glyceryl glycolylglycolate (GIG₂, 55%) and glyceryl tris(glycolyl)glycolate (GIG₄, 44%) were obtained (ESI, Table S2, entry 27 and Table S3 entry 23, Fig. S30–S33†). Under these conditions, no reactivity of ϵ -CL was observed. When the same reactions were performed using only two molar excess of GI, a significant

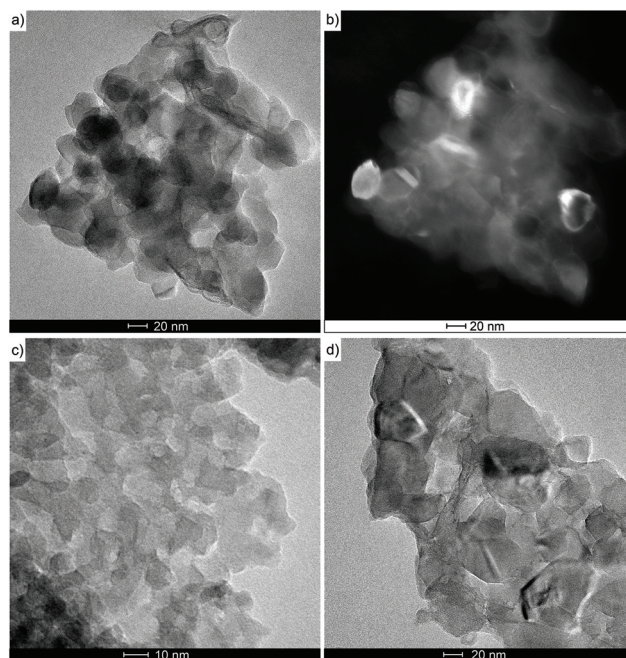


Fig. 8 TEM micrographs of γ -LiAlO₂ prepared by calcination of **3** at 850 °C (a–d).

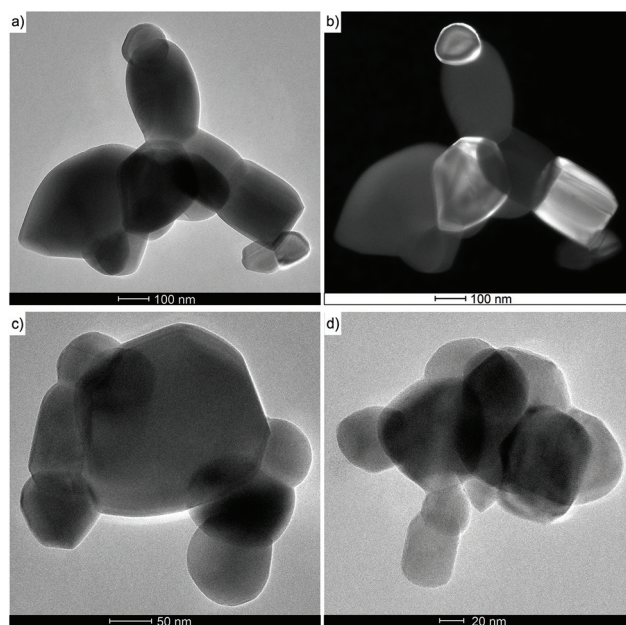
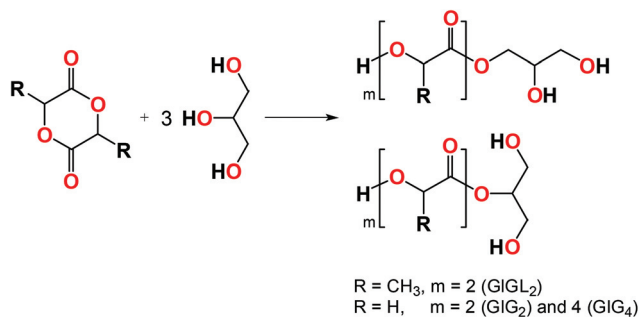


Fig. 9 TEM micrographs of β -LiGaO₂ prepared by calcination of **4** at 850 °C (a–d).

decrease in the conversion of heterocyclic esters was observed, 70% for GIL₂ and 40%/43% for GIG₂/GIG₄ (ESI, Table S2 entry 16 and Table S3† entry 15). All reactions were carried out using an excess of GI, and therefore, monoglyceryl esters of hydroxy acids were predominantly formed. However, the formation of 1-monoglyceryl and 2-monoglyceryl esters of hydroxy acids was





Scheme 3 Catalyst-free alcoholysis of L-LA and GA.

observed in the investigated reactions, as shown in Scheme 3. In this work, both isomers were treated as one kind of product. We cannot rule out the formation of di- and triglyceryl esters of hydroxy acids, but their presence was not observed in the amounts detectable by NMR spectroscopy.

When L-LA alcoholysis reactions were carried out with the stoichiometry of L-LA/Gl/M = 1/3/0.01, where M is a metal atom present in compounds 1–4, the results obtained were similar to those for catalyst-free reactions (ESI, Table S4,† entries 1–4). Under similar conditions, after 360 min, 5 led to the mixture of glyceryl lactate (GIL₁) and GIL₂ 49/47% (ESI, Table S4,† entry 18). The catalyst concentration increased five times; compounds 3 and 4 converted 94–99% of L-LA in 2 minutes. After 30 min, the mixture of GIL₁/GIL₂ with individual conversion yields of 62%/37% for 3 and 8%/90% for 4 was achieved (ESI, Table S4, entries 28–35; Fig. S34 and S35†). Compounds 1 and 2 were inactive in this reaction, and 5 led to lactyl oligomers.

In GA alcoholysis reactions carried out with the GA/Gl/M = 1/3/0.01 stoichiometry using compounds 1–5, >98% substrate conversion was observed within the first 5 min. In the initial stage of these reactions, metal-aryloxide catalysts led to the formation of glycolic acid oligoesters (GIG_n), which were then converted into glyceryl glycolate (GIG₁) and GIG₂ (ESI, Fig. S36–S38†). For example, after 30 min, the conversion of GA to GIG₁/GIG₂/GIG_n was 4/56/40% for 1, 85/13/2% for 3, 64/24/11% for 4, and 63/26/11% for 5 (ESI, Table S5,† entries 5, 14, 21 and 33).

When the ε-CL alcoholysis reactions were carried out with the ε-CL/Gl/M = 1/2/0.08 stoichiometry after 300 min conversion of ε-CL into glyceryl 6-hydroxyhexanoate (GICL₁) was 60% for 3 and 77% for 4 (ESI, Table S6, entries 28 and 33, Fig. S39–S41†). Compounds 1 and 2 were inactive under the investigated conditions, and 5 in the reaction when using ε-CL/Gl/M = 1/2/0.02 after 96 min converts 97% of ε-CL (ESI, Table S6,† entry 22).

Summarizing the catalytic activity of 1–5 in the synthesis of α-hydroxy acid glyceryl esters, we found that 1 and 2 are inactive in the alcoholysis of L-LA and ε-CL. The most active in these two reactions was 5, leading to GIL₁/GIL₂ in 120 min or GICL₁ in 90 min with conversion yields of 73/24% or 97% in stoichiometry X/Gl/M = 1/2/0.02. When the catalyst concen-

tration was increased 2.5 times in the L-LA alcoholysis reaction, the activity of 3 was almost eight times higher than that of 4. However, in the ε-CL alcoholysis, the catalytic activity of 4 was approximately 1.3 times better than those revealed by 3. We established that the most active one in the alcoholysis reaction of GA was 3, leading to GIG₁ with a conversion of 20% higher than those obtained by 4 and 5 after 30 min. The presence of Al(III)/Ga(III) centers in 3 and 4 enhances their catalytic activity in GA alcoholysis compared to 5 (ESI, Table S4,† entries 14, 21 and 33). Compound 1 showed significantly greater reactivity than 2, but GA was mainly converted to the mixture of GIG_n and GIG₂.

The ¹H NMR spectra of the reaction mixtures revealed the presence of glyceryl 1- and 2-lactate/glycolate/6-hydroxyhexanoate. Resonance signals from the glyceryl alkyl and hydroxyl groups were found in the same region for these compounds regardless of the units of hydroxy acids (Fig. 10 and Fig. S36, S39 in the ESI†). For example, the ¹H NMR spectrum presented in Fig. 10 showed resonances of glyceryl CH₂ at 4.09 and 3.94 ppm (diastereotopic protons) and 3.42 ppm; CH at 3.64 ppm, and OH at 4.89 and 4.64 ppm for glyceryl 1-lactate. The corresponding resonance signals of Gl protons in glyceryl 2-lactate were found at 4.74 ppm for CH, 3.50 for CH₂, and 3.47–3.27 for the OH groups. Resonance signals from hydroxyl, methine, and methyl protons of the lactate unit were found at 5.34, 4.14, and 1.25 ppm. Electrospray ionization mass spectrometry (ESI-MS) studies confirmed the formation of α-hydroxy acid glyceryl esters (ESI, Fig. S42–S44†).

Ring-opening polymerization of L-LA, GA, and ε-CL

The polymerization of L-LA, GA, and ε-CL was performed in THF solution or bulk using Gl as a co-initiator and compounds 1–5 as initiators to compare their catalytic activities. The amount of compound used in each reaction was calculated on the basis of the number of metal centers (M) in 1–5. Representative results for the L-LA, GA, and ε-CL polymerizations are summarized in Table 1. The number average molecular weights (*M_n*) and dispersity indexes (*Đ*) of the polymers were determined by size-exclusion chromatography (SEC) with a multiangle laser-light scattering (MALLS) or refractive index detector (RI).

In the ROP of GA performed with a GA/Gl/M stoichiometry of 20/1/1, polyglycolide (PGA) formation with *M_n* values ranging from 13.0 to 14.9 kDa and a *Đ* of 1.16 to 1.23 was observed. The received polymers were isolated as a crystalline precipitate after exceeding a certain molecular weight during these reactions. We suspect that the very poor solubility of the formed PGAs caused their similar *M_n* and *Đ* values. Initiator 5 was the most active in GA polymerization with a GA/M ratio of 20, resulting in a monomer conversion of 99% after 1 min. Compound 3 showed a similar conversion value after 4 minutes, compound 4 after 20 minutes, and 1 after 45 minutes (Table 1, entries 1–4). When GA polymerization was performed in bulk at a GA/Gl/M = 100/1/1, the resulting PGAs had *M_n* values of 10.6 to 13.1 kDa and *Đ* values within the range of 1.27 to 1.47.



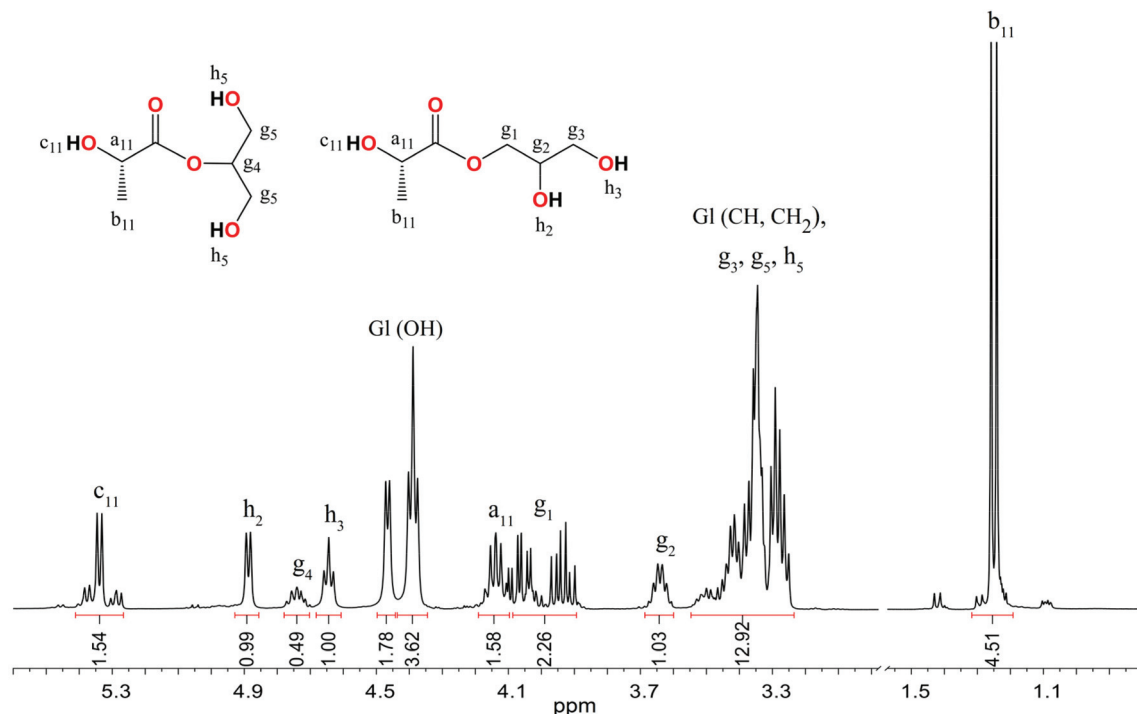


Fig. 10 ^1H NMR spectrum in $\text{DMSO}-\text{D}_6$ of GLL_1 synthesized in the L-LA alcoholysis reaction in the presence of **3**.

Table 1 Polymerization of GA, L-LA and $\epsilon\text{-CL}$ using **1** and **3–5**^a

Entry	Initiator	Monomer	$[\text{X}]/[\text{GI}]/[\text{M}]$	t (min)	C^b (%)	M_n^c (kDa)	D^c	T_m^d ($^\circ\text{C}$)	$T_{\max}^d$ ($^\circ\text{C}$)
1	1	GA	20/1/1	93	98	13.0	1.19	191.61	317.27
2	3	GA	20/1/1	4	99	14.5	1.23	200.18	325.72
3	4	GA	20/1/1	20	99	14.9	1.15	191.18	330.44
4	5	GA	20/1/1	1	99	13.4	1.16	221.04	327.96
5 ^e	1	GA	100/1/1	45	98	13.1	1.47	221.29	324.59
6 ^e	3	GA	100/1/1	8	97	10.9	1.27	219.23	331.61
7 ^e	4	GA	100/1/1	15	95	10.6	1.28	215.93	330.13
8 ^e	5	GA	100/1/1	4	98	11.0	1.29	219.19	330.32
9	1	L-LA	20/1/1	720	76	2.9	2.90	—	275.98
10	3	L-LA	20/1/1	38	92	3.9	2.88	—	265.37
11	4	L-LA	20/1/1	300	89	9.5	2.24	—	276.17
12	5	L-LA	20/1/1	45	98	4.6	2.84	—	274.40
13 ^e	1	L-LA	100/1/1	720	72	10.2	3.16	144.94	295.83
14 ^e	3	L-LA	100/1/1	120	90	5.4	1.83	131.82	294.65
15 ^e	4	L-LA	100/1/1	720	88	10.6	1.43	136.20	289.50
16 ^e	5	L-LA	100/1/1	120	94	4.5	1.62	133.20	282.34
17 ^f	1	$\epsilon\text{-CL}$	200/1/1	240	82	7.0	1.80	61.31	233.72
18 ^f	3	$\epsilon\text{-CL}$	200/1/1	240	90	9.5	2.92	62.05	248.73
19 ^f	4	$\epsilon\text{-CL}$	200/1/1	240	87	9.4	2.67	61.24	246.63
20 ^f	5	$\epsilon\text{-CL}$	200/1/1	240	97	6.9	2.05	61.06	224.24

^a Polymerization conditions: $[\text{M}]_0 = 10$ mM, 10 ml of THF as the solvent, temperature 25°C , under an atmosphere of N_2 . ^b Obtained from ^1H NMR analysis. ^c Obtained from SEC analysis with the RI (entries 1–8) or MALLS (entries 9–20) detector. ^d Obtained from TGA/DTA analysis; T_m – melting point; $T_{\max}$ – temperature of the maximum degradation rate. ^e GA and L-LA polymerization performed in bulk at 110°C . ^f polymerization performed in $\epsilon\text{-CL}$ at 70°C .

Compounds **1–5** were also used as initiators for the bulk polymerization of $\epsilon\text{-CL}$ at 70°C with the GA/GI/M stoichiometry of 200/1/1. After 240 min of reaction carried out with **1**, polycaprolactone (PCL) formation was observed with an M_n of 7.0 kDa and a D of 1.80. Under the same

conditions, heterometallic compounds **3–4** led to polymers with M_n values of 9.4–9.5 and D values of 2.67–2.97 (Table 1, entries 18 and 19). The use of lithium aryloxide **5** resulted in a product with $M_n = 7.2$ and $D = 2.69$ (Table 1, entry 20).



In the L-LA polymerization reactions, the formation of PLLAs with M_n values of 2.90 to 10.6 kDa and D values of 1.43–3.16 was observed (Table 1, entries 9–16). When polymerization was performed with 1–5 in an L-LA/GI/M molar ratio of 20/1/1, the M_n values of the PLLAs were 2.9 to 9.5 kDa and D was within the range of 2.24–2.90. The most active in the ROP of L-LA was 3, which converted 92% of the monomer in 38 min. To achieve similar results, 5 needs 45 min and 4 needs 300 min. When 1 was used for the ROP of L-LA after 720 min, 76% of the monomer conversion was achieved, and the resulting material had an M_n of 2.9 kDa and a D of 2.9. When the ratio of L-LA/GI/M was 100/1/1, compounds 3–5 produced polymers with M_n values of 4.5 to 10.3 kDa and D of 1.43 to 1.83. High dispersity indices in the 1.5 to 2.9 range are typical of branched polyesters, and similar values were previously reported for 3-arm PLLAs.^{100,101}

In the ROP of L-LA, the M_n and D values of the PLLAs obtained using 3 and 5 were comparable and were at least twice lower than those synthesized with 4. Furthermore, the SEC curves recorded for the PLLAs obtained using heterometallic 3 and 4 reveal the bimodal distribution of molecular weight. Representative SEC curves of bimodal PLLAs obtained in the presence of 3 and 4 in the reaction with L-LA/GI/M stoichiometry of 100/1/1 are presented in Fig. 11. In these examples, the higher molecular weight fractions have estimated M_n values of 10.3 kDa with $D = 1.30$ for 3 and 12.5 kDa with $D = 1.40$ for 4. The lower molecular weight fractions have M_n values of 2.3 kDa with $D = 2.13$ for 3 and 8.3 kDa with $D = 1.30$ for 4. Conventionally, it is assumed that polymerization will be initiated from all functional groups using a bi- or tri-functional chain transfer agent; however, this assumption is not always substantiated.¹⁰² We investigated the structure of the resulting PLLAs using ^1H -DOSY or ^1H - ^{13}C HSQC measurements, but we did not find distinguishing signals characteristic of the formation of polymers with different architectures (ESI, Fig. S45–S48†). To exclude the possibility of the formation of different species in the solution, we performed NMR scale reactions of 3 and 4 with excess GI, but no reaction between reagents was observed (ESI, Fig. S49 and S50†). Therefore, it is proposed that the steric hindrance and the nature of the –OH group in the chain transfer agent, the number of lithium centers in the initiator structure, and the prolonged reaction time influence the formation of the two molecular weight fractions. The sterically hindered Al(III) center in 3 is proposed to perform only a structural function, and thus only Li centers take an active part in the ROP of L-LA. Therefore, the catalytic activity of 3 is comparable to those observed for 5. In the presence of 4, the polymer was also proposed to be synthesized at the Li sites. However, the tetracoordinated Ga(III) center may participate in the formation of stable interactions between the carbonyl moiety of the polymer chain, and thus further acti-

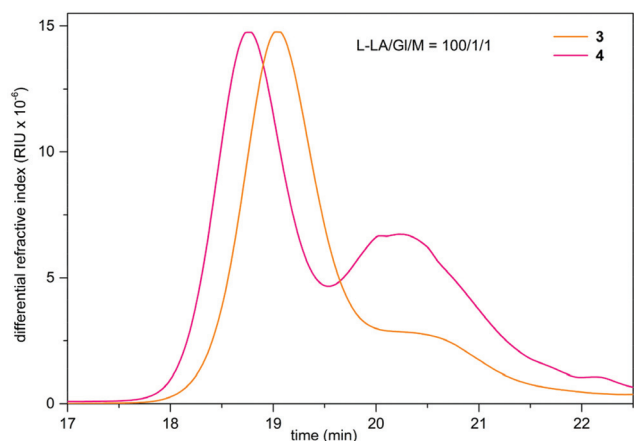


Fig. 11 SEC chromatograms of bimodal PLLAs synthesized using heterometallic 3 and 4.

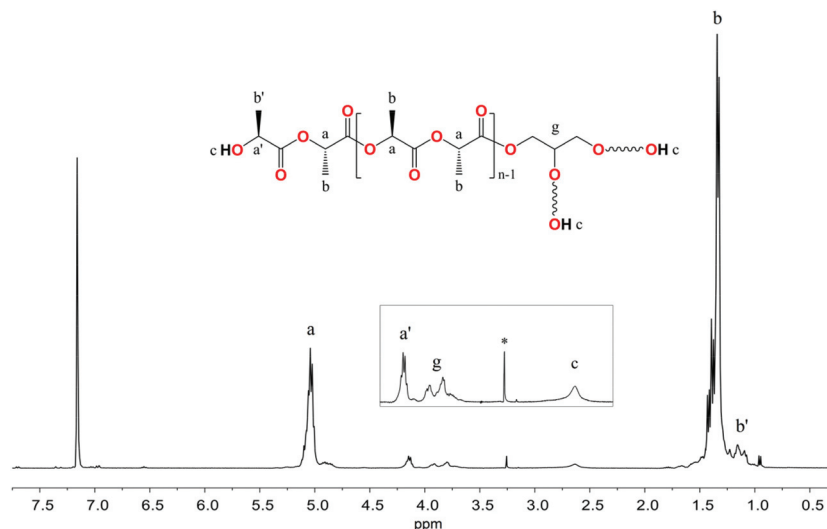


Fig. 12 ^1H NMR spectrum of 3-arm PLLA in C_6D_6 . * – assigned ligand residues.



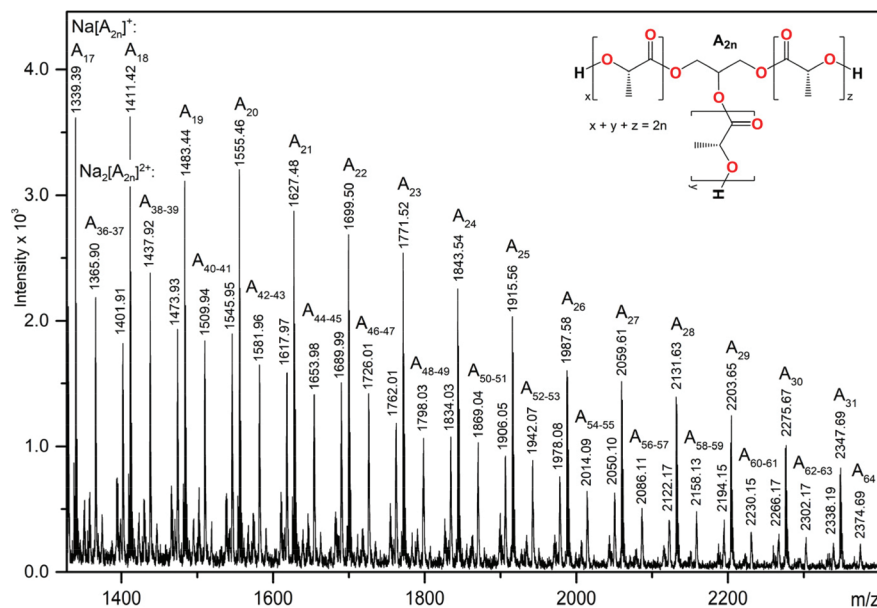


Fig. 13 Mass spectrum of 3-arm PLLA.

vation of the *l*-LA monomer may be limited due to the decrease in the steric accessibility of the Li center.¹⁰³ The prolonged reaction time and a temperature above 110 °C, favor the occurrence of transesterification side reactions and the formation of cyclic polymers, leading to a bimodal molecular weight distribution. These observations could also explain the reduced catalytic activity of **4** in *l*-LA alcoholysis, where mainly GLL₂ was synthesized despite the high content of the active lithium site (Table S4,† entries 21 and 35).

However, PCLs synthesized using heterometallic **3** and **4** have similar *M*_n ~9.4 kDa and *D* values of 2.7–2.9 despite the different lithium center content in the initiator structure. Furthermore, both polymers have higher *M*_n values and broader *D* than those obtained with homometallic **1** and **5**. These results suggested that multiple factors are involved in the ROP of cyclic esters, including the type of monomers used, nature and number of metallic centers, the nature and steric hindrance of the ligands, the coordination number of metal ions, and the central core structure of the initiators.

The ¹H NMR and ESI-MS analysis of the resulting macromolecular chain ends revealed the formation of star-shaped PGA, PLLA, or PCL with glyceryl branching points, indicating an activated monomer mechanism (Fig. 12, 13, and Fig. S51–S54 in the ESI†).¹⁰⁴

For example, the ¹H NMR spectrum of the resulting 3-arm PLLA in C₆D₆ showed resonance signals at 4.14, 2.64, and 1.12 ppm from the CH, OH, and CH₃ groups of hydroxyl end units, the protons of the CH and CH₃ groups of the main chain at 5.06 and 1.34 ppm, and resonances for the alkyl protons of the triglycerol ester group at 3.93 and 3.80 ppm (Fig. 12). The ESI-MS spectrum presented in Fig. 13 confirmed the formation of branched PLLAs.

Conclusion

This study developed a new, simple, and efficient strategy for the preparation of various glycerol derivatives, *i.e.*, α-hydroxy acid glyceryl esters and branched polyesters, by alcoholysis or polymerizations of *l*-LA, GA, and ε-CL. For these purposes, we use lithium and group 13 aryloxides [Al(MesalO)₃] (**1**), [Me₂Ga(MesalO)₂] (**2**), [AlLi₃(MesalO)₆] (**3**), [Me₂GaLi(MesalO)₂(THF)] (**4**), and [Li₆(MesalO)₆] (**5**) which can play dual roles as catalysts in ester synthesis and as polymerization initiators. This approach enabled the synthesis of very attractive green chemicals that, after the implementation of a purification procedure, have the potential to be used as dietary supplements, antiseptic and antimicrobial agents, polymer additives (plasticizers, surface modification agents), or polymeric encapsulation materials. The effect of the metal aryloxide catalyst on cyclic ester alcoholysis or polymerization reactions was investigated. We showed that the type of monomers used, the nature and number of metallic centers, and the central core structure of the used initiators strongly influence the polymerization of the cyclic esters and the physicochemical properties of the resulting polymers. The first heterometallic gallium-alkali metal initiator was developed for the alcoholysis and ROP of cyclic esters. In the field of heterometallic cooperativity, we established that the presence of Al(III)/Ga(III) centers in **3** and **4** enhances the catalytic activity of active Li sites in GA alcoholysis. In the alcoholysis and polymerization of *l*-LA, the presence of Ga(III) decreases the catalytic activity of **4** compared to the lithium analog **5**.

Metal aryloxides **1–6** were obtained by the reaction of the ligand precursor with group 13 alkyls MMe₃ (for M = Al, Ga) or their combination with BuLi in a THF/alcohol solution. Direct



reactions of MMe_3 (for $\text{M} = \text{Al}, \text{Ga}$) and MesalOH (1 : 3) led to compound **1** or **2**, respectively. When the same reactions were carried out with additional BuLi , heterometallic compound **3** or the mixture of **4** and $[\text{Li}_6(\text{MesalO})_6]$ (**5**) was obtained. In **3** and **4**, the formed group 13 species retain the rearrangements that occurred in **1** or **2**. In coordination chemistry, **3** is the second example of aryloxides with an $\text{Al} : \text{Li}$ ratio of 1 : 3, while **4** and **6** are the fourth and fifth examples of gallium–lithium aryloxides.

Heterometallic aryloxides **3** and **4** are attractive molecular precursors for the preparation of group 13–lithium ceramics, *i.e.* $\gamma\text{-LiAlO}_2$ and $\beta\text{-LiGaO}_2$, by the thermal decomposition at 850 °C. These materials have various practical applications in coatings, battery and cell technologies, semiconductors, and laser diode fabrication.

Overall, we present new structurally authenticated group 13–lithium aryloxides, which could be helpful in the development of green chemicals, *i.e.*, α -hydroxy acid glyceryl esters or 3-arm polyesters, as well as ceramic materials of industrial importance.

Experimental section

Materials and methods

All syntheses were performed in a dry N_2 atmosphere using standard Schlenk techniques. Standard methods were used to purify the reagents: toluene, hexane, and THF were distilled over Na ; CH_2Cl_2 was distilled over P_2O_5 , and EtOH was distilled over Mg . All chemical reagents were purchased from commercial sources: methyl salicylate, metallic sodium, AlMe_3 , 1.0 M in hexane, GaMe_3 , 2.0 M in toluene, $n\text{-BuLi}$ solution 1.6 M in hexane, l-lactide , glycolide, ϵ -caprolactone (Sigma-Aldrich, St Louis, MO, USA); toluene, hexane, THF, CH_2Cl_2 and $\text{C}_2\text{H}_5\text{OH}$ (POCH); CD_2Cl_2 , $\text{DMSO-}d_6$, and $\text{THF-}d_8$ (Carl-Roth). l-Lactide and glycolide were recrystallized twice from toluene, sublimed, and kept over P_2O_5 , and ϵ -caprolactone was dried under vacuum and kept over molecular sieves. AlMe_3 and GaMe_3 are highly pyrophoric and should be handled and used only in an atmosphere of argon or nitrogen. The ^1H , ^7Li , and $^{13}\text{C}\{^1\text{H}\}$ NMR spectra were recorded at room temperature on a JEOL JNM-ECZ 400 MHz spectrometer. Chemical shifts were reported in parts per million and referenced to the residual protons in deuterated solvents. The ^7Li spectra were referenced to a 0.1 M solution of LiNO_3 in D_2O . FTIR-ATR spectra were recorded on a Bruker Vertex 70 vacuum spectrometer. Elemental analyses were performed on a PerkinElmer 2400 CHN elemental analyzer. Metal ion concentrations were determined by ICP-OES using a Thermo Scientific iCAP 7400 Duo spectrometer. The thermal decomposition of the metal aryloxide precursors was performed using an NT 1313 furnace (Neotherm) equipped with a KXP4 thermostat under air. The resulting metal oxide materials were investigated by powder X-ray diffraction with an Empyrean (PANalytical) diffractometer. The samples were analyzed using the PDF-4+ and COD powder diffraction database. The morphologies of the oxide

materials were examined using an FEI Tecnai G² 20 X-Twin TEM microscope equipped with a field emission gun (FEG) and an integrated energy dispersive spectrometer (EDAX). For the TEM observation, 200 mesh copper grids with lacey carbon films were used. The signals from copper and carbon (from the grids) were visible on the TEM EDX spectra. The SEC traces of PLLAs and PCLs were recorded at 30 °C with a system consisting of an Agilent 1100 Series isocratic pump, a degasser, an autosampler, a thermostatic box for columns, and a set of TSK Gel columns ($2 \times \text{PLGel } 5 \mu\text{m MIXED-C}$). A Wyatt Optilab rEX interferometric refractometer and a MALLS DAWN EOS laser photometer (Wyatt Technology Corp., USA) were used as detectors. The eluent was CH_2Cl_2 with a flow rate of 0.8 ml min^{-1} . The M_n and D values were calculated from the experimental traces using the Wyatt ASTRA v 4.90.07 program. PGA SEC traces were recorded at 40 °C with a system consisting of a SHIMADZU-LC-20AD pump, a degasser, an autosampler, a thermostatic box for columns, and a set of TSK Gel columns ($2 \times \text{PLGel } 5 \mu\text{m MIXED-C}$). The RI-Optilab-T-rex-Wyatt interferometric refractometer (Wyatt Technology Corp., USA) was used as the detector. The eluent was DMF with a flow rate of 0.8 ml min^{-1} . The M_n and D values were calculated from the experimental traces using the Wyatt ASTRA v 7.1.2 program. TGA/DSC was performed in a nitrogen atmosphere with a TGA/DSC 3+ system (Mettler-Toledo) at a heating rate of $10 \text{ }^\circ\text{C min}^{-1}$.

Single-crystal X-ray diffraction studies

Single-crystal XRD data were collected using an Xcalibur Ruby, XtaLAB Synergy R, or Agilent SuperNova Dual Atlas diffractometer at 100 K for **1–4** and **6**.¹⁰⁵ Experimental details and crystal data are given in Table S1.† The structures were solved by direct methods and refined by the full-matrix least-squares method on F^2 , using the SHELXTL package.¹⁰⁶ Nonhydrogen atoms were refined with anisotropic thermal parameters. All hydrogen atoms were positioned geometrically and added to the structure factor calculations but were not refined. Molecular graphics for the resulting structures were created using Diamond (version 3.1e).¹⁰⁷ During the single-crystal XRD measurements of **4** a higher symmetry than the real one was assumed, and only 75% of the data completeness was achieved. CCDC 2076392–2076396, 2128614 and 2128703† contain the supplementary crystallographic data for this paper.

Synthesis of $[\text{Al}(\text{MesalO})_3]$ (1**).** AlMe_3 (3.86 ml, 3.86 mmol) was added dropwise to a solution of MesalOH (1.5 ml, 11.58 mmol) in 10 ml of THF and 20 ml of CH_3OH . The reaction mixture was then stirred at room temperature for 14 h. Then the mixture was concentrated under vacuum to half the volume and left in a refrigerator for crystallization. After several weeks, the resulting colorless plate-like crystals were filtered off, washed with hexane ($3 \times 10 \text{ ml}$), and dried under vacuum. Yield: 1.21 g (65%). Anal. Calc. for $\text{C}_{24}\text{H}_{21}\text{O}_9\text{Al}$: C, 60.00; H, 4.41. Found: C, 60.13; H, 4.43. ^1H NMR (400 MHz, $\text{THF-}d_8$): δ 7.67 (3H, tt, $J = 7.9, 1.5 \text{ Hz}$, ArH), 7.28 (3H, t, $J = 7.5 \text{ Hz}$, ArH), 6.63 (3H, d, $J = 8.6 \text{ Hz}$, ArH), 6.48 (3H, t, $J = 7.5$



Hz, ArH), 3.79 (9H, s, CH₃). ¹³C{¹H} NMR (101 MHz, THF-D₈): δ 174.8 (3C, C=O), 170.7 (3C, C-O), 137.6 (3C, ArH), 130.2 (3C, ArH), 123.9 (3C, ArH), 114.9 (3C, ArH), 111.5 (3C, Ar), 111.3 (3C, ArH), 53.5 (3C, CH₃). FTIR-ATR (cm⁻¹): 3058 (vw), 3035 (vw), 2956 (w), 2865 (vw), 2712 (vw), 2605 (vw), 2324 (vw), 1927 (vw), 1814 (vw), 1740 (vw), 1629 (vs), 1602 (s), 1542 (s), 1508 (vw), 1461 (s), 1440 (s), 1407 (m), 1380 (w), 1353 (s), 1303 (vw), 1267 (m), 1244 (vs), 1198 (w), 1159 (m), 1137 (m), 1094 (m), 1028 (m), 956 (w), 880 (m), 858 (m), 839 (m), 797 (m), 759 (vs), 706 (m), 669 (m), 639 (s), 572 (m), 532 (w), 462 (m), 444 (m), 419 (w), 405 (w). For catalytic purposes, the crystals of **1** were recrystallized from ethanol and, as a result of transesterification, the formation of ethyl salicylate ligands was observed.

Synthesis of [Al(EtsalO)₃] (1a). The synthesis was similar to the procedure described for **1**, but instead of CH₃OH, C₂H₅OH was used. The resulting block-like crystals were filtered off, washed with hexane (3 × 10 ml), and dried under vacuum. Yield: 1.13 g (56%). Anal. Calc. for C₂₇H₂₇O₉Al: C, 62.07; H, 5.21. Found: C, 62.11; H, 5.22. ¹H NMR (400 MHz, THF-D₈): δ 7.67 (3H, dd, *J* = 7.9, 1.8 Hz, ArH), 7.26 (3H, ddd, *J* = 8.9, 6.9, 1.8 Hz, ArH), 6.62 (3H, d, *J* = 8.6 Hz, ArH), 6.46 (3H, ddd, *J* = 7.9, 6.9, 1.2 Hz, ArH), 4.25 (6H, q, *J* = 7.2 Hz, CH₂), 1.25 (9H, t, *J* = 7.2 Hz, CH₃). ¹³C{¹H} NMR (101 MHz, THF-D₈): δ 174.4 (3C, C=O), 170.8 (3C, C-O), 137.4 (3C, ArH), 130.2 (3C, ArH), 123.9 (3C, ArH), 114.7 (3C, ArH), 111.6 (3C, Ar), 63.4 (3C, CH₂), 14.0 (3C, CH₃). FTIR-ATR (cm⁻¹): 3092 (vw), 3034 (vw), 3009 (vw), 2983 (w), 2804 (vw), 2701 (vw), 2605 (vw), 2493 (vw), 2324 (vw), 1928 (vw), 1911 (vw), 1817 (vw), 1627 (vs), 1601 (s), 1542 (s), 1509 (vw), 1463 (s), 1450 (s), 1404 (s), 1377 (m), 1346 (s), 1301 (vw), 1267 (m), 1239 (vs), 1179 (w), 1159 (m), 1137 (m), 1094 (m), 1028 (w), 992 (w), 893 (w), 873 (vw), 859 (w), 837 (m), 800 (w), 759 (vs), 707 (m), 669 (m), 637 (s), 572 (m), 534 (w), 479 (m), 455 (m), 436 (m), 420 (w).

Synthesis of [Me₂Ga(MesalO)₂] (2). GaMe₃ (1.93 ml, 3.86 mmol) was added dropwise to a solution of MesalOH (1.5 ml, 11.58 mmol) in 10 ml of THF and then 20 ml of CH₃OH was added. The reaction mixture was stirred at room temperature for 12 h, concentrated under vacuum to a volume of 3 ml, and an additional 10 ml of THF was added. Colorless plate-like crystals were grown at room temperature after 48 h. The resulting crystals were filtered off, washed with hexane (3 × 10 ml), and dried under vacuum. Compound **2** has a low melting point and could be easily purified by sublimation. Yield: 0.66 g (69%). Anal. Calc. for C₂₀H₂₆O₆Ga₂: C, 47.86; H, 5.22. Found: C, 47.88; H, 5.24. ¹H NMR (400 MHz, THF-D₈): δ 7.72 (2H, dd, *J* = 8.0, 1.4 Hz, ArH), 7.32 (2H, m, ArH), 6.73 (2H, dd, *J* = 8.7, 1.2 Hz, ArH), 6.55 (2H, ddd, *J* = 8.0, 7.0, 1.2 Hz, ArH), 3.94 (6H, s, CH₃), -0.29 (12H, s, GaCH₃). ¹³C{¹H} NMR (101 MHz, THF-D₈): δ 174.6 (2C, C=O), 170.6 (2C, C-O), 137.6 (2C, ArH), 131.3 (2C, ArH), 124.2 (2C, ArH), 116.1 (2C, ArH), 112.1 (2C, Ar), 53.7 (2C, CH₃), -6.7 (4C, GaCH₃). FTIR-ATR (cm⁻¹): 3188 (vw), 3072 (vw), 2956 (w), 2916 (vw), 1677 (s), 1616 (m), 1586 (m), 1554 (w), 1486 (m), 1440 (s), 1327 (m), 1304 (s), 1248 (s), 1217 (vs), 1158 (m), 1136 (m), 1091 (m), 1045 (vw),

1033 (w), 964 (w), 866 (w), 849 (w), 822 (vw), 800 (vw), 753 (s), 721 (vs), 698 (vs), 666 (m), 528 (vs), 438 (m).

Synthesis of [AlLi₃(MesalO)₆] (3). AlMe₃ (2.57 ml, 2.57 mmol) and BuLi (3.09 ml, 7.71 mmol) were added dropwise to a solution of MesalOH (2.0 ml, 15.43 mmol) in 10 ml of THF. The reaction mixture was stirred at room temperature for 1 h, and 20 ml of CH₃OH was added. The reaction was then continued for an additional 24 h, concentrated under vacuum to half the volume, and left for crystallization. After several weeks, the resulting colorless needle-like crystals were filtered off, washed with hexane (3 × 10 ml), and dried under vacuum. Yield: 1.32 g (54%). Anal. Calc. for C₄₈H₄₂O₁₈AlLi₃: C, 60.39; H, 4.43; Al, 2.83; Li, 2.18. Found: C, 60.41; H, 4.44; Al, 2.85; Li, 2.16. ¹H NMR (400 MHz, THF-D₈): δ {7.68, 7.58 (6H, m, ArH)}, 7.11 (6H, m, ArH), {6.83, 6.66 (6H, m, ArH)}, {6.41, 6.29 (6H, m, ArH)}, 3.77 (12H, s, CH₃), 3.73 (6H, s, CH₃). ¹³C{¹H} NMR (101 MHz, THF-D₈): δ 173.2–171.9 (6C, C=O), 171.1 (4C, C-O), 168.2 (2C, C-O), 135.5 (2C, ArH), 134.9 (4C, ArH), 131.8 (2C, ArH), 130.6 (4C, ArH), 124.1 (4C, ArH), 123.8 (2C, ArH), 114.9 (4C, ArH), 114.7 (2C, ArH), 112.3 (6C, Ar), 52.2 (4C, CH₃), 51.2 (2C, CH₃). ⁷Li NMR (THF-D₈, 155 MHz): δ 4.00. FTIR-ATR (cm⁻¹): 3027 (vw), 2950 (w), 2844 (vw), 2319 (vw), 2234 (vw), 2162 (vw), 2141 (vw), 2109 (vw), 2081 (vw), 2049 (vw), 1979 (vw), 1925 (vw), 1703 (m), 1677 (m), 1641 (s), 1613 (vs), 1598 (vs), 1566 (w), 1546 (m), 1464 (vs), 1442 (s), 1387 (w), 1353 (m), 1325 (m), 1292 (w), 1254 (vs), 1223 (s), 1198 (m), 1153 (m), 1085 (m), 1035 (w), 954 (w), 898 (w), 861 (s), 817 (w), 798 (w), 764 (s), 755 (vs), 707 (s), 676 (w), 662 (w), 599 (m), 581 (m), 558 (w), 533 (m), 493 (m), 472 (w), 451 (w), 431 (w).

Synthesis of [AlLi₃(EtsalO)₆] (3a). The synthesis was similar to the procedure described for **3**, but instead of CH₃OH, C₂H₅OH was used. The resulting block-like crystals were filtered off, washed with hexane (3 × 10 ml), and dried under vacuum. Yield: 1.68 g (63%). Anal. Calc. for C₅₄H₅₄O₁₈AlLi₃: C, 62.44; H, 5.24; Al, 2.60; Li, 2.00. Found: C, 62.47; H, 5.26; Al, 2.58; Li, 1.97. ¹H NMR (400 MHz, THF-D₈): δ {7.73, 7.60 (6H, m, ArH)}, 7.10 (6H, m, ArH), {6.85, 6.66 (6H, m, ArH)}, {6.41, 6.27 (6H, m, ArH)}, {4.25, 4.20 (12H, m, CH₂)}, {1.32, 1.23 (18H, m, CH₃)}. ¹³C{¹H} NMR (101 MHz, THF-D₈): δ 173.1 (2C, C=O), 171.8 (4C, C=O), 170.6 (4C, C-O), 168.3 (2C, C-O), 135.5 (2C, ArH), 134.7 (4C, ArH), 131.8 (2C, ArH), 130.6 (4C, ArH), 124.1 (6C, ArH), 115.0 (2C, ArH), 114.9 (4C, ArH), 112.0 (6C, Ar), 61.7 (4C, CH₂), 60.2 (2C, CH₂), 14.6 (2C, CH₃), 14.3 (4C, CH₃). ⁷Li NMR (THF-D₈, 155 MHz): δ 4.01. FTIR-ATR (cm⁻¹): 3072 (vw), 2982 (w), 2955 (vw), 2935 (vw), 2896 (vw), 2319 (vw), 2162 (vw), 2141 (vw), 1929 (vw), 1707 (m), 1676 (s), 1650 (s), 1620 (s), 1599 (s), 1564 (w), 1547 (m), 1467 (vs), 1445 (s), 1409 (m), 1379 (w), 1367 (w), 1342 (m), 1349 (m), 1319 (w), 1292 (m), 1255 (vs), 1230 (s), 1215 (vs), 1161 (m), 1149 (s), 1117 (vw), 1088 (s), 1076 (s), 1045 (vw), 1032 (m), 1012 (w), 952 (vw), 891 (m), 866 (m), 853 (m), 827 (m), 795 (w), 765 (vs), 758 (vs), 708 (s), 664 (m), 601 (s), 582 (m), 561 (w), 534 (w), 494 (m), 476 (w), 458 (w), 425 (w), 405 (w).

Synthesis of [Me₂GaLi(MesalO)₂](THF) (4). GaMe₃ (1.29 ml, 2.58 mmol) and BuLi (3.10 ml, 7.74 mmol) were added dropwise to a solution of MesalOH (2.01 ml, 15.48 mmol) in 10 ml



of THF. The reaction mixture was stirred at room temperature for 2 h, and 25 ml of CH₃OH was added. The reaction was continued for an additional 48 h, concentrated under vacuum to give colorless viscous liquids. Then 5 ml of THF was added, and the reaction mixture was left for crystallization at −28 °C. After six months, the resulting colorless plate-like crystals were filtered off and dried under vacuum. Yield: 0.94 g (25%). Anal. Calc. for C₂₂H₂₈O₇GaLi: C, 54.92; H, 5.87; Ga, 14.49; Li, 1.44. Found: C, 54.96; H, 5.90; Ga, 14.52; Li, 1.39. ¹H NMR (400 MHz, THF-D₈): δ 7.86 (2H, m, ArH), 7.28 (2H, m, ArH), 6.65 (2H, d, *J* = 7.9, Hz ArH), 6.60 (2H, m, ArH), 3.87 (6H, s, CH₃), 3.62 (4H, m, CH₂), 1.77 (4H, m, CH₂), −0.25 (6H, s, GaCH₃). ¹³C{¹H} NMR (101 MHz, THF-D₈): δ 169.5 (2C, C=O), 166.6 (2C, C–O), 135.4 (2C, ArH), 132.5 (2C, ArH), 121.1 (2C, ArH), 116.8 (2C, Ar), 116.1 (2C, ArH), 68.0 (2C, CH₂), 51.6 (2C, CH₃), 26.2 (2C, CH₂), −6.4 (2C, GaCH₃). ⁷Li NMR (THF-D₈, 155 MHz): δ 3.76. FTIR-ATR (cm^{−1}): 3363 (vw), 3059 (vw), 2952 (w), 2871 (w), 2651(vw), 2051 (vw), 1981 (vw), 1928 (vw), 1680 (vs), 1598 (m), 1561 (m), 1475 (s), 1445 (s), 1434 (s), 1317 (s), 1297 (m), 1264 (m), 1232 (vs), 1194 (m), 1160 (s), 1147 (m), 1087 (s), 1056 (m), 1044 (m), 969 (w), 953 (vw), 899 (w), 864 (m), 818 (w), 797 (w), 758 (s), 727 (m), 704 (s), 666 (m), 597 (s), 578 (s), 535 (m), 479 (m).

Synthesis of [Li₆(MesalO)₆] (5). After filtering crystals of 4 into the resulting filtrate, 10 ml of toluene was added. The filtrate was then left in the refrigerator for crystallization. After several weeks of crystallization, colorless plate-like crystals of 5 were filtered off and dried under vacuum. Yield: 0.79 g (64%). Structural, spectroscopic, and analytical data for 5 have been published in ref. 108. For the catalytic study, compound 5 was synthesized according to the published procedure. Compound 5 was also isolated in the form of [Li₆(MesalO)₆(THF)₂] with unit cell parameters: *a* = 14.448(6), *b* = 17.792(5), and *c* = 21.355(6), and α, β, γ = 90°, but the crystals were unstable due to the loss of THF, and therefore only a low-quality model was obtained.

Synthesis of [Me₂GaLi(MesalO)₂(H₂O)] (6). The crystals of 4 were left overnight under an air atmosphere, and after 12 h the crystals of 6 were obtained.

Cyclic esters' alcoholysis procedure. The typical alcoholysis procedure for synthesizing glyceryl lactate, glyceryl glycolate, or glyceryl 6-hydroxyhexanoate is as follows. For catalyst-free reactions, GA (1.22 g, 10.5 mmol), L-LA (1.51 g, 10.5 mmol) or ε-CL (1.16 ml, 10.5 mmol) was added to 20 ml of THF and 0.77, 1.54, or 2.31 ml of glycerol in a stoichiometry of L-LA, GA, ε-CL/Gl = 1/1–3 (ESI, Tables S2 and S3†). For the alcoholysis reactions of cyclic esters carried out in the presence of catalyst sources, a solution of 1–5 in 1 ml of THF was added to a solution of GA/L-LA/ε-CL (4.24 mmol) and glycerol (8.48, 12.72 mmol) in 7 ml of THF at a stoichiometry of GA, L-LA, ε-CL/Gl/M = 1/2–3/0.01–0.02 (ESI, Tables S4–S6†). The reaction mixture was stirred for the prescribed time. Then, THF was removed under vacuum, and the conversion yields of α-hydroxy acid glyceryl esters were determined by ¹H NMR spectroscopy.

Glyceryl (S,S)-O-lactyllactate (GLL₂)

Glyceryl 1-((S,S)-O-lactyllactate). ¹H NMR (DMSO-D₆, 400 MHz): δ 5.45 (d, *J* = 5.8 Hz, 1H, HO(CHC=O)), 5.05 (q, *J* = 7.0 Hz, 1H, CH(C=O)), 4.92 (dd, *J* = 5.2, 3.4 Hz, 1H, HO(CH)), 4.65 (m, 1H, HO(CH₂)), 4.20 (m, 1H, CH(C=O)), 4.08, 3.95 (m, 2H, OCH₂), 3.64 (m, 1H, CH(OH)), 3.42 (m, 2H, CH₂(OH)), 1.42 (d, *J* = 7.0 Hz, 3H, CH₃(CHO)), 1.30 (d, *J* = 7.0 Hz, 3H, CH₃(CHOH)). ¹³C{¹H} NMR (DMSO-D₆, 101 MHz): δ 174.1 (1C, C=O), 170.3 (1C, C=O), 72.5 (1C, CH₂(OH)), 69.2 (1C, CH(OH)), 68.3 (1C, CH(C=O)), 65.6 (1C, CH(C=O)), 66.4 (1C, OCH₂), 20.4 (1C, CH₃(CHOH)), 16.7 (1C, CH₃(CHO)).

Glyceryl 2-((S,S)-O-lactyllactate). ¹H NMR (DMSO-D₆, 400 MHz): δ 5.45 (d, *J* = 5.8 Hz, 1H, HO(CHC=O)), 5.05 (q, *J* = 7.0 Hz, 1H, CH(C=O)), 4.74 (m, 1H, OCH), 4.20 (m, 1H, CH(C=O)), 3.49 (m, 4H, CH₂(OH)), 3.47–3.24 (s, 2H, HO(CH₂)), 1.42 (d, *J* = 7.0 Hz, 3H, CH₃(CHO)), 1.30 (d, *J* = 7.0 Hz, 3H, CH₃(CHOH)). ¹³C{¹H} NMR (DMSO-D₆, 101 MHz): δ 174.1 (1C, C=O), 170.3 (1C, C=O), 76.6 (1C, OCH), 68.3 (1C, CH(C=O)), 65.6 (1C, CH(C=O)), 59.5 (2C, CH₂(OH)), 20.4 (1C, CH₃(CHOH)), 16.7 (1C, CH₃(CHO)).

Glyceryl glycolylglycolate (GLG₂)

Glyceryl 1-glycolylglycolate. ¹H NMR (DMSO-D₆, 400 MHz): δ 5.49 (m, 1H, HO(CH₂C=O)), 4.97 (d, *J* = 5.2 Hz, 1H, HO(CH)), 4.71 (s, 2H, CH₂(C=O)), 4.69 (t, *J* = 5.7 Hz, 1H, HO(CH₂)), 4.14, 3.98 (m, 2H, OCH₂), 4.11 (m, 2H, CH₂(C=O)), 3.66 (m, 1H, CH(OH)), 3.49 (m, 2H, CH₂(OH)). ¹³C{¹H} NMR (DMSO-D₆, 101 MHz): δ 172.3 (1C, C=O), 167.8 (1C, C=O), 72.3 (1C, CH₂(OH)), 69.2 (1C, CH(OH)), 66.2 (1C, OCH₂), 60.4 (1C, CH₂(C=O)), 59.4 (1C, CH₂(C=O)).

Glyceryl 2-glycolylglycolate. ¹H NMR (DMSO-D₆, 400 MHz): δ 5.49 (m, 1H, HO(CH₂C=O)), 4.89 (m, 1H, OCH), 4.70 (s, 2H, CH₂(C=O)), 4.11 (m, 2H, CH₂(C=O)), 3.54–3.45 (m, 4H, CH₂(OH)), 3.45–3.24 (s, 2H, HO(CH₂)).

Glyceryl tris(glycolyl)glycolate (GLG₄)

Glyceryl 1-tris(glycolyl)glycolate. ¹H NMR (DMSO-D₆, 400 MHz): δ 5.52 (m, 1H, HO(CH₂C=O)), 4.97 (d, *J* = 5.2 Hz, 1H, HO(CH)), 4.88 (s, 2H, CH₂(C=O)), 4.83 (s, 2H, CH₂(C=O)), 4.78 (s, 2H, CH₂(C=O)), 4.69 (t, *J* = 5.7 Hz, 1H, HO(CH₂)), 4.14, 3.98 (m, 2H, OCH₂), 4.11 (m, 2H, CH₂(C=O)), 3.66 (m, 1H, CH(OH)), 3.49 (m, 2H, CH₂(OH)).

Glyceryl 2-tris(glycolyl)glycolate. ¹H NMR (DMSO-D₆, 400 MHz): δ 5.52 (m, 1H, HO(CH₂C=O)), 4.89 (m, 1H, OCH), 4.88 (s, 2H, CH₂(C=O)), 4.83 (s, 2H, CH₂(C=O)), 4.78 (s, 2H, CH₂(C=O)), 4.11 (m, 2H, CH₂(C=O)), 3.54–3.45 (m, 4H, CH₂(OH)), 3.45–3.24 (s, 2H, HO(CH₂)).

Glyceryl (S)-lactate (GLL₁)

Glyceryl 1-((S)-lactate). ¹H NMR (DMSO-D₆, 400 MHz): δ 5.34 (d, *J* = 5.8 Hz, 1H, HO(CH C=O)), 4.89 (d, *J* = 5.4 Hz, 1H, HO(CH)), 4.64 (t, *J* = 5.5 Hz, 1H, HO(CH₂)), 4.14 (m, 1H, CH(C=O)), 4.09, 3.94 (m, 2H, OCH₂), 3.64 (m, 1H, CH(OH)), 3.42 (m, 2H, CH₂(OH)), 1.25 (d, *J* = 6.7 Hz, 3H, CH₃). ¹³C{¹H} NMR (DMSO-D₆, 101 MHz): δ 174.7 (1C, C=O), 72.5 (1C, CH₂(OH)),



(Table 1, entries 5–8 and 13–20). The reaction mixtures were stirred for the prescribed time. The conversion yields of the polymers were determined by ^1H NMR spectroscopy. The resulting PLLAs and PCLs were dissolved in CH_2Cl_2 , and the reactions were quenched with cold methanol. The PGAs were dissolved in DMF and then quenched with methanol. The polymers were filtered off and dried under vacuum.

Author contributions

Rafał Petrus: involved in conceptualization, investigation, project administration, funding acquisition, and original draft writing and editing. Józef Utko: crystallization of **1**, **3** and **3a**. Joanna Petrus: IR investigations of **1–6** and writing – original draft. Mohammad Awashra: the study of L-LA and GA alcoholysis under catalyst-free conditions or using **5**. Tadeusz Lis: single-crystal X-ray diffraction measurements of **1–3a** and **6**. All authors have read and approved the final version of the manuscript.

Conflicts of interest

There are no conflicts to declare.

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