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Iron(II) β -ketiminate complexes as mediators of controlled radical polymerisation†

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A series of tridentate, ONO- and ONN-chelating β -ketiminate ligands were synthesised *via* condensation reactions, and complexed with iron(II) using $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$. The complexation reactions proceeded in high yields to generate novel, monomeric, tetracoordinate iron(II) complexes, each bearing a bis(trimethylsilyl)amide ligand, as confirmed by X-ray crystallography. These complexes were amenable to further reaction (protonolysis) with alcohols and phenols, generating alkoxide/phenolate-containing complexes that were dimeric in the solid state. All complexes synthesised were screened as potential mediators of the controlled radical polymerisation (CRP) of styrene and methyl methacrylate under both atom transfer radical polymerisation (ATRP) and organometallic mediated radical polymerisation (OMRP) conditions. Whilst all of the complexes were relatively poor ATRP mediators under the conditions used here, regardless of monomer choice, dispersities (D) as low as 1.58 for styrene and 1.23 for methyl methacrylate polymerisation under OMRP conditions could be achieved. The better performance in methacrylate polymerisation suggests the formation of a stronger metal–carbon bond in these systems. In particular, the use of a β -ketiminate ligand functionalised with an *N,N*-dimethylethylene pendant arm and a 2,6-diphenylphenolate ligand affords a potential Fe-based mediator of methyl methacrylate OMRP.

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Introduction

The application of iron compounds as catalysts in organic chemistry is a vibrant area of research.¹ This is due, in part, to the low cost of iron, its high crustal abundance, and its biocompatibility. Furthermore, the ability of iron to adopt a range of oxidation states (–2 to +5) and spin-states allows it to display remarkably variable reactivity, thus allowing it to participate in a wide range of chemical reactions. Indeed, soon after the pioneering initial reports by the groups of Matyjaszewski² and Sawamoto³ on the controlled radical polymerisation (CRP) of alkene monomers, the first reports of the use of iron complexes as mediators of this important reaction began to appear.⁴ The use of iron complexes as mediators of CRP has now grown so considerably, that a number of reviews covering this thriving field have been recently published.⁵

As part of our continuing studies on utilising new iron-based mediators for CRP⁶ and understanding the underlying mechanisms by which these complexes impart control over

polymerisation reactions,⁷ we sought to develop a new series of iron complexes based on the β -ketiminate ligand scaffold. Iron- β -ketiminate complexes have been scarcely used as mediators of CRP,^{5a,c} with only one report to the best of our knowledge published to date.⁸ We specifically chose β -ketiminates to support our iron complexes, due to the ease with which these ligands are synthesised and the inexpensive starting materials required to make them, both of which would be especially attractive features for use at production scale.⁹ Furthermore, the electronic and steric characteristics can be controlled by tuning the β -ketiminate scaffold, including through the introduction of additional donors. This ability to shape the coordination sphere could be especially important as we pursue systems that can reversibly trap radicals *via* the formation of a new metal–carbon bond.

In this report, we detail the synthesis of α,β -unsaturated- β -ketoamines bearing pendant amine, ether and pyridyl donors. The reaction of these compounds with the iron-containing precursor $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$ produced a series of four-coordinate complexes, with bound bis(trimethylsilyl)amide donors. A second family of catalysts was generated through protonolysis of these compounds with benzyl alcohol or 2,6-diphenylphenol, yielding dimeric (in the solid state) iron(II) complexes bearing alkoxide or phenolate ligands. All of the iron complexes synthesised were examined as mediators of CRP under both atom transfer radical polymerisation (ATRP,

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alkyl halide initiator) and organometallic mediated radical polymerisation (OMRP, azo initiator) conditions.

By using iron(II) rather than the more stable iron(III) complexes, we are able to separate out the halogen and organometallic mechanisms and draw conclusions about the role of both ATRP and OMRP equilibria (*vide infra*) in imparting control over the polymerisation reactions described herein. The information gained during the course of these studies is additionally of potential relevance to all metal mediated CRP reactions, and is helping to guide our development of effective iron-based mediators.

Results and discussion

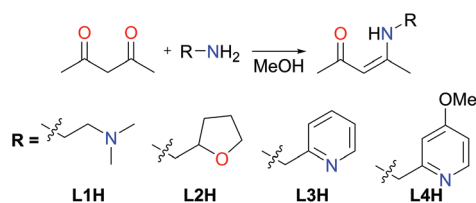
Synthesis and characterisation

The synthesis of α,β -unsaturated- β -ketoamines, precursors to β -ketiminates, bearing pendant donor functionalities was achieved *via* the condensation of acetylacetone and the appropriate primary amine at reflux (Scheme 1). Contrary to previously published reports,¹⁰ we found that the reactions proceeded efficiently in methanol without the need for an acid catalyst. The ligand precursors **L1H** and **L2H** were obtained as pale yellow oils following purification by vacuum distillation, while **L3H** and **L4H** could be obtained as colourless crystalline solids by recrystallisation. All four α,β -unsaturated- β -ketoamines display broad singlet resonances between 10.77–11.26 ppm (CDCl_3), characteristic of the hydrogen-bonded amine proton.¹¹ Ligand precursors **L3H** and **L4H** also each show a doublet resonance ($J \approx 6.5$ Hz) at 4.57 and 4.52 ppm (CDCl_3), respectively, corresponding to the picolyl-CH₂ protons coupling to the amine proton.

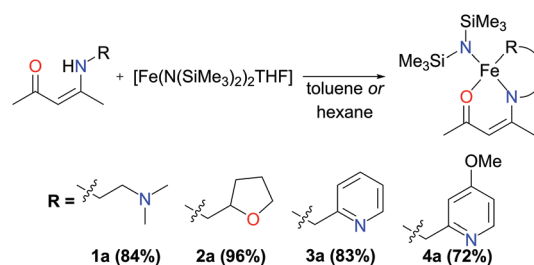
Previous publications have reported the synthesis of transition metal complexes bearing donor-tethered β -ketiminates using various strategies, including by reaction of the ligand precursor and metal salt in the presence of a base^{10a} and without a base,¹² by reaction of the ligand precursor with a highly basic metal starting reagent¹³ and by transmetalation from an alkali metal- β -ketimate complex.^{10c,14} We decided to use a simple strategy and form our desired $\text{Fe}^{\text{II}}(\text{L})(\text{N}(\text{SiMe}_3)_2)$ -type complexes in a one-pot reaction using $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$ as the basic metalating reagent. Indeed, reaction of the α,β -unsaturated- β -ketoamines, **L1H–L4H**, with an equimolar amount of $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$ in hexane or toluene led to the formation of green-yellow solutions/suspensions, from which,

highly oxygen and moisture-sensitive solids could be obtained upon work-up (Scheme 2). The products (**1a–4a**) were obtained in good yields (>72%) and isolated as green crystalline solids. Characterisation of **1a–4a** by ^1H NMR spectroscopy revealed paramagnetically-shifted spectra, with a series of broad resonances between approximately –60 and 180 ppm present in each spectrum (see ESI†). The solution magnetic moments of these complexes were suggestive of d^6 high-spin electron configurations at ambient temperature, with calculated values ($4.9\text{--}5.4\mu_{\text{B}}$) congruent with the spin-only magnetic moment of a high-spin iron(II) centre ($4.90\mu_{\text{B}}$). Single crystals of all four complexes (**1a–4a**) suitable for X-ray diffraction analysis could be obtained, either directly from the bulk material, or by cooling a saturated *n*-hexane solution of the product to –35 °C. The molecular structures of complexes **1a–4a** are provided in Fig. 1 and 2 along with selected bond lengths and angles. All four complexes have crystallised as monomeric, four-coordinate species, with the coordination sphere of each comprising the N,O-donors of the β -ketimate backbone, the heteroatom of the tethered donor and the N atom of a bis(trimethylsilyl)amide. The coordination geometries about all four iron(II) centres (**1a–4a**) can be described as distorted seesaw according to the four-coordinate geometry index proposed by Houser in the pages of this journal,¹⁵ with τ_4 values of 0.60, 0.56, 0.57 and 0.54 respectively. The coordination geometries can alternatively be described using Alvarez's system,¹⁶ which suggests a tendency towards an intermediate (spread) geometry. This geometry is extremely rare indeed for d^6 metal ions,^{16a} and it is likely that the unusual coordination geometry is imposed by a combination of the conformational requirements of the relatively rigid tridentate β -ketimate ligand, and the extreme steric bulk imparted by the bis(trimethylsilyl)amide donor. The bond metrics of **1a–4a** are comparable to those of the iron(II)- β -ketiminates (though most of these are iron(II)-bis- β -ketimate complexes) reported in the literature so far,^{8,11,17} with $\text{O}_{\text{ketimate}}\text{--Fe}$ bond lengths of 1.96 Å and $\text{N}_{\text{ketimate}}\text{--Fe}$ bond lengths of between 2.04–2.06 Å. The $\text{N}_{\text{hmds}}\text{--Fe}$ bond lengths of 1.95–1.96 Å are slightly longer than those of the three-coordinate starting material (1.92 Å), $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$,¹⁸ but compare reasonably well with the $\text{N}_{\text{hmds}}\text{--Fe}^{\text{II}}$ bond lengths in other reported four-coordinate complexes containing a coordinated bis(trimethylsilyl)amide.¹⁹

The bis(trimethylsilyl)amide-containing complexes **1a** and **3a** were amenable to protonolysis reactions (complexes **2a** and



Scheme 1 Synthesis of **L1H–L4H**.



Scheme 2 Synthesis of **1a–4a**.



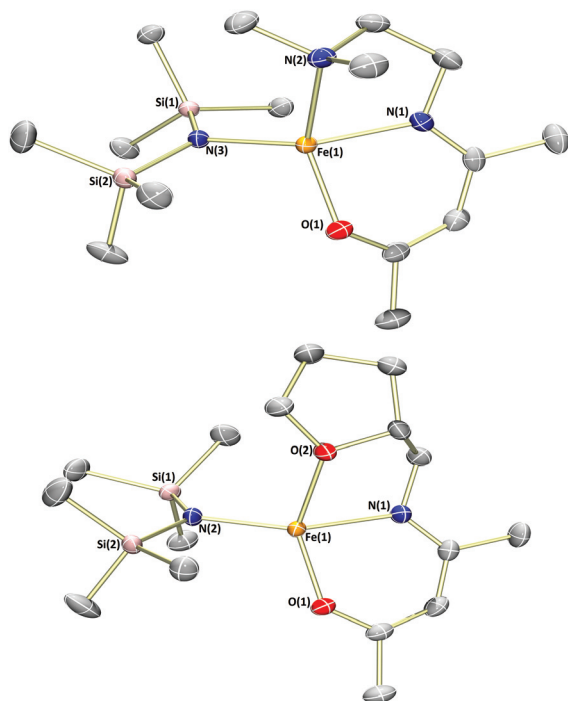


Fig. 1 Molecular structures of **1a** (top) and **2a** (bottom) with ellipsoids set at the 50% probability level. Hydrogen atoms have been omitted for clarity. Selected bond lengths (Å) and angles (°): **1a** – Fe1–O1 1.9601(11), Fe1–N1 2.0409(13), Fe1–N2 2.2342(13), Fe1–N3 1.9596(13), O1–Fe1–N2 134.54(5), O1–Fe1–N1 90.24(5), N3–Fe1–O1 110.48(5), N3–Fe1–N2 105.08(5), N3–Fe1–N1 140.40(5), N1–Fe1–N2 79.40(5). **2a** – Fe1–O1 1.9614(9), Fe1–N1 2.0559(10), Fe1–O2 2.1418(9), Fe1–N2 1.9472(9), O1–Fe1–O2 133.40(4), O1–Fe1–N1 89.56(4), N1–Fe1–O2 76.66(4), N2–Fe1–O1 113.98(4), N2–Fe1–O2 98.99(4), N2–Fe1–N1 148.22(4).

4a were not examined). Reaction of either of these two complexes with a hexane solution of benzyl alcohol led to an immediate and distinct colour change from green-yellow to red or orange. After a simple work-up, the products **1b** and **3b** were isolated as orange and red solids respectively (Scheme 3).

Analysis of the products by ^1H NMR spectroscopy again revealed a series of paramagnetically-shifted resonances, with solution magnetic moment data ($\mu_{\text{eff}} = 5.4$ and $5.2\mu_{\text{B}}$, respectively) indicative of d^6 high-spin electron configurations. Single crystals of complex **1b** suitable for X-ray diffraction analysis were obtained on cooling of a saturated *n*-hexane solution from reflux (Fig. 3). The solid-state structure of **1b** reveals a dimer, with $(\mu^2\text{-OBn})_2$ bridging the two iron(II) centres. The two halves of the dimer are related to each other through a crystallographic inversion centre, located in the centre of the Fe_2O_2 rhombus, with each five-coordinate iron(II) possessing a coordination geometry best described as square pyramidal. Single crystals of complex **3b**, obtained from a dilute toluene/*n*-hexane solution stored at -35°C , show that this complex is isostructural with **1b**.

As an electronic and steric contrast between the bulky amide-containing complexes **1a–4a**, and the relatively non-bulky alkoxide-containing complexes **1b** and **3b**, we decided to synthesise bulky phenoxide-containing complexes of iron(II)

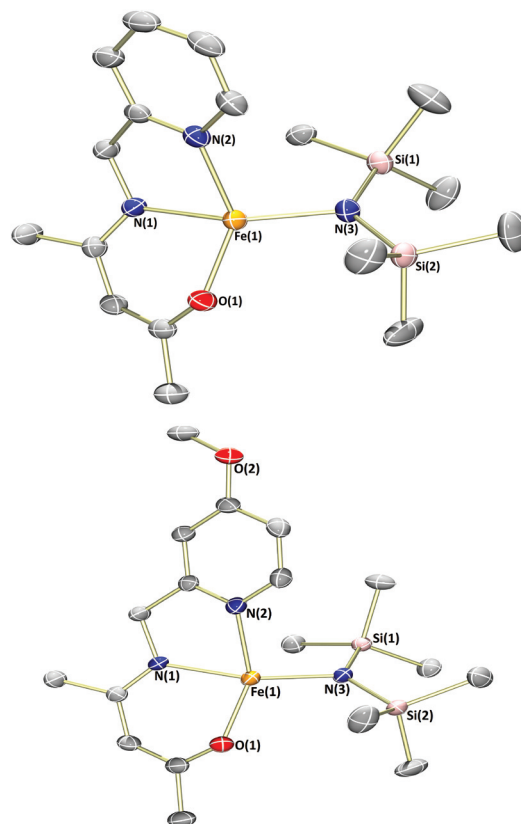
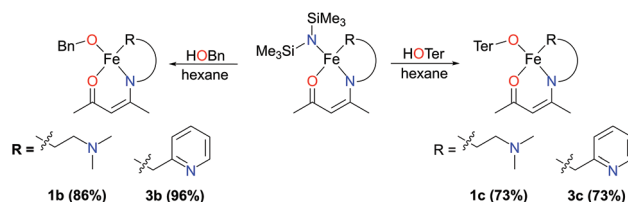


Fig. 2 Molecular structures of **3a** (top) and **4a** (bottom) with ellipsoids set at the 50% probability level. Hydrogen atoms have been omitted for clarity. Selected bond lengths (Å) and angles (°): **3a** – Fe1–O1 1.9599(14), Fe1–N1 2.0598(16), Fe1–N2 2.1443(17), Fe1–N3 1.9574(17), O1–Fe1–N1 88.95(6), O1–Fe1–N2 132.28(6), N1–Fe1–N2 77.67(7), N3–Fe1–O1 112.75(7), N3–Fe1–N1 147.36(7), N3–Fe1–N2 101.77(7). **4a** – Fe1–O1 1.9638(13), Fe1–N1 2.0601(14), Fe1–N2 2.1430(16), Fe1–N3 1.9547(14), O1–Fe1–N1 89.02(6), O1–Fe1–N2 140.71(6), N1–Fe1–N2 77.97(6), N3–Fe1–O1 111.83(6), N3–Fe1–N1 143.53(6), N3–Fe1–N2 99.82(6).



Scheme 3 Synthesis of complexes **1b**, **3b**, **1c** and **3c**.

bearing our tridentate β -ketiminate ligands. Terphenolate was chosen in this case, as it has been shown to support iron in the +2 and +3 oxidation states and in a number of different coordination geometries.²⁰ Furthermore, it has been shown that the steric bulk provided by terphenolate ligands can enhance reactivity by protecting a coordination site at the metal centre.²¹ Similarly to the synthesis of benzyl alkoxide-substituted complexes **1b** and **3b**, reaction of parent complexes **1a** and **3a** with 2,6-diphenylphenol (HOTer) led to immediate colour changes, and isolation of yellow/orange solids following



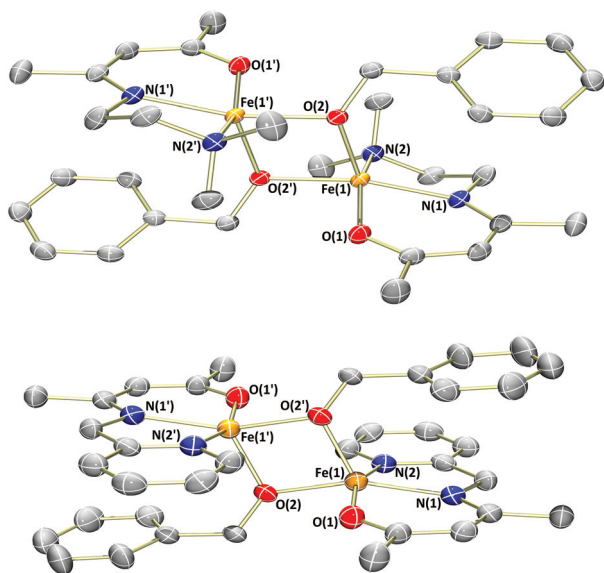


Fig. 3 Molecular structures of **1b** (top) and **3b** (bottom) with ellipsoids set at the 50% probability level. Hydrogen atoms have been omitted for clarity. Selected bond lengths (Å): **1b** – Fe1–O1 2.0223(10), Fe1–O2 2.0354(9), Fe1–O2' 2.0436(9), Fe1–N1 2.0908(12), Fe1–N2 2.2864(12). **3b** – Fe1–O1 1.994(4), Fe1–O2 2.047(4), Fe1–O2' 2.061(4), Fe1–N1 2.102(4), Fe1–N2 2.171(5).

work-up (Scheme 3). The terphenolate-substituted complexes **1c** and **3c** were obtained in good yields (73%), and could be fully characterised, including by single crystal X-ray diffraction analysis (Fig. 4). The solid-state structure of **1c** again reveals a dimer, with the crystallographic asymmetric unit containing two structurally similar molecules of dimer and two molecules of solvent (see ESI†), though both the solvent and one dimer have been omitted for clarity's sake in Fig. 4. Complex **1c** contains iron(II) centres bridged by the two oxygen atoms of the two substituted β -ketiminates, with the terphenolate ligands bound in a terminal fashion. The central Fe_2O_2 rhombus of both dimers is noticeably puckered, while those of complexes **1b** and **3b** are planar, which presumably helps alleviate steric clashing between adjacent terphenolate aromatic rings. The four iron(II) centres contained within the two dimers of the asymmetric unit possess a range of coordination geometries, from slightly distorted square pyramidal to intermediate. Given the bridging nature of the β -ketiminate oxygen atoms, it is not surprising that the $\text{O}_{\text{ketiminate}}\text{--Fe}$ bond distances are typically somewhat longer than those found in either **1a** or **1b**, with lengths of between 2.05–2.18 Å. In contrast to **1c**, the two iron(II) centres of complex **3c** are bridged by an oxygen atom of one of the β -ketiminates and an oxygen atom of one of the terphenolates. The reason for this bridging mode is somewhat unclear, though maximising intramolecular π – π stacking interactions between the terphenolate and pyridyl rings could be a contributory factor.

Controlled radical polymerisation

The two main equilibria by which metal-mediated CRP proceeds are ATRP and OMRP (Scheme 4).²² ATRP involves the

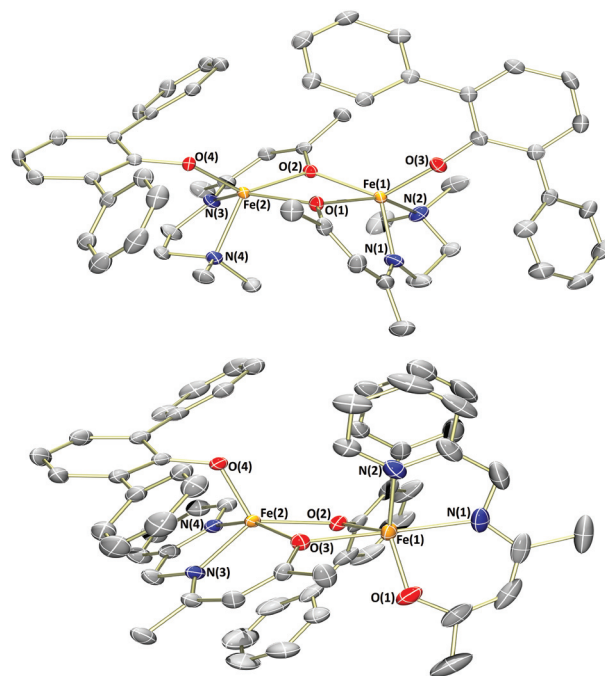
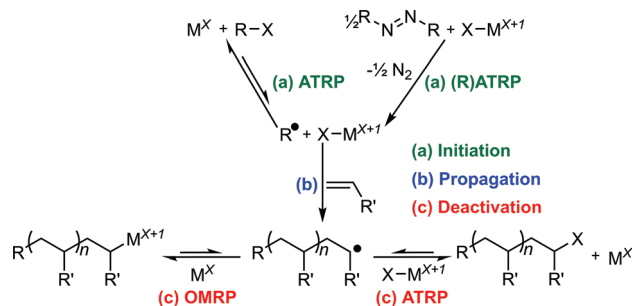


Fig. 4 Molecular structures of **1c** (top) and **3c** (bottom) with ellipsoids set at the 50% probability level. Hydrogen atoms and co-crystallised solvent have been omitted for clarity. Selected bond lengths (Å): **1c** – Fe1–O1 2.097(2), Fe1–O2 2.100(2), Fe1–O3 1.894(2), Fe1–N1 2.109(3), Fe1–N2 2.248(3), Fe2–O1 2.176(2), Fe2–O2 2.049(2), Fe2–O4 1.942(2), Fe2–N3 2.126(3), Fe2–N4 2.228(3). **3c** – Fe1–O1 1.985(2), Fe1–O2 2.045(2), Fe1–O3 2.120(2), Fe1–N1 2.084(3), Fe1–N2 2.133(3), Fe2–O2 2.107(2), Fe2–O3 2.077(2), Fe2–O4 1.970(2), Fe2–N3 2.080(3), Fe2–N4 2.154(3).



Scheme 4 Equilibria implicated in CRP.^{6b}

reversible transfer of a halogen between a metal centre and propagating radical, while metal–carbon bonds are reversibly formed in OMRP. ATRP and OMRP equilibria are able to operate simultaneously *via* the same iron(II) species when reactions are performed under ATRP conditions (alkyl halide initiator), though an OMRP-only regime can be accessed in the absence of alkyl halide (using an azo initiator). For reactions set-up under ATRP conditions, the degree of involvement of an OMRP mechanism is highly dependent on the metal centre, ligand environment and monomer involved.^{5b,7a,b,d,9,23}



Given this paucity of literature on iron-mediated OMRP, it is not surprising that only a single report has described the polymerisation of either styrene or MMA under purely OMRP conditions (*i.e.* in the complete absence of halide).^{7d} Table S3† presents the data obtained for the polymerisation of styrene under OMRP conditions using our range of iron(II) complexes and 1 equivalent of AIBN as the initiator. Most of the complexes tested exhibit little or no control over the OMRP of styrene, with the *D* of these reactions being greater than 1.8. However, picolyl-containing complexes **3a** and **4a** display a moderate degree of control over the reactions, with *D*s of 1.58 and 1.61 being achieved. This represents a much higher degree of control under these conditions than we were able to achieve using our best performing iron(II) amine-bis(phenolate) complex,^{7d} and may suggest improved carbon radical trapping by these systems. The presence of a picolyl donor and HMDS ligand appear important, since switching either the

Based on our previous findings,^{7d} we anticipated that control over the OMRP of MMA would be much easier to achieve (than styrene) given the apparent greater affinity of iron complexes for MMA-type radicals. Table 1 illustrates the screening data obtained for the OMRP of MMA under the same conditions as those used for styrene OMRP. It is evident that many of the complexes are reasonably efficient mediators of MMA OMRP, with D s of <1.53 for all complexes tested. The picolyl-substituted complexes (**3a**, **4a**, **3b** and **3c**) lead to significantly lower conversions, however, than the amine and ether-tethered complexes. Complex **3c** specifically gave a very low conversion (9%) to polymer, with minimal solid visible after attempted precipitation in acidified methanol. The top performing complex was **1c** ($D = 1.33$), where the electron-withdrawing terphenolate ligand can both sterically protect the iron centre and promote increased Lewis acidity and a stronger metal-carbon bond. Attempts were made to improve the performance of complex **1c** (entry 7, Tables 1 and 2). It was observed that halving the number of equivalents of AIBN (entry 9, Table 2) led to a decrease in D (to 1.23) and, as expected, a decrease in conversion. Since each molecule of AIBN generates two radicals upon thermal decomposition, at a ratio of 1:1 (AIBN:Fe) there are two radicals per iron(II) centre. This excess of radicals (with respect to iron(II)) should result in more termination at the early stages of the reaction. However, by halving the amount of AIBN (entry 9, Table 2), there is no longer an excess of radicals per iron(II) centre, which may help reduce termination reactions and thus improve dispersity. The use of the alternative radical initiators,

$$\text{CH}_2=\text{C}(\text{CH}_3)\text{CO}_2\text{Me} \xrightarrow[\text{toluene, } 110^\circ\text{C}]{[\text{Fe}], \text{AIBN}} \text{-(CH}_2\text{-C}(\text{CH}_3)(\text{CN})\text{CH}_2\text{-C}(\text{CH}_3)(\text{R})\text{)}_n\text{-H}$$

$\text{R} = \text{CO}_2\text{Me}$

^a Conditions: [MMA]:[Fe^{II}]:[AIBN] = 100:1.00:1.00, MMA:toluene = 1:1 (v/v), 110 °C, 1 hour. Conversion determined by ¹H NMR spectroscopy. $M_{n,th} [AIBN] = [MMA]_0 / (2 \times [AIBN]_0) \times M(MMA) \times \text{conversion}$. $M_{n,th} [Fe] = [MMA]_0 / [Fe] \times M(MMA) \times \text{conversion}$. ^b Too little polymer obtained for GPC analysis.

Table 2 Optimisation of MMA OMRP using complex **1c**^a

Entry	Initiator/equiv.	Solvent	Conv. (%)	$M_{n,th}$ [AIBN] (Da)	$M_{n,th}$ [Fe] (Da)	M_n (Da)	$\bar{D}$
7	AIBN/1	Toluene	54	2703	5406	10 734	1.33
9	AIBN/0.5	Toluene	20	2002	2002	10 376	1.23
10	V-601/1	Toluene	62	3104	6208	12 672	1.35
11 ^b	V-65/1	Toluene	55	2753	5506	11 112	1.34
12	AIBN/1	THF	67	3354	6708	10 545	1.57
13	AIBN/1	Neat	70	3504	7008	13 628	5.13 ^c
14 ^d	AIBN/1	Toluene	68	3404	13 616	11 605	1.56
15	AIBN/1	Toluene ^e	43	2153	4306	9755	1.38

^a Conditions: [MMA]:[Fe^{III}]:[initiator] = 100 : 1.00 : X, MMA : solvent = 1 : 1 (v/v), 110 °C, 1 hour. Conversion determined by ¹H NMR spectroscopy. $M_{n,th}$ [AIBN] = [MMA]₀/(2 × [AIBN]₀) × M(MMA) × conversion. $M_{n,th}$ [Fe] = [MMA]₀/[Fe] × M(MMA) × conversion. ^b Reaction performed for 2 hours at 90 °C. ^c Bimodal distribution. ^d 0.5 equivalents of **1c**. ^e MMA : toluene = 1 : 2 (v/v).

V-601 (10 hour $t_{1/2}$ = 66 °C), a non-nitrile initiator with a similar decomposition profile to AIBN or V-65 (10 hour $t_{1/2}$ = 51 °C), a lower temperature radical initiator, led to very similar results to those obtained with AIBN (entries 10 and 11, Table 2). Note that the reaction using V-65 was performed for 2 hours at a lower temperature (90 °C), since we anticipated a lower rate of propagation and thus slower conversion to polymer. At this lower temperature, it appears that trapping of the propagating radicals is as efficient and reversible as at the higher reaction temperature. Given the rapid rate of initiator decomposition at these temperatures, this should leave the decomposition of the so-formed organometallic complex as the only source of radicals. Thus it is likely that the reaction proceeds *via* an RT-OMRP (reversible termination-OMRP) mechanism rather than a DT-OMRP mechanism (degenerative transfer-OMRP). The use of THF (entry 12) as solvent, or performing the reaction in the bulk (entry 13) both had deleterious on reaction control, raising $\bar{D}$ to 1.57 and 5.13 respectively. These results together imply that minimal stabilisation of the metal centre occurs in the presence of coordinating solvent, and that in the absence of solvent (or in the presence of a relatively volatile solvent (THF)), propagation and bimolecular coupling of radical chains are rapid giving high conversions and broad $\bar{D}$. However, doubling the volume of additional solvent (entry 15) had no further positive effect on control over the reaction.

As described previously, complex **3c** gave an especially poor conversion to polymer, even with the use of an excess of radical initiator. We sought to examine the fate of complex **3c** and thus, presumably, the reason for this low conversion by reacting it with MMA-type radicals, which can be generated by thermal decomposition of the azo initiator, V-601. The reaction was observed to darken over time, and an amount of black solid along with a small number of black crystals could be obtained *via* vapour diffusion of *n*-hexane in to the crude reaction mixture (Fig. 5). The molecular structure of the complex obtained (**3c'**) illustrates a monomeric iron(III) complex, bearing two terphenolate donors. Of particular note in this structure is the substitution of a picolyl H atom for a methyl isobutyrate group, the methyl isobutyrate being derived from the decomposition of V-601. While it is difficult to speculate on the origin of this complex without further experimental

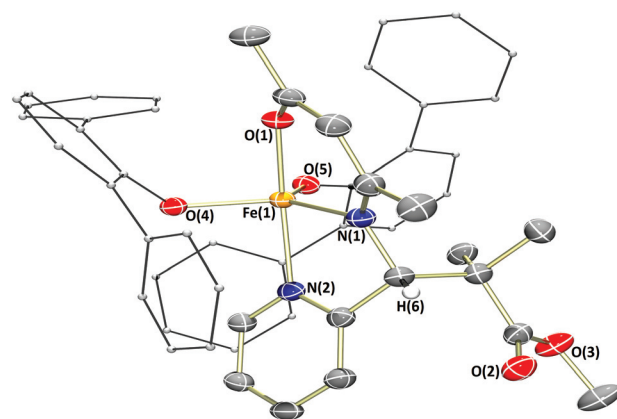


Fig. 5 Molecular structures of **3c'** with ellipsoids set at the 50% probability level. Hydrogen atoms (except picolyl H atom) have been omitted for clarity. Terphenolate rings represented in ball and stick form for clarity. Selected bond lengths (Å): **3c'** – Fe1–O1 1.9376(12), Fe1–O4 1.8995(12), Fe1–O5 1.8554(12), Fe1–N1 2.0856(15), Fe1–N2 2.1341(14).

corroboration, we suggest that it is likely formed *via* initial H atom abstraction by one equivalent of methyl isobutyrate radical, followed by radical–radical combination of the so-formed β -ketiminate-derived radical with a further methyl isobutyrate radical. The addition of a further methyl isobutyrate group to the picolyl tether is likely precluded by steric factors. The loss of radicals *via* reaction with the ligand scaffold in this manner will certainly suppress productive polymerisation, hence accounting for the very low conversion obtained for complex **3c**. This type of reactivity may account for the lower conversions obtained using the other complexes bearing picolyl tethers (*cf.* entries 3, 4, 6 and 8, Table 1).

While the lower dispersities in most OMRP reactions described here imply some level of control over the radical polymerisation, the deviation from unity also suggests that termination reactions must be occurring. This is further supported by kinetic analysis of the OMRP of MMA mediated by complex **1a** (see ESI[†]), which shows that molecular weights top out at higher conversions. Thus, catalytic chain transfer events are kinetically competitive with propagation, as has been observed previously in α -diimine iron systems.²⁵



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(4 ml) with stirring. The resultant solution was stirred at room temperature for 30 minutes. After this time, the volatiles were removed *in vacuo*, yielding a green crystalline solid (341 mg, 0.86 mmol, 96%). Single crystals suitable for X-ray diffraction analysis were obtained on cooling a saturated *n*-hexane solution of the product to $-35\text{ }^{\circ}\text{C}$. ^1H NMR (500 MHz, C_6D_6) δ 69.51, 30.03, 21.59, 19.92, 16.09, 14.97, 12.20, 10.61, 4.44, 3.92, 2.79, -3.90 , -15.29 , -23.47 ppm. μ_{eff} (Evans' method, C_6D_6) = $5.3\mu_{\text{B}}$. Analysis Calculated for $\text{C}_{16}\text{H}_{34}\text{FeN}_2\text{O}_2\text{Si}_2$: C, 48.23; H, 8.60; N, 7.03. Found: C, 48.17; H, 8.68; N, 6.91.

Synthesis of $[\text{Fe}(\text{L3})(\text{N}(\text{SiMe}_3)_2)]$ (3a). To a solution of $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$ (400 mg, 0.89 mmol) in *n*-hexane (3 ml) was added a solution of **L3H** (170 mg, 0.89 mmol) in *n*-hexane (17 ml) with stirring. The resultant mixture was stirred vigorously at room temperature for 1 hour. After this time, the solution was placed in a freezer at $-35\text{ }^{\circ}\text{C}$ to complete crystallisation of the product, which was obtained as green needles following filtration and drying *in vacuo* (300 mg, 0.74 mmol, 83%). Single crystals suitable for X-ray diffraction analysis were obtained on cooling a saturated *n*-hexane solution of the product to $-35\text{ }^{\circ}\text{C}$. ^1H NMR (500 MHz, THF-d_8) δ 166.17, 89.42, 58.34, 56.52, 9.22, -6.61 , -9.85 , -13.48 , -37.25 ppm. μ_{eff} (Evans' method, C_6D_6) = $5.0\mu_{\text{B}}$. Analysis Calculated for $\text{C}_{17}\text{H}_{31}\text{FeN}_3\text{OSi}_2$: C, 50.36; H, 7.71; N, 10.36. Found: C, 50.12; H, 7.52; N, 10.17.

Synthesis of $[\text{Fe}(\text{L4})(\text{N}(\text{SiMe}_3)_2)]$ (4a). To a solution of $[\text{Fe}(\text{N}(\text{SiMe}_3)_2)_2\text{THF}]$ (200 mg, 0.45 mmol) in toluene (5 ml) was added a solution of **L4H** (98.2 mg, 0.45 mmol) in toluene (5 ml) with stirring. The resultant solution was stirred at room temperature for 1 hour. After this time, the volatiles were removed *in vacuo*, yielding the crude product as a green oily solid. Dissolution of this in a minimum of *n*-hexane, followed by storage at $-35\text{ }^{\circ}\text{C}$ overnight gave the pure product as green crystals (141 mg, 0.32 mmol, 72%). A single crystal suitable for X-ray diffraction analysis was selected from the bulk material. ^1H NMR (500 MHz, C_6D_6) δ 167.48, 82.93, 55.49, 50.91, 8.47, 3.70, -5.61 , -13.46 , -39.60 ppm. μ_{eff} (Evans' method, C_6D_6) = $5.4\mu_{\text{B}}$. Analysis Calculated for $\text{C}_{18}\text{H}_{33}\text{FeN}_3\text{O}_2\text{Si}_2$: C, 49.64; H, 7.64; N, 9.65. Found: C, 49.43; H, 7.43; N, 9.46.

Synthesis of $[\text{Fe}(\text{L1})\text{OBn}]$ (1b). Complex **1a** (101 mg, 0.26 mmol) was taken-up in *n*-hexane (4 ml). To this was added an *n*-hexane (2 ml) solution of benzyl alcohol (32.4 mg, 0.30 mmol) with stirring. The resultant mixture was stirred at room temperature for 30 minutes, during which time an orange crystalline solid formed. After this time, the reaction mixture was placed in a freezer at $-35\text{ }^{\circ}\text{C}$ for 18 hours to complete crystallisation of the product. The resulting orange crystalline solid was collected and dried *in vacuo* (74.5 mg, 0.22 mmol, 86%). Single crystals suitable for X-ray diffraction analysis were obtained on cooling of a saturated solution of the compound in *n*-hexane at reflux. ^1H NMR (500 MHz, C_6D_6) δ 136.96, 119.92, 106.46, 67.36, 41.35, 16.22, 8.76, 3.31, 0.49, -1.45 , -2.59 , -3.07 , -4.15 , -5.10 , -5.53 , -13.29 , -23.32 , -27.94 , -30.86 , -33.45 , -42.26 ppm. μ_{eff} (Evans' method, C_6D_6) = $5.4\mu_{\text{B}}$. Analysis Calculated for $\text{C}_{16}\text{H}_{24}\text{FeN}_2\text{O}_2$: C, 57.85; H, 7.28; N, 8.43. Found: C, 58.02; H, 7.13; N, 8.59.

Synthesis of $[\text{Fe}(\text{L3})\text{OBn}]$ (3b). Complex **3a** (100 mg, 0.25 mmol) was taken-up in *n*-hexane (5 ml). To this was added an *n*-hexane (2 ml) solution of benzyl alcohol (26.7 mg, 0.25 mmol) with stirring. On addition of benzyl alcohol, the reaction mixture immediately changed colour (to red), and a large amount of red precipitate formed. The resultant suspension was stirred vigorously at room temperature for 1 hour. The red solid was collected by filtration and was dried *in vacuo* (83.1 mg, 0.24 mmol, 96%). μ_{eff} (Evans' method, THF-d_8) = $5.2\mu_{\text{B}}$. Analysis Calculated for $\text{C}_{18}\text{H}_{20}\text{FeN}_2\text{O}_2$: C, 61.38; H, 5.72; N, 7.95. Found: C, 61.29; H, 5.61; N, 7.88.³²

Synthesis of $[\text{Fe}(\text{L1})\text{OTer}]$ (1c). Complex **1a** (112 mg, 0.29 mmol) was taken-up in toluene (2 ml). To this was added a toluene (2 ml) solution of 2,6-diphenylphenol (71.6 mg, 0.29 mmol) with stirring. The resultant mixture was stirred at room temperature for 1 hour. After this time the volatiles were removed *in vacuo*. The resultant residue was recrystallised from toluene/*n*-hexane, giving the pure product as a yellow-orange, microcrystalline powder (99.1 mg, 0.21 mmol, 73%). Single crystals suitable for X-ray diffraction analysis were obtained on storage of a concentrated solution of the compound in toluene/*n*-hexane at $-35\text{ }^{\circ}\text{C}$. ^1H NMR (500 MHz, THF-d_8) δ 71.77, 68.69, 36.83, 21.33, 6.51, 3.74, -1.15 , -8.51 , -17.29 , -22.44 , -30.07 ppm. μ_{eff} (Evans' method, C_6D_6) = $5.1\mu_{\text{B}}$. Analysis Calculated for $\text{C}_{27}\text{H}_{30}\text{FeN}_2\text{O}_2$: C, 68.94; H, 6.43; N, 5.96. Found: C, 69.06; H, 6.56; N, 6.01.

Synthesis of $[\text{Fe}(\text{L3})\text{OTer}]$ (3c). A solution of complex **3a** (80.0 mg, 0.20 mmol) and 2,6-diphenylphenol (48.6 mg, 0.20 mmol) in toluene (2 ml) was stirred at room temperature for 2 hours, during which time, a small amount of orange crystalline powder had formed. After this time, *n*-hexane (15 ml) was added with stirring, and the resultant orange microcrystalline solid was collected by filtration, washed with *n*-hexane (3 ml) and dried *in vacuo* (70.8 mg, 0.14 mmol, 73%). Single crystals suitable for X-ray diffraction analysis were obtained on storage of a concentrated solution of the compound in toluene/*n*-hexane at $-35\text{ }^{\circ}\text{C}$. ^1H NMR (500 MHz, THF-d_8) δ 52.17, 51.31, 35.42, 29.53, 24.05, 21.63, 5.96, -1.91 , -12.22 , -21.80 , -41.07 . μ_{eff} (Evans' method, C_6D_6) = $4.8\mu_{\text{B}}$.³³ Analysis Calculated for $\text{C}_{29}\text{H}_{26}\text{FeN}_2\text{O}_2$: C, 71.03; H, 5.34; N, 5.71. Found: C, 71.16; H, 5.40; N, 5.68.

Synthesis of 3c'. A solution of complex **3c** (21.3 mg) and V-601 (30.0 mg) in toluene (1 ml) was heated with stirring at $90\text{ }^{\circ}\text{C}$ for 2 hours. After this time, the mixture was cooled and *n*-hexane was allowed to diffuse in to the crude reaction mixture at ambient temperature, producing a black solid and a number of black crystals.

CRP procedures

General procedure for ATRP of styrene or MMA. In a glovebox, a small ampoule was charged with iron(II) complex (24.0 μmol), monomer (2.40 mmol) and toluene (toluene: monomer, 1:1, v/v). To this was added 1-PECl (24.0 μmol) by microsyringe. The ampoule was brought out of the glovebox and heated at $120\text{ }^{\circ}\text{C}$ for 1 hour with a stir-rate of 500 rpm. After this time, the ampoule was cooled rapidly to ambient



temperature, and an aliquot removed for analysis by ^1H NMR spectroscopy to determine monomer conversion. The remainder of the reaction mixture was dissolved in a small volume of THF (ca. 2 ml), and the polymer precipitated by addition of the THF solution to acidified methanol ($\text{MeOH}:\text{HCl}_{(\text{aq})}$, ca. 75 ml : 1 ml). The polymer was collected by filtration and dried *in vacuo*.

General procedure for OMRP of styrene or MMA. In a glove-box, a small ampoule was charged with iron(II) complex (24.0 μmol), monomer (2.40 mmol), toluene (toluene : monomer, 1 : 1, v/v) and AIBN (24.0 μmol). The ampoule was brought out of the glovebox and heated at 110 $^\circ\text{C}$ for 1 hour with a stir-rate of 500 rpm. After this time, the ampoule was cooled rapidly to ambient temperature, and an aliquot removed for analysis by ^1H NMR spectroscopy to determine monomer conversion. The remainder of the reaction mixture was taken-up in a small volume of THF (ca. 2 ml), and the polymer precipitated by addition of the THF solution to acidified methanol ($\text{MeOH}:\text{HCl}_{(\text{aq})}$, ca. 75 ml : 1 ml). The polymer was collected by filtration and dried *in vacuo*.

Crystallography

X-Ray diffraction data was collected on an Agilent SuperNova diffractometer fitted with an Atlas CCD detector with Mo-K_α radiation ($\lambda = 0.7107 \text{ \AA}$) or Cu-K_α radiation ($\lambda = 1.5418 \text{ \AA}$). Crystals were mounted under paratone on MiTeGen loops. The structures were solved by direct methods using SHELXS or SHELXT interfaced through Olex2 and refined by full-matrix least-squares on F^2 using SHELXL, interfaced through Olex2.³⁴ Molecular graphics for all structures were generated using POV-RAY, POVLabel and Ortep.

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- 32 Due to relatively poor solubility in deuterated solvents (THF- d_8 , C_6D_6 , CD_3CN), we were unable to obtain a clear 1H NMR spectrum with an acceptable signal-to-noise ratio. We believe the low quality of the spectra obtained also results from solution fluxionality.
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