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Optimizing the Na metal/solid electrolyte interface through a grain boundary design†

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Poor compatibility between an alkaline metal electrode and solid electrolyte at interfaces is the critical issue for solid-state metal batteries. We propose a grain boundary sealing (GBS) design of the $\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$ (denoted as GBS-NZSP) solid electrolyte to enhance interfacial contact with Na metal and realize stable Na plating/stripping cycles at room temperature. $(\text{ZnO})_2-(\text{B}_2\text{O}_3)_3$ (ZBO) is selected to promote densification sintering of NZSP and seal the grain boundary from electrons, thus suppressing Na metal dendrite growth and maintaining interfacial stability during charge/discharge cycles. The optimal GBS-NZSP reaches an impressive interfacial resistance of $23 \Omega \text{ cm}^2$, over 41 times lower than that of bare NZSP against Na metal at 25°C . The corresponding symmetrical Na//Na cell preserves super cycling stability for 1400 h at 0.3 mA cm^{-2} . The excellence is attributed to the positive effect of the GBS design on enhanced ionic conductivity and reduced electron transfer at the grain boundary, which leads to steady high-flux Na^+ -ion migration across the solid electrolyte without dendrite formation. Moreover, a 4 V full cell of $\text{Na}_3\text{V}_{1.5}\text{Cr}_{0.5}(\text{PO}_4)_3/\text{GBS-NZSP}/\text{Na}$ is assembled accordingly, exhibiting high-rate capability and delivering a capacity of 108 mA h g^{-1} for 560 cycles with over 80% retention at 10C rate.

In this work, we present a grain boundary sealing design of $\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$ (denoted as GBS-NZSP) to optimize the interface against Na metal at high current densities at room temperature. A liquid-phase sintering method using the inorganic $(\text{ZnO})_2-(\text{B}_2\text{O}_3)_3$ (ZBO) additive is adopted to synthesize GBS-NZSP, which contains highly crystalline NZSP grains and grain boundary strengthen by ZBO. The optimized GBS-NZSP realizes a much lower interfacial resistance of $27 \Omega \text{ cm}^2$ against Na metal and a higher critical current density of 0.55 mA cm^{-2} than those of bare NZSP. The corresponding symmetrical Na/GBS-NZSP/Na exhibits steady Na plating/stripping cycles and small polarization for as long as 1400 h at a high current density of 0.3 mA cm^{-2} . Accordingly, a 4 V full cell of $\text{Na}_3\text{V}_{1.5}\text{Cr}_{0.5}(\text{PO}_4)_3$ /GBS-NZSP/Na is enabled at room temperature, showing low resistance and excellent high-rate cyclability. Our results provide valuable guidance for design and synthesis of high-performance solid electrolytes applicable in high-rate rechargeable solid-state batteries under ambient conditions.

Results and discussion

As shown in Fig. 1a, the GBS-NZSP solid electrolyte is synthesized through a liquid-phase sintering method using the ZBO additive whose melting point is 800.9°C (Fig. S1†). Based on sintering theory, the ZBO additive melting provides a liquid-phase environment for pre-sintered $\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$ grains, thus accelerates mass diffusion and promotes grain boundary reactivity.^{29,30} After cooling down and grain shrinkage, ZBO remains to fill the grain boundary. In this way, densification sintering of GBS-NZSP at a much lower temperature of 1000°C than that of pristine NZSP (above 1250°C) is realized. XRD patterns of GBS-NZSP samples with various ZBO molar ratios (x) of 0–0.3 are mainly indexed to the monoclinic $\$

high-flux and dendrite-free Na^+ -ion migration because of the GBS effect in reducing electron transfer and enhancing ionic conductivity at the grain boundary. As a result, stable Na plating and tight interfacial contact are achieved (Fig. 2a). Fig. 2(b) and (c) compare the 3D rendering models of positive ions based on the depth scan of NZSP and GBS-NZSP by ToF-SIMS after Na plating for over 6 h. The bare NZSP encounters unfavorable Na metal penetration into the solid electrolyte bulk, while GBS-NZSP possessing dense structure renders uniform Na metal plating on the surface without dendrite formation.

Galvanostatic Na plating curves of steel//Na cells using GBS-NZSP with an x variation of 0.1–0.3 and bare NZSP as solid electrolytes are collected at a current density of 0.1 mA cm^{-2} . As shown in Fig. 3a, a rapid short circuit of NZSP occurs when the cell reaches a voltage of -0.71 V and a capacity of $1.28 \text{ mA h cm}^{-2}$. For $x = 0.1$, the cell shows a sharp voltage ramp to -1.08 V at the initial stage and then the voltage gradually decreases to a plateau of around -0.98 V . Minor addition of ZBO shows a robust grain boundary effect and significantly improves the Na plating behaviour without fast short circuits. Further, for $x = 0.2$ and 0.3 , the voltages of Na plating are much smaller, below 0.1 V even after a Na plating capacity of over 2.0 mA h cm^{-2} is achieved, indicating essentially reduced interfacial resistance and stability of GBS-NZSP against Na metal. Impressively, the optimal GBS-NZSP performs continuous Na plating with a capacity of up to 6.6 mA h cm^{-2} at a voltage as low as 0.11 V , exhibiting super ability of convenient Na plating at room temperature. Room-temperature electrochemical impedance spectroscopy (EIS) analysis of symmetrical

Na//Na cells is conducted to clarify the interfacial resistance in the Na metal/solid electrolyte. Fig. 3b shows the Nyquist plots of the Na//Na cells using bare NZSP and GBS-NZSP ($x = 0.1$ – 0.3) as solid electrolytes measured at <

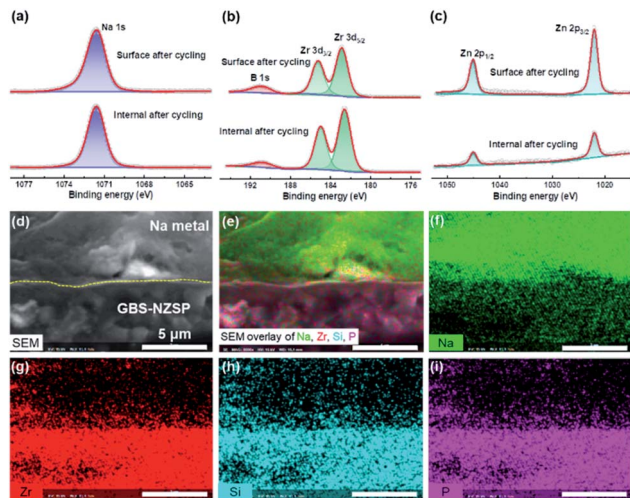


Fig. 4 Interface analysis of GBS-NZSP ($x = 0.2$) after Na plating/stripping cycles. XPS spectra of (a) Na 1s, (b) Zr 3d and B 1s, (c) Zn 2p with the comparison between the upper surface and the internal cross section. (d) SEM image and (e–i) corresponding elemental mapping images of the cross-sectional Na-metal capped GBS-NZSP.

spectra show no difference in the peak binding energy (1071.6 eV) between the surface and internal section (Fig. 4a). B 1s peaks at 190.9 eV are observed for both the surface and internal section, indicating the existence of B^{3+} in GBS-NZSP. The Zr 3d spectra split into two peaks at 185.3 and 182.9 eV, ascribed to Zr $3d_{3/2}$ and $3d_{1/2}$, respectively (Fig. 4b). Previous literature has reported reduced $Zr^{(4-x)+}$ species on the surface of bare NZSP after Na plating/stripping cycles.^{15,22,39} Differently, here the cycled GBS-NZSP maintains Zr^{4+} without reduction on the surface, implying excellent chemical stability against the highly reductive Na metal. Reduced $Zn^{(2-x)+}$ species are neither observed on the surface nor on the internal section (Fig. 4c), denying the formation of low-valence Zn compounds for unfavourable electron conductivity. The Si 2p, P 2p and O 1s spectra are presented in Fig. S4† to further support the point above. Therefore, it is indicated a stable interphase is formed between Na metal and GBS-NZSP, which suppresses reductive Na metal penetration into the solid electrolyte and facilitates uniform Na metal plating/stripping cycles. Cross-sectional morphology observation of Na metal capped GBS-NZSP is conducted by using a SEM equipped with an energy dispersive spectrometer (EDS). As shown in Fig. 4d, metallic Na maintains closely conformal contact with GBS-NZSP even after long-term cycling for 1400 h. Besides, the

NASICON-type cathode materials for sodium ion batteries are advantageous because of their high Na^+ -ion conductivity, convenient structural design and excellent cycling stability.^{40–43} We assemble a solid-state sodium metal battery of $\text{Na}_3\text{V}_{1.5}\text{Cr}_{0.5}(\text{PO}_4)_3/\text{GBS-NZSP}/\text{Na}$ using a NASICON-type $\text{Na}_3\text{V}_{1.5}\text{Cr}_{0.5}(\text{PO}_4)_3$ (NVCP) cathode synthesized through a sol-gel method.⁴¹ The retrieved refined XRD pattern of the as-synthesized NVCP is shown in Fig. 6a, confirming that NVCP belongs to a space group of $R\bar{3}c$ derived from a NASICON-type phase of $\text{Na}_3\text{V}_2(\text{PO}_4)_3$. Detailed cell parameters and atomic position data are provided in Table S2.† The SEM image along with the EDS mapping image shown in Fig. 6b indicates the existence of Na, V, Cr, P, and O uniformly distributed in NVCP micro-particles. Besides a polyvinylidene fluoride (PVDF) binder and carbon black conductive additive, a NaClO_4 -succinonitrile plastic crystal electrolyte (PCE) is further added as an ionic conductor additive for the composite NVCP cathode.⁴⁴ Fig. 6c shows the temperature-dependent Nyquist plots of the solid-state battery in the range of 25–60 °C, showing similarities of an increment on the Z_r axis, two connected semicircles and a linear tail from a high frequency to a low frequency. The increment corresponds to the resistance of the GBS-NZSP solid electrolyte (R_{SE}). The first semicircle is relevant with the anodic interface charge transfer ($R_{\text{ct,anodic}}$), while the second semicircle is attributed to the cathodic one ($R_{\text{ct,cathodic}}$). It is derived that $R_{\text{ct,anodic}}$, $R_{\text{ct,cathodic}}$ and R_{total} at 25 °C are 75.9 $\Omega \text{ cm}^2$, 71 $\Omega \text{ cm}^2$ and 173.6 $\Omega \text{ cm}^2$, respectively. The corresponding conductivity activation energies (E_{a1} , E_{a2} , and E_{a3}) are calculated to be 0.27 eV, 0.45 eV, and 0.33 eV, respectively (Fig.

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