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C₂ product formation in the CO₂ electroreduction on boron-doped graphene anchored copper clusters†

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A possible remedy for the increasing atmospheric CO₂ concentration is capturing and reducing it into valuable chemicals like methane, methanol, ethylene, and ethanol. However, a suitable catalyst for this process is still under extensive research. Small sized copper clusters have gained attention in recent years due to their catalytic activity in the CO₂ reduction reaction. Although C₂₊ products have a higher economic value, the formation of C₁ products was investigated most thoroughly. Graphene is a promising support for small copper clusters in the electrochemical reduction of CO₂. It exhibits good mechanical and electrical properties, but the weak interaction between copper and graphene is an issue. Our DFT computations reveal that small Cu clusters on the boron-doped graphene (BDG) support are promising catalysts for the electrochemical reduction of CO₂. We found facile reaction pathways towards various C₁ (carbon-monoxide, formic acid, formaldehyde, methanol or methane) and C₂ (ethanol or ethylene) products on Cu₄ and Cu₇ clusters on BDG. The reactivity is cluster-size tunable with Cu₄ being the more reactive agent, while Cu₇ shows a higher selectivity towards C₂ products.

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Introduction

The continuously increasing atmospheric CO₂ concentration due to the combustion of an enormous amount of fossil fuels leads to severe problems of global warming and ocean acidification.^{1–8} Capturing CO₂ and reducing it to useful chemicals like methane, methanol, ethylene, and ethanol is a promising solution to mitigate these problems.^{8–10} Although CO₂ hydrogenation is thermodynamically feasible, in practice, it is kinetically hindered and requires a proper catalyst.¹¹

It is well known since the seminal works of Hori *et al.* that the electrolysis of bicarbonate solution using a copper electrode produces not only hydrogen, but also methane, ethylene, and higher organic compounds.¹² Decreasing the catalyst size to the micro- and nanoscale was shown to be a fruitful strategy to increase the catalytic activity. Cu surfaces,^{13–21} Cu nanoparticles,^{22–24} and small

Cu clusters have been investigated as active catalysts for the CO₂ reduction reaction (CO₂RR).^{25–30}

Metal clusters are particularly promising due to their very high atom-efficiency. Liu *et al.* studied the CO₂RR on small four atom copper clusters deposited on an alumina surface using both experimental techniques and theoretical methods.²⁷ Cu₄ exhibits an excellent catalytic activity with methanol as the main product, while due to the relatively low activation barriers methane is also formed. Later they investigated the cluster size effect in the reaction towards methanol and found a non-monotonous size-dependence: Cu₄/Al₂O₃ is the most reactive followed by Cu₂₀ and Cu₃.³⁰ Tao *et al.* investigated the cluster-size effect on TiO₂(110) supported clusters and also found that Cu₄ exhibits the highest activity for converting CO₂ to methanol.²⁹ Yang *et al.* studied Fe₂O₃ supported Cu₄ clusters in the same reaction and concluded that Cu₄ facilitates the H₂ dissociation and spill-over, leading to the reduction of the oxide surface as Fe²⁺–Cu₄, which promotes CO₂ activation.³¹

Depending on the energy source the CO₂ reduction reaction (CO₂RR) can be activated thermally,³² photocatalytically,^{9,33} or electrocatalytically,^{12,34} the latter being particularly promising due to its efficiency. The conductive support for electrocatalysts is highly important with graphene being a promising candidate, not only because of its advantageous mechanical and electronic properties,^{35,36} but it can also synergistically enhance the activity of the supported catalyst.^{37–41}

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Curtiss *et al.* investigated four atom transition metal clusters and found that they are promising candidates for the CO₂ electrochemical reduction. The overpotentials for producing CH₄ were in the following order: Co₄ < Fe₄ < Ni₄ < Cu₄ < Pt₄. They also investigated the effect of a defective graphene support in the case of Cu₄ and calculated lower limiting potentials for CH₄ production compared to the Cu(111) surface.²⁶

In comparison with C₁ species, C₂₊ species have a higher economic value due to their wider industrial usability,⁴² thus nowadays the product selectivity is being studied extensively on various catalysts, including metal clusters. Nitrogen doped graphene supported gold clusters were experimentally shown to catalyze the CO₂ electroreduction to CO,⁴⁵ while DFT reaction paths indicate that small transition metal clusters deposited on graphene²⁶ or graphdiyne^{46,47} can lead to various C₁ products. Recent experimental works have shown efficient formation of C₂ products on small copper clusters embedded in mesoporous carbon spheres,⁴⁸ metal organic frameworks^{49,50} or Cu coordination polymers.⁵¹ 4,4'-bipyridine (bipy) ligand-protected Cu clusters were synthesized in two different ways from Cu(bipy)Br: one was selective for CH₄ production the other for C₂ products, mostly ethylene and ethanol.⁵² The efficient conversion of syngas to C₂ products on MoS₂ anchored Cu₄ clusters was also demonstrated using theoretical methods.²⁵ Xu *et al.* synthesized a carbon-supported copper catalyst using an amalgamated Cu-Li method and observed high faradaic efficiency of small clusters towards ethanol.⁴³ Su and coworkers investigated CuO catalysts on N-doped carbon nanosheets.⁴⁴ When applying a potential on the catalyst, Cu₂-CuN₃ clusters are formed that are the active sites of highly selective ethanol formation, as it was confirmed using operando FTIR experiments and by the reaction paths computed using the DFT method. In the active form of the catalyst three nitrogen atoms surround the cluster in a similar pattern to the one that will be reported in this paper for boron atoms.

These examples clearly show that the chemical environment of the clusters plays an important role in the product selectivity, however the detailed effect of the support and the cluster size on the copper cluster catalyzed CO₂ electroreduction is not yet fully explored. Here we investigate copper cluster anchoring to boron doped graphene using a nanoflake model and its efficiency for CO₂ reduction towards C₁ and C₂ products.

Computational details

All calculations were carried out using the Q-Chem 5.2 and 5.3 program packages. We used the PBE density functional⁵³ with an additional empirical dispersion correction (Grimme DFT-D2)⁵⁴ and the def2-TZVP basis set.⁵⁵ The accuracy of this method was confirmed by CCSD(T)/def2-TZVPPD benchmark computations on small model systems (see the ESI† for the details).

The reaction intermediates were fully optimized without constraints, and the solvation free energies were computed in water using the SMD implicit solvent model.⁵⁶ The reaction free

energies were calculated using the Computational Hydrogen Electrode (CHE) model,¹⁹ including the solvation free energies, but neglecting the vibrational contributions. A similar method was successfully applied to explore the CO₂RR reaction mechanism on metal clusters.^{26,57} The proton in each reaction step comes from a H⁺ transport chain in the aqueous electrolyte and is reduced by the electrons from the supporting electrode. The description of the proton-electron transfer is simplified and the barrier corresponding to this reaction is neglected in CHE. In line, recent grand-canonical DFT computations showed that the barrier corresponding to the proton transfer on a nickel single atom carbon-dioxide electroreduction catalyst is relatively small, namely in the range of a few to a few tens of kJ/mol for CO₂ electroreduction.⁵⁸ As shown in the ESI,† using the method proposed in ref. 58, we found that the protonation can precede the reduction step.

The non-covalent interaction of the clusters and the BDG nanoflake is interpreted based on Complementary Occupied-Virtual Pairs (COVP), computed using Energy Decomposition Analysis based on Absolute Localized Molecular Orbitals (ALMO-EDA).⁵⁹ Natural atomic charges were obtained from Natural Bond Orbital (NBO) analysis.⁶⁰ Nucleus-Independent Chemical Shift (NICS) values⁶¹ were calculated for the BDG model and compared to those of benzene, as a probe of aromaticity. This method was used previously to quantify the aromaticity and stability of boron and nitrogen-doped graphene nanoflakes.⁶²

Results

Anchoring atoms and doping patterns

The interaction between graphene and copper particles is known to be relatively weak^{63,64} and chemical modification is necessary for efficient anchoring.

Three model features must be selected for the graphene support: the dopant element, the dopant pattern, and the model geometry. We selected boron as the anchoring atom due to its high binding affinity to copper clusters (see the ESI,† for details) and because boron doped graphene allows copper atoms to aggregate into clusters.⁶⁵ The electrocatalytic activity of pure graphene can be increased by doping with almost any element;⁴¹ boron doping is among the few exceptions.⁶⁶ This ensures that not boron but the anchored metal cluster and its interaction with the support are in this study responsible for the catalytic activity. Joshi *et al.* investigated boron-doped graphene as a support for IrO₂ nanoparticle catalysts for the oxygen evolution reaction and found that boron doping not only increases the stability of the IrO₂ nanoparticle-graphene complex but also strengthens binding of the reaction intermediates to the nanoparticle, resulting in increased reactivity.³⁹ Boron doping of copper leads to efficient C₂ hydrocarbon production in the CO₂RR.⁶⁷ For the dopant pattern we chose one that was shown in ref. 65. Three boron dopant atoms surround a carbon vacancy, such that each atom bears its formal valency. Finally, we selected finite flake models,



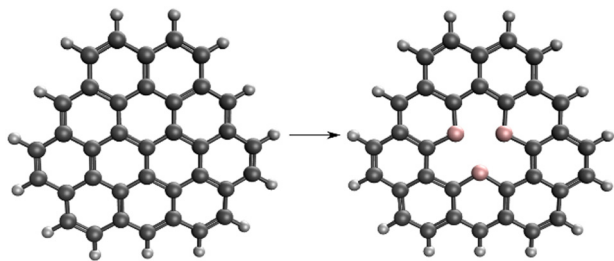


Fig. 1 Construction of a BDG nanoflake model.

motivated by the experimentally limited crystallinity of the doped graphene and, computationally, by the applicability of the well-established quantum chemical wavefunction analysis tools. It is necessary to consider a sufficiently large model system because it is known that copper clusters prefer to bind to the edges of finite polycyclic aromatic hydrocarbons (PAHs).⁶⁸

Our model system is based on a small graphene nanoflake, where the central carbon atom is removed, and the vacancy is surrounded by boron atoms. The initial graphene nanoflake is a non-Kekulé molecule which has a doublet ground state. If we remove the central carbon atom from the PAH and substitute the surrounding three carbon atoms with boron (Fig. 1), a molecule with a chemical formula of $C_{33}H_{15}B_3$ and a singlet ground state is obtained.

The highly negative NICS(1) (the ghost atom is placed 1 Å above the centre of the ring, see the ESI,† for the justification of this choice) value of -8.9 ppm of our nanoflake model compared to -9.8 ppm of that of the benzene shows that the BDG model system is aromatic, suggesting an enhanced stability of this particular doping pattern. The Wiberg bond indices between the carbon atoms are in the range of 1.2–1.3, which is between those of the ideal single and double C–C bonds and close to the ~ 1.4 C–C Wiberg bond index of aromatic benzene. The B–C and B–B bonds have bond index values of ~ 1.07 and ~ 0.4 , respectively. The aromaticity of the central ring is consistent with the fully delocalized π orbital (Fig. 2).

Single-layer boron-doped graphene can be synthesized using chemical vapor deposition (CVD) from different, boron-containing precursors including triethylborane⁶⁹ and diborane.⁷⁰ The band structure of boron-doped graphene was investigated^{69–71} and the electrical conductivity was measured.⁷¹ It was found that even after doping, graphene retains its excellent conductivity. The same is

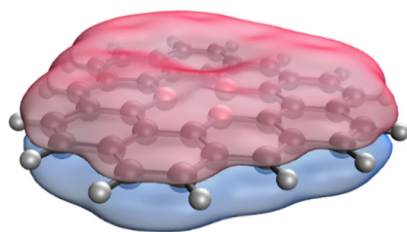


Fig. 2 Contour surface of the π orbital, delocalized over the whole BDG nanoflake.

true for the mechanical properties: they do not change significantly with boron doping.^{72,73} PAHs containing two boron atoms were also successfully synthesized;⁷⁴ they can be interpreted as boron-doped graphene nanoflakes. This shows that the bottom-up synthesis of boron-doped graphene with a well-defined structure must be feasible. Further discussion on the stability of the BDG nanoflake model is available in the ESI.†

Copper cluster anchoring to BDG nanoflakes

BDG bound copper cluster geometries were generated following the idea of “soft-landing”: the clusters were deposited on BDG with their most stable gas-phase structure, and these structures were subsequently relaxed. This procedure models the typical experimental synthesis process of cluster beam deposition.⁷⁵ The optimized geometrical structures of the free gas phase and the BDG nanoflake anchored Cu_n ($n = 1-8$) clusters with the natural charge of each Cu atom are depicted in Fig. 3. The interaction energies between the copper clusters and the BDG nanoflake and the clusters’ natural charges are given in Table 1. The small copper clusters (similar to the BDG bound single copper atom⁶⁵) are expected to be thermodynamically less stable than the bulk metal, but the large interaction energies with BDG (Table 1 and Section 3 in the, ESI†) clearly show that clusters synthesized in the gas phase can be soft-landed and immobilized on BDG, which prevents their aggregation.

The cluster-BDG interaction energy increases from $n = 1$ to $n = 3$, while a weaker, non-monotonic size-dependence is observed for larger clusters. The surface anchored Cu_n clusters exhibit partially positive charges, which saturate at approximately +2 for $n = 3$. The excess positive charges reside mainly on the boron bound copper atoms (Fig. 3). This observation and the correlation with the increase of cluster natural charges show that the boron-bound copper atoms of the cluster are responsible for the interaction.

As expected, the clusters preferentially bind to the boron dopant atoms. Comparing the gas-phase geometries to the clusters on BDG, a first noticeable difference is the shape changes from planar gas-phase Cu_4 , Cu_5 and Cu_6 to three-dimensional cluster shapes on BDG, with Cu_4 on BDG being an almost perfect tetrahedron.

The almost perfect tetrahedral shape of the Cu_4 cluster on BDG is remarkable. This cluster donates electrons to the support and obtains an approximately +2 natural charge. In the framework of the Phenomenological Shell Model (PSM):⁷⁶ the Cu $4s^1$ electrons are itinerant, which for the neutral Cu_4 cluster leads to the $1S^2 1P^2$ electron configuration (cluster orbitals within the PSM are denoted with capital letters). However, there are only two itinerant electrons in the formally di-cationic Cu_4 cluster, which corresponds to the $1S^2$ closed electronic structure; a closed electronic structure with enhanced stability.

Electronic structure analysis of the anchoring

The most relevant COVP pairs of the BDG bound clusters ($BDGCu_n$) are investigated. ALMOs are noted with capital letters according to the PSM (S, P, and D) if they belong to the metal



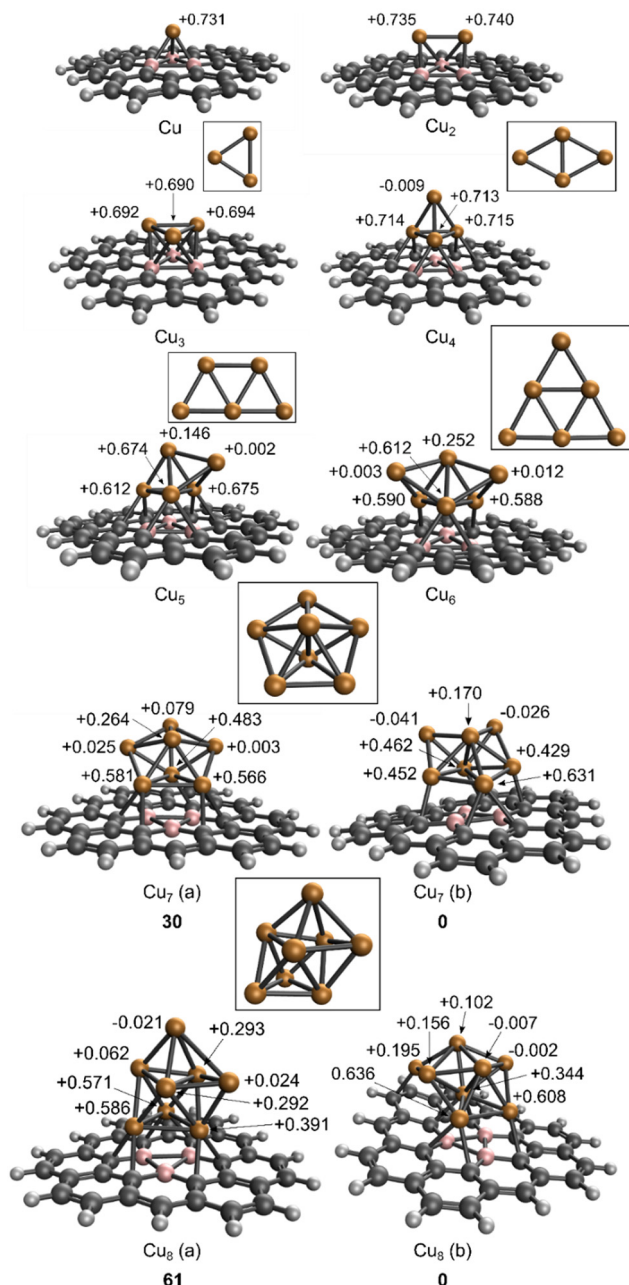


Fig. 3 The optimized structures of gas phase Cu_n ($n = 1-8$) and BDGCu_n supported clusters. The natural charges of the different Cu atoms are given in the case of BDG supported clusters. The relative energies of the different isomers are given by bold numbers (in kJ mol^{-1}).

cluster, and with Greek letters, commonly used for molecular orbitals, if they belong to the BDG nanoflake. The result for $n = 4$ is presented in Fig. 4, while analogous results for other cluster sizes are available in the ESI.† According to the PSM, the gas phase Cu_4 cluster has a $1\text{S}^21\text{P}^2$ electronic structure.

The COVP analysis shows that during the anchoring, the P orbital of the cluster donates electrons to the BDG π^* orbital (composed partly of the formally empty boron p_z atomic orbital). This process involves transfer of approximately half an electron from the cluster to the BDG, clearly highlighting the

Table 1 The cluster-BDG ($\text{C}_{33}\text{H}_{15}\text{B}_3$) interaction energies and natural charges of BDG bound Cu_n clusters

n	Interaction energy (kJ mol^{-1})	Cluster natural charge (in units of elementary charge)
1	−326	0.731
2	−389	1.48
3	−538	2.08
4	−507	2.13
5	−577	2.11
6	−568	2.06
7(a)	−527	2.00
7(b)	−557	2.08
8(a)	−490	1.98
8(b)	−552	2.03

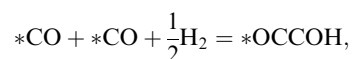
role of the electron deficient boron atoms. The second relevant donor is the S orbital of the cluster, donating to a σ^* orbital of the BDG nanoflake. The charge transfer is much smaller in this case (0.14 e), but the energy contribution is relatively high.

More generally, for $n = 3-8$ the main charge transfer is due to the electron donation from the clusters' P orbitals to the π^* orbitals of the BDG nanoflake. This π^* orbital consists of both the atomic p orbitals of carbon and boron atoms, with higher coefficients for the p orbitals of the three boron atoms. So the ALMO seems to have a delocalized domain in the centre of the ring. This ALMO corresponds formally to the LUMO of the individual BDG nanoflake (Fig. 4b). Likewise, the HOMO of the individual gas phase clusters is a P orbital for all $n = 3-8$. The second relevant donor ALMO is a cluster S orbital, and the acceptor is a σ^* orbital of the boron atoms. It must be noted that the D shell orbital also participates in the chemical bonding.

Overall, we can conclude that the interaction energy of the copper clusters and the BDG nanoflake is mostly due to the significant charge transfer between the two fragments. The cluster donates electrons to the BDG nanoflake. The boron atoms have a significant role in the interaction; they have the highest eigenvalues in the acceptor ALMOs (both π^* and σ^*).

Descriptors for C_2 formation

It was shown recently that the potential-determining, and thus the rate-determining, step of the CO_2RR reaction towards C_2 products was the C–C coupling through the reductive dimerization of two CO molecules:^{13,20,21,77}



where asterisks denote catalyst surface bound species. According to the results of Huang *et al.*,²² the reaction energy towards $*\text{OCCOH}$ can be used as the reactivity descriptor to estimate the feasibility of CO_2RR toward C_2 products with various catalysts:

$$\Delta E_{\text{OCCOH}} = E(*\text{OCCOH}) - E(*\text{CO}, *\text{CO}) - \frac{1}{2} \cdot E(\text{H}_2)$$

The lower this descriptor is, the higher the CO_2RR rate towards C_2 products. We computed the reaction energy of this C–C coupling step on all sites of the cluster for BDGCu_n ($n = 3-7$),



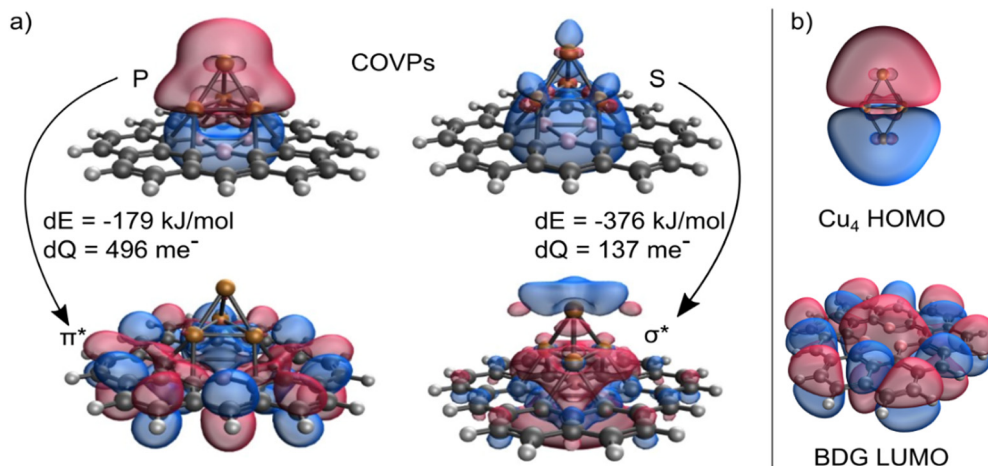


Fig. 4 (a) The most relevant COVP pairs of the BDGCu₄ system are depicted in each column. In the upper line the donor, in the lower line the acceptor orbital is shown. dE refers to the computed charge transfer energy, dQ is the transferred charge in millielectrons. (b) The HOMO of the gas-phase Cu₄ cluster and the LUMO of BDG.

Table 2 The reaction energies of the C–C coupling step on different sized BDG bound Cu_n ($n = 4$ –7) clusters

n	ΔE_{OCOCH} (kJ mol ^{−1})
4	112
5	29
6	36
7	28

and the reaction energies on the most reactive site of each cluster are listed in Table 2.

This C–C coupling step is always endothermic and is the least favoured for $n = 4$. For larger clusters ($n = 5$ –7) weak size-dependence is observed. While Cu₄ is shown to catalyse the CO₂ reduction towards C₁ products,^{26,27,30} this descriptor suggests somewhat lower C₂ selectivity. On the other hand, among the investigated cluster sizes, the descriptor has the smallest value in the case of Cu₇, implying more facile formation of C₂ products. Therefore, for a detailed comparison of the reactivities, we computed the reaction paths towards C₁ or C₂ products for Cu₄ and Cu₇ clusters.

Reactions towards C₁ products

We first located the most stable electrochemical binding site of CO₂, whereafter we systematically investigated the possible reduction pathways. The most feasible reaction paths are depicted in Fig. 5 and 6, while higher energy pathways are available in the ESI†

Fig. 5 shows the reaction paths towards C₁ products using BDGCu₄ and BDGCu₇ catalysts. The different reaction paths are branching already at the first step, when CO₂ is electrochemically adsorbed and reduced to either a carboxyl (*COOH, green line) or a formate group (*HCOO, blue line). It is well accepted^{14,26,43,58} that in the electrocatalytic process the CO₂ adsorption proceeds simultaneously with its reduction. The further reduction of *COOH leads to adsorbed *CO, whose

desorption from the cluster is thermodynamically unfavoured. The further hydrogenation of *CO to *CHO (blue line, higher in free energy) leads to *CH₂O (formaldehyde) and subsequently to *CH₃O. It is interesting to note that the *CH₃O intermediate can also be reached by the further consecutive reduction of *HCOO through formic acid (*HCOOH) and *H₂COOH. This is in line with previously found reaction paths on deposited Cu₄ clusters.^{27,30} The C–O bond breaks during the further reduction of *H₂COOH and formaldehyde (*CH₂O) is formed. Desorption of formaldehyde or formic acid is thermodynamically unfavoured. Thus, the further hydrogenation of *CH₃O leads to methanol. The desorption of methanol is also an endergonic step. The further reduction of the adsorbed methanol *CH₃OH leads to C–O bond breaking, and methane is formed. Methane eliminates easily from the cluster.

The green and blue reaction paths are analogous to the widely accepted ones for methanol formation on various copper surfaces^{17,18} and nanoparticles.²³ The most interesting difference between BDGCu₄ and BDGCu₇ is that the diverging blue reaction paths cross only in the latter case. Consequently, the reactivity of BDGCu₄ differs more from that of Cu surfaces, thus this cluster can open new reaction paths. Also, the different relative free energies of the intermediates imply that the methanol formation is somewhat more favoured in the BDGCu₄ than in the BDGCu₇ case, which opens up the possibility to tune the product composition by the cluster size.

It was shown for Cu surfaces that methane does not form from the hydrogenation of *CH₃O (or *CH₃OH). It follows a different pathway, where *COH instead of *CHO is formed from *CO, and after a C–O bond breaking, water and *CH_x ($x = 0, 1, 2, 3$) species are formed resulting in methane. We computed the formation of *COH, however, it is highly endergonic (see the ESI† for details), suggesting thermodynamic blocking of this pathway on small metal clusters.

The left side of Scheme 1 (green background) presents a simplified depiction of the C₁ reaction pathways on the BDG



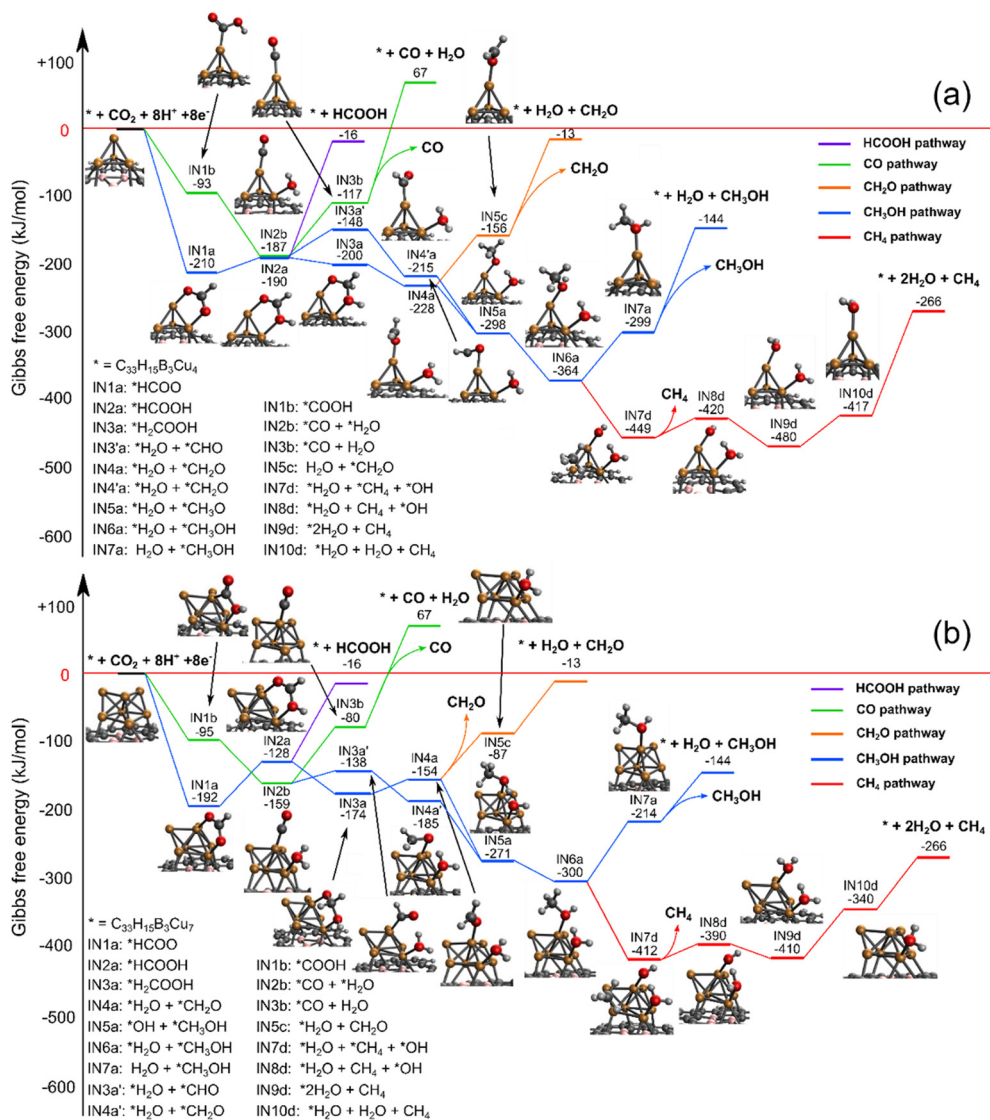


Fig. 5 The C₁ reaction pathway in an aqueous solution at 298 K, 1 atm using different sized copper cluster catalysts: (a) BDGCu₄ and (b) BDGCu₇.

supported clusters. Our computations show that on BDG supported small Cu clusters, the main C₁ products are methanol and methane with a higher methanol fraction in the case of BDGCu₄ than BDGCu₇.

Reactions towards C₂ products

We systematically investigated the analogous reaction path to those proposed by Kortlever *et al.*³⁴ and Xiao *et al.*²¹ for Cu surfaces towards ethylene and ethanol.

The most favoured reaction paths are depicted in Fig. 6. As described above, the most important step in the formation of C₂ products is the C–C coupling through the reductive dimerization of two catalyst surface bound *CO molecules, thus the reaction starts with a subsequent partial reduction of two CO₂ molecules, which is followed by the reductive dimerization and the formation of *OCCOH.

In a thermal reaction this is always an endothermic step (see the ESI† for the thermally activated reaction pathways). On the other hand, in the electrocatalytic process the solvation makes this step thermodynamically feasible in the case of BDGCu₇, thus the solvent even changes the qualitative reactivity. The fact that the C–C coupling is more likely to occur on the larger cluster may have also steric reasons due to the relatively crowded arrangement of the several reactants on the Cu₄ cluster.

Following the further hydrogenation of *OCCOH and C–O bond breaking, water dissociates and *CCO forms. Here, the tetrahedral shape of Cu₄ on BDG opens, and it recovers only after the desorption of product molecules. *CCO is then further hydrogenated to *CHCO, *CHCHO, and *CH₂CHO, where the reaction can continue in two different pathways. We denote the formation of ethanol and ethylene with blue and red lines on the figure, respectively. For the blue path the formation of *CH₂CH₂O from the *CH₂CHO intermediate is more facile than that

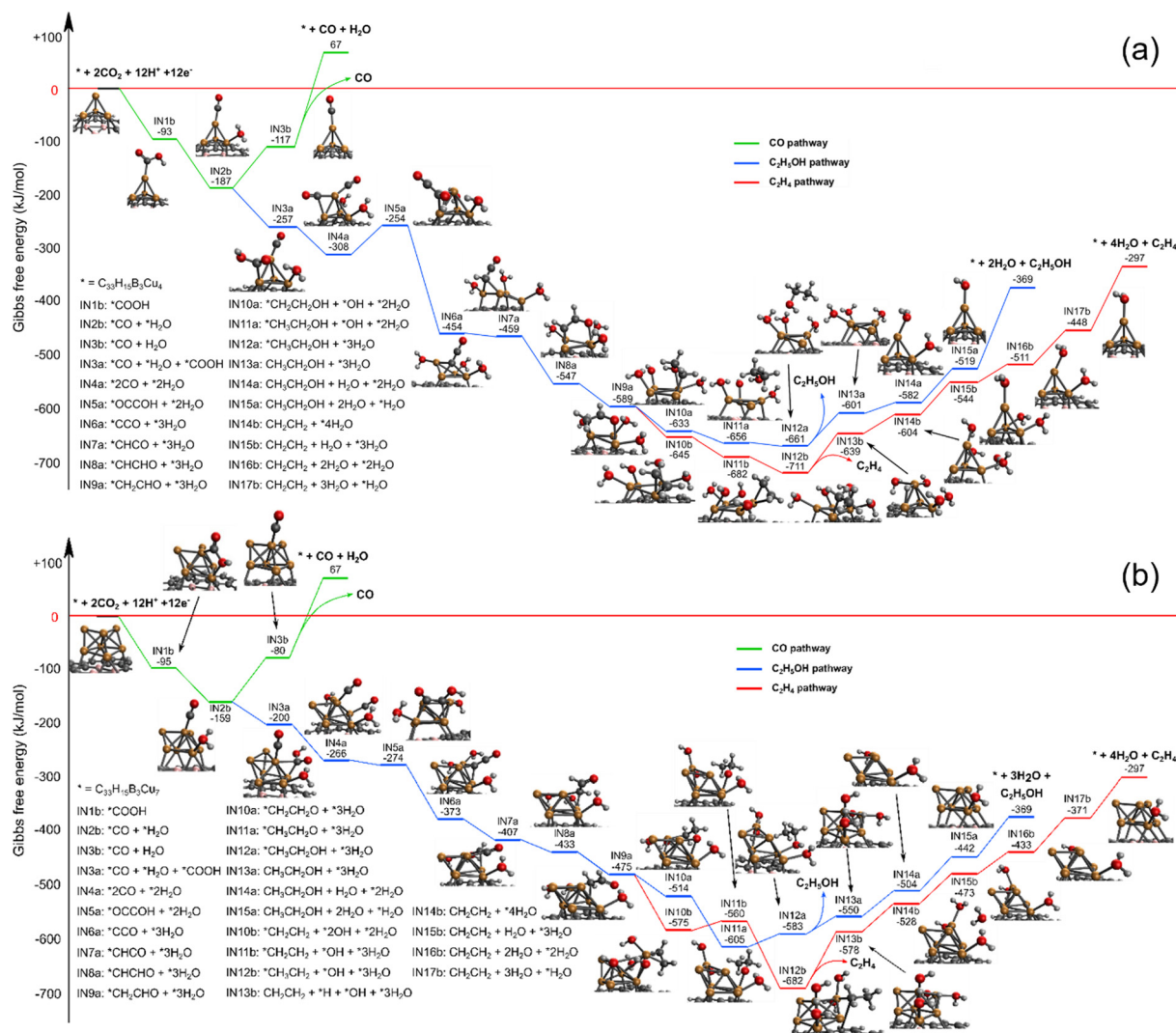


Fig. 6 The C_2 reaction pathway in an aqueous solution at 298 K, 1 atm using different sized copper cluster catalysts: (a) BDGCu₄ and (b) BDGCu₇.

of *CH_3CHO . On Cu₄ an adsorbed ethanol *CH_3CH_2OH is formed directly from *CH_3CH_2O by taking another hydrogen atom from an adsorbed H₂O molecule. On BDGCu₇, *CH_3CH_2O is the most stable intermediate, and *CH_3CH_2OH formation is slightly endergonic. The dissociation of ethanol from both clusters is an endergonic process, indicated by the reaction free energies of +60 kJ mol⁻¹ for BDGCu₄ and +33 kJ mol⁻¹ for BDGCu₇. This shows that the ethanol dissociation is more favoured on BDGCu₇, but it is thermodynamically not blocked even on BDGCu₄. Along the red path, to form ethylene from *CH_2CHO , a C–O bond breaking is required after a $H^+ + e^-$ transfer. The desorption of ethylene from the cluster is always endergonic, thus the further reduction of the adsorbed ethylene to an ethyl group is more likely to occur. From here, the only possibility for ethylene production is the β -elimination step, as it was proposed by Xiao *et al.*,²¹ however, we found this step also endergonic (+72 kJ mol⁻¹ for BDGCu₄ and +104 kJ mol⁻¹ for BDGCu₇). An adsorbed hydrogen atom is left on the cluster, which is needed to form a water molecule with an adsorbed by-product *OH .

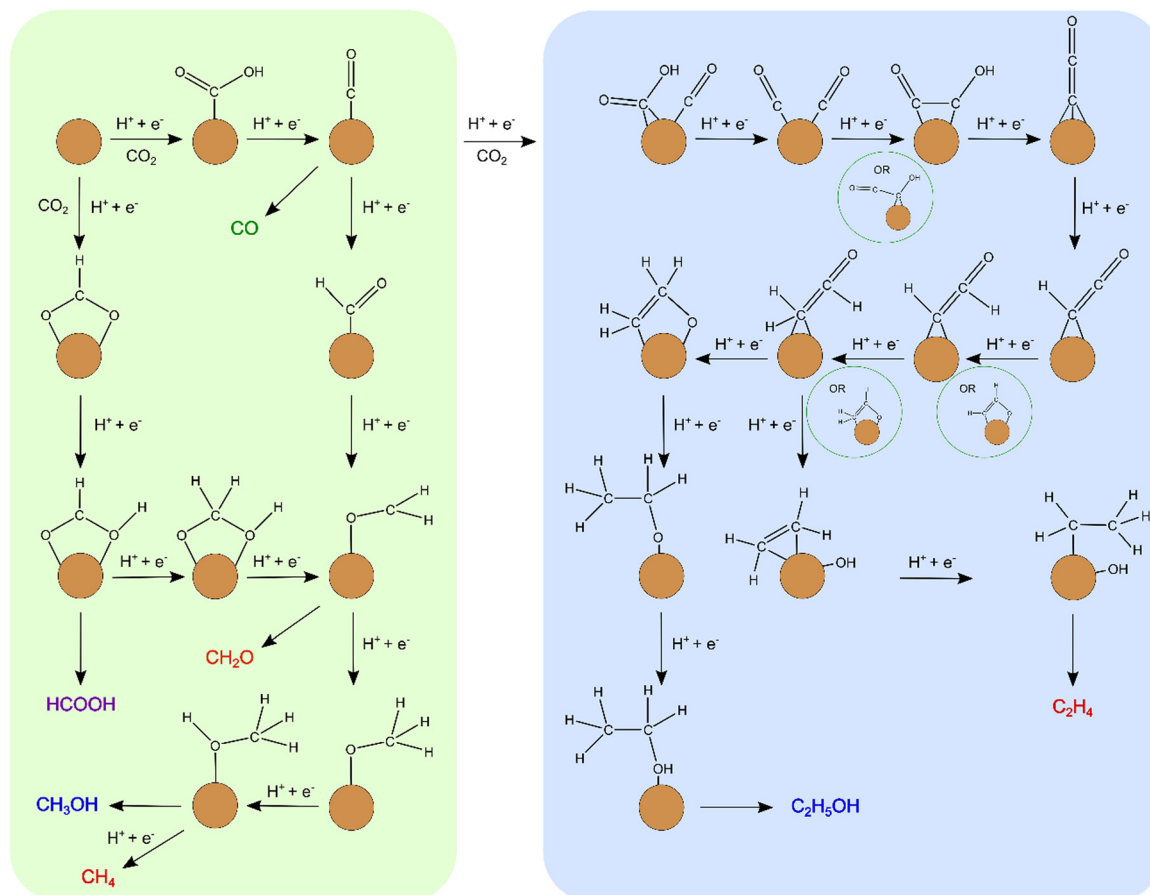
As it is described above, we observed small changes of the cluster structures during the reaction. The Cu₄ cluster opens during *CCO formation and closes again to its tetrahedral shape shortly after the products (ethanol and ethylene) desorb from the cluster. For Cu₇, the distance between the top two Cu atoms changes during the reaction. The small geometry change corresponds to a transition between the more stable pyramidal structure (Cu₇(b)) and a hexagonal bipyramidal shape (Cu₇(a)).

The computed reaction pathways and reaction free energies clearly show that BDG bound small Cu clusters can catalyse C_2 formation towards both ethylene and ethanol. A simplified summary of the C_2 reaction pathways is shown in the right part of Scheme 1 (blue background).

Conclusion

In summary, in this work we showed using a nanoflake model that boron doping is a promising method to immobilize small Cu_{*n*} (*n* = 3–8) clusters on graphene and the resulting system has





Scheme 1 A simplified scheme of the computed reaction pathways towards C₁ (green background) and C₂ (blue background) products.

high catalytic activity in the CO₂RR towards both C₁ and C₂ products. Large binding energies between the boron doped graphene nanoflake and the clusters are due to charge transfer; the Cu clusters donate electrons mainly to the boron-atoms. In this complex, boron-doped graphene is the supporting electrode material and small Cu clusters exhibit catalytic activity in the electrochemical reduction of CO₂. The free energies along the possible reaction paths confirm the catalytic activity of BDG supported Cu₄ and Cu₇ clusters for C₁ products. The size dependence is relatively weak but expected to allow the tuning of the methanol/methane product ratio. The investigation of the descriptors towards the C₂ products reveals that BDG supported copper clusters are promising catalysts. Detailed reaction paths for the BDG supported Cu₄ and Cu₇ clusters confirm this and show that BDGCu₇ has an increased selectivity towards ethanol and ethylene.

Conflicts of interest

There are no conflicts to declare.

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