



Cite this: *Polym. Chem.*, 2023, **14**, 2181

Polymer brush-grafted cellulose nanocrystals for the synthesis of porous carbon-coated titania nanocomposites†

Yen Theng Cheng,^{a,c} Qingbo Xia,^{b,c} Hongwei Liu,^d Marcello B. Solomon,^{id b} Chris D. Ling^{id b,c} and Markus Müllner^{id *a,c}

Cellulose nanocrystals (CNCs) are a renewable nanomaterials platform. Their characteristic one-dimensional morphology and surface chemistry offer opportunities for the templated synthesis of functional nanorods and nanotubes. Here we report the template-directed fabrication of mesoporous carbon-coated anatase TiO₂ nanotubes using polymer brush-grafted CNCs as nanoreactors. The nanoreactors consisted of a CNC core grafted with a poly(2-(dimethylamino)ethyl methacrylate) (PDMAEMA) shell made by surface-initiated atom transfer radical polymerisation (SI-ATRP). A water-soluble TiO₂ precursor, titanium(IV) bis(ammonium lactato)dihydroxide (TALH), was selectively loaded into the nanoreactor shell via ionic interactions. Pyrolysis of the CNC-*g*-PDMAEMA/TALH hybrids led to the carbonisation of the polymer template, the removal of the CNC core and the crystallisation of the TALH to produce carbon-coated nanocrystalline anatase. The resulting TiO₂/C nanotubes retained ~50 wt% of TiO₂ and ~13% wt% of carbon, and exhibited a specific surface area of ~111 m² g⁻¹. The simultaneously forming carbon framework suppressed the growth of titania crystallites to <5 nm. We further demonstrate the potential of our TiO₂/C nanomaterials to produce titania anode materials for lithium-ion batteries.

Received 21st February 2023,
Accepted 5th April 2023

DOI: 10.1039/d3py00194f

rsc.li/polymers

Introduction

Nanocelluloses (*i.e.* cellulose nanocrystals (CNCs), cellulose nanofibers (CNFs) and bacterial nanocelluloses) are a powerful and versatile class of renewable resources for the fabrication of advanced functional materials.^{1–4} Their exceptional mechanical properties, ease of modification, and distinct physical properties give them exceedingly diverse applications, such as additives for (nano)composites⁵ and films,⁶ modifiers to tune viscosity⁷ and barrier^{8,9} properties, and components for producing gels and foams,^{10,11} among others. Increasing interest in “green” resources means the use of cellulose-based materials is expected to expand rapidly in areas of global importance, such as health and

energy.^{12–14} In this context, CNCs have received growing attention because their inherent one-dimensional (1D) morphology, crystallinity, rheological and mechanical properties offer advantages in materials design; especially for applications where porosity, interconnectedness and hierarchical structure are important considerations.

Pristine and modified CNCs have been used as structural and functional components in batteries, supercapacitors, electronics and sensors,^{14–16} where the CNCs are typically employed as fillers or structural guides in conjunction with functional (nano)materials to fabricate nanocomposites. While pristine nanocelluloses can be readily employed, for example as liquid crystal matrices, surface modifications have been shown to dramatically enhance material processing by introducing better control over interface energy and component compatibility. The use of CNCs as a nanoreactor for functional materials synthesis, however, has not been studied in detail. The intrinsic 1D morphology and surface functionality of CNCs lend themselves to use as structure-guiding agents in the synthesis of inorganic or hybrid nanorods and nanotubes, where 1D soft templating strategies remain limited to cylindrical micelles and unimolecular polymers.^{17,18} In particular, the surface-initiated growth of polymer chains to afford dense polymer brushes¹⁹ produces 1D core-shell particles that can function as nanoreactors.²⁰

^aKey Centre for Polymers and Colloids, School of Chemistry, The University of Sydney, Sydney, NSW 2006, Australia. E-mail: markus.muellner@sydney.edu.au

^bSchool of Chemistry, The University of Sydney, Sydney, NSW 2006, Australia

^cThe University of Sydney Nano Institute (Sydney Nano), Sydney, NSW 2006, Australia

^dSydney Microscopy & Microanalysis, the University of Sydney node of Microscopy Australia, Sydney, NSW 2006, Australia

† Electronic supplementary information (ESI) available: Materials, methods, and supplementary results, including polymer and hybrid characterisation, electron microscopy, physisorption and electrochemical performance studies. See DOI: <https://doi.org/10.1039/d3py00194f>

<https://doi.org/10.1039/d3py00194f>



Nanostructured and nanoscale metal oxides are desired for a range of applications, including sensing, catalysis and energy storage.²¹ A metal oxide of growing interest in battery research is titania, due to its elemental abundance and safety profile;²² however, it suffers from relatively low capacity and poor conductivity. Nanostructuring may overcome these limitations.²² Controlling the morphology and porosity of metal oxides at the nanoscale typically enhances their electronic properties. In parallel, CNCs have been used to generate porous carbon scaffolds (e.g. *via* carbonising CNC aerogels).^{23,24} Developing an approach that uses CNCs as nanoreactors might therefore combine the benefits of soft templating of metal oxides with the opportunity to introduce a favourable carbon framework.

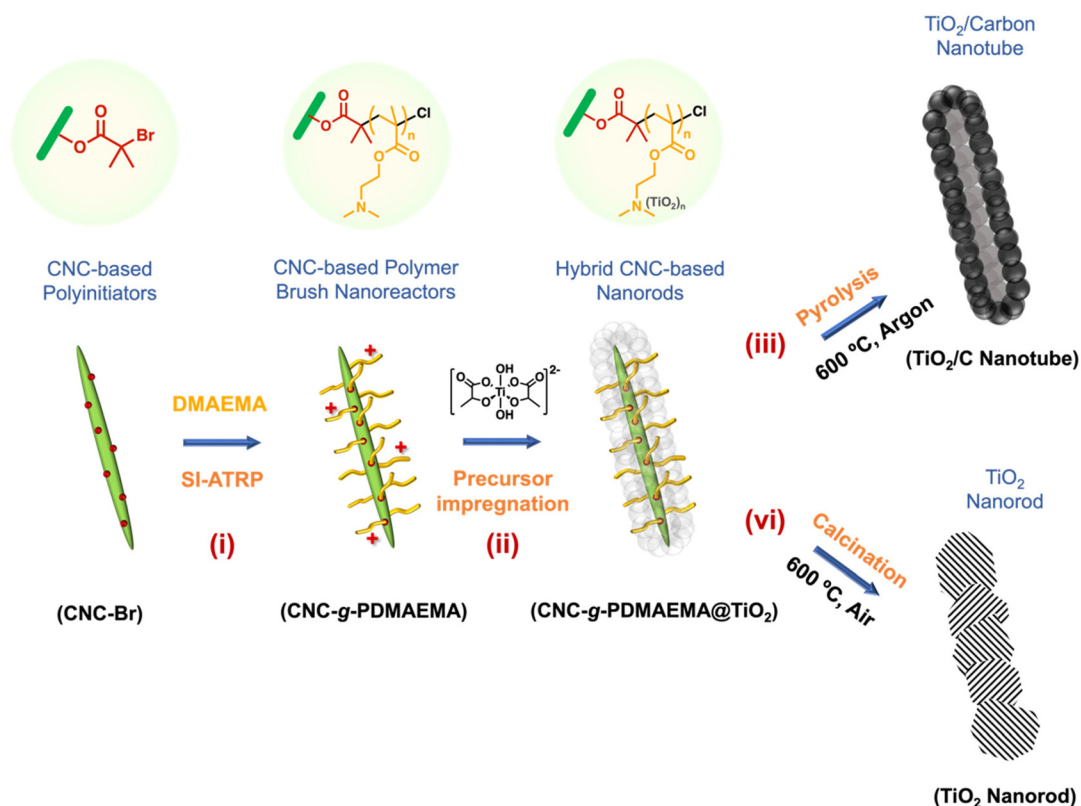
Herein, we demonstrate the synthesis of porous carbon-coated nanocrystalline anatase (TiO_2/C) *via* a soft templating route. A core-shell nanoreactor (CNC-*g*-PDMAEMA) was prepared *via* the surface-initiated atom transfer radical polymerisation (SI-ATRP) of DMAEMA from a CNC-based polyinitiator, CNC-Br (Scheme 1, i). A water-soluble anatase precursor, titanium(IV) *bis*(ammonium lactate)dihydroxide (TALH), was then complexed into the PDMAEMA polyelectrolyte shell (Scheme 1, ii) for the uniform build-up of hybrid materials. During pyrolysis, two simultaneous processes yielded a well-defined TiO_2/C nanocomposite: CNC-*g*-PDMAEMA transforms into a carbon framework which, in turn, restricts the growth of the anatase crystallites (Scheme 1, iii). The resulting TiO_2/C nano-

tubes were subsequently tested as negative electrode (anode) components in lithium-ion batteries (LIB), and their performance compared to that of their calcined counterparts (Scheme 1, iv).

Experimental section

Extraction of pristine CNC

Whatman no. 1 filter paper (15 g) was ground into a powder using a coffee grinder. The ground cellulose powder was hydrolysed using sulfuric acid (64 wt%, 260 mL) at 45 °C for 45 min. The acid hydrolysis was quenched by diluting the cellulose suspension with deionised water (2.6 L). The suspension was left to sediment overnight. The acidic supernatant was removed. The cellulose sediment was redispersed in water and centrifuged (6000 rpm) for 20 min. The acidic supernatant was removed. The same redispersion-centrifugation and supernatant disposal processes were repeated. The residual cellulose suspension was dialysed (MWCO = 14.5 kDa) against deionised water for three days with changes of dialysis water regularly until a pH of 5–6 (pH of deionised water) was reached. The cellulose suspension was left to sediment for three days and the supernatant (CNC suspension) was freeze-dried from water to yield pristine CNC (9 g, 55 mmol of glucose units) as a white, fluffy powder.



Scheme 1 Template-directed formation of anatase TiO_2/C nanotubes using CNC-based polymer nanoreactors.



Preparation of the CNC-Br polyinitiators

Pristine CNC (0.300 g, 1.85 mmol) was dispersed in DMF (300 mL) to a homogenous suspension, aided by sonication in a Soniclean 120T sonicator (240 V, 50/60 Hz) for 10 min. To the CNC suspension, triethylamine (TEA, 0.562 g, 5.55 mmol) and DMAP (22.6 mg, 1.85×10^{-1} mmol) were added. The CNC suspension was cooled to 0 °C in an ice bath. After stirring for 30 min, α -bromoisobutyl bromide (α -BiBB, 1.28 g, 5.55 mmol) was then introduced to the cold CNC suspension in a drop-wise manner. The esterification reaction was left to proceed overnight. The reaction containing CNC-Br was purified by several cycles of centrifugation and redispersion in DMF (3×30 mL) and water (1×30 mL). The CNC-Br was freeze-dried from water. Br content by mass (Br wt%) was determined by elemental analysis.

Preparation of the CNC-g-PDMAEMA nanoreactors

The general CNC-g-PDMAEMA grafting-from SI-ATRP is as follows: in a Schlenk flask containing CNC-Br (50 mg, $n(\text{Br}) = 4.1 \times 10^{-2}$ mmol) in DMF, DMAEMA (3.84 mL, 20.5 mmol) and HMTETA (9.5 mg, 4.1×10^{-2} mmol) were added. The reaction mixture was degassed by four freeze-pump-thaw cycles with N_2 . Following this, CuCl (4.1 mg, 4.1×10^{-2} mmol) was then introduced to the frozen reaction mixture under a gentle N_2 flow. After the final freeze-pump-thaw cycle, the SI-ATRP reaction was initiated at 65 °C. After 2 h, the polymerisation was terminated by exposure to atmospheric air and cooling to room temperature. The product was purified by several cycles of centrifugation and redispersion in DMF (3×30 mL) and water (1×30 mL). The purified CNC-g-PDMAEMA brushes were freeze-dried from water. Monomer conversion was 22% by determining from changes in characteristic ^1H NMR integrals and the degree of polymerisation (DP) was calculated to be PDMAEMA₁₁₂ assuming all initiation sites were initiated during polymerisation. To assess polymerisation control, the same polymerisation was run using a sacrificial initiator ethyl α -bromoisobutyrate (EBiB, 8.0 mg, 4.1×10^{-2} mmol).

Preparation of the linear PDMAEMA

DMAEMA (648 mL, 3.9 mmol) and HMTETA (12.0 mg, 5.1×10^{-2} mmol) were added to a Schlenk flask containing EBiB (5.0 mg, 2.6×10^{-2} mmol) in THF. The reaction mixture was degassed by four freeze-pump-thaw cycles with N_2 . CuCl (3.0 mg, 3.0×10^{-2} mmol) was then introduced to the frozen reaction mixture under a gentle N_2 flow. After the final freeze-pump-thaw cycle, the polymerisation was initiated at 25 °C. After 2.5 h, the polymerisation was terminated by exposure to atmospheric air and cooling with liquid nitrogen. Copper was removed by passing the mixture through an aluminium oxide column. The product was purified by three cycles of precipitation and redissolving in cold diethyl ether and THF, respectively. The residual solvent was removed from the purified PDMAEMA under high vacuum at room temperature. Monomer conversion was 28% by determining from changes in characteristic ^1H NMR integrals, resulting in a DP of 42 DMAEMA units.

Formation of the TiO₂/carbon and TiO₂ nanomaterials

In a typical hybrid formation procedure, CNC-g-PDMAEMA (0.300 g, 1.79 mmol DMAEMA) was dispersed in water, aided by sonication in a Soniclean 120T sonicator (240 V, 50/60 Hz) for 10 min, to yield a homogenous suspension (0.5 mg mL^{-1}). TALH (2.7 g, 8.9 mmol) was added dropwise to the suspension under stirring. The pH of the suspension was adjusted to pH 2 using HCl (1.0 M). The TALH infiltration of the CNC-g-PDMAEMA was continuously stirred overnight. The resulting CNC-g-PDMAEMA/TALH hybrids were purified *via* several cycles of centrifugation (4200 rpm for 15 min) and redispersion in water (3×30 mL). Specifically, unreacted/free TALH dissolved in the water was removed by decanting the supernatant layer consecutively. The purified CNC-g-PDMAEMA/TALH hybrids were then heated to 95 °C overnight, according to a procedure by Caruso *et al.*²⁵ Finally, the hybrids were either pyrolysed in argon or calcined in air (600 °C, 2 h, heating rate: 3 °C min^{-1}) to produce TiO₂/C nanotubes or pure TiO₂ nanomaterials, respectively.

Results and discussion

The stepwise build-up of core-shell CNC-g-PDMAEMA polymer brush nanoreactors is schematically summarised in Scheme 1. Firstly, pristine CNCs (with lengths ranging between 30–100 nm) were extracted from filter paper with reference to the protocol reported by Edgar *et al.*²⁶ Their morphology and dimensions were verified *via* transmission electron microscopy (TEM) (Fig. S1-1†). Pristine CNC with cellulose I structure was also identified using powder X-ray diffraction (PXRD) (Fig. S2†). Hydroxyl groups on the CNCs surface were then converted using α -BiBB to install ATRP initiator sites on the surface of the CNCs, yielding a 1D polyinitiator (CNC-Br). The successful introduction of ATRP initiators to the surface of CNCs was confirmed *via* Fourier-transform infrared (FTIR) spectroscopy (Fig. 1a). Compared to pristine CNCs (Fig. 1a, black), the presence of a carbonyl stretch at 1748 cm^{-1} for the CNC-Br polyinitiator indicated the attachment of α -BiBB. The esterification reaction was also verified using PXRD, in which a change in the crystallinity of CNC was observed (Fig. S2†). The bromine content on the polyinitiator was determined to be 6.66 wt% by elemental analysis, which is equivalent to a degree of substitution of $\sim 40\%$ of surface hydroxyl groups (detailed calculation is provided in the ESI, section S3†).^{27,28} Next, PDMAEMA₁₁₂ polymer sidechains were grafted *via* SI-ATRP. Note, DMAEMA itself has been shown to serve as a reducing agent/ligand in ATRP.²⁹ For our work, we opted for HMTETA as the ligand as it is a commonly used when grafting from CNC surfaces.^{30–32} Moreover, the sacrificial initiator approach indicated a controlled polymerisation with first-order polymerisation kinetics (Fig. S3†) and the resultant sacrificial PDMAEMA has a dispersity (\mathcal{D}) of 1.18 (Fig. S4†). The ^1H NMR spectrum of CNC-g-PDMAEMA₁₁₂ with peak assignment is shown in Fig. 1b. A more pronounced carbonyl stretch and a new methyl signal at 1442 cm^{-1} on the corresponding FTIR





Fig. 1 (a) FTIR spectra of pristine CNC (black), CNC-Br (blue) and CNC-g-PDMAEMA₁₁₂ (yellow) and linear PDMAEMA₄₂ reference (grey). The appearance of a carbonyl peak at 1748 cm⁻¹ confirmed the introduction of ATRP initiator on CNC-Br. The intensifying peaks at 1748 cm⁻¹ and 1442 cm⁻¹ highlighted the presence of the PDMAEMA sidechains. (b) ¹H NMR spectral assignment of CNC-g-PDMAEMA₁₁₂, measured in CDCl₃. (c) TGA data of the thermal degradation of pristine CNC (black), CNC-Br (blue) and CNC-g-PDMAEMA₁₁₂ (yellow) in air.

spectrum further confirmed the successful grafting of the PDMAEMA sidechains (Fig. 1a). In our previous study on CNC-g-PDMAEMA, we could use atomic force microscopy phase imaging to visualise the core-shell character and nanoparticle-like morphology of these nanoreactors.²⁰ In addition, differences in the thermal degradation profiles of the pristine, CNC-Br and CNC-g-PDMAEMA (Fig. 1c) further underscored the successful modifications on the CNC surface. Thermogravimetric analysis (TGA) showed an onset degradation temperature of 150–170 °C for pristine CNCs, which is consistent with the value in literature reported for CNC with a cellulose I structure.³³ The onset degradation temperature was increased once ATRP initiators and polymer sidechains were installed. The increased thermal stability of CNC-Br may be attributed to the desulfation of CNC surface when the surface sulfate groups are substituted with 2-bromoisobutyryl groups.^{34,35} Additionally, both desulfation and the grafted PDMAEMA sidechains further contributed to the thermal stability of CNC-g-PDMAEMA.

With a polyelectrolyte shell, the CNC-g-PDMAEMA nanoreactors could be dispersed into acidic water to be used as uniform and shape-anisotropic templates for the fabrication of organic-inorganic hybrid materials. At neutral and low pH, PDMAEMA is positively charged and can complex the oppositely charged and water-soluble titania precursor (TALH). The benefits of using a stable water-soluble titania precursor with controllable hydrolysis, like TALH, has found increasing interest in recent years, including by our group.^{36–41,56} Complexing the CNC-g-PDMAEMA with TALH yielded uniform rod-like hybrids (denoted as CNC/TALH hereinafter), as verified by scanning electron microscopy (SEM) and TEM (Fig. 2a and b). TALH exclusively infiltrated the polymer shell, while the CNC core ensured the morphology preservation but remained inaccessible. This could be visualised *via* a greyscale analysis of TEM bright field images of the hybrid nanorods (Fig. 2c, inset), whereby the lower contrast in the middle of each nanorod indicated the CNC core. No crystallinity was observed using PXRD of the CNC/TALH hybrids (Fig. 3b, black plot, Table 1).

Next, we pyrolysed our hybrid materials under argon. We hypothesised that pyrolysis would convert polymers into carbon while TALH begins to crystallise and form anatase. However, the forming carbon scaffold should limit the overall anatase crystallite growth and prevent sintering. As TEM showed, pyrolysis of the hybrid nanorods preserved the overall 1D morphology, albeit introducing a level of roughness to the surface of the formed TiO₂/C nanotubes (Fig. 2e and f). Nevertheless, the overall core-shell structure was preserved, with the lower contrast core still visible in TEM (Fig. 2f, inset). Instead of a cellulose core, TiO₂/C now consisted of a pyrolysed hollow core (Fig. 2e and f), which can be further shown through N₂-physisorption measurements (Fig. S6†). At the same time, an amorphous carbon layer coating the TiO₂/C nanomaterials was introduced, as can be seen by high-resolution TEM (HR-TEM) image (Fig. 2e, inset). TGA measurements revealed the retention of carbon (13 wt%) and TiO₂ (53 wt%)



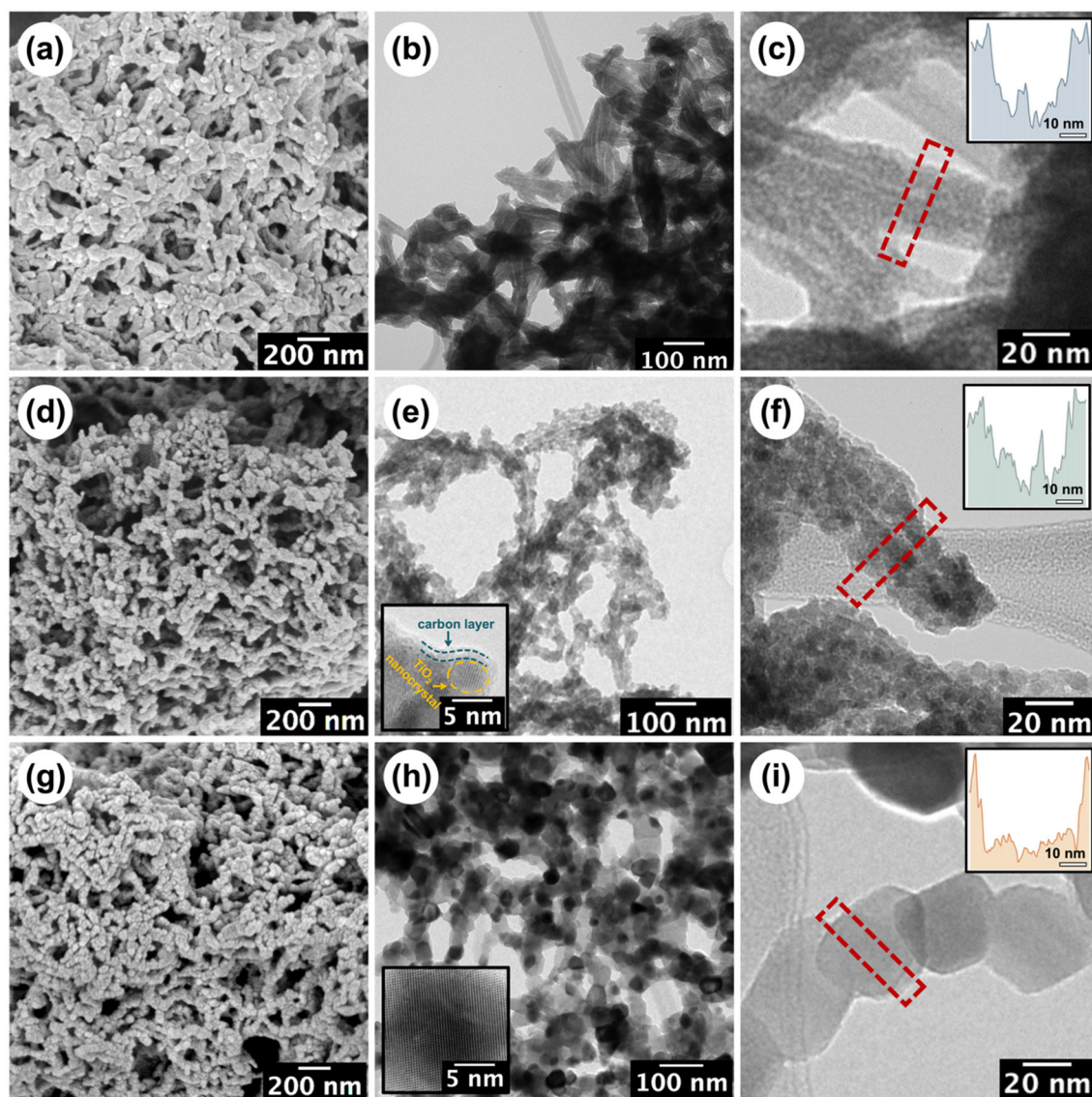


Fig. 2 SEM and TEM micrographs of the (a–c) CNC/TALH hybrids, (d–f) TiO_2/C nanotubes and (g–i) TiO_2 nanorods. The insets in (e/h) are the corresponding HRTEM images, see Fig. S5† for the full figures. The insets in (c/f/i) show the grey-scale analysis of the diameter across the corresponding materials.

in the TiO_2/C nanotubes (Fig. 3a). Moreover, PXRD confirmed the exclusive formation of anatase from TALH (Fig. 3) with all peaks fully indexed to the anatase reference. Peak broadening suggested the presence of small TiO_2 crystallites. By applying the Debye–Scherrer equation,⁴² the average crystallite size in TiO_2/C was estimated to be 4.6 nm (Fig. 3b, blue plot, Table 1), consistent with HR-TEM (Fig. 2e, inset). The carbon structure of TiO_2/C was further investigated using Raman spectroscopy, identifying two peaks corresponding to disordered (D-band) and graphitic (G-band) carbon (Fig. S7†). The peak intensity ratio of D-band and G-band (I_D/I_G) was found to be 1.24, which implied amorphous carbon is the dominant carbon in this material. Similarly, characteristic signals of TiO_2 were identified in the TiO_2/C sample but with weakened intensity due to the carbon scaffold encasing the TiO_2 crystallites (Fig. S7†).

In stark contrast, calcination in air removed all organic materials, and no carbon scaffold was preserved (Fig. 2b and Fig. S7†). While the overall rod-shape of the CNC template can still be seen (Fig. 2g), the formation of larger TiO_2 crystallites due to sintering indicated a loss of control in the templating process (Fig. 2h and i). For this reason, the internal core structure becomes less obvious and progressively inaccessible. The average crystallite size in the TiO_2 nanomaterial, as calculated *via* Debye–Scherrer equation, was ~ 36 nm, which is eight-fold larger than that of TiO_2/C . This underscored the contribution and benefit of the carbon scaffold in minimising crystallite growth.

The preservation of carbon on the material also had a pronounced effect on the specific surface area of the nanomaterials. N_2 -physisorption measurements were performed on all three nanomaterials (hybrid, TiO_2/C and TiO_2) in order to



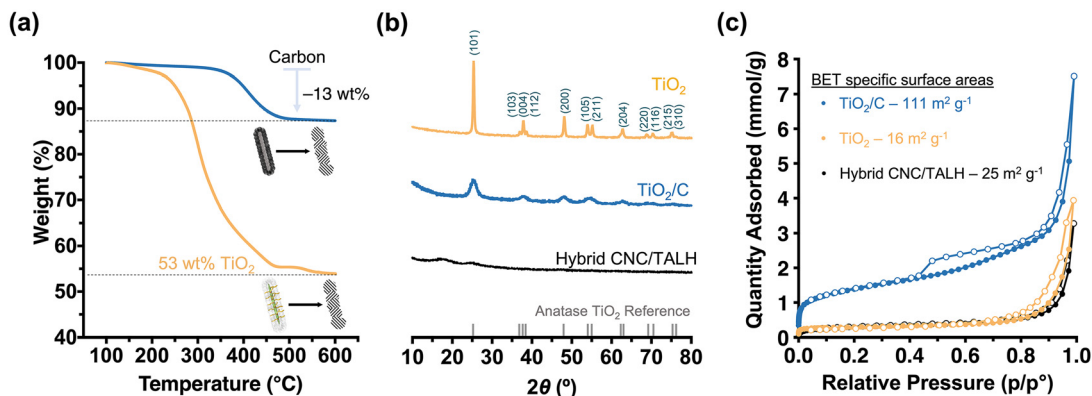


Fig. 3 (a) TGA data of hybrid nanorods (yellow) and TiO_2/C nanotubes (blue) in air. The residual weight for the hybrids corresponds to the TiO_2 content of the CNC-*g*-PDMAEMA template while weight loss recorded for TiO_2/C corresponds to the carbon content. (b) PXRD data ($\text{Cu K}\alpha$, $\lambda = 1.5406 \text{ \AA}$) for the hybrids (black), TiO_2/C (blue) and TiO_2 (yellow) nanomaterials. The grey vertical ticks designate the Bragg diffraction peaks of anatase TiO_2 . (c) N_2 -physorption isotherms at 77 K of hybrid (black), TiO_2/C (blue) and TiO_2 (yellow) nanomaterials, determined by applying the Brunauer–Emmett–Teller (BET) theory. Filled and open symbols indicate adsorption and desorption isotherms, respectively.

Table 1 Summary of characterisation data and anode performance of the nanomaterials

Samples	Crystallite size ^a (nm)	S_{BET} ^b ($\text{m}^2 \text{g}^{-1}$)	Pore volume ^b ($\text{cm}^3 \text{g}^{-1}$)	Capacity ^c (mA h g^{-1})	Capacity loss ^d (%)
CNC/TALH	n/a	25	0.010	—	—
TiO_2/C	4.6	111	0.046	341	5
TiO_2	36.4	16	0.016	189	40

^a Average crystallite size calculated from PXRD using the Debye–Scherrer equation. ^b S_{BET} : specific surface areas and pore volumes estimated based on the BET theory and DFT models, respectively. ^c Discharge capacity based on the fifth cycle. ^d Capacity loss as determined by the discharge capacity loss at the 100th cycle since the 5th cycle.

measure the BET^{43} specific surface areas and pore size distributions based on density functional theory (DFT)⁴⁴ (Fig. 3c, Table 1 and Fig. S6†). As expected, the organic–inorganic hybrids showed minimal meso-porosity in the system with a relatively small specific surface area ($25 \text{ m}^2 \text{g}^{-1}$) and pore volume ($0.010 \text{ cm}^3 \text{g}^{-1}$). After pyrolysis, however, the TiO_2/C nanotubes demonstrated a significant increase in accessible surface area ($111 \text{ m}^2 \text{g}^{-1}$) and pore volume ($0.046 \text{ cm}^3 \text{g}^{-1}$), especially due to the formation of new micro- and mesopores (mostly within 1–12 nm pore width) (Fig. S6b†). As discussed above, calcination led to a less pronounced templating effect, crystallite sintering and the absence of a carbon scaffold in the TiO_2 nanomaterials. Together, this limited the specific surface area ($16 \text{ m}^2 \text{g}^{-1}$) and pore volume ($0.016 \text{ cm}^3 \text{g}^{-1}$) due to the loss of micropores and meso-porosity in the process (Fig. 3c and Fig. S6c†).

We established that our CNC-based templating route affords 1D nanomaterials with high specific surface areas, while a carbon scaffold can minimise the crystallite growth of anatase. We had targeted anatase in our study as it is a promising semiconductor with great potential in batteries.²² Considering the desired size of $<7 \text{ nm}$ for anatase in lithiation processes,^{45,46} we then assessed the viability and performance of our nanomaterials in LIBs. Several studies had further demonstrated that the presence of a carbon scaffold may offer additional stability not only to the nanomaterials but also to their use in electronic applications.^{22,47–49} Our focus was,

therefore, on the TiO_2/C nanomaterials, but also prepared LIBs from the calcined nanomaterials (Fig. S8-1†) and commercial, non-templated TiO_2 nanoparticles (Fig. S8-2†) for comparison. Our TiO_2/C nanotubes exhibited a promising electrochemical performance as LIB anodes. The performance was studied under galvanostatic conditions over the potential window 2.5–0.01 V vs. Li/Li^+ (Fig. 4). Table 1 provides an overview of the discharge capacities and the capacity retention over 100 cycles of the templated TiO_2/C and TiO_2 nanomaterials tested at the current density of 0.1 C. From their initial discharge voltage curves (Fig. S8-3†), it became evident that these two materials behave very differently, as we discuss below.

The TiO_2/C nanotubes achieved a reversible high discharge and charge capacities of 388 mA h g^{-1} and 386 mA h g^{-1} in the second cycle, respectively (Fig. 4a). The resulting capacities were larger than the theoretical capacity of anatase (335 mA h g^{-1}),⁵⁰ which we attributed to the *in situ* installed porous carbon scaffold within our pyrolysed nanomaterial. Porous carbons can, apart from Li-intercalation of crystalline graphitic nanodomains, facilitate additional lithiation mechanisms, such as the surface absorption and Li-deposition into nanopores.^{51,52} The TiO_2/C nanotubes experienced a significant but gradual capacity loss of $\sim 50 \text{ mA h g}^{-1}$ in the first five cycles until reaching a stable capacity of (341 mA h g^{-1}). The loss can be ascribed to a stabilisation process between the porous anode and the electrolyte. Electrolyte decomposition is a domi-





Fig. 4 (a) The electrochemical performance of TiO_2/C nanotubes as LIB anodes: (a) galvanostatic charge/discharge voltage profiles in cycles 2, 5, 50 and 100 at 0.1 C, (b) cycling performance over 100 cycles at 0.1 C (the plot fluctuation observed in the specific capacity in (b) is caused by the changes in room temperature during battery cycling). (c) Rate performance and (d) galvanostatic charge/discharge curves at various C-rates.

nant side reaction that typically occurs at the beginning of battery cycling, leading to the formation of a passivation layer known as the solid-electrolyte interphase (SEI) layer on the surfaces of the anode electrodes.^{53,54}

As TiO_2/C nanotubes exhibited a high specific surface area ($111 \text{ m}^2 \text{ g}^{-1}$), the electrolyte decomposition on them is expected to be significant. Consequently, an extremely high discharge capacity of 640 mA h g^{-1} was only achieved in their initial discharge cycle (Fig. S8-3†). Moreover, for our porous material, micropores (<2 nm) may become blocked by the decomposing electrolyte, reducing Li-deposition in the early cycles. It takes several initial cycles for the SEI layer to be chemically and morphologically stabilised on the electrode surfaces (especially for materials with high surface areas), from which point our batteries stabilised and minimised further capacity loss between the 5th to 50th cycles ($\sim 4 \text{ mA h g}^{-1}$, 1%). The Coulombic efficiency rapidly reached $\sim 100\%$ confirming a reversible lithiation–delithiation process in the subsequent cycling of our system (Fig. 4b). The average reversible capacity of TiO_2/C nanotubes for cycles between 50 and 100 was 317 mA h g^{-1} , which is comparable to or even higher than that achieved from other anatase-carbon nanomaterials previously reported.⁵⁵ In comparison to the calcined TiO_2 nanorods (Fig. S8-1a and S8-1b†) and commercial nano-sized anatase (Fig. S8-2a and S8-2b†), the TiO_2/C nanotubes showed

a much improved and stable cycling performance. Moreover, the rate capability (Fig. 4c and d) of the TiO_2/C was strongly enhanced compared to the calcined nanomaterials (Fig. S8-1c and S8-1d†). A high capacity of 193 mA h g^{-1} , $\sim 55\%$ of the at 0.1 C, was achieved when the current density increased by 50 times to 5.0 C. Switching the current density back from 5.0 C to 0.1 C, the maximum capacity of 350 mA h g^{-1} was immediately recovered, demonstrating a robust electrochemical stability and fast lithiation–delithiation kinetics of our TiO_2/C nanotube materials. We attribute this excellent rate capability to the synergistic effects stemming from our templating method. The PDMAEMA shell ensured a homogenous distribution of anatase TiO_2 around the CNCs and arranged them into a nanorod. The *in situ* carbon formed during the pyrolysis step retained the 1D morphology and introduced meso-porosity with accessible pores that promote Li^+ movement. More importantly, the carbon also restricted the anatase crystallite growth to an advantageous size of <5 nm. The small crystallites enabled our material to better accommodate faster lithiation and delithiation reactions at high current densities (such as 1.0 C–5.0 C). The large surface area provided an increased reaction interface between the electrolyte and electrode for Li^+ diffusion into/from the TiO_2/C nanotubes, while the small anatase crystallites enable an efficient and short diffusion pathway for Li^+ ions and electrons across the anatase bulk.



Conclusions

We have presented a facile fabrication method for mesoporous carbon-coated anatase with rod-like morphology starting from a renewable CNC resource. The TiO₂ precursor was exclusively incorporated into the PDMAEMA shell of our core-shell template nanorods to yield 1D organic-inorganic hybrid nanomaterials. Pyrolysis of the materials produced TiO₂/C nanotubes with high surface area and meso-porosity. Moreover, the CNC-g-PDMAEMA template converted into a carbon scaffold that surrounded the forming anatase crystallites and limited their overall growth to below 5 nm. The synergistic effect of the small TiO₂ nanocrystals in a highly porous, carbon-based framework highlight the potential use of our nanomaterials as anodes in LIBs. We anticipate that the construction of *in situ* carbon-coated metal oxide nanorods/nanotubes through our approach can be applied to other functional oxide materials, particularly for battery electrode materials that suffer from intrinsically low electrical and ionic conductivities. Moreover, the composition and carbon content may be easily tailored *via* the brush length, while the overall process could be extended to other cellulosic materials, such as cellulose nanofibers.

Author contributions

M. M. conceived the idea and supervised the research with C. D. L., Y. T. C. and M. M. planned and developed the experimental setup. Y. T. C. performed all the experiments and analysed the data. Q. X. and Y. T. C. performed the electrochemical experiments and analysed the data. H. L. contributed to the collection of TEM images. Y. T. C. and M. B. S. performed the N₂ physisorption measurements and analysed the data. All the authors discussed the results. Y. T. C. and M. M. co-wrote the manuscript with inputs from all the authors.

Conflicts of interest

The authors declare no conflict of interest.

Acknowledgements

M.M. and C. D. L. acknowledge the Australian Research Council for their Future Fellowship (FT200100185, M. M.) and Discovery Projects (DP200100959, C.D.L.; DP220100452, M. M.), respectively. This research was facilitated by access to Sydney Analytical, a core research facility at the University of Sydney. The authors acknowledge the technical and scientific assistance of Sydney Microscopy & Microanalysis, The University of Sydney node of Microscopy Australia. We acknowledge Prof. Deanna D'Alessandro for use of the 3-Flex Gas Adsorption Analyzer and Dr Michelle Wood for performing the Raman measurements. Y. T. C. is a grateful recipient of a University of Sydney International Scholarship (USyDIS). Q. X. thanks the Australian Institute of Nuclear

Science and Engineering for the Early Career Researcher (ECR) Grant and the Sydney Nano Institute for the ECR Support Fund. M. M. is a grateful recipient of a University of Sydney Research Accelerator (SOAR) Prize.

References

- 1 E. Kontturi, P. Laaksonen, M. B. Linder, Nonappa, A. H. Gröschel, O. J. Rojas and O. Ikkala, *Adv. Mater.*, 2018, **30**, 1703779.
- 2 K. Heise, E. Kontturi, Y. Allahverdiyeva, T. Tammelin, M. B. Linder, Nonappa and O. Ikkala, *Adv. Mater.*, 2021, **33**, 2004349.
- 3 E. Lizundia, D. Puglia, T. D. Nguyen and I. Armentano, *Prog. Mater. Sci.*, 2020, **112**, 100668.
- 4 P. Lv, X. Lu, L. Wang and W. Feng, *Adv. Funct. Mater.*, 2021, **31**, 2104991.
- 5 T. Xu, H. Du, H. Liu, W. Liu, X. Zhang, C. Si, P. Liu and K. Zhang, *Adv. Mater.*, 2021, **33**, 2101368.
- 6 Z. Fang, G. Hou, C. Chen and L. Hu, *Curr. Opin. Solid State Mater. Sci.*, 2019, **23**, 100764.
- 7 S. Shafiei-Sabet, W. Y. Hamad and S. G. Hatzikiriakos, *Langmuir*, 2012, **28**, 17124–17133.
- 8 Y. Wu, Y. Liang, C. Mei, L. Cai, A. Nadda, Q. Van Le, Y. Peng, S. S. Lam, C. Sonne and C. Xia, *Chemosphere*, 2022, **286**, 131891.
- 9 S. S. Nair, J. Zhu, Y. Deng and A. J. Ragauskas, *Sustainable Chem. Processes*, 2014, **2**, 1–7.
- 10 K. J. De France, T. Hoare and E. D. Cranston, *Chem. Mater.*, 2017, **29**, 4609–4631.
- 11 F. V. Ferreira, C. G. Otoni, K. J. De France, H. S. Barud, L. M. F. Lona, E. D. Cranston and O. J. Rojas, *Mater. Today*, 2020, **37**, 126–141.
- 12 R. G. R. Brenes, M. A. B. Grieco, N. Bojorge and N. Pereira, *ChemNanoMat*, 2021, **7**, 1259–1272.
- 13 S. Peter, N. Lyczko, D. Gopakumar, H. J. Maria, A. Nzihou and S. Thomas, *J. Mater. Sci.*, 2022, **57**, 6835–6880.
- 14 R. Calle-Gil, E. Castillo-Martínez and J. Carretero-González, *Adv. Sustainable Syst.*, 2022, **6**, 2100395.
- 15 P. A. Nizam, D. A. Gopakumar, Y. B. Pottathara, D. Pasquini, A. Nzihou and S. Thomas, in *Nanocellulose Based Composites for Electronics*, Elsevier, 2021, pp. 15–29.
- 16 L. H. Nguyen, S. Naficy, R. Chandrawati and F. Dehghani, *Adv. Mater. Interfaces*, 2019, **6**, 30–33.
- 17 M. Müllner and A. H. E. Müller, *Polymer*, 2016, **98**, 389–401.
- 18 J. H. Swisher, L. Jibril, S. H. Petrosko and C. A. Mirkin, *Nat. Rev. Mater.*, 2022, **7**, 428–448.
- 19 S. Wohlhauser, G. Delepierre, M. Labet, G. Morandi, W. Thielemans, C. Weder and J. O. Zoppe, *Macromolecules*, 2018, **51**, 6157–6189.
- 20 M. Morits, V. Hynninen, Nonappa, A. Niederberger, O. Ikkala, A. H. Gröschel and M. Müllner, *Polym. Chem.*, 2018, **9**, 1650–1657.
- 21 R. Wu, S. Shen, G. Xia, F. Zhu, C. Lastoskie and J. Zhang, *ACS Appl. Mater. Interfaces*, 2016, **8**, 19968–19978.



- 22 S. Liang, X. Wang, Y. J. Cheng, Y. Xia and P. Müller-Buschbaum, *Energy Storage Mater.*, 2022, **45**, 201–264.
- 23 Y. Meng, T. M. Young, P. Liu, C. I. Contescu, B. Huang and S. Wang, *Cellulose*, 2015, **22**, 435–447.
- 24 F. D’Acerno, W. Y. Hamad, C. A. Michal and M. J. MacLachlan, *Bioresour. Technol. Rep.*, 2021, **16**, 100838.
- 25 K. S. Mayya, D. I. Gittins and F. Caruso, *Chem. Mater.*, 2001, **13**, 3833–3836.
- 26 C. D. Edgar and D. G. Gray, *Cellulose*, 2003, **10**, 299–306.
- 27 M. S. Islam, L. Chen, J. Sisler and K. C. Tam, *J. Mater. Chem. B*, 2018, **6**, 864–883.
- 28 J. Majoinen, A. Walther, J. R. McKee, E. Kontturi, V. Aseyev, J. M. Malho, J. Ruokolainen and O. Ikkala, *Biomacromolecules*, 2011, **12**, 2997–3006.
- 29 Y. Kwak and K. Matyjaszewski, *Polym. Int.*, 2009, **58**, 242–247.
- 30 Q. Xu, J. Yi, X. Zhang and H. Zhang, *Eur. Polym. J.*, 2008, **44**, 2830–2837.
- 31 H. Rosilo, J. R. McKee, E. Kontturi, T. Koho, V. P. Hytönen, O. Ikkala and M. A. Kostiaainen, *Nanoscale*, 2014, **6**, 11871–11881.
- 32 J. Yi, Q. Xu, X. Zhang and H. Zhang, *Polymer*, 2008, **49**, 4406–4412.
- 33 P. Dhar, D. Tarafder, A. Kumar and V. Katiyar, *RSC Adv.*, 2015, **5**, 60426–60440.
- 34 X. Zhang, J. Zhang, L. Dong, S. Ren, Q. Wu and T. Lei, *Cellulose*, 2017, **24**, 4189–4203.
- 35 Y. Yin, X. Tian, X. Jiang, H. Wang and W. Gao, *Carbohydr. Polym.*, 2016, **142**, 206–212.
- 36 M. Schöttle, Q. Xia, Y. T. Cheng, N. D. Shepherd, C. D. Ling and M. Müllner, *Chem. Mater.*, 2020, **32**, 4716–4723.
- 37 M. Müllner, T. Lunkenbein, N. Miyajima, J. Breu and A. H. E. Müller, *Small*, 2012, **8**, 2636–2640.
- 38 H. Li, X. Mao, H. Wang, Z. Geng, B. Xiong, L. Zhang, S. Liu, J. Xu and J. Zhu, *Macromolecules*, 2020, **53**, 4214–4223.
- 39 M. Müllner, T. Lunkenbein, M. Schieder, A. H. Gröschel, N. Miyajima, M. Förtsch, J. Breu, F. Caruso and A. H. E. Müller, *Macromolecules*, 2012, **45**, 6981–6988.
- 40 O. F. McRae, Q. Xia, S. Tjabberings, A. H. Gröschel, C. D. Ling and M. Müllner, *J. Polym. Sci., Part A: Polym. Chem.*, 2019, **57**, 1890–1896.
- 41 K. Subramanya Mayya, D. I. Gittins and F. Caruso, *Chem. Mater.*, 2001, 3833–3836.
- 42 U. Holzwarth and N. Gibson, *Nat. Nanotechnol.*, 2011, **6**, 534–534.
- 43 S. Brunauer, P. H. Emmett and E. Teller, *J. Am. Chem. Soc.*, 1938, **60**, 309–319.
- 44 J. Landers, G. Y. Gor and A. V. Neimark, *Colloids Surf., A*, 2013, **437**, 3–32.
- 45 S. Leijonmarck, A. Cornell, G. Lindbergh and L. Wågberg, *J. Mater. Chem. A*, 2013, **1**, 4671–4677.
- 46 J. Janek, M. Martin and K. D. Becker, *Phys. Chem. Chem. Phys.*, 2009, **11**, 3010.
- 47 R. Qian, H. Lu, T. Yao, F. Xiao, J.-W. Shi, Y. Cheng and H. Wang, *ACS Sustainable Chem. Eng.*, 2022, **10**, 61–70.
- 48 K. Zhu, W. Feng, Z. Xue, M. Sun, S. Wu, Z. Jing and Y. Yu, *ACS Sustainable Chem. Eng.*, 2022, **10**, 10955–10965.
- 49 W. J. Zhang, *J. Power Sources*, 2011, **196**, 2962–2970.
- 50 L. Bai, F. Fang, Y. Zhao, Y. Liu, J. Li, G. Huang and H. Sun, *RSC Adv.*, 2014, **4**, 43039–43046.
- 51 G. Wang, M. Yu and X. Feng, *Chem. Soc. Rev.*, 2021, **50**, 2388–2443.
- 52 K. Persson, V. A. Sethuraman, L. J. Hardwick, Y. Hinuma, Y. S. Meng, A. Van Der Ven, V. Srinivasan, R. Kostecki and G. Ceder, *J. Phys. Chem. Lett.*, 2010, **1**, 1176–1180.
- 53 A. Wang, S. Kadam, H. Li, S. Shi and Y. Qi, *npj Comput. Mater.*, 2018, **4**.
- 54 S. K. Heiskanen, J. Kim and B. L. Lucht, *Joule*, 2019, **3**, 2322–2333.
- 55 S. Paul, M. A. Rahman, S. Bin Sharif, J.-H. Kim, S.-E.-T. Siddiqui and M. A. M. Hossain, *Nanomaterials*, 2022, **12**, 2034.
- 56 Y. T. Cheng, Q. Xia, H. Liu, M. B. Solomon, E. R. L. Brisson, L. D. Blackman, C. D. Ling and M. Müllner, *ACS Appl. Mater. Interfaces*, 2023, **15**(9), 12261–12272.

