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Noble-metal-free nanocatalysts for hydrogen generation from boron- and nitrogen-based hydrides

Qilu Yao, Yiyue Ding and Zhang-Hui Lu **

Hydrogen has attracted much attention as a globally accepted clean energy carrier. Currently, the search for safe and efficient hydrogen storage materials is one of the most difficult challenges for the upcoming hydrogen economy. Boron- and nitrogen-based hydrides, such as metal borohydrides (e.g. NaBH₄), ammonia borane (NH₃BH₃), ammonia (NH₃), hydrous hydrazine (N₂H₄·H₂O), and hydrazine borane (N₂H₄BH₃), have received much attention as potential chemical hydrogen storage materials because of their high hydrogen contents and the advantage of CO-free H₂ produced. In recent years, substantial efforts have been devoted to research highly efficient catalysts to significantly improve the kinetic properties for hydrogen evolution from the hydrolysis of sodium borohydride and ammonia borane, and selective decomposition of ammonia, hydrous hydrazine and hydrazine borane. Among them, non-noble metal catalysts have been widely considered as potential candidates due to their low cost, abundant reserves, and relatively high catalytic activities. In this review, we focus on the recent advances in non-noble metal catalyst design, synthesis and applications in hydrogen generation from boron- and nitrogen-based hydrides.

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Introduction

The advancement of industrialization and economic growth means that human society is more heavily dependent on energy than ever before. The currently used fossil fuels (coal, crude oil, natural gas, *etc.*) are considered to be non-renewable energy and have limited reserves. In addition, the extraction,

Institute of Advanced Materials (IAM), College of Chemistry and Chemical Engineering, Jiangxi Normal University, Nanchang, 330022, P.R. China. E-mail: luzh@jxnu.edu.cn

transport, and consumption of fossil fuels can also cause environmental pollution problems. Thus, it is urgent to find a clean and renewable alternative to fossil fuels. Hydrogen has been identified as a potential alternative energy carrier for future energy supplies because it is clean, renewable, and environment friendly, and has high energy density. The use of hydrogen fuel cells in portable electronic devices or vehicles requires lightweight hydrogen storage or on-board hydrogen evolution. In particular, for vehicular applications, the most important requirements are safety, ease of control and fast reaction kinetics as well as high hydrogen content. To this



Qilu Yao

Oilu Yao received her PhD (2017) degree in chemistry from Jiangxi Normal University under the supervision of Prof. Zhang-Hui Lu. Since 2017, she has been working as a research associate at the Institute of Advanced Materials, Jiangxi Normal University. Her research is centered on the design and prepananostructured materials and their applications energy-/environment-related catalysis.



Yiyue Ding

Yiyue Ding was born in Hunan, P. R. China in 1999. She received bachelor's degree Chemistry Changchun from Normal University (2019),China. She is currently studying for her master's degree at Jiangxi Normal University under the supervision of Prof. Zhang-Hui Lu. Her research is mainly focused on the design and synthesis of nanocatalysts for hydrogen production from chemical hydrogen storage materials.

end, the search for secure and efficient hydrogen storage materials has become extremely important.

In the last decades, several materials for hydrogen storage such as metal hydrides,⁵ carbonaceous materials,⁶ zeolites,⁷ metal organic frameworks,8 and organic hydrides,9,10 have been extensively investigated, while big challenges still remain. Chemical hydrogen storage materials have high hydrogen contents and store hydrogen in the form of chemical bonds, and they are considered as highly promising hydrogen sources for fuel cells.11-14 Among them, boron- and nitrogen-based hydrides, such as metal borohydrides (e.g. NaBH₄, 10.8 wt%), ammonia borane (NH₃BH₃, 19.6 wt%), ammonia (NH₃, 17.7 wt%), hydrous hydrazine (N₂H₄·H₂O, 8.0 wt%), and hydrazine borane (N₂H₄BH₃, 15.4 wt%), have received much attention in recent years. 15-21 These materials are not only high in hydrogen content, but are also easy to store and transport under mild conditions, making them highly potential hydrogen storage materials.

In order to achieve effective hydrogen evolution from boron- and nitrogen-based hydrides under ambient conditions, it is highly desired to develop economical, highly efficient and stable catalysts. To date, a lot of noble/non-noble metals and their composites have been developed as catalysts for hydrogen evolution from boron- and nitrogen-based hydrides. 21-26 Among them, noble metal-based catalysts exhibit excellent catalytic activity, but they are unsuitable for large scale practical applications due to their high cost and insufficient reserves in the Earth's crust. 27-30 Therefore, the development of cost-effective catalysts is of great importance for practical applications. Non-noble metal (e.g. Fe, Co, Ni, etc.) catalysts have been considered as potential candidates due to their low cost, abundant reserves, and relatively high catalytic performances. 24,31,32 In this review, we summarize the recent developments in non-noble catalysts for hydrogen generation from these boron- and nitrogen-based chemical hydrogen storage materials.



Zhang-Hui Lu

Zhang-Hui Lu is currently a professor at Jiangxi Normal University. He received his PhD degree in Chemical Science and Engineering in 2011 from Kobe University (Japan) under the supervision of Prof. Qiang Xu. He is the winner of the First Prize in the Natural Science Award of Jiangxi Province in 2019 and has published more than 100 papers with citations >4000. His current research interest is mainly focused on

synthesizing micro/nanostructured materials and exploring their applications in the area of heterogeneous catalysis and electro-catalysis for clean energy and environmental clean-up.

2. Metal borohydrides

Metal borohydrides, such as LiBH₄, NaBH₄, KBH₄ and Mg (BH₄)₂, have received considerable interest as promising hydrogen storage materials due to their high gravimetric hydrogen capacities. Compared to LiBH₄, KBH₄ and Mg(BH₄)₂, NaBH₄ is more widely studied because it provides a safe and low-cost route to produce hydrogen. Thus, NaBH₄ is taken as a representative for discussion.

Hydrogen stored in NaBH4 can be released by either thermolysis or hydrolysis. 33,44-48 However, the thermolysis of NaBH₄ is not conceivable because it requires high temperature (>500 °C), and it inevitably produces toxic species. Alternatively, hydrolysis can be used to release H2 from NaBH₄ easily and in a controllable way under friendly conditions. 33,47,48 As shown in eqn (1), half of the hydrogen produced originates from water, which is also an advantage of this reaction. In addition, the byproduct of this hydrolysis reaction (NaBO₂) is nontoxic and can be recycled for regeneration, which facilitates its use in fuel cells. In general, NaBH₄ is not stable in aqueous solution and can spontaneously release H2 without catalysts. However, the self-hydrolysis is too slow and uncontrollable, and only 7-8% of NaBH4 can be converted. In order to suppress the self-hydrolysis, NaOH is often added into the NaBH4 solution as a stabilizer. The alkaline NaBH₄ solution can only be hydrolyzed by using suitable catalysts.

$$NaBH_4 + 2H_2O \rightarrow NaBO_2 + 4H_2 \tag{1}$$

Unlike the simple hydrolysis reaction formula shown in eqn (1), the detailed mechanism of the hydrolysis of NaBH₄ over transition metal catalysts is complicated and not fully understood. 49-53 As early as in 1971, Holbrook and Twist proposed a plausible mechanism for metal (M) catalyzed hydrolysis of NaBH4.49 Firstly, BH4 ions are chemisorbed on a metal active site surface, forming M-BH₃ and M-H intermediate species. Subsequently, M-BH₃ reacts with OH and H_2O , possibly via a BH_3 intermediate, to form $BH_3(OH)^-$ and M-H intermediate species. Then, the intermediate BH₃(OH) finally converts into B(OH)₄ by the replacement of B-H bonds with B-OH bonds. Meanwhile, the intermediate M-H reacts with another M-H to generate H2 and to regenerate the metal active sites. Peña-Alonso et al. suggested that the intermediate M-H directly reacts with H₂O to generate H₂.⁵⁰ Guella et al. proposed a mechanism based on 11B NMR measurements, and suggested that the rate-controlling step of the metal catalyzed hydrolysis of NaBH4 is the cleavage of the O-H bond in water. 51,52 It is worth noting that the catalytic hydrolysis of NaBH₄ is closely related to the metal active sites, as there is a charge transfer between the metal active sites and NaBH4 or intermediates. Therefore, the development of efficient metal catalysts is very important.

Schlesinger and coworker first found that adding an acid into aqueous NaBH₄ solution can significantly accelerate the hydrolysis reaction.⁵⁴ Since then, a number of catalysts have been investigated to accelerate the NaBH₄ hydrolysis. Noble-

Table 1 Catalytic activities for hydrogen evolution from the hydrolysis of NaBH₄ by different catalysts

Catalyst	Synthetic method	Temp. (K)	Activity (mL $min^{-1} g^{-1}$)	$E_{\rm a}$ (kJ ${ m mol}^{-1}$)	Ref.
Intrazeolite Co nanoclusters	Ion-exchange and chemical reduction	298	_	34	62
Co/CCs	Hydrothermal and impregnation-reduction	293	10 400	24.04	66
Co/ACs	Hydrothermal and impregnation-reduction	298	11 220	38.4	67
Co@C-700	Pyrolysis	303	_	56.9	68
Co@NMGC	Pyrolysis	298	3575	35.2	69
Co/IR-120	Wet-chemical reduction	308	200	66.67	70
Co/Fe ₃ O ₄ @C	Impregnation-reduction	298	1403	49.2	71
Fe ₃ O ₄ @C-Co	Solvothermal and impregnation-reduction	298	1746	47.3	72
Co/SiO ₂	Impregnation-reduction	313	8701	59	32
Cryogel p(AAm)-Co	<i>In situ</i> chemical reduction	303	1130.2	39.7	73
Cryogel p(AAm)–Ni	In situ chemical reduction	303	579.4	_	73
Ni/graphitic layer	Chemical vapor deposition	298	600	_	74
CoB	Chemical reduction and post-annealing	288	2970	_	77
Co-B thin films	Pulsed laser deposition	298	3300	_	78
Co-B hollow spheres	Chemical reduction and post-annealing	298	2720	45.5	79
CoB/SiO ₂	Impregnation-reduction	298	10 586	_	80
Mesoporous Co-B	Chemical reduction	303	3350	40	81
Co-Cr-B	Chemical reduction	298	3400	37	85
Со-Мо-В	Chemical reduction	298	2875	39	86
Co-Mo-B/carbon cloth	Two-step electrodeposition	303	1280.9	51	91
Co-Mn-B	Chemical reduction and post-annealing	293	1440	52.1	92
Co-Ti-B	Chemical reduction	323	7760	49.88	93
Co-Ce-B	Chemical reduction and carbonization	303	4760	33.1	94
Co-Zn-B	In situ chemical reduction	303	2180	35.92	95
Co-B/carbon	Impregnation-reduction	298	1127.2	57.8	96
CoB/o-CNTs	Impregnation-reduction	298	3041	37.63	98
CoB/TiO ₂	Impregnation-reduction	293	6738	51	99
Co-B/nickel foam	Electroless plating	298	111	33	103
Ni-B-silica nanocomposite	In situ chemical reduction	298	1916	60.7	104
Ni-B/Ni foam	Dipping-chemical reduction	303	_	61.841	105
Multi-shaped Ni-B	Complexing-reduction	303	_	64.9	106
NiB/NiFe ₂ O ₄	Impregnation-reduction	298	299.88	72.52	107
Fe-B/C cloth	Adsorption–chemical reduction	298	813	_	108
Fe-B/Ni foam	Chemical reduction	323	5487	64.26	109
Cu-B	Complexing-reduction preparation	303	6500	23.79	110
Co-P/Cu substrate	Electroplating	303	954	_	111
Со-Р	Electroless deposition	303	3300	60.2	112
Co-P/Cu sheet	Electroless deposition	303	1846	48.1	113
Co-P/Cu sheet	Electroless plating	323	2275.1	27.9	114
CoP/Ti mesh	Phosphidation	298	6100	42.01	115
CoP nanowire array/Ti	Phosphidation	293	6500	41	116
Co-W-P/Cu sheet	Electroless deposition	303	5000	22.8	117
Co–W–P/γ-Al ₂ O ₃	Electroless deposition	318	11 820	49.58	118
Co-W-P/carbon cloth	Electroless deposition	303	4379	27.18	119
Co-Ni-P/Cu substrates	Electroless deposition	303	2479		120
Co-Ni-P/Cu sheet	Electroless deposition Electroless plating	303	2172.4	53.5	121
Cu–Co–P/γ-Al ₂ O ₃	Electroless deposition	298	1115	47.8	122
Fe-CoP/Ti	Phosphidation	298	6060	39.6	123
10 001/11	Thospinaacion	250	3300	33.0	143

metal-based catalysts such as Ru, Rh, Pt, Pd and relevant alloys display excellent catalytic performances, but the high cost and scarcity of noble metals limit their industrial applications. 51,55-58 Low-cost and Earth-abundant transition metal (Co, Ni, and Fe), metal boride and metal phosphide catalysts are viable alternatives. 31,32 Among them, Co-based catalysts have been proven to be highly effective at catalyzing NaBH₄ hydrolysis (Table 1).^{31,59-61}

2.1. Metal catalysts

Cobalt catalysts have been reported to be effective in catalytic hydrolysis of NaBH₄. These are usually deposited on a support material in the form of Co2+ ions and then reduced to metal Co. Microporous and mesoporous materials are considered as suitable support materials because it can effectively

limit the growth or sintering of metal nanoparticles (NPs). Özkar and coworkers reported the synthesis of intrazeolite Co nanoclusters by using ion-exchange of Co2+ ions with the extraframework Na⁺ ions in zeolite-Y followed by reduction with NaBH4.62 The obtained intrazeolite Co nanoclusters provided 36 000 turnovers in the hydrolysis of NaBH₄ and retained 59% of their initial catalytic activity after the fifth run. Later on, Kwon and coworkers developed a hydroxyapatite-supported Co (Co/HAP) pre-catalyst, which showed long-term stability, retaining 75% of its initial catalytic activity over 20 days of use.⁶³ Auroux and coworkers chose various materials with different acid/base surface properties as supports (hydrotalcites, KF/ Al₂O₃, and heteropolyanions) to immobilize Co NPs.⁶⁴ Among them, a heteropolyanion supported Co pre-catalyst showed the highest hydrogen generation rate in NaBH₄ hydrolysis.

Various carbon supported Co catalysts have been reported, which have the advantages of relatively low cost and excellent catalytic hydrogen production performance. 65-69 Gou and coworker found that Co supported on colloidal carbon spheres (Co/CCS) obtained from glucose exhibited a high HGR (10 400 mL min⁻¹ g⁻¹) for NaBH₄ hydrolysis at 293 K, whereas Co supported on carbon aerogels (Co/ACs) showed a higher HGR of 11 220 mL min⁻¹ g⁻¹.66,67</sup> Zhang et al. fabricated a Co@C pre-catalyst by using Co-MOF as the starting precursor. 68 The Co@C-700 pre-catalyst exhibited higher catalytic activity than Co@C-600 and retained 93.1% of its initial catalytic activity after five cycles in NaBH₄ hydrolysis. Recently, Li et al. synthesized nitrogen-doped mesoporous graphitic carbon encapsulated Co NPs (Co@NMGC) by a simple onestep pyrolysis of a complex of Co(NO₃)₂·6H₂O and ethylenediaminetetraacetic acid (EDTA).69 Co@NMGC annealed at 773 K showed high catalytic activity and remarkable durability, retaining 82.5% of its initial catalytic activity after 20 hydrolysis cycles.

Magnetic catalysts can be easily recycled with a permanent magnet from a spent NaBH₄ system after hydrogen production. 70-72 Chen et al. synthesized a magnetic Co/IR-120 pre-catalyst by a combination of ion-exchange and reduction methods.⁷⁰ A stable generation rate of highly pure hydrogen near 200 mL min⁻¹ g⁻¹ was achieved over the Co/IR-120 precatalyst in 100 mL of 5 wt% NaBH4 solution. Kim and coworkers reported novel Co NPs supported on magnetic carbon (Co/Fe₃O₄@C) via a modified wetness impregnation-chemical reduction method.⁷¹ The abundant oxygen-containing-groups on the surface of the carbon layer can effectively immobilize and stabilize the Co NPs, thereby enhancing their catalytic activity for the hydrolysis of NaBH₄. Ferromagnetic metals Co, Ni, and Fe were supported on porous SiO2 via an incipient wetness impregnation method.³² The catalytic activities of ferromagnetic metal/SiO₂ followed the order Co/SiO₂ > Ni/SiO₂ > Fe/SiO₂. Furthermore, various other Ni-based catalysts have been reported, but Co-based catalysts have been found to be the most superior in terms of the maximum hydrogen generation rate.73-75

2.2. Metal boride catalysts

Schlesinger and co-workers first found that Co₂B was active for hydrogen evolution from the hydrolysis of NaBH₄.⁵⁴ Afterwards, there have been many reports on the preparation and catalytic activity of Co-B catalysts. 60,61,76-81 It has been reported that the structure and catalytic activity of Co-B catalysts were sensitive to their preparation conditions. Jeong and coworkers prepared a Co-B pre-catalyst by the chemical reduction method using NaBH₄ as a reductant. ⁷⁶ The obtained Co-B catalyst was amorphous and showed excellent catalytic performance for hydrogen generation from an aqueous alkaline NaBH4 solution, which was comparable to that of a Ru catalyst. Wu and coworker found that amorphous Co-B after heat treatment showed much higher catalytic activity than the untreated sample, which is attributed to the formation of the crystalline state of Co-B.77 In addition, the Co-B catalyst

treated at 500 °C exhibited the best crystallization and showed the highest hydrogen generation performances. When the Co-B catalyst was heated at 700 °C, the catalytic activity of the catalyst drastically decreased due to the decomposition of Co-B to form metal Co.

To further obtain efficient Co-B catalysts, the synthesis parameters such the cobalt salt, ratio of NaBH₄/Co²⁺, calcination temperature and solvent type are investigated. Kim and coworkers examined the catalytic activity of a Co-B catalyst prepared by using different Co precursors (CoCl2 and CoSO4) and NaBH₄/Co²⁺ molar ratios (0.67, 1.5, and 3) at different calcination temperatures (130, 250 and 450 °C). 82 With CoCl₂ as the precursor, a NaBH₄/Co²⁺ molar ratio of 1.5, and a calcination temperature of 250 °C, the hydrogen evolution rate of the Co-B catalyst was the highest. Demirci and coworkers further confirmed that CoCl₂ is the best precursor, which showed a four times higher hydrogen generation rate than those of other Co salts (Co(CH₃COO)₂, CoSO₄, CoF₂, and Co(NO₃)₂).⁸³ The sizes, morphologies, and properties of the Co-B catalyst are also greatly influenced by the solvents used. Zhao and coworkers found that the Co-B catalyst was more likely to agglomerate as the viscosity of the solvent increased.⁸⁴ The catalytic activities of Co-B catalysts prepared in different solvents are in the order of MeOH > H_2O > EtOH > PrOH.

Although optimization of the synthesis parameters can improve the catalytic properties, the exothermic nature of the reduction reaction involves high surface energy and is easily prone to aggregation, leading to deteriorated activity. An efficient route to avoid agglomeration and increase the active surface area of Co-B particles is by doping with transition metals (Cr, Mo, W, etc.).85-91 These dopant metals, mainly in the form of oxides, act as atomic barriers that are able to significantly increase the surface area of the catalyst by avoiding agglomeration. Additionally, these dopant metals can also act as electron donors to increase the electron density on the active metal, which can further improve the catalytic activity of the Co-B catalyst. For instance, Patel et al. conducted a systematic and comparative study on transition metal (Cr, Mo, W, Cu, Ni and Fe) doped Co-B catalysts for hydrogen generation by hydrolysis of NaBH₄.⁸⁶ They found that the hydrogen generation rate of Co-B catalysts doped with Cr, W, Mo, and Cu is about 3-4 times higher than that of the undoped catalysts. Ni and Fe are only able to slightly enhance the catalytic activity of the Co-B catalyst. In recent years, Co-B catalysts doped with Mn, 92 Ti, 93 Ce 94 and Zn 95 have been investigated and they also showed positive promotion effects on the hydrogen evolution of NaBH4 hydrolysis. Another efficient route to enhance the catalytic performance is by supporting Co–B NPs in a support material, such as carbon, $^{96-98}$ Al $_2$ O $_3$, 99 CeO $_2$, 99 TiO $_2$, $^{99-101}$ and Ni foam. 102,103 The above supports can effectively inhibit the agglomeration of metal NPs and increase the active sites of the catalysts, and therefore can effectively improve the catalytic activity of the catalysts.

Other metal boride catalysts such as Ni-B, Cu-B, and Fe-B are also investigated for hydrogen evolution from the hydrolysis of NaBH₄. Kim and co-workers reported a Ni-B-silica

nanocomposite pre-catalyst via an in situ reduction method. 104 The obtained amorphous pre-catalyst was active, providing a hydrogen generation of 1916 mL min⁻¹ g⁻¹. Later on, a stable and physically adhesive Ni-B on Ni foam was prepared by Lee and coworkers via a dipping-chemical reduction process and it exhibited high catalytic activity towards the hydrolysis of NaBH₄. ¹⁰⁵ Zhang and coworkers prepared an amorphous Ni-B pre-catalyst via an ultrasonic complexing reduction route. 106 They found that the chemical composition and phase state of the Ni-B pre-catalyst were greatly influenced by its complexing ability. The stronger the complexing ability of the complex, the smaller the size and the higher the dispersibility of the formed Ni-B, resulting in a higher catalytic activity of Ni-B. Recently, a Ni-B/NiFe2O4 magnetic pre-catalyst with a metal loading of 10 wt% retained 85% of its initial activity after the fifth run, and the Ni-B/NiFe2O4 can be easily separated from the reaction solution using an external magnet. 107

Lee reported a Fe-B/C cloth pre-catalyst by electrochemical adsorption techniques. 108 The hydrogen generation rate using the Fe-B/C cloth pre-catalyst can achieve 813 mL min⁻¹ g⁻¹ at room temperature. The Fe-B/Ni foam catalyst was also prepared by the same group for hydrogen generation from NaBH₄ in a mixture solution of H₂O and CH₃OH. They found that using methanol as an additive to water can increase and stabilize the rate of hydrogen generation, but with lower gravimetric capacity. Bekirogullari compared the catalytic activities of Cu-B, Fe-B, and Ni-B pre-catalysts for hydrogen evolution from NaBH4. 110 The results reveal that the catalytic activities of these metal borides followed an order of Cu-B > Ni-B > Fe-B.

2.3. Metal phosphide catalysts

Like Co-B, the other counterpart Co-P catalysts were also able to produce hydrogen from hydrolysis of NaBH₄. 111,112 Kwon and co-workers first reported a Co-P pre-catalyst electrodeposited on a Cu substrate in a sulfate based solution containing H₂PO₂⁻ ions. 111 They found that the amorphous Co-P pre-catalyst with 13 at% P showed the best hydrogen generation rate of 954 mL min^{-1} g^{-1} in a solution of 1 wt% NaOH and 10 wt% NaBH₄ at 303 K, which is 18 times higher than that of a pure Co pre-catalyst. To further obtain efficient Co-P catalysts, the synthesis parameters such as the pH value, reactant concentration and deposition time are investigated. 113,114 Chen's group found that the Co-P pre-catalyst formed at a pH value of 12.5, a NaH₂PO₂ concentration of 0.8 M, and a deposition time no more than 6 min showed the highest catalytic activity for the hydrolysis of NaBH₄ solution. 113 By tuning the deposition temperature, nanostructured Co-P/Cu sheets with different morphologies (nanoplatelets, nanospheres, pores and nanoclews) were selectively obtained. 114 Notably, the nanostructured Co-P pre-catalyst deposited at 50 °C displayed novel hierarchical architectures and exhibited the highest catalytic properties with a high hydrogen release rate of 2275.1 mL min⁻¹ g⁻¹ and a low apparent activation energy of 27.9 kJ mol^{-1} .

The Co-P based catalysts prepared by chemical and electrodeposition methods are usually formed in powder form.

Compared to nanoparticle catalysts, monolithic catalysts have obvious advantages such as no aggregation, easy separation and reuse, and they can be utilized as an on/off switch for ondemand hydrogen generation. 115,116 Sun's group designed 3D cobalt phosphide nanosheet arrays on Ti mesh (CoP/Ti mesh) via a topotactical conversion reaction. 115 The obtained 3D monolithic pre-catalyst showed high catalytic activity, providing a maximum hydrogen generation rate of 6100 mL min⁻¹ g⁻¹ for NaBH₄ hydrolysis in alkaline media and an activation energy of 42.01 kJ mol⁻¹. Similarly, Liu and coworkers reported the synthesis of a CoP nanowire array integrated on a Ti mesh (CoP NA/Ti) for hydrolytic dehydrogenation of NaBH4 in basic solutions. 116

Not only binary Co-P but also ternary Co-M-P (M = W, Ni, Cu, Fe, etc.) catalysts have been developed as robust catalysts for hydrogen generation from the hydrolysis of NaBH4 alkaline solution. 117-123 Ma and coworkers found that the catalytic activity of the amorphous Co-P pre-catalyst could be markedly improved by incorporating W.117 However, the hydrogen generation rate of the Co-W-P pre-catalyst lost 49% of its activity after 5 cycles. Furthermore, by depositing Co-W-P on γ-Al₂O₃ and carbon cloth, the catalytic activity and stability of the precatalyst can be significantly improved. 118,119 Kim et al. synthesized porous Co-Ni-P on Cu substrates by electrodeposition. 120 The three-dimensional Co-Ni-P pre-catalyst formed at a high cathodic current density (>0.5 A cm⁻²) had a larger surface area than the two-dimensional pre-catalyst formed at a low cathodic current density (0.01 A cm⁻²), which significantly increased the rate of hydrogen generation in the alkaline NaBH₄ solution. Diverse nanostructures of Co-Ni-P pre-catalysts have been prepared on Cu sheets via the electroless plating method by tuning the depositional pH value. 121 Compared with football-, granular-, and shuttle-like Co-Ni-P, mockstrawberry-like Co-Ni-P exhibited the highest catalytic properties. It has been reported that the alloying of Cu into Co-Cu-P was also able to improve their catalytic activity in hydrogen production via NaBH₄ hydrolysis. 122 Lately, Fe-doped CoP nanoarrays on Ti foil (Fe-CoP/Ti) have been investigated by Sun's group as a robust catalyst for NaBH4 hydrolysis, resulting in a hydrogen generation rate of 6060 mL min⁻¹ g⁻¹ and an activation energy of about 39.6 kJ mol⁻¹. 123

Overall, Co-based catalysts are demonstrated to be costeffective, active and stable catalysts for hydrogen generation from the hydrolysis of NaBH4. In addition, most of the reported metal borides/phosphides are in an amorphous state. 61,124 The materials in the amorphous state have great structural distortion and high concentrations of unsaturated coordination sites, which make them show high catalytic activity. After heat treatment, the amorphous metal borides can be transformed into a crystalline state, because of which they usually exhibit higher catalytic performance. However, the material after heat treatment is often a mixture of the metal, borides and/or oxides. Thus, its composition and surface structures are complex, and it is difficult to identify the real active sites. Furthermore, the mechanism of their catalytic hydrogen production is not clear. Particularly, what is the exact active

composition of Co and B or P to achieve high catalytic activity? Therefore, future research can be focused on mechanistic studies of the hydrolysis reaction at the surface of the Cobased catalysts.

3. Ammonia borane

Ammonia borane (NH₃BH₃, AB) is a stable solid at room temperature with a density of 0.780 g cm⁻³ and a melting point of 112-114 °C. 125 Owing to its high hydrogen content (19.6 wt%), low molecular weight (30.9 g mol⁻¹), and nontoxic and environmentally friendly nature, NH3BH3 has been considered as a promising hydrogen storage material. 126-133 Hydrogen stored in NH₃BH₃ can be released by either thermal decomposition in the solid phase or catalytic solvolysis (hydrolysis and methanolysis) under mild conditions. 126,134-138 There are considerable works involving hydrogen release from the thermal decomposition of NH₃BH₃. ^{134–137} Although pure NH₃BH₃ possesses 3 equivalents of H2, only 2 equivalents could be released at a temperature of 200 °C. In order to maximize the efficacy of NH₃BH₃, higher temperatures are needed, which also results in the release of the by-product borazine. To decrease the thermolysis temperature and suppress the volatile byproducts, various approaches have been achieved, including nano-confinement, catalysis, dispersion in ionic liquids and organic liquids, and the synthesis of derivatives (e.g., metal amidoboranes). 139-142 Generally speaking, thermal decomposition of NH₃BH₃ requires high temperature and the reaction is relatively difficult to control. In contrast, the hydrolytic (eqn (2)) or methanolytic (eqn (3)) dehydrogenation of NH₃BH₃ can be conducted at room temperature with a stoichiometric hydrogen release in the presence of suitable catalysts. 25,126,138 The effective gravimetric hydrogen storage capacity (GHSC) of an NH3BH3 hydrolysis system (NH3BH3·2H2O) is about 8.9 wt%, which is higher than that from NH₃BH₃ methanolysis (NH $_3$ BH $_3$ ·4MeOH, 3.9 wt%).

$$NH_3BH_3 + 2H_2O \rightarrow NH_4BO_2 + 3H_2$$
 (2)

$$NH_3BH_3 + 4MeOH \rightarrow NH_4B(OMe)_4 + 3H_2$$
 (3)

In 2006, Xu's research group firstly found that a stoichiometric amount of hydrogen could be released from the hydrolysis of NH₃BH₃ by using noble metal-based (Pt, Ru, and Pd) catalysts. 126 Since then, numerous studies have been reported on hydrogen generation from the hydrolysis of NH₃BH₃. 143-148 Also, several reviews have been reported on the research progress on the hydrolysis of NH₃BH₃. ^{21,25,127,149-153} Here, we have mainly summarized the most active noble-metal-free nanocatalysts for the hydrolytic (Table 2) or methanolytic (Table 3) dehydrogenation of NH₃BH₃.

3.1. Monometallic catalysts

Xu's research group reported that non-noble-metals Co, Ni and Cu supported on different supports (Al₂O₃, SiO₂ and C) were catalytically active, whereas supported Fe was inactive in hydrolytic dehydrogenation of NH₃BH₃ at room temperature. 154 Unexpectedly, amorphous Fe NPs synthesized by in situ reduction (Fe/NH₃BH₃ = 0.12) with NH₃BH₃ and NaBH₄ exhibited noble metal-like catalytic activity in the hydrolysis of AB (Fig. 1). 155 The high activity of the amorphous metal NPs could be attributed to their amorphous structure, which has a much greater structural distortion and therefore a much higher concentration of active sites for the reaction than its crystalline counterpart. Then, the amorphous Co and Ni NPs were also found to exhibit enhanced catalytic performance in comparison with their crystalline counterparts. 156,157 In particular, the amorphous Co NPs showed the highest catalytic activity with a TOF of 44.1 min⁻¹ for hydrogen production from the hydrolysis of NH3BH3, which is the highest among the non-noble metal catalysts ever reported. 156

Co-Based catalysts have been widely studied in recent years due to their relatively higher catalytic activity and low cost. 158-165 Xu's research group synthesized dendrimer-encapsulated Co NPs (G6-OH(Co60)) through the complexation of Co²⁺ cations with the internal tertiary amine of sixth-generation hydroxyl-terminated poly(amidoamine) dendrimers followed by reduction with NH3BH3 and NaBH4. 158 The synthesized (G6-OH(Co₆₀)) was highly dispersed (1.6 nm) and active for the hydrolysis of NH3BH3. Duan et al. constructed a Co@g-C3N4 core-shell nanostructure anchored onto the surface of rGO sheets (Co@g-C₃N₄-rGO), where g-C₃N₄ shells could protect Co cores from aggregating or leaching and rGO sheets could strengthen the magnetic momentum transfer of Co NPs from the external magnetic field. 159 The self-stirring mode in the batch reactor and the magnetic fixing, stirring, and separating mode in the continuous-flow slurry-bed reactor provided an excellent catalytic process with Co@g-C3N4-rGO as the pre-catalyst. To further improve the activity of Co-based catalysts for NH3BH3 hydrolysis, post-modified supports have been used. Lu and coworkers reported well-dispersed Co NPs with an average size of 2.6 nm on PEI-decorated GO, and the resultant Co/PEI-GO nanocomposites showed excellent activity (39.9 min⁻¹) due to the chelation effect of PEI with precursor metal ions. 160

Due to their tunable porous structures, metal-organic frameworks (MOFs) have been used as supports to control the sizes of metal NPs. 166-168 Gu and coworkers reported amorphous Co NPs with small particle size (1.6-2.6 nm) immobilized by MIL-101 through an ultrasound-assisted in situ method. The obtained Co/MIL-101 pre-catalyst showed excellent catalytic activity (51.4 min⁻¹) for hydrogen evolution from the hydrolysis of NH₃BH₃. 167 Chen and coworkers adopted a covalent triazine framework (CTF) as a support with the merits of high surface area, a well-defined porous structure and high nitrogen content (~17%).169 Specifically, the Co/CTF with 3 wt% Co loading showed the highest activity towards NH3BH3 hydrolysis, providing a TOF value of 42.3 min⁻¹ at room temperature. Zhou and coworkers developed a new type of metalorganic hybrid material, the porous coordination cage (PCC), which is efficient at stabilizing Co nanoclusters. 170 The obtained Co@PCC-2a exhibited extraordinary catalytic activity (90.1 min⁻¹) in the hydrolysis of NH₃BH₃ (Fig. 2).

Table 2 Catalytic activities for hydrogen evolution from the hydrolysis of NH₃BH₃ by different catalysts

Catalyst	Temp. (K)	$n_{ m metal}/n_{ m AB}$	$TOF\left(mol_{H_{2}}\ mol_{metal}^{-1}\ min^{-1}\right)$	$E_{\rm a}$ (kJ mol ⁻¹)	Ref
In situ Fe NPs	RT	0.12	3.12	_	155
Co/γ-Al ₂ O ₃	RT	0.018	2.27	62	154
In situ Co NPs	RT	0.04	44.1	_	156
G6-OH(Co ₆₀)	298	0.013	10	50.2	158
Co/PEI-GO	298	0.11	39.9	28.2	160
Co/MIL-101	298	0.02	51.4	31.3	167
Co/CTF	298	0.05	42.3	42.7	169
Co NCs@PCC-2a	298	0.07	90.1	_	170
Co@N-C-700	298	0.057	5.6	31	171
Co/NPCNW	298	0.075	7.29	25.4	172
Co/HPC	323	0.11	2.94	32.8	174
$Co-(CeO_x)_{0.91}/NGH$	298	0.04	79.5	31.82	161
Co@C-N@SiO ₂ -800	298	_	8.4	36.1	162
Ni/γ-Al ₂ O ₃	RT	0.018	2.5	_	154
Ni/C	298	0.0425	8.8	28	175
Ni/SiO ₂	298	0.0225	13.2	34	180
Ni@MSC-30	RT	0.016	30.7	_	181
Ni/ZIF-8	RT	0.016	14.2	_	182
Ni NPs/ZIF-8 ^a	298	0.03	85	42.7	183
Ni/CNT ALD	298	_	26.2	32.3	185
Ni@3D-(N)GFs	RT	0.009	41.7	_	186
NiMo/graphene	298	0.05	66.7	21.8	188
Ni-CeO _x /graphene	298	0.08	68.2	28.9	194
Ni/PDA-CoFe ₂ O ₄	298	0.017	7.6	50.8	178
Ni/Ketjenblack	298	0.13	7.5	66.6	179
Cu/γ-Al ₂ O ₃	RT	0.018	0.23	—	154
p(AMPS)-Cu	303	0.069	0.72	48.8	197
Zeolite confined Cu	298	0.003	1.25	51.8	201
Cu/CoFe ₂ O ₄ @SiO ₂	298	0.013	40	- -	201
Cu/RGO	298	0.0031	3.61	38.2	202
Cu@SiO ₂	298	0.08	3.24		203
~ 2				36 —	
Fe _{0.5} Ni _{0.5} alloy	293	0.12	11.1		210
Fe _{0.3} Co _{0.7} alloy	293	0.12	13.9	16.3	216
$Cu_{0.33}Fe_{0.67}$	298	0.04	13.95	43.2	219
CuCo/graphene	293	0.02	9.18		220
Cu _{0.2} Co _{0.8} /PDA-rGO	303	0.05	51.5	54.9	221
Cu _{0.2} Co _{0.8} /PDA-HNTs	298	0.09	30.8	35.15	222
CuCo/C	298	0.033	45	51.9	223
Cu _{0.5} Co _{0.5} @SiO ₂	298	0.08	4.26	24	230
Cu _{0.3} Co _{0.7} @MIL-101	RT	0.034	19.6		231
$Cu_{0.72}Co_{0.18}Mo_{0.1}$	298	0.04	46.0	45	190
$Cu_{0.72}Co_{0.18}Mo_{0.1}{}^{a}$	298	0.04	119.0	_	190
CuNi/CMK-1	298	0.072	54.8	_	224
Cu _{0.2} Ni _{0.8} /MCM-41	298	0.05	10.7	38	228
CuNi/47-SiO ₂	298	0.165	23.5	34.2	229
$Cu_{0.8}Co_{0.2}O/GO$	298	0.024	70	45.5	243
Ni ₂ P	298	0.12	40.4	44.6	255
CoP^a	298	0.043	72.2	46.7	262
$Ni_{0.7}Co_{1.3}P/GO^a$	298	0.026	109.4	_	263

^a The reaction was promoted with the addition of NaOH.

Table 3 Catalytic activities for hydrogen evolution from the methanolysis of NH₃BH₃ by different catalysts

Catalyst	Temp. (K)	$n_{ m metal}/n_{ m AB}$	$TOF \left(mol_{H_2} mol_{metal}^{-1} min^{-1}\right)$	$E_{\rm a}$ (kJ mol ⁻¹)	Ref.
Cu ₂ O	298	0.15	0.16	_	198
Nano-Cu@Cu ₂ O	298	0.15	0.12	_	198
Nano-Cu	298	0.15	0.08	_	198
PVP-stabilized Ni	298	0.005	12.1	62	267
Co-Ni-B	RT	0.2	10	_	276
Co-Co ₂ B	RT	0.2	6	_	276
Ni-Ni ₃ B	RT	0.2	3.6	_	276
Flower-like Cu	298	0.15	2.41	34.2	277
Cu-Cu ₂ O-CuO/C	298	0.04	24	67.9	278
b-CuO NA/CF	298	0.018	13.3	34.7	279
CuNi/graphene	298	0.03	49.1	24.4	280
Cu/Co(OH) ₂	298	0.129	61.63	37.6	281

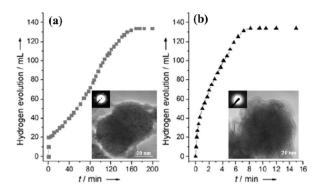


Fig. 1 Hydrogen generation by hydrolysis of aqueous AB (0.16 m, 10 mL) in the presence of (a) the pre-synthesized and (b) in situ synthesized Fe catalysts (Fe/AB = 0.12) at room temperature under argon. The inset shows the corresponding TEM images and SAED patterns of the as-synthesized catalysts. Reprinted with permission from ref. 155. Copyright (2008) Wiley-VCH.

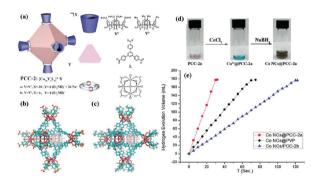


Fig. 2 (a) Cartoon of octahedron cage PCC-2 and the cage components, (b) the crystal structure of PCC-2, and (c) the crystal structure of PCC-2b. (d) The preparation of Co NCs with PCC-2a. (e) Time course plots of H₂ generation for the hydrolysis of AB by Co NCs@PCC-2a, Co NCs/PCC-2b, and Co NCs@PVP. Reprinted with permission from ref. 170. Copyright (2018) Wiley-VCH.

Recently, carbonization of inorganic/organic composites has been developed to prepared catalysts for the AB hydrolysis reaction due to their excellent chemical and mechanical stabilities, large specific surface areas and various functionalities. 163,171-174 Chen and coworkers reported the preparation of Co@N-C pre-catalysts through one-step thermolysis of Co (salen, N,N'-bis(salicylidene)ethylenediamine) at selected temperatures (600-800 °C) under an Ar atmosphere. 171 They found that Co@N-C obtained at 700 °C (Co@N-C-700) shows superior catalytic performance (5.6 min⁻¹) and high sustainability among the synthesized pre-catalysts. After that, they also synthesized Co NPs (~3.5 nm) supported on nitrogendoped porous carbon nanowires (Co/NPCNW) by carbonization of a Co-metal organic framework (Co-MOF), which show a TOF of 7.29 min⁻¹ and a relatively low activation energy of 25.4 kJ mol⁻¹.¹⁷² Later on, Zhang et al. reported a series of highly active and stable nitrogen-doped mesoporous carbon embedded-Co NP pre-catalysts through a thermolysis and

etching combined strategy. 173 More recently, Yang and coworkers employed a selective atom evaporation-isolation strategy with bimetal Co/Zn-MOF-74 as a sacrificial template to obtain a metallic Co/HPC pre-catalyst by direct carbonization and in situ reduction under an Ar atmosphere. 174 The as-synthesized Co/HPC pre-catalyst exerted higher catalytic activity and showed excellent reusability as compared to the Co/HPC derived from pure Co-MOF-74. The excellent catalytic performance can be attributed to the uniform dispersion and small particle size of metallic Co obtained under the assistance of the dopant Zn.

Ni catalysts are also widely studied as low cost non-noble metal catalysts owing to their exceptional activity in catalytic dehydrogenation of aqueous AB (Table 2). 175-179 Monodisperse Ni NPs (3.2 nm) supported on Ketjen carbon black (Ni/C) showed high catalytic activity for the hydrolysis of AB with a TOF of 8.8 min⁻¹. However, Ni/C was not stable during the reusability test due to the agglomeration of Ni NPs on the carbon support. In order to improve the stability of Ni NPs, they used various oxides including SiO2, Al2O3, and CeO2 as support materials. 180 They found that 3.2 nm Ni NPs supported on SiO₂ showed the highest activity (13.2 min⁻¹) and durability. Subsequently, the Ni NPs (6.3 \pm 1.7 nm) deposited into the nanoporous carbon (MSC-30) synthesized by Xu's research group showed excellent catalytic activity with a TOF value as high as 30.7 min⁻¹, which is the highest one among all of the Ni catalysts ever reported for this hydrolysis reaction at room temperature. 181 They also reported the synthesis of highly dispersed Ni NPs immobilized on the zeolitic metalorganic framework ZIF-8 (Ni/ZIF-8), which showed high catalytic activity and durability. 182 They pointed out that this is the first example of water-stable MOF-supported metal NPs for hydrogen generation from hydrolysis of NH3BH3. Using the zeolitic metal-organic framework ZIF-8 as the support, Astruc and coworkers further developed highly dispersed Fe, Co, Ni and Cu NPs, and the highest catalytic performance with a TOF value of 85 min⁻¹ was achieved in the presence of Ni/ZIF-8 with the assistance of an additive (NaOH). 183

Zhong and coworkers reported a Ni/CNT hybrid pre-catalyst for the hydrolysis of NH₃BH₃. 184 Combined with identical high-resolution TEM images, scanning transmission X-ray microscopy (STXM) clearly revealed the existence of a strong interaction between Ni NPs and thin CNTs (C-O-Ni bonds), which favored the tunable electronic structure of Ni NPs and facilitated the catalytic hydrolysis process. Later on, Qin and coworkers presented a facile atomic layer deposition approach (ALD) to synthesize highly dispersed Ni NPs on CNTs. 185 The resultant Ni/CNT pre-catalyst produced with 200 ALD cycles showed the best catalytic activity (26.2 min⁻¹) among all the Ni/CNT pre-catalysts. Mahyari et al. employed a three-dimensional nitrogen-doped graphene-based framework (3D-(N)GF) as a support to immobilized Ni NPs, which showed excellent catalytic activity (41.7 min⁻¹) and high stability in NH₃BH₃ hydrolysis. 186

Recently, our group reported a facile chemical reduction method to incorporate a small amount of inactive metals (Mo,

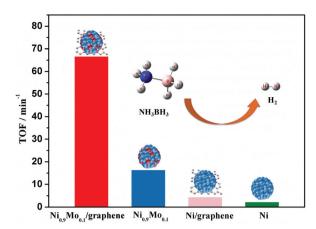


Fig. 3 Catalytic activities for hydrogen generation from AB aqueous solution (5 mL, 0.2 M) over $Ni_{0.9}Mo_{0.1}$ /graphene, $Ni_{0.9}Mo_{0.1}$, Ni/graphene, and Ni at 298 K (metal/AB = 0.05). Reprinted with permission from ref. 188. Copyright (2016) Royal Society of Chemistry.

Cr, and W) into Ni NPs.¹⁸⁷ The characterization results revealed that the incorporation of Mo (mainly in the oxidation state) can not only reduce the metal particle size and crystallinity of the metal NPs, but also increase the electron density on the metal surface, which can effectively improve the catalytic activity of the catalysts. To further improve the dispersion and activity of the catalyst, Ni NPs modified with a Mo dopant have been synthesized on graphene (Ni–Mo/graphene), and they exhibit a high Pt-like catalytic activity (66.7 min⁻¹) and robust durability in the hydrolysis of NH₃BH₃ at room temperature (Fig. 3).¹⁸⁸ In addition, our synthesis is not limited only to Ni–M (M = Mo, Cr, W), but can also be extended to other transition metal systems (Cu–M, Co–W, *etc.*), providing a general method for the synthesis of highly efficient catalysts for the hydrogen evolution reaction. ^{189–193}

Ni doped with CeO_x and supported on graphene (Ni-CeO_x/ graphene) was also fabricated by our research group via a facile chemical reduction route. 194 The combination of CeO_x, metal, and graphene of the Ni-CeOx/graphene pre-catalyst confers remarkably enhanced catalytic activity (68.2 min⁻¹) for the hydrolytic dehydrogenation of NH₃BH₃ (Fig. 4), as well as high stability. In addition, some other rare-earth metal oxide (ReOx, Re = La, Dy, Er, Yb, Gd, and Tb) doped Ni/graphene (Ni-ReO_x/graphene) were also prepared and all showed higher catalytic activities than pure Ni/graphene. The excellent catalytic activities of Ni-ReOx/graphene might be attributed to the similar physical and chemical properties of the ReO_x species, all of which promote the active sites of Ni to electron-rich states that are beneficial for the catalytic reaction. By using a similar approach, Co-CeOx/NGH and CuNi-CeOx/rGO were prepared and they showed synergistic and superior catalytic activities. 161,195

Comparing Co- and Ni-based catalysts, Cu-based catalysts have been reported to show a lower catalytic activity (Table 2). 196,197 In 2006, Xu and coworkers found that Cu/ γ -Al₂O₃ was catalytically active in NH₃BH₃ hydrolysis

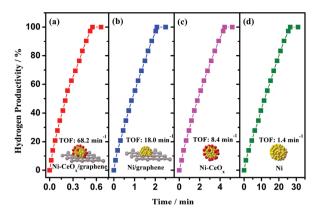


Fig. 4 Hydrogen productivity vs. reaction time for hydrogen release from an aqueous AB solution (200 mM, 5 mL) catalyzed by (a) Ni-CeO $_x$ / graphene, (b) Ni/graphene, (c) Ni-CeO $_x$, and (d) Ni at 298 K (nNi/nAB = 0.08). Reprinted with the permission from ref. 194. Copyright (2018) Springer Nature.

(0.78 min⁻¹), but it takes nearly 600 minutes to release 2.83 equivalents of hydrogen (nCu/nAB = 0.018). Subsequently, nanostructured Cu, Cu2O, and Cu@Cu2O NPs were synthesized by Kalidindi and co-workers via the solvated metal atom dispersion (SMAD) method. 198 They found that coreshell Cu@Cu₂O and Cu₂O NPs are more active than pure Cu NPs for this hydrolysis reaction. After that, Fukuzumi and coworker synthesized a series of Cu/Co₃O₄ composite pre-catalysts by a conventional impregnation method. 199 The catalytic activities of Cu/Co₃O₄ were significantly dependent on the shape and size of nanosized Co₃O₄, and it was found that Co₃O₄ with a hexagonal sheet shape showed better catalytic activity than that with a cube or uncontrolled shape. They also found that capping of Cu2O with Co3O4 NPs was an effective way to suppress agglomerate formation, which made the Cu₂O-Co₃O₄ composites exhibit high catalytic reactivity in hydrolytic dehydrogenation of NH₃BH₃.²⁰⁰

Özkar and co-worker synthesized zeolite confined Cu NPs by ion-exchange of Cu²⁺ with the extra framework Na⁺ in zeolite-Y followed by the reduction of the Cu²⁺ ions with NaBH₄.²⁰¹ The zeolite confined Cu NPs were found to be active in the hydrolysis of NH₃BH₃ with a TOF value of 0.78 min⁻¹. Cu NPs supported on magnetic SiO₂/CoFe₂O₄ (CuNPs@SCF) were reported to have an initial TOF of 40 min⁻¹ for hydrolysis of NH₃BH₃ at 298 K.²⁰² The authors claimed that this TOF value was higher than those of all the reported non-noble metal catalysts for the same hydrolysis reaction. It should be noted that the support of CoFe₂O₄ was not considered in the TOF calculation. The oxides of Fe and Co are difficult to be reduced by NH₃BH₃; however, they might be reduced by the Cu–H active species or hydrogen released in the hydrolysis reaction.

Our group reported the synthesis of reduced graphene oxide supported Cu NPs (Cu/RGO) *via* a facile *in situ* procedure using NH₃BH₃ as a reductant.²⁰³ The obtained Cu/RGO showed a higher catalytic activity than Cu/graphite powder, Cu/activated carbon and free Cu NPs, over which the NH₃BH₃

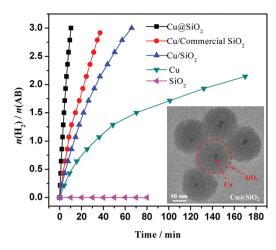


Fig. 5 Hydrogen generation from the hydrolysis of AB (0.2 M, 5 mL) in the presence of different catalysts at 298 K (Cu/AB = 0.09). The inset shows the TEM image of the Cu@SiO2 catalyst. Reprinted with permission from ref. 204. Copyright (2014) Springer Nature.

hydrolysis reaction is completed in 8.3 min, giving a TOF value of 3.61 min at 298 K. We also found that the ultrafine Cu NPs (~2 nm) encapsulated in porous silica nanospheres can be simply fabricated via a one-pot synthetic route in a reverse micelle system.204 The outer shell of silica can effectively prevent the Cu NPs from aggregation. The Cu@SiO2 core-shell nanospheres showed superior activity as compared to Cu/commercial SiO2, Cu/SiO2 and free Cu NPs for hydrolysis of NH₃BH₃ (Fig. 5). Furthermore, the Cu@SiO₂ core-shell nanospheres showed long-term stability, retaining 90% of their initial catalytic activity even after 10 runs. Recently, Zhang and coworkers fabricated Cu nanocrystals with different nanostructures (nanocubes, nanowires, nanotetrahedra, etc.) via simply adjusting the addition proportion of the reductant and orientation agent.205 In comparison with the ordinary Cu NPs with extremely low or hardly any catalytic performance activity, all of the regularly shaped Cu nanocrystals showed high catalytic activity, among which the nanocubed Cu nanocrystals exerted the best catalytic performance for hydrolyzing NH3BH3 with 3 equiv. of H₂ extracted within 28 min at 298 K. However, the productivity of the hydrolysis reaction over a nanocubed Cu catalyst showed an obvious decrease after 5 runs.

3.2. Heterometallic catalysts

Heterometallic catalysts, including bi-metallic and multimetallic catalysts, with unique structures may show higher catalytic performance than their monometallic counterparts due to the strong synergistic effects/electronic effects between the metals. ^{23,206–209} A number of heterometallic catalysts, such as Fe-Ni, 210-213 Fe-Co, 214-216 Ni-Co, 217,218 Cu-Fe, 219 Cu-Co, ^{220–223} and Cu–Ni, ^{224–228} have been reported toward the hydrolysis of NH₃BH₃. For example, our group prepared a series of $Cu_{1-x}Fe_x$ alloy NPs by a very simple in situ reduction method, and the optimal Cu_{0.33}Fe_{0.67} alloy NPs exhibited superior catalytic activity with a TOF value of 13.95 min⁻¹

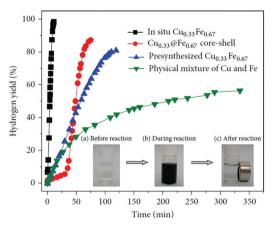


Fig. 6 Hydrogen generation from the hydrolysis of AB in the presence of different catalysts (metal/AB = 0.04). The inset shows photographs of the catalytic hydrolysis of AB via in situ synthesized Cu_{0.33}Fe_{0.67} alloys. Reprinted with permission from Ref. 219. Copyright (2013) Elsevier.

(Fig. 6). 219 Moreover, these in situ synthesized CuFe alloy NPs can be easily separated from the solution with an external magnet, and they showed good recycling stability.

In subsequent research, various distinct support materials, such as carbon materials, nanotubes, nanofibers, silica spheres, metal-organic frameworks (MOFs), and so on, have been used to fabricate well-dispersed and stable bimetallic NP nanocatalysts. 220-224,229-231 Co decorated Cu NPs on graphene (graphene-CuCo) have been synthesized by Yan et al. via a one-step self-catalytic method, which showed high efficiency toward the hydrolytic dehydrogenation of NH₃BH₃.²²⁰ Xu's research group employed diamine-functionalized reduced graphene oxide as a support for CuCo NPs (CuCo/PDA-rGO), which showed higher catalytic performance (41 min⁻¹) as compared to CuCo/rGO (20.6 min⁻¹).²²¹ Later on, Zhang and coworkers prepared poly(diallyldimethylammonium chloride) functionalized halloysite nanotube supported Cu-Co NPs (CuCo/PDDA-HNTs), in which CuCo NPs were highly dispersed on the surface of halloysite nanotubes and they showed an extraordinary catalytic property (30.8 min⁻¹) in NH₃BH₃ hydrolysis reaction.²²² Zahmakiran and coworkers reported coppercobalt alloy NPs supported on activated carbon (CuCo/C) by a surfactant-free deposition-reduction technique. The obtained CuCo/C showed excellent catalytic performance with an initial TOF of 45 min⁻¹.²²³

Kleitz and coworkers selected mesoporous carbons (CMK-1 and MCNS) and mesoporous silica (MCM-48) as supports for CuNi alloy NPs. 224 The catalytic performances of carbon-supported Cu_{0.5}Ni_{0.5}/CMK-1 and Cu_{0.5}Ni_{0.5}/MCNS are comparable in the hydrolysis of NH₃BH₃ and are 3-fold higher than that of silica-supported Cu_{0.5}Ni_{0.5}/MCM-48. Yu and coworkers successfully immobilized CuNi NPs on six differently sized SiO2 spheres (47, 97, 195, 333, 391 and 485 nm).²²⁹ The results showed that the catalytic activity of CuNi/SiO2 increases with the decrease of SiO₂ particle size, due to which the CuNi NPs supported on the smallest SiO₂ (CuNi/47-SiO₂) exhibit the

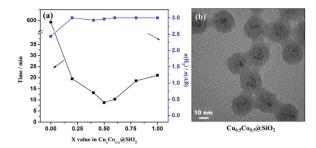


Fig. 7 (a) $Cu_xCo_{1-x}@SiO_2$ core-shell nanospheres with different xvalues under an ambient atmosphere at 298 K; (b) TEM image of Cu_{0.5}Co_{0.5}@SiO₂. Reprinted with permission from Ref. 209. Copyright (2015) American Chemical Society.

highest catalytic activity in the hydrolysis of NH₃BH₃ at 298 K. However, the stability of CuNi/47-SiO2 showed obvious degradation after seven cycles. Our group successfully encapsulated ultrafine Cu-Co NPs (~2 nm) inside SiO₂ nanospheres (CuCo@SiO₂) (Fig. 7), which can effectively prevent metal NP aggregation and enhance the pre-catalyst stability.²³⁰ The optimized Cu_{0.5}Co_{0.5}@SiO₂ pre-catalyst showed excellent catalytic activity in the hydrolysis of NH3BH3 and preserved 93% of its initial catalytic activity even after 10 runs. CuCo alloy NPs confined in the pores of MIL-101 (CuCo@MIL-101) via a doublesolvent method combined with the excellent reduction approach also showed high activity and long durability for hydrolysis of NH₃BH₃.²³¹

Trimetallic CuCoMo NPs without any surfactant or support have been fabricated by our group through a facile co-reduction method. 190 Compared to their bi-/monometallic counterparts, the obtained optimized trimetallic Cu_{0.72}Co_{0.18}Mo_{0.1} pre-catalyst exhibits the highest catalytic activity for AB hydrolysis with a TOF value of 46.0 min⁻¹ at 298 K (Fig. 8). Moreover, the catalytic performance of

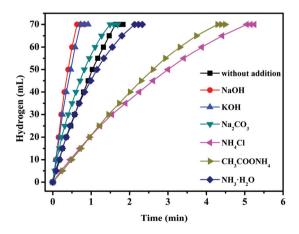


Fig. 8 Hydrogen generation from the hydrolysis of AB (0.20 M, 5 mL) with the addition of 1 M NaOH, KOH, Na₂CO₃, NH₄Cl, CH₃COONH₄ and $NH_3 \cdot H_2O$ (2 mL) catalyzed by $Cu_{0.72}Co_{0.18}Mo_{0.1}$ NPs at 298 K (n_{metal} = 0.04 mmol). Reprinted with permission from ref. 190. Copyright (2018) Royal Society of Chemistry.

Cu_{0.72}Co_{0.18}Mo_{0.1} can be further significantly improved by introducing NaOH as a promoter, providing a TOF value as high as 119.0 min⁻¹ at 298 K, which is among the highest values of all the reported non-noble metal catalysts (Table 2) and even higher than that of the commercial Pt/C pre-catalyst for the same reaction. 126 However, introducing the NH₄ species (e.g., NH₃·H₂O, NH₄Cl, etc.) into the reaction system is unfavorable for the hydrolysis of AB.

In addition to alloy NPs, core-shell NPs have also attracted considerable attention due to their unique physical and chemical properties, and they exhibited excellent catalytic performance in hydrolytic dehydrogenation of NH3BH3. 232-238 Among them, catalysts with a Cu core are the most attractive. In 2011, Xu's research group first reported the synthesis of Cu@M (M = Co, Fe, Ni) NPs via a simple one-step seedinggrowth route using NH3BH3 as a weak reducing agent, which could selectively reduce Cu²⁺ first to form the core, and successively reduce M^{2+} (M = Co, Fe, Ni) to form the shell.²³³ A relatively stronger reductant NaBH₄, instead of NH₃BH₃, resulted in the formation of CuM alloys. Compared to monometallic and alloy counterparts, the core-shell Cu@M (M = Co, Fe, Ni) NPs showed synergistic and superior catalytic activity for hydrogen evolution from the hydrolysis of NH3BH3. In addition, H2 generation over Cu1@Co4 NPs is the most active among that over all the Cu@M (M = Co, Fe, Ni) NPs, with which the hydrolysis reaction is completed within 10 min at room temperature. By following a similar approach, various core-shell catalysts based on Cu as a core, such as bimetallic Cu@Co,²³⁴ trimetallic Cu@FeNi,²³⁶ Cu@FeCo,²³⁷ Cu@CoNi,^{238,239} Cu@CoMo²⁴⁰ and even tetrametallic Cu@FeCoNi, ²²⁵ have been synthesized and they showed higher activities than the corresponding monometallic and alloy counterparts toward the hydrolysis of ammonia borane for hydrogen production.

3.3. Other catalysts

Since non-noble metal NPs are very easy to oxidize, the direct use of non-noble metal oxides as catalysts for hydrolytic dehydrogenation of NH3BH3 has attracted much attention in recent years. 241-244 Li and coworkers prepared CuCo2O4 pre-catalysts with different shapes (nanoplates, nanosheets, and nanoparticles).²⁴¹ Among them, the nanoplate-shaped CuCo₂O₄ pre-catalyst showed the best catalytic activity for hydrogen production from the hydrolysis of NH₃BH₃, giving a TOF value of 44 min⁻¹ at room temperature. Moreover, the CuCo₂O₄ nanoplate pre-catalyst almost retained its initial catalytic activity after eight cycles, indicative of its excellent durability and stability. Later on, they developed a series of non-noble metal oxides such as NiCo₂O₄,²⁴² MnCo₂O₄,²⁴⁵ CuCoMoO₄,²⁴⁶ CuNiCo₂O₄, ²⁴⁷ Co₃O₄/CuMoO₄, ²⁴⁸ CuO-NiO/Co₃O₄ ²⁴⁹ and $Co_xCu_{1-x}Co_2O_4$ (a) $Co_yCu_{1-y}Co_2O_4$, which are active in NH₃BH₃ hydrolysis reaction. Zhong and coworker reported the synthesis of bimetallic oxide NPs CuxCo1-xO deposited on grapheme oxide (GO) via a facile route.243 The obtained Cu_{0.8}Co_{0.2}O/GO pre-catalyst exhibits an initial TOF value as high as 70.0 min⁻¹ for the hydrolysis of NH₃BH₃, owing to the interfacial interaction between CuCoO NPs and GO. Moreover,

they performed the first in situ XAS experiments to study the electronic structure changes of the pre-catalyst during hydrolysis. Recently, Liu and coworkers reported a graphene oxide supported Cu@CuCoO_x pre-catalyst, with which superior catalytic activity was achieved toward the hydrolysis of NH3BH3 with a TOF of 44.6 min⁻¹ at room temperature.²⁴⁴ With a metal oxide as a pre-catalyst, the catalytically active component of the catalyst is the zero-valent metal because a part of the metal oxide can be reduced by NH₃BH₃. Therefore, such metal oxide catalysts are mainly Cu-based oxides, because Cu oxides can be easily reduced to Cu(0) by NH₃BH₃ at room temperature.

Non-noble-metal catalysts are also easily prone to aggregation in air and under the catalytic reaction conditions, resulting in loss or deactivation of catalytic activity. Recent studies have shown that the catalytic activity and stability of nonnoble-metal catalysts could be improved by the introduction of metalloid elements (e.g. B and P). 60,61,116,251-257 A series of Co-B catalysts have been reported to show high catalytic activity and durability for hydrogen generation from NH3BH3. 251,252,258-261 For example, Figen and Coskuner synthesized a Co-B pre-catalyst by the sol-gel reaction of boron oxide with cobalt chloride hexahydrate in the presence of citric acid. 252 The obtained amorphous Co-B pre-catalyst showed higher catalytic activity than a crystalline Co-B catalyst due to its high specific surface area and it retained 90% of its initial activity after 4 runs. They also found that Co-B supported on mesoporous silica (SBA-15) and a Co-B thin film pre-catalyst deposited by Pulsed Laser Deposition (PLD) were able to decrease the activation energy, thus improving the catalytic activity in NH₃BH₃ hydrolysis.^{258,259}

Fu and coworkers reported the synthesis of Ni₂P NPs by reacting Ni(OH)₂ with solid NaH₂PO₂ in argon at 543 K.²⁵⁴ The obtained Ni₂P NPs (<12 nm) showed excellent catalytic activity and high sustainability toward hydrogen evolution from the hydrolysis of NH₃BH₃ with an initial TOF of 40.4 min⁻¹ at 298 K. In addition, they investigated the reaction mechanism via DFT calculations (Fig. 9), suggesting that the combination of the Ni₂P surface and substrate molecules significantly enhances the hydrolytic dehydrogenation activity by reducing the reaction barrier, making it easy to overcome at room temperature. They also found that the introduction of anions (OH⁻, F⁻, and Cl⁻) during NH₃BH₃ hydrolysis could significantly promote the catalytic activity in NH3BH3 hydrolysis reaction over a Co-P pre-catalyst at room temperature.²⁶² Moreover, the effect of OH was higher than that of F and Cl on the TOF, and a high TOF of 72.2 min⁻¹ was achieved at a CoP/NH₃BH₃ molar ratio of 0.041 at 298 K. Recently, a series of Co-doped Ni₂P NPs and their nanohybrid with graphene oxide were also fabricated by Fu and coworkers.²⁶³ The optimal Ni_{0.7}Co_{1.3}P/GO pre-catalyst shows a high initial TOF of up to 109.4 min⁻¹ in the presence of NaOH at 298 K. The incorporation of Co into Ni₂P can effectively optimize the electronic structures of Ni_{2-x}Co_xP pre-catalysts, enhance their interaction with NH₃BH₃, and facilitate the hydroxyl activation of NH₃BH₃, thus resulting in a decrease of the reaction energy barrier and improvement of the hydrogen generation rate.

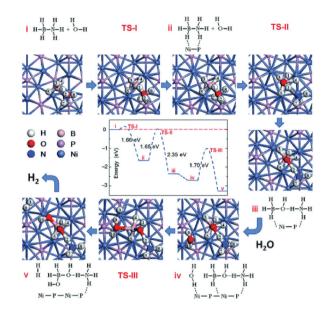


Fig. 9 Plot of energy changes versus reaction coordinates calculated for Ni₂P-catalyzed hydrolysis of AB. Reprinted with permission from ref. 254. Copyright (2016) Wiley-VCH.

For the transition metal catalyzed hydrolysis of NH₃BH₃, some plausible mechanisms have been proposed. In 2006, Xu's research group suggested that the formation of an activated complex species between a metal surface and NH3BH3 molecules is the rate-determining step. 154 Then, the activated complex species is attacked by H2O, leading to concerted dissociation of the B-N bond and hydrolysis of the resulting BH3 intermediate to produce the borate ion along with H2 release. Jagirdar and Chen assumed that the release of H2 is due to the attack of H₂O on a transient M-H. 198,264 Fu et al. proposed an almost self-powered process based on DFT calculations, which involves the formation of BH₃OH⁻ and NH₄⁺ species, and then attacking adjacent H2O to produce H2.254 Recently, He and Duan proposed that the rate-determining step for NH3BH3 is the breaking of the O-H bond in H₂O based on the kinetic isotopic effect measurements. 169,265

3.4. Catalysts for NH₃BH₃ methanolysis

As for NH₃BH₃ methanolysis, despite the GHSC of the $NH_3BH_3-4MeOH$ system (3.9 wt%) being much lower than that from the hydrolysis system, NH₃BH₃ methanolysis has some advantages that merit its potential applications as a portable hydrogen source. 25,138,266-273 Firstly, addition of suitable catalysts can initiate the NH3BH3 methanolysis reaction below 0 °C, thereby satisfying the applications in cold weather. Secondly, pure H₂ can be released by methanolysis of NH₃BH₃ without the production of NH3. More importantly, the byproduct of NH₃BH₃ methanolysis (i.e., NH₄B(OMe)₄) can be easily reconverted back to NH3BH3 by reaction with NH4Cl and LiAlH₄ at room temperature. 138

Compared with the extensive studies of NH₃BH₃ hydrolysis, there are only a few studies regarding NH3BH3 methanolysis (Table 3). 138,267,274-276 In 2007, RuCl₃, RhCl₃, PdCl₂, CoCl₂,

NiCl₂, Pd/C, and RANEY® Ni were firstly reported for the methanolysis of NH₃BH₃. Since then, non-noble metal precatalysts such as PVP-stabilized Ni, Co-Co₂B, Ni-Ni₃B, Co-Ni-B, and Co-Ni-P pre-catalysts have been reported for dehydrogenation of NH₃BH₃ in methanol.²⁷⁶ Later on, mesoporous Cu with diverse morphologies (flower-, nanosheet-, bundle- and dandelion-like) have been prepared by our group via a simple wetchemical method combined with a reduction strategy.²⁷⁷ Among the four Cu nanostructures, the flower-like Cu nanostructure was the most active with a TOF of 2.41 min⁻¹ toward the methanolysis of NH₃BH₃. Moreover, the flower-like Cu nanostructures also showed excellent recyclability in the methanolysis of NH₃BH₃. Subsequently, Zahmakiran and coworkers reported Cu-Cu₂O-CuO/C composites to catalyze hydrogen generation from the methanolysis of NH₃BH₃, which showed high activity (24 min⁻¹) in this methanolysis reaction.²⁷⁸ After that, bunch-like copper oxide nanowire arrays on copper foam (b-CuO NA/CF) were prepared via a simple oxidation process and they behaved as efficient pre-catalysts (13.3 min⁻¹) for methanolytic dehydrogenation of NH₃BH₃.²⁷⁹ Recently, Sun's research group found that CuNi alloy NPs deposited on graphene (CuNi/G) showed excellent catalytic activity (49.1 min⁻¹) and recyclability toward the methanolysis of NH₃BH₃. 280 More recently, a noble-metal-free Cu/Co(OH)₂ nanohybrid pre-catalyst was fabricated by Chen and coworkers via a feasible in situ method.281 By varying the metal/support ratio, a highly efficient catalytic performance (61.63 min⁻¹) for the methanolysis of NH3BH3 and long-term stability at ambient temperature were observed. By DFT calculations, they revealed the role of charge transfer in promoting the methanolysis reactions and the metal/support ratio in manipulating the catalytic activity via tuning electrostatic interactions.

In short, tremendous progress has been achieved in catalytic dehydrogenation of NH₃BH₃ by noble-metal-free catalysts (Table 2). However, further efforts are still needed to develop efficient and stable catalysts or some new methods (e.g. photocatalytic assisted technology) to promote the hydrolysis of NH₃BH₃. It is worth noting that the convenience of conducting AB hydrolysis reaction enables its use not only in chemical storage/hydrogen production, but also as a model reaction (similar to the CO oxidation reaction) for testing the activity of new catalysts, which will attract the attention of more and more researchers.

Ammonia

Ammonia is a second largest chemical in the world (after sulphuric acid) with over 170 megatonne per year being synthesized via the Haber-Bosch process, bulk of which is used as fertilizers. 282 Ammonia is also considered as a potential hydrogen carrier because of its high gravimetric capacity (17.7 wt% H), low price, and production of inherently CO_x-free H₂.^{24,26,283-286} In particular, it can be readily liquefied under mild conditions (-33.4 °C at 1 atm or 20 °C at 8.46 atm), which makes its storage and delivery relatively easy. 287-289 NH3

can be decomposed to release H2 along with N2 by the following reaction (eqn (4)):

$$2NH_3 \rightarrow N_2 + 3H_2 \tag{4}$$

The NH₃ decomposition is an endothermic reaction ($\Delta H =$ 92 kJ mol⁻¹) and a high temperature is required for efficient hydrogen generation.²⁹⁰ Thermal decomposition of NH₃ into H2 and N2 has been extensively studied in the past decades. 24,26,284,286 The works before the 1990s on NH₃ decomposition were mainly studied to gain insight into the reaction kinetics of NH3 synthesis. 291 Nowadays, the research on NH3 decomposition is mainly focused on the generation of high quality H₂. Generally, N₂ adsorption is thought to be ratelimiting in NH3 synthesis, while the rate determining step for NH₃ decomposition varies. For noble metal (e.g. Ru, Rh, Ir, Pt, or Pd) catalysts, N-H cleavage is the rate-determining step, while, for non-noble metal (e.g. Fe, Co, Ni, etc.) catalysts, N2 desorption is the rate-determining step. 24,26,292,293

Up to now, Ru-based catalysts are known to be the most active in catalytic decomposition of NH₃.²⁹⁴⁻²⁹⁸ However, the high cost and limited availability inhibit the wide scale use of these catalysts. Therefore, much attention has been recently been paid to non-noble metal catalysts, such as Fe, Co, and Ni as well as a series of bimetallic systems, metal carbides, and metal nitrides.24

4.1. Monometallic catalysts

Fe-Based catalysts have been extensively studied in the NH₃ decomposition reaction owing to its industrial use in the NH3 synthesis reaction. 299-304 Fe promoted by K2O, CaO, SiO2 and Al₂O₃ is active for NH₃ synthesis at temperatures above 400 °C and was initially considered as a potential pre-catalyst for NH3 decomposition.²⁹⁹ The overall activity of Fe-based pre-catalysts toward NH3 decomposition is relatively low. Great efforts have been made to enhance the catalytic performances of Fe-based catalysts by depositing Fe onto supports such as carbon nanotubes, zeolites, and metal oxides, since their properties such as reducibility, particle size and dispersion, thermal stability and electronic structures would be improved after Fe particles are supported. 301-303,305 For example, Duan et al. synthesized a novel Fe-CNF/mica pre-catalyst via a catalytic CVD method and it showed excellent catalytic activity for NH₃ decomposition.³⁰⁵ They also found that the size and shape of Fe particles on the top of CNFs depended on the Fe particle reconstruction and CNF morphology. In addition, the pre-catalyst of Fe-CNFs/ mica showed a higher catalytic activity and stability than the Fe/CNF pre-catalyst, which could be attributed to the Fe particles isolated by mica and CNFs and the higher degree of graphitization of CNFs. Recently, a series of Fe-based catalysts supported on two-dimensional mica nanosheets (Fe/MS) were synthesized by Yuan and coworkers via three different methods namely homogeneous precipitation (HP), impregnation (IM), and deposition precipitation (DP) methods.³⁰⁶ The catalytic results show that the Fe/MS prepared by the HP method showed the highest catalytic performance among all the synthesized pre-catalysts with different methods. The excel-

lent catalytic performance of the Fe/MS-HP pre-catalyst is attributed to the highly dispersed Fe species, layered structure of mica, and strong metal-support interactions between Fe and mica.

High temperatures easily lead to Fe sintering, but that can be prevented by confining Fe in porous materials or forming a core-shell structure. 307-309 Highly dispersed γ-Fe₂O₃ NPs (~6 nm) confined within the porous systems of CMK-5 carbons and a carbon-SBA-15 composite were synthesized by Lu and coworker *via* a facile wet impregnation method.³⁰⁷ The obtained γ-Fe₂O₃/CMK-5 pre-catalyst showed the high catalytic activity toward the decomposition of NH₃ at 600 °C. The Fe₂O₃/carbon-SBA-15 pre-catalysts were much more stable over a long reaction time. The excellent catalytic performance is attributed to the space limitation in the pores and the strong interaction with the composite support, thus preventing the migration and subsequent sintering of nanoparticles. The group of Ji and Au has embedded Fe NPs in microporous and mesoporous silica shells via a sonication-assisted Stöber process.308 The core-shell structure of Fe NPs showed higher catalytic activity and more stability than that of naked Fe NPs owing to the stable silica shells that effectively prevent aggregation of Fe NPs. Recently, Varisli et al. synthesized a robust Fe@mesoporous carbon pre-catalyst by a traditional impregnation procedure, which was very active for microwave-assisted NH₃ decomposition.³⁰⁹

Ni-Based catalysts have also been used as alternative catalysts for NH3 decomposition due to their substantially lower costs compared to Ru and the higher activity compared to Fe. 310-314 Previously, Ganley et al. reported an order of activity as Ru > Ni > Rh > Co > Ir > Fe for NH₃ decomposition. 310 Zhang et al. reported a co-precipitation method to prepare a series of supported pre-catalysts by depositing Ni NPs on Al₂O₃. The catalytic activity of Ni/Al₂O₃ increased with increasing Ni loading and reached a maximum at a Ni/Al ratio of 1.2. Interestingly, the conversion of NH₃ was further increased after the addition of a La promoter into the Ni/Al₂O₃ pre-catalyst. For example, when the La/Ni molar ratio increased from 0 to 0.2, the conversion of NH₃ progressively increased from 38.2 to 63.9% at 773 K. The characterization results indicated that the Ni/La-Al2O3 pre-catalyst with an appropriate amount of La possessed a more open mesoporous structure and higher dispersion of Ni as compared to Ni/Al₂O₃. Later on, Xu and coworker reported that the addition of CeO2 obviously improved the catalytic activity and stability of Ni/Al₂O₃ for NH₃ decomposition to CO_x-free H₂. 315 The characterization results showed that the addition of CeO₂ could enlarge the pre-catalyst pores, moderate the interaction between the metal and support, suppress Ni NPs from sintering, and improve the recombinative desorption of N adatoms from the Ni NP surface. After that, the group of Liu has also proved that adding an appropriate amount of Ce and La to Ni/SBA-15 can improve the NH3 decomposition activity, and the highest activity could be achieved when the Ce(La)/Ni ratio was around 0.3.316 Rare-earth oxides can not only act as an additive but can also be employed as an efficient support for the synthesis

of high performance Ni-based catalysts. Okura and coworkers investigated the catalytic performances over Ni supported on various rare-earth oxides (Y2O3, CeO2, La2O3, Sm2O3 and Gd₂O₃) for NH₃ decomposition. 317 Among the samples investigated, the Ni/Y2O3 pre-catalyst showed the highest catalytic activity. The kinetics studies revealed that most of the rareearth oxides could effectively alleviate the inhibition of hydrogen in the decomposition reaction. In addition, the desorption behavior of hydrogen showed that the amount of hydrogen atoms adsorbed on the Ni NP surface of Ni/Y2O3 was relatively small at high temperatures. Furthermore, this group also found that the catalytic activity of Ni/Y2O3 can be remarkably improved by modifying with a small amount of Sr or Ba species, while the addition of Mg and Ca species was not effective. 318 Recently, ceria catalytic structures with a woodpile geometry of micro-channels have been prepared by 3D printing and used as a support to disperse Ni NPs. 319 The obtained 3Dprinted Ni/CeO2 pre-catalyst showed higher catalytic performance than the Ni/CeO₂ powder pre-catalyst and the conventional cordierite honeycomb wash coated with Ni/CeO2 under the same reaction conditions.

Compared with Fe-based and Ni-based catalysts, Co-based catalysts are less studied in NH3 decomposition reactions. 320,321 The roles of supports such as carbon materials and mesoporous silica and various promoters were also investigated on Co as well. Zhang et al. reported that fresh commercial carbon nanotubes (CNTs) containing residual Co or Fe NPs are highly active for NH₃ decomposition, and the microstructure of the CNTs remained unchanged after the decomposition reaction.320 After that, Co supported on CNTs was synthesized and studied. 321 The conversion of NH3 over Co/CNTs was 60.8%, which was higher as compared to 14.8% for Fe/ CNTs and 25.4% for Ni/CNTs at 500 °C. Moreover, the effect of metal-support interactions between Co and CNTs was investigated by varying the pretreatment temperatures (230–700 °C) and gas (N2 and H2). 322 It is found that the catalytic activity of Co/CNT pre-catalyst treatment in N2 was higher than that of Co/CNT in H2, and the pretreatment of Co/CNTs at 600 °C showed the highest NH3 decomposition activity and the lowest activation energy (68.6 kJ mol⁻¹). Furthermore, Li and coworkers found that the Co@C-700-N sample calcined under limited air atmosphere showed a better activity for NH3 decomposition as compared to the calcined sample in pure N2 flow.³²³ Podila and coworkers have reported that Co supported on a Mg-La mixed oxide showed high activity for NH3 decomposition. 324,325 Recently, Jia and coworkers synthesized a high surface area Co-SiO2 pre-catalyst by a simple two-step procedure with activated carbon as the template for NH3 decomposition reaction. 326 The presence of SiO2 can effectively protect active Co species from agglomeration during the calcination and NH3 decomposition reaction. The obtained Co-SiO₂ exerted superior activity to other reported catalysts.

4.2. Bimetallic catalysts

Bimetallic catalysts with unique structures may achieve excellent catalytic activity in comparison with their individual

monometallic components. To date, a series of bimetallic catalysts, such as Co-Mo, 327-329 Fe-Mo, 330 Fe-Co, 331-334 Fe-Ni³³⁵⁻³³⁷ and Co-Ni,³³⁸ have been prepared and employed as catalysts for NH₃ decomposition. For example, Duan et al. reported that the bimetallic Co-Mo/MCM-41 pre-catalyst shows a higher activity in the NH3 decomposition reaction than a monometallic Co/MCM-41 or Mo/MCM-41 pre-catalyst under the same conditions.327 In addition, Co-Mo/MCM-41 with a Co/Mo molar ratio of 7/3 shows the highest NH₃ conversion and exhibits good thermal stability. Later on, they studied the effects of Co-Mo precursors on the catalytic activity. 328 The results showed that the CoMo-I/y-Al₂O₃ pre-catalyst prepared using monocomponent metal amine metallate (Co(en)₃MoO₄) as the active phase precursor exhibited higher activity and stability for ammonia decomposition than the CoMo-II/γ-Al₂O₃ pre-catalyst prepared using bicomponent Co(NO₃)₂ and (NH₄)₆Mo₇O₂₄ as the active phase precursors. Moreover, they found that the textural and chemical properties of the Co-Mo pre-catalyst were significantly affected by the calcination atmosphere (i.e., Ar and Air). 329 The Co-Mo pre-catalyst calcined in air showed higher catalytic activity, and Co₃Mo₃N is suggested as the dominant active phase of Co-Mo. In addition, FeMobased pre-catalysts were also investigated and they were found to be active in NH₃ decomposition reaction.³³⁰

Zhang et al. successfully encapsulated Fe-Co alloy NPs inside CNTs (FeCo-in-CNTs) on the basis of the capillary phenomenon in the channel of CNTs, which effectively prevented the metal NPs from aggregating even at high temperature.331 Thus, the resulting FeCo-in-CNT showed remarkable thermal stability in NH₃ decomposition reaction. Recently, 2D ultrathin Co-Fe spinel oxide nanosheets confined in mesoporous silica shells (Co_xFe_{3-x}O₄@mSiO₂) have been fabricated by Zhang and coworkers.334 By tuning the chemical stoichiometry of Co_xFe_{3-x}O₄ nanosheets, the strength of the M-N bond can reasonably adjust and subsequently greatly optimize the catalytic performance. The optimized Co_{0.89}Fe_{2.11}O₄@mSiO₂ pre-catalyst attained 88% conversion of NH3 at 600 °C and a space velocity of 60 000 cm3 g-1 h-1, even maintained for 48 h without attenuation. Similarly, Ni-Fe/Al₂O₃, ^{335,336} Ni-Fe alloys³³⁷ and NiCo/Ce_{0.6}Zr_{0.3}Y_{0.1}O₂ solid solutions³³⁸ were found to show higher catalytic performance than the single metal pre-catalyst toward the decomposition of NH₃.

4.3. Metal carbides/nitrides

Transition metal carbides (WC_x, MoC_x FeC_x, VC_x and TaC_x) and nitrides (MoN_x, VN_x and WN_x) have also been investigated for NH₃ decomposition reaction. Superstant Sourabh and coworkers reported that WC can attain complete decomposition of NH₃ at 550 °C; however, the WC samples need to be pretreated in a gas mixture (H₂/CO) before the decomposition reaction. Subsequently, Shi and coworkers synthesized a mesoporous WC pre-catalyst *via* an impregnation–compaction route, which showed high and stable catalytic activity, and complete NH₃ decomposition was achieved at a low temperature (500 °C). Kraupner and coworkers reported mesoporous Fe₃C with high crystallinity and high surface area by a combination of a hard-

templating approach and carbothermal reduction.³⁴¹ The obtained Fe₃C pre-catalyst showed good catalytic activity in NH₃ decomposition with conversion above 95% at 700 °C. Choi *et al.* investigated VC and TaC as pre-catalysts for NH₃ decomposition, which showed excellent catalytic performance, higher than that of a Pt/C pre-catalyst.^{342,343} Zheng *et al.* synthesized high-surface area Mo₂C from a h-MoO₃ precursor *via* a temperature-programmed reduction–carburization under a flowing atmosphere of H₂ and CH₄.³⁴⁴ The result showed that Mo₂C undergoes a phase transformation during the NH₃ decomposition reaction, and the active phase is actually MoN.

Mo-Based nitrides for NH3 decomposition are the most studied among the metal carbides and nitrides due to their low cost and high activity. Li et al. reported that $MoN_r/\alpha-Al_2O_3$ and NiMoN_v/α-Al₂O₃ exhibited excellent catalytic properties for NH₃ decomposition with conversions reaching as high as 98.7% and 99.8%, respectively, at 650 °C. 345 Moreover, the increasing nitride phase content of Ni₂Mo₃N up to 37 wt% doubles the NH₃ conversion at 550 °C. 346 Podila et al. found that the addition of Co into γ-Mo₂N can further improve the conversion of NH₃ decomposition, which is due to the formation of the Co₃Mo₃N phase in Co-containing samples.³⁴⁷ After that, Srifa et al. synthesized pure phase Co₃Mo₃N from CoMoO₄ via a temperature-programmed reaction method, which showed almost 100% of NH3 conversion at 600 °C.289 The catalytic activity of the Co₃Mo₃N pre-catalyst for NH₃ decomposition can be significantly improved by the addition of a small amount of Cs species.348 Furthermore, Mo-based nitrides such as Mo₂N, Ni₂Mo₃N, Ni₃Mo₃N and Fe₃Mo₃N also have been suggested as the highly active species for the NH3 decomposition reaction.348-350

5. Hydrous hydrazine

Anhydrous hydrazine (N_2H_4), a colorless flammable liquid at room temperature, has a high hydrogen capacity as high as 12.5 wt%. Hydrogen stored in N_2H_4 can be catalytically decomposed over supported metals, metal carbides, and metal nitrides in two pathways (eqn (5) and eqn (6)). $^{351-358}$ The reaction decomposition routes are determined by the catalysts used and the reaction conditions. However, most of the reports on hydrazine decomposition showed that ammonia is present as a product, while reports on the selective decomposition of hydrazine exclusively to hydrogen are rare, and high temperatures (>300 °C) are usually required due to the decomposition of NH_3 . Even worse, the anhydrous hydrazine (>98%) is highly toxic and explosive when exposed to metal catalyst surfaces, making it difficult to use it safely.

$$N_2H_4 \to N_2 + 2H_2$$
 (5)

$$3N_2H_4 \rightarrow N_2 + 4NH_3 \tag{6}$$

Hydrous hydrazine, such as hydrazine monohydrate $(N_2H_4\cdot H_2O)$ which has a hydrogen capacity of 8.0 wt%, is

believed to be relatively safe. 19,20,22,359-361 Notably, N₂H₄·H₂O is a liquid over a wide range of temperatures (213-392 K), and therefore it is easy to recharge using the current equipment for liquid fuels. Furthermore, the complete decomposition of N₂H₄ generates only a by-product of N₂ in addition to H₂, which does not need on-board collection for recycling. These merits have made N₂H₄·H₂O a promising hydrogen carrier for storage and transportation. Thereby, it is crucial to develop effective and selective catalysts for complete hydrogen generation from N₂H₄·H₂O.³⁶¹⁻³⁶⁷ Xu and co-workers initially investigated various metal (Rh, Co, Ru, Ir, Cu, Ni, Fe, Pt and Pd) NPs as catalysts for N₂H₄ decomposition. ³⁶⁸ Among all the synthesized metal NPs, Rh showed the highest H2 selectivity (43.8%) for hydrogen evolution from N₂H₄·H₂O decomposition. Other metal NPs, such as Co, Ru, and Ir, exhibited poor H₂ selectivity (7%), and Fe, Cu, Ni, Pd, and Pt were totally inactive under the same reaction conditions. Up to now, Ni, ^{369–372} Ni–Pt, ^{373–377} Ni–Rh, ^{378–383} Ni–Ir, ^{384,385} Ni–Pd, ^{386,387} Co–Pt, ^{388,389} Co–Ir, ³⁹⁰ Rh–Mo, ¹⁹¹ Rh–P, ³⁹¹ Ni–Fe, ^{392–394} Ni–Cu, ^{224,395,396} and Ni–Co³⁹⁷ have been reported to be efficient in the decomposition of N2H4·H2O to H₂. Since noble metals (Pt, Rh, Ir, and Pd) are expensive, noble-metal-free catalysts (Ni, Fe, and Cu) were developed for the economic advantage, which is essential for promoting the potential applications of N₂H₄·H₂O as a hydrogen storage material. Herein, we categorize noble-metal-free catalysts into three major groups: (a) Ni-based metal NPs, (b) complex oxide supported catalysts, and (c) other supported catalysts for catalytic decomposition of N₂H₄·H₂O to H₂ under various reaction conditions (Table 4).

5.1. Metal NP catalysts

Xu and co-workers synthesized bimetallic Ni-Fe NPs by coreduction of an aqueous solution of NiCl2 and FeSO4 in the presence of CTAB. 392 Although all the synthesized Ni-Fe NPs are inactive in the decomposition reaction of N2H4·H2O at 298 K, a hydrogen selectivity of 81% can be achieved with Ni_{0.5}Fe_{0.5} NPs with elevation of the reaction temperature at 343 K (Fig. 10). Furthermore, it was found that the hydrogen selectivity could be significantly enhanced by the addition of NaOH into the reaction mixture. The Ni_{0.5}Fe_{0.5} NPs released gases in a stoichiometric amount (3.0 equiv.) with 100% H₂ selectivity from the decomposition of N2H4·H2O in 190 min with NaOH (0.5 M) at 343 K. However, the addition of a weaker base such as NH3 and CH3COONa had no effect on the catalytic performance of the Ni-Fe NPs. The possible reason is that the highly alkaline reaction conditions make the catalyst surface highly basic, which may be unfavorable for the formation of basic NH3, therefore hindering the decomposition of N2H4 to NH3.

It has been reported that the catalytic activity and H2 selectivity of Ni-Fe NPs could be improved by introducing a Cu core.398 The Cu core is not selective for hydrogen evolution from the decomposition of N₂H₄·H₂O, while the NiFe/Cu NPs exhibited high activity, stability, and ~100% H2 selectivity for hydrogen evolution at 330-340 K. After that, Zhang and coworkers synthesized core-shell Cu@Fe₅Ni₅ NPs via an in situ seeding-growth approach and investigated their catalytic performances. 399 The core-shell Cu@Fe₅Ni₅ NPs have a small size of about 8.5 nm. The core-shell Cu@Fe₅Ni₅ pre-catalyst showed high activity and 100% H2 selectivity within 70 min

Table 4 Catalytic activities for hydrogen evolution from N₂H₄·H₂O catalyzed by different catalysts

Catalyst	Temp. (K)	$n_{ m metal}/n_{ m N_2H_4\cdot H_2O}$	H_2 selectivity (%)	$TOF\left(mol_{H_{2}}\ mol_{metal}^{\ -1}\ h^{-1}\right)$	$E_{\rm a}$ (kJ mol ⁻¹)	Ref.
Ni _{0.5} Fe _{0.5} NPs	343	0.1	100	6.3	_	392
NiFe/Cu	343	0.2	100	35.3	44	398
Cu@Fe ₅ Ni ₅	353	0.11	100	18.2	79.2	399
$NiMoB-La(OH)_3$	323	0.3	100	13.3	55.1	400
$Ni_{0.6}Fe_{0.4}Mo$	323	0.1	100	28.8	50.7	401
Cu _{0.4} Ni _{0.6} Mo	323	0.2	100	38.7	56.6	402
Ni–Al ₂ O ₃ -HT	303	0.4	93	2.2	49.3	403
RANEY® Ni	303	_	>99	162	44.4	369
Ni-0.080CeO ₂	303	0.45	99	51.6	47	370
Ni/CeO ₂	323	0.1	100	34.0	56.2	404
$Ni_{0.5}Cu_{0.5}/CeO_2$	323	0.2	100	111.7	63.0	395
Ni _{0.5} Cu _{0.5} /CeO ₂	343	0.2	100	371.1	_	395
Ni-CeO ₂ @SiO ₂	343	0.1	100	219.5	59.26	405
$2D Ni_{0.6}Fe_{0.4}/CeO_2$	323	0.1	99	5.76	44.06	406
NiFe/CeZrO ₂	343	0.1	100	119.2	50.4	407
$NiFe-La(OH)_3$	343	0.2	100	100.6	57.8	408
$Ni_{1.5}Fe_{1.0}/(MgO)_{3.5}$	299	0.21	99	10.3	_	393
$Ni_{0.9}Fe_{0.1}-Cr_2O_3$	343	0.2	100	893.5	86.3	394
NiCo/NiO-CoO _x	298	0.2	99	12.8	45.15	397
Ni_3 Fe- $(CeO_x)_{0.15}$ /rGO	343	0.1	100	126.2	34.3	409
Ni_3 Fe- $(CeO_x)_{0.15}$ /rGO	328	0.1	100	56.8	_	409
Ni nanofiber	333	0.5	100	6.9	52.07	371
Ni-CNTs-OH	333	_	100	19.4	51.05	410
Ni@TNTs	333	0.125	100	96	53.2	411
Ni _{0.5} Cu _{0.5} /MCNS	333	0.28	100	21.8	_	224
Ni ₁₀ Mo/Ni-Mo-O	323	0.167	100	54.5	_	412
Ni ₂₅₀ NPs	343	0.5	100	11.0	56.3	366

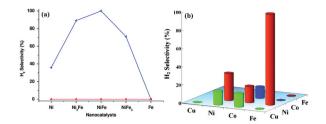


Fig. 10 (a) Comparison of hydrogen selectivity over Ni, Ni₃Fe, NiFe and Fe nanocatalysts (catalyst/ $N_2H_4 = 0.1$) with NaOH (0.5 M) at (red) 298 K and (blue) 343 K. (b) Comparative hydrogen selectivity in the decomposition of N₂H₄·H₂O (0.5 M) to hydrogen in the presence of different nanocatalysts. Reprinted with permission from ref. 392. Copyright (2011) American Chemical Society.

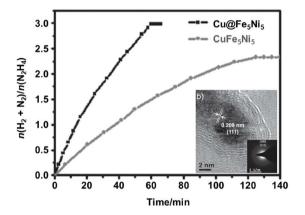


Fig. 11 Time-course plots for the decomposition of N₂H₄H₂O toward H₂ over Cu@Fe₅Ni₅ and CuFe₅Ni₅NCs in the presence of NaOH at 70 °C. The inset shows an HR-TEM image of the as-synthesized Cu@Fe5Ni5 NCs. Reprinted with permission from ref. 399. Copyright (2014) Wiley-VCH.

toward the complete decomposition of N₂H₄·H₂O in the presence of NaOH at 343 K (Fig. 11). In contrast, for the CuFe₅Ni₅ alloy NPs, only 2.3 equivalents of gas (H₂ selectivity = 74%) were generated even after 125 min under the same reaction conditions.

Wang and coworkers found that the NiB NP pre-catalyst showed poor catalytic activity for N₂H₄·H₂O decomposition. 400 But upon incorporation of Mo and La elements into NiB NPs, the catalytic properties of the NiMoB-La(OH)3 pre-catalyst was obviously enhanced for both catalytic activity (13.3 h^{-1}) and H_2 selectivity. Later on, noble-metal-free NiFeMo NPs have been synthesized via a simple one-step synthetic route at room temperature.401 The optimized Ni_{0.6}Fe_{0.4}Mo NPs lead to the complete decomposition of N2H4·H2O and superior catalytic activity (28.8 h⁻¹) within 15 min at 323 K. Mo acted as an electron donor for Ni and Fe atoms, and it has the potential to endow itself with high catalytic activity for hydrogen generation from the decomposition of N2H4·H2O. Recently, our group reported the synthesis of a CuNiMo pre-catalyst, which also showed excellent catalytic activity toward N2H4·H2O decomposition for hydrogen production. 402

5.2. Complex oxide supported catalysts

Using a Ni-Al hydrotalcite-like compound (Ni-Al-HT) as the precursor, He et al. obtained a highly dispersed Ni-Al2O3-HT pre-catalyst after reduction of Ni-Al-HT under a H₂ atmosphere at 773 K.403 The obtained Ni-Al2O3-HT pre-catalyst showed a high catalytic activity and 93% H2 selectivity towards H2 for N₂H₄·H₂O decomposition within 70 min at 303 K. In contrast, the impregnated counterpart Ni/Al₂O₃-IMP pre-catalyst exhibited a much lower H₂ selectivity (67%) and catalytic activity with a total reaction time of 440 min. The high catalytic performance of Ni-Al2O3-HT could be attributed to a much stronger interaction of the Ni component with Al₂O₃ and the strongly basic sites. This is the first report that supported a base metal pre-catalyst showing such high H2 selectivity towards the decomposition of N₂H₄ aqueous solution. They also found that RANEY® Ni was active and exhibited >99% selectivity towards H2 for the decomposition of N2H4·H2O in the presence of NaOH at 303 K.369 Compared with RANEY® Ni-40, RANEY® Ni-300 showed higher catalytic and H2 selectivity in this decomposition reaction, which was probably due to a relatively low content of remaining aluminum. In addition, RANEY® Ni-300 could be easily collected and reused after the catalytic reaction, as RANEY® Ni has excellent magnetic properties. This convenient route provides great potential for industrial applications.

He et al. developed a facile coprecipitation approach to synthesize CeO2-modified Ni RANEY® Ni-300. The obtained Ni-0.08CeO₂ pre-catalyst (Fig. 12) showed a 99% H₂ selectivity and a 3-fold higher TOF value than bare Ni NPs and the impregnated counterpart Ni/CeO2-IMP for N2H4·H2O decomposition reaction.³⁷⁰ This improvement was caused by the modification of Ni with CeO₂ nearby through strong metal-support interactions (e.g., Ni-O-Ce structure). Although the Ni-O-Ce structure itself is inactive for N₂H₄·H₂O decomposition, it could alter the chemical properties of surface Ni and make it both active and selective for N₂H₄·H₂O. Furthermore, this promoting effect could be extended to other oxides which can also form strong metal-support interactions with Ni, such as ZrO₂, MgO, and La₂O₃. Later on, a series of Ni/CeO₂ were prepared by solution combustion synthesis (SCS) in a one-step process and used as efficient catalysts for decomposition of $N_2H_4\cdot H_2O.^{404}$ It was found that the catalytic activity and H_2

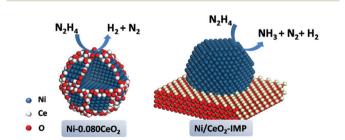


Fig. 12 Structure model of Ni-0.080CeO₂ and Ni/CeO₂-IMPcatalysts and the scheme of N₂H₄·H₂O decomposition. Reprinted with permission from ref. 370. Copyright (2015) American Chemical Society.

selectivity for hydrogen evolution from N₂H₄·H₂O significantly depended on the SCS synthesis parameters (ratio of precursor oxidizers, fuel-to-oxidizer ratio and fuel type). The tailored 6 wt% Ni/CeO2 pre-catalyst prepared with a fuel-to-oxidizer ratio of 2 and N2H4 fuel showed the highest catalytic and 100% hydrogen selectivity, for which the decomposition reaction took 17.7 min for 50% conversion of N2H4·H2O in the presence of NaOH, corresponding to a TOF value of 34.0 h⁻¹ at 323 K. The characterization results confirmed the interaction between Ni and CeO2, namely the existence of Ni-O-Ce solid solution. In addition, the oxygen vacancy in the Ni-O-Ce solid solution of the Ni/CeO2 pre-catalyst modifies the electronic ability of Ni as an electron donor and alters the interaction between Ni and N2H4, which promotes N-H bond dissociation rather than N-N bond dissociation and makes the H2 generation easier. Inspired by this effective method, they also found that the addition of Cu to Ni/CeO2 exhibited a synergistic effect to enhance the catalytic activity for the reaction.³⁹⁵

The above results showed that the catalytic properties of Nibased catalysts can be significantly enhanced by introducing a certain amount of CeO2. To further maximize the active interface and the stability of catalysts, our group designed and synthesized ultrafine Ni NPs self-assembled on CeO2 nanowires embedded in a microporous silica shell (Ni-CeO2@SiO2) via a one-pot facile strategy (Fig. 13).405 The resulting wormlike core-shell-structured Ni-CeO2@SiO2 pre-catalyst showed high performance and robust durability with 100% hydrogen selectivity for H₂ production from N₂H₄ aqueous solution. The excellent catalytic properties of Ni-CeO2@SiO2 can be attributed to the synergistic electronic effect and strong interactions between Ni NPs and CeO2 NWs with plenty of oxygen vacancies, as well as the unique structure effect.

Wen and co-workers synthesized a two-dimensional NiFe/ CeO₂ pre-catalyst via a dynamics controlling coprecipitation reduction (DCCR) process followed by calcination. 406 Small NiFe NPs (~5 nm) were uniformly anchored on the surface of CeO2 nanosheets. The optimal Ni_{0.6}Fe_{0.4}/CeO2 pre-catalyst displayed over 99% selectivity towards H2 evolution from $N_2H_4\cdot H_2O$ without using an alkali additive at 323 K. Besides

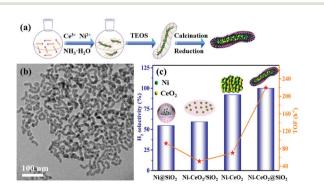


Fig. 13 (a) Synthetic scheme for the preparation of Ni-CeO₂@SiO₂. (b) The TEM image of the Ni-CeO₂@SiO₂ catalyst. (c) The hydrogen selectivity and TOF value over different catalysts (nNi/nHH = 0.1) for gas generation from N₂H₄·H₂O (200 mM, 5 mL) at 343 K. Reprinted with permission from ref. 405. Copyright (2020) American Chemical Society.

CeO2, recently we adopted nano CeZrO2 solid solution as a support to disperse NiFe NPs well, leading to the complete decomposition of N₂H₄ to H₂. Later, we prepared a NiFe-La (OH)3 pre-catalyst for N2H4 dehydrogenation, in which metal NPs were highly dispersed with smaller particle size and low crystallinity. 408 Importantly, 100% hydrogen selectivity from N₂H₄ aqueous solution was achieved in 6.5 min, providing a rather high TOF value of 100.6 h⁻¹ at 343 K, which is about 35-fold higher than that of pure NiFe NPs (2.8 h^{-1}) .

Using the DCCR method, Wen and co-workers synthesized NiCo/NiO-CoO_x ultrathin layered nanocomposites with NiCo NPs (~4 nm) uniformly anchored on the NiO-CoO_x ultrathin layered nanosheets.³⁹⁷ The obtained Ni₇₀Co₃₀/NiO-CoO_x precatalyst exhibited optimal catalytic performance and 99% hydrogen selectivity for H2 evolution from the decomposition of N₂H₄·H₂O without the assistance of NaOH at 298 K. Wu et al. fabricated a bifunctional NiFe/MgO pre-catalyst containing both the NiFe-alloy active center and a solid base via a calcination-reduction of a NiFeMg-layered double hydroxide (LDH) precursor. 393 Moreover, the basicity of Ni_{1.5}Fe_{1.0}/(MgO)₂ can be easily tuned by changing the amount of the Mg precursor. The optimized Ni_{1.5}Fe_{1.0}/(MgO)_{3.5} pre-catalyst showed a high catalytic performance with 100% conversion and 99% H₂ selectivity for N₂H₄·H₂O decomposition at 299 K. Notably, there was no obvious correlation between the catalytic performance and surface area, which further confirms that the basicity of the MgO support has a more pronounced effect on the catalytic behavior. Recently, our group reported the synthesis of a NiFe-Cr₂O₃ pre-catalyst, which displayed an extraordinary catalytic activity (893.5 h⁻¹) for the complete decomposition of N₂H₄·H₂O at 343 K.³⁹⁴

5.3. Other supported metal catalysts

Various support materials, such as graphene, carbon nanotubes, titanate nanotubes, mesoporous carbons, and so on, have also been used to fabricate well-dispersed noble-metal NPs with controllable size and morphology. Luo and coworkers reported the synthesis of CeOx-modified NiFe nanodendrites supported on reduced graphene oxide (NiFe-CeOx/ rGO). The optimal Ni₃Fe-(CeO_x)_{0.15}/rGO exhibited superior catalytic activity toward H2 evolution from N2H4·H2O under alkaline conditions with a TOF value of 126.2 h⁻¹ at 343 K. Zhao and coworkers prepared Ni nanofibers via an electrospinning and vacuum thermal reduction method.371 The catalytic performance of the prepared Ni nanofibers significantly depended on the morphologies and Ni grain sizes. The Ni nanofibers with PVP:EC mass ratios of 7:3, and having a high specific surface area and small crystal size, showed nearly 100% hydrogen selectivity to H2 generation and a TOF of 6.9 h^{-1} in NaOH solution at 333 K. Recently, they have grown carbon nanotubes (CNTs) on Ni nanofibers (Ni-CNTs) and then subjected them to a hydroxylation treatment (Ni-CNTs-OH).410 They found that the introduced CNTs and the hydroxyl groups on the CNTs significantly improved the catalytic performance of the active Ni nanofibers. The Ni-CNTs-OH showed excellent catalytic performance with a TOF of 19.4 h⁻¹

toward the N₂H₄·H₂O decomposition reaction in the presence of NaOH at 333 K.

Wang and co-workers successfully confined Ni NPs inside a titanate nanotube (Ni@TNT) channel by using the capillary force under ultrasonic treatment.411 The obtained Ni@TNT pre-catalyst exhibited high activity and 100% hydrogen selectivity, completing the N₂H₄·H₂O decomposition in only 5 min in the presence of NaOH at 333 K, which is higher than that of Ni/TNTs. In addition, owing to the good stability of the Ni@TNT pre-catalyst, no significant decrease in catalytic performance was observed, while the Ni/TNTs showed an obvious decrease during the reuse (Fig. 14). The excellent catalytic performance of the Ni@TNT pre-catalyst is attributed to the small size and high dispersion of Ni NPs after encapsulation in the channel of TNTs. The Kleitz group prepared highly dispersed CuNi alloy NPs supported on mesoporous carbons (CuNi/ MCNS) by a simple incipient wetness method. 224 Interestingly, all the bimetallic CuNi/MCNS pre-catalysts showed 100% selectivity to H₂ from the N₂H₄·H₂O decomposition and the reaction was complete within 50 min over Cu_{0.5}Ni_{0.5}/MCNS in the presence of NaOH at 333 K.

Recently, Wang and coworkers reported the synthesis of Ni₁₀Mo NPs on a Ni-W-O matrix (Ni₁₀Mo NPs/Ni-W-O) through a simple hydrothermal method followed by annealing treatment under a H₂ atmosphere. 412 The obtained nanocomposite enabled the complete decomposition of N2H4·H2O in 7 min at 323 K, providing a TOF value of 54.5 h⁻¹. They also synthesized a monolithic Ni₁₀Mo/Ni-Mo-O/Ni foam pre-catalyst and showed a high hydrogen generation rate with 98% H₂ selectivity and rapid dynamic response after 5 start/stop cycles.412 Using a similar method, they also synthesized a series of Ni-W-O-derived nanocomposites.413 It was found that the catalytic properties of the resulting pre-catalyst depended significantly upon the annealing temperature. On the basis of a combination of experimental and DFT theoretical calculations, the observed changes in catalytic properties are related to the changes in the phase structure and microstructural features with temperature during the reductive annealing process. Specifically, the as-synthesized Ni₄W/WO₂/ NiWO₄ exhibited remarkably distinct catalytic performance, nearly 100% selectivity, and high stability in catalyzing $N_2H_4\cdot H_2O$ decomposition for hydrogen production.

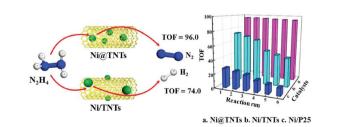


Fig. 14 (Left) Schematic illustration of the formation processes of Ni@TNTs and Ni/TNTs and N₂H₄·H₂O decomposition. (Right) The tests of re-usability of (a) Ni@TNTs, (b) Ni/TNTs and (c) Ni/P25 for hydrogen generation from N₂H₄·H₂O. Reprinted with permission from ref. 411. Copyright (2018) Elsevier.

Furthermore, they also reported a first-principles study of the elementary steps of N₂H₄ decomposition over a Ni pre-catalyst.372 The calculation results indicated that the decomposition behaviors of N2H4 strongly depend on the surface coverage. At a lower coverage, the cleavage of the N-N bond is dominant, resulting in the formation of NH3. In contrast, at a higher coverage, the cleavage of the N-H bond is in competition with that of the N-N bond, and N2 and H2 are finally released.

Overall, Ni and Ni-based noble-metal-free catalysts can efficiently catalyze the complete decomposition of N₂H₄·H₂O to produce hydrogen, but the catalytic activity is still not satisfactory at room temperature or without additives (e.g. NaOH). Therefore, for the practical use of N₂H₄·H₂O as a safe and effective hydrogen storage material, it is necessary to further develop more effective noble-metal-free catalysts for complete conversion of N₂H₄·H₂O to H₂ at low temperature without additives.

Hydrazine borane 6.

Hydrazine borane (N₂H₄BH₃, HB, 15.4 wt%), a derivative of NH₃BH₃ where an N₂H₄ group substituted the NH₃ group, has been regarded as a competitive candidate for chemical hydrogen storage. 22,150,151,414-420 N₂H₄BH₃ can be easily synthesized by the reaction of (N₂H₅)₂SO₄ with NaBH₄ in dioxane at room temperature.421 The hydrogen in N2H4BH3 can be released through either thermolysis or solvolysis. 421-428 The thermal decomposition of N2H4BH3 was firstly reported by Goubeau and Ricker. 421 N2H4BH3 begins to decompose slowly at around 60 °C. It was found that N₂H₄BH₃ released 6.5 wt% H₂ within 16 h at 140 °C, while more than 11 wt% H₂ can be released from N₂H₄BH₃ in the presence of LiH at 150 °C in less than an hour.422

Like for NH₃BH₃, the BH₃ group in N₂H₄BH₃ is readily hydrolyzed in the presence of a suitable catalyst (eqn (7)) at room temperature. 427-432 The hydrolysis of N₂H₄BH₃ over noble-metal-free catalysts was firstly reported by Özkar and coworkers. 430 They found that highly dispersed Ni(0) and Co(0) NPs stabilized by poly(4-styrenesulfonic acid-co-maleic acid (PSSMA-Ni and PSSMA-Co) could be facilely prepared by in situ reduction of NiCl2 and CoCl2 during the hydrolytic dehydrogenation of N₂H₄BH₃. 430,431 The in situ formed PSSMA-Ni and PSSMA-Co NPs were highly active in the hydrolysis of N2H4BH3 with the release of nearly 3 equiv. H2 per N2H4BH3. Moreover, the obtained PSSMA-Co (TOF = 370 h⁻¹) showed much higher catalytic performance than PSSMA-Ni (TOF = 183 h^{-1}) for this hydrolysis reaction at 298 K.430,431 The Cu@SiO2 core-shell pre-catalyst developed by our research group also showed excellent catalytic activity (TOF = 454.8 h⁻¹) in the hydrolytic dehydrogenation of N₂H₄BH₃. Due to the protection of the porous silica shell, the stability of the pre-catalyst is effectively improved, because of which the Cu@SiO2 nanospheres preserved 85% of their initial catalytic activity even in the tenth run. Recently, we found that transition metal (Cr, Mo, and W)

modified Ni NPs showed high activity toward hydrogen generation from the hydrolysis of N₂H₄BH₃ at 298 K. 187

$$N_2H_4BH_3 + 2H_2O \rightarrow N_2H_5BO_2 + 3H_2$$
 (7)

By the hydrolysis of the BH₃ group of N₂H₄BH₃, the liberation of H2 with good kinetics can be achieved with the catalysts reported above. However, the effective GHSC of the N₂H₄BH₃·3H₂O system (6.0 wt%) is not high because H in N₂H₄ is not released. Similar to hydrolysis, 1 mol N₂H₄BH₃ can also produce 3 mol of H₂ by methanolysis in a suitable catalyst (egn (8)). 267,366,425 In situ formed bulk Ni and PVP-stabilized Ni NPs were developed by Özkar and co-worker for hydrogen evolution from the methanolysis of N₂H₄BH₃. ^{267,425} Since the weight of methanol is much higher than that of water, the GHSC of an N₂H₄BH₃·4MeOH (3.5 wt%) system is much lower than that of an N₂H₄BH₃·2H₂O (7.4 wt%) system. However, the methanolysis reaction of N2H4BH3 can be initiated even below 0 °C, thereby satisfying the cold start requirements of vehicular and portable applications in cold weather.

$$N_2H_4BH_3 + 4MeOH \rightarrow N_2H_5B(OMe)_4 + 3H_2$$
 (8)

Unlike the NH3 moiety of NH3BH3, the N2H4 moiety in N₂H₄BH₃ can also be dehydrogenated to H₂ and N₂ over a selective catalyst (eqn (5)). 433-442 Theoretically, 1 mol N₂H₄BH₃ can be completely dehydrogenated into 5 mol H2 and 1 mol N2 (eqn (9)). This corresponds to an effective GHSC of 10.0 wt% for the N₂H₄BH₃·3H₂O system, which is much higher than those of NaBH₄·4H₂O (7.3 wt%), NH₃BH₃·2H₂O (8.9 wt%) and N₂H₄·H₂O (8.0 wt%).^{22,416} However, the dehydrogenation reaction is in competition with NH₃ release (eqn (10)). In 2014, Demirci and co-worker synthesized a series of Ni-based bimetallic pre-catalysts for the hydrolysis of the BH3 group and then decomposition of the N₂H₄ group. 443 The optimized Ni_{0.7}Fe_{0.3} NPs can release 3.9 equiv. (H₂ + N₂) per N₂H₄BH₃ (21% H₂ selectivity) in 180 min at 323 K, indicating an activity in the decomposition of the N₂H₄ moiety NH₃BH₃. However, the conversion of N2H4BH3 is incomplete and the reaction kinetics is slow. Therefore, great efforts were devoted to synthesize a highly selective catalyst that could achieve complete dehydrogenation of NH₃BH₃ to H₂.

$$N_2H_4BH_3 + 3H_2O \rightarrow B(OH)_3 + 5H_2 + N_2$$
 (9)

$$\begin{split} N_2 H_4 B H_3 + 3 H_2 O &\rightarrow B (OH)_3 + (3 + 2\alpha) H_2 + (2\alpha + 1)/3 N_2 \\ &+ 4 (1 - \alpha)/3 N H_3 \end{split}$$

(10)

In 2018, our group reported highly active and selective noble-metal-free CuNiMo NPs by using a facile chemical reduction approach. 402 Among all the synthesized pre-catalysts, the optimized Cu_{0.4}Ni_{0.6}Mo exhibited the highest catalytic activity and 100% H2 selectivity toward hydrogen generation from N₂H₄BH₃ in an alkaline solution, with which 6 equiv. (H₂ + N₂) per N₂H₄BH₃ (Fig. 15) can be released within 13.9 min. To the best of our knowledge, this is the first report that a noble-metal-free pre-catalyst can achieve a complete con-

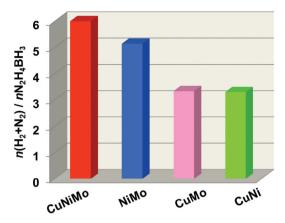


Fig. 15 $n(H_2 + N_2)/n(N_2H_4BH_3)$ for dehydrogenation of $N_2H_4BH_3$ catalyzed by CuNiMo, NiMo, CuMo, and CuNi nanocatalysts in the presence of NaOH (2.0 M) at 323 K. Reprinted with permission from ref. 402. Copyright (2018) Royal Society of Chemistry.

version of N₂H₄BH₃ to H₂ (Table 5). Later on, Yan and coworkers reported the synthesis of a boron nitride (BN) supported Ni-MoO_x (Ni-MoO_x/BN) pre-catalyst without the help of a surfactant by a sequential impregnation reduction approach.444 The resultant Ni-MoOx/BN showed excellent catalytic performance with 100% H2 selectivity for hydrogen generation from N₂H₄BH₃ alkaline conditions at 323 K, giving a TOF value of 600.0 h⁻¹. They also developed a facile and universal methodology for the synthesis of amorphous/poorly crystallized noble-metal-free NiFe-CeOx NPs supported on a MOF substrate, and the obtained NiFe-CeOx/MOF pre-catalyst can also show 100% H2 selectivity and record good catalytic performance for N₂H₄BH₃ decomposition at 343 K. 445

Recently, our group reported a wormlike Ni-CeO2@SiO2 core-shell pre-catalyst with high performance (442.5 h⁻¹) and 100% hydrogen selectivity for hydrogen evolution from N₂H₄BH₃ aqueous solution at 343 K.⁴⁰⁵ In addition, we proposed a plausible mechanism for metal catalyzed dehydrogenation of N₂H₄BH₃, which involves the chemisorption of N₂H₄BH₃ molecules on the metal active surface and generates the activated intermediate species. 405 Subsequently, the activated intermediate species is attacked by H2O molecules, leading to the dissociation of the B-N bond in N₂H₄BH₃. Then, the BH₃ moiety of N₂H₄BH₃ is catalytically hydrolyzed by metal active sites; meanwhile, the resulting N2H4 group is decomposed to produce H2 and N2.

Despite much progress having been made in recent years, the noble-metal-free catalysts reported above for complete hydrogen evolution from NH3BH3 required a relatively high reaction temperature (≥323 K). Therefore, the development of non-noble-metal catalysts for the complete dehydrogenation of N₂H₄BH₃ at room temperature is highly desired. We found that the RANEY® Ni pre-catalyst exhibited an outstanding catalytic performance with 6.0 equiv. (H₂ + N₂) per N₂H₄BH₃ being released at 298 K, which is the first report of a noble-metal-free pre-catalyst achieving a complete dehydrogenation of N2H4BH3 at room temperature (Table 5).446 The TOF value over RANEY®

Table 5 Catalytic activities for hydrogen evolution from N₂H₄BH₃ by different catalysts

Catalyst	Temp. (K)	$n_{\rm metal}/n{\rm N}_2{\rm H}_4{\rm BH}_3$	$n(H_2 + N_2)/nN_2H_4BH_3$	$TOF \left(mol_{H_2} \ mol_{metal}^{-1} \ h^{-1} \right)$	Ref.
Ni/PSSMA ^a	298	0.01	3	183	430
Co/PSSMA ^a	298	0.01	3	370	431
Cu@SiO ₂ ^a	298	0.09	3	454.8	204
$Ni_{0.9}Mo_{0.1}^{a}$	298	0.05	3	2400	187
Bulk Ni NPs ^b	298	0.006	3	1440	425
PVP-stabilized Ni ^b	298	0.005	3	2136	267
Ni _{0.7} Fe _{0.3} NPs	323	0.35	3.9	3.3	443
Cu _{0.4} Ni _{0.6} Mo	323	0.1	6	108	402
Ni-MoO _r /BN	323	0.1	6	600	444
$Ni_{0.5}Fe_{0.5}$ -CeO _x /MIL-101	343	0.2	6	351.3	445
$Ni_{0.5}Fe_{0.5}$ -CeO _x /ZIF-67	343	0.2	6	361.5	445
Ni-CeO ₂ @SiO ₂	343	0.1	6	442.5	405
NiFe-La(OH) ₃	343	0.2	6	251.4	408
RANEY® Ni ^c	298	<u>—</u> ,	6	892	446

^a Hydrogen release from the hydrolysis of the BH₃ group of HB only. ^b Hydrogen release from the methanolysis of the BH₃ group of HB only. ^c The TOF reported here was calculated based on the surface Ni atoms in the catalyst.

Ni for the complete dehydrogenation of N2H4BH3 at room temperature was calculated to be 892 h⁻¹ based on surface Ni atoms.

Up to now, preliminary progress has been made in noblemetal-free catalysts for complete hydrogen generation from N₂H₄BH₃. However, there are still only a handful of catalysts that can catalyze the complete hydrogen evolution from N₂H₄BH₃ (Table 5). Moreover, the kinetics of the N₂H₄ moiety decomposition is much sluggish than that of the BH3 group hydrolysis. Therefore, the current challenges include finding a catalyst that can catalyze both BH3 group hydrolysis and N2H4 moiety decomposition reactions with similar kinetics.

7. Summary

Safe and efficient storage and delivery of hydrogen are essential for the development of a hydrogen-based energy infrastructure. Boron- and nitrogen-based hydrogen storage materials reviewed above have a relatively high hydrogen content and have tremendous potential to be used as hydrogen sources for portable fuel cells. Overall, each of these materials has its own merits and drawbacks. The catalytic performances for hydrogen evolution from these systems have been greatly improved. Non-noble metal catalysts with low cost and relatively high catalytic activity can make boronand nitrogen-based hydrides potential candidates for portable fuel cells. However, there is still a certain gap in the catalytic activity between non-noble metal catalysts and noble metal catalysts. In addition, the stability of non-noble metal catalysts is generally low, mainly because of their easy oxidation and agglomeration. Therefore, the development of high-activity and high-stability non-noble metal catalysts still requires further efforts.

Besides, the mechanism of nucleation and growth of metal NPs and the active sites of multi-component catalysts are not clear. Theoretical calculations and modern characterization technologies (e.g., in situ X-ray absorption spectroscopy (XAS),

transmission electron microscopy (TEM), Raman spectroscopy, etc.) could be helpful in understanding the structure-catalysis relationship, thus providing an effective method to guide the design of metal catalysts at the molecular level. Furthermore, some new methods (e.g. photocatalysis assisted technology) can be developed to promote the hydrogen generation rate and nitrogen-based chemical hydrides. Additionally, to maximize the use of metal atoms, highly dispersed catalysts (e.g. metal single-atom) can be designed and synthesized for further improving the catalytic activity of the catalyst. We are looking forward to new breakthroughs in noble-metal-free catalysts for hydrogen generation from boronand nitrogen-based chemical hydrides and their practical applications.

Conflicts of interest

There are no conflicts to declare.

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