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A review of fused-ring carbazole derivatives as emitter and/or host materials in organic light emitting diode (OLED) applications

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This review focuses on fused-ring carbazole derivatives, their molecular design, electronic and photophysical properties, and in particular their applications as the emitter and/or the host material in the emitting layer of organic light emitting diodes (OLEDs), with emphasis on recent developments. This review is timely because of the rapidly expanding research into fused-ring carbazoles, predominantly indolocarbazole, indenocarbazole, benzofurocarbazole, benzothienocarbazole and diindolocarbazole derivatives. To our knowledge this class of materials has not been reviewed previously. The appeal of fused-ring carbazoles is their extended π -electron systems with good thermal stability, tunable frontier orbital energies that enable a wide gamut (red, green, blue and white) emission colour, high photoluminescence quantum yields, and versatility for chemical functionalisation at different sites, leading to outstanding OLED efficiencies. This review is divided into sections according to the molecules' role in OLEDs: namely, as conventional luminescent emitters – especially in the deep-blue region; as state-of-the-art hosts for phosphorescent iridium-based emitters; as thermally activated delayed fluorescence (TADF) emitters with high external quantum efficiency; and as multiresonance (MR) emitters with unprecedented high colour purity. We conclude by highlighting the challenges and the great opportunities for fused-ring carbazole derivatives in OLEDs and other optoelectronic applications.

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1. Introduction

Relevant general background information will be summarised before focusing on fused-ring carbazoles. Carbazole is a versatile building block for compounds that have been a wide variety of electronic applications such as organic light-emitting diodes (OLEDs),^{1,2} solar cells,^{3,4} sensors,^{5,6} organic field effect transistors (OFETs),^{7,8} molecular wires,⁹ and electrochromic devices.^{10,11} Carbazole is an electron-rich unit, providing good hole transporting properties,¹² high thermal and electrochemical stability,^{13,14} high photoluminescence quantum yield (PLQY),¹⁵ ease of functionalisation through different sites and tunable optical and electronic properties.¹⁶ (Co)polymerisation of substituted carbazoles is also readily achieved yielding carbazole as a main-chain unit in luminescent and electroactive polymers.¹⁷ However, it is important to note that commercial carbazole can contain trace amounts of isomeric impurities, identified as 1*H*-benzo[*f*]indole¹⁸ and 5*H*-benzo[*b*]carbazole,¹⁹ which have profound effects on the luminescent properties of the sample and derived products, notably giving enhanced PLQY and ultralong phosphorescence.

Through rational molecular design many carbazole derivatives have been developed as emitter and/or host materials for organic light emitting diode (OLED) applications.^{1,2,20,21} OLED technology is growing rapidly in areas such as consumer electronics, flat panel displays, flexible screens, and solid-state lighting.²² Further development of efficient and cheap OLED materials is still necessary to fully exploit the technology. As a prime example, there is a continued need for stable blue emitters and hosts.^{23,24} First generation OLEDs were based on fluorescence which has a theoretical maximum of only 25% internal quantum efficiency (IQE) because spin statistics dictate that emissive singlets and non-emissive triplets are formed in a 1:3 ratio, thereby severely limiting the external quantum efficiency (EQE) of the OLEDs.²⁵ Second generation OLEDs utilised phosphorescent emitters which can theoretically achieve 100% IQE by harnessing both singlet and triplet excitons.²⁶ In phosphorescent OLEDs (PhOLEDs) organometallic complexes (predominantly Ir and Pt) can increase the spin-orbit coupling (SOC) due to the heavy atom effect and have favourable intersystem crossing (ISC) rates. By ISC, singlet excitons are transformed into the triplet state and are deactivated radiatively *via* phosphorescence. In PhOLEDs, the emitter (guest) is doped in a host material to prevent concentration quenching and triplet-triplet annihilation (TTA) processes that decrease the quantum efficiency.^{27,28} Small-molecule and

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An alternative to the standard D-A design of TADF molecules was first reported in 2016 by Hatakeyama *et al.*⁴¹ The molecules are

Classical hole-transporting host materials that are frequently used to benchmark the performance of new emitters or new hosts are 4,4'-bis(9-carbazolyl)biphenyl (CBP) and 1,3-bis(*N*-



carbazolyl)benzene (mCP). CBP has E_T 2.56 eV⁴⁸ and its T_g is 103 °C⁴⁹ determined by a melt-blending method, correcting earlier reported values of 62 and 112 °C from differential scanning calorimetry (DSC). mCP has significantly higher E_T 2.90 eV⁵⁰ but lower T_g 62 °C (with previous reports quoting 55, 60, 65 and 66 °C).⁴⁹ However, these hosts are prone to crystallisation, especially when the dopant concentration is low. The E_T and T_g values have been raised in conformationally restricted bi(carbazole) derivatives.^{51,52} Established carbazole-based ambipolar hosts with sufficiently high triplet energies (>2.7 eV) for sky-blue and blue emitters include derivatives with electron accepting pyridine^{29,53} or phosphine oxide⁵⁴ substituents. The large S_1 - T_1 gap in conventional host materials causes a high triplet exciton density, which facilitates TTA, triplet-polaron annihilation (TPA) and electric field induced quenching processes, which contribute to detrimental efficiency roll-off in PhOLEDs.⁵⁵ Therefore, TADF host materials with small ΔE_{ST} and efficient RISC rate can overcome these drawbacks, by converting triplet excitons to the singlet state.

Fused-ring carbazole derivatives are having a major impact in the OLED field. Their structures lead to increased rigidity which has the benefit of restricting molecular deformations in the excited state and suppressing nonradiative energy dissipation. Section 2 considers their applications as conventional fluorescent emitters. Section 3 gives examples where fused carbazoles are hosts for phosphorescent iridium complexes. Section 4 is a major part of this review, showcasing how fused carbazoles are key components of some of the most efficient TADF emitters, imparting rigidity,⁵⁶ narrow band emission,⁵⁷ small ΔE_{ST} , high PLQY,^{58,59} good thermal stability, and structural versatility. Most notably, indolocarbazole, indenocarbazole, benzofurocarbazole, benzothienocarbazole and diindolocarbazole derivatives are highlighted. Section 5 concerns the current hot topic of multi-resonance (MR) fused carbazoles. In Section 6 we conclude with perspectives on the future of this very active and expanding field. Throughout this article we have retained the nomenclature and abbreviations used for the compounds in the cited publications to facilitate cross-checking with the original data. Selected figures are included to illustrate key optoelectronic properties of the molecules. Synthetic routes will not be considered. In the chemical structures the carbazole frameworks in the fused rings are shown in blue.

2. Fused-ring carbazole derivatives as conventional fluorescent emitters

The emphasis of this section is on stable blue/deep-blue electroluminescence. An initial report that aryl substituted indolo[2,3-*a*]carbazole derivatives give blue/deep blue fluorescence in solution and in neat thin film set the stage. However, OLEDs were not reported in this work.⁶⁰ Subsequently, indeno[2,1-*b*]carbazole derivatives **IDC-PA** and **IDC-Py** were studied (Fig. 1a).⁶¹ $\lambda_{\text{max}}^{\text{PL}}$ was 450/439 nm in DCM solution, and 453/443 nm, respectively, in films. The negligible red-shifts indicated that there were almost no intermolecular interactions in the films and aggregation was suppressed by the twisted structures induced by the bulky anthracene and pyrene groups. The PLQYs were 0.84 and 0.78 (DCM solution). The T_g s were 186 and 157 °C for **IDC-PA** and **IDC-Py**, respectively. Non-doped OLEDs with a neat EML exhibited efficiencies of up to 4.80 and 4.13 cd A⁻¹, and EQE_{max} values of 4.41% and 6.08% with deep-blue Commission Internationale de l'Éclairage (CIE_{xy}) coordinates (0.15, 0.10) and (0.15, 0.08) for **IDC-PA** and **IDC-Py** devices, with FWHM of 58 and 56 nm, respectively. There was negligible efficiency roll-off, even at increased voltage (Fig. 1b) and at a brightness of 5000 cd m⁻² (EQEs 4.35% and 5.35%).

The bis(indolo[3,2-*b*]carbazole) derivative **BEDCE** (Fig. 2a) was studied.⁶² Differential scanning calorimetry (DSC) exhibited a weak exothermic peak at 20 °C, corresponding to a glass transition temperature (T_g), which resulted in an elastomeric material at room temperature. The oligo-oxyethylene chains introduced large steric hindrance, modulating the strong π - π stacking tendency of the fused carbazole skeletons, and provided an amorphous structure. **BEDCE** showed $\lambda_{\text{max}}^{\text{PL}}$ at 426 and 531 nm, with a PLQY of 88% (THF solution). Devices with a solution-processed, non-doped emitter layer had EQE_{max} 1.34% with CE_{max} of 4.56 cd A⁻¹ and L_{max} of 10320 cd m⁻² with greenish-yellow EL, CIE(0.36, 0.59).

The indolo[2,3-*c*]carbazoles **1-4** (Fig. 2) have $\lambda_{\text{max}}^{\text{PL}}$ (undoped films) of 437, 447, 451 and 539 nm, respectively.⁶³ The PL measurements at 77 K (in MeTHF) indicated a red-shifted and structured emission for **1-3** which was attributed to phosphorescence. This behaviour was not observed at room temperature. Monoexponential decays were observed for **1**

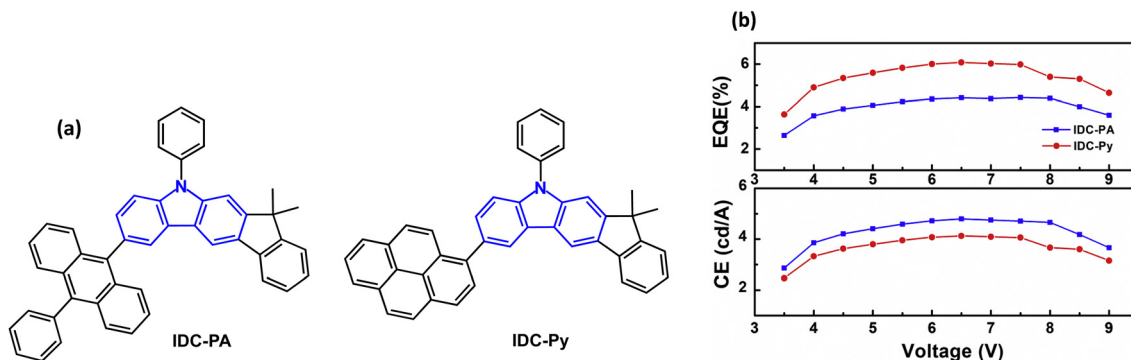


Fig. 1 (a) Molecular structures of **IDC-PA** and **IDC-Py**. (b) Current efficiency and EQE versus voltage.⁶¹ Copyright 2018 Elsevier.



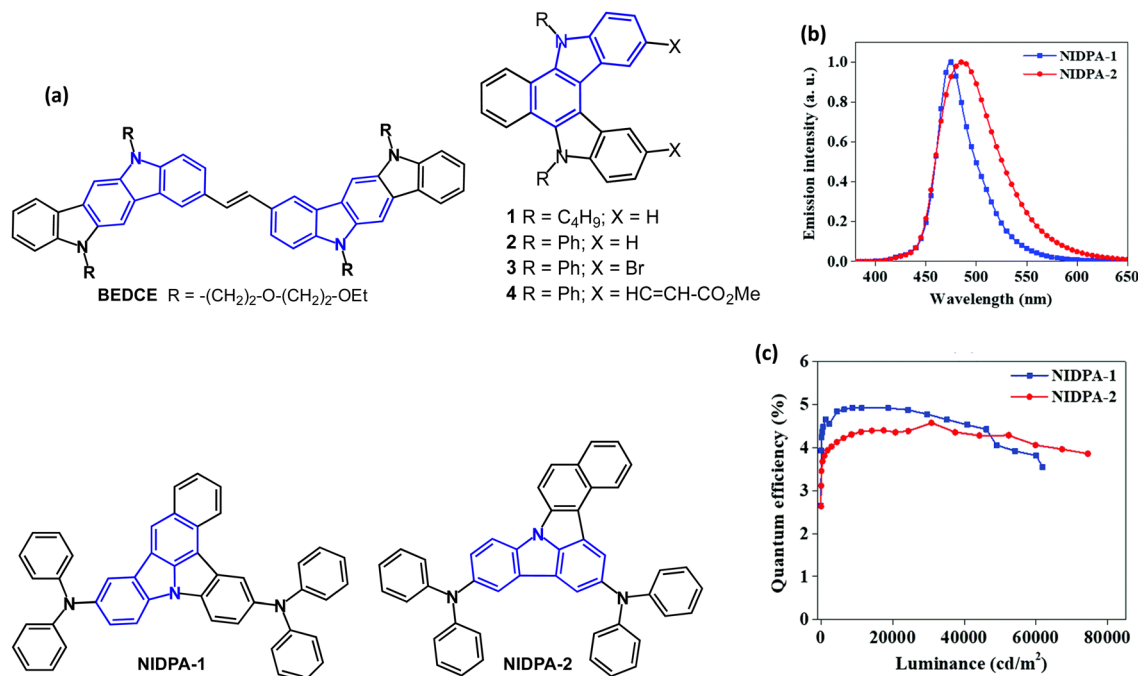


Fig. 2 (a) Molecular structures of BEDCE, 1-4, NIDPA-1 and NIDPA-2. (b) EL spectra. (c) EQE-luminance curves of doped OLEDs.⁶⁴ Copyright 2020 The Royal Society of Chemistry.

and 2, indicating that only the S_1 state was emitting. Two components were obtained for compound 3, due to fluorescence from the S_1 state and a limited degree of dimer formation. For compound 4, all the decays were multiexponential and solvent-dependent. Two components were attributed to different torsional conformations of the ester group, and the third component with a longer lifetime was attributed to the small contribution of a CT state. EL spectra of single- and double-layer devices mostly resembled the PL spectra, but with additional contributions from electromers or electroplexes.

Isomeric benzo[*c*]carbazole chromophores NIDPA-1 and NIDPA-2 (Fig. 2) showed λ_{max}^{PL} at 473/484 nm with PLQYs of 51/54% (under N_2) and FWHMs of 46/71 nm (2 wt% doped in PANB host film) respectively.⁶⁴ The emission of both compounds in the neat film (489/502 nm) was red-shifted compared to the doped film due to strong intermolecular interactions. The excited-state lifetime of the NIDPA-2 was longer than for NIDPA-1 (26.6 vs. 12.6 ns). The compounds are conventional fluorescent emitters with ΔE_{ST} 0.67 and 0.89 eV (PL measurements in PANB host). OLEDs had a PANB:emitter (2 wt%) EML. The NIDPA-1 device exhibited blue EL [λ_{max}^{EL} 475 nm, CIE(0.13, 0.22)], EQE_{max} 4.9% and narrow FWHM of 41 nm. The NIDPA-2 device had broader EL [λ_{max}^{EL} 487 nm, CIE(0.16, 0.34)] and EQE_{max} 4.6%. High values of L_{max} 62 000/74 500 $cd\ m^{-2}$ were obtained for NIDPA-1 and NIDPA-2 devices, respectively. Both devices showed excellent stability with a very low drop of EQE at high brightness (Fig. 2b and c).

The related indolocarbazole derivatives IDCz-DPA and IDCz-2DPA (Fig. 3) have λ_{max}^{PL} 451 and 457 nm, respectively, in toluene solution.⁶³ PLQYs were 48% and 56% with narrow FWHM of 41

and 37 nm doped in α -ADN films (under N_2). Using the same device architecture as for NIDPA-1 and NIDPA-2 (above) IDCz-2DPA showed higher OLED performance than IDCz-DPA, with EQE_{max} of 5.6% (vs. 5.3%), L_{max} 47 600 $cd\ m^{-2}$ (vs. 23 700 $cd\ m^{-2}$), FWHM 35 nm (vs. 41 nm), CIE(0.13, 0.15) [vs. (0.14, 0.09)] with little EQE roll-off at high luminance. Lifetimes at 80% (LT_{80}) of the initial luminance (L_0) were 142 h and 50 h for IDCz-2DPA and IDCz-DPA devices, respectively. The longer lifetime for IDCz-2DPA was explained by the higher current efficiency and red-shifted colour coordinate (*i.e.*, lower emission energy) reducing stress on the device.

In 2021 indeno[2,1-*b*]carbazole derivative *m*-FLDID (Fig. 4a) was reported as a violet emitter.⁶⁶ The HOMO/LUMO energies were calculated by density functional theory (DFT) as 5.20/1.38 eV, resulting in a wide energy gap (E_g) of 3.82 eV. Electrochemical measurements gave E_g 3.32 eV. *m*-FLDID showed λ_{max}^{PL} 400 nm in THF solution and 404 nm as 1 wt% doped in mixed

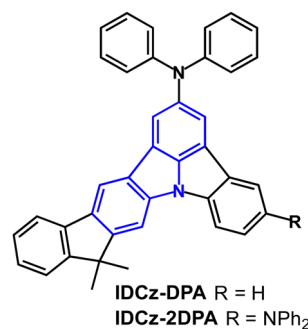


Fig. 3 Molecular structures of IDCz-DPA and IDCz-2DPA.

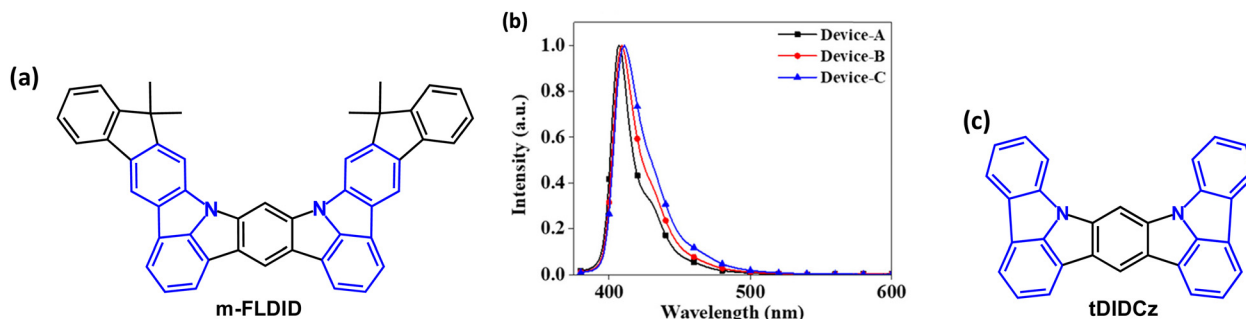


Fig. 4 (a) Molecular structure of **m-FLDID**. (b) EL spectra of **m-FLDID** Devices A (1 wt%) B (3 wt%) and C (5 wt%).⁶⁶ Copyright 2021 The American Chemical Society. (c) Molecular structure of **tDIDCz**.

mCP:TSPO1 host, with FWHM values of 23 and 22 nm, respectively. These values are comparable to the best multi-resonance (MR) type emitters (see Section 5).^{67,68} The remarkably small FWHM, small Stokes shift (6 nm), and sharp emission of **m-FLDID** were attributed to an MR structure with alternating HOMO and LUMO distribution. $S_1/T_1/\Delta E_{ST}$ energies are 3.08/2.72/0.36 eV. **m-FLDID** had PLQY 71% in mixed mCP:TSPO1 host, which remained unchanged in air and nitrogen atmosphere, confirming that there was no contribution from triplet excitons (*i.e.* no TADF); τ_{PF} was 15.5 ns without a delayed component. OLEDs with mCP:TSPO1 host:**m-FLDID** (25:50:*X* wt%) EML had EQE_{max} values of 4.4–5.2% with a narrow FWHM of 17–27 nm, depending on the doping concentration, and $CIE_y < 0.03$ (Fig. 4b). However, there was extensive efficiency roll-off to 2.7–3.2% at 100 $cd\ m^{-2}$.

A similar core structure **tDIDCz** (Fig. 4c) gave violet-emitting OLEDs with $CIE(0.164, 0.018)$ and remarkably narrow FWHM of only 14 nm in mCBP:TSPO1 host. The EQE_{max} was 3.3% with extensive efficiency roll off to $\approx 1\%$ at 100 $cd\ m^{-2}$.⁶⁹

3 Fused-ring carbazole derivatives as host materials

Molecules that are both conventional fluorescent emitters and hosts are covered in this section. In many cases 1,3,5-triazine derivatives are prominent acceptors in these types of bipolar molecules. Two indolocarbazole donors were combined with a triazine acceptor to obtain **BICT**, **PBICT**, **POBICT** and **BBICT** (Fig. 5).⁷⁰ An additional electron-withdrawing or -donating group (substituent R) on the triazine tuned the energy levels, the transporting ability and the ΔE_{ST} values. Intramolecular π - π stacking was observed between the two indolocarbazole units (in single-crystal X-ray structures). DFT calculations indicated the dihedral angles between the D and A groups were in the range 41–44° for the four compounds. T_g values were in the range 164–202 °C. λ_{max}^{PL} red shifted sequentially from deep-blue to green for **POBICT**, **BICT**, **PBICT** and **BBICT** (412, 425, 469 and 516 nm in DCM solution). The T_1 energy decreased in the order of **BICT** $\approx$ **POBICT** (2.70 eV) > **PBICT** (2.66 eV) > **BBICT** (2.47 eV) (PL measurements). The ΔE_{ST} values varied between 0.34 eV for **POBICT** and 0.06 eV for **BBICT**. The compounds were host materials for PhOLEDs with the orange emitter iridium(III)bis(4-

phenylthieno[3,2-*c*]pyridinato-*N,C2'*) acetylacetonate (PO-01) as the guest with 10 wt% doping in the EML. The highest EQE_{max} of 24.5% was obtained with **PBICT** host. All the devices showed small efficiency roll-off with 90% of the initial luminance at 10 000 $cd\ m^{-2}$ which was attributed to the wide charge recombination zone in the EML due to the bipolar hosts.

BBPCT (Fig. 5) is a host for red PhOLEDs using the emitter Ir(mphmq)₂(tmd).⁷¹ **BBPCT** exhibited a broad peak at λ_{max}^{PL} 510 nm (toluene solution); $S_1/T_1/\Delta E_{ST}$ levels were 2.74/2.58/0.16 eV (PL measurements). The device structure used **BBPCT**:Ir(mphmq)₂(tmd) (2 wt%) dopant as the EML. EQE_{max} 20.9% was obtained. The devices exhibited small efficiency roll-off of 1.7% at 1000 $cd\ m^{-2}$, and a long operational half-life LT_{50} of 1390 h at a brightness of 1000 $cd\ m^{-2}$. Comparable devices with CBP host had much higher efficiency roll-off of 17.3% at 1000 $cd\ m^{-2}$ and shorter LT_{50} of 57 h, attributed to CBP's unbalanced carrier mobility and larger ΔE_{ST} , compared to **BBPCT**.

The isomeric indolo[3,2-*a*] and indolo[2,3-*b*]carbazole derivatives **m32aICT** and **m23bICT** (Fig. 5) are also efficient host materials.⁷² They exhibit broad, featureless emission at λ_{max}^{PL} 493/482 nm (toluene solution), respectively. $S_1/T_1/\Delta E_{ST}$ levels were 2.90/2.89/0.01 eV and 2.92/2.72/0.20 eV, respectively (toluene solution). PL transient decay curves (pristine films) indicated the presence of delayed components for **m32aICT** related to its small ΔE_{ST} , whereas for **m23bICT** only a negligible delayed component was observed. The OLED structure used DACT-II (a carbazole-phenylene-triazine derivative) as a TADF sensitiser and PhtBuPAD as a conventional anthracene-based fluorescent emitter, together with the new host in the EML. The **m32aICT** host device had green emission EQE_{max}/PE_{max} values of 23.2%/76.9 $lm\ W^{-1}$, remaining at 20.0% and 46.4 $lm\ W^{-1}$ at 5000 $cd\ m^{-2}$, which was more efficient than the **m23bICT** device.

Dibenzothiophene-*S,S*-dioxide served as the acceptor in the bipolar indolocarbazole host **DBTO-IN/CAR** (Fig. 5) in PhOLEDs with the archetypal green emitter Ir(ppy)₃.⁷³ **DBTO-IN/CAR** has T_g 156 °C and E_T 2.71 eV (in toluene). PhOLEDs with a **DBTO-IN/CAR**:Ir(ppy)₃ (5 wt%) EML exhibited maximum $PE_{max}/CE_{max}/EQE_{max}$ of 45.36 $lm\ W^{-1}$, 51.98 $cd\ A^{-1}$ and 19.03%, which were only slightly higher than the reference device with CBP host (42.01 $lm\ W^{-1}$, 50.81 $cd\ A^{-1}$, 17.72%). **DBTO-IN/CAR** was also used as a non-doped cyan fluorescence emitter in devices which exhibited 3.0 $lm\ W^{-1}$, 4.30 $cd\ A^{-1}$ and EQE_{max} 2.47%, $CIE(0.23, 0.41)$.



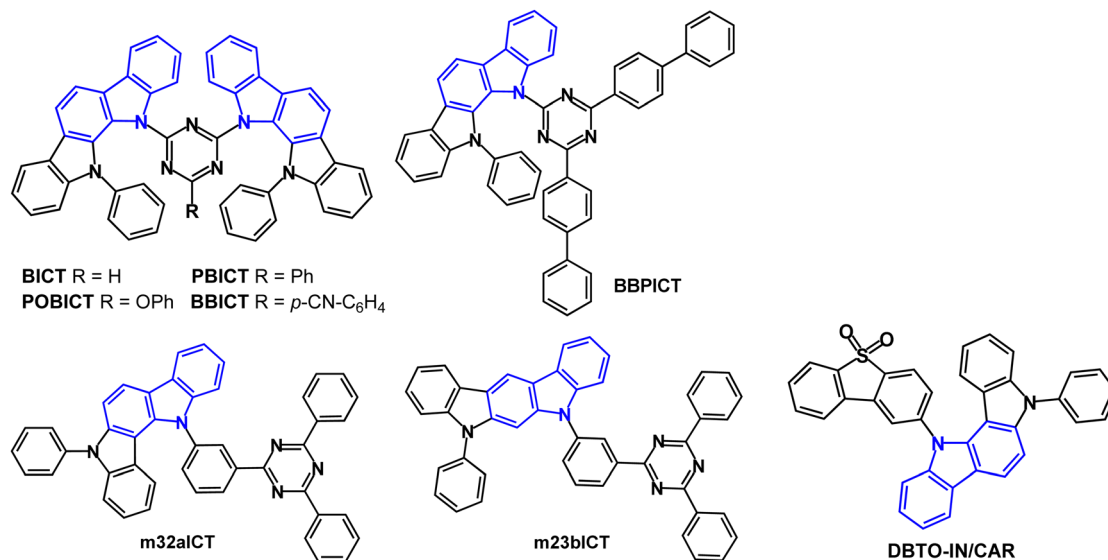


Fig. 5 Molecular structures of indolocarbazole derivatives BICT, PBICT, POBICT, BBPCT, BBPCT, m32aICT, m23bICT and DBTO-IN/CAR.

Bipolar indenocarbazoles have also been studied. **DPDDC** (Fig. 6a) is a host for green PhOLEDs.⁷⁴ **DPDDC** has high thermal stability with a decomposition temperature (T_d) of 441 °C (corresponding to 5% weight loss), and T_g of 140 °C. The $\lambda_{\text{max}}^{\text{PL}}$ was 475 nm (thin solid film) and $E_T/\Delta E_{\text{ST}}$ values were 2.79/0.18 eV, respectively (in 2Me-THF solution). Transient decay times of 10 wt% doped films of **DPDDC** in mCP were τ_{PF} 46.4 ns and τ_{DF} 12.3 μ s. Green PhOLEDs with an EML comprising **DPDDC**:(mdppy)₂Ir(acac) (5 wt%) exhibited EQE_{max}

23.6% with low efficiency roll-off of 5.5% at 5000 cd m⁻². The devices operated at room temperature and at a constant current density for an initial luminance of 5000 cd m⁻² showed an improved lifetime LT₉₀ of ca. 665 min compared to a device with CBP host (LT₉₀ = 31 min). The long operating lifetime was attributed to the minimised interactions between the triplets on the Ir dopant and the polarons on the **DPDDC** host molecules.

A hole transporting indenocarbazole derivative **PCIC** (Fig. 6a) was developed.⁷⁵ The T_1 level is 2.75 eV (PL data in toluene) T_d

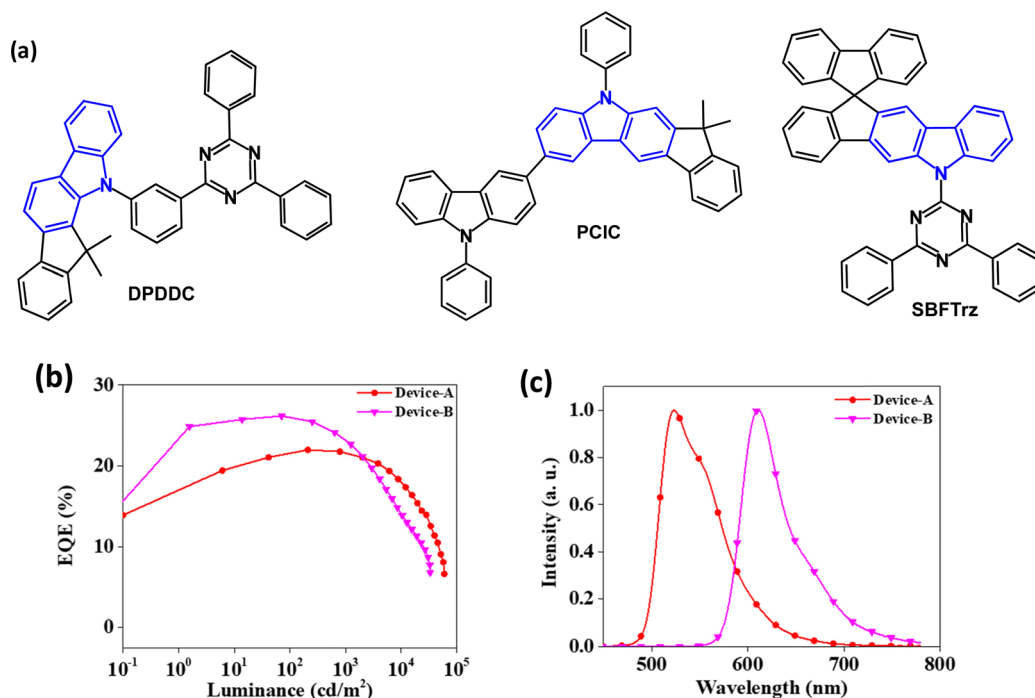
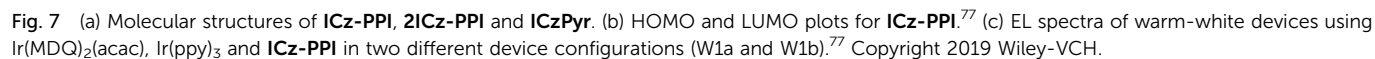


Fig. 6 (a) Molecular structures of indenocarbazoles **DPDDC**, **PCIC** and **SBFTz**. (b) EQE-L data for **SBFTz**-Ir(ppy)₂acac (Device-A) and **SBFTz**-Ir(mphmq)₂tmd (Device-B).⁷⁶ (c) EL spectra of Device-A and Device-B.⁷⁶ Copyright 2021 Elsevier.



ICzPyr (Fig. 7a) is a host for the green TADF emitter 4CzIPN.⁷⁸ Theoretical calculations indicated that the HOMO was localised on the indolo[3,2,1-*jk*]carbazole unit while the LUMO was localised on the pyrimidine and peripheral phenyl units. The T_g of **ICzPyr** is 110 °C and $S_1/T_1/\Delta E_{ST}$ levels are 3.17/2.83/0.34 eV (PL data in solution). The PL spectrum of **ICzPyr** showed a very narrow FWHM of 22 nm. Green TADF-OLEDs with **ICzPyr**:4CzIPN (10 wt%) as the EML had EQE 10.0% at



100 cd m⁻² and 13.9% at 1000 cd m⁻². The device using **ICzPyr** showed a lower driving voltage, higher luminous efficiency, and a significantly longer lifetime of LT₅₀ 5.5 h than using a conventional mCBP/4CzIPN emitter layer (LT₅₀ 1.0 h) which was ascribed to the bipolar characteristics of **ICzPyr**.

Benzofuro- and benzothieno-carbazole derivatives **BFCz** and **BTCz** (Fig. 8) were designed as analogues of mCP.⁵⁰ The *T_g* of both compounds was significantly increased compared to mCP, to 147 °C (**BFCz**) and 157 °C (**BTCz**) due to the higher rigidity of the fused rings which had a positive effect on the film forming properties. The photophysical and device properties of **BFCz** and **BTCz** were very similar. The λ_{max}^{PL} was 365 and 362 nm, respectively (in solid polystyrene). The HOMO was distributed over the heteroaromatic core with the LUMO predominantly on the central phenylene ring, giving some bipolar character. The high *T₁* energies of 2.94 and 2.93 eV enabled their use as hosts for sky-blue PhOLEDs with FIrpic guest emitter in the EML. The EQE_{max} values were 15.0 and 16.1%; the power efficiencies were 14.9 and 14.8 lm W⁻¹, respectively, with CIE(0.16, 0.37).

The isomeric benzothieno[3,2-*c*]carbazole (**BTCz**) derivatives **m1BTCBP** and **m4BTCBP** (Fig. 8a) were studied as host materials.⁷⁹ DFT calculations showed that the HOMO and LUMO were distributed on the phenylcarbazole units and biphenyl linkers, respectively. The π-expanded carbazole units provided deeper LUMO levels and shallower HOMO levels, compared to mCBP. Also, compared to mCBP, the **BTCz** group increased the bond dissociation energy (BDE) of the C_{phenylene}-N bond by 10% in the anionic state. The *T₁* energies were calculated as 2.87 and 2.94 eV for **m1BTCBP** and **m4BTCBP**, respectively. Thermal studies showed considerably higher *T_g* values (166–167 °C) compared to mCP. PhOLEDs using host:Ir(ppy)₃ emitter (12 wt%) as the EML, gave EQE_{max} > 20% and

low turn-on voltages around 3.0 V at 1 cd m⁻² and 4.0 V at 1000 cd m⁻². A comparable mCBP-based device had higher EQE_{max} (24%), but also higher efficiency roll-off (Fig. 8b). **m1BTCBP**:Ir(ppy)₃ OLEDs exhibited LT₅₀ 300 h at an initial luminance of ca. 12 000 cd m⁻² (Fig. 8c). The LT₅₀ at 1000 cd m⁻² was estimated to be ≈ 23 000 h which was higher than that of mCBP-based OLEDs (LT₅₀ ≈ 8500 h).

The lifetime improvement of green PhOLEDs with Ir(ppy)₃ emitter was demonstrated by using an exciplex host based on a mixture of a fused-ring pyrrolocarbazole hole transport component with a triazine type electron transport component.⁸⁰ The lifetime of the exciplex-host device to LT₈₀ was ≈ 30 h which was > 15 times longer than that of single-host devices.

4 Fused carbazole derivatives as TADF emitters

4.1 Indolocarbazole, indenocarbazole, benzofurocarbazole, benzothienocarbazole and pyrrolocarbazole derivatives

The rather weak electron donating ability of carbazole limits its use in TADF emitters. Alternative six-membered nitrogen heterocyclic donors such as phenothiazine, phenoxazine and 9,9-dimethyl-9,10-dihydroacridine have been successful, but their TADF efficiency can be complicated by different conformers in which the nitrogen lone pairs are oriented differently with respect to the acceptor.^{81–83} Processes that decrease the efficiency of TADF emitters are concentration quenching and exciton annihilations, such as triplet-triplet annihilation (TTA), singlet-triplet annihilation (STA), and triplet-polaron annihilation (TPA).^{84,85} Designs that combine two or more (non-fused) carbazole units,⁸⁶ or fused-ring carbazole units, have been widely exploited to impart increased donor strength and

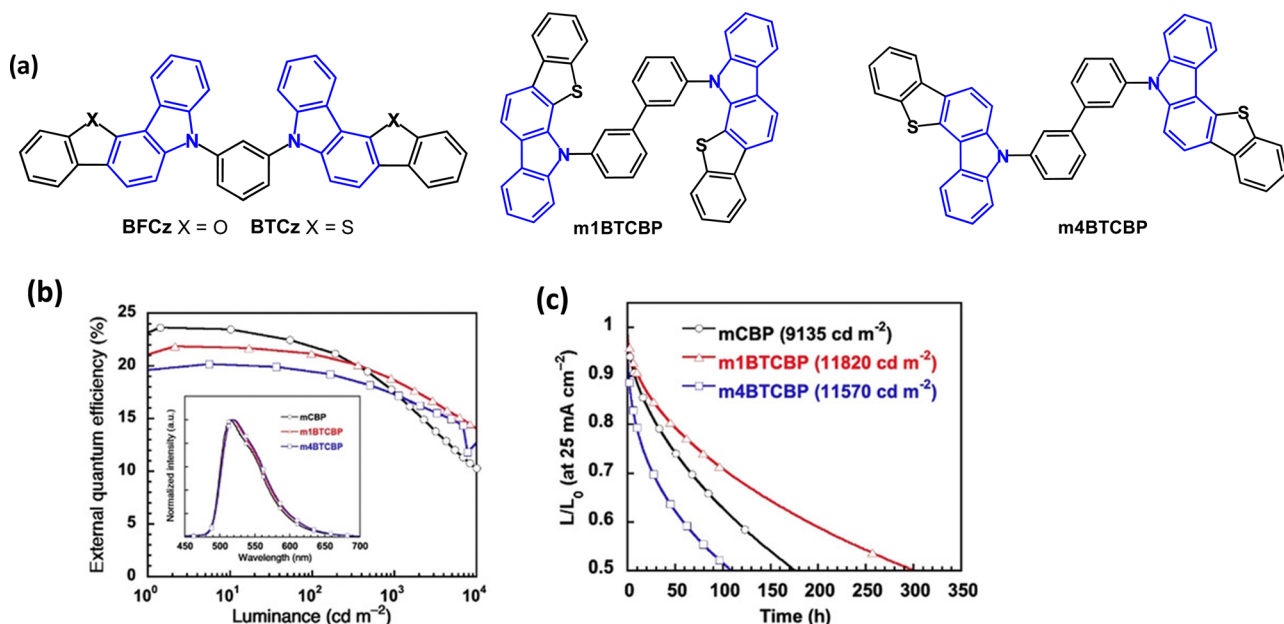


Fig. 8 (a) Molecular structures of **BFCz**, **BTCz**, **m1BTCBP** and **m4BTCBP**. (b) EQE–*L* characteristics.⁷⁹ (c) Operational lifetime at LT₅₀ with Ir(ppy)₃ emitter.⁷⁹ Copyright 2021 Wiley-VCH.



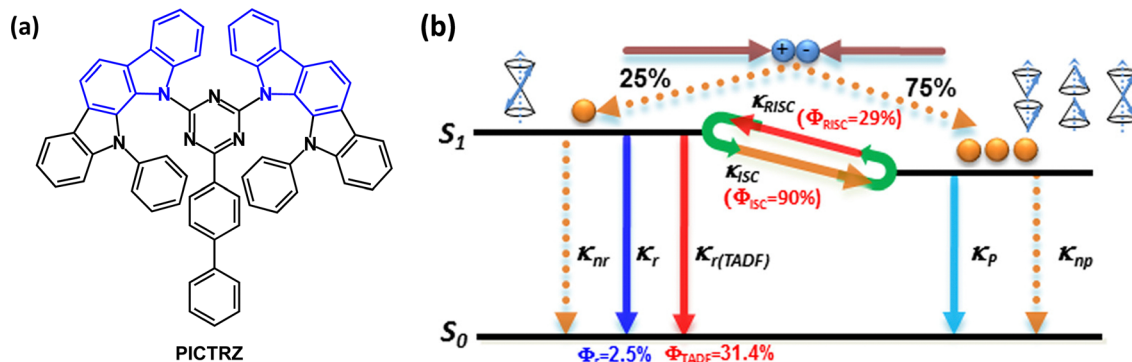


Fig. 9 (a) Molecular structure of **PICTRZ**. (b) A first approximation of the electroluminescence process involving TADF with efficient intersystem crossing from $T_1 \rightarrow S_1$.³⁹ Copyright 2011 The American Institute of Physics.

molecular rigidity, especially in very efficient green and blue TADF emitters. Fused-ring systems will now be considered.

Indolocarbazole derivatives are popular because of their ease of synthesis and systematic structural variation. Indeed, indolocarbazole has a special distinction as a component of the first all-organic TADF emitter **PICTRZ** used for OLEDs by Adachi's group in 2011 (Fig. 9a).³⁹ The two indolocarbazole units increase the steric hindrance between the D and A units of **PICTRZ** (compared to carbazole) leading to a well-separated HOMO and LUMO. The PL spectrum showed green emission with a large Stokes shift, indicating an efficient intramolecular

charge transfer. $S_1/T_1/\Delta E_{ST}$ values were 2.66/2.55/0.11 eV for mCP:**PICTRZ** (6 wt%) film. The small ΔE_{ST} together with a high fluorescence radiative decay rate ($k_r \approx 10^7$) allowed the up-conversion from $T_1 \rightarrow S_1$ and efficient TADF (Fig. 9b). Transient decay times were $\tau_{PF} \approx 10$ ns and $\tau_{DF} \approx 230$ μ s. The PLQYs for **PICTRZ** in non-degassed/degassed toluene solution were $10 \pm 3\%$ / $35 \pm 3\%$. The OLED with mCP host:**PICTRZ** (6 wt%) as the EML had EQE_{max} 5.3%. This landmark paper initiated a surge of interest in all-organic TADF-OLEDs.

The isomeric indolocarbazole-triazine D-A molecules **IndCzpTr-1** and **IndCzpTr-2** (Fig. 10) were reported in 2018.⁵⁸

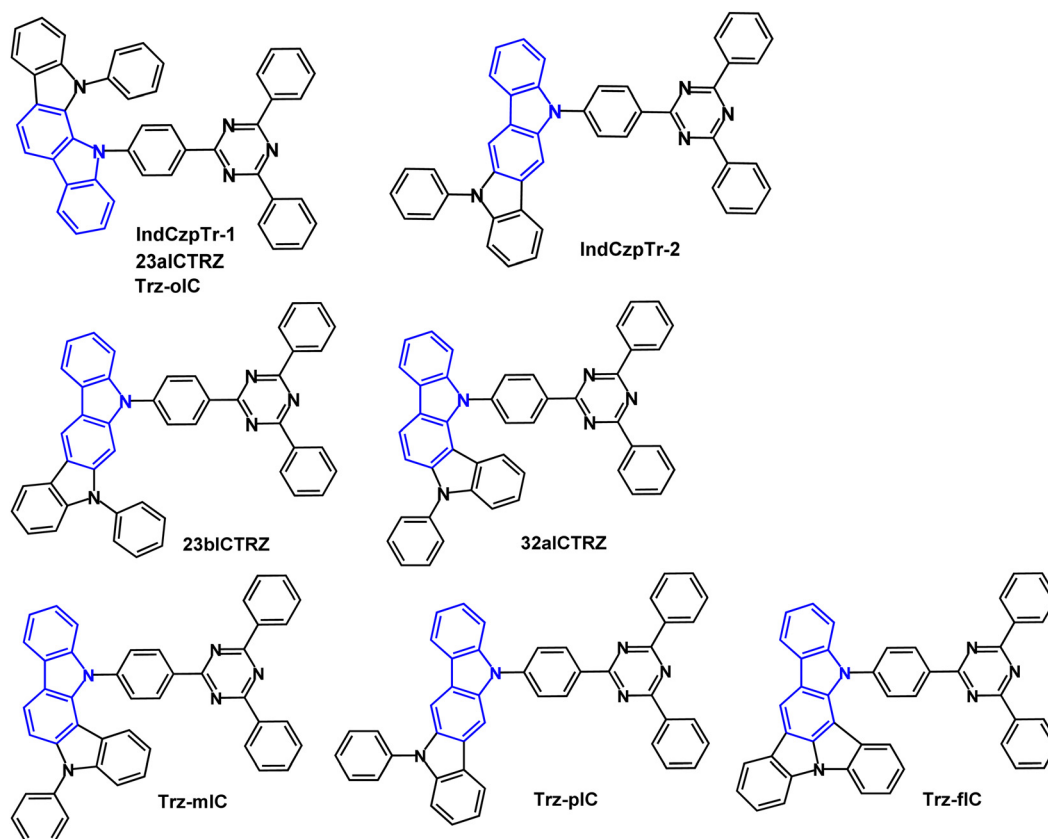


Fig. 10 Molecular structures of **IndCzpTr-1/23aICTRZ/Trz-oIC**, **IndCzpTr-2**, **23bICTRZ**, **32aICTRZ**, **Trz-mIC**, **Trz-pIC** and **Trz-fIC**.



The calculated HOMO/LUMO values were $-5.16/-1.91$ and $-4.92/-1.90$ eV for **IndCzpTr-1** and **IndCzpTr-2**. The shallower HOMO of **IndCzpTr-2** indicates the stronger electron donating ability of indolo[3,2-*b*]carbazole compared to the [2,3-*a*] unit in **IndCzpTr-1**. $\lambda_{\text{max}}^{\text{PL}}$ values were 480 and 490 nm (toluene solution); $S_1/T_1/\Delta E_{\text{ST}}$ values were 2.94/2.81/0.13 eV for **IndCzpTr-1** and 2.77/2.66/0.11 eV for **IndCzpTr-2** (PL measurements). PLQYs were $>70\%$ for **IndCzpTr-1** and **IndCzpTr-2** (mCBP doped films in air). OLEDs had an mCBP:emitter (10–20 wt%) EML. The **IndCzpTr-1** OLEDs exhibited EQE_{max} 14.5% with CE_{max} 28.1 cd A^{-1} (sky-blue emission) whereas **IndCzpTr-2** OLEDs had EQE_{max} 30.0% with CE_{max} of 82.6 cd A^{-1} (green emission) without any optical outcoupling technology. The high efficiency of the latter was explained by the more linear structure of **IndCzpTr-2** imparting a preferential horizontal dipole orientation which could enhance carrier mobility.

Another 2018 report on **IndCzpTr-1** (re-named as **23aICTRZ**), **23bICTRZ** and **32aICTRZ** (Fig. 10) focused on the importance of the phenylene group between the D and A units.⁸⁷ This work illustrates that well-separated HOMO/LUMO distributions are required to obtain a small ΔE_{ST} , although completely separated HOMO and LUMO leads to a relatively low radiative decay rate (k_r , usually 10^6 s^{-1}) according to Fermi's golden rule.^{87,88} The enlarged separation between D and A increases the dipole moment change in the charge-transfer (CT) transition⁸⁹ and also controls the dihedral angle between D and A to modulate the FMO distributions. As a result, the compounds with a phenylene bridge have the potential to achieve high k_r and small ΔE_{ST} simultaneously. The analogue PIC-TRZ2, without a phenylene spacer, showed completely separated HOMO/LUMO distributions⁸⁸ whereas the FMOs of **23aICTRZ**, **23bICTRZ** and **32aICTRZ** showed some overlap resulting in higher oscillator strengths (f) of 0.123, 0.161, and 0.025, respectively, compared

to PIC-TRZ2 (f 0.0012). T_g values were in the range 155–159 °C; T_1 energies were 2.69, 2.70 and 2.80 eV (PL in toluene) for **23aICTRZ**, **23bICTRZ**, and **32aICTRZ**, respectively, giving ΔE_{ST} values of 0.25, 0.27, and 0.15 eV. The lower T_1 value of the first two compounds indicates a stronger interaction between D and A, compared to **32aICTRZ**. Significant DF emission was observed for **32aICTRZ** (consistent with the smaller ΔE_{ST}) while DF was negligible for the other derivatives. The k_r values were very high, around 10^8 s^{-1} , compared to *ca.* 10^5 s^{-1} for PIC-TRZ2⁸⁸ which was attributed to the favoured FMO distributions of **23aICTRZ**, **23bICTRZ** and **32aICTRZ**. TADF-OLEDs with DPEPO host: **32aICTRZ** (10 wt%) EML exhibited EQE_{max} 25.1% and 21.5% at 5000 cd m^{-2} with $\lambda_{\text{max}}^{\text{EL}}$ 512 nm. The devices based on **23aICTRZ** and **23bICTRZ** had much lower EQE_{max} 13.6% and 9.8%, respectively, with significant efficiency roll-off. Additionally, by utilising **32aICTRZ** as the host for green TADF-OLEDs with DACT-II as the emitter (15 wt%) impressively high EQE/PE of 26.2%/69.7 lm W^{-1} at a brightness of 5000 cd m^{-2} was obtained.

The TADF properties of the isomeric indolocarbazole derivatives **IndCzpTr-1** (re-named as **Trz-olC**), **Trz-mIC** and **Trz-pIC**, and the fused ring analogue **Trz-fIC**, (Fig. 10) were subsequently reported.⁹⁰ The absorption spectrum of **Trz-pIC** was red-shifted compared to other isomers, because of a stronger ICT interaction. The non-fused carbazole analogue (PhCzTrz) had decreased donor strength and reduced ICT.⁹¹ ΔE_{ST} increased in the sequence **Trz-mIC** (0.13 eV) < **Trz-olC** (0.16 eV) < **Trz-pIC** (0.29 eV) < **Trz-fIC** (0.45 eV). The PLQY (DBFPO doped films) was highest for **Trz-mIC** (90%), which also showed the highest DF:PF component ratio (62:28) in the series. K_{RISC} rates in the series were in the range $4.03\text{--}11.90 \times 10^{-5} \text{ s}^{-1}$. OLEDs with a DBFPO host:emitter (20 wt%) EML had EQE_{max} that increased in the order **Trz-fIC** (10.6%) < **Trz-olC** (23.2%) < **Trz-pIC**

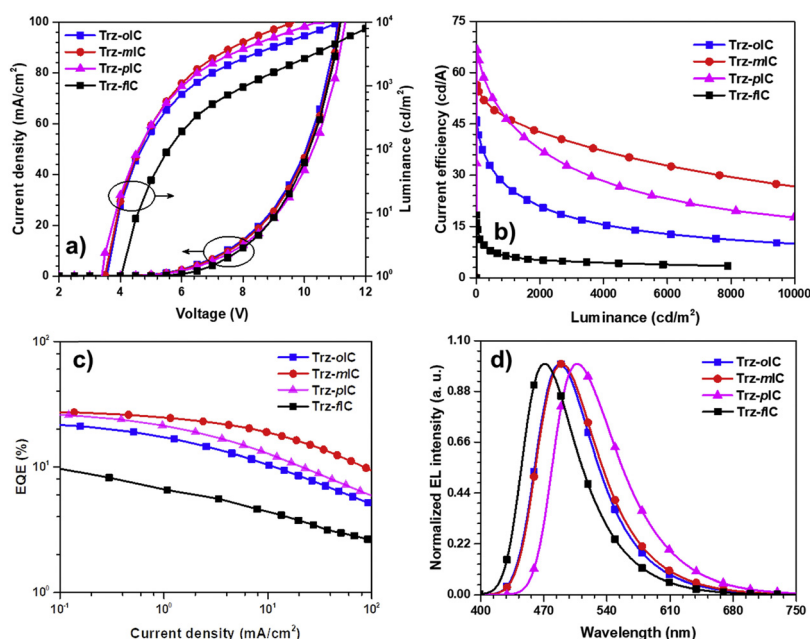


Fig. 11 Electroluminescence properties: (a) $J-V-L$ plot; (b) current efficiency; (c) EQE and (d) EL spectra of **Trz-olC**, **Trz-mIC**, **Trz-pIC** and **Trz-fIC**.⁹⁰ Copyright 2019 Elsevier.



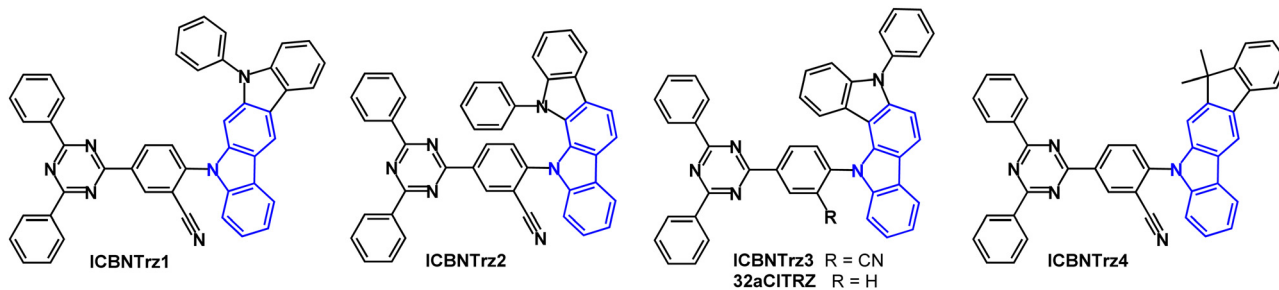


Fig. 12 Molecular structures of ICBNTrz1, ICBNTrz2, ICBNTrz3, 32aCITRZ and ICBNTrz4.

(26.8%) < **Trz-mIC** (28.0%) with maximum current efficiencies of 18.4, 46.1, 66.8 and 56.5 cd A⁻¹, respectively. The devices showed sky-blue to green emission with $\lambda_{\text{max}}^{\text{EL}}$ 470–507 nm and FWHM 75–85 nm (Fig. 11).

A series of green indolo- and indeno-carbazole TADF emitters reported in 2022 have diphenyltriazine as the main acceptor group and benzonitrile as a secondary acceptor which served to increase the bond dissociation energy (BDE) and the k_{RISC} for TADF emission (Fig. 12).⁹² Compared to the non-CN analogue (**32aCITRZ**), **ICBNTrz3** has a much smaller ΔE_{ST} because the CN group stabilises the CT singlet state. **ICBNTrz3** was the most successful emitter of the series with PLQY 85% (5 wt% doped film in CzTrz), k_{RISC} $3.15 \times 10^5 \text{ s}^{-1}$, ΔE_{ST} 0.04 eV (1 wt% doped film in polystyrene). Devices had CzTrz host:emitter (20 wt%) as the EML. The EQE_{max} of **ICBNTrz3** devices was 18.5%. The device lifetime was extended by more than 20 times compared to the **32aCITRZ** devices. The **ICBNTrz3** device had $\text{LT}_{90} = 532 \text{ h}$ at 1000 cd m^{-2} which is among the longest lifetimes achieved to date in green TADF OLEDs. The long lifetime correlates with the high k_{RISC} which reduces triplet exciton density.

The indolo[2,3-*a*]carbazole D–A emitters **ICz-DPS** and **ICz-BP** with sulfonyl and carbonyl units in the acceptor unit (Fig. 13) show both TADF and aggregation induced emission (AIE) properties.⁹³ AIE can be beneficial in OLEDs as some non-doped devices can show high efficiencies.^{94–96} Large dihedral angles ($>70^\circ$) between the D–A groups prevent intermolecular π – π stacking and the phenylene spacer between the D–A units interrupts the HOMO–LUMO spatial overlap. ΔE_{ST} was reduced from 0.21 eV (**ICz-DPS**) to 0.10 eV (**ICz-BP**): the deeper LUMO level of **ICz-BP** reflects the stronger electron-accepting ability of BP. **ICz-DPS** and **ICz-BP** have $\lambda_{\text{max}}^{\text{PL}}$ 438 nm and 481 nm; PLQY 53%

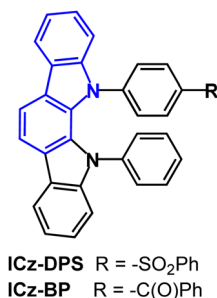


Fig. 13 Molecular structures of **ICz-DPS** and **ICz-BP**.

and 62%; k_{RISC} 30.5 and $39.7 \times 10^5 \text{ s}^{-1}$ (neat film). The excited state lifetimes were: **ICz-DPS** $\tau_{\text{PF}} = 22.7 \text{ ns}$, $\tau_{\text{DF}} = 616 \text{ ns}$; **ICz-BP** $\tau_{\text{PF}} = 21.1 \text{ ns}$, $\tau_{\text{DF}} = 448 \text{ ns}$ (10 wt% films in DPEPO). OLEDs with a DPEPO host:emitter (10 wt%) EML had $\lambda_{\text{max}}^{\text{EL}}$ 435 nm (0.15, 0.08) and 475 nm (0.17, 0.28) with $\text{EQE}_{\text{max}}/\text{CE}_{\text{max}}$ of 11.6%/30.1 cd A⁻¹ and 17.7%/44.8 cd A⁻¹ for the **ICz-DPS** and **ICz-BP** devices, respectively. Non-doped OLEDs based on **ICz-DPS** had efficiencies of 11.7% and 30.1 cd A⁻¹. The deep blue emission of **ICz-DPS** is notable.

The TADF emitter **PrCzPTRz** (Fig. 14) contains an unusual pyrrolocarbazole donor.⁹⁷ Fusion of the pyrrole unit increased the donor character compared to the parent carbazole, as indicated by the shallower calculated HOMO energy of PrCz. The PLQYs for **PrCzPTRz** were 0.13/0.80 under oxygen/nitrogen with ΔE_{ST} 0.03 eV (toluene solution) and τ_{DF} 15.8 μs . OLEDs with mCP host:**PrCzPTRz** (10–50 wt%) EML had EQE_{max} 17.7% with green emission, CIE(0.26, 0.47). The EQE was much higher than for a comparable device with a non-fused carbazole donor (EQE_{max} 4%) although lower than the dimethylacridine analogue **DMAC-TRZ** using an alternative device structure (EQE_{max} 26.5%).⁹⁸ The LT_{50} of the **PrCzPTRz** device ($\approx 0.7 \text{ h}$) was improved compared to the **DMAC** analogue ($< 0.1 \text{ h}$).

A series of indolocarbazole derivatives with additional heterocyclic functionality in the bridge or in the acceptor has been reported. **IDCzTrzDBF** (Fig. 15) has dibenzofuran as a linker chosen for its rigidity, steric effect and high stability.⁹⁹ The HOMO and LUMO were largely separated with a small overlap on dibenzofuran. Theoretical calculations revealed a dihedral angle of 77° between the D and A units. $S_1/T_1/\Delta E_{\text{ST}}$ levels were 2.92/2.87/0.05 eV (PL, toluene solution). The PLQY under air/nitrogen was 77.3/85.4% (5 wt% doped in mCBPTRz). The transient PL decay showed τ_{DF} 2.8 μs . Green TADF-OLEDs with mCBPTRz host:**IDCzTrzDBF** (5 wt%) EML had EQE_{max} 12.2%,

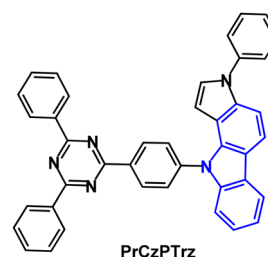


Fig. 14 Molecular structure of **PrCzPTRz**.



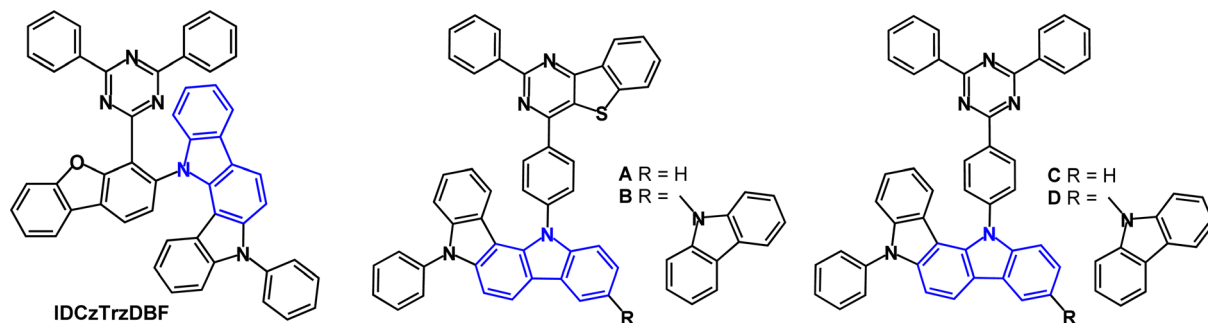


Fig. 15 Molecular structures of IDCzTrzDBF and A–D.

which was lower than analogues with di or tri(carbazole) instead of IDCz (EQE > 20%). The relatively low EQE_{max} of **IDCzTrzDBF**, despite its high PLQY, was attributed to the poor carrier balance in the EML as shown in the hole- and electron-only device measurements. The LT₈₅ of the **IDCzTrzDBF** devices at an initial luminance (L_0) of 3000 cd m⁻² was 56.9 h; the distorted structure of the molecule reduces the device lifetime compared to carbazole analogues.

Blue/sky-blue emitters **A–D** (Fig. 15) include two with the unusual thienopyrimidine acceptor (**A**, **B**) instead of triazine (**C**, **D**).¹⁰⁰ The calculated triplet energies were between 2.55 and 2.67 eV. PLQY measurements (toluene solution) indicated that **C** and **D** had slightly higher values (≈ 0.8) than **A** and **B** (≈ 0.7). The τ_{DF} values were 71.9, 108.6, 6.2 and 6.1 μ s for **A** to **D**, respectively. Predictably, hole-only devices of **B** and **D** exhibited higher current densities than those of **A** and **C** due to the improved hole-transporting ability from the extra carbazole unit of **B** and **D**. Electron-only devices indicated that TRZ (in **C** and **D**) is a more efficient electron transport unit than thienopyrimidine (in **A** and **B**). OLEDs had a DPEPO host:emitter (15 wt%) EML. The EQE_{max} values for the **C** and **D** devices were slightly higher (21.4% and 22.3%) than the **A** and **B** devices (EQE_{max} 17.8% and 19.0%). Devices **A** and **B** showed high efficiency roll-off at 500 cd m⁻². λ_{max}^{EL} values were 492, 475, 484 and 475 nm for **A–D**, respectively. The higher EQE_{max} and lower efficiency roll-off of the **C** and **D** devices were attributed to the higher PLQY, smaller ΔE_{ST} and shorter exciton lifetimes of **C** and **D** compared with **A** and **B**. In summary, thienopyrimidine was less efficient than triazine in this series.

Indolo[2,3-*b*]carbazole TADF emitters **BBCz-o-TRZ** and **BBCz-o-2TRZ** feature an *o*-phenylene bridge between D and A units (Fig. 16).¹⁰¹ PLQY values were 0.46/0.41 in toluene and 0.83/0.86 for 10 wt%-doped PYD2 films. $S_1/T_1/\Delta E_{ST}$ energies

were 2.89/2.7/0.17 eV and 2.85/2.73/0.12 eV, respectively (PL in toluene). TADF components were observed with τ_{DF} 7.2/4.8 μ s in the doped films. OLEDs with PYD2 host:emitter (30 wt%) as the EML gave bluish-green EL with EQE_{max} 15.3% and 16.6% for **BBCz-o-TRZ** and **BBCz-o-2TRZ** devices, which was comparable to analogous carbazole derivatives. The EQE roll-off was higher for the indolocarbazole devices than for the carbazole analogues. The half-life (LT₅₀) for **BBCz-o-TRZ** and **BBCz-o-2TRZ** devices was 345 h and 262 h, respectively, at an initial luminance (L_0) of 1000 cd m⁻². These data show that in this case increasing the number of acceptors in the emitter reduces the stability of the device, although it improves the balance between hole and electron transfer in the EML.

The A–D–A TADF emitter **ICzTRZ** (Fig. 17) had λ_{max}^{PL} 462 nm (toluene solution), 479 nm (5 wt% doped in mCBP) and 470 nm (10 wt% doped in PMMA).¹⁰² $S_1/T_1/\Delta E_{ST}$ levels were 2.85/2.62/0.23 eV (5 wt% in mCBP); PLQY under air/N₂ was 59/70%. Devices with mCBP host:**ICzTRZ** (5 wt%) EML gave sky-blue emission with λ_{max}^{EL} 483 nm, CIE(0.17, 0.32), EQE_{max} 22.1% at 16 cd m⁻², EQE₁₀₀ 17.3% and L_{max} 7805 cd m⁻². Simulations demonstrated that for a PLQY of 70% if the molecules were randomly orientated in the film the device EQE would be $\approx 15\%$. Therefore, it was inferred that there is strong horizontal orientation of the emitter molecules in the device, in line with polarization- and angle-dependent PL thin film experiments in DPEPO, mCP and mCBP hosts, leading to enhanced light outcoupling and higher EQE in the OLEDs.

The bis(indolocarbazole) twin (A–D–A)₂ TADF emitter **DICzTRZ** (Fig. 17) was subsequently reported.¹⁰³ The PLQY of **DICzTRZ** was 60% in degassed toluene and 44% after exposure to oxygen. $S_1/T_1/\Delta E_{ST}$ values were 2.80/2.59/0.21 eV (PL data). λ_{max}^{PL} in (9-(4-*t*-butylphenyl)-3,6-bis(triphenylsilyl)-9H-carbazole) (CzSi) host (30 wt% doping) was 488 nm, and only slightly red-shifted compared to that in toluene, and PLQY was 57%. The τ_{DF} values were 156.1 and 69.49 μ s with ΔE_{ST} 0.03 and 0.19 eV for the doped films in PMMA and CzSi, respectively. OLEDs with a solution-deposited EML of CzSi host:**DICzTRZ** (20 wt%) had EQE_{max} 8.4%, λ_{max}^{EL} 494 nm; CIE(0.22, 0.47). The device efficiency of **DICzTRZ** was lower compared to the non-twin derivative **ICzTRZ** (EQE_{max} = 11.6%; λ_{max}^{EL} 485 nm; CIE(0.19, 0.37), solution deposited EML)¹⁰³ which was attributed to the lower PLQY and unfavourable vertical orientation of the transition dipole moment of **DICzTRZ** in the EML.

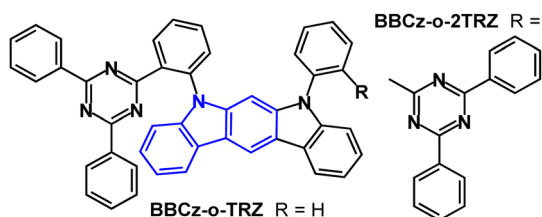


Fig. 16 Molecular structures of **BBCz-o-TRZ** and **BBCz-o-2TRZ**.



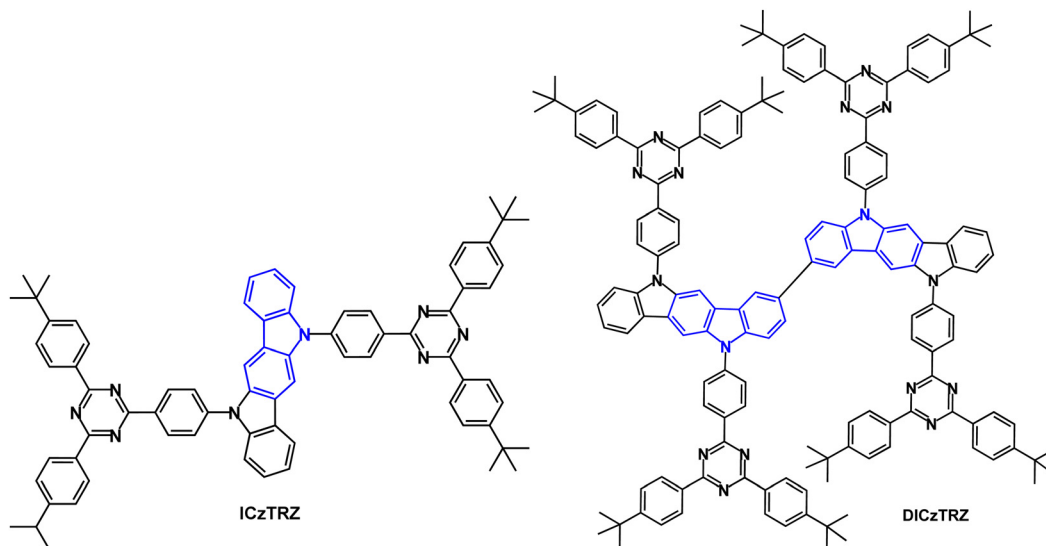


Fig. 17 Molecular structures of **ICzTRZ** and **DICzTRZ**.

Triarylboron derivatives have been widely used as acceptor groups in TADF emitters.^{104–112} The vacant p orbital on boron imparts the electron accepting properties. For example, **TDBA-TPDICz** (Fig. 18a) has $\lambda_{\text{max}}^{\text{PL}}$ 447 nm and ΔE_{ST} 0.41 eV (in toluene solution); ΔE_{ST} 0.29 eV in DBFPO host.⁵⁶ OLEDs with DBFPO:**TDBA-TPDICz** (20 wt%) as the EML gave EQE_{max} 16.9%, $\lambda_{\text{max}}^{\text{EL}}$ 462 nm, CIE(0.14, 0.14). The results showed that the weaker cyclic boron acceptor significantly blue shifted the emission compared to a triazine analogue [$\lambda_{\text{max}}^{\text{EL}}$ 509 nm, CIE(0.25, 0.53)].

Indolo[3,2-*a*]carbazole derivatives **BO-tCzPhICz** and **BOtCzDICz** (Fig. 18a) with the same multi-resonance boron-based

acceptor are deep-blue TADF emitters.¹¹¹ **BO-tCzPhICz** has a larger dihedral angle (68.3 vs. 59.8°) and smaller ΔE_{ST} (76.6 vs. 153 meV, film state) compared to **BO-tCzDICz**. Both compounds showed TADF with $\lambda_{\text{max}}^{\text{PL}} \approx 450$ nm (thin film), FWHM ≈ 50 nm and τ_{DF} 0.22–0.23 μs . OLEDs had a solution processed mCP host:emitter EML. The smaller ΔE_{ST} , faster RISC rate (34.4×10^5 vs. $20.9 \times 10^5 \text{ s}^{-1}$) and higher PLQY (92.7 vs. 77.3%, film) of **BO-tCzPhICz** resulted in a higher EQE_{max} of 17.8% vs. 14.8% for **BOtCzDICz**. The devices have among the best EL performance for solution-processed deep-blue TADF-OLEDs with $\text{CIE}_y < 0.1$ and close to the National Television System Committee (NTSC)

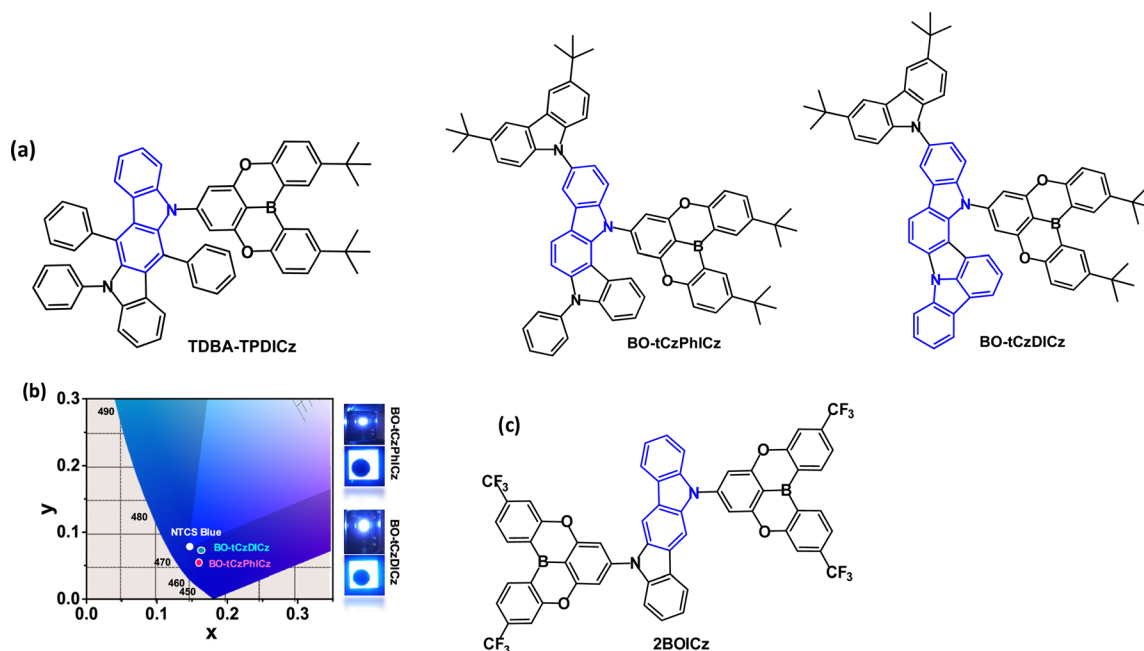


Fig. 18 (a) Molecular structures of **TPDA-TPDICz**, **BO-tCzPhICz** and **BOtCzDICz**. (b) CIE diagram and images of EL of devices of **BO-tCzPhICz** and **BOtCzDICz**.¹¹¹ Copyright 2021 The American Chemical Society. (c) Molecular structure of **2BOICz**.



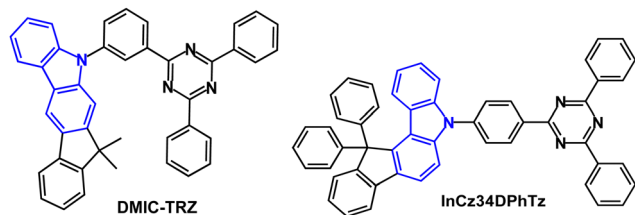


Fig. 19 Molecular structures of **DMIC-TRZ** and **InCz34DPhTz**.

standard blue (0.14, 0.08) (Fig. 18b). A narrow FWHM of 56 nm was retained in the **BO-tCzPhICz** device.

Two equivalent acceptors functionalised with CF_3 substituents have been attached to a sterically-uncrowded indolo[3,2-*b*]carbazole core to afford the A-D-A molecule **2BOICz** (Fig. 18c) as a fluorescent emitter with hybrid long- and short-range CT excitations.¹¹³ The well-balanced rate constants of $k_t \gg k_{\text{ISC}} \approx k_{\text{RISC}} > 10^6 \text{ s}^{-1}$ lead to a short τ_{DF} of $\approx 0.88 \mu\text{s}$. The quasi-planar structure of **2BOICz** gives a favoured dipole orientation for a large outcoupling efficiency. The OLEDs with mBPBC host:**2BOICz** (20 wt%) had green emission with EQE_{max} 40.4%. The LT_{50} of the device was $\approx 300 \text{ h}$ at L_0 5000 cd m^{-2} .

Studies have addressed indenocarbazole donors as components of TADF emitters. For example, in 2017 it was reported that **DMIC-TRZ** (Fig. 19) had $\lambda_{\text{max}}^{\text{PL}}$ was 466 nm (toluene solution) with ΔE_{ST} 0.14 eV (PL measurements).¹¹⁴ The PL decay curve showed prompt and delayed components, and k_{RISC} was calculated to be $1.8 \times 10^5 \text{ s}^{-1}$. An OLED based on pure **DMIC-TRZ** film as the EML showed a low EQE_{max} of 1.93%. **DMIC-TRZ** was more successful as a host with sky-blue (5TCzBN), green (DMAC-BP) and orange (4TCzTPN) guest TADF emitters. The PLQYs of the doped films (6 wt% emitter) were $\approx 70\%$ with τ_{DF} of 1.84, 2.67, and 4.07 μs for 5TCzBN, DMAC-BP, and 4TCzTPN,

respectively. The sky-blue and green TADF devices had EQE_{max} values of 19.2% and 21.0%, respectively. Both devices showed small efficiency roll-offs: EQEs were 18.0% at 2000 cd m^{-2} and 14.2% at 5000 cd m^{-2} for 5TCzBN, and comparably 19.5% and 14.2% for DMAC-BP. Furthermore, the orange 4TCzTPN host: **DMIC-TRZ** OLEDs achieved EQE_{max} of 23.2%, (18.9% at 5000 cd m^{-2}) which was higher than a reference device with CBP host (EQE_{max} 15.4%). These data demonstrated the benefits of more balanced charge injection into **DMIC-TRZ** with similar hole and electron carrier mobilities within the EML, leading to a wide recombination zone and suppressed exciton annihilation rates in the **DMIC-TRZ**-guest EMLs.

A series of indenocarbazole-triazine blue TADF emitters were reported in 2019 of which **InCz34DPhTz** (Fig. 19) is the most noteworthy.¹¹⁵ $S_1/T_1/\Delta E_{\text{ST}}$ levels were 2.90/2.79/0.11 eV. PL data indicated only a small TADF contribution due to a slow k_{RISC} ($1.6 \times 10^4 \text{ s}^{-1}$). TADF was confirmed by a linear dependence of DF with excitation power and slope ≈ 1 , signifying a unimolecular process. The PLQY was 97.9% (doped in DPEPO film). TADF OLEDs with a DPEPO host:**InCz34DPhTz** (10 wt%) EML had EQE_{max} 25.9% although with extensive roll-off to 14.2% at 100 cd m^{-2} ; $\lambda_{\text{max}}^{\text{EL}}$ 472 nm; CIE(0.15, 0.24).

Benzofurocarbazole and benzothienocarbazole donors have been incorporated into TADF emitters, notably by J.-Y. Lee's group. Two established ways to increase k_{RISC} are: (i) to reduce ΔE_{ST} ^{116,117} and (ii) to enhance the SOC between S and T states of a TADF molecule. Introducing heteroatoms such as S, N or O into a TADF molecule can benefit the SOC and k_{RISC} .^{118–123} For example, the blue TADF emitters **BFCz-2CN** and **BTCz-2CN** (Fig. 20)¹²⁴ both have E_{T} 2.46 eV (frozen THF), leading to ΔE_{ST} values 0.17 and 0.13 eV, respectively. PLQY values were $\approx 94\%$ (mCP doped films), which is higher than the non-fused carbazole analogue 2CzPN.¹²⁵ Transient PL decay curves for

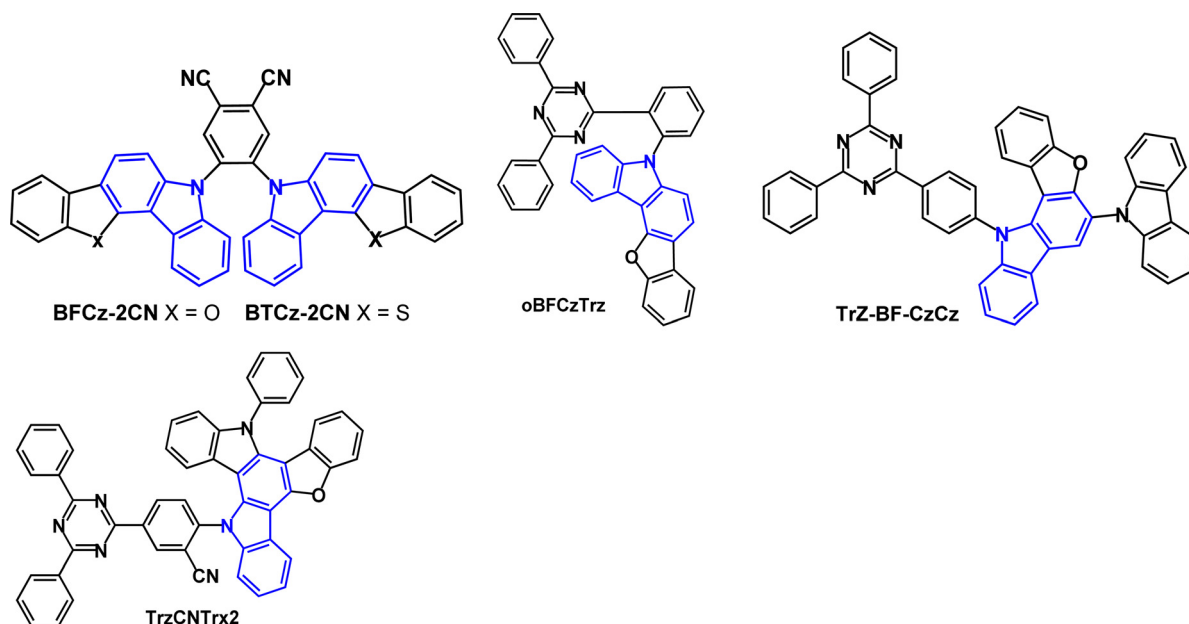


Fig. 20 Molecular structures of **BFCz-2CN**, **BTCz-2CN**, **oBFCzTrz**, **Trz-BF-CzCz** and **TrzCNTrx2**.



BFCz-2CN and **BTCz-2CN** indicated prompt and delayed emissions with τ_{DF} 2.60 and τ_{DF} 1.98 μs , which are shorter than **2CzPN** (τ_{DF} 166 μs) because of the restricted molecular motion of the fused carbazole derivatives. OLEDs with an EML of mCP host:**BFCz-2CN** or **BTCz-2CN** (1 wt%) had $\lambda_{\text{max}}^{\text{EL}}$ 486, FWHM 73 nm, $\text{EQE}_{\text{max}} \approx 12\%$ for both emitters, compared with 5% for **2CzPN**.

Benzofuro[3,2-c]carbazole donor and triazine acceptor have been linked *via* an *o*-phenylene bridge in the emitter **oBFCzTrz** (Fig. 20).¹²⁶ **oBFCzTrz** has a very small experimental ΔE_{ST} value of 0.002 eV (compared to 0.191 and 0.302 eV for the *meta*- and *para*-phenylene isomers), τ_{DF} 5.4 μs and PLQY of 97.9% (under nitrogen). OLEDs with a DPEPO:**oBFCzTrz** (20 wt%) EML had EQE of 20.0% and 17.7% at 100 and 1000 cd m^{-2} , respectively with sky-blue emission and CIE(0.18, 0.31). Device lifetime studies gave LT_{95} of ≈ 3 h at a fixed current density of 5 mA cm^{-2} . Subsequently, different workers reported that OLEDs with a DPEPO host:**oBFCzTrz** (50 wt%) EML had EQE_{max} 25.5%, and a neat **oBFCzTrz** EML had EQE_{max} 14.0%.¹²⁷ Inspired by these results, a theoretical study suggested that *o*-linked D-A molecules may be an efficient design strategy for TADF emitters free of concentration quenching effects.¹²⁸

The related benzofuro[3,2-*a*]carbazole derivative **Trz-BF-CzCz** (Fig. 20) had k_{RISC} $6.37 \times 10^4 \text{ s}^{-1}$ (doped film in DPEPO host) and gave OLEDs with EQE_{max} 23.3% and CIE(0.18, 0.32) using 20 wt% doping in DPEPO as the EML.¹²⁹

TrzCNTrx2 (Fig. 20) was designed with enhanced donor rigidity to favour a faster RISC process.¹³⁰ The HOMO was mainly located on the Trx donor unit whereas the LUMO was on the diphenyltriazine acceptor and benzonitrile linker, with slight HOMO-LUMO overlap inside the donor unit. $S_1/T_1/\Delta E_{\text{ST}}$ levels were 2.83/2.75/0.08 eV (PL spectra in THF); PLQY 91% (doped film in CzTrz host) and k_{RISC} was raised to $5.13 \times 10^5 \text{ s}^{-1}$. Green emitting OLEDs with an EML of CzTrz:**TrzCNTrx2** (5 wt%)

had EQE_{max} 20.6% and CIE(0.30, 0.55) with very low roll-off to EQE 20.2% at 3000 cd m^{-2} . The devices had a lifetime up to 90% of initial luminance (LT_{90}) at 3000 cd m^{-2} of 141 h.

pBFCz-26DPPM and **pBTCz-26DPPM** (Fig. 21) are deep-blue TADF emitters based on benzofuro- and benzothieno-carbazole.¹³¹ The HOMOs are localised on the BFCz and BTCz donors, while the LUMOs are predominantly on the 4,6-diphenylpyrimidine acceptor with some overlap on the phenylene bridge. The $S_1/T_1/\Delta E_{\text{ST}}$ values were 2.97/2.70/0.27 eV for **pBFCz-26DPPM** and 3.06/2.72/0.34 eV for **pBTCz-26DPPM**. The PLQYs were 71/75% for 10% doped films in DPEPO and 38/42% for the neat films for **pBFCz-26DPPM** and **pBTCz-26DPPM**, respectively. Transient PL data including temperature dependence indicated TADF emission for both compounds (10 wt% doped in DPEPO). OLEDs with DPEPO host:emitter (10 wt%) EML had low EQE_{max} 6.20, CIE(0.154, 0.054) and 5.36%, CIE(0.154, 0.052) for **pBFCz-26DPPM** and **pBTCz-26DPPM**, respectively.

The D-A-D bis(benzofurocarbazole) and bis(benzothieno-carbazole) derivatives with a 2,5-pyrazine linkage were subsequently studied as blue TADF emitters (Fig. 21).¹³² $\lambda_{\text{max}}^{\text{PL}}$ values were 415 (**BFCZP1**), 444 (**BFCZP2**, **BFCZP3** and **BTCZP2**) and 456 nm (**BTCZP1**) (toluene solution) demonstrating a 41 nm red shift upon changing benzofuran to benzothiophene (**BFCZP1** to **BTCZP1**). The FWHMs were in the range 51–73 nm, which is narrower than a non-fused carbazole analogue (76 nm). **BTCZP1** had the highest SOCME 0.980 cm^{-1} , lowest ΔE_{ST} (0.24 eV, doped film in PPT host) and highest k_{RISC} ($8.5 \times 10^4 \text{ s}^{-1}$) of the five compounds. Devices with a PPT host:emitter (7 wt%) EML had EQE_{max} 21.1%, CIE(0.16, 0.17) for **BTCZP1** and EQE_{max} 21.3%, CIE(0.15, 0.10) for **BFCZP2** as the highest efficiencies in the series. The LT_{50} of the **BTCZP1** device (5.0 h) was the highest in the series.

Efficient hyperfluorescent OLEDs constitute a high E_T host co-doped with a TADF material and the final emitter. A fast

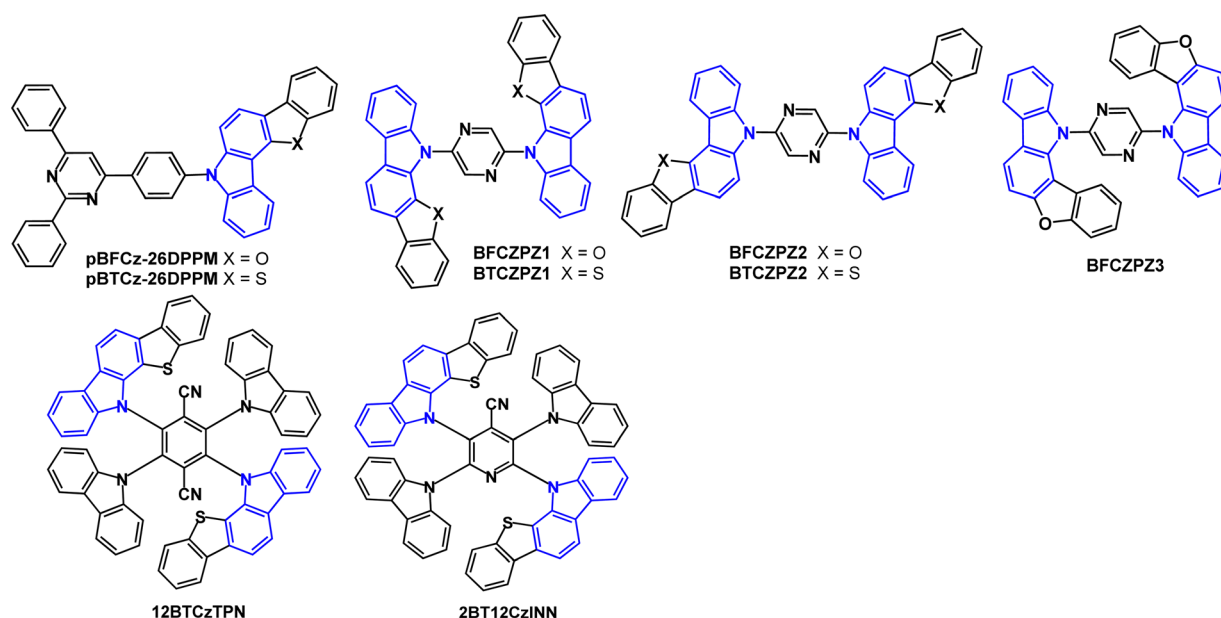
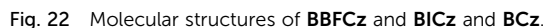


Fig. 21 Molecular structures of **pBFCz-26DPPM**, **pBTCz-26DPPM**, **BFCZP1**, **BTCZP1**, **BFCZP2**, **BTCZP2**, **BFCZP3**, **12BTCzTPN** and **2BT12CzINN**.



The TADF emitter **CNictCz** has enhanced acceptor character due to the cyano-functionalised indolocarbazole unit (Fig. 22).¹³⁶ DF was observed with τ_{DF} 6.25 μs (10 wt% in DPEPO film) and PLQYs were 0.33/0.50 under oxygen/nitrogen. The ΔE_{ST} of **CNictCz** was 0.19 eV. Blue-emitting OLEDs with a DPEPO host:**CNictCz**



(10 wt%) EML had EQE_{max} 16.0% (EQE 10.7% at 100 cd m^{-2}), $\lambda_{\text{max}}^{\text{EL}}$ 456 nm, CIE(0.14, 0.13), FWHM 60 nm. The *t*-Bu substituents on **CNICTCz** significantly improved the device efficiency and slightly red-shifted the emission.

4.2 Diindolocarbazole (triazatruxene) derivatives

In the last few years, the C_3 symmetric, diindolocarbazole framework, also named triazatruxene, has become a popular near-planar, π -extended unit for TADF derivatives with a spatially large HOMO. Different D–A ratios can be obtained by attachment of an acceptor unit at one, two or three of the nitrogen atoms. Prominent examples will now be considered.

The D–A₃ structure **TAT-3DBTO₂** (Fig. 24a) was reported in 2018.¹³⁷ In the ground state geometry all the A units are tilted by 57° with respect to the TAT core.¹³⁸ After excitation the A units can rotate around the C–N bonds to minimise the orbital overlap. Calculations showed ten possible conformers of **TAT-3DBTO₂** all within 0.03 eV of each other, and ΔE_{ST} 0.01 eV was obtained from PL studies, with k_{RISC} as fast as $1 \times 10^7 \text{ s}^{-1}$ and PLQY ≈ 1 , doped in BCPO film. Devices with a BCPO host:**TAT-3DBTO₂** (17 wt%) EML gave green emission, CIE(0.26, 0.46), EQE_{max} 30.9% and roll-off to 16.5% at 1000 cd m^{-2} ; CE_{max} 50.8 cd A^{-1} .

The isomeric D–A₃ structure with the sulfone groups *meta* to the nitrogen atoms has a much larger ΔE_{ST} 0.28 eV compared to **TAT-3DBTO₂**.¹³⁹ As expected, this larger ΔE_{ST} strongly reduced the RISC rates. Calculations showed that the *meta* isomer is less conformationally restricted and rotation of its acceptor units lead to a lower T_1 energy, further away from the region of high density of states where larger vibronic coupling is found, favouring RISC.

The D–A molecule **TRZ-DI** (Fig. 24a) with a triazine acceptor has ΔE_{ST} 0.023 eV from PL studies, with k_{RISC} $1.63 \times 10^6 \text{ s}^{-1}$ and PLQY 0.87, doped in mixed TCTA:Bepp₂ film.¹⁴⁰ Devices with TCTA:Bepp₂ host:**TRZ-DI** (25 wt%) as the EML gave green emission, CIE(0.32, 0.58), EQE_{max} 31.4%. The analogous D–A₂ structure (**DTRZ-DI**) gave less efficient devices EQE_{max} 26.2% (Fig. 24b). It was noted that the high T_g values of **TRZ-DI** (203°C) and **DTRZ-DI** (239°C) should favour good morphological stability and electroluminescent lifetime.

An intricate triazatruxene-triazine cage molecule (Cage DA-1) is a TADF macrocyclic exciplex emitter. The cofacial D–A architecture induces efficient intramolecular through-space charge transfer with PLQY 35% in degassed toluene and a ΔE_{ST} of 0.049 eV. OLEDs were not reported.¹⁴¹

D–A–D molecules **TATC-BP** and **TATP-BP** (Fig. 25) exhibit multifunctional luminescence properties, namely, TADF, AIE and mechanoluminescence in the crystalline and powdered states.¹⁴² PLQYs were very low in solution (0.8–1.9%) and were enhanced to 22–24% in neat films. From PL data ΔE_{ST} values were 0.125 and 0.129 eV, with τ_{DF} values 0.94 and 0.91 μs for **TATC-BP** and **TATP-BP**, respectively. Non-doped OLEDs with a solution-processed EML gave $\text{EQE}_{\text{max}} \approx 6\%$. Doped devices in H2 host (a dendritic polycarbazole derivative) with H2:**TATC-BP** (30 wt%) gave EQE_{max} 15.9% with low roll-off to 15.3% at 1000 cd m^{-2} and green emission, CIE(0.37, 0.53). For comparison the D–A₂ analogue **TAT-2BP** (Fig. 25) gave non-doped OLEDs with EQE_{max} 9.8% and very low roll-off to EQE 9.6% at 2000 cd m^{-2} .¹⁴³

The D–A–D molecule **TAT-DBPZ** and the analogue **TAT-FDBPZ** with the more electron accepting fluorine-substituted dibenzophenazine unit have been reported (Fig. 26a).¹⁴⁴ Unusual features

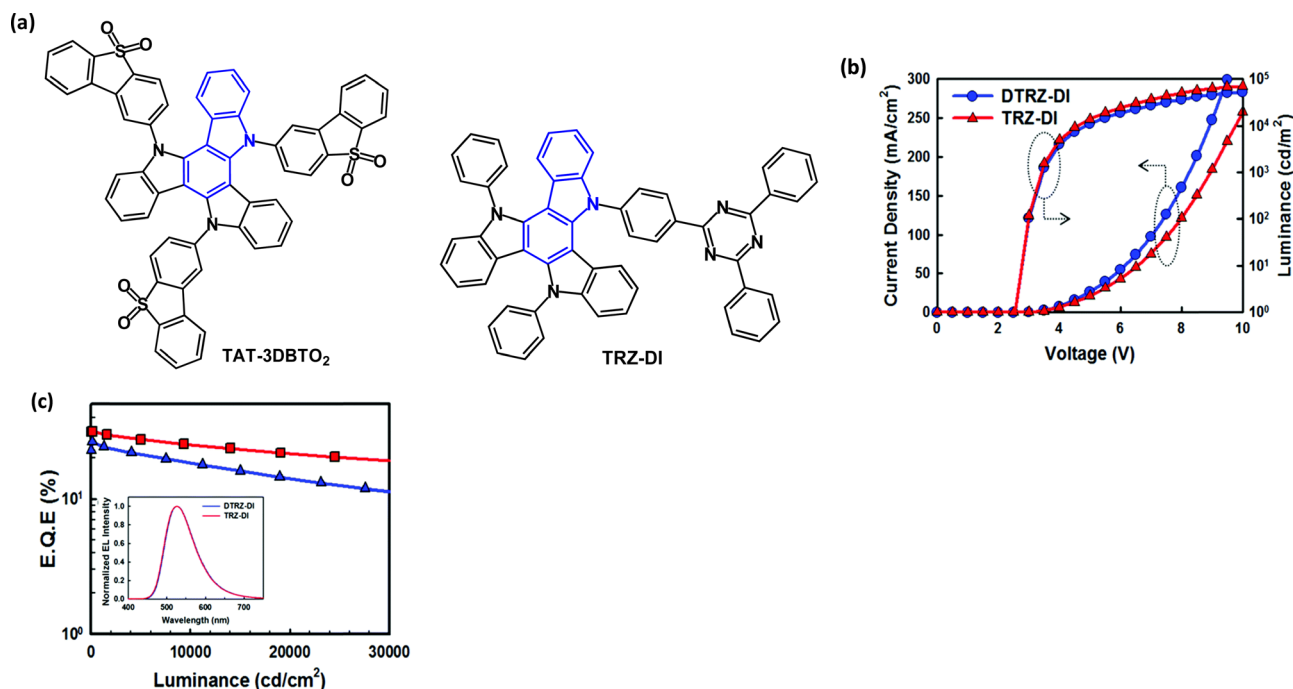


Fig. 24 (a) Molecular structures of **TAT-3DBTO₂** and **TRZ-DI**. (b) Current density–voltage–luminance (J – V – L) data. (c) EQE– L data; inset EL spectra for **TRZ-DI** and **DTRZ-DI** devices.¹⁴⁰ Copyright 2018 The Royal Society of Chemistry.



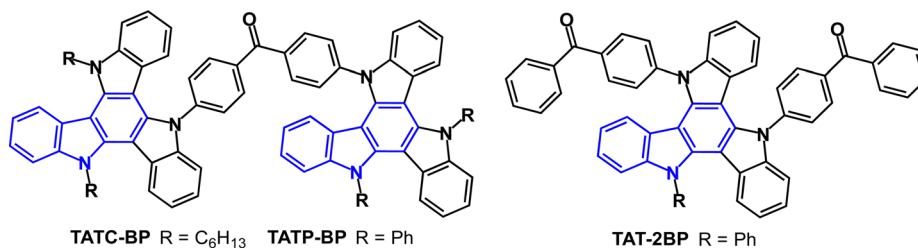


Fig. 25 Molecular structures of **TATC-BP**, **TATP-BP** and **TAT-2BP**.

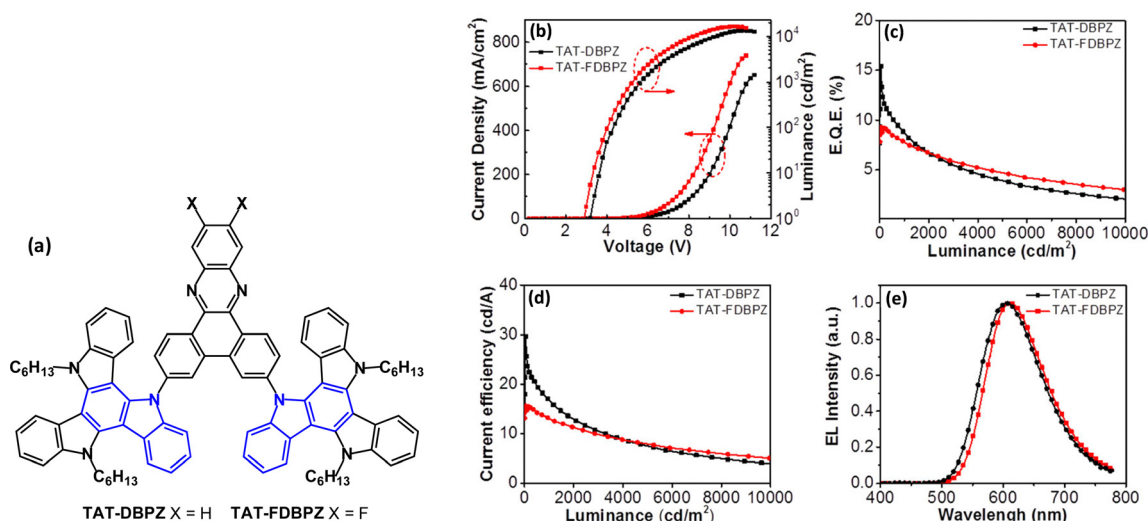


Fig. 26 (a) Molecular structures of **TAT-DBPZ** and **TAT-FDBPZ**. (b) Current density–voltage–luminance characteristics. (c) EQE–L curves. (d) CE–L curves. (e) EL spectra at 1000 cd m⁻².¹⁴⁴ Copyright 2020 The American Chemical Society.

of this work are that both compounds show AIE behaviour in neat films and red emission, with PLQYs 76% and 62% doped in CBP films. The large steric hindrance between the TAT and DBPZ moieties gave small ΔE_{ST} 0.16 and 0.10 eV for **TAT-DBPZ** and **TAT-FDBPZ**, respectively, leading to τ_{DF} values 2.30 and 1.51 μ s and k_{RISC} 1.00 and 1.71×10^6 s⁻¹. The fluorine substituents in the FDBPZ unit imparted red-shifted emission and shorter DF lifetime and slightly decreased PLQY compared to **TAT-DBPZ**. The **TAT-DBPZ** device (20 wt% in CBP host as a solution processed EML) exhibited higher efficiency because of its higher PLQY and faster k_r giving EQE_{max} 15.4%; λ_{max}^{EL} 626 nm; CIE(0.61, 0.38) (Fig. 26b–d).

The D₃-A structure **TATC-TRZ** (Fig. 27) has flexible alkyl chains to enhance solubility, film forming ability and morphological stability that are beneficial for solution processed non-doped EMLs.¹⁴⁵ $S_1/T_1/\Delta E_{ST}$ values were 2.53/2.57/−0.04 eV (PL in neat films) and ΔE_{ST} 0.1 eV in doped films. The authors suggested that the very unusual negative ΔE_{ST} value in neat films might be due to a different geometrical arrangement in the fully relaxed S and T states. (Negative ΔE_{ST} values are a topic of current experimental and theoretical debate).¹⁴⁶ The PLQY of **TATC-TRZ** was only 2% in dilute toluene solution; this was raised to 22% in neat films, consistent with AIE. TADF characteristics were observed with τ_{PF} 17.5 ns, τ_{DF} 0.6 μ s and k_{RISC}

2.9×10^6 s⁻¹ in neat films. Green OLEDs fabricated with a neat **TATC-TRZ** EML had EQE_{max} 7.5%; λ_{max}^{EL} 560 nm. An EML of mCP host:**TATC-TRZ** (5 wt%) gave EQE_{max} 8.6%, lower roll-off (EQE 6.7% at 1000 cd m⁻²) and λ_{max}^{EL} 530 nm.

Superior TADF behaviour has been demonstrated for the diindolocarbazole **BTPDIDCz** compared with the indolocarbazole analogues **BTPIDCz** and **BTP2IDCz**, all incorporating a thienopyrimidine acceptor (Fig. 28).¹⁴⁷ Cyclic voltammetric data gave a

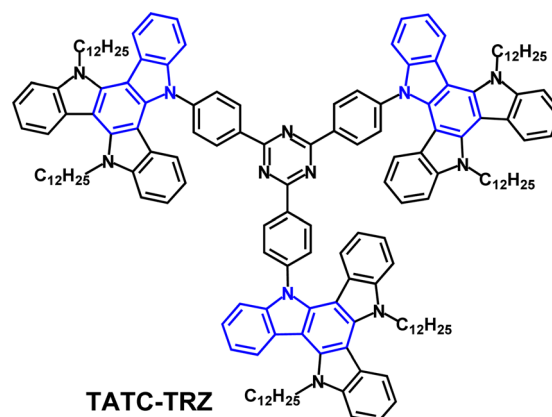


Fig. 27 Molecular structure of **TATC-TRZ**.

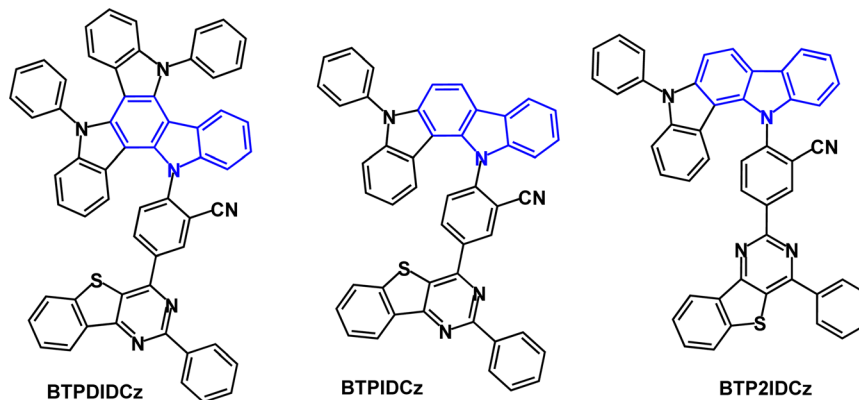


Fig. 28 Molecular structures of **BTPDIDCz**, **BTPIDCz** and **BTP2IDCz**.

shallower HOMO level for **BTPDIDCz** indicating the stronger electron donating ability of the diindolocarbazole group, compared to indolocarbazole. The $S_1/T_1/\Delta E_{ST}$ levels were 2.76/2.75/0.01 eV, 2.91/2.82/0.09 eV and 3.16/2.78/0.38 eV (PL measurements, THF solution) for **BTPDIDCz**, **BTPIDCz** and **BTP2IDCz**, respectively. Diindolocarbazole **BTPDIDCz** showed the smallest ΔE_{ST} and shortest τ_{DF} (4.1 μ s) indicating its superior TADF behaviour. Conversely, the data for **BTP2IDCz** indicated only weak DF. PLQY values for the series were between 0.83–0.86. TADF-OLEDs had CzTrz host:emitter (5 or 20 wt%) EML. The best performance was achieved for **BTPDIDCz** with EQE_{max} 24.5%, λ_{max}^{EL} 530 nm; CIE(0.34, 0.57) and low efficiency roll-off to EQE 20.3% at 10 000 $cd\ m^{-2}$. The lifetimes of the devices were assessed by operating them at 5 $mA\ cm^{-2}$. In the series the **BTPDIDCz** device had the longest LT_{85} value of 93.4 h. This long lifetime can be correlated with the emitter's fast k_{RISC} of $\approx 1.0 \times 10^6\ s^{-1}$ which limits triplet exciton-triggered degradation mechanisms such as TTA and TPA which induce device failure.

To achieve colour tuning, alternative acceptors have been attached to diindolocarbazole. For examples, the D-A structures **TDBA-DI** and **β -DI-DBP** (Fig. 29) have sky-blue and orange/red emission, respectively. **TDBA-DI** has λ_{max}^{PL} 456 nm with FWHM of 55 nm (toluene solution).¹⁰⁴ The large dihedral angle between the D and A groups enables a small overlap between the HOMO and LUMO; $S_1/T_1/\Delta E_{ST}$ values are 3.06/2.95/0.11 eV (PL measurements). The PLQY of **TDBA-DI** as 20 wt% doped film in DBFPO host was 0.99. OLEDs with DBFPO host:**TDBA-DI** (20 wt%) as the EML had remarkably high EQE_{max} 38% (FWHM 65 nm; CIE 0.15, 0.28) while the analogous emitter with non-fused dimethylacridine as the D

unit had EQE_{max} 26%, CIE(0.14, 0.15). The outstanding efficiency of **TDBA-DI** was attributed to its highly conjugated and rigid structure, which provided a high PLQY. Evidence was obtained that the horizontal molecular dipole orientation of **TDBA-DI** also contributed to the increased light out-coupling efficiency and high EQE. The operating lifetime of the DBFPO:**TDBA-DI** device was <2 h at 500 $cd\ m^{-2}$.

Theoretical studies of **β -DI-DBP** indicated a dihedral angle between D and A of 64.3°. ¹⁴⁸ **β -DI-DBP** showed a broad emission with λ_{max}^{PL} 578 nm (toluene solution). The PLQY was 96.1% for a 5 wt% doped DIC-TRZ film with τ_{DF} 14.0 μ s; $S_1/T_1/\Delta E_{ST}$ levels were 2.48/2.36/0.12 eV. **β -DI-DBP** showed a slightly faster k_{RISC} compared to the 9,9-dimethylacridine analogue β -DMAC-DBP, ($1.79 \times 10^5\ s^{-1}$, versus $1.53 \times 10^5\ s^{-1}$) which may be due to the higher rigidity of the diindolocarbazole donor. OLEDs with DIC-TRZ host: **β -DI-DBP** (5 wt%) as the EML had EQE_{max} 23.8% with orange/red emission λ_{max}^{EL} 587 nm, CIE(0.53, 0.47) and broad FWHM of 102 nm. EQE_{max} was slightly higher and the efficiency roll-off at 1000 $cd\ m^{-2}$ was considerably improved compared to β -DMAC-DBP devices (EQE_{max} 21.8%).

4.3 Carbazole fused with 6-membered rings

An interesting structural variant is the fused carbazole–acridine unit in the isomeric D–A emitters **12AcCz-PM** and **23AcCz-PM** (Fig. 30a) which have remarkably different photophysical behaviour.¹⁴⁹ **12AcCz-PM** has large steric hindrance between the D and A units leading to a quasi-axial acridine conformation (Fig. 30b) with no TADF character. In contrast, the reduced steric hindrance in **23AcCz-PM** allows a more favourable orthogonal

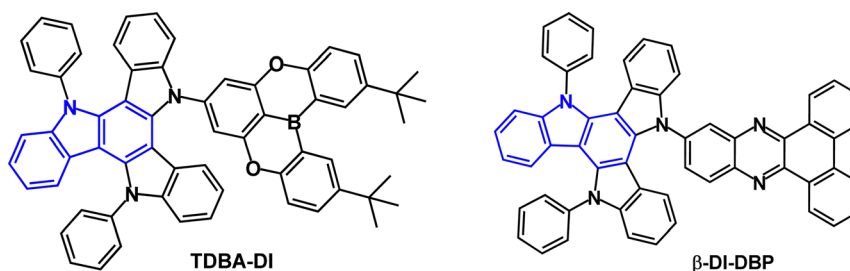


Fig. 29 Molecular structures of **TDBA-DI** and **β -DI-DBP**.



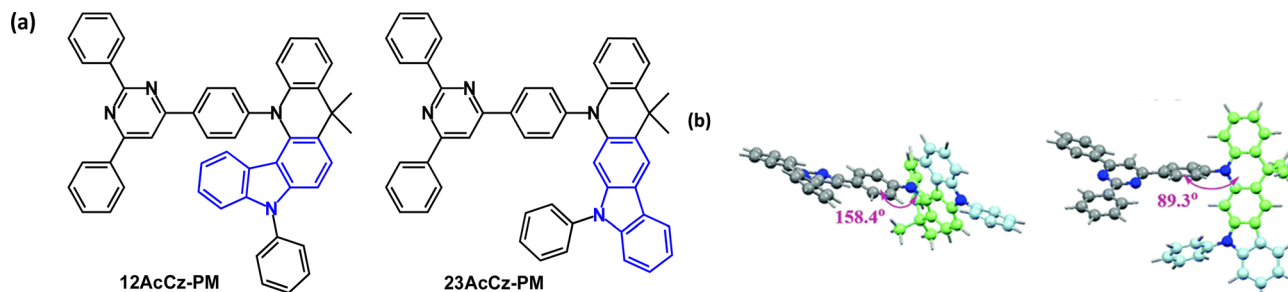


Fig. 30 (a) Molecular structures of **12AcCz-PM**, **23AcCz-PM** and (b) DFT computed optimal structures of **12AcCz-PM**, **23AcCz-PM**.¹⁴⁹ Copyright 2019 The Royal Society of Chemistry.

D-A structure with a quasi-equatorial acridine conformation (Fig. 30b) and efficient TADF. DFT indicated a large HOMO–LUMO overlap in **12AcCz-PM**, whereas the HOMO and LUMO were well separated in **23AcCz-PM**. $S_1/T_1/\Delta E_{ST}$ values were 3.06/2.67/0.39 eV and 2.73/2.67/0.06 eV for **12AcCz-PM** and **23AcCz-PM**, respectively (doped films in DPEO). $\lambda_{\text{max}}^{\text{PL}}$ values were 440 and 516 nm, with PLQYs of 78 and 95% for **12AcCz-PM** and **23AcCz-PM**. OLEDs had a DPEO host/emitter (X wt%) EML. The **12AcCz-PM** doped device (20 wt%) had deep blue emission with CIE(0.15, 0.05) and EQE_{max} 6.4%. The 30 wt% **23AcCz-PM** device had blue-green emission with CIE(0.26, 0.55), $\text{EQE}_{\text{max}}^{\text{EL}}$ 26.1%, 24.8% at 1000 cd m^{-2} and 20.7% at 5000 cd m^{-2} , indicating low efficiency roll-off and high operational stability.

A comparison of pyrimidine and triazine acceptors in **34AcCz-PM** and **34AcCz-Trz** (Fig. 31) showed superior devices for the pyrimidine analogue.¹⁵⁰ $S_1/T_1/\Delta E_{ST}$ levels were 2.72/2.57/0.15 eV and 2.62/2.50/0.12 eV (PL, doped films in CBP) for **34AcCz-PM** and **34AcCz-Trz**, respectively. $\lambda_{\text{max}}^{\text{PL}}$ was 520/538 nm and PLQYs were 88/69% (doped films in CBP) and 67/42% (neat films) for **34AcCz-PM** and **34AcCz-Trz**, respectively. Both compounds showed DF with τ_{DF} of 0.73 and 0.88 μs (doped films in CBP). PL spectra in THF/water mixtures indicated that both compounds are AIE active. Doped and non-doped devices were reported. The EML of the doped devices for **34AcCz-PM** was 10 wt% in CBP; for **34AcCz-Trz** 5 wt% in CBP. The device with **34AcCz-PM** exhibited EQE_{max} 22.6% and CE_{max} 73.3 cd A^{-1} with 20.1% and 65.5 cd A^{-1} at 5000 cd m^{-2} , CIE(0.33, 0.58). The higher efficiency of the **34AcCz-PM** devices was attributed to its higher PLQY and higher k_{RISC} resulting from more prominent AIE compared to **34AcCz-Trz**. A non-doped OLED of **34AcCz-PM** exhibited EQE_{max} 14.1% and CE_{max} 45.2 cd A^{-1} .

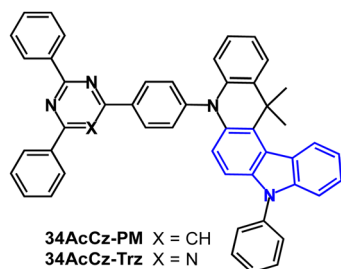


Fig. 31 Molecular structures of **34AcCz-PM** and **34AcCz-Trz**.

A series of unusual fused di-*t*-Bu-carbazole derivatives with peripheral carbazole (2,3-, 2,5- and 2,6-CZ), phenoxazine (2,3-POA) and diphenylamine (2,3-DPA) (Fig. 32) has been studied.²¹ DFT calculations indicated that the HOMOs were mainly located on the peripheral donor units, whereas the LUMOs resided mainly on the central carbazole/carbonyl skeleton. 2,3-POA had the shallowest HOMO, indicating its strong donor character. $\lambda_{\text{max}}^{\text{PL}}$ ranged from blue (449 nm; 2,3-CZ) to yellow-green (547 nm; 2,3-POA) (toluene solution). All the compounds showed TADF with FWHM values increasing in the order 2,3-CZ 36 nm < 2,5-CZ 41 nm < 2,3-DPA 57 nm < 2,6-CZ 80 nm < 2,3-POA 92 nm, with the narrow values ascribed to a potential multiresonance (MR) effect. ΔE_{ST} values were 0.26, 0.29, 0, 0.19 and 0.01 eV for 2,3-CZ, 2,5-CZ, 2,6-CZ, 2,3-DPA and 2,3-POA, respectively. PLQYs ranged from 39.5% (2,3-CZ) to 82.5% (2,3-POA) (3.5 wt% doped in mCBP film). OLEDs used mCBP or 26DCzPPy as hosts in the EML. Notably, the pure-blue OLED with 2,5-CZ had EQE_{max} 22.3% with CIE(0.13, 0.13) and FWHM 48 nm with significant efficiency roll-off. The yellow-green 2,3-POA device had EQE_{max} 21.7%, CIE(0.30, 0.62) and FWHM 68 nm with low efficiency roll-off.

CBZANQ has a D- σ -A structure and orthogonal D and A units enforced by the spiro linkage (Fig. 33).¹⁵¹ The molecule exhibited weak CT character and low PLQY of 18% (30 wt% doped in PMMA host) and ΔE_{ST} of 0.05 eV (in DPEO host). OLEDs with DPEO host:CBZANQ as the EML had low EQE_{max} 6.7% with $\lambda_{\text{max}}^{\text{EL}}$ 492 nm. For comparison, devices with DPEO:PXZANQ (Fig. 33) as the EML had EQE_{max} 22.1% and $\lambda_{\text{max}}^{\text{EL}}$ 528 nm. The improved performance of this device was attributed to the increased donor strength of phenoxazine compared to carbazole.

Very recently TADF emitter **CCO-2** (Fig. 33) and close analogues¹⁵² with different aryl substituents on the carbazole nitrogen atom have been reported. The molecular design combines a weak and rigid electron donor spiro[acridine-9,9'-xanthene] and a weak electron acceptor chromeno[3,2-*c*]carbazole that is also rigid. The molecules have high PLQY, high transition dipole ratios, fast k_r and fast k_{RISC} values. OLEDs fabricated with DPEO host:CCO-2 (15 wt%) gave blue emission with $\lambda_{\text{max}}^{\text{EL}}$ 462 nm, CIE(0.14, 0.15) and EQE_{max} > 40% and roll-off to EQE 22.4% at 1000 cd m^{-2} . For 30–50 wt% devices there was a slight red shift to $\lambda_{\text{max}}^{\text{EL}}$ 470 nm and reduced roll-off to EQE 31.3–33.7% at 1000 cd m^{-2} . Deep-blue and green hyperfluorescent OLEDs with **CCO-2** as sensitizer for multi-resonance



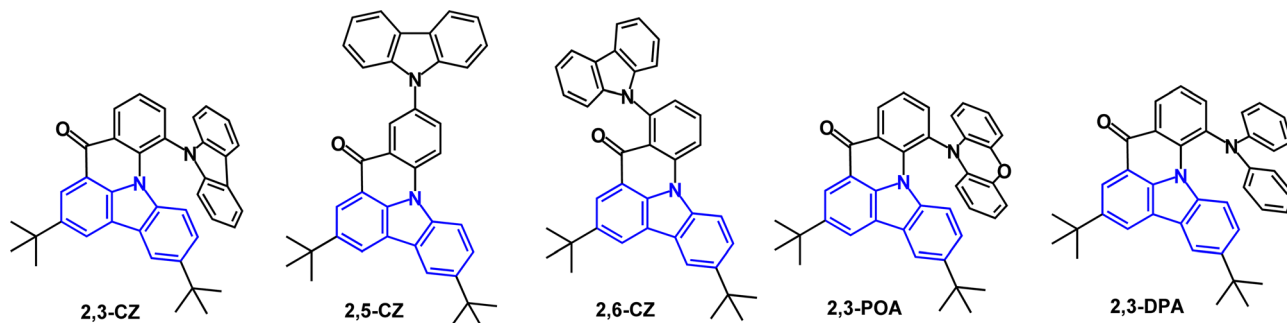


Fig. 32 Molecular structures of 2,3-CZ, 2,5-CZ, 2,6-CZ, 2,3-POA and 2,3-DPA.

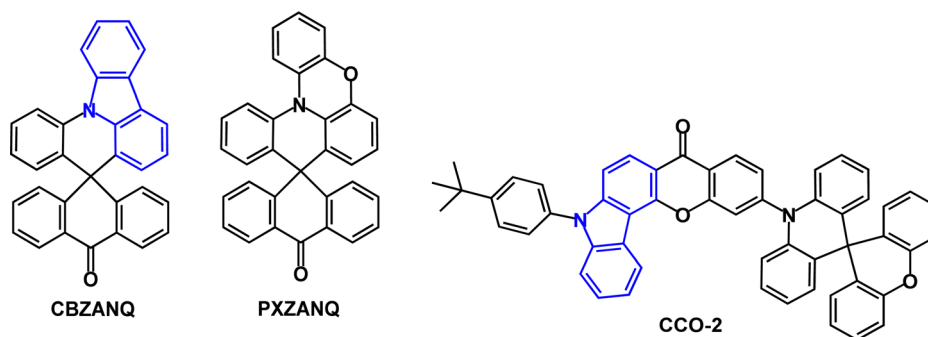


Fig. 33 Molecular structures of CBZANQ, PXZANQ and CCO-2.

delated fluorescent emitters had EQE_{max} 32.5%, CIE(0.14, 0.10) and EQE_{max} 37.6%, CIE(0.32, 0.64), respectively. The LT_{50} of the blue and green devices at L_0 100 cd m^{-2} was 1099 h and 34 669 h, respectively.

5. Multiresonance (MR) fused carbazole derivatives

5.1 Boron-containing molecules

As noted in the introduction section, multiresonance (MR) emitters are currently attracting great attention. Nitrogen and oxygen bridged triarylboron systems in D-A molecules show efficient TADF with narrow FWHM and small Stokes shifts because of their

rigid structure and MR effects.^{41,153} The MR-TADF mechanism is complex and is currently believed to involve crossing between T_1 and an upper T_2 (or higher) state *via* reverse internal conversion, followed by RISC from T_2 to S_1 .¹⁵⁴ In 2018 it was reported that a carbazole-containing MR emitter with enhanced oscillator strength and faster k_{RISC} leads to pure-blue OLEDs with EQE_{max} of 32.1% and FWHM of only 27 nm.⁶⁷ The initially assigned molecular structure of this emitter has subsequently been corrected.¹⁵⁵ It was, therefore, logical to explore analogues with carbazole units embedded within a polycyclic B-C-N framework and this is now a fast-moving topic.

In 2019 **3F-BN** (Fig. 34) was reported to exhibit narrowband green emission ($\lambda_{\text{max}}^{\text{PL}}$ 499 nm) and a very small Stokes shift (27 nm) suggesting a small change in the electronic configuration

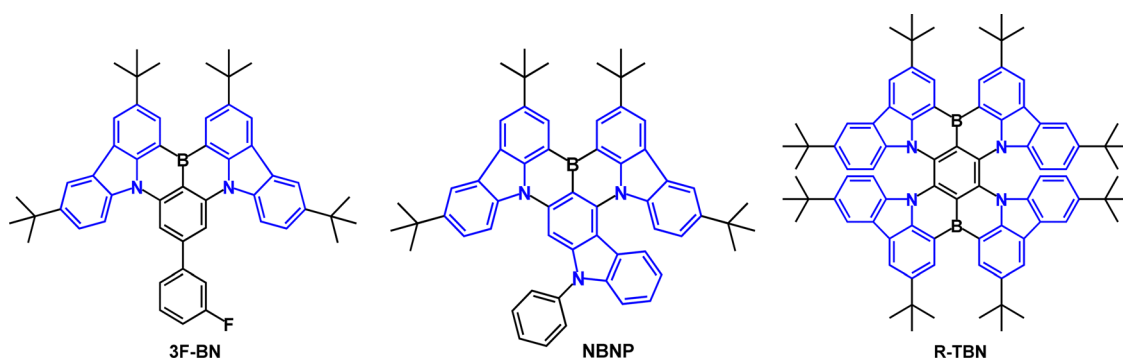


Fig. 34 Molecular structures of 3F-BN, NBNP and R-TBN.



between ground and excited states, typical of the MR effect.¹⁵⁶ The PLQY was 83.4% (6 wt% doped in mCPBC films); $S_1/T_1/\Delta E_{ST}$ levels were 2.48/2.40/0.08 eV; k_F $4.66 \times 10^7 \text{ s}^{-1}$; k_{RISC} $0.39 \times 10^5 \text{ s}^{-1}$. PL decay curves of the films showed both PF and DF with τ_{DF} 16.7 μs . OLEDs with an EML of 5TCzBN host:3F-BN (6 wt%) gave EQE_{max} 22.7% with small efficiency roll-off (21.1% at 1000 cd m^{-2}), PE_{max} 72.2 lm W^{-1} , $\lambda_{\text{max}}^{\text{EL}}$ 499 nm, FWHM 38.5 nm and CIE(0.20, 0.58).

The related tri-carbazole MR emitter **NBNP** (Fig. 34) was reported in 2022.¹⁵⁷ $S_1/T_1/\Delta E_{ST}$ levels for **NBNP** are 2.48/2.39/0.09 eV; k_{RISC} $3.0 \times 10^5 \text{ s}^{-1}$. Large SOC matrix elements were also beneficial for activating TADF in **NBNP**. The PLQY was 93% with τ_{PF} 7.6 ns and τ_{DF} 3.8 μs (4 wt% doped in mCBP film). Green OLEDs used mCBP host:**NBNP** (4 wt%) as the EML giving EQE_{max} 28.0% with $\lambda_{\text{max}}^{\text{EL}}$ 502 nm, FWHM 33 nm, CIE(0.12, 0.62), and maintaining EQE 18.8% at 5000 cd m^{-2} .

Tetra-carbazole derivative **R-TBN** (Fig. 34) is a deep-red emitter with $\lambda_{\text{max}}^{\text{PL}}$ 692 nm (toluene solution) with ΔE_{ST} 0.16 eV; τ_{DF} 46.4 μs .¹⁵⁸ The PLQY is 100% both in solution and as 3 wt% doped in CBP film. OLEDs with CBP host:**R-TBN** EML gave EQE_{max} 24.7%. Because of the relatively long DF lifetime of **R-TBN** in doped film (0.71 ms) the EML also adopted a ternary

system of CBP:Ir(mphmq)₂tmd (30 wt%):**R-TBN** (3 wt%) where Ir(mphmq)₂tmd is a phosphorescent sensitizer to assist exciton recycling. These devices gave EQE_{max} 27.6%, $\lambda_{\text{max}}^{\text{EL}}$ 686 nm, FWHM 49 nm and CIE(0.721, 0.278). The devices with and without sensitizer gave identical EL spectra, confirming that EL is solely from **R-TBN**. The significant efficiency roll-off was partly attributed to the slow k_{RISC} $2.5 \times 10^4 \text{ s}^{-1}$ of **R-TBN**.

The new multi-carbazole MR green emitters **VTCzBN** and **VCz-VTCzBN** (Fig. 35) were reported in 2022.¹⁵⁹ In particular, the pendant carbazole groups of **VCz-VTCzBN** extend the CT delocalisation leading to $\lambda_{\text{max}}^{\text{PL}}$ 521 nm with FWHM of 29 nm in toluene solution and $\Delta E_{ST} < 0.01 \text{ eV}$. The PLQY of both **VTCzBN** and **VCz-VTCzBN** in doped films was 98%, with k_{RISC} $1.0 \times 10^6 \text{ s}^{-1}$ which is relatively high for MR B-N systems. Both compounds show prompt and delayed emissions with τ_{PF} 3.3 ns and τ_{DF} 9.9 μs for **VTCzBN**, and τ_{PF} 13.2 ns and τ_{DF} 8.7 μs for **VCz-VTCzBN**. OLEDs with an EML comprising 2,6-DCzppy host: emitter (4 wt%) gave high efficiencies of 91.0 cd A^{-1} , EQE_{max} 31.7% for **VTCzBN**, and 129.3 cd A^{-1} , EQE_{max} 32.2% for **VCz-VTCzBN** with FWHM 37–38 nm. There was considerable roll-off to EQE 24.8% and 18.0% at 100 cd m^{-2} . The peripheral carbazole units of **VCz-VTCzBN** red shifted the emission to $\lambda_{\text{max}}^{\text{EL}}$ 524 nm, CIE(0.22, 0.71), compared to 499 nm, CIE(0.14, 0.56) for **VTCzBN**.

Molecules for full-colour narrow-band and high efficiency EL by modular design combining carbazole and tricoordinate boron fragments, were reported (Fig. 36).¹⁶⁰ PLQY values were in the range 85–98%; k_{RISC} values were in the range $1.2\text{--}18 \times 10^4 \text{ s}^{-1}$; OLEDs with mCP as host achieved EQE_{max} values of 29.3%, 31.8% and 22.0% for blue, green and red, respectively.

Devices comprising **Cz2DABNA-NP-M/TB** and **CzB2-M/P** (Fig. 37) as emitters (1 wt% in DOBNA-Tol host) exhibited sky-blue and green emission at $\lambda_{\text{max}}^{\text{EL}}$ 477 and 497 nm with FWHM 27 and 29 nm, respectively, and EQE_{max} of 21.8 and 26.7%. The LT_{80} value of the **Cz2DABNA-NP-M/TB** device was 91 h at L_0 100 cd m^{-2} , whereas the LT_{80} value of the **CzB2-M/P** device was 74 h at L_0 500 cd m^{-2} .¹⁵⁵

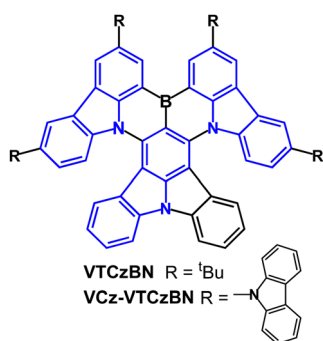


Fig. 35 Molecular structures of **VTCzBN** and **VCz-VTCzBN**.

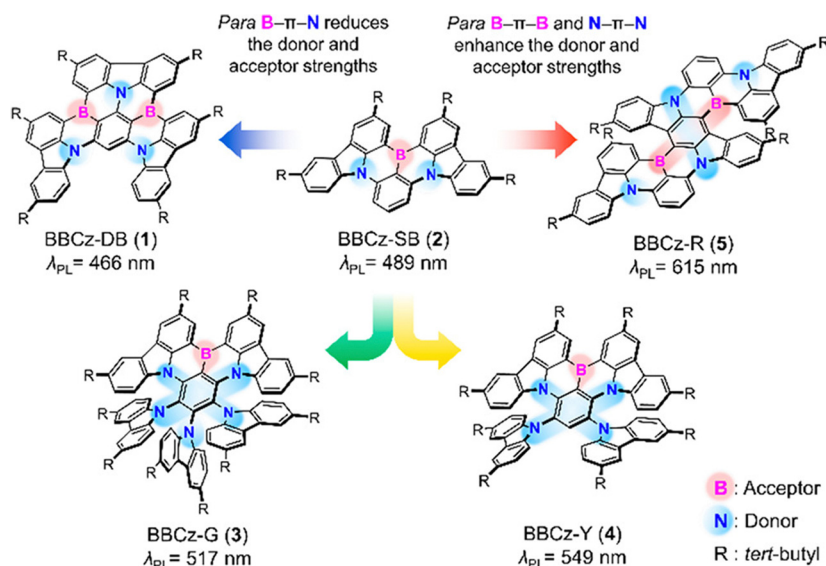


Fig. 36 Modular design for full-colour emitters **1–5**.¹⁶⁰ Copyright 2020 American Chemical Society.



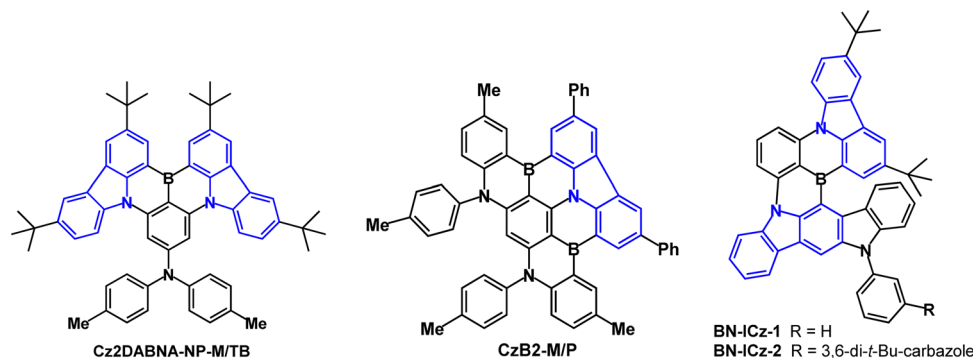


Fig. 37 Molecular structures of Cz2DABNA-NP-M/TB, CzB2-M/P, BN-ICz-1 and BN-ICz-2.

The emitters **BN-ICz-1** and **BN-ICz-2** (Fig. 37) fuse an MR fragment onto an indolo[3,2-*b*]carbazole skeleton to achieve extended π -conjugation, increased molecular rigidity and reduced vibrational frequency.¹⁶¹ The devices in mCBP host showed ultra-pure green emission with λ_{max} 523 nm and FWHM 23 nm; CIE(0.22, 0.74) and (0.21, 0.73) for **BN-ICz-1** and **BN-ICz-2**, with EQE_{max} values $\approx$ 30%.

TCZ-F-DABNA (Fig. 38a) has a linearly extended π -system and emission shifted to the orange-red region.¹⁶² The DABNA core of **TCZ-F-DABNA** imparts the MR properties and a small ΔE_{ST} of 0.12 eV (S_1/T_1 2.21/2.09 eV) for efficient TADF. The HOMO and LUMO distributions are similar to other DABNA derivatives and are less distributed on the fused carbazoles (Fig. 38b), although some extension of the HOMO introduces weak CT interaction

with the DABNA core leading to a narrower band gap. **TCZ-F-DABNA** has a significantly twisted conformation (X-ray crystal structure and theoretical calculations) which can prevent molecular close packing and relieve concentration quenching of the emission. The PLQY was 99% with τ_{PF} 7.9 ns and τ_{DF} 20.2 μ s (8 wt% doped in PhCzBCz film). This host was selected because of its high triplet level (2.96 eV) and balanced bipolar characteristics. OLEDs had PhCzBCz host: **TCZ-F-DABNA** (*X* wt%) as the EML. In the doping range 1–30%, EQE_{max} values were $>$ 30%, peaking at 39.2% for 8 wt%, with $\lambda_{\text{max}}^{\text{EL}}$ 588 nm, CIE(0.54, 0.44) and FWHM 61 nm (Fig. 38c). A high horizontal molecular orientation ratio of 96% helped to boost the outcoupling efficiency and hence raise the EQE_{max}. Nonetheless, all the devices exhibited serious efficiency roll-off ascribed to the rather slow k_{RISC} of $7.80 \times 10^4 \text{ s}^{-1}$.

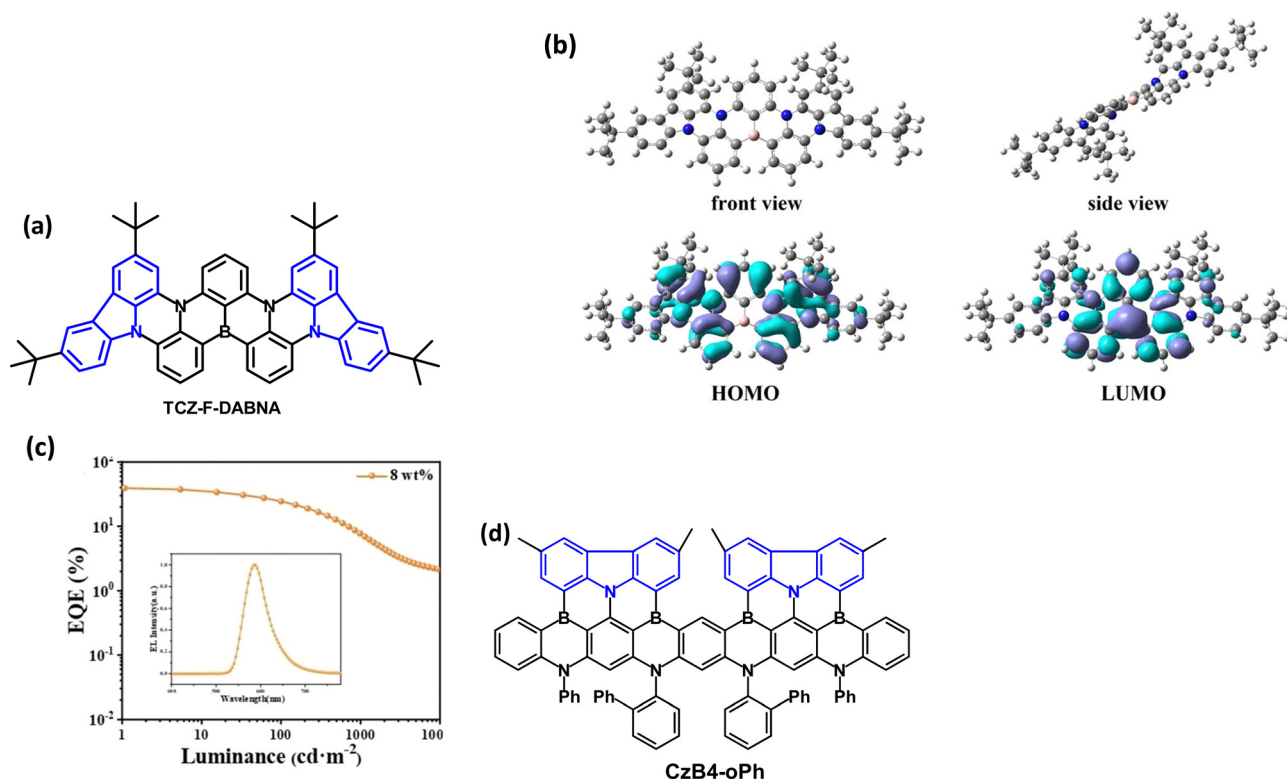


Fig. 38 (a) Molecular structure of **TCZ-F-DABNA**; (b) optimised molecular geometry and HOMO and LUMO distributions from DFT calculations; (c) EQE–L characteristics; inset shows the EL spectrum.¹⁶² Copyright 2022 Wiley-VCH. (d) Molecular structure of **CzB4-oPh**.



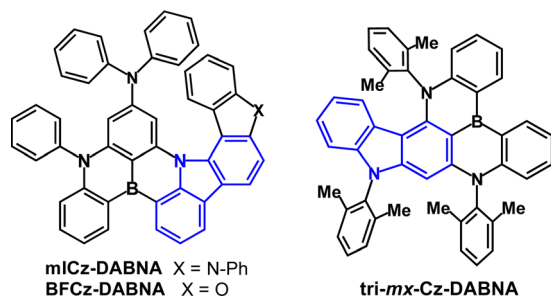


Fig. 39 Molecular structures of mICz-DABNA, BFCz-DABNA and tri-mx-Cz-DABNA.

Very recently multi-carbazole-fused BN-embedded nonacene, tridecane and heptadecane with more extended ladder frameworks were constructed.¹⁶³ The molecules exhibited ultra-narrow-band green emission with FWHM 12–16 nm and k_{RISC} of $\approx 10^5 \text{ s}^{-1}$ doped in polystyrene films. The nonacene derivative **CzB4-oPh** (Fig. 38d) was used as an emitter in OLEDs with EQE_{max} 28.7% and EQE_{1000} 25.8%; λ_{max} 490 nm; FWHM 21 nm. The operational lifetime LT_{80} was 43 h at L_0 1000 cd m^{-2} .

In the search for new blue MR-TADF emitters, **mICz-DABNA** and **BFCz-DABNA** have been studied (Fig. 39).¹⁶⁴ PLQY values were $\approx 93\%$, ΔE_{ST} 0.20 eV and $\tau_{\text{DF}} \approx 18 \mu\text{s}$ for 3 wt% emitters doped in mCBP-CN film. OLEDs had EQE_{max} 26.4 and 28.0% for **mICz-DABNA** and **BFCz-DABNA**, respectively, with $\lambda_{\text{max}}^{\text{EL}}$ 466 and 463 nm; CIE(0.13, 0.11) and (0.13, 0.09) and very narrow FWHM of 26 nm. There was, however, severe efficiency roll-off to

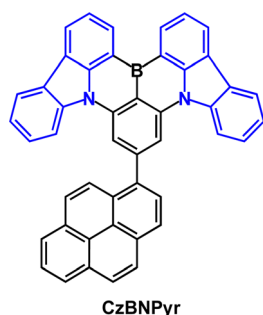


Fig. 40 Molecular structure of CzBNPyr.

$\leq 8\%$ at 400 cd m^{-2} due to the slow $k_{\text{RISC}} \approx 10^4 \text{ s}^{-1}$. Very recently it has been reported that integrating *meta*-xylene rotors in **tri-mx-CzDABNA** (Fig. 39) leads to an enhanced k_{RISC} of $2.85 \times 10^5 \text{ s}^{-1}$ (in mCBP host). Devices gave pure blue emission with $\lambda_{\text{max}}^{\text{EL}}$ 472 nm; CIE(0.13, 0.19), FWHM 34 nm and reduced efficiency roll-off with EQE_{max} 26.9%; EQE 24.8% at 100 cd m^{-2} .¹⁶⁵

It is well established that MR emitters as TADF molecules can achieve high efficiency OLEDs with narrow-band emission. However, device durability can be limited because of the instability of triplet states due to the rather slow k_{RISC} and long triplet lifetimes. Instead of striving to shorten the DF lifetime by molecular design, the quick scavenging of triplets has been achieved by a new strategy of attaching a pyrene unit with a low-lying T_1 level onto the MR emitter.¹⁶⁶ **CzBNPyr** (Fig. 40) is TADF-inactive with experimental ΔE_{ST} 0.62 eV (compared to unsubstituted and naphthalene-substituted CzBN analogues which are TADF-active with ΔE_{ST} 0.15 eV). Blue hyperfluorescent-OLEDs based on **CzBNPyr** gave EQE_{max} 19.4% and a substantial improvement in device stability to LT_{95} 29.1 h at L_0 1000 cd m^{-2} , compared to analogous devices with standard MR emitters. The authors note that this strategy should be applicable to enhancing device lifetimes of other HF-OLEDs with blue, green and red MR emitters without sacrificing efficiency and colour purity.

Chalcogen atoms have been incorporated into fused carbazole MR emitters in the series **CzBO**, **CzBS** and **CzBSe** (Fig. 41a).¹⁶⁷ The motivation for this work was to utilise a heavy atom effect in **CzBS** and **CzBSe** to enhance the SOC between the T and S states and thereby boost k_{RISC} . Indeed, k_{RISC} is claimed to be as high a $1.8 \times 10^8 \text{ s}^{-1}$ for **CzBSe**, accelerated by ≈ 800 and $\approx 20\,000$ times compared to **CzBS** and **CzBO**, respectively. In contrast to **CzBO** and **CzBS**, the PF component was negligible in **CzBSe** demonstrating that the typical $k_{\text{RISC}} \ll k_{\text{F}}$ situation that gives rise to both PF and DF components is not applicable for **CzBSe**. The ΔE_{ST} values for **CzBO**, **CzBS** and **CzBSe** were all in the range 0.14–0.16 eV (PL in 1 wt% doped in mCBP film) with PLQY values of 98–99%. Narrowband emission was observed in the doped films with $\lambda_{\text{max}}^{\text{PL}}$ 448, 472 and 479 nm for **CzBO**, **CzBS** and **CzBSe**, respectively, with FWHM ≈ 30 nm (Fig. 41b). OLEDs with an EML of mCBP host:emitter (1 wt%) exhibited deep-blue to sky-blue emission with $\lambda_{\text{max}}^{\text{EL}}$ 448, 473 and 481, CIE(0.15, 0.05), (0.11, 0.16), and (0.10, 0.24), FWHM 30–33 nm for **CzBO**, **CzBS**

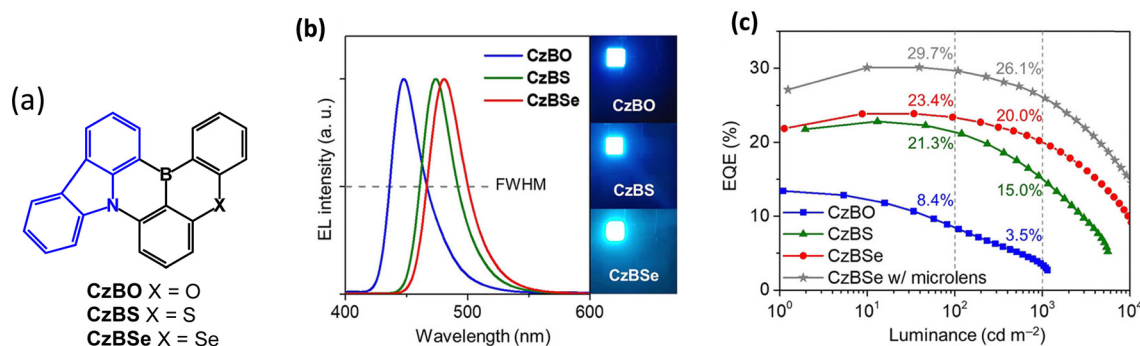


Fig. 41 (a) Molecular structures of **CzBO**, **CzBS** and **CzBSe**. (b) EL spectra and device images. (c) EQE–L data for the OLEDs.¹⁶⁷ Copyright 2022 Wiley-VCH.



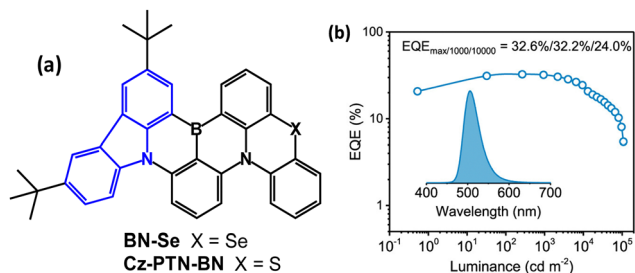


Fig. 42 (a) Molecular structures of **BN-Se** and **Cz-PTN-BN**. (b) EQE–L data for the **BN-Se** OLEDs.¹⁶⁸ Copyright 2022 The American Chemical Society.

and **CzBSe**, respectively. These devices gave EQE₁₀₀ 8.4, 21.3 and 23.4%, which was increased with the use of a microlens array to enhance light outcoupling (Fig. 41c). The **CzBSe**-based device exhibited a longer operational lifetime of LT₅₀ 7.48 h than the **CzBS**- and **CzBO**-devices (4.23 h and 0.16 h, respectively) at L₀ 100 cd m^{−2}. The data clearly demonstrate interesting trends on implanting a chalcogen atom into MR-TADF emitters.

A more extended MR skeleton incorporating a selenium atom was designed (Fig. 42a).¹⁶⁸ **BN-Se** exhibited higher PLQY (99%), and faster k_{RISC} ($1.6 \times 10^6 \text{ s}^{-1}$) compared to the previously reported sulfur analogue **Cz-PTN-BN** (91%; $0.81 \times 10^5 \text{ s}^{-1}$).¹⁶⁹ The ΔE_{ST} value for **BN-Se** was 0.08 eV. OLEDs with an EML of DMICTRZ host:**BN-Se** (1 wt%) exhibited $\lambda_{\text{max}}^{\text{EL}}$ 506 nm, CIE(0.15, 0.62) with FWHM 45 nm. Without any outcoupling optimisation, EQE_{max} 32.6%, CE_{max} 95.9 cd A^{−1} and PE_{max} 103.9 lm W^{−1} were obtained with ultralow efficiency roll-off to EQE 32.2% at 1000 cd m^{−2} (Fig. 42b). For comparison OLEDs with emitter **Cz-PTN-BN** had

enhanced roll-off. The operational lifetime of the **Cz-PTN-BN** device was LT₅₀ 10.3 h at L₀ 500 cd m^{−2}; the data were not reported for **BN-Se**. Furthermore, **BN-Se** was proposed as a photosensitiser for solar-powered applications such as photocatalysis.

In the context of OLEDs, the benefits of sulfur and selenium may be compound-specific and not universal. There is a very recent suggestion that the similar size of oxygen and carbon atoms may optimise narrowband MR emission compared to a sulfur analogue, as the larger sulfur atom can reduce both the π -conjugation and the molecular rigidity, thereby increasing geometrical relaxation energies which broaden the FWHM.¹⁷⁰ Also, there is evidence that device operational lifetimes can be adversely affected by the heavier chalcogen atoms,¹⁷¹ perhaps due to the higher chemical reactivity of C–X bonds (X = S, Se), although this is not the case with the **CzBO**, **CzBS** and **CzBSe** series (Fig. 41a).

5.2 Boron-free MR fused-ring carbazole derivatives

This section will highlight recent reports of boron-free MR-TADF emitters with no standard acceptor groups present in the molecules. Indolocarbazole systems embedded within the π -framework have been prominent in this regard.

A rational molecular design strategy focused on the synergistic effect of *para*-positioned nitrogen atoms to enhance electronic coupling and to decrease the emitting energy gap.⁵⁷ Accordingly, **pICZ** and **pICZ-TPA** (Fig. 43a) are deep-blue emitters with $\lambda_{\text{max}}^{\text{PL}}$ 441 and 447 nm, FWHM of 18 and 21 nm and PLQY $\approx$ 90% in toluene solution. HOMO–LUMO distributions throughout the core confirm the MR character of these molecules (Fig. 43b). PL decay curves showed a single exponential feature with τ_{PF} 8.37 ns

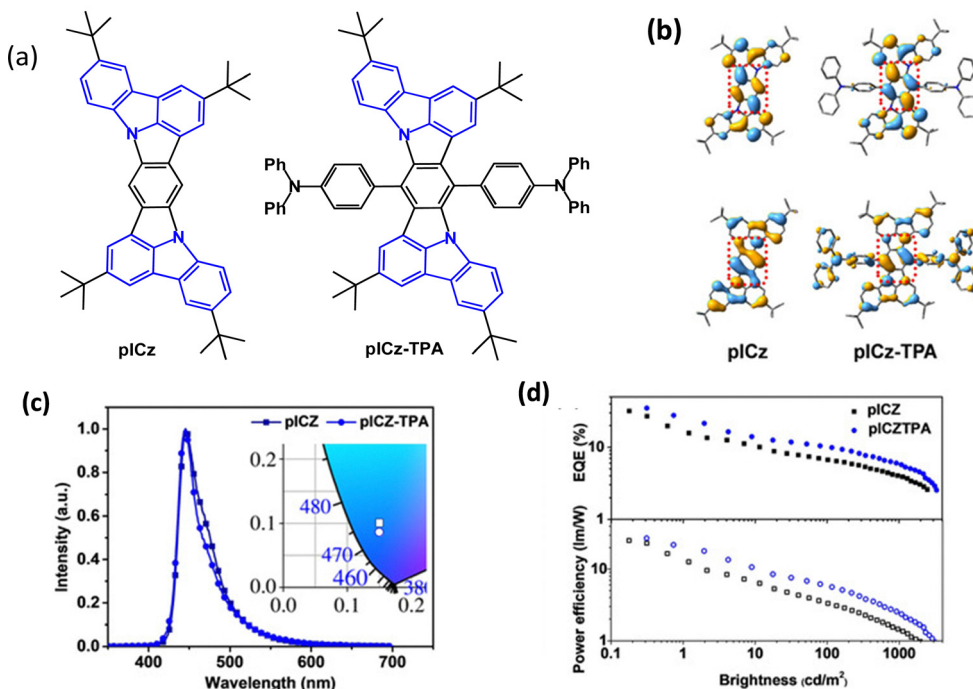


Fig. 43 (a) Molecular structures of **pICZ** and **pICZ-TPA**. (b) Calculated HOMO and LUMO distributions of **pICZ** and **pICZ-TPA**. (c) EL spectra of the OLEDs recorded at 1000 cd m^{−2}. (d) EQE–brightness and power efficiency–brightness curves.⁵⁷ Copyright 2021 Wiley-VCH.



and 6.70 ns for **pICZ** and **pICZ-TPA**, respectively, suggesting their non-TADF character, which is consistent with their ΔE_{ST} values of 0.29 and 0.32 eV. Nonetheless, impressive EL performance was obtained using an EML with a ternary composition, namely **pICZ** or **pICZ-TPA** (fluorophor):PPF (a wide energy gap host):DPAC-DtCzBN (a TADF sensitizer to assist exciton recycling). Recombination of charges on the TADF sensitizer, will be followed by $T_1 \rightarrow S_1$ upconversion, then energy transfer to the fluorophore for emission. EQE_{max} values as high as 32% and 34.7% were obtained with **pICZ** or **pICZ-TPA**, respectively, with $CIE_y \leq 0.10$ and FWHM 41 and 30 nm (Fig. 43b and c). Efficiency was enhanced by the high horizontal dipole ratio (0.84–0.85) of the emitters in the doped films. The large efficiency roll-off was ascribed mainly to the insufficient RISC rate ($k_{RISC} \approx 10^5 \text{ s}^{-1}$) of the sensitizer.

ICz-Mes₃ and **DiICz-Mes₄** are based on indolocarbazole units (Fig. 44a).¹⁷² λ_{max}^{PL} was 387 and 441 nm, with very small FWHM values of 21 and 17 nm (toluene solution) for **ICz-Mes₃** and **DiICz-Mes₄**, respectively. The PLQY values were 66/70% under N_2 and 43/47% in air saturated solutions, and the corresponding ΔE_{ST} values were 0.39/0.26 eV. **ICz-Mes₃** did not show TADF due to its large ΔE_{ST} , whereas **DiICz-Mes₄** showed weak, but unambiguous TADF. OLEDs had an EML of DPEPO host:**DiICz-Mes₄** (10 wt%). The very slow RISC rate of **DiICz-Mes₄** ($k_{RISC} 1.8 \times 10^2 \text{ s}^{-1}$) was insufficient to enable triplet harvesting even at low current densities, and **DiICz-Mes₄** acted as a fluorescent dopant by harvesting only the singlet excitons, giving $EQE_{max} < 5\%$. Therefore, **DiICz-Mes₄** was utilised as a terminal emitter in a hyperfluorescent OLED with a D–A–D TADF co-host which was co-evaporated at 35 wt% in the EML, alongside 1% **DiICz-Mes₄** and bulk host DPEPO. The resulting OLEDs showed deep-blue

emission from **DiICz-Mes₄** [CIE of (0.15, 0.11)] with an EQE_{max} 16.5% enabled by triplet harvesting of the D–A–D co-host.

The related tricarbazole molecules **t3IDCz** and **p3IDCz** (Fig. 44a) were reported very recently.¹⁷³ Blue photoluminescence was obtained with PLQYs 92–100% and λ_{max}^{PL} 470 nm (doped film). The calculated k_{RISC} values were in the range $0.68\text{--}1.00 \times 10^4 \text{ s}^{-1}$, which are consistent with the experimental thin film data. ΔE_{ST} values were ≈ 0.20 eV (in frozen THF). Using an EML of mixed mCP:mCBP-1CN host:emitter (1 wt%) both **t3IDCz** and **p3IDCz** gave blue OLEDs (λ_{max}^{EL} 472 nm, FWHM 23–28 nm) with $EQE_{max} > 30\%$, but with extensive roll-off at 100 cd m^{-2} (Fig. 44b and c). The tricarbazole derivative **tBu-TiAT** (Fig. 44a) has ΔE_{ST} 0.36 eV in toluene, PLQY 76% (1% doped in mCP film) and gave blue OLEDs (λ_{max}^{EL} 454 nm, FWHM 55 nm) with EQE_{max} 12.6% and EQE 7.1% at 100 cd m^{-2} .¹⁷⁴

The MR effect has been exploited to induce narrow emission in the indoloacridine derivatives **psFlAc1** and **psFlAc2** (Fig. 45a).¹⁷⁵ Both the emitters show deep-blue emission with λ_{max}^{PL} 443 and 450 nm and FWHM 18 nm in toluene solution, and ΔE_{ST} 0.29 and 0.31 eV. The PLQY values were $> 80\%$ in DPEPO host films. OLEDs with an EML of α,β -ADH host:emitter ($X \text{ wt}\%$) gave $EQE_{max} \approx 9\%$ and only limited roll-off to 7.3% and 8.2% at 5000 cd m^{-2} (Fig. 45c). The emission was deep-blue with CIE(0.147, 0.054) and (0.142, 0.066) for **psFlAc1** and **psFlAc2** devices, respectively, with FWHM 19 nm for both devices (Fig. 45b). All devices showed the same EL spectra within the dopant range 1–15% which was assigned to alleviated intermolecular interactions due to the orthogonal spirofluorene units. Furthermore, TADF-sensitized devices with an EML of mCBP:m4TCzPhBN (30 wt%):**psFlAc1** or **psFlAc2** (1–3 wt%) gave EQE_{max} 24.9% and 31.4%, respectively, retaining deep-blue emission, but with extensive efficiency roll-off at high brightness.

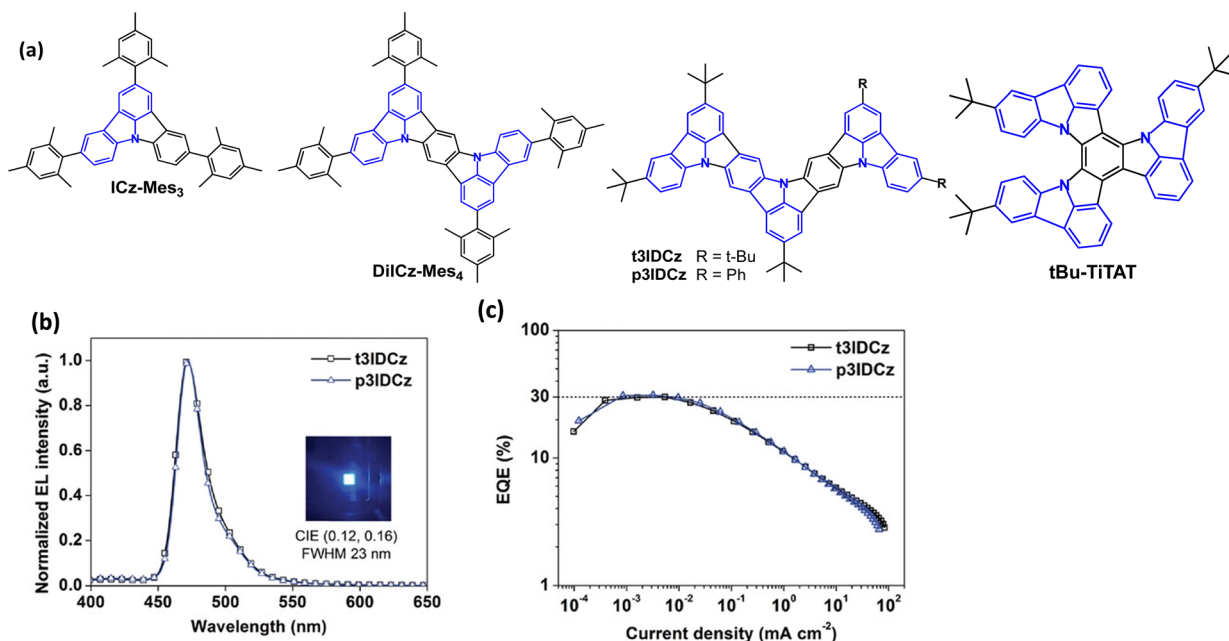


Fig. 44 (a) Molecular structures of **ICz-Mes₃** and **DiICz-Mes₄**, **t3IDCz**, **p3IDCz** and **tBu-TiAT**. (b) EL spectra of **t3IDCz** and **p3IDCz**. (c) EQE–current density curves.¹⁷³ Copyright 2022 Wiley-VCH.



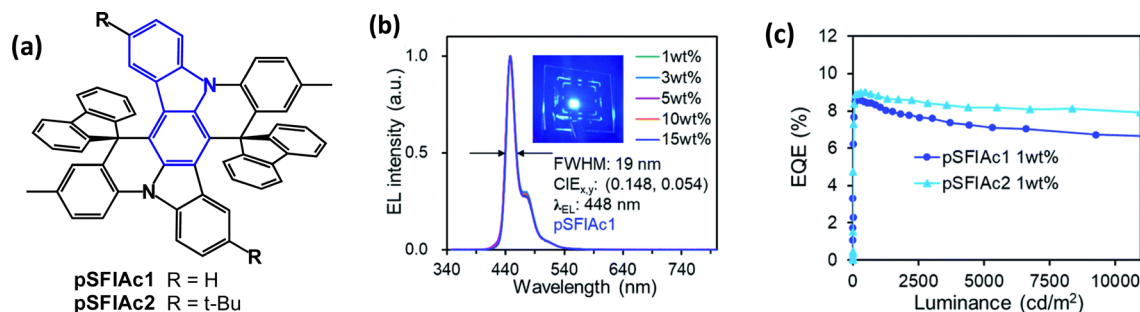


Fig. 45 (a) Molecular structures of pSFIAC1 and pSFIAC2. (b) EL spectra and (c) EQE–luminance curves.¹⁷⁵ Copyright 2022 The Royal Society of Chemistry.

5 Conclusions and outlook

This review has demonstrated how in the last decade fused-ring carbazole derivatives have had a major impact in all the key aspects of OLED materials development – namely, traditional fluorophores, stable bipolar hosts for PhOLEDs, TADF emitters and MR emitters. These advances are set to continue at a rapid pace with a combination of precise molecular engineering, detailed photophysical analysis, high-level theory and device fabrication strategies. Fused carbazoles offer the benefits of inherent molecular rigidity, narrow band emission, small ΔE_{ST} , high PLQY, good thermal stability and structural versatility. MR-TADF emitters are currently stealing the show and further striking advances are no doubt already in the pipeline: improving k_{RISC} is a key issue for limiting the OLED efficiency roll-off. As noted recently,¹⁷² a direct comparison between reported RISC rates from different research teams is challenging because of the different methods that can be used to obtain the data. Moreover, TD-DFT calculations which are routinely used to probe the S and T states of D–A TADF emitters, may not be reliable for MR-TADF emitters, thus hindering computationally guided molecular design.¹⁷⁶ The race to achieve ever higher EQE values is only part of the story. As highlighted in recent reviews, a critical goal is to achieve long-lifetime OLEDs at higher brightness and lower operating voltage for global commercialisation in phones, laptops, smart consumer devices and lighting, especially in the blue region where there are critical issues with short operational lifetimes.^{177,178} To this end, further work is needed in understanding material degradation phenomena and device failure mechanisms under electrical stress. The continued development of narrowband pure-red emitters to meet the BT.2020 colour standard for ultra-high-definition displays is also imperative, with high colour purity especially important to offset the reduced sensitivity of humans' eyes in the red region.

We are not aware of any reports of fused carbazoles as units in emissive polymers, although TADF polymers, some of which incorporate (non-fused) carbazole, are prominent materials in OLEDs. Doped or non-doped polymer EMLs have been tailored for orange-red, green or blue emission.^{179–182} Solution-processing and ink-jet printing of polymers has a high material utilisation rate and does not require harsh fabrication conditions for the EML. The technology, therefore, offers advantages over vacuum evaporation techniques, especially for large-area

production on flexible substrates, as reviewed recently.¹⁸³ TADF-active polymer nanoparticles and films also have great potential in sensing and imaging applications.¹⁸⁴ Indeed, recent conferences have featured exciting new directions that are at the frontiers of electroluminescent materials including wearable and implantable light emitters for healthcare monitoring, biophotonics, and information and quantum optics.^{185–187} TADF molecules have also been applied in X-ray scintillation and radiation detection.¹⁸⁸ Fused-ring carbazoles should be readily adaptable by smart synthetic chemistry to play enhanced roles in all these cutting-edge topics. Indolocarbazoles have very recently been demonstrated as efficient afterglow materials for proof-of-concept data protection, further realising their promise as versatile building blocks.¹⁸⁹

In conclusion, we hope that readers are inspired by the menu of fused-ring carbazole derivatives that is now on the banquet table of optoelectronic materials, and that many colleagues will join the party and contribute to the exciting new interdisciplinary science that is on offer!

Author contributions

S. O. and M. R. B. contributed equally to writing this manuscript.

Conflicts of interest

There are no conflicts to declare.

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