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Mn²⁺-doped Cs₂ZnBr₄ scintillator for X-ray imaging†

Luminescent metal halides with a high photoluminescence quantum yield (PLQY), large Stokes shift and strong X-ray absorption capability have demonstrated prospects in high-energy radiation detection. Here, we report Mn²⁺-doped all-inorganic metal halide Cs₂ZnBr₄ as an X-ray imaging scintillator. The as-prepared Cs₂ZnBr₄:Mn²⁺ shows two emission bands peaking at 526 and 655 nm, respectively, with a PLQY of up to 58.8%. It is found that the dual emissions belong to the spin-forbidden d–d transition of Mn²⁺ ions in different coordination configurations, and the involved luminescence and evolution mechanisms have been analyzed. To investigate the scintillation properties, we successfully fabricated a homogeneous thin film scintillation screen containing Cs₂ZnBr₄:25%Mn²⁺, which shows good X-ray scintillation performance with a light yield of about 15 600 photons per MeV and a low detection limit of 1.16 μ Gy_{air} s⁻¹. Moreover, the flexible and large-area scintillation screens exhibit good X-ray imaging performance with a spatial resolution of 5.06 lp mm⁻¹ and excellent stability under continuous X-ray irradiation.

10th Anniversary Statement

Luminescent materials are regarded as crucial elements for advanced optoelectronic devices. Our group has always worked in the field of rare earth phosphors and published two papers on $Na_3(Y,Sc)Si_3O_9$: Eu^{2+} (*J. Mater. Chem. C*, 2013, 1, 5917–5924) and $NaBaScSi_2O_7$: Eu^{2+} (*J. Mater. Chem. C*, 2013, 1, 7139–7147) in the first issue of Journal of Materials Chemistry C. From 2016, our group began some pioneering work on the luminescent metal halides from doped halide perovskite nanocrystals to versatile metal halide crystals and published their earlier work on $Cs(Pb_xMn_{1-x})(Cl_yBr_{1-y})_3$ nanocrystals in 2017 (*J. Mater. Chem. C*, 2017, 5, 9281–9287). As a young journal on materials for optical, magnetic and electronic devices, Journal of Materials Chemistry C has witnessed the rapid progress of inorganic luminescent materials and also the continual advance and achievement of our group. In 2022, I was appointed as the Associate Editor of Journal of Materials Chemistry C and I will have more opportunities to serve for this journal. I am also very glad to publish our recent manuscript on the Mn^{2+} -doped Cs_2ZnBr_4 scintillator for X-ray imaging (*J. Mater. Chem. C*, 2023, 10, DOI: 10.1039/D2TC04249E) in this 10th anniversary themed issue for the Journal of Materials Chemistry C. Thanks!

1. Introduction

Zero-dimensional (0D) metal halides, as a new type of luminescent materials, have recently attracted much attention due to their low-cost and facile solution-processability. ¹⁻⁴ In terms of the 0D framework, miscellaneous metal halide anion

sublattices (e.g., tetrahedral BX₄, pyramidal BX₅, and octahedral BX₆, etc.) have been adopted,^{5–7} and the structural diversity endows them with versatile crystal structures and tunable photophysical properties, which make them promising candidates for potential optoelectronic applications, such as lightemitting diodes (LED), photodetectors, irradiation detectors, and so on.^{8–14} In particular, the strong X-ray absorption capability and various crystalline forms (e.g., polycrystalline films, single crystals, and nanocrystals) make 0D metal halides suitable for high-energy radiation detection, which is of great significance in medical diagnosis, industrial flaw detection, etc.^{15–20}

X-ray imaging technology is mainly based on the penetrativity of X-ray and the difference in the density and thickness between different tissues (*i.e.*, the attenuation difference of X-rays after penetrating different subjects). There are generally two main detection mechanisms: direct conversion

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of X-ray photons into electrical signals in detectors (i.e., direct conversion strategy) and indirect conversion into low energy photons in scintillators (i.e., indirect conversion strategy). 23,24 Conventional semiconductor materials (e.g., Si, CdTe, and CdZnTe) are generally used for direct conversion detection. However, there exist some problems, such as low X-ray blocking capability of Si, and the large noise and nonuniform charge transport of CdTe and CdZnTe due to the charge carrier trapping limit. 25-27 Moreover, complicated preparation processes and expensive preparation cost hinder their further applications. Traditional inorganic scintillators, such as CsI:TI, CdWO₄, Bi₄Ge₃O₁₂ (BGO), and (Lu,Y)₂SiO₅ (LYSO) have been successfully applied in indirect conversion X-ray detection due to their low detection limit and high energy resolution, but the inherent shortcomings, such as the complex preparation process, high synthesis temperature and vacuum conditions are also the restricting factors for X-ray imaging applications. 28,29

Alternatively, the emerging 0D metal halides possess high photoluminescence quantum yields (PLQYs), large Stokes shift (i.e., negligible self-absorption) and strong X-ray absorption capability making them appropriate for indirect conversion X-ray detection. 10,12,15,30,31 As a consequence, it is necessary to discover new luminescent 0D metal halides with good scintillation properties for X-ray imaging. One can then find many reports on the 0D metal halides, which show excellent radioluminescence (RL) properties. Typically, Cs₃Cu₂I₅ nanocrystals show strong RL under X-ray irradiation with an extremely high light yield of above 79 279 photons per MeV. 32 Moreover, the X-ray imaging resolution based on the In-doped Cs₃Cu₂I₅ single crystals even reaches 18 lp mm⁻¹, which is higher than that of the commercial CsI:Tl based flat-panel X-ray detectors.³³ Some 0D hybrid metal halide scintillators have also been reported, such as Sn(II)-based $Bmpip_2SnBr_4$, ¹⁵ Cu(II)-based $(DIET)_3Cu_3X_3$, ³⁰ and Mn(II)-based $(C_{38}H_{34}P_2)MnBr_4$. ¹⁷ As a typical example, our group reported the textured TPP2MnBr4 transparent ceramic by seedcrystal-induced cold sintering, which shows a light yield of about $78\,000\,\pm\,2000$ photons per MeV, a low detection limit of 8.8 nGy_{air} s⁻¹, and a high spatial resolution of 15.7 lp mm⁻¹ for X-ray imaging. 11 Besides, our group reported the large size transparent medium based on the 0D hybrid manganese bromide, which also demonstrates good scintillation performances with a low detection limit of 103 nGy_{air} s⁻¹ and a spatial resolution of 13.4 lp mm⁻¹ for X-ray imaging.³⁴ However, longterm stability is an index for evaluating the practical application. Although some eco-friendly Sn(II)-, Cu(I)-, and Mn(II)-based 0D hybrid metal halide scintillators show competitive scintillation performances in indirect conversion X-ray detection, their poor stability restricts their development. Therefore, it is urgent to explore 0D metal halide scintillators with good stability for confirming the practical application requirements.

Herein, we reported new Mn²⁺-doped all-inorganic metal halide Cs₂ZnBr₄ prepared by a facile solution process at room temperature (RT). Under UV excitation, Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders show bright yellow-green emission with two peaks at 526 and 655 nm, as well as a PLQY of up to 58.8%. Experimental analysis demonstrates that the observed dual

emissions come from the spin-forbidden d-d transition of Mn²⁺ ions in different coordination configurations. Moreover, Cs₂ZnBr₄:Mn²⁺ shows excellent air and thermal stability, and we fabricated a homogeneous thin film scintillation screen based on Cs₂ZnBr₄:25%Mn²⁺, which shows good X-ray scintillation performance with a light yield of about 15600 photons per MeV. The detection limit of 1.16 μ Gy_{air} s⁻¹ is approximately lower than the dosage for a standard medical diagnosis, moreover, the flexible, large-area scintillation screen exhibits good X-ray imaging performance with a spatial resolution of 5.06 lp mm⁻¹ and excellent stability under continuous X-ray irradiation.

2 Experimental section

2.1 Materials

All reagents and solvents were used without further purification, including CsBr (99.9%, Aladdin), ZnBr₂ (99.9%, Aladdin), MnBr₂ (99.5%, Aladdin), HBr aqueous solution (48% in water by weight, Aladdin), ethanol (99.5, Aladdin) and polydimethylsiloxane (PDMS, SylgardTM 182).

2.2 Synthesis of undoped and Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders

5 mmol CsBr (2.128 g) and 2.5 mol ZnBr₂ (0.563 g) were dissolved in 10 mL HBr aqueous solution to form a clear solution. Then, the prepared solution was filtered using a polyvinylidene fluoride (PVDF) filter with 0.45 µm pore-size to remove unreacted impurities. The filtrate was allowed to cool naturally to RT, the polycrystalline powders were separated out and repeatedly washed using ethanol. Finally, the obtained powders were dried in an oven at 60 °C for 6 h. For Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders ($Cs_2Zn_{1-x}Mn_xBr_4$, x = 5%, 10%, 15%, 20%, 25%, 30%), the same method was used, and different proportions of MnBr₂ were added to replace ZnBr₂.

2.3 Synthesis of Cs₂ZnBr₄:Mn²⁺-PDMS films

Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders were fully ground in an agate mortar for obtaining uniform size distribution. PDMS was prepared by mixing the pre-polymer and curing agent at a volume ratio of 10:1. 25%Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders were used to synthesize PDMS films. 2.5 g Cs₂ZnBr₄:25%Mn²⁺ polycrystalline powders were dispersed in 5 ml ethanol. Subsequently, adding the dispersed powders to 10 g PDMS under sonication to obtain uniform slurry. Finally, the Mn²⁺-doped Cs₂ZnBr₄-PDMS thin film can be obtained by a spin coating method, followed by solidifying at 120 °C for 2 h. The thickness of the film can be controlled by speed of the spin coating.

2.4 Characterization

The powder X-ray diffraction (PXRD) measurement was performed on an Aeris powder X-ray diffraction (XRD) diffractometer (PANalytical Corporation, Netherlands) operating at 40 kV and 15 mA with a monochromatized Cu K α radiation ($\lambda = 1.5406$ Å) and a linear VANTEC detector. The Rietveld refinements were performed

by using Fullprof. The diffraction pattern was scanned over the angular range of 5–120 degrees (2θ) with a step size of 0.02, at RT. The temperature-dependent PXRD were measured by the same Aeris PXRD diffractometer equipped with BTS 500-benchtop heating stages (PANalytical Corporation, Netherlands). The X-ray photoelectron spectra (XPS) were recorded with a Thermo ESCA-LAB 250 XI instrument using monochromatic Al Kα radiation ($h\nu$ = 1486.6 eV). Inductively coupled plasma optical emission spectroscopy (ICP-OES) was performed on Agilent 720ES. The Fourier transform infrared spectrum (FTIR) was performed on a PerkinElmer Spectrum GX. The photoluminescence (PL) and PL excitation (PLE) spectra at RT were recorded on an FLS1000 fluorescence spectrophotometer (Edinburgh Instruments Ltd, UK) equipped with a continuous xenon lamp (450 W) as an excitation source. The temperature-dependent PL spectra were measured by the same spectrophotometer equipped with Cryo-77 low temperature fluorescence instrument (Tian Jin Orient-KOJI instrument Co., Ltd). The luminescence thermal quenching behavior of the samples was measured by the same spectrophotometer equipped with a TAP-02 high-temperature fluorescence instrument (Tian Jin Orient-KOJI instrument Co., Ltd). The photoluminescence quantum yield (PLQY) was recorded by an integrated sphere, which was attached to the FLS1000 spectrofluorometer. The PLQY was calculated using the following equation: $\eta_{OY} = I_S/(E_R - E_S)$, in which I_S represents the luminescence emission spectrum of the sample, $E_{\rm R}$ is the spectrum of the excitation light from the empty integrated sphere (without the sample), and E_S is the excitation spectrum for the excited sample. Time-resolved emission data were collected at RT using the FLS1000 spectrofluorometer using a microsecond light sources. Time-resolved emission data were collected at RT using the FLS1000 spectrofluorometer. The dynamics of emission decay were monitored by using the FLS1000's time-correlated single-photon counting capability (1024 channels; 2000 µs window) with data collection for 10 000 counts.

Measurement of radioluminescence (RL) spectra and intensity. FLS1000 spectrofluorometer (Edinburgh Instruments Ltd, UK) equipped with a X-ray tube (Amptek Inc, Mini-X, Mo target and tube voltage was 50 kV) and an integrating sphere is used to measure the RL spectra. The corresponding RL intensity can be calculated by integrating the RL spectra.

Calculation of X-ray attenuation efficiency. The X-ray attenuation efficiency (AE) is calculated by the following formula:

AE =
$$[1 - \exp(-(\mu/\rho)x)] \times 100\%$$
, (1)

where μ/ρ is the photon cross section function obtained from the XCOM database of National Institute of Standards and Technology (NIST), x is mass thickness, which is defined as the mass per unit area, and is obtained by multiplying the thickness t by the density ρ , *i.e.*, $x = \rho t$. Here, we use the approximate density of Cs_2ZnBr_4 , 3.74 g cm⁻³, to calculate attenuation efficiency, moreover, we used 22 keV as the photon energy to calculate the attenuation efficiency *versus* thickness of scintillator.

Calculation of light yield. The commercial LuAG:Ce scintillator with a light yield 25 000 photons per MeV is used as a

reference to calibrate the light yield of the Cs₂ZnBr₄:Mn²⁺ scintillator. Cs₂ZnBr₄:Mn²⁺ and LuAG:Ce scintillators are set at the same position to measure the RL spectra. Then the corresponding photon counting results were obtained by integrating these RL spectra. Light yield is defined as the ratio of photon numbers emitted from the luminescent sites to the total absorbed X-ray energy, it represents an internal X-ray conversion efficiency. The different scintillators have the different X-ray absorptions even they have the same thickness. Therefore, the emission photon counts of scintillators should be normalized to same X-ray attenuation (100%) as the following formula:³⁵

$$PC_{\text{normalized}} = \frac{PC_{\text{measured}}}{AE}$$
 (2)

where AE is the X-ray attenuation efficiency (%) of scintillators at a certain thickness. The light yield of $Cs_2ZnBr_4:Mn^{2+}$ scintillators (LY_{sample}) is calculated by the following formula:

$$LY_{Sample} = LY_{LuAG:Ce} \frac{PC_{normalized}(sample)}{PC_{normalized}(LuAG:Ce)}$$
(3)

where LY_{LuAG:Ce} is the light yield of LuAG:Ce (25 000 photons per MeV), PC_{normalized} (sample) and PC_{normalized} (LuAG:Ce) are the photon counts of $Cs_2ZnBr_4:Mn^{2+}$ and commercial LuAG:Ce scintillator normalized to respective X-ray attenuation efficiencies.

Calculation of the modulation transfer function (MTF). MTF is defined as the transfer capability of the input signal modulation of spatial frequency, which generally acts as the evaluation index of the spatial resolution performance of the imaging system. MTF = output contrast of the image/enter the contrast of the image. Since the contrast of the output image is always smaller than that of the input image, thus, the MTF value is between 0 and 1. When the MTF value decreases to 0.2, the spatial resolution can be determined by the corresponding spatial frequency. Here, we adopt the slanted-edge method to calculate the MTF curve. We take an X-ray image using a thin slice of lead (Pb) with sharp edge, the edge spread function (ESF) can be obtained from the slanted-edge profile of this X-ray image. The MTF is calculated by the following equation: 36

$$MTF(\nu) = F[LSF(x)] = F\left(\frac{dESF(x)}{dx}\right)$$
 (4)

where ν is the spatial frequency and x is the position of pixels, and the line spread function (LSF) is the derivative of ESF and the MTF is the Fourier transform of LSF. MTF operation on images can be obtained using software Image J.

3 Results and discussion

3.1 Structural characterizations of Mn²⁺-doped Cs₂ZnBr₄

All-inorganic Cs_2ZnX_4 (X = Cl, Br) crystallize in orthorhombic space group Pnma. 37,38 Among them, Cs_2ZnBr_4 belongs to a typical 0D structure (Fig. 1(a)), in which Zn^{2+} ions are coordinated with four Br $^-$ ions forming $[ZnBr_4]^{2-}$ tetrahedrons, and the isolated $[ZnBr_4]^{2-}$ are separated by the surrounding Cs^+ cations. A similar ionic radius of Zn^{2+} (r = 0.60 Å, CN = 4) and Mn^{2+} (r = 0.66 Å, CN = 4) along with the tetrahedral coordination

geometries (i.e., [ZnBr₄]²⁻ tetrahedrons) make Zn²⁺ crystallographic sites more suitable for Mn²⁺ doping (Fig. 1(a)).³⁹⁻⁴¹ The Rietveld refinement of X-ray diffraction (XRD) pattern indicates the high phase purity of Mn²⁺-doped Cs₂ZnBr₄:Mn²⁺ (Fig. S1, ESI†). Refinement is stable and shows low R-factors (Table S1, ESI†). Atom coordinates and main bond lengths of Cs₂ZnBr₄:Mn²⁺ are shown in Table S2 (ESI†). The peak positions of PXRDs of Mn²⁺doped Cs₂ZnBr₄ polycrystalline powders shift slightly toward low diffraction angles with increased Mn²⁺ concentrations (Fig. 1(b)). These results are consistent with the fact that Mn²⁺ doping leads to the enlarged unit cells due to the larger ionic radius of Mn²⁺ ions than Zn²⁺ ions in tetrahedral coordination geometry. For Mn²⁺doped Cs₂ZnBr₄ polycrystalline powders, the actual Mn²⁺ concentrations are determined using an inductively coupled plasma optical emission spectrometer (ICP-OES), and the results show that the actual doping of Mn2+ contents are lower than experimentally expected value (Table S3, ESI†). For the convenience of description, the following discussion will use the experimental expected value to express the doping contents. It is reported that the secondary phase of Cs₂MnBr₄·2H₂O appears when doping Mn²⁺ ions into the Cs₂ZnBr₄ matrix. 42 However, we didn't find the existence of the Cs₂MnBr₄·2H₂O phase in the Mn²⁺-doped Cs₂ZnBr₄ matrix by Rietveld refinements (Fig. S1, ESI†). This is owing to the fact that the Cs₂MnBr₄·2H₂O phase is dependent on the main phase Cs₂ZnBr₄ (Fig. S2, ESI†), and the trace secondary phase (i.e., Cs₂MnBr₄·2H₂O) cannot be identified by PXRD. To verify the local crystal environments of Mn2+ in the Cs2ZnBr4 lattice, the electron paramagnetic resonance (EPR) spectra are measured. Generally, when Mn2+ ions uniformly distribute in lattice sites, we will observe six well-resolved spectral lines in EPR spectra. 43,44 In our cases, no EPR signal is detected in the pristine Cs₂ZnBr₄ sample (Fig. 1(c)), and both in low and high Mn²⁺-doped Cs₂ZnBr₄ samples (e.g., 5% and 25% Mn²⁺ doping), we only

observe the broadening spectral lines rather than the sextet spectral lines corresponding to 55 Mn nucleus (I = 5/2), demonstrating the existence of the secondary phase. Furthermore, we measure the Fourier transform infrared spectrum (FTIR), and the stretching vibration ($\sim 3438 \text{ cm}^{-1}$) of -OH group in H₂O molecules (Fig. S3, ESI†) is observed. All of results indicate the existence of the secondary phase (i.e., Cs₂MnBr₄ 2H₂O) in Mn²⁺doped Cs₂ZnBr₄. Besides, X-ray photoelectron spectral (XPS) analysis is conducted to identify the valence state of Mn²⁺ in Cs₂ZnBr₄ matrix (Fig. 1(d)). The Mn core level spectrum shows the Mn 2p_{3/2} peak at 651.5 eV and Mn 2p_{1/2} peak at 654.4 eV with a separation of 2.9 eV, which confirm the existence of the Mn2+ dopant. In addition, the existence of the minor Cs₂MnBr₄·2H₂O phase is confirmed by luminescence spectra, which is discussed in below.

3.2 Photophysical properties of Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders

It is previously reported that pristine Cs₂ZnBr₄ shows the weak blue emission peaking at 465-470 nm under around 280 nm excitation. 20,45,46 Herein, the normalized photoluminescence (PL) and PL excitation (PLE) spectra of Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders are shown in Fig. 2(a). The PLE spectra contains five peaks located at 296, 365, 379, 441 and 458 nm, which belong to the characteristic transitions of Mn²⁺ ions. Under 365 nm excitation, Mn²⁺-doped Cs₂ZnBr₄ show the bright yellow-green emission peaking at 526 and 655 nm. For different amounts of Mn²⁺ doped Cs₂ZnBr₄ samples, the shape and maxima of the PL spectra remain the same (Fig. S4, ESI†). Depending on the increased Mn²⁺ concentrations, the PL intensities firstly increase and then decrease due to concentration-quenching, and the sample with the highest PL intensity is obtained when the Mn²⁺ concentration reaches 25% (Fig. 2(b)). The PLQYs of different amounts of Mn²⁺ doped

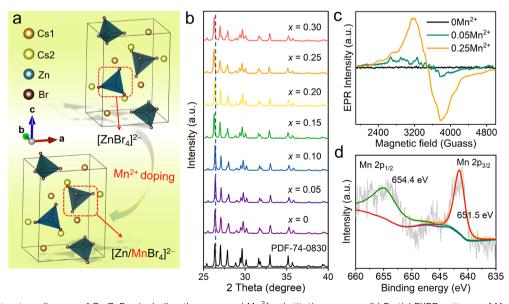


Fig. 1 (a) Crystal structure diagram of Cs_2ZnBr_4 , including the proposed Mn^{2+} substitution process. (b) Partial PXRD patterns of Mn^{2+} -doped Cs_2ZnBr_4 samples with different Mn²⁺ contents. (c) EPR spectra of undoped and Mn²⁺-doped Cs₂ZnBr₄ samples at RT. (d) High-resolution XPS spectrum of Mn 2p for Cs₂ZnBr₄:25%Mn²⁺ sample.

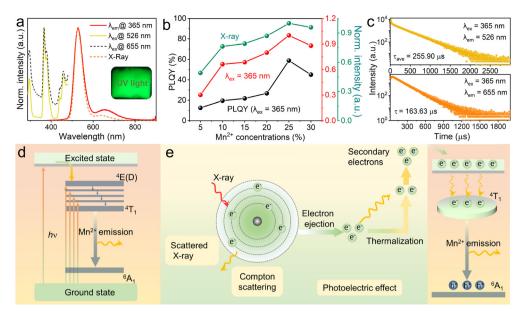


Fig. 2 (a) Normalized PL, PLE and RL spectra of the Cs_2ZnBr_4 :25%Mn²⁺ sample at RT. (b) PL intensity, RL intensity and the PLQYs of the different Mn²⁺-doped Cs_2ZnBr_4 samples. (c) Time-resolved PL spectra of Cs_2ZnBr_4 :25%Mn²⁺ sample in different excitation and monitoring wavelengths at RT. The proposed PL (d) and RL (e) mechanisms of Mn²⁺-doped Cs_2ZnBr_4 .

 Cs_2ZnBr_4 also show the same variation trend with PL intensities, and the highest PLQY reaches 58.82% when 25% Mn^{2+} doping (Fig. 2(b) and Table S4, ESI†). The PL decay curves of Cs_2ZnBr_4 :25% Mn^{2+} are determined by time-resolved spectra (Fig. 2(c)), and the red emission band shows the single exponential fitting and green emission band shows the double exponential fitting, and the microsecond level long lifetimes indicated that the dual emissions all come from the spin-forbidden d–d transition ($^4T_1 \rightarrow ^6A_1$) of Mn^{2+} ions. The PL lifetimes of different amounts of Mn^{2+} doped Cs_2ZnBr_4 are shown in Fig. S5 and S6 (ESI†). It is found that the PL lifetimes of the green emission band firstly increase and then decrease (Table S5, ESI†). However, the PL lifetimes of the red emission bands almost remain unchanged with increased Mn^{2+} contents (Table S6, ESI†).

It is well known that the emission wavelengths of $\rm Mn^{2+}$ ions are highly dependent on the crystal field surroundings of the host lattices, allowing the characteristic emissions from green to red. Generally, $\rm Mn^{2+}$ ion in tetrahedral coordination geometry presents the typical green emission with weak ligand field strength and shows the red emission in octahedral coordination geometry with strong ligand field strength. ⁴⁴ As mentioned above, there is only one type of crystallographic site (*i.e.*, tetrahedral coordination geometry, $\rm [ZnBr_4]^{2-}$) for $\rm Mn^{2+}$ doping in $\rm Cs_2ZnBr_4$ matrix, leading to the green emission peaking at 526 nm.

However, the observed red emission band peaking at 655 nm should come from Mn^{2+} emission with the octahedral coordination geometry. Therefore, by further considering the PXRD analysis, we attribute the red emission to $\mathrm{Cs}_2\mathrm{MnBr}_4\cdot 2\mathrm{H}_2\mathrm{O}$ phase and dual emission all originate from spin-forbidden d–d transition of Mn^{2+} ions, which is caused by different coordination configurations of Mn^{2+} ions. In addition, under X-ray excitation,

Mn²⁺-doped Cs₂ZnBr₄ shows the bright radioluminescence (RL) with two emission bands, as shown in Fig. 2(a) and Fig. S7 (ESI†). Similarly, 25% Mn²⁺-doped sample show the strongest RL (Fig. 2(b)). The underlying PL and PL mechanisms for Mn²⁺-doped Cs₂ZnBr₄ are depicted in Fig. 2(d) and (e), respectively. Compared with PL mechanism, RL mechanism contains an extra photoelectron conversion process that transfers high-energy electronics to low-energy electronics for radiative recombination.⁴⁷ To be precise, firstly, the heavy atoms (*e.g.* Cs, Br, Mn, Zn) of Cs₂ZnBr₄:Mn²⁺ absorb the radiation energy (*i.e.*, X-ray) mainly by the photoelectric effect and inelastic Compton scattering, ejecting massive hot electrons. Then, the ejected hot electrons are thermalized on an ultrafast timescale and are captured by luminescent centers.

To gain insight into the photophysical properties, temperature-dependent PL spectra of Cs₂ZnBr₄:25%Mn²⁺ are measured. Differently, the green emissions are highly dependent on the temperatures, and an obvious blue-shift behavior is observed with the temperatures increase from 80 to 275 K (Fig. 3(a)), due to the enhanced electron–phonon interactions. However, the peak positions of red emissions almost remain unchanged. Similarly, the PL intensities of these two emissions gradually decrease with the increase of temperatures, which is caused by the PL thermal quenching resulting from the thermal dissociation of excitons. He also analyze the PL thermal quenching behavior above room temperature (Fig. 3(b)).

Interestingly, with the temperatures increase from RT to 100 $^{\circ}$ C, the integrated PL intensities of green emissions show obvious improvement, and the integrated PL intensity at 100 $^{\circ}$ C even becomes 2.42 times that of the initial PL intensity. When temperatures continually increase from 100 to 250 $^{\circ}$ C, the integrated PL intensities of green emissions gradually decrease. At 250 $^{\circ}$ C, the integrated PL intensity of green emission still

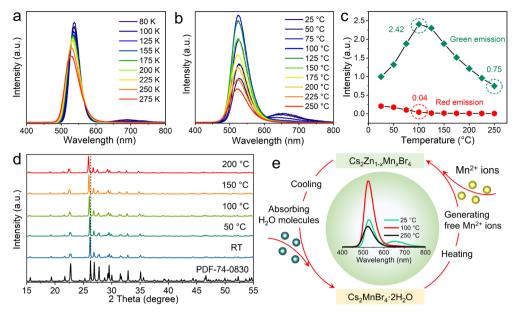


Fig. 3 (a) Temperature-dependent PL spectra of Cs₂ZnBr₄:25%Mn²⁺ sample 365 nm upon excitation along with temperature range from 80 to 275 K. (b) Temperature-dependent PL spectra of Cs₂ZnBr₄:25%Mn²⁺ sample upon 365 nm excitation along with temperature range from RT to 250 °C. (c) Normalized integrated PL intensities of green and red emissions in $Cs_2ZnBr_4:25\%Mn^{2+}$ sample at different temperatures. (d) Temperature-dependent in situ PXRDs of Cs₂ZnBr₄:25%Mn²⁺ sample along with temperature range from RT to 200 °C (e) Schematic illustration for unusual PL thermal enhancement process in Mn²⁺-doped Cs₂ZnBr₄ samples.

maintains the 75% of the initial PL intensity (Fig. 3(c)). In addition, the integrated PL intensities of red emissions show the obvious decrease with the increase of temperatures, and when temperatures are higher than 100 °C, the red emissions almost disappeared. Furthermore, Fig. 3(d) shows the temperature-dependent in situ PXRD of the Cs₂ZnBr₄:25%Mn²⁺ sample, and on account of the heating-induced lattice expand process that enhances the cell volumes, the diffraction peak positions shift slightly toward lower angles. Moreover, when increasing temperatures from RT to 200 °C, the diffraction peak intensities of PXRD gradually increase, demonstrating the gradual removal of the second phase (i.e., Cs₂MnBr₄·2H₂O) with increasing temperature. This result is consistent with the PL thermal quenching behavior. By combining structural transformation and PL thermal quenching behavior, we propose the underlying thermal quenching mechanism, as shown in Fig. 3(e). Cs₂MnBr₄·2H₂O contains two H₂O molecules, and the H₂O molecules are gradually volatilized and accompanied with the decomposition with increasing temperatures. Then, the extra free Mn2+ ions generated by the structural decomposition enter the Zn²⁺ sites. With the increase of Mn²⁺ contents, the PL intensities of the green emission gradually increase, when temperatures reach 100 °C, the Cs₂MnBr₄·2H₂O phase is completely decomposed. Therefore, the PL intensities of green emissions reach the maximum at 100 °C, while the red emissions completely disappeared at 100 °C. With further increasing temperatures from 100 to 250 °C, normal thermal quenching behavior occurs, thus, the PL intensities of green emissions gradually decrease. Benefiting from the high stability of the all-inorganic Cs₂ZnBr₄ structure, the PL intensity of the green emission still maintains 75% of the initial PL intensity

even at 250 °C. Soon afterwards, with the decrease of temperature, the samples absorb the moisture in air accompanied with the recovery of Cs₂MnBr₄·2H₂O phase. Finally, the samples recover the original PL behavior, exhibiting the dual emissions. In addition, Mn²⁺-doped Cs₂ZnBr₄ polycrystalline powders show the remarkable stability under other conditions, such as continuous UV illumination, and storage under ambient conditions (Fig. S8 and S9, ESI†).

3.4 Photophysical properties of the Mn²⁺-doped Cs₂ZnBr₄ @PDSM thin film

The low-cost and facile solution synthesis method and good photophysical properties make Cs₂ZnBr₄:25%Mn²⁺ polycrystalline powders highly promising as X-ray scintillators in indirect conversion X-ray detection. To investigate the scintillation properties, the homogeneous flexible films were fabricated by a conventional spin-coating method. First, fresh Cs₂ZnBr₄:25%Mn²⁺ powders were ground in a mortar for obtaining uniform-sized powders. After mixing Cs₂ZnBr₄:25%Mn²⁺ powders with PDMS under ultrasonic conditions, the obtained slurry was dropped and spin-coated on a glass substrate, followed by solidifying at 120 °C for 2 h. The thicknesses of the obtained PDMS thin film screens containing Cs₂ZnBr₄:25%Mn²⁺ powders can be controlled by changing the spin speed. Finally, we obtained a uniform, large-sized (10 \times 10 cm²), and transparent Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film (Fig. 4(a) and (b)), and this film also shows bright yellow-green emission under UV excitation (Fig. 4(c)). Moreover, this film shows large flexibility, which can be folded, twisted, and stretched (Fig. 4(d)-(f)). In addition, the Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film shows the slightly decreased PLQY of 56.35% compared with Cs₂ZnBr₄:25%Mn²⁺ polycrystalline powders (Fig. S9, ESI†).

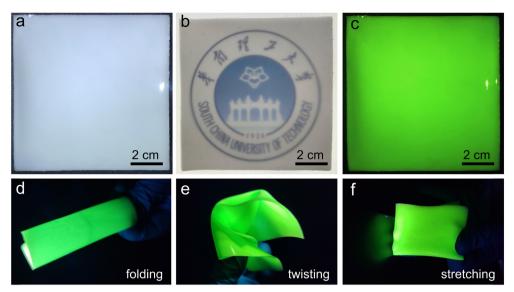


Fig. 4 (a) and (b) Photographs of large-sized and transparent Cs_2ZnBr_4 :25%Mn²⁺@PDSM thin film under visible light. (c) Photograph of Cs_2ZnBr_4 :25%Mn²⁺@PDSM thin film under 365nm UV light. Photographs of the flexible Cs_2ZnBr_4 :25%Mn²⁺@PDSM thin film at different mechanical deformations under UV excitation: folding (d), twisting (e), and stretching (f).

However, the as-prepared thin film shows improved environmental stability, and when exposed to air conditions (30% relative humidity and 30 $^{\circ}$ C) for about one week, only a 5% reduction of the PLQYs is observed. The improved environmental stability may be caused by the increased hydrophobicity.

Fig. 5(a) shows the X-ray absorption coefficients (steady-state X-ray energy:22 keV) of the Cs₂ZnBr₄:25%Mn²⁺ and the typical commercial scintillators (LuAG:Ce and CsI:TI) in broad range of photon energies based on the photon cross-section database.³⁵ The absorption of Cs₂ZnBr₄:25%Mn²⁺ in the region for medical

digital radiography (*i.e.*, 18–30 keV) is slightly higher than CsI:Tl and slightly lower than LuAG:Ce. Fig. 5(b) shows the X-ray attenuation efficiency of Cs₂ZnBr₄:25%Mn²⁺ and typical scintillators (LuAG:Ce and CsI:Tl) as a function of thickness at a X-ray photon energy of 22 keV. Cs₂ZnBr₄:25%Mn²⁺ shows the same X-ray attenuation efficiency with a LuAG:Ce scintillator. The RL spectra of Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film and LuAG:Ce scintillators are measured under the same conditions, as shown in Fig. 5(c). The Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film shows similar PL and RL spectra, indicating that the same radiative

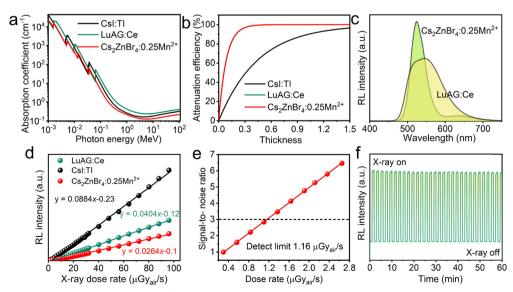


Fig. 5 (a) Absorption coefficients of $Cs_2ZnBr_4:25\%Mn^{2+}$, LuAG:Ce and Csl:Tl scintillators as a function of photon energy from 1 keV to 100 MeV. (b) Attenuation efficiency of $Cs_2ZnBr_4:25\%Mn^{2+}$, LuAG:Ce and Csl:Tl scintillators as a function of photon energy of 22 keV. (c) RL spectra of $Cs_2ZnBr_4:25\%Mn^{2+}$ and LuAG:Ce scintillators (tube voltage: 50 kV; dose rate: 96.09 μ Gy_{air} s⁻¹). (d) Normalized integrated RL intensities of $Cs_2ZnBr_4:25\%Mn^{2+}$, LuAG:Ce and Csl:Tl scintillators as a function of different X-ray dose rates. (e) Linear relationship between signal-to-noise ratio value and X-ray dose rates. (f) Photostability of the $Cs_2ZnBr_4:25\%Mn^{2+}$ scintillator under cyclical X-ray illumination.

recombination channel appears upon X-ray and UV excitations. Because Cs₂ZnBr₄:Mn²⁺ has similar X-ray attenuation efficiencies with commercial LuAG:Ce scintillator, we select the thickness value as 0.3 mm for LuAG:Ce and the scintillator in this work to evaluate the response under various X-ray dose rates. As shown in Fig. 5(d), the as-prepared thin film scintillator presents good linearity to the X-ray dose rates in a large range from $0.45~\mu Gy_{air}~s^{-1}$ to $96.09~\mu Gy_{air}~s^{-1}$, which is beneficial for obtaining good imaging contrast. Light yield is one of the important indicator for evaluating the performance of scintillators, which can be indirectly obtained from the linear response curves. The response of the Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film is 0.624 times that of the commercial LuAG:Ce scintillator, and we could obtain the light yield of ~ 15600 photons per MeV. Then, the Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film was used as a reference to determine the light yield of the well-known CsI:Tl scintillator under the same conditions. The light yield of the CsI:Tl scintillator was calculated to be $\sim 54\,100$ photons per MeV, which is close to its reported value (54 000 photons per MeV). We compare the RL properties of the Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film with recently reported metal halide scintillators (Table S7, ESI†), and the light yield of our sample is close to that of the Rb₂CuCl₃ scintillator reported recently.⁵⁰ The lowest detection limit is also an important indicator for determining the minimum dose rate required for detection. It can be defined under the dose rate at which the signal to noise ratio (SNR) equals 3.¹¹ Fig. 5(e) shows the linearity of RL intensity as a function of low dose rate for the Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film scintillation screen, and the lowest detection limit is determined to be about 1.16 µGyair s⁻¹, which is lower than the dose rate of 5.5 μGy_{air} s⁻¹ required for X-ray medical diagnostics.³⁵ In addi-

tion, our scintillator shows the good stability, when exploring

X-ray illumination, the RL intensities of our thin film scintillation screen only show the minor fluctuations (Fig. 5(f)).

3.5 X-ray imaging based on the Cs₂ZnBr₄@PDSM thin film scintillation screen

To prove the practicability of our thin film scintillation screen in X-ray imaging, we have employed our homemade X-ray imaging optical system (Fig. S10. ESI†). The first target object used is an aluminum specimen box containing a metal spring inside, as shown in Fig. 6(a), and the spring can normally not be observed in visible light. However, when exposing to X-ray illumination, contrast images are obtained, which show a clear metal spring inside (Fig. 6(b) and (c)). To further demonstrate the X-ray imaging capability, we use a ball-point pen and a metallic key partially wrapped in rubber as target objects, this Cs₂ZnBr₄: 25%Mn²⁺@PDSM thin film scintillation screen also exhibits clear images of the inside structure (Fig. 6(d)-(f)). To characterize the spatial resolution of X-ray imaging, the modulation transfer function (MTF) of the image is obtained by the slanted-edge method. As shown in Fig. 6(g), a spatial resolution of 5.06 lp mm⁻¹ can be achieved when the MTF is 0.2, which is comparable with the recently reported scintillator Cs₂Ag_{0.6}Na_{0.4}In_{0.85}Bi_{0.15}Cl₆ (4.4), and CsMnCl₃:1%Pb (4.3) scintillators. ^{47,51} All of results demonstrate the potential of the Cs₂ZnBr₄:25%Mn²⁺@PDSM thin film scintillation screen in nondestructive image detection applications.

4 Conclusions

In conclusion, Mn²⁺-doped Cs₂ZnBr₄ luminescent metal halides and their composite film are reported in this work, and the crystals show unusual dual emissions peaking at 526

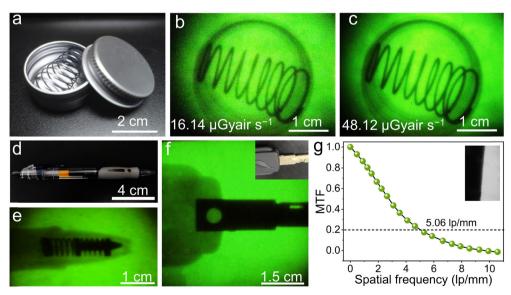


Fig. 6 (a) Photograph of aluminum specimen box with an iron spring under visible light. (b) and (c) X-ray imaging of an aluminum specimen box with an iron spring under the X-ray doses of 16.14 and $48.12~\mu Gy_{air}~s^{-1}$, respectively. (d) Photograph of the ball-point pen. (e) X-ray imaging of the ball-point pen under the X-ray dose of 16.14 μ Gy_{air} s⁻¹. (f) X-ray imaging of a metallic key partially wrapped in rubber under the X-ray dose of 16.14 μ Gy_{air} s⁻¹, inset shows the photograph of the same metallic key. (g) MTF of the Cs_2ZnBr_4 :25%Mn²⁺ thin film scintillation screen measured by the slanted-edge method (inset)

and 655 nm with the highest PLQY of 58.8% when 25%Mn²⁺ doping. PL studies demonstrate that the dual emissions come from the spin-forbidden d–d transition of Mn²⁺ ions located at different coordination configurations in different doped matrices, Cs_2ZnBr_4 and $Cs_2MnBr_4\cdot 2H_2O$ phases. In addition, Mn^{2+} -doped Cs_2ZnBr_4 show good stabilities. For demonstrating the potential as an X-ray scintillator, a homogeneous flexible thin film scintillation screen based on $Cs_2ZnBr_4:25\%Mn^{2+}$ @PDSM is fabricated, which shows improved environmental stability and good X-ray scintillation performance, including a modest light yield of 15 600 photons per MeV and a low detection limit of 1.16 μGy_{air} s⁻¹. Moreover, the clear X-ray images of the target objects were observed by using such a film screen, and the spatial resolution could reach 5.06 lp mm⁻¹, demonstrating potential in X-ray imaging.

Conflicts of interest

The authors declare no conflicts of interest.

Acknowledgements

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