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Thermal deprotonation and condensation of melamine in the presence of indium(III)chloride†

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The thermal condensation of melamine into molecules melam, melem, and the one-dimensional polymer melon has already been reported. An interesting question arises about the impact of other compounds being present in this process of thermal conversion. The solid-state reaction of C₃N₆H₆ with InCl₃ leads to a novel compound featuring deprotonated melam units in a supramolecular assembly, based on the [C₁₂N₂₀H₈]⁴⁻ anion that is interconnected in the structure *via* N–In–N bonding. The reaction pathway of the formation of this compound is investigated by thermal analysis and the crystal structure of unique (NH₄)[(InCl₂)₃(C₁₂N₂₀H₈)]₂·3[InCl₃(NH₃)] is reported as well as its photoluminescence properties.

Introduction

Melamine, also known as 2,4,6-triamino-s-triazine, was first discovered by the German chemist Justus von Liebig in the 1830s.¹ Commercial manufacture of urea increased its widespread availability.^{2–4} Later, in the early twentieth century, the recognition of its properties, particularly its thermal stability, contributed to a better understanding of the compound. Although Liebig and Gmelin^{1,5} initially proposed the condensation product of melamine, known as heptazine compounds, only elemental analysis was performed during that period.^{4,6,7}

The exact molecular structure of these compounds was later proposed by Linus Pauling about a century ago.⁸ In the subsequent studies, conducted by various scientists,^{9,10} the mechanism of the condensation reactions was explored, leading to the characterization of intermediates such as melam, melem, and melon formed during thermal treatment. B. Lotsch's investigations further disclosed that melem and melam could be obtained by heating melamine, cyanamide, dicyanamide, or ammonium cyanamide.¹¹ This implies that at slightly elevated temperatures, any of these precursors have the potential to transform into melamine. Moreover, the formation of melem was previously postulated by May,¹² who elucidated a decomposition process in which some melamine is decomposed to

produce cyanamide at temperatures ranging from 300 to 320 °C. Following this, cyanamide condenses with melamine, giving rise to the formation of melam, and subsequently melem, by eliminating two ammonia molecules.¹²

Melem and melemium salts are famous for their potential as highly effective flame retardants,¹³ excellent polymer compatibility, and their status as halogen-free compounds.⁶ However, melem faces limitations in practical applications due to its insolubility and chemical stability.⁶ Despite these challenges, melem can be dissolved in mineral acid solutions to isolate melemium salts such as melem-phosphoric acid adducts C₆N₇(NH₂)₃·H₃PO₄,¹⁴ melemium perchlorate [HC₆N₇(NH₂)₃]ClO₄·H₂O,¹⁴ melemium-melem perchlorate HC₆N₇(NH₂)₃ClO₄·C₆N₇(NH₂)₃,¹⁵ *etc.*

Recent investigations propose that the formation of melam is dependent on specific heating conditions, including temperature, pressure, and duration.^{16,17} Furthermore, melam is only stable in a small temperature range. Notably, it is recognized as a minor by-product in the condensation of melamine to melem, observed under specific conditions.^{17–19} The crystal structure of this intermediate has recently been characterized,^{17,20} indicating its potential significance in the development of new compounds with applications extending beyond flame retardancy. Several groups of melam-based compounds have been identified, including melamium salts such as melamium perchlorate (C₆N₁₁H₁₁(ClO₄)₂·2H₂O),²¹ melamium bromide (C₆N₁₁H₁₀Br),^{3,22} melamium iodide (C₆N₁₁H₁₀I),²² and melamium chloride ammonium chloride (C₆N₁₁H₁₀Cl_{0.5}NH₄Cl).²⁰ Additionally, melamium adduct compounds like melamium thiocyanate melamine (C₆N₁₁H₁₀SCN·2C₃N₆H₆)²³ and melamium thiocyanate melam (1 : 1) adduct (C₆N₁₁H₁₀SCN·C₆N₁₁H₉) have been discovered.³ Our research group has also uncovered new sets of compounds

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involving LiBr-melam, LiI-melam, CuX (Cl, Br, I)-melam, Cu_3Cl_2 -melam, and Cu_3Cl_3 -melam.²⁴ These compounds exhibit a distinctive feature where a metal halide is linked to inner nitrogen atoms in all structures. Furthermore, in the latter two structures, (Cu_3Cl_2 -melam, and Cu_3Cl_3 -melam), outer nitrogen atoms are also connected to metal halides. These findings introduce a new array of metal-containing melam compounds, suggesting potential applications across a wide spectrum of chemistry²⁵ and biochemistry.²⁶

Exploring the realm of C/H/N chemistry, melamine, protonated melamine, and melamine compounds present intriguing aspects.^{27,28} Melamine exhibits the ability to coordinate with metal halides, forming compounds like $[\text{Cu}_3\text{Cl}_3(\text{C}_3\text{N}_6\text{H}_6)]_n$,²⁹ $[\text{Cu}_2\text{Br}_2(\text{C}_3\text{N}_6\text{H}_6)]_n$,²⁹ the silver complex $[\text{Ag}(\text{C}_3\text{N}_6\text{H}_6)(\text{H}_2\text{O})(\text{NO}_3)]_n$,³⁰ $[\text{Ag}(\text{C}_3\text{H}_6\text{N}_6)]\text{NO}_3$,³¹ and the mercury compound $(\text{C}_3\text{N}_6\text{H}_7)(\text{C}_3\text{N}_6\text{H}_6)\text{HgCl}_3$.²⁵ However, compounds involving deprotonated melamine are of heightened interest compared to these adducts. Noteworthy examples include $\text{K}(\text{C}_3\text{N}_6\text{H}_5)\cdot\text{NH}_3$, $\text{Rb}(\text{C}_3\text{N}_6\text{H}_5)\frac{1}{2}\text{NH}_3$,³² $\text{K}_3(\text{C}_3\text{N}_6\text{H}_3)$,³³ $\text{Cu}_3(\text{C}_3\text{N}_6\text{H}_3)$,²⁷ $\text{SbCl}_4(\text{C}_9\text{N}_{18}\text{H}_{19})$, $(\text{SbCl}_4(\text{C}_6\text{N}_{12}\text{H}_{13}))_2$, and $\text{SbCl}(\text{C}_3\text{N}_6\text{H}_4)$.²⁸

In this context, we present a new compound featuring melam units in a captivating supramolecular porphyrin-like design with indium chloride. We have investigated the solid-state synthesis, infrared (IR) spectroscopy, stability assessed through thermogravimetric analysis (TGA), stability in air, X-ray diffraction (XRD), crystal structure analysis, and photoluminescent properties of this compound. This exploration establishes an unprecedented avenue for the development of additional compounds that could hold significant applications. Additionally, it offers novel insights into the chemistry of melamine, and melam-based compounds, revealing their potential to be deprotonated and used as a ligand.

Results and discussion

The new compound $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]\cdot\frac{2}{3}[\text{InCl}_3(\text{NH}_3)]$ and the hitherto unknown side-phases of $(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$, and $(\text{NH}_4)_3\text{InCl}_6$ are obtained on heating equimolar amounts of indium(III) chloride and melamine at 250 °C. The inner nitrogen (1) atoms of melam (shown in Scheme 1a) form con-



Scheme 1 (a) Structure of melam ($\text{C}_6\text{N}_{11}\text{H}_9$) with H atoms that are subjected to deprotonation drawn in grey and (b) the $[\text{C}_{12}\text{N}_{20}\text{H}_8]^{4-}$ anion centered and surrounded by indium atoms.

nections with an indium atom in the center of the ring-shaped molecule (Scheme 1b). Two terminal nitrogen atoms (2) are completely deprotonated and interconnect two melam units and form N–In bonding displayed in Fig. 1, while the remaining nitrogen atom (3) undergoes complete deprotonation, forming N–In bonding instead. Alternatively, one can envision this structure as comprising four melamine units (deprotonated four times), interconnected through nitrogen linkages, resembling a porphyrin-like assembly (Scheme 1b). The side phases sublimed off during the reaction and were removed from the main product. All crystal structures were refined by single-crystal X-ray refinement.

Crystal structure

The crystal structure of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]\cdot\frac{2}{3}[\text{InCl}_3(\text{NH}_3)]$ was solved and refined with a transparent yellow single-crystal based on X-ray diffraction data in the cubic space group $I43d$ (Table 1). The characteristic motif in the structure is the molecular $[\text{C}_{12}\text{N}_{20}\text{H}_8]^{4-}$ anion that is interconnected by indium atoms into a three-dimensional network structure. Indium(III) ions in the $[(\text{InCl}_2)(\text{InCl}_2)_{4/2}(\text{C}_{12}\text{N}_{20}\text{H}_8)]^-$ fragment are surrounded octahedrally in two different ways. One type of indium is centered within the $[\text{C}_{12}\text{N}_{20}\text{H}_8]^{4-}$ ion and four indium atoms surrounding the $[\text{C}_{12}\text{N}_{20}\text{H}_8]^{4-}$ ion having distorted octahedral $(-\text{N})_4\text{-InCl}_2$ arrangements, displayed in Fig. 1. Indium in the center of the $(\text{C}_{12}\text{N}_{20}\text{H}_8)^{4-}$ anion is connected by dative bonding coming from the electron pairs of four nitrogen atoms, and two chloride ligands in the *trans* position. Four other indium atoms are showing *cis*-arrangements of their $(-\text{N})_4\text{InCl}_2$ polyhedra, thereby inducing a tilted N–In–N connectivity between adjacent $(\text{C}_{12}\text{N}_{20}\text{H}_8)^{4-}$ moieties in the structure (Fig. 2).

The bridging connectivity of indium(III) ions in the structure involves In–N distances ranging between 204.2(2) pm and 228.1(6) pm. This connectivity leads to a complex structure, in which one central moiety connects to four adjacent $[\text{C}_{12}\text{N}_{20}\text{H}_8]^{4-}$ moieties and so on. The ammonium ions and $[\text{InCl}_3(\text{NH}_3)]$ molecules occupy voids in the arrangement of the

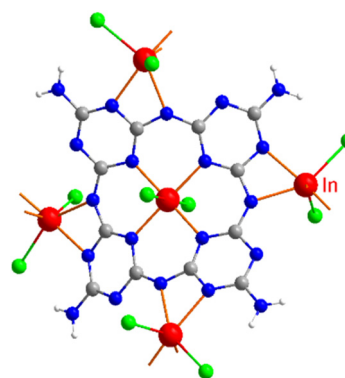


Fig. 1 Surrounding and connectivity of the $(\text{C}_{12}\text{N}_{20}\text{H}_8)^{4-}$ ion with indium(III) ions as $[(\text{InCl}_2)(\text{InCl}_2)_{4/2}(\text{C}_{12}\text{N}_{20}\text{H}_8)]^-$ (In is shown red, Cl green, C gray, and N in blue).

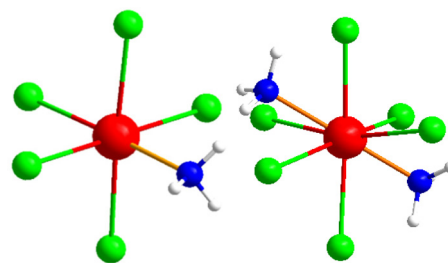


Table 1 Selected crystal and structure refinement data for $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$, recorded at 150 K

Empirical formula	$\text{C}_{36}\text{N}_{71}\text{H}_{66}\text{In}_{11}\text{Cl}_{24}$
CCDC	2333063
Formula weight (g mol^{-1})	3607.41
Wavelength (Cu-K α) (\AA)	1.54184
Crystal system	Cubic
Space group	$I\bar{4}3d$
Unit cell dimensions (\AA)	28.1902(2)
Volume (\AA^3)	22402.4(5)
Z	8
Density (calculated) (g cm^{-3})	2.139
Absorption coefficient (mm^{-1})	23.580
Final R indices ($I > 2\sigma(I)$)	$R_1 = 0.0284$, $wR_2 = 0.0792$
R indices (all data)	$R_1 = 0.0296$, $wR_2 = 0.0798$
GOOF	1.058

**Fig. 2** Section of the structure showing the tilted connectivity pattern between one $(\text{C}_{12}\text{N}_{20}\text{H}_8)^{4-}$ unit with four adjacent ones via $-\text{N}-\text{In}-\text{N}$ -bonding.

$(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]^-$ network, as shown in Fig. 3 on the right. These molecules are very similar to those of the obtained side phase in the reaction, which is characterized as $(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$, with its $[\text{InCl}_5(\text{NH}_3)]^{2-}$ ion displayed in Fig. 4, in comparison to the neutral $[\text{InCl}_3(\text{NH}_3)]$ in the title compound. The crystal structure of the side phase $(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$ consists of indium, coordinated to five chloride ions and one ammonia molecule, arranged in a distorted octahedral geometry, with ammonium ions serving as counter ions to balance the charge. In the other side phase $(\text{NH}_4)_3\text{InCl}_6$, indium is coordinated to six chloride ions and three ammonium ions act as counterions.

**Fig. 3** Unit cell content in the cubic ($I\bar{4}3d$) structure of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ (left) and a schematic polyhedra drawing in the structure (right), emphasizing NH_4^+ ions as tetrahedra (violet) and $[\text{InCl}_3(\text{NH}_3)]$ molecules as distorted octahedra (green).**Fig. 4** The $[\text{InCl}_5(\text{NH}_3)]^{2-}$ ion in the structure of $(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$ (left) and the neutral $[\text{InCl}_3(\text{NH}_3)]$ in $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ (right). Note that all ligands are occupied by 50% only in the latter.

Thermoanalytic studies

The reaction of a 1.2 : 1 molar mixture of InCl_3 and melamine was examined through differential scanning calorimetry (DSC) at a heating and cooling rate of $2\text{ }^\circ\text{C min}^{-1}$ within the temperature range from room temperature to $500\text{ }^\circ\text{C}$ (Fig. 5). The DSC curve revealed two distinct exothermic regions at $150\text{ }^\circ\text{C}$ and a broad peak at around $217\text{--}265\text{ }^\circ\text{C}$, each indicative of a reaction between the reactants. To discern each reaction, we interrupted the process at each peak and studied the X-ray diffraction (XRD) patterns obtained from each experiment. The first peak at around $150\text{ }^\circ\text{C}$ shows the formation of intermediate unknown phases. Multiple exothermic peaks in the range of $217\text{--}265\text{ }^\circ\text{C}$ indicate the formation of the $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ compound, and the side phases of $(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$ and $(\text{NH}_4)_3\text{InCl}_6$. It's important to note that there are also multiple peaks within this temperature range, which can be assigned to by-products produced at this temperature range. These side phases could be separated by temperature gradient. The decomposition of the product is evident at the endothermic peak ($435\text{ }^\circ\text{C}$) and has been further analysed in the TGA and stability sections.

**Fig. 5** DSC of the reaction of InCl_3 melamine in a stoichiometric ratio of 1.2 : 1.

X-ray powder diffraction

As part of the investigation into reaction products, we conducted a PXRD analysis. The XRD pattern for $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ is shown in Fig. S1† These recorded patterns were then compared with calculated counterparts obtained through structure refinement based on single-crystal data. The compound was successfully obtained with a yield of 58%. Since the by-products crystallized at the top of the ampule, characterization was also conducted through single-crystal diffraction, leading to the characterization of the yet unknown adducts of $(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$, and $(\text{NH}_4)_3\text{InCl}_6$ (CCDC 2301094 and 2334831). The XRD taken from side-phases sublimated on the top of the ampule is depicted in Fig. S2† along with the crystal structures data provided in Table S1.†

Infrared spectroscopy (IR)

The experimental IR spectrum of the $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ compound has been compared with that of melamine and melem as shown in Fig. 6. Table S2† provides information on the frequencies linked to individual vibrational modes of these molecules, along with the corresponding assignments of bonds. This comparison helps us understand the $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ compound's spectral features by relating them to the well-known vibrational patterns of melamine, and melem.¹⁷ As shown in Fig. 6, infrared spectra were recorded for three compounds in the range of 4000 to 500 cm^{-1} . Given that all the compounds contain NH_2 groups, it is not surprising that they exhibit similar patterns in the regions between 3500–3200 cm^{-1} and 1580–1600 cm^{-1} , ascribed to NH stretching and bending vibrations, respectively.^{17,28} However, apart from slight variations in relative intensities and splitting, there is a distinctive difference in $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ compound compared to melem, and melamine in these regions. In fact, in the spectrum of the $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ compound, the band at around

3500–3200 cm^{-1} appears broader and slightly less intense compared to the two others, which can signify differences in structures, especially the number of NH_2 groups present in this structure. As expected, the compounds show a similar spectrum in the regions around 800 cm^{-1} and 1400–1550 cm^{-1} , which are related to ring out-of-plane bending and side chain C–N breathing, respectively.²⁸

Stability of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$

The $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ compound has been kept for two months outside of the glove box inside an open container, and XRD measurements taken from the crystalline powder shown in Fig. S3† show the high stability of this compound in air. The thermal stability of this compound has also been studied with TGA analysis, as can be seen in Fig. 7. The decomposition starts at around 425 °C and continues to 700 °C until the compound is finally converted into indium carbodiimide, $\text{In}_{2.24}(\text{NCN})_3$.³⁴ The XRD pattern taken from the final product which appears to be indium carbodiimide, is shown in Fig. S4.†

Photoluminescence measurements

Metal–organic complexes with indium metal centers were reported before to have photoluminescent properties.^{35–38} In fact, complexes with a d^{10} metal center have been considered as luminescent materials.³⁹ Furthermore, the luminescence and photochemistry of porphyrin and phthalocyanine complexes with group 13 metals have been reported in several studies.^{40,41} Therefore, the solid-state luminescence of the synthesized material was investigated at ambient temperature (Fig. 8). The emission spectra depicted two broad bands at 380 and 530 nm, while the corresponding excitation bands are at 350 and 460 nm, respectively. The 530 nm emission causes greenish luminescence as displayed in the inset in Fig. 8. To further analyse the photoluminescence behaviour, decay curves of the emission spectra excited at 350 nm were recorded (Fig. 9a and b). The decay curves indicated emission lifetimes

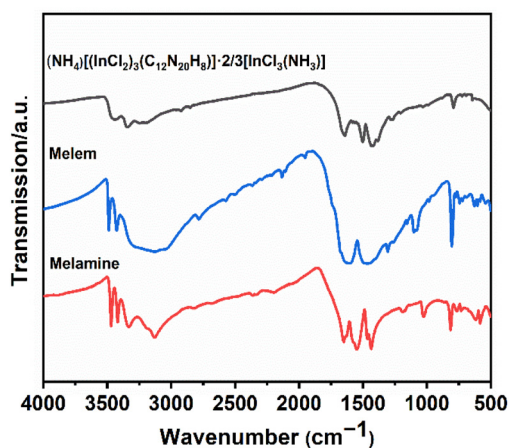


Fig. 6 IR comparison of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$ with melamine, and melem.

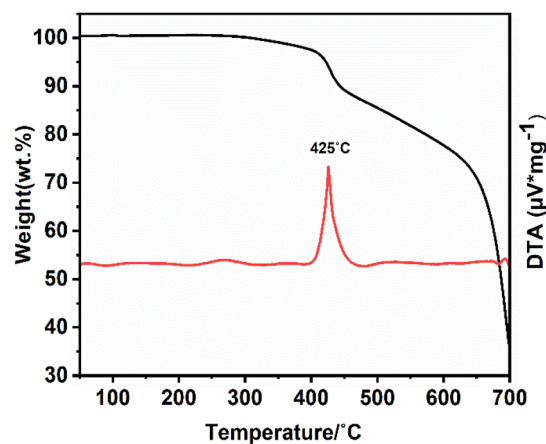


Fig. 7 TGA analysis and stability of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$.



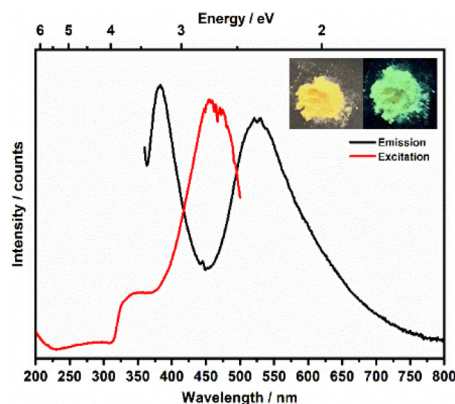


Fig. 8 Photoluminescence spectra of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_{2/3}[\text{InCl}_3(\text{NH}_3)]$ in the solid-state at room temperature. The emission spectrum was recorded upon 350 nm excitation, while the excitation spectrum was monitored at 535 nm. The inset shows the crystalline yellow powder of the title compound and the green emission under UV excitation.

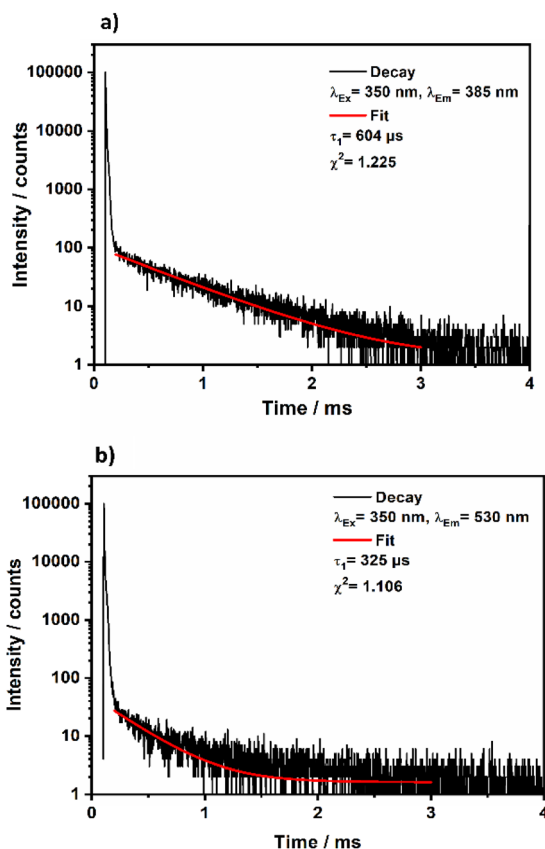


Fig. 9 Decay curves obtained for crystalline $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_{2/3}[\text{InCl}_3(\text{NH}_3)]$ upon excitation at 350 nm and monitoring the emission band at 385 nm (a) or monitoring the emission at 530 nm (b).

$\tau_1 = 604 \mu\text{s}$ and $\tau_1 = 325 \mu\text{s}$ for the emission bands at 385 nm and 530 nm, respectively. In some of indium metal-organic compounds, the ligands alone doesn't show any photolumi-

nescent property meaning that rather the ligand-to-metal charge transfer is responsible for the observed photoluminescence.³⁸ In this study, the emission band of 530, and also the calculated decay times fall in the region of similar works on indium-based complexes.^{35,37,42–44} The observed luminescence of this compound is most likely due to ligand-to-metal charge transfers (LMCT) or metal-centered transitions, as the decay times are in the microsecond range. This is inconsistent with ligand-centered processes such as $\pi-\pi^*$ transitions, which typically decay within the nanosecond range.⁴⁵ The transitions are most likely caused by an LMCT, since In^{3+} can easily take up one or two electrons, which yields the monovalent ion s^2 ion (In^+) as an excited state.⁴⁵ Additionally, metal-centered transitions in In^{3+} ($[\text{Kr}]4d^{10}$) comprising materials are known and could explain the observed emission spectrum.^{36,37,45}

Conclusion

This research work introduces a novel, simple solid-state synthesis for creating supramolecular and porphyrin-like assemblies from the thermal condensation of melamine. The compound, denoted as $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_{2/3}[\text{InCl}_3(\text{NH}_3)]$ results from the reaction between indium(III) chloride and melamine, featuring a unique supramolecular assembly of deprotonated melamine or deprotonated melam interconnected with indium chloride centers. This study introduces the first compound made from four times deprotonation of melamine, with the $[\text{C}_{12}\text{N}_{20}\text{H}_8]^{4-}$ anion. Our findings highlight that this compound is also stable under ambient conditions, indicating its potential for further research and exploration. Infrared spectroscopy, X-ray diffraction analysis, thermal gravimetric analysis (TGA), and differential scanning calorimetry (DSC) analyses confirm its stability and reveal its structural characteristics. Analogous to porphyrins and metal-organic assemblies with d^{10} metal centres, this supramolecular arrangement has the potential to exhibit luminescence attributable to ligand-to-metal charge transfers (LMCT) or metal-centered transitions. The luminescent color under UV radiation originates from an interconnected structure binding to the metal core. Overall, the synthesized compound not only holds promise for advancing deprotonation ligands derived from melamine and its condensation products but also offers valuable insights into supramolecular C/H/N chemistry, and their properties.

Experimental section

Materials and methods

The starting substances, melamine (2,4,6-triamino-1,3,5-triazine, purchased from Sigma-Aldrich, 99%), and indium(III) chloride (Sigma-Aldrich, 99%), were utilized without additional purification. The reaction mixtures were prepared in a glovebox under an argon atmosphere with moisture and oxygen levels maintained below 1 ppm. Subsequently, the pre-



pared mixtures were transferred into handmade silica tubing (length: 6 cm, inner diameter: 7 mm) and sealed under a vacuum. The reactions were conducted in Simon–Müller furnaces.

Synthesis of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$

Indium(III) chloride and melamine in a molar ratio of 1.2 : 1, respectively were ground together in an agate mortar as precursors. The resulting mixture weighing approximately 50 is vacuum-sealed. This ampule was subsequently placed horizontally in a Simon–Müller furnace, heated to 250 °C for 20 h with a heating rate of 2 °C min⁻¹, and cooling at a rate of 0.5 °C min⁻¹. The reaction yielded a yellow crystalline product at the ampule's bottom, achieving a yield of 58% relative to the precursors. The separation of the product from by-products is primarily influenced by the temperature gradient.

Instrumentation

X-ray powder diffraction

The powder diffractometer (STOE Darmstadt, STADIP, Gemonochromator) was utilized to record the X-ray diffraction patterns of the prepared powders. The radiation employed was Cu-K α_1 ($\lambda = 1.540598 \text{ \AA}$), and data was collected within the $5 < 2\theta < 100^\circ$ range. Match₃! Software was used to compare these patterns with those of the relevant crystal structures.

Single-crystal X-ray diffraction

Single crystals of the product were chosen and positioned on a light-yellow single-crystal X-ray diffractometer (Rigaku XtaLab Synergy-S) utilizing Cu-K α radiation ($\lambda = 1.54184 \text{ \AA}$) and a mirror monochromator at either 150 or 220 K. The crystal structures were determined through direct methods (SHELXT),⁴⁶ followed by full-matrix least-squares structure refinements (SHELXL-2014).⁴⁶ X-ray intensity absorption correction was carried out using numerical methods with the CrysAlisPro 1.171.41.92a software (Rigaku Oxford Diffraction). Hydrogen atoms were identified in the difference map and refined isotopically based on their positions.

Infrared spectra

The infrared (IR) spectra for the samples were obtained utilizing a Bruker VERTEX 70 FT-IR spectrometer, covering a spectral range from 400 to 4000 cm⁻¹. KBr tablets were employed as the background during the spectroscopic measurements.

Optical measurements

The fluorescence spectrometer FLS920 (Edinburgh Instruments) equipped with a 450 W xenon discharge lamp (OSRAM) was utilized to capture the emission and excitation spectra of $(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$. Inside the sample chamber, a mirror optic designed for powder samples was incorporated. For detection purposes, an R2658P single-photon-counting photomultiplier tube manufactured by Hamamatsu was utilized. Photoluminescence spectra were recorded with a spectral resolution of 1 nm, a dwell time of 0.5 seconds at 1 nm intervals, and 2 repetitions. The photo-

luminescence decay curves were recorded using the same spectrometer but with a 445 nm picosecond laser as a pulsed excitation source.

Thermoanalytic studies

Differential scanning calorimetry (DSC) experiments were conducted utilizing a DSC 204 F1 Phoenix instrument (Fa. Netzsch, Selb, Germany). The initial components were sealed in a glovebox under an argon atmosphere and placed in gold-plated (5 μm) steel autoclaves with a 100 μl volume (Bächler Feintech AG in Hölstein, Switzerland). The reaction between InCl₃ and melamine was investigated on 1.2 : 1 ratio, covering a temperature range from room temperature to 500 °C. The heating and cooling processes were performed at a rate of 2 °C min⁻¹.

The TGA experiments were conducted using a Netzsch Jupiter STA 449 F3 apparatus. The final product was transferred under argon into an open-ended custom silica container and exposed to gradual heating and cooling at a rate of 2 K min⁻¹. This enabled stability analysis of the product across the temperature spectrum from room temperature to 700 °C.

Data availability statement

The data that support the findings of this study are openly available in CCDC.

$(\text{NH}_4)_2[\text{InCl}_5(\text{NH}_3)]$: CCDC 2301094.

$(\text{NH}_4)_3\text{InCl}_6$: CCDC 2334831.

$(\text{NH}_4)[(\text{InCl}_2)_3(\text{C}_{12}\text{N}_{20}\text{H}_8)]_2/3[\text{InCl}_3(\text{NH}_3)]$: CCDC 2333063.†

Data are available within the article or its ESI.†

The data that support the findings of this study are available on request from the corresponding author, H.-J. Meyer.

Author contributions

H.-J. M.: conceptualization, supervision, funding acquisition, review, and editing. E. B.: synthesis, PXRD, and IR, writing. M. S.: X-ray diffraction refinements and structure solutions. T. J. and D. E.: photoluminescence spectroscopy. All authors have read and agreed to the published version of the manuscript.

Conflicts of interest

The authors declare no conflict of interest.

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