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2-Cyclohexyl-2-oxo-1,3,2-dioxaphospholane (^cHexPPn), a new monomer for the anionic ring-opening polymerization to poly(ethylene alkyl phosphonate)s is presented. The organo-catalyzed polymerization produces homopolymers with excellent control over molecular weight and narrow molecular weight distributions. The homopolymer was found to exhibit a glass transition at 15 °C, which is 60 °C higher compared to all previously reported poly(ethylene *n*-alkyl phosphonate)s. Copolymerization with the water-soluble 2-isopropyl-2-oxo-1,3,2-dioxaphospholane (ⁱPrPPn) resulted in water-soluble, well-defined copolymers. The copolymer composition matched the theoretical value in all cases and T_g showed a linear correlation with the amount of (ⁱPrPPn) incorporated. The copolymer was found to exhibit low cell-toxicity towards sensitive murine macrophage-like cells (RAW264.7).

Poly(phosphonate)s (PPns) are a relatively old polymer class known since the pioneering work of Carraher *et al.* on the polycondensation of phenyl phosphonic acid dichlorides and aromatic diols.¹ Besides their use as flame retardant materials, however, this polymer class has received only little scientific or industrial attention.^{2–4} Motivated by the properties of poly(phosphate)s as biodegradable polymers for drug delivery, Steinbach *et al.* developed the first living synthesis of poly(ethylene methyl phosphonate), a water-soluble, biocompatible poly(ethylene alkyl phosphonate), *via* organocatalytic anionic ring-opening polymerization (AROP).^{5–7} Following these results, our group continued their research on the elucidation and variation of polymers based on this synthetic platform.⁸ In contrast to the more prominent poly(phosphate)s with hydrolytically labile phosphorus ester in the main and side chains, in poly(phosphonate)s the labile pendant ester is replaced by a chemically stable P–C bond, which allows the precise adjustment of degradation rates and produces highly water-soluble

polymers with low molecular weight dispersity up to full conversion.^{5,8} One important attribute to modify in order to broaden the potential field of applications of a polymer is its glass transition temperature (T_g). Whereas amorphous low T_g materials may exhibit elastic behavior, the incorporation of a high T_g segment, for example in a block-copolymer, could facilitate phase separation and hence facilitate self-aggregation behavior.⁹ The glass transition temperature is heavily influenced by the nature and especially the steric demand of the polymer side-chain. The more rotational degrees of freedom available, the lower the glass transition temperature. Rigid cyclic structures in the side-chain are therefore well-suited to increase the T_g of a material. However, not many structures with cyclic aliphatic side-chains have been known to date. Hoogenboom *et al.* could demonstrate a significant increase in T_g of poly(2-oxazolines) by the incorporation of a cyclopropyl side-chain as well as very recently they presented three novel 2-cycloalkyl-2-oxazoline copolymers which showed high melting temperatures and a complex, non-linear dependence of the T_g with respect to the incorporated linear side-chain monomer.^{10,11}

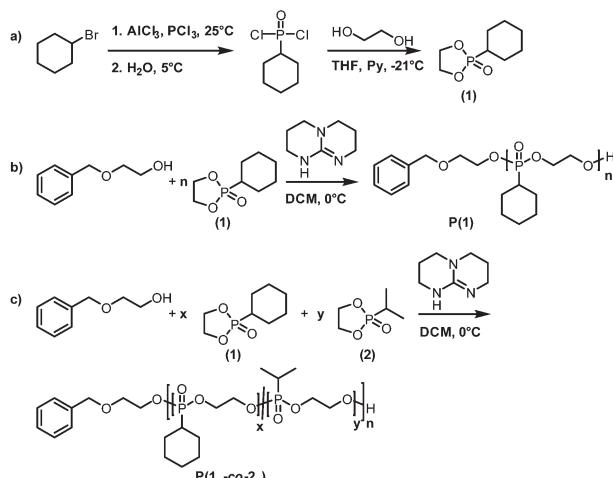
Here, we present the first synthesis of a new dioxaphospholane derivative, namely 2-cyclohexyl-2-oxo-1,3,2-dioxaphospholane (^cHexPPn, (1)), bearing a cycloalkyl substituent and its well-controlled homo- as well as copolymerization with 2-isopropyl-2-oxo-1,3,2-dioxaphospholane (ⁱPrPPn, (2)) *via* organocatalytic AROP. The obtained polymers were thoroughly investigated *via* ¹H, ³¹P{H} NMR, SEC and DSC analysis. The T_g of the homopolymer was found to be around 15 °C, which is 60 °C higher than that of the previously reported PPns. A linear correlation between the T_g and the amount of (2) incorporated in the copolymer was found to enable fine tuning. Copolymerization further drastically improved the water-solubility of the polymers. Finally, cell-viability assay showed low cell-toxicity against the sensitive murine macrophage-like cells RAW 264.7.

(1) was synthesized *via* a two-step reaction (Scheme 1a). In the first step, aluminium chloride, phosphorus(III)chloride and cyclohexyl bromide were converted to cyclohexyl phosphonic

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Scheme 1 (a) Two-step synthesis of 2-cyclohexyl-2-oxo-1,3,2-dioxaphospholane (1) monomer starting from cyclohexyl bromide; (b) TBD-catalyzed and 2-(benzyloxy)ethanol-initiated anionic ring-opening polymerization of (1) in dichloromethane at 0 °C to afford P(1); (c) TBD catalyzed and 2-(benzyloxy)ethanol initiated anionic ring-opening copolymerization of (1) and (2) in dichloromethane at 0 °C to afford P(1_x-co-2_y)_n.

acid dichloride according to the literature protocol of Clay *et al.*¹² Ring-closing with ethylene glycol was conducted under high dilution according to a slightly modified literature protocol of Steinbach *et al.*⁵ The monomer was received in acceptable yields and high purity as confirmed *via* ¹H, ³¹P{H} and ¹³C NMR spectroscopy.

The distinct multiplet of the intracyclic protons in the ¹H NMR spectrum between 4.54 and 4.19 ppm as well as the characteristic shift in ³¹P{H} NMR spectroscopy (47.5 ppm) confirmed the success of the reaction ((Fig. 1a) and Fig. S5†). The protons of the cyclohexane ring showed a complex *J*-splitting pattern due to the influence of the non-planarity of the cyclohexane ring and *J*_{HP} coupling (Scheme S1†).

The organocatalytic AROP of the new monomer (1) proceeded in analogy with the previously reported polymerization of dioxaphospholanes with secondary alkyl side-chains.⁸ 1,5,7-Triazabicyclo[4.4.0]dec-5-ene (TBD) was used as a base in the presence of a primary alcohol at 0 °C and proceeded to high conversions (>90%) within 2 h (Scheme 1b). The obtained polymers were thoroughly characterized *via* ¹H, ³¹P{H} and ¹³C NMR spectroscopy as well as SEC and DSC analysis. The ¹H NMR spectrum further showed the disappearance of the characteristic monomer multiplets from 4.54 to 4.19 ppm and the emergence of a broad signal from 4.22 to 4.05 ppm. The accurate determination of M_n was possible *via* ¹H NMR assisted end-group analysis through comparison of the integrals of the aromatic initiator (7.26 ppm) with the above mentioned backbone resonance (Fig. 1b). The polymers were synthesized with good control over molecular weights up to 20 000 g mol⁻¹. ³¹P{H} analysis showed a significant shift from 47.57 ppm of the monomer to a broad signal at 33.12 ppm for the polymer. The end-group phosphorus was visible as a low-

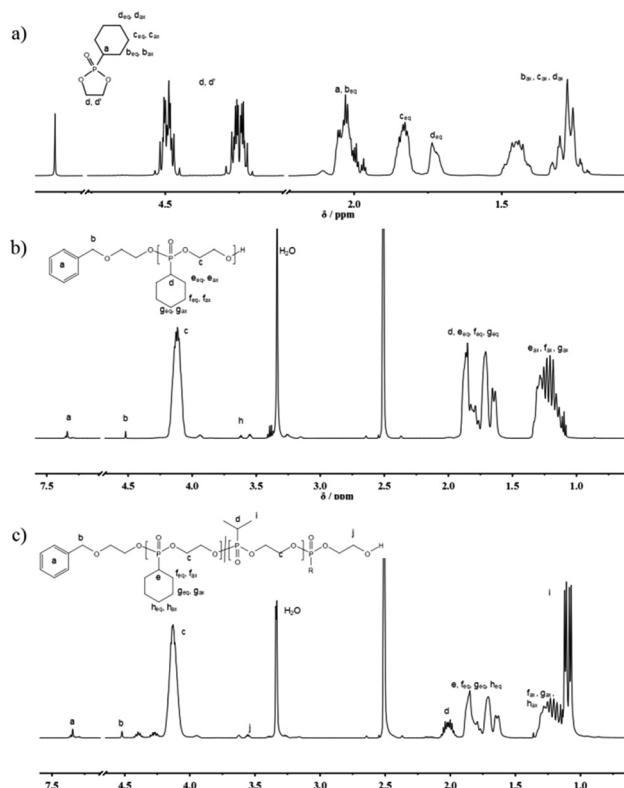


Fig. 1 (a) ¹H (500 MHz) NMR spectrum of (1) in CDCl_3 at 298 K; (b) ¹H (500 MHz) NMR spectrum of P(1) in DMSO-d_6 at 298 K; (c) ¹H (500 MHz) NMR spectrum of P(1_{0.49}-co-2_{0.51})₆₀ in DMSO-d_6 at 298 K.

intensity signal at 32.96 ppm (Fig. S7†). The obtained polymers were well-defined with a rather narrow molecular weight distribution (*D*) (Fig. 2a)). The glass transition temperature (T_g) of P(1) was found to be around 15 °C, 50–60 °C higher than that of the previously reported poly(ethylene alkyl phosphonate)s.^{5,8} This comparatively high T_g further enlarges the potential applications of poly(ethylene alkyl phosphonate)s. The complete polymer characterization is summarized in Table 1.

As the homopolymers of (1) are hydrophobic materials, copolymers with 2-isopropyl-2-oxo-1,3,2-dioxaphospholane (³iPrPPn, (2)) were prepared. The incorporation of these hydrophilic segments produces firstly water-soluble poly(ethylene alkyl phosphonate)s, and secondly allows gradual adjustment of the T_g s. The homopolymer of (2) is known to be highly water-soluble (>10 g L⁻¹), with a T_g at ca. -40 °C and polymerizes under the same conditions as (1), allowing the copolymerization to proceed under the same conditions as the homopolymerization (Scheme 1c).⁸ (2) was synthesized according to a literature protocol.⁸ The success of the polymerization was observed by the vanishing of the monomer resonances in the ³¹P{H} NMR spectra at 47.5 ppm ((1)) and 50.45 ppm ((2)), respectively, and by the emergence of the polymer resonances at 32.96 ppm (P(1)) and 29.88 ppm (P(2)) (Fig. S10†). The broad backbone signal in the ¹H NMR spectrum from 4.21 to 4.02 ppm further confirmed the polymerization (Fig. 1c). End-



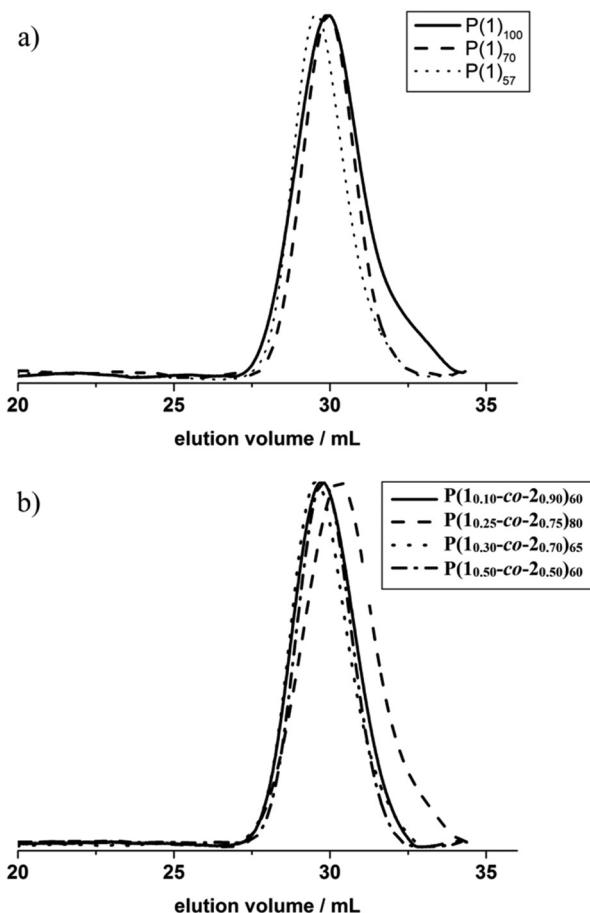


Fig. 2 SEC traces (RI detection) of (a) $P(1)_n$ and (b) $P(1_x\text{-}co\text{-}2_y)_n$ in DMF at 333 K (the indices x and y represent the relative copolymer composition whereas n represents the degree of polymerization).

Table 1 Analytical results of the AROP of (1) and (2)

Sample	Theo. ratio (1)/(2) ^a	M_n ^b / g mol ⁻¹	D ^c	T_g ^d / °C
$P(1)_{57}$	—	10 800	1.28	16.1
$P(1)_{70}$	—	13 300	1.20	16.3
$P(1)_{100}$	—	19 100	1.36	15.5
$P(1_{0.1}\text{-}co\text{-}2_{0.9})_{60}$	0.11/0.91	9100	1.31	-39.2
$P(1_{0.25}\text{-}co\text{-}2_{0.75})_{80}$	0.25/0.75	12 700	1.49	-26.4
$P(1_{0.30}\text{-}co\text{-}2_{0.70})_{65}$	0.31/0.69	10 500	1.35	-26.9
$P(1_{0.50}\text{-}co\text{-}2_{0.50})_{60}$	0.47/0.53	10 100	1.24	-21.8
$P(1_{0.65}\text{-}co\text{-}2_{0.35})_{67}$	0.65/0.35	11 800	1.26	-14.1
$P(1_{0.66}\text{-}co\text{-}2_{0.34})_{85}$	0.66/0.34	15 000	1.40	-15.1

^a Monomer composition at $t = 0$, determined via ^1H NMR spectroscopy in $\text{DMSO}-d_6$ at 298 K. ^b Determined via ^1H NMR spectroscopy in $\text{DMSO}-d_6$ at 298 K. ^c Determined via SEC in DMF (60 °C) (PEG standard). ^d Determined via DSC at a heating rate of 10 °C min⁻¹.

group analysis in ^1H NMR spectroscopy again enabled accurate determination of M_n . Both ^1H NMR as well as ^{31}P NMR spectroscopy methods were used to calculate the copolymer composition. In $^{31}\text{P}\{\text{H}\}$ NMR comparison of the well-separated signals at 32.96 ppm ($\mathbf{P}(1)$) and 29.88 ppm ($\mathbf{P}(2)$) was used to determine the copolymer composition. In ^1H NMR the reso-

nances of the respective side-chains at 1.92 to 1.60 ppm ($\mathbf{P}(1)$) and 2.09 to 1.94 ppm ($\mathbf{P}(2)$), respectively, were used to determine an accurate copolymer composition. Both methods of calculation gave the same composition and the copolymer composition matched the theoretical values in all the cases. ^1H DOSY NMR spectroscopy was used to ensure the successful synthesis of a copolymer (Fig. S11†). Both the backbone signals (4.21 to 4.02 ppm) as well as all the signals originating from the respective side-chains and the initiator show the same diffusion coefficient (black box) suggesting the formation of a copolymer. The molecular weight distributions were found to be monomodal and precise control over molecular weight up to 15 000 g mol⁻¹ was achieved. (Fig. 2b). The water-solubility of the copolymers was dramatically enhanced by the incorporation of (2). Copolymers with 30 mol% of (2) were soluble at a concentration of 1 g L⁻¹, compared to the insoluble $\mathbf{P}(1)$. A further increase of the amount of (2) in the copolymer resulted in gradually increasing water-solubility. These water-soluble copolymers exhibited cloud point temperatures at elevated temperatures. Consequently the cloud point temperature increased with the decreasing amount of the incorporated hydrophobic comonomer (1), indicating a higher hydrophilicity of the copolymer. The turbidity measurements are shown in Fig. S12.† DSC measurements revealed a single T_g in all the cases. This indicated a rather random incorporation of both monomers into the copolymer, as a block-copolymer is expected to show two distinct glass transition temperatures. Additionally a linear correlation between the measured T_g and the amount of (2) incorporated in the polymer was detected (Fig. 3).

Hence, a precise adjustment of the T_g of the copolymers in the range from -45 to 15 °C is possible. (DSC thermograms are shown in Fig. S12†). This makes $\mathbf{P}(1_x\text{-}co\text{-}2_y)_n$ the first known water-soluble poly(ethylene alkyl phosphonate)s with adjustable T_g over a broad temperature range.

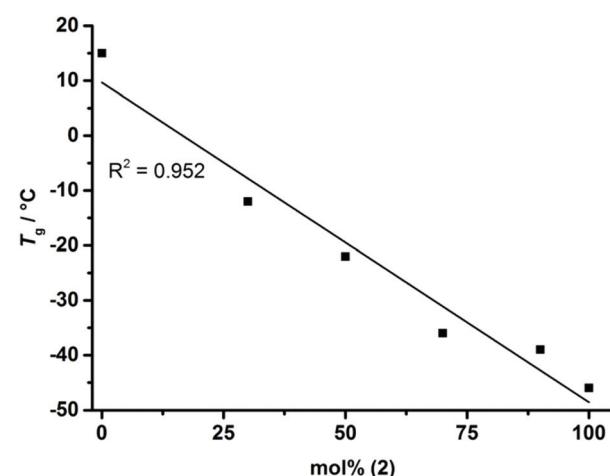


Fig. 3 Linear correlation between the measured T_g s (from DSC) and the mol fraction of (2) in the copolymers $P(1_x\text{-}co\text{-}2_y)_n$.



Finally, to elucidate the biocompatibility of the newly synthesized materials, a representative *in vitro* cell-toxicity test of **P(1_{0.30}-co-2_{0.70})₆₅** was performed with the sensitive murine macrophage-like cells RAW 264.7. The cells were incubated with a solution of **P(1_{0.30}-co-2_{0.70})₆₅** in medium (+10% FBS) at the respective concentration for 24 h. Afterwards, cell-viability was determined *via* the commercially available CellTiterGlo® Luminescent Cell-Viability Assay (Promega) according to the delivered protocol. At pharmaceutically relevant concentrations, below 200 µg mL⁻¹, no cytotoxicity was detected, however a significantly reduced viability was found for concentrations exceeding 200 µg mL⁻¹ (Fig. 4).

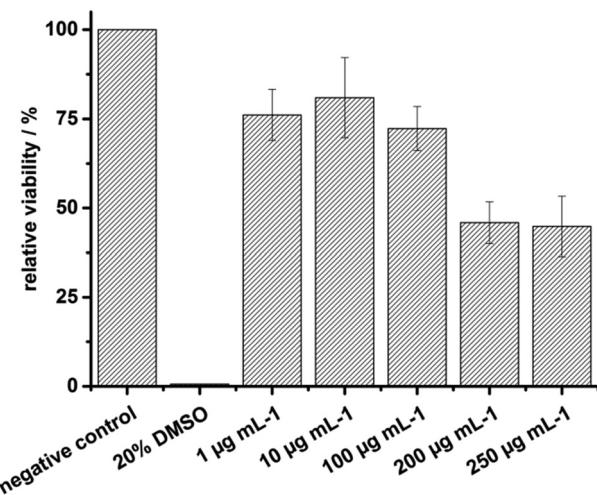


Fig. 4 *In vitro* cell-viability assay against murine macrophage-like cells (RAW 264.7). 24 h incubation of **P(1_{0.30}-co-2_{0.70})₆₅** at 37 °C with pure medium as negative control and 20% DMSO as positive control. All experiments were performed in triplicate.

To conclude, the successful synthesis of the novel dioxaphospholane monomer 2-cyclohexyl-2-oxo-1,3,2-dioxaphospholane, the first phosphonate monomer for the anionic ring-opening polymerization carrying a cycloalkyl side-chain, is reported. The cyclic monomer polymerized *via* organocatalytic anionic ring-opening polymerization with TBD and afforded well-defined polymers with good control over molecular weight and *T_g* of *ca.* 15 °C, *i.e.* 60 °C higher compared to the previously reported poly(ethylene *n*-alkyl phosphonate)s. The *T_g* of these water-insoluble materials was further adjusted by copolymerization with 2-isopropyl-2-oxo-1,3,2-dioxaphospholane and a linear correlation between the *T_g* and the incorporated amount of (2) was found. Water-soluble copolymers with low cell-toxicity against macrophage-like cells (RAW 264.7) and *T_g*s in the range from +15 to -40 °C were obtained. This makes **P(1_x-co-2_y)_n** the first known water-soluble poly(alkylene alkyl phosphonate)s with adjustable glass transition temperatures. Future studies for the preparation of biodegradable nanocarriers with such systems are in progress and will be reported in due course.

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