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A diversity of recently reported methodology for asymmetric imine reduction

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This review contains an account of recent developments in catalytic, asymmetric processes reported for the reduction of C=N bonds to amines, in which we have attempted to communicate the remarkable diversity of methods which have been reported in recent years, including organometallic and organocatalytic processes.

1. Introduction

Optically active amines are essential functional groups in many biological molecules. Hence, considerable amount of efforts have been made to develop strategies to obtain these. Imine reductions are some of the most fundamental transformations in organic synthesis and are considered key reactions in fine chemical and pharmaceutical industries for the production of valuable amines. It is evident that a considerable amount of research has been done on reducing C=N bonds enantioselectively using various strategies. These include pressure hydrogenation using H₂ gas, asymmetric transfer hydrogenation (ATH) using organic molecules as the reducing agent and organocatalytic reduction by using chiral reagents and these are probably the most common methods

used to achieve reduction of imines to optically active chiral amines. All of these are important methods as sometimes one is preferred over the other depending on the situation. For instance, although ATH is a convenient and versatile method for imine reduction which avoids the use of a pressure reactor, most industries often prefer to use pressure hydrogenation over ATH since it utilises relatively inexpensive hydrogen gas as a hydrogen source and is potentially 100% atom efficient. Moreover, AH and ATH generally involve the use of a metal to deliver a hydrogen from a respective source whereas organocatalytic reduction avoids metals and utilises a chiral organic molecule to deliver the hydrogen to the imine.

This review aims to cover recent developments in the field of imine reduction by using AH, ATH and organocatalytic reductions. We will focus on the recent advancements in the last five years including 2016, since earlier results are widely reported by some recent reviews.¹ This review primarily focuses on recent reports on catalysts based on iridium, ruthenium and rhodium, for AH and ATH for imines and subsequently organocatalytic reduction using chiral phosphoric

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acid and borane are covered. This review does not include non-asymmetric reports although interesting reports of the use less widely used approaches or reagents have been published in recent years.²

A striking aspect of the chemistry of imine reduction is the diversity of methods which have been employed, including metal-based and metal-free, and the use of a wide range of reducing agents. In this review we have tried to capture the remarkable range of exciting new synthetic chemistry methodology which has been developed during the course of these internationally-ranging studies.

2. Asymmetric hydrogenation (AH) of imines

2.1. Iridium-catalysed imine AH

A simple and efficient method for the synthesis of chiral tertiary amines was developed by Zhou and co-workers. A chiral iridium-diphosphine ligand catalyst was employed to produce chiral *N*-alkyl tetrahydroisoquinolines and *N*-alkyl tetrahydro- β -carbolines *via* asymmetric hydrogenation in up to 96% ee and 88% ee, respectively (Fig. 1).³ The protocol gives access to the synthesis of a class of drug molecule containing the *N*-alkyl tetrahydroisoquinoline moiety in a single step which does not need further alkylation to obtain the enantiomerically enriched product.

Studies on the use of an Ir-catalyst with a diphosphine ligand and I₂ as additive in THF led to the AH of 4-phenylquinazolin-2(1*H*)-one in 77% ee (Fig. 2). Better enantioselectivities were obtained when the additives were changed to NIS (69% ee), NBS (95% ee) or BCMDH (96% ee). Upon finding the best additive, the diphosphine ligand was replaced with (*R*)-SegPhos **1**, increasing the ee to 97%. The developed catalytic system was then applied to a library of substrates (Fig. 2). It was found that there were no decreases in yields or ee when either methyl or chloro groups were introduced to the fused-aryl ring.⁴

A large amount of research has been conducted on the reductions of 1-aryl-3,4-dihydroisoquinolines using iridium-catalysed asymmetric hydrogenation. Chang and co-workers have reported the synthesis of bioactive chiral-1-substituted tetrahydroisoquinolines *via* a one pot *N*-deprotection and catalytic intramolecular asymmetric reductive amination.⁵ In this protocol, the iodine bridged dimeric $[\{\text{Ir}(\text{H})[(\text{R})\text{-SegPhos}]\}_2(\mu\text{-I})_3]^+\text{I}^-$ complexes have been utilised in the presence of the Lewis acid titanium(IV) isopropoxide, molecular iodine, and *p*-toluenesulfonic acid as additives to activate the catalyst. This particular catalysis system proved to be effective in producing various enantiomerically pure tetrahydroisoquinoline alkaloids including the pharmaceutical Solifenacin, in high ee (Fig. 3).

In another recent study on the AH of 1-aryl-3,4-dihydroisoquinolines, the Josiphos ligand **3** was shown, by Zhang *et al.* to exhibit turnover numbers of up to 4000 and with excellent enantioselectivities (up to 99% ee) in the AH of 1-phenyl-3,4-dihydroisoquinoline. AH of a library of isoquinolines substrates as depicted in Fig. 4, where R² is a substituted aryl, gave products in 85–99% ee. The addition of HBr was essential for high reactivity and enantioselectivity in this reaction. The procedure was also applied at the gram-scale hydrogenation to yield the asymmetric precursor of Solifenacin.⁶

Schwenk and Togni reported the applications of P-chiral diphosphine ligands containing a trifluoromethyl substituent in the Ir(I)-catalysed asymmetric hydrogenation of dihydroisoquinoline hydrochlorides. The use of the hydrochlorides was important for high selectivity, with products formed in up to 96% ee.⁷

A one-pot *N*-Boc deprotection/intramolecular asymmetric reductive amination to synthesise chiral tetrahydroquinolines and tetrahydroisoquinolines has been demonstrated. This Brønsted acid protocol utilises Ir/ZhaoPhos catalytic system to furnish wide range of chiral tetrahydroquinolines and tetrahydroisoquinolines in excellent ees (Fig. 5).⁸

After publishing a successful AH on cyclic imines with Josiphos-type binaphane ligands, Zhang *et al.* applied the same catalytic system to the AH of acyclic aromatic



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Warwick.





Fig. 1 AH of *N*-alkyl tetrahydroisoquinolines and *N*-alkyl tetrahydro- β -carbolines.



Fig. 2 Iridium-catalysed AH of 4-phenylquinazolin-2(1*H*)-one.



Fig. 3 Reductions of 1-aryl-3,4-dihydroisoquinolines and enantioselective synthesis of Solifenacin.

N-arylimines.⁹ A variety of acyclic imines were hydrogenated to the corresponding optically active amines in good to excellent ee. The utility of this protocol has been demonstrated by synthesizing a key chiral intermediates to calcium sensing receptor modulators on a gram scale (Fig. 6).

Johansson *et al.* investigated the asymmetric reduction of α -arylfuryl-containing imines.¹⁰ Initial studies found the ATH

of α -phenylfuryl-containing imines with Noyori-type catalysts gave the amine products in 60–74% ee. By contrast, pressure hydrogenation using an Ir-based catalyst with a diphosphine ligand, f-BINAPHANE **5**, resulted in formation of the asymmetric amine product in 82% ee. Upon finding the optimum catalyst and conditions, a range of *N*-methyl imines with varying groups on the aryl functionality were reduced with



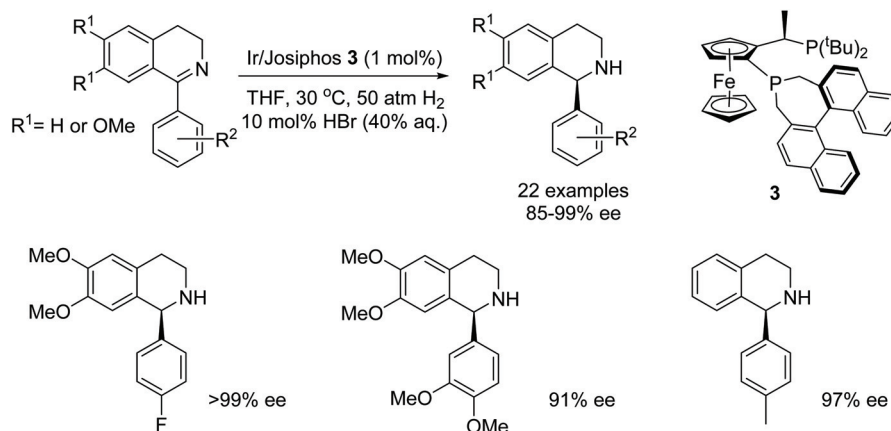


Fig. 4 AH of 1-aryl-3,4-dihydroisoquinolines by Ir-Josiphos **3** complex.

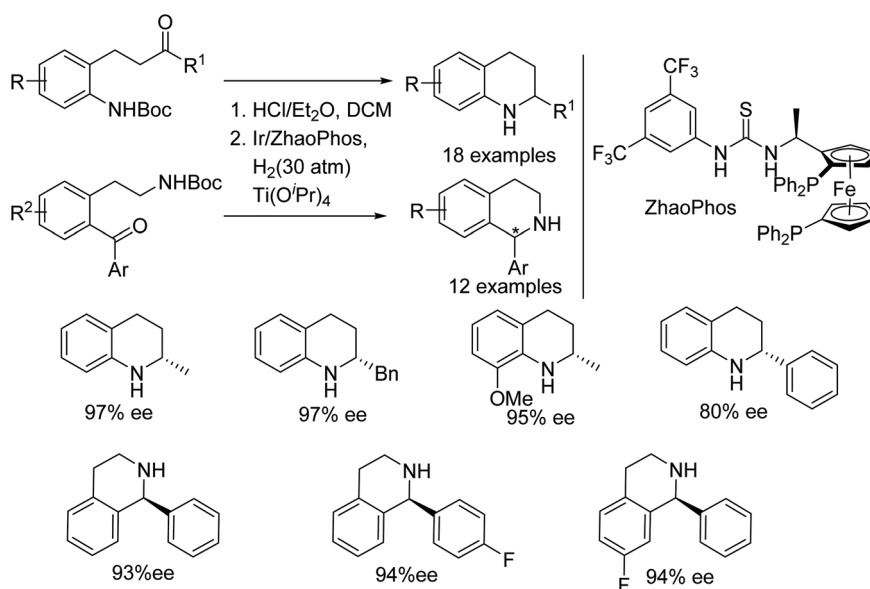


Fig. 5 Intramolecular asymmetric reductive amination.

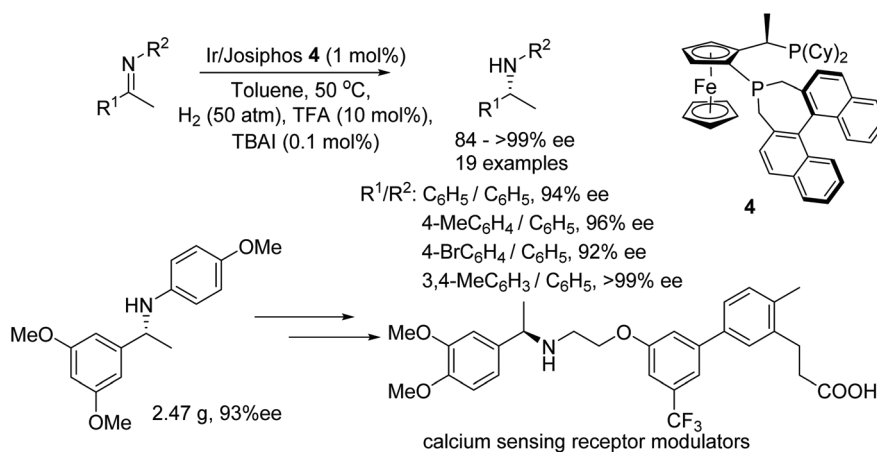


Fig. 6 AH of acyclic aromatic *N*-arylimines and synthesis of optically active calcium sensing receptor modulators.



Fig. 7 Asymmetric reduction of α -arylfuryl-containing imines and conversion into a chiral amino acid by oxidative cleavage.

80–90% ee to the corresponding amine products (Fig. 7). A separate study revealed that the *N*-alkylated group significantly affects the ee of the product, where either distal branching or longer-chained alkyl groups slightly decreased the enantioselectivity when compared to its *N*-methylated derivative. However, the greatest effect on ee was with proximal branching where an *i*-Pr chain gave the amine product in 34% ee. The reduction products could potentially undergo oxidative cleavage of the furyl moiety to provide non-naturally occurring amino acids.

In another application of BINAPHANE 5, Zhou *et al.* have found a convenient method for the iridium-catalysed asymmetric hydrogenation of 4,6-disubstituted 2-hydroxypyrimidines in high ee (Fig. 8).¹¹ Both electron-donating and electron-withdrawing groups could be tolerated on the substituted 2-hydroxypyrimidines, with the method giving products in up to 96% ee. In the reaction, the presence of TCCA was

suggested to favour the oxo form, from the lactam–lactim tautomerism, of the 2-hydroxypyrimidines which in turn facilitates the hydrogenation. Additionally the methodology was applied to the more challenging trisubstituted pyrimidines. Under the conditions, the substrates undergo partial hydrogenation to give 3,4-dihydropyrimidin-2-(1*H*)-ones in up to 83% ee.

Hou and co-workers have demonstrated an additive free protocol for the synthesis of optically active cyclic amines.¹² This methodology involves the use of an iridium precursor with (*R,R*)-f-SpiroPhos ligand 6 as a catalyst–ligand combination to effect asymmetric hydrogenation of a variety of cyclic 2-aryl imines under mild conditions. Through this approach, optically active free amines can be produced in high yields and enantioselectivities (Fig. 9). This methodology was further applied to the synthesis of biological active molecular skeleton, (+)-(6*S*,10*bR*)-McN-4612-Z.



Fig. 8 Iridium-catalysed asymmetric hydrogenation of 4,6-disubstituted 2-hydroxypyrimidines.



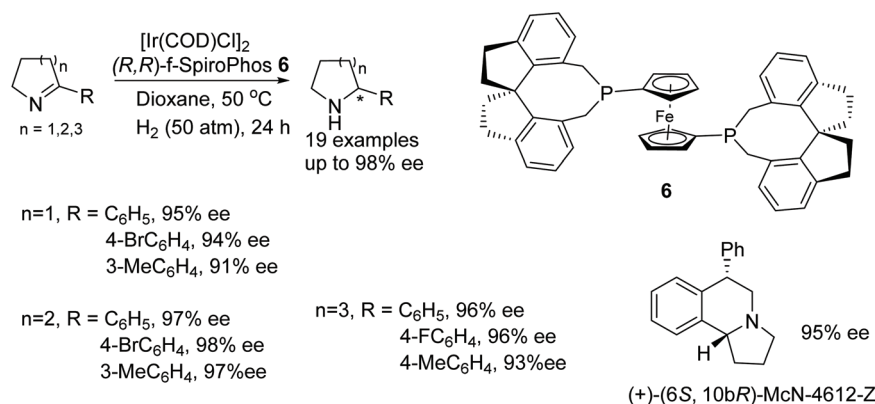


Fig. 9 Additive free protocol for the synthesis of chiral cyclic amines.

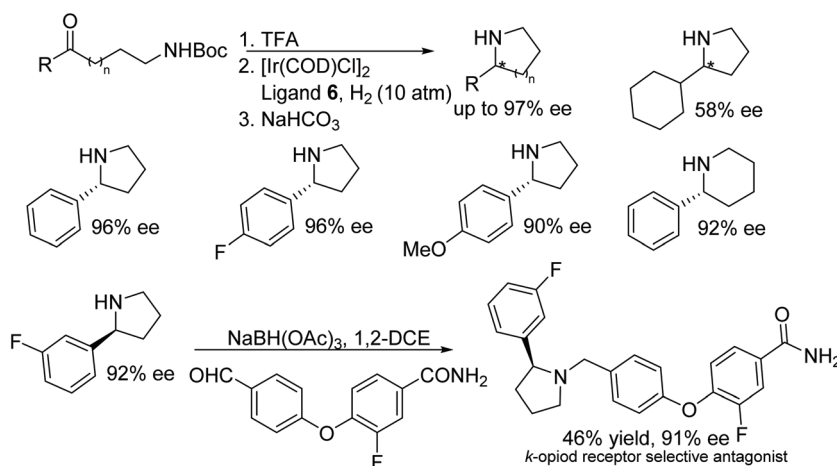


Fig. 10 Intramolecular asymmetric reductive amination and application to a pharmaceutical target.

Hou and co-workers also developed an additive free Ir-f-SpiroPhos **6**-catalysed reductive amination methodology to obtain chiral cyclic amines. A variety of chiral cyclic amines synthesised through intramolecular reductive amination of N -Boc-protected amino ketones were formed in excellent enantioselectivity (up to 97% ee).¹³ Further, the method was applied in the synthesis k -opioid receptor selective antagonist (Fig. 10).

A one pot N -Boc deprotection and intramolecular hydrogenative asymmetric reductive amination approach was developed to synthesise 2-substituted pyrrolidines. The current protocol utilises *in situ* generated Ir-chiral ferrocene ligand as catalyst. A wide range of chiral pyrrolidines were prepared in ee up to 92% (Fig. 11).¹⁴

He *et al.* found that diarylmethanimines could be asymmetrically hydrogenated using the f-spirophos ligand **6** in an iridium-catalysed reaction (Fig. 12).¹⁵ Excellent enantioselectivities were obtained when an *ortho*-substituted phenyl was present. Substrates containing 2-Cl and 2-Br substituents could also be dehalogenated after the asymmetric hydrogenation to provide phenyl containing substrates without loss in

enantioselectivity. The method was applied at a gram scale and was found to hydrogenate at a lower catalyst loading when higher pressures were employed providing turnover numbers up to 4000.

Quinoxaline-type compounds were reduced in iridium-catalysed AH with ligand **8** however the catalytic system proved to be reversible *via* a dehydrogenative rearomatization. Zhou *et al.* found that the reversible reaction was prevented by addition of Ac_2O to afford the acetylated amine products (Fig. 13). Further application of the catalyst system to a variety of mono-substituted phenyl-quinoxaline substrates was undertaken and, when R was aromatic, reductions were achieved in 95–97% ee. The catalysts saw a loss in enantioselectivity when the R group was changed to an alkyl group, in which case, products of 37–87% ee were formed. Additionally, phenanthridine-type substrates were found to be compatible and gave the corresponding amine products in 62–98% ee.¹⁶

In a study by Verdaguer *et al.*, four diastereomers of the ligand in complex **9a** were synthesised alongside their respective complexes. AH of acetophenone- N -methyl imines with the complexes gave products in low enantioselectivities of 9–71%



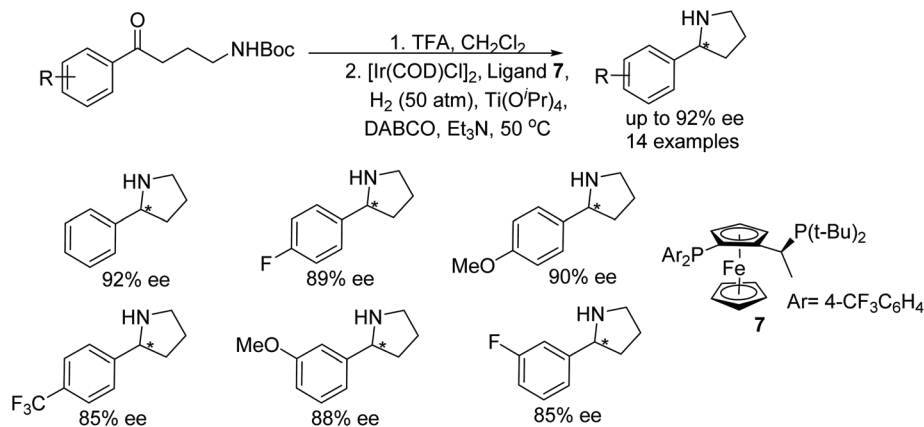


Fig. 11 Asymmetric synthesis of 2-substituted pyrrolidines.



Fig. 12 Asymmetric hydrogenation of diarylmethanimines.



Fig. 13 Iridium-catalysed AH of quinoxaline and phenanthridine.

ee.¹⁷ Later studies revealed that the addition of the additives acetophenone-*N*-phenyl imine and THF yielded complex **9b** which in turn provided a greater enantioselectivity of 91% ee for the reduction product of acetophenone-*N*-methyl imine. Catalyst **9b** was found to work effectively at low pressures; 3 bar of H_2 gas, and low temperatures of $-10-0$ °C. A range of imines were asymmetrically reduced as shown in the scheme in Fig. 14, and the different substituents on the phenyl group

of the substrates were tolerated without major changes in ee. Further applications demonstrated that different *N*-alkyl groups were also compatible, without significant change in product ee.

In a further application of **9a**, the catalyst was found to be effective in the AH of acetophenone *N*-aryl imines. A range of substituents on the phenyl ring were found to be tolerable by the catalysts with amines formed in 74–96% ee however a sub-





Fig. 14 Iridium catalysed AH of acetophenone-*N*-alkyl imines.



Fig. 15 Ir-Catalysed AH using catalyst 9a.

strate containing an *ortho* substituent was reduced in just 28% ee (Fig. 15).¹⁸

Recent advances by Zhang include the use of the *N*-methylated ligand **10** where the parent ligand has previously been reported as an effective ligand for Pd-based hydrogenations.¹⁹ Zhang's unmethylated derivative was unsuccessful in AH with [Ir(COD)Cl₂] however the methylated derivative **10** formed effective catalysts in the AH of imines of the type shown in Fig. 16. A range of substituted phenyl (R = Ar) derivatives of these imines were reduced in 92–99% ee with naphthalene and thiophene derivatives also reduced in 97% and 96% ee respectively. The aromatic moieties in the substrates proved to be crucial when using the catalytic system; a benzyl derivative gave a lower enantioselectivity of 73%.

A wide range of chiral *N,N'*-diaryl vicinal diamines have been synthesised by Fan and co-workers.²⁰ This ruthenium or iridium-catalysed protocol follows intermolecular reductive amination/asymmetric hydrogenation with a 2-quinoline aldehyde and aryl amines. The optically active chiral diamine could be obtained in excellent enantioselectivities and were subsequently easily converted into sterically hindered *N*-heterocyclic carbenes. The iridium complex **11** was found to be effective for the synthesis of non hindered chiral vicinal diamines with high enantioselectivities whereas the ruthenium-catalysed complex **12** was found suitable for the synthesis of hindered vicinal chiral diamines (Fig. 17). Furthermore, the utility of the process was demonstrated by applying the optically active chiral diamine in an asymmetric palladium-catalysed Suzuki–Miyaura cross-coupling reaction.



Fig. 16 AH of cyclic sulfamidate imines.



Fig. 17 Synthesis of chiral *N,N'*-diaryl vicinal diamines by AH and application of the diamine product in Suzuki coupling.

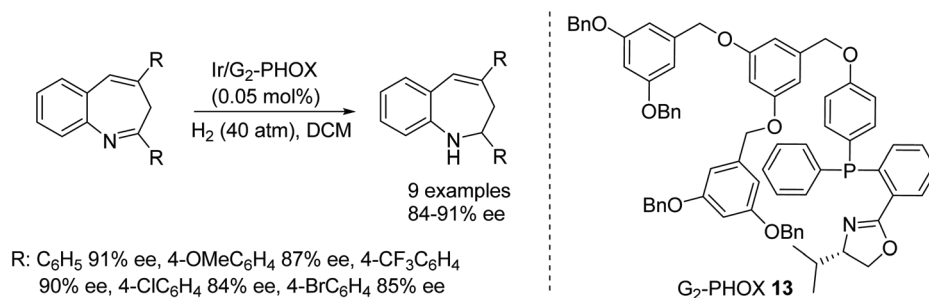


Fig. 18 Chemoselective and enantioselective AH of 2,4-diaryl-3H-benzo[*b*]azepines.

A facile and efficient approach to the hydrogenation of 2,4-diaryl-3H-benzo[*b*]azepines has been developed by Fan and co-workers.²¹ Dendritic phosphino-oxazoline iridium complexes have been applied to synthesise optically active 2,4-diaryl-2,3-dihydro-1H-benzo[*b*]azepine derivatives (Fig. 18). This chemoselective and enantioselective approach converts the imine into the corresponding product in full conversions with good to excellent enantioselectivities without affecting the C=C bond in the structure.

An additional study into C=N reductions has been carried out using DFT calculations to investigate the mechanism of hydrogenation for the catalyst system shown in Fig. 19. The results suggest that the iridium catalysed reaction proceeds through an outer-sphere pathway.²²

Yang *et al.* have applied a similar approach of *N*-Boc deprotection/intramolecular asymmetric reductive amination to synthesise bridged biaryl derivatives (Fig. 20).²³ The Ir-catalysed protocol furnishes synthetically important dibenz[*c,e*]aze-

pines containing both centre and axial chiralities in excellent enantioselectivities (up to 97% ee). A variety of chiral dibenz[*c,e*]azepines have been obtained through this methodology utilising (*S*)-DifluorPhos and (*S*)-SegPhos ligands. The application of the methodology has been shown by synthesizing an analogue of allocolchicine using the ZhaoPhos ligand (Fig. 20).

Chang and co-workers developed a highly efficient and novel approach to tertiary chiral amines *via* direct catalytic asymmetric reductive amination.²⁴ In this protocol, secondary amines undergo direct reductive amination with ketones catalysed by Ir-phosphoramidite ligand complexes. Rivastigmine, which is used in the treatment of Alzheimer's and Parkinson's type diseases, was synthesised by this facile and scalable method (Fig. 21).

1-Alkyl dihydroisoquinolines have been successfully hydrogenated in high ee using Ir(i) complexes containing chiral spiro iridium phosphoramidite ligands. Two equivalents of the ligands were required, relative to Ir(i).²⁵ Ir(i) complexes con-



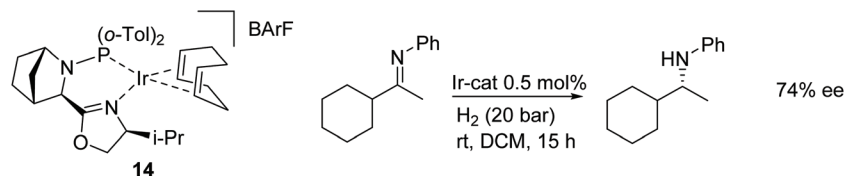


Fig. 19 Iridium precatalyst with phosphine-oxazoline ligand for AH of *N*-alkylated imines.



Fig. 20 Synthesis of dibenz[*c,e*]azepines containing both centre and axial chirality.

taining an (*R*)-synphos ligand were employed in a redox deracemisation of a range of amines, including tetrahydroisoquinolines, in up to 98% ee. In this process, NBS was used as an oxidant to create an imine intermediate in the reaction.²⁶

2.2. Rhodium-catalysed imine AH

In a Rh-catalysed AH, a dibenzo[*b,e*]azepine substrate was reduced in up to 96% ee using ligand 15 (Fig. 22), whereas other ligands were less effective, *e.g.* SegPhos and JosiPhos which delivered products of 40% and 60% ee respectively. Zhang proposed that the thiourea moiety in ligand 15 activates the substrate *via* an anion-bonding interaction.²⁷ The catalyst system was then applied to a range of substrates and it was found that when R^3 was a methyl, all substrates were reduced with excellent enantioselectivities of 92–99% irrespective of the groups on R^1 and R^2 . However, an ethyl group ($R^3 = \text{Et}$) proved to be a poorer substrate with only a 71% ee achieved for the reduced amine product. Further application of the catalyst system using a gram-scale of substrate also proved effective.

Rhodium-catalysed asymmetric hydrogenations of substituted 1,5-benzodiazepinones has been achieved by Rueping



Fig. 21 Tertiary amine synthesis *via* intermolecular reductive amination catalysed by Ir-phosphoramidite complexes.

and co-workers (Fig. 23). The basis of the success in this protocol lies in the fruitful combination of the weakly coordinating tetrakis-[3,5-bis(trifluoromethyl)phenyl]borate (BARF) anion and ligand 16 in the rhodium-catalyzed hydrogenation thereby producing the optically active pharmacologically relevant class of dihydro-1,5-benzodiazepines in high yields and ee (up to 92% ee).²⁸

Zhang has developed a rhodium-based protocol for asymmetric hydrogenation of alkynyl-aryl hydrazones. A rhodium complex $[\text{Rh}((R,S)\text{-JosiPhos})(\text{cod})]\text{SbF}_6$ allows access to a chemoselective and enantioselective approach to optically active propargyl hydrazines in good conversion and excellent ee (Fig. 24).²⁹ A variety of substrates containing triple bonds were converted to chiral amines without affecting the alkyne. Furthermore, this protocol gives easy access to chemically important structure motifs, *i.e.* chiral propargylamines, from chiral propargyl hydrazines.





Fig. 22 Rhodium catalysed AH of dibenzo[b,e]azepine and gram scale reduction.



Fig. 23 AH of substituted 1,5-benzodiazepinones.



Fig. 24 Chemoselective and enantioselective synthesis of chiral propargyl hydrazines.

2.3. Ruthenium-catalysed imine AH

Kačer *et al.* have developed a method to asymmetrically hydrogenate dihydroisoquinolines and β -carboline-type compounds (Fig. 25).³⁰ The method was found to be compatible with a total of eight Ru and Rh half-sandwich complexes where trifluoroacetic acid is employed for substrate activation. In a separate study, catalysts **18a**, **b** and **c** were found to reduce the dihydroisoquinolines and β -carboline-type compounds asymmetrically in a transfer hydrogenation reaction using formic acid-triethyl-

amine. A kinetic study comparing the ATH reaction with catalysts **18a**, **b** and **c** showed that the hydroxybutyl catalyst **18b**, reduced imines most rapidly, followed by **18c** then **18a**, all of which gave similar enantioselectivities.

Biologically important pharmacophores such as benzoazepines, benzodiazepines, and benzodiazepinones have been synthesised by cationic ruthenium-diamine catalysts **18d/18e**. This class of seven-membered N-containing heterocyclic imines have been hydrogenated in up to 99% ee (Fig. 26). The stereochemical outcome in this study was governed by the



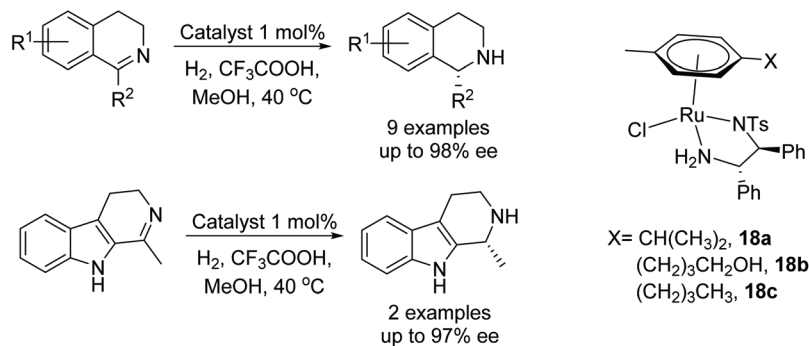


Fig. 25 Ru-Catalysed hydrogenate dihydroisoquinolines and β -carboline hydrogenation.



Fig. 26 AH of seven-membered N-containing heterocyclic imines.

counter anion of the cationic complex, and complete reversal of enantioselectivity was observed when ruthenium catalyst (*R,R*)-**18e** bearing a phosphate anion was employed. Hence, all of these imines could be converted to both product enantiomers simply by changing the counteranion with the same configuration of ligand.³¹

The construction of julolidine derivatives was achieved by a ruthenium-catalysed cascade double reduction strategy. This ruthenium-catalysed protocol proceeds *via* enantioselective

hydrogenation followed by reductive amination of 2-(quinolin-8-yl)ethyl ketones which are converted into optically active julolidines. The chiral product being obtained in excellent diastereo- and enantioselectivity. Furthermore, the methodology was applied to the preparation of the new chiral fluorescent molecular rotor (Fig. 27).³²

Chiral cationic ruthenium complexes have been applied to the AH of bis(quinolin-2-yl)methanes to synthesise optically active 1,3-diamines.³³ The corresponding chiral bis(tetrahydroquinolin-2-yl)methanes were obtained in excellent diastereo- and enantioselectivity (Fig. 28). The given protocol gives easy access to 6-membered chiral NHC ligands from optically active 1,3-diamines which otherwise difficult to prepare by any other route.

A novel method to obtain optically pure chiral endocyclic vicinal diamines have been demonstrated by Fan and co-workers.³⁴ In this protocol, the chiral cationic ruthenium diamine catalyst **19** has been applied to the AH of 2,2'-bisquinoline and 2,2'-bisquinoxaline derivatives to give the corresponding chiral amines in good diastereoselectivity (up to 93:7) and excellent enantioselectivity (>99% ee) (Fig. 29). These chiral diamines provided an easy access to chiral N-heterocyclic carbenes which would otherwise be difficult to prepare by another route.



Fig. 27 AH of 2-(quinolin-8-yl)ethyl ketones and conversion of product into a chiral fluorescent molecular rotor.



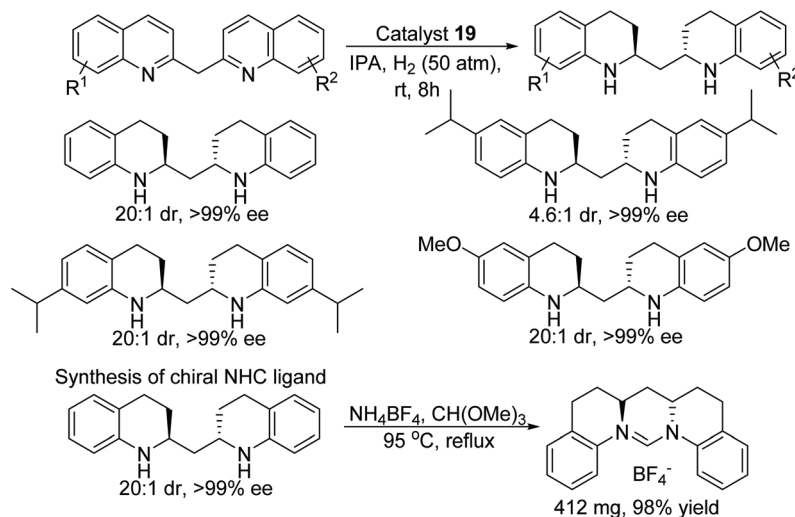


Fig. 28 AH of bis(quinolin-2-yl)methanes and subsequent conversion into chiral NHC ligand.



Fig. 29 AH of 2,2'-bisquinoline and 2,2'-bisquinoxaline derivatives.

The effect of solvents such as oligo(ethylene glycols) (OEGs) and poly(ethylene glycols) (PEGs) has been studied for asymmetric hydrogenation of quinoline derivatives using chiral cationic ruthenium complexes. The hydrogenation failed in PEG or long chain OEG, whereas 2-substituted quinoline derivatives were easily reduced in short chain OEG, providing the corresponding products in excellent enantioselectivities (Fig. 30).³⁵

A range of seven-membered cyclic imines was reduced by cationic ruthenium diamine catalysts. The counter anion of the ruthenium catalyst played a major role in the chiral induction and dibenzo[*c,e*]azepines were reduced in moderate to excellent ees (Fig. 31). The corresponding optically active amine product was obtained in up to 96% ee. Biologically important chiral 6,7-dihydro-5*H*-dibenz[*c,e*]azepines were synthesised in one step through a reductive amination/asymmetric hydrogenation strategy by applying this method.³⁶ Fan

et al. have also, in earlier research, reported highly enantioselective AH of both dihydro isoquinolines and quinolines to form chiral tetrahydroquinolines and tetrahydroisoquinolines respectively, using Ru(II) Noyori catalysts in ionic liquids.³⁷

Fan *et al.* have also applied ruthenium catalysts to cascade reductive amination/asymmetric hydrogenation of range of quinoliny, indoliny and quinoxaliny-containing ketones. This highly efficient protocol converts ketones into optically active products with excellent diastereo- and enantioselectivity. The counter anion of the catalyst plays a crucial role hence a diverse range of ruthenium complexes have been applied to this transformation and a particular type of ruthenium complex was found suitable for each class of substrates (Fig. 32). The applicability of this methodology has demonstrated by the formal synthesis of (+)-gephyrotoxin.³⁸

Fan and co-workers have also developed a one-pot methodology to construct enantiomerically-pure benzo-fused





Fig. 30 AH of substituted quinoline in short chain OEG.



Fig. 31 AH of seven-membered cyclic imines derivatives and one step synthesis of chiral 6,7-dihydro-5H-dibenz[c,e]azepines.

N-heterocycles *via* sequential intramolecular hydroamination and asymmetric hydrogenation.³⁹ This ruthenium catalysed protocol furnishes optically active 1,2,3,4-tetrahydroquinoline, indoline, and 2,3,4,5-tetrahydro-1H-benzo[b]azepine derivatives in moderate to excellent ee. 2-Alkyl-1,2,3,4-tetrahydroquinolines derivatives were obtained in high ee with chiral ruthenium catalyst alone, whereas 2-phenyl 1,2,3,4-tetrahydroquinoline and indoline derivatives were obtained in high ee using a binary system consisting of an achiral gold complex and chiral ruthenium complex (Fig. 33). The utility of this methodology have shown by synthesizing the tetrahydroquinoline alkaloid (–)Angustureine.

Optically active 5,6-dihydrophenanthridines have been prepared by using the chiral cationic ruthenium complex 25. In this methodology, the selection of counter anion again proved crucial in order to achieve high enantioselectivities (Fig. 34). A wide product range was generated, providing corresponding amines in the range of 75–92% ee.⁴⁰

A class of biologically and pharmaceutically important substructures have been synthesised by ruthenium-catalysed enantioselective hydrogenation. Optically enriched 1,2,3,4-

tetrahydro-1,8-naphthyridines have been prepared by using chiral cationic ruthenium complexes (Fig. 35). A wide range of substrates were converted into the products in ees up to 99%. Furthermore, chiral products prepared by this method have a potential to develop into modular P–N ligands.⁴¹

Zhang and co-workers developed direct reductive amination approach to obtain chiral primary amines. A new system identified, where ruthenium C3-TunePhos catalytic system was utilised to affect the following transformation, which makes use of ammonium acetate as the amine source and H₂ as the hydrogen source (Fig. 36).⁴² A wide range of substrates was screened, containing a diverse array of tolerable functional groups and chiral primary amines were obtained in up to 98% ee. Further, the utility of the current protocol was demonstrated by synthesizing a drug intermediate, tecalcet hydrochloride, on a gram scale.

2.4. Other metal-catalysed imine AH

Zhang *et al.* have screened a diverse range of phosphine-based ligands able to form active nickel catalysts in the AH of





Fig. 32 Ruthenium catalysed cascade reductive amination/asymmetric hydrogenation of range of quinoliny, indoliny and quinoxaliny-containing ketones.

1,2,3,4-Tetrahydroquinoline derivatives



Indoline derivatives

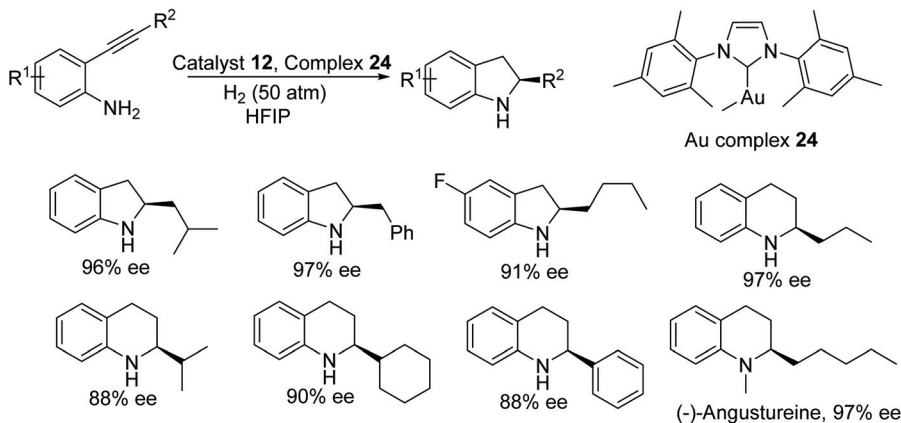


Fig. 33 One-pot protocol to construct chiral benzo-fused N-heterocycles via sequential intramolecular hydroamination and asymmetric hydrogenation.

N-sulfonyl imines.⁴³ Exhibiting one of the highest catalytic activities and an ee of 97% was the complex of the (*R,R*)-QuinoxP* ligand 27 (Fig. 37) in the reduction of 2-methyl-*N*-(1-phenylethylidene)propane-2-sulfonamides. Exploring the sub-

strate scope; *ortho*-substitution of the aromatic ring with either electron-donating or electron-withdrawing groups gave products in 97–99% ee. On the other hand, *meta*-substituted substrates proved challenging with substrates containing electron-





Fig. 34 Ruthenium catalyzed asymmetric reduction of phenanthridine derivatives.



Fig. 35 Ruthenium catalyzed asymmetric reduction of phenanthridine derivatives.

withdrawing groups affording lower yields and lower ees of 86–89%. Similar results were also exhibited by the *para*-substituted substrates. Changing the alkyl group in the substrate to an ethyl or *i*-propyl group gave products in lower enantioselectivities of 80% and 78% respectively and the use of fused cyclic rings provided the asymmetric products with 92–97% ee.

Zhang *et al.* have also investigated nickel-catalysed asymmetric hydrogenations with the employment of a range of chiral diphosphane ligands. Cyclic sulfamidate imines could be reduced asymmetrically with a nickel/Ph-BPE complex (Fig. 38). Initial studies with a range of chiral diphosphane ligands revealed BINAP and SegPhos ligands to be ineffective in the nickel-catalysed hydrogenation however the use of Ph-PBE **28** proved effective in the AH of the phenyl-cyclic sulfamidate imine, giving products in up to 92% ee. Focusing on the

substrate scope it was found that substituted phenyl groups affords improved results in some cases and enantioselectivities of 83–99%.⁴⁴

Diphosphine ligand **2** was also found to be effective in the Pd-catalysed AH of sulfonyl imines. The system proved effective under a low hydrogen pressure and in the presence of Lewis acids. AH of imines presented in Fig. 39 gave products in 95–99% ee however the catalyst system was less enantioselective for non-activated imines, which gave products of 0–75% ee. The procedure was further applied to cyclic sulfonyl imines that provided good enantioselectivity (59–90% ee) in the reductions.⁴⁵

The iron catalyst **29** was employed in the diastereoselective hydrogenation of *N*-alkylated chiral imines.⁴⁶ Reduction of a phenyl derivative of the imine with the catalyst system yielded the amine product in 96% yield and





Fig. 36 Asymmetric primary amine synthesis via reductive amination.

93:7 dr. Electron-donating substituents on the phenyl groups (electron-rich imines) made ideal substrates with the catalyst system giving products of up to 98:2 dr. On the other hand, electron-poor imines gave products in lower

enantioselectivity, *e.g.* with an imine containing a *para*-tri-fluoromethyl group giving a dr of 67:33. DFT calculations on the reaction mechanism showed there to be a lower energy in the transition state for hydrogenation of the *Re*-face as shown in Fig. 40 compared to the *Si*-face. Proving that most likely a concerted hydride transfer occurs through the *Re*-face of the imines.

Morris and co-workers have investigated the ability of the unsymmetrical iron P-NH-P' catalyst **30** in the asymmetric hydrogenation of activated imines. The base-metal precatalyst has been found to reduce a diverse range of *N*-phosphinoyl and *N*-tosyl aryl amines in good to excellent ee (Fig. 41). A DFT study showed that the role of the oxygen atom of the substituent on the activated imine nitrogen is significant and makes a hydrogen bond with the N-H of the iron catalyst.⁴⁷

An iron-based ferrocene phosphonium/hydridoborate catalyst **31**, was developed using Piers' borane [HB(C₆F₅)₂] followed by H₂ splitting. The obtained frustrated Lewis acid catalyst was applied to the asymmetric hydrogenation of various imines to generate chiral amines in moderate to good ee (Fig. 42).⁴⁸

Zhou *et al.* have demonstrated a rare application of palladium metal in the asymmetric hydrogenation of imines.⁴⁹ Even though significant research has been conducted on the synthesis of chiral cyclic ureas using a multicomponent strategy, this asymmetric hydrogenation protocol benefits from direct access to chiral cyclic ureas. Following this protocol,



Fig. 37 Nickel catalysed AH of *N*-sulfonylimines.



Fig. 38 Nickel catalysed AH of cyclic sulfamidate imines.





Fig. 39 Palladium catalysed AH of sulfonfylimines.

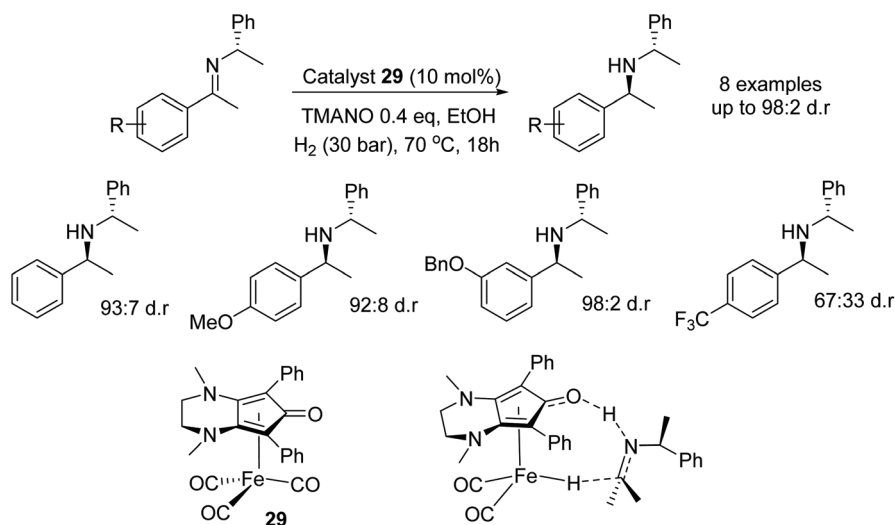
Fig. 40 Iron catalysed diastereoselective hydrogenation of *N*-alkylated chiral imines.

Fig. 41 Iron catalysed AH of activated imines.

asymmetric hydrogenation of 2-hydroxypyrimidine was achieved to furnish optically active chiral cyclic ureas in up to 99% ee (Fig. 43). A wide substrate scope has been demon-

strated, including mono- and disubstituted 2-hydroxypyrimidines. Furthermore, the chiral cyclic ureas can be converted to 1,3-diamines by hydrolysing the urea.



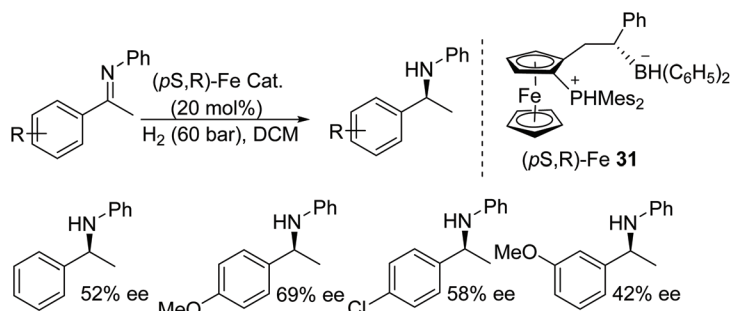
Fig. 42 Iron catalysed AH of *N*-alkylated imines.

Fig. 43 Palladium catalysed AH of mono- and disubstituted 2-hydroxypyrimidines.

3. Asymmetric transfer hydrogenation (ATH) of imines

3.1. Iridium-catalysed imine ATH

A very recent and detailed study of the ATH of C=N bonds in dihydroisoquinolines using chiral Cp*Ir(III) complexes revealed remarkably complex behaviour, including the observation of different kinetic orders of formation for each enantiomeric product.⁵⁰ The investigators were also able to conclude, from a very careful series of studies, that the iminium cation was the reduction substrate rather than the free imine. An IrCp* based hybrid catalyst of **33** was prepared using the chiral structure of the antibiotic vancomycin. The novel vancomycin–iridium(III) interaction was proved by using techniques such as MALDI-TOF, UV, circular dichroism (CD), Raman IR, and NMR. The hybrid complex was further applied to the ATH of

various cyclic amines in aqueous media under mild reaction conditions which furnished the corresponding cyclic amines in good to moderate ee in the respective buffer solutions (Fig. 44).⁵¹ Quinaldine was reduced in a MES (2-(4-morpholino)ethanesulfonic acid) 1.2 M buffer at pH 5 with an impressive 61% ee, whereas inversion of configuration was observed in the case of 3-methylbenzo[d]isothiazole 1,1-dioxide where a product of 42% ee was observed in phosphate buffer 0.1 M pH 8.

Gong *et al.* studied *N*-heterocyclic carbene-iridium catalysts to reveal that catalyst **34** exhibited metal-centred chirality that could be exploited in asymmetric reactions.⁵² Using catalyst **34** in an ATH reaction with ammonium formate as the hydrogen source facilitated reduction of a cyclic *N*-sulfonylimine in 99% ee. Under sodium formate or formic acid/triethylamine conditions, the reactions both proceeded slower and it was rationalised that the ammonium ion was crucial in the reaction.





Fig. 44 ATH of substituted amines using vancomycin as a chiral ligand.

Applying the catalyst system to a range of cyclic *N*-sulfonylimines, as in Fig. 45, the ATH of these revealed that in cases where R^1 was a phenyl group and R^2 a substituted-phenyl group, the catalyst system gave products in 96 to 98% ee. Also when R^2 was a methyl and R^1 were aryl groups, the products were obtained in 94 to 98% ee. The same trends were also seen with a range of alkyl groups at the R^2 position. With the results in hand, the method was applied to a half-gram scale of a bioactive compound with anti-HIV activity in 97% ee.

Rimoldi and co-workers have completed an interesting comparison of AH and ATH for the iridium-catalysed reduction

of various imine derivatives (Fig. 46).⁵³ This approach makes use of atropisomeric diphosphines and cyclic diamines as ligands for AH and ATH respectively. Four challenging classes of cyclic imine substrates were selected and studied under optimised reaction conditions using both the protocols. ATH proved to be a superior method for the synthesis of optically active cyclic amines with 3,4 dihydroquinolines and sulfonyl amines being formed in up to 86% ee whereas AH was found to be a method of choice in the case of isoquinolines and quinolines which gave chiral amines in ee up to 64% ee.

Catalyst 37 was found to reduce 1-phenyl-3,4-dihydroisoquinoline in 83% conversion and 63% ee whereas the rhodium analogue under the same conditions carried out the ATH in 66% conversion and just 3% ee. With the results in hand, Červený and co-workers explored the addition of Lewis and Brønsted acids to the Ir-catalysed system and found that the addition of anhydrous phosphoric acid (APA) increased both conversion and enantioselectivity to 99% and 86% respectively.⁵⁴ The substrate scope of catalyst 37 was expanded to substrates of the type shown in Fig. 47 with varying substituted-phenyl groups giving rise to products of 64–86% ee. Applying the methodology however to a dihydro- β -carboline derivative was less effective; providing the reduced product in just 50% ee.

Zhao *et al.* have developed a highly enantioselective method for the ATH of *N*-aryl and *N*-alkyl ketamines (Fig. 48).⁵⁵ The iridium catalyst **38a** aided by a chiral phosphoric acid ligand **38b** catalyses the ATH of ketamines using an alcohol as the hydrogen source. The diol was found to provide the highest enantioselectivity from a series of alcohols, as hydrogen sources, with DFT studies providing evidence for the formation of an iridium alkoxide as the reducing agent. High enantioselectivities were obtained when R^1 was alkyl or aryl and the *N*-group was either alkyl or aryl.

Over an extended period of intense investigations, Ward *et al.* have completed the highly successful optimisation of an Ir(III)-based catalyst system in which the environment of the protein streptavidin serves to direct the asymmetric transfer hydrogenation in an aqueous environment. Selective modification of the streptavidin structure permits fine-tuning of the resulting new synthetic metalloenzymes towards their substrates, and notably tetrahydroisoquinolines in particular.⁵⁶



Fig. 45 ATH of cyclic *N*-sulfonylimines.



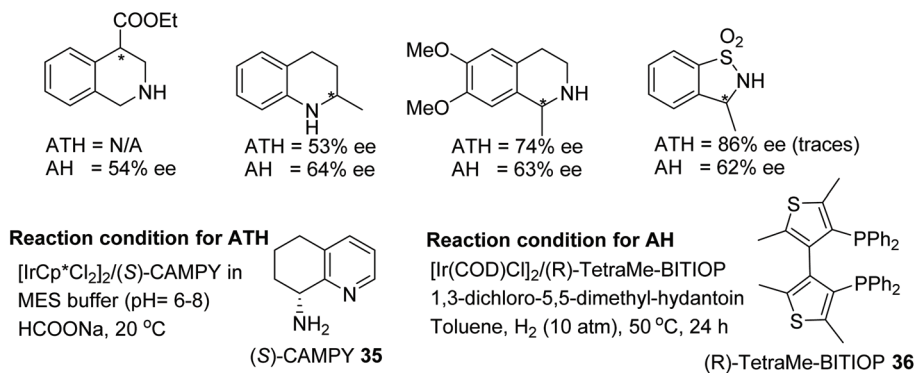


Fig. 46 Comparison of AH and ATH for the iridium-catalysed enantioselective reductions of various imine derivatives.



Fig. 47 ATH of 1-phenyl-3,4-dihydroisoquinoline derivatives.



Fig. 48 ATH of *N*-aryl and *N*-alkyl ketamines.

3.2. Rhodium-catalysed imine ATH

DKR-ATH of 5-alkyl cyclic sulfamidate imines have been reported by Lee and co-workers. This DBU promoted protocol utilises a Noyori-type chiral rhodium catalyst and HCOOH/DBU as a hydrogen source.⁵⁷ This particular process takes place through DBU promoted rapid racemisation of the cyclic imine substrates. Through this methodology a wide range of sulfamidates have been prepared in excellent diastereo- and enantioselectivities (Fig. 49).

A detailed computational study of the mechanism of transfer hydrogenation by Cp*Rh(III) complexes has been reported, revealing the importance of different substituents on the chelating ligand for optimal efficiency.⁵⁸

3.3. Ruthenium-catalysed imine ATH

An efficient methodology to synthesise optically active allylic amines has been demonstrated by Guijarro and co-workers. This protocol involves distereoselective transfer hydrogenation





Fig. 49 DKR-ATH of 5-alkyl cyclic sulfamidate imines.



Fig. 50 Distereoselective transfer hydrogenation of enantiomerically-pure α,β -unsaturated *N*-(*tert*-butylsulfinyl) ketimines.

of enantiomerically-pure α,β -unsaturated *N*-(*tert*-butylsulfinyl) ketimines which were then converted to allyl amines by removal of the sulfinyl group. Through this methodology, the enantiomer of interest can be synthesised in 97 to 99% ee simply by selecting the sulfinyl group with the appropriate absolute configuration (Fig. 50).⁵⁹

Noyori's complex **18a** was applied to the ATH of derivative of imines in the total synthesis of a range of dysoxylum alkaloids. The all-important stereogenic centre in both enantiomeric forms were obtained at by reducing the C=N bond (Fig. 54). Ruthenium catalysed asymmetric induction was affected by using sodium formate as a hydrogen source and the dysoxylum alkaloids were obtained in ees of up to 97% after methylation at the nitrogen. With the results at hand the mechanism was proposed to occur *via* the substrate approaching the catalyst through an N⁺-H...O=S interaction between the protonated imine and the oxygen on the sulfonyl group of the catalyst which is then further aided by a CH... π interaction as shown in Fig. 51.⁶⁰

The particular role of the η^6 -arene ligand in the ATH of dihydroisoquinolines has previously been the subject of detailed investigations.⁶¹ The effect of the level of electron-richness of the substituents on the fused aromatic ring of dihydroisoquinolines on rates of reduction by Noyori catalysts, studied by ¹H NMR spectroscopy has also been studied in depth.⁶²

Several papers have been published in the last decade describing the use of Ru(II) Noyori catalysts for the ATH of 1-aryl dihydroisoquinolines which, in contrast to 1-alkyl derivatives, are regarded as quite challenging substrates.

Generally, either an *ortho*-substituent is required to be present on the 1-aryl ring of the DHIQ for best results, or the fused ring must be electron-rich.⁶³ A recent solution to the challenge presented by DHIQs lacking both requirements was achieved by the addition of a methylfuran group to the basic N atom of the TsDPEN.⁶⁴ Novel derivatives of the C₂-symmetric diamine used in arene/Ru(II) ATH catalysts continue to be developed, including a series of recently reported, pyridinium-containing examples which facilitate ATH in aqueous solution.⁶⁵

A further application of catalyst **18a** in ATH was studied on dibenzo[*b,f*][1,4]oxazepines substrates by Bhanage and More.⁶⁶ Preliminary studies revealed the catalyst system to be dependent on the pH of the reaction, in cases where the pH was greater than 5 the conversion decreased drastically and it was found that at pH 4 the conversion reached 99% and afforded the reduced product in 93% ee. The substrate scope was expanded with R¹ as a methyl group that allowed the reduction of the mono substituted R⁴ group to yield products of 80–91% ee. Groups on R² gave products of 71–93% ee and di-substituted aryl rings gave products of 77–91% ee. Substrates with R¹ as an ethyl in turn produced products of 80–82% ee whilst a substrate with a phenyl group gave a product of 80% ee (Fig. 52).

A ruthenium catalysed chemo- and stereoselective synthesis of Δ^4 -isoxazolines have been demonstrated by Wills and Chew.⁶⁷ This challenging class of cyclic amines have been prepared using a mild reaction protocol and no side reaction owing to ring opening was observed. The protocol makes use of tethered ruthenium MsDPEN as a catalyst using HCOOH/





Fig. 51 ATH of dysoxylum alkaloids and a possible transition state.



Fig. 52 ATH of dibenzo[b,f][1,4]oxazepines derivatives.



Fig. 53 ATH of isoxazolium Salts.

TEA as a hydrogen source which gave the corresponding products in good to moderate ee (Fig. 53).

A new method of obtaining *N,N*-diamine ligands derived from a natural source ((-)-menthol) was investigated by Czarnocki *et al.* A newly formed ligand proved to act as chiral ligand in a ruthenium catalysed asymmetric transfer hydrogenation of a range of ketone and endocyclic imine substrates *e.g.* 1-methyl-3,4-dihydro-*b*-carboline, which were subsequently

converted to amines with excellent conversion and 72% ee (Fig. 54).⁶⁸

3.4. Other metal-catalysed ATH

Fan *et al.* have used a variety of alcohols as a hydrogen source in the asymmetric transfer hydrogenation of *N*-sulfonylimines (Fig. 55).⁶⁹ This palladium/zinc co-catalyst protocol required screening of wide range of primary and secondary alcohols as





Fig. 54 Application of a derivative of (–)-menthol in ruthenium catalysed ATH of 1-methyl-3,4-dihydro-β-carboline.



Fig. 55 Palladium catalysed ATH of *N*-sulfonylimines derivatives.

a hydrogen donor out of which MeOH was found to be the best. In this methodology, a Pd-hydride intermediate reduces *N*-sulfonylimines to the corresponding optically active amines in high ee.

4. Organocatalysed asymmetric imine reductions

The chiral alkene **43** reacted with a boron species to form a chiral boron-based Lewis acid able to catalyse the asymmetric hydrogenation of imines as illustrated in Fig. 56. Employment of the chiral boron species at 10 mol% could asymmetrically reduce imine substrates in 45–89% ee.⁷⁰

A frustrated Lewis pair of Piers' borane and (*S*)-tertbutyl-sulfonamide **44** has been applied to the ATH of the 2,3-disubstituted quinoxalines by Du and co-workers.⁷¹ Utilising ammonia borane as a hydrogen source this chiral Lewis acid pair reduced a variety of 2,3-disubstituted quinoxalines (Fig. 57). Interestingly, 2-alkyl-3-arylquinoxalines derivatives solely gave the *cis* products in up to 86% ee, whereas 2,3-dia-

alkylquinoxalines often furnished *trans* products with ees of up to >99%.

In a further application, the catalytic system using **44** was applied to the ATH of β-*N*-substituted enamino esters. Utilising ammonia borane as a hydrogen source, this chiral Lewis acid pair reduced a variety of β-*N*-substituted enamino esters in up to 91% ee. Further, the product was subjected to cyclisation to furnish the optically active β-lactam which produced >99% ee after recrystallization with hexane (Fig. 58).⁷²

A newly designed chiral ammonia borane catalyst was synthesised by Du and co-workers and applied to the ATH of imines and β-enamino esters (Fig. 59).⁷³ This protocol works through the dehydrogenation of the ammonia borane by the chiral phosphoric acid **45** which acts as a Brønsted acid. The chiral ammonia borane complex of **45** can be regenerated through the addition of ammonia borane and water which allows the use of the relatively more expensive CPA at very low loading *i.e.* 0.1%. The hydrogen transfer in this reaction from chiral borane to imine works through a 6-membered transition state which gave optically active imines in moderate to excellent ee.



Fig. 56 Chiral alkene borane catalysed AH of *N*-alkylated imines.





Fig. 57 ATH of the 2,3-disubstituted quinoxalines using a frustrated Lewis pair of Piers' borane and (S)-tertbutylsulfinamide.

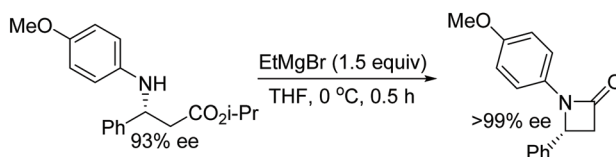


Fig. 58 CPA catalysed ATH of β -N-substituted enamino esters and construction of chiral β -lactam.

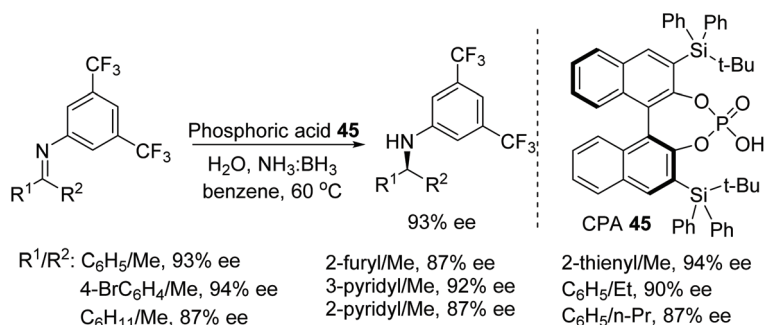


Fig. 59 CPA catalysed ATH of N-alkylated imines.

Another application of a chiral Brønsted acid for the ATH of indoles proceeding through an iminium ion intermediate has been reported (Fig. 60). A wide range of functional groups are tolerated by this *in situ* generated chiral phospho-

ric acid borane catalyst to obtain chiral indolines in the range of 64–96% ee. Theoretical studies support protonation at the C3 carbon followed by asymmetric transfer hydrogenation.⁷⁴



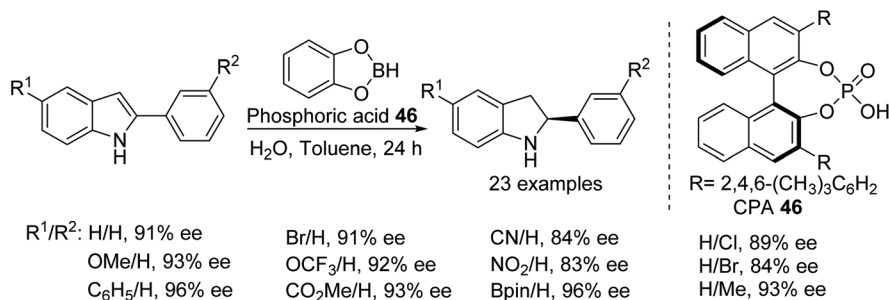


Fig. 60 CPA catalysed ATH of indole derivatives.

Peng and Akiyama have achieved a chiral phosphoric acid-catalysed asymmetric reduction of fluorinated alkynyl ketimines.⁷⁵ The mild reaction conditions allow a chemoselective reaction, resulting in reduction of only the imine bond without affecting the triple bond. The chiral phosphoric acid catalysed approach involves a benzothiazole derivative as a hydrogen source and produces optically active fluorinated propargylamines in excellent ee (Fig. 61). Furthermore, the obtained optically active fluorinated propargylamines have been transformed into biologically active 2-(trifluoromethyl)-1,2-dihydroquinolines with selective COX-2 inhibitory activity.

Speed *et al.* have synthesised a newly designed diazaphosphonium triflate catalyst **48** and applied it to the synthesis of chiral cyclic amines. A phosphonium cation-catalysed reaction proceeds through hydroboration or hydrosilylation of cyclic imines which gave the corresponding optically active heteroaryl pyrrolidines and piperidines in up to 94% ee at as low as 0.2% catalyst loading. This organocatalytic process tolerates imine substrates with thiophenes or pyridyl rings which in some cases are one of the limitations of metal catalysed ATH (Fig. 62).⁷⁶

Wang *et al.* have enantioselectively hydrogenated 2-substituted quinoline-type compounds using newly developed chiral

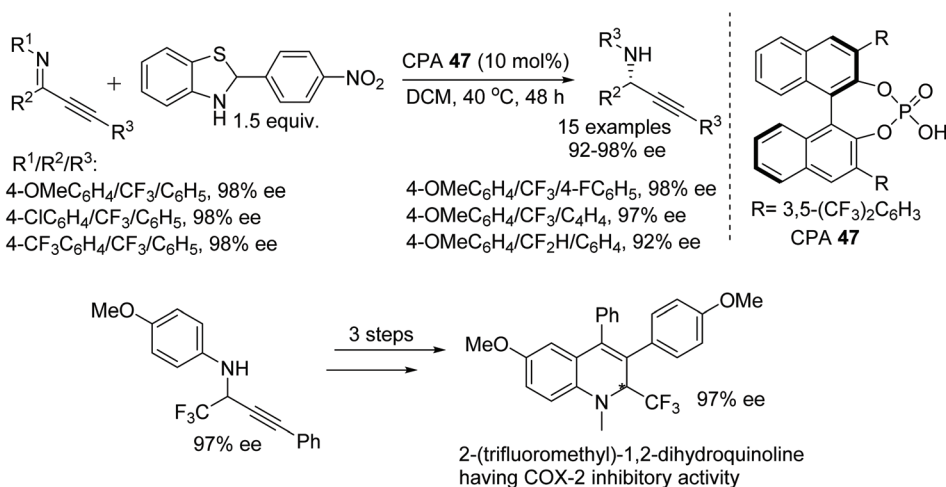


Fig. 61 CPA catalysed asymmetric reductions of fluorinated alkynyl ketimines and conversion of product into 2-(trifluoromethyl)-1,2-dihydroquinoline.



Fig. 62 Phosphonium cation-catalysed ATH of cyclic imines.





Fig. 63 Chiral bicyclic bisborane catalysts for asymmetric quinoline hydrogenation.



Fig. 64 Chiral bisborane catalysts applied to the asymmetric reduction of 2-vinyl-substituted pyridines.

bicyclic bisborane catalysts.⁷⁷ The borane **49** was employed in the hydrogenation of quinolines bearing an alkyl substituent (R^2 = alkyl), Fig. 63, giving products with high enantioselectivity. The method was found to also tolerate both conjugated and unconjugated olefins, alkynes and consecutive double and triple bond substituents at R^2 . For 2-substituted quinolines with aryl groups, Borane **50** was found to give products in up to 93% ee. The reaction system in this case is assisted by the addition of $[3,5-(CF_3)_2C_6H_3]_3P$ and tolerates phenyls with both electron-donating and electron-withdrawing groups.

In a further application, Wang *et al.* applied chiral bisborane catalysts in the asymmetric reduction of 2-vinyl-substituted pyridines.⁷⁸ In this procedure, hydroboration of the substituted pyridine occurs first to give a dihydropyridine intermediate which is subsequently converted to the enantiopure product through asymmetric transfer hydrogenation using borane **51**. A range of 2-styryl-substituted pyridines were asymmetrically reduced in high ee, Fig. 64, as well as both conjugated and unconjugated double and triple bonds. In a comparative study with metal-catalysed hydrogenations it was found that these resulted in the reduction of both the pyridine and olefin. The method was also applied on a gram scale of two 2-vinyl-substituted pyridines.

5. Conclusions

In summary, a variety of methods have been applied to the reduction of $C=N$ bonds using AH, ATH and organocatalytic reagents. To date, significant breakthroughs have been achieved in the reduction of $C=N$ bonds using a wide range of catalysts, ligands, hydrogen sources and solvents. Asymmetric reductions benefits from the right design of catalyst, choice of hydrogen source, solvents *etc.* and the diversity of methods which has been applied to this transformation is very impressive, and highly innovative. Several approaches are now available to the synthetic chemist and many of them are very general. The application of asymmetric $C=N$ reduction has a major role in obtaining chiral fine chemicals, bioactive pharmaceuticals intermediated and many target molecules. Although significant research has been carried out on imine reduction using a variety of methods, the combination of this with other processes including cascade reactions could offer new discoveries in the near future.

Conflicts of interest

There are no conflicts to declare.



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