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A photocatalytic superhydrophobic coating with p–n type BiOBr/ α -Fe₂O₃ heterojunctions applied in NO degradation†

Huiping Song,[✉] Shirui Zhang, Shuyan Cheng, Zhenlian Fan, Hongyu Gao and Fangqin Cheng

Coal combustion generates soot-type air pollution, and NO, as a typical pollutant, is the main haze-causing pollutant. The degradation of NO by means of photocatalytic superhydrophobic multifunctional coatings is both durable and economical. The precipitation method was employed to create a p–n type BiOBr/ α -Fe₂O₃ photocatalytic binary system. BiOBr/ α -Fe₂O₃ nanoparticles were combined with polydimethylsiloxane (PDMS) in a butyl acetate solution to produce a BiOBr/ α -Fe₂O₃/PDMS/butyl acetate emulsion, and photocatalytic superhydrophobic coatings were then prepared using a one-step cold-spraying method. Photocatalytic oxidation experiments were conducted using a low concentration of NO as the targeted degradant. The results indicate that BiOBr/ α -Fe₂O₃ photocatalytic heterojunctions were successfully prepared with NO removal up to 65%, indicating that the formation of p–n type heterojunctions enhances the light absorption range and improves the separation of photogenerated charge carriers. Furthermore, when the mass ratio of photocatalytic material to PDMS is 30:1, the photocatalytic superhydrophobic coating exhibits optimal performance, attaining a contact angle of 159.55° and NO degradation rate of 70.9%. The study also found that the photocatalytic superhydrophobic coating remained stable after undergoing cyclic degradation, acid and alkali resistance tests, and self-cleaning tests. The mechanism of photocatalytic superhydrophobic coatings was further explored, which provided new insights and a theoretical foundation for the development of self-cleaning urban environments.

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1 Introduction

Industrial coal combustion, biomass, and automobile exhausts emit a large amount of NO_x (95% NO),^{1,2} which leads to the formation of secondary organic aerosols, triggering haze, acid rain, and photochemical smog, while exacerbating ozone levels and other secondary pollutants, and posing a serious threat to both the environment and human health.³ Photocatalytic oxidation is currently the most environmentally friendly, economical, and efficient technology for purifying low concentrations of NO_x in the air.^{4,5} Which can convert NO_x into non-toxic nitrate with low energy consumption, no need for reductants and fuel gas, and high economic benefits and treatment efficiency.^{6,7}

The degradation of NO *via* TiO₂ was first reported by Pichat and Courbon in 1982 and 1984.^{8,9} Although photocatalytic technology demonstrates potential for degrading NO, it still faces some challenges. Most photocatalytic materials are only

responsive to UV light, have low utilisation of sunlight.^{10,11} Have low degradation efficiency for outdoor air pollutants, have short lifetimes, are difficult to regenerate, are difficult to recycle, require multiple coatings, and can be costly.^{12,13} Therefore, the development of efficient and stable visible light catalysts and the search for multifunctional materials with long-lasting performance, is both urgent and necessary.

In recent years, photocatalytic materials based on bismuth (Bi) have emerged as promising candidates for visible light response,¹⁴ including BiOBr, Bi₂O₃, BiVO₄, Bi₂O₂CO₃, *etc.*, especially BiOBr, as a p-type semiconductor, has been favoured by researchers due to its nanosheet structure and high optical stability,¹⁵ nevertheless, upgrading the photocatalytic activity of BiOBr to meet practical applications remains a challenge. The construction of a heterojunction is an effective strategy to improve the photocatalytic activity of BiOBr. This further promotes the efficient transfer of photogenerated electron–hole pairs while preserving the strong oxidation capability of the pristine material. α -Fe₂O₃ is a narrow bandgap n-type semiconductor with sufficient stability and absorption in the visible spectrum. It is derived from abundant and environmentally friendly raw materials and possesses excellent conductivity, enabling high discharge and charging flow rates. Additionally,

Institute of Resources and Environmental Engineering, Shanxi University, Shanxi Yellow River Laboratory, Taiyuan, China. E-mail: songhp@sxu.edu.cn

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it features a high conduction band position and improves carrier separation and transport, indicating a strong reduction capability.^{16,17} Thus, a p–n heterojunction was established between BiOBr and α -Fe₂O₃ to improve the migration rate of photogenerated carriers within the composites and to enhance their photocatalytic activity.¹⁸

Technological advances have driven the development of multifunctional coatings, particularly photocatalytic superhydrophobic coatings, which offer lasting, economical and environmentally friendly advantages in degrading outdoor air pollutants.^{19,20} These coatings employ micro- and nanostructures and low surface energy to cause liquids to bead up into spheres, which are constructed with micro- and nanoparticles of photocatalysts to form a structure that improves hydrophobicity and photocatalytic degradation of pollutants, and ultimately enabling self-cleaning through the 'Lotus effect'.^{21–23} Liu *et al.*²⁴ developed photocatalytic superdouble sparse coatings (FTS coatings) that respond to visible light by creating a surface roughness structure composed of WO₃–TiO₂ nanorods/SiO₂, while also providing low surface energy with fluorosilane. The coating exhibited good photocatalytic activity for NO degradation, with a degradation efficiency of 47.8%. The coating's robustness was demonstrated through UV aging, rinsing, and immersion in acid, salt, and alkali solutions. However, the coating contains fluorine-containing substances that can cause secondary pollution during use. Liu *et al.*²⁵ developed a superhydrophobic photocatalytic coating utilizing WO₃/TiO₂ photocatalytic particles and polydimethyl siloxane (PDMS) without the incorporation of fluorine. The contact angle of the coating reached 166.32°, and the WCA remained above 145° after 30 wear tests. The degradation efficiency of NO was up to 61.41% under visible light. Furthermore, the WO₃/TiO₂/PDMS coating exhibited a synergistic effect of self-cleaning and photocatalysis for NO degradation with good stability. During the preparation process, the coating was combined with WO₃ and TiO₂ to enhance the material's photoresponsive range. Additionally, it was modified with PDMS to reduce surface energy, making it more practical and environmentally friendly for applications.

Here, based on the above analysis, the p–n type BiOBr/ α -Fe₂O₃ heterojunction photocatalytic superhydrophobic fluorine-free coatings were prepared by a one-step cold spraying method in this study, and the physicochemical properties of the photocatalytic materials as well as the mechanism of the formation of the heterostructures were investigated in depth. In addition, the stability, acid and alkali resistance, and self-cleaning properties of the photocatalytic superhydrophobic coatings were evaluated in this study, and their mechanisms of action were further explored.

2 Materials and methods

2.1 Preparation of BiOBr/ α -Fe₂O₃ hydrophobic coating

Solution A was prepared by dispersing 6 mmol of Bi(NO₃)₃·5H₂O in 44 mL of ethylene glycol solvent. Solution B was prepared by weighing an appropriate amount of α -Fe₂O₃ and stirring it with Solution A. Solution C was obtained by stirring

6 mmol of NaBr powder in 44 mL of deionised water. Solution C was then added to Solution B and stirred for 3 hours at room temperature. The BiOBr/ α -Fe₂O₃ photocatalytic composites were obtained by filtering the mixed solution, washing it with anhydrous ethanol and deionised water, and drying it in an oven at 60 °C for 10 hours²⁶ (the optimum ratio of BiOBr to α -Fe₂O₃ was obtained from the pre-experiments as 15 : 1).

A photocatalytic hydrophobic coating was produced using the cold spray method. To prepare the coating, 100 mg of PDMS and 10 mg of hardener were dissolved in 30 mL of butyl acetate and stirred for 15 minutes until complete dissolution was achieved. Subsequently, 1.5 g, 2 g, 2.5 g, 3 g, and 4 g of photocatalytic material were added to the solution in mass ratios of 15 : 1, 20 : 1, 25 : 1, 30 : 1, and 40 : 1, respectively. The mixture was stirred for 30 minutes. 3–4 mL of the well-mixed solution was sprayed uniformly on a clean metal plate using a spray gun. The plate was then cured in an oven at 80 °C for 1 hour to prepare the photocatalytic hydrophobic coating by cold spraying.

2.2 Characterization

The samples were analysed using a scanning electron microscope (SEM-EDS, JSM-IT500HR, Hitachi) at 10 kV to determine their microscopic morphology and elemental distribution characteristics. X-ray diffraction (XRD, Rigaku-Smartlab) was used to characterise and analyse the physical structure of the photocatalytic materials. The test conditions were as follows: Cu target rays were used at a wavelength of 0.15418 nm, with a test voltage of 50 kV and a current of 40 mA. The wide-angle scanning range was set to $2\theta = 10^\circ$ – 80° . Surface characteristic groups of the photocatalytic materials were analysed using Fourier transform infrared spectroscopy (FT-IR, Bruker NVENIO-S) before and after the reaction. The samples were vacuum-dried and treated at 60 °C for 6 hours prior to testing. FT-IR testing was conducted in the wavelength range of 400–4000 cm^{−1}. The BET ASAP 2460 type N₂ physical adsorption and desorption apparatus tested the adsorption–desorption curves of the samples, pore size distributions, and compared the specific surface areas of the materials. X-ray photoelectron spectroscopy (XPS) was used to characterise the chemical state of various photocatalysts, with Al K α -rays ($h\nu = 1486.6$ eV) as the excitation source. Charge correction was performed using the C 1s (284.4 eV) binding energy as an energy standard. The absorbance and light absorption range of the samples were determined using an Agilent-Cary 4000 UV-vis spectrophotometer.

2.3 Photodegradation experiment

The NO degradation rate of the samples was evaluated using a continuous flow reactor to assess the performance of the photocatalytic materials, as shown in Fig. 1. The reactor, made of acrylic plate with a volume of 500 mL, was covered with quartz glass and featured a cooling circulating water layer on the outside. A xenon lamp (300 W) was placed above the quartz glass to simulate natural light. To conduct the photocatalytic reaction, we precisely weighed 50 mg of the sample and evenly spread it in a 35 mm diameter glass Petri dish. Next, we added



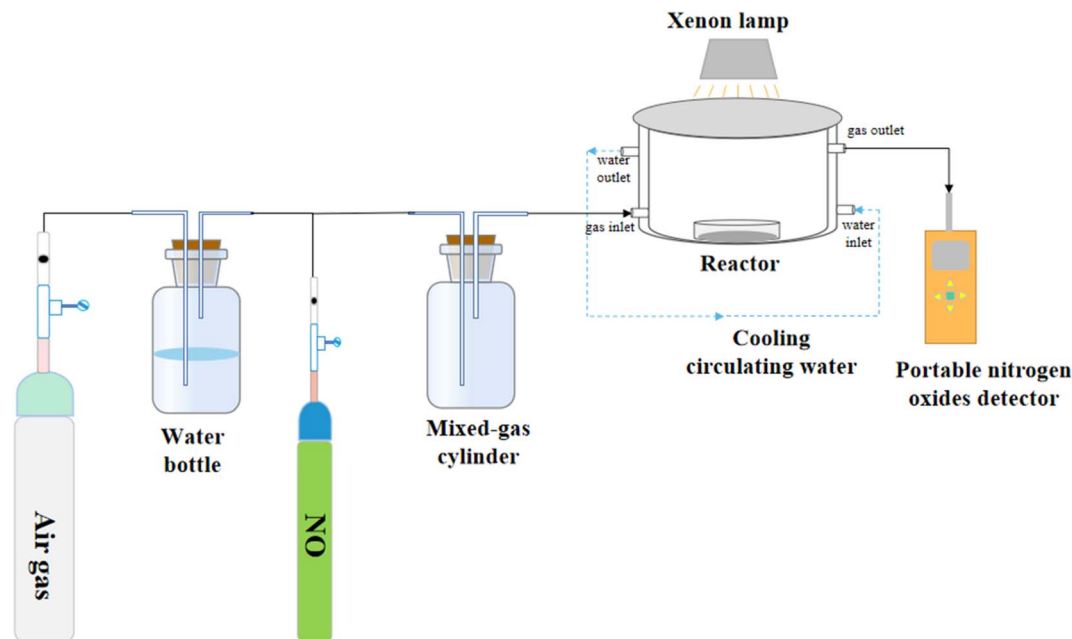


Fig. 1 Schematic diagram of the reaction unit for photocatalytic degradation of NO.

5 mL of ethanol and ultrasonicated the mixture for 5 minutes to ensure uniform dispersion. The processed sample was then dried in an oven at 60 °C and cooled to room temperature before conducting the degradation experiments. For the photocatalytic degradation of NO by superhydrophobic coatings, we directly placed the coating into the reaction for the degradation experiments. Air and NO at a concentration of 400 ppm were mixed in a gas-mixing cylinder at flow rates of 15 mL min⁻¹ and 40 mL min⁻¹, respectively, resulting in a final concentration of 83 ppm after dilution. The experiment began with a dark reaction phase to achieve adsorption equilibrium. Subsequently, the light was activated to initiate the reaction. The concentration of NO was continuously monitored in real-time using a portable NO detector and recorded every 2 minutes throughout the 40 minute reaction period. The NO removal rate subsequent to light exposure was calculated as follows:

$$\eta = \left(\frac{C_0 - C}{C_0} \right) \times 100\% \quad (1)$$

where C is the measured concentration of NO in the reactor after the light is turned on, and C_0 is the equilibrium concentration of NO in the reactor before the light is turned on.

3 Results and discussion

3.1 Performance testing of p-n type BiOBr/ α -Fe₂O₃ heterojunction

3.1.1 Micro-morphological analysis. The morphology and microstructure of the prepared samples were examined using scanning electron microscopy (SEM). As illustrated in Fig. 2(a) and (b), the typical morphologies of α -Fe₂O₃ and BiOBr were observed. The α -Fe₂O₃ morphology exhibits cubic and sea urchin structures, with cube sizes of approximately 500 nm and

sea urchin-like structures formed by several nano-axes, each with a size of about 110 nm.²⁷ The pristine BiOBr is composed of stacked nano-sheet layer particles, with each nanosheet having a size of about 100 nm and having an average thickness of 20 nm. Fig. 2(c) demonstrates the topography of BiOBr/ α -Fe₂O₃, emphasizing the deposition of a large number of BiOBr nano-sheet structures on the surface of the nanoclusters formed by α -Fe₂O₃. This results in the creation of a heterogeneous structure that effectively inhibits the clustering phenomenon of nano-BiOBr. EDS and mapping analysis of the BiOBr/ α -Fe₂O₃ material, as shown in Fig. 2(d and e), unequivocally demonstrate the presence of O, Fe, Bi, and Br elements.

3.1.2 XRD analysis. X-ray diffraction (XRD) analysis was conducted to determine the crystal structures of the samples, as shown in Fig. 3. In comparison with the standard card for BiOBr (JCPDS 73-2061), pure BiOBr was identified at the 2θ positions of 10.9°, 21.9°, 25.2°, 31.7°, 32.2°, 34.1°, 39.4°, 46.2°, and 57.1°. The characteristic diffraction peaks of BiOBr, corresponding to the (001), (002), (101), (102), (110), (111), (112), (200), and (212) crystal planes of BiOBr, respectively. Comparing with the standard card for α -Fe₂O₃ (JCPDS 79-1741), the characteristic diffraction peaks of Fe₂O₃ were observed at 2θ positions of 24.08°, 33.19°, 35.67°, 40.84°, 49.47°, 53.97°, 57.46°, 62.39°, and 63.96° for a single α -Fe₂O₃, corresponding to the (012), (104), (110), (113), (024), (116), (122), (214), and (300) crystal planes of Fe₂O₃. This confirms that the prepared α -Fe₂O₃ exhibits a cubic structure. The diffraction peaks of BiOBr/ α -Fe₂O₃ clearly indicate that the addition of α -Fe₂O₃ does not have any significant impact on the crystal and lattice structure of BiOBr, while maintaining a striking resemblance to that of pure BiOBr. The only notable difference is the increased intensity of the diffraction peak at the 32.2° position for BiOBr/ α -Fe₂O₃, which is considerably stronger than that of BiOBr, which is primarily



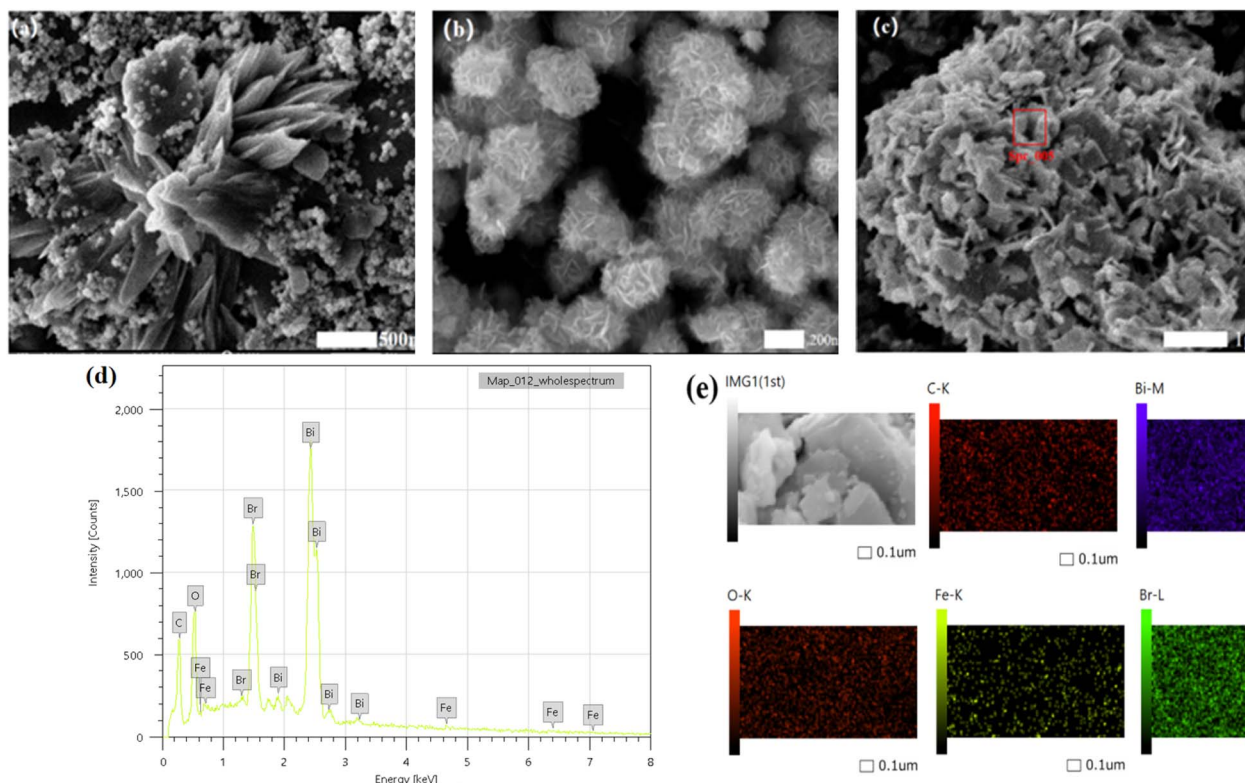


Fig. 2 SEM (a) α - Fe_2O_3 ; (b) BiOBr; (c) BiOBr/ α - Fe_2O_3 ; (d) BiOBr/ α - Fe_2O_3 EDS; (e) BiOBr/ α - Fe_2O_3 mapping.

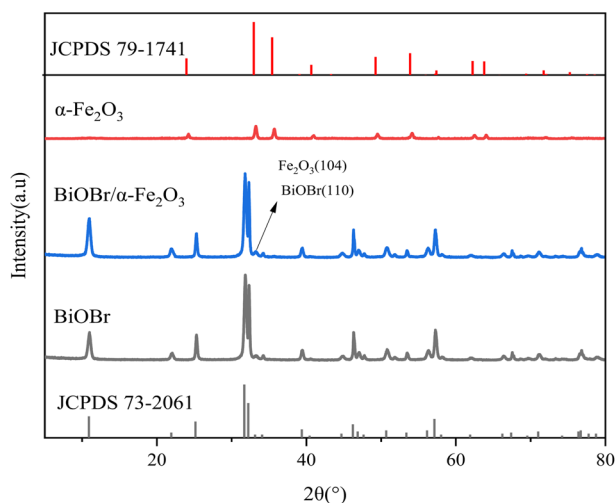


Fig. 3 XRD of BiOBr/ α - Fe_2O_3 .

due to the incorporation of α - Fe_2O_3 and the overlap of its (104) crystallographic plane with the BiOBr (110) crystallographic plane, and thus the formation of the BiOBr/ α - Fe_2O_3 composite can be inferred. Meanwhile, the absence of other diffraction peaks from α - Fe_2O_3 in the BiOBr/ α - Fe_2O_3 is attributed to the weak intensity of the diffraction peaks of a single α - Fe_2O_3 and the small quantity added.

3.1.3 XPS analysis. X-ray photoelectron spectroscopy (XPS) was employed to accurately determine the chemical state and

elemental composition of oxygen in the BiOBr/ α - Fe_2O_3 composite. Fig. 4(a) presents the XPS spectrum of Bi 4f, which reveals two prominent peaks at 159.08 eV and 164.39 eV, corresponding to Bi 4f_{7/2} and Bi 4f_{5/2}, respectively. This indicates that Bi is primarily present in its trivalent chemical state.^{28,29} The XPS spectrum of Br is shown in Fig. 4(b), where two strong peaks centred at 67.87 eV and 68.82 eV were observed, caused by Br 3d_{5/2} and Br 3d_{3/2}, respectively, confirming the presence of Br⁻.³⁰ The XPS spectra of Fe in Fig. 4(c) show the presence of Fe 2p_{3/2} and Fe 2p_{1/2} peaks at 711.22 eV and 723.5 eV, respectively. In addition, there is an oscillating satellite line in the map at 719 eV, which is a satellite peak of the Fe 2p_{3/2} peak and neither overlaps the Fe 2p_{3/2} peak nor the Fe 2p_{1/2} peak. In addition, there appears to be another satellite peak at 733 eV, which is speculated to be possibly the satellite peak of Fe 2p_{1/2}. This is consistent with the peak observed in α - Fe_2O_3 and agrees with the XRD analysis.^{31–34} Fig. 4(d) clearly displays the XPS spectra of O for both BiOBr and BiOBr/ α - Fe_2O_3 . The fitted peak at 530.3 eV in the XPS spectrum of O for BiOBr unambiguously corresponds to Bi³⁺-O. The composite material exhibits a notable blueshift of 0.64 eV compared to BiOBr, which can be attributed to the higher electronegativity of oxygen attracting more electrons in the surrounding area. The peaks at 531.32 eV and 532.61 eV in the spectra correspond to the OV and O₂⁻ in the adsorbed water molecules, respectively. These results confirm the simultaneous presence of BiOBr and α - Fe_2O_3 species in the composites, as supported by SEM, EDS, and XPS studies.



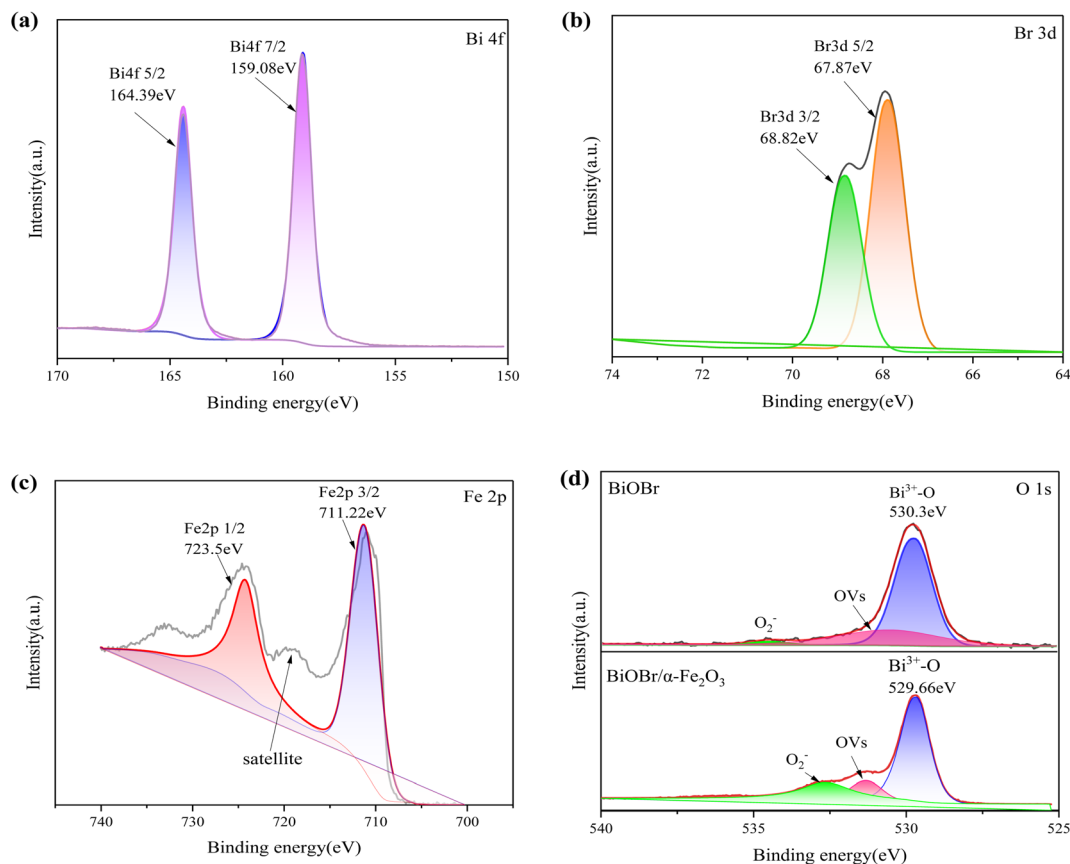


Fig. 4 XPS spectrum of BiOBr/ α -Fe₂O₃ (a) Bi 4f; (b) Br 3d; (c) Fe 2p; (d) O 1s.

3.1.4 UV-vis DRs analysis. The optical properties of the photocatalytic materials were analysed by ultraviolet-visible diffuse reflectance spectroscopy (UV-vis DRs). The UV-vis diffuse reflectance spectra of the samples are presented in Fig. 5(a), which shows that the light absorption edges of α -Fe₂O₃ and BiOBr are approximately 450 nm and 650 nm, respectively, and the absorbance of α -Fe₂O₃ is significantly stronger than that of BiOBr in the visible range, whereas the absorption edges of the two composites are red-shifted, and the intensity of the

photoresponsive signal is significantly increased in the range of 400–800 nm, indicating that electron–hole pairs are more readily generated under UV-visible irradiation due to the narrow band gap of α -Fe₂O₃. Through the Kubelka–Munk formula, as in eqn (2), the absorbance spectra can be converted into bandgap spectra based on the absorbance spectra, and since both α -Fe₂O₃ and BiOBr are indirect bandgap semiconductors, then $n = 2$. The energy band gaps of the materials are further calculated, as shown in Fig. 5(b), and the energy band gaps of

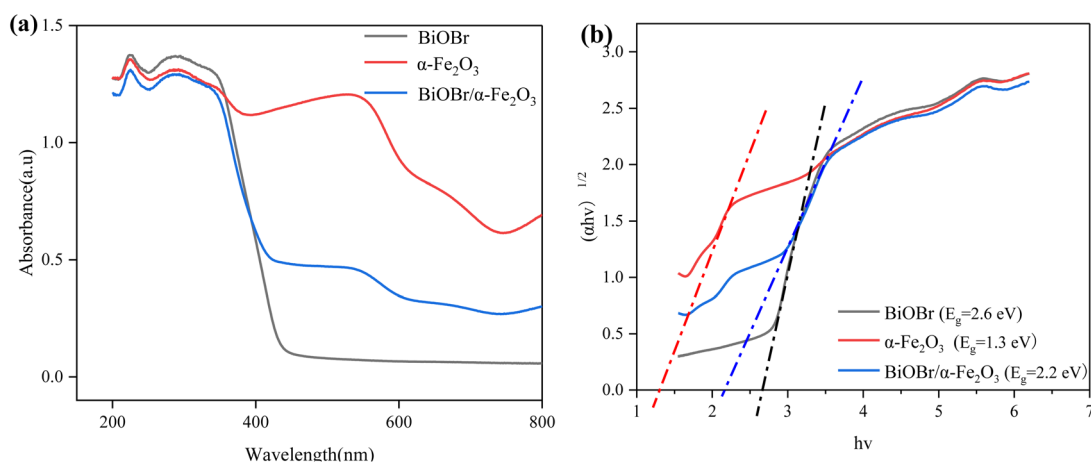


Fig. 5 (a) UV diffuse reflectance spectrum of BiOBr/ α -Fe₂O₃; (b) band gap spectrum of BiOBr/ α -Fe₂O₃.



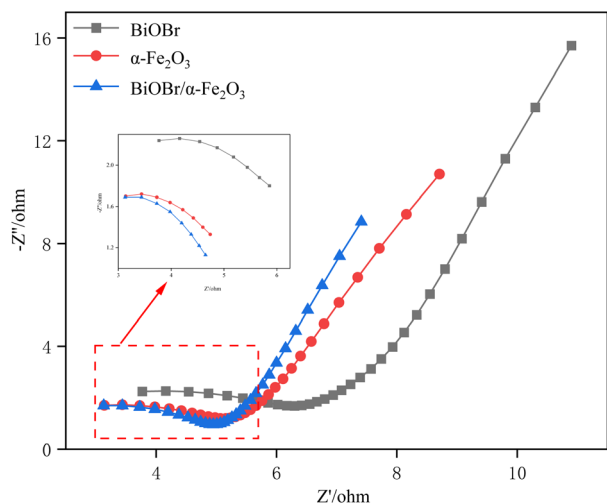


Fig. 6 Nyquist plots of BiOBr, α -Fe₂O₃ and BiOBr/ α -Fe₂O₃.

α -Fe₂O₃, BiOBr, and BiOBr/ α -Fe₂O₃ are 1.3 eV, 2.6 eV, and 2.2 eV, respectively.

$$(\alpha h\nu)^{\frac{1}{n}} = A(h\nu - E_g) \quad (2)$$

where, α —absorbance of UV-vis diffuse reflectance; h —Planck's constant; ν —frequency of light; $h\nu$ —1024/ λ ; A —constant, which

has no effect on the forbidden bandwidth; n —determined by the type of optical jump of the semiconductor (1/2 for direct band gap semiconductors and 2 for indirect band gap semiconductors).

3.1.5 EIS analysis. Electrochemical impedance spectroscopy (EIS) is a commonly used photoelectrocatalytic method to study photoelectrocatalytic performance. The general Nyquist plot consists of 'semicircle (high frequency) + tail (low frequency)', in which the arc radius of the semicircle reflects the mobility of the photogenerated carriers, and the higher the mobility of the carriers, the smaller the arc radius.³⁵ The Nyquist diagrams of BiOBr, α -Fe₂O₃ and BiOBr/ α -Fe₂O₃ as shown in Fig. 6, are composed of incomplete semicircles and straight lines with slopes of 45°, and it can be seen in the inset that the radius of semicircle of the composite material BiOBr/ α -Fe₂O₃ is obviously smaller than that of BiOBr and α -Fe₂O₃, which suggests that the construction of heterojunctions really improves the photogenerated carriers' separation efficiency.

3.2 Photocatalytic degradation of NO by p-n type BiOBr/ α -Fe₂O₃

The study investigated the photodegradation performance of three photocatalytic materials, α -Fe₂O₃, BiOBr, and BiOBr/ α -Fe₂O₃, on NO. As shown in Fig. 7(a), α -Fe₂O₃ had almost no

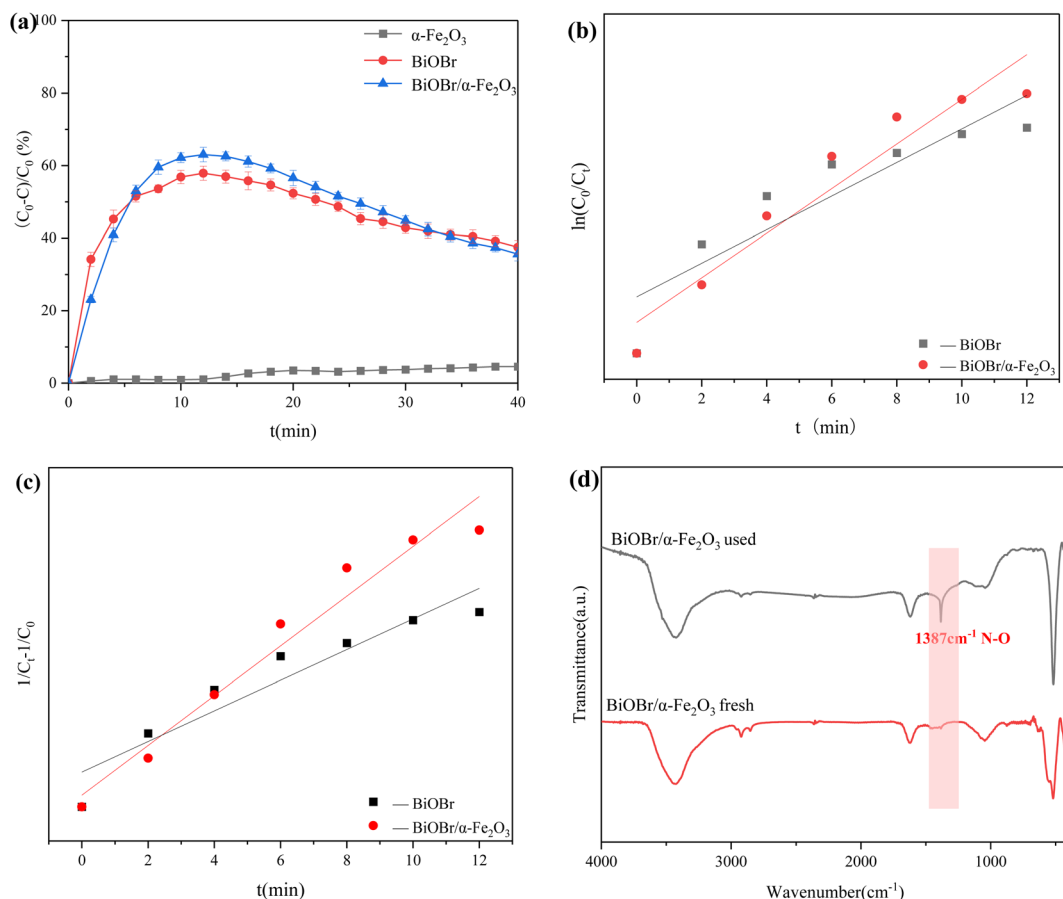


Fig. 7 (a) Degradation efficiency of NO by different photocatalytic materials; (b) primary kinetic analysis; (c) secondary kinetic analysis; (d) comparison of FTIR spectra of BiOBr/ α -Fe₂O₃ before and after reaction.



Table 1 Comparison of kinetic modelling parameters for NO degradation by photocatalytic materials

Kinetic model	Parameter	BiOBr	BiOBr/ α -Fe ₂ O ₃
First-order kinetic model	R^2	0.82	0.92
	k_1 (min ⁻¹)	0.064	0.085
Second-order kinetic model	R^2	0.90	0.96
	k_2 (min ⁻¹)	0.0011	0.0018

ability to degrade NO under xenon lamp irradiation, whereas BiOBr achieved a degradation rate of up to 58% within 10 minutes. The product was enriched on the surface of the catalyst, leading to a reduction in available sites. Consequently, as the enrichment of the product on the surface of the catalyst, the active sites decreased, and the degradation efficiency gradually decreased, and the degradation efficiency was 40% after 40 minutes of reaction. The degradation efficiency of BiOBr/ α -Fe₂O₃ was the highest among the tested materials, with a degradation rate of NO reaching 65% within 10 minutes. This was mainly due to the large BET specific surface area of BiOBr/ α -Fe₂O₃, which increases the active sites of the reaction, and the formation of the heterojunction enhances the response to visible light, which improved the photocatalytic activity. The kinetic mechanism of the degradation of photocatalytic materials was further analysed. The degradation effect of α -Fe₂O₃ on NO is negligible. Consequently, only the kinetic models of BiOBr and BiOBr/ α -Fe₂O₃ were examined for the degradation of NO by photocatalytic materials. The first-order and second-order kinetic analyses of NO degradation by these materials are presented in Fig. 7(b) and (c), respectively. By comparing the kinetic model parameters presented in Table 1, it was determined that the kinetic models of BiOBr and BiOBr/ α -Fe₂O₃ degradation of NO were more closely with the second-order

kinetic model. The reaction rates are $11 \times 10^{-4} \text{ min}^{-1}$ and $18 \times 10^{-4} \text{ min}^{-1}$, respectively, indicating that the formation of a heterojunction enhances the photocatalytic activity of the materials, which is conducive to the photocatalytic reaction and accelerating the degradation rate of NO.

The properties of the photocatalytic materials were further analyzed by comparing the FT-IR spectra of BiOBr/ α -Fe₂O₃. As shown in Fig. 7(d), the FT-IR spectra of BiOBr/ α -Fe₂O₃ before and after the reaction remained largely unchanged. The spectra exhibited absorption peaks at 3435 cm⁻¹ and 1637 cm⁻¹, primarily attributed to the stretching and bending vibrations of the O-H bonds in the adsorbed water. Additionally, the absorption peak at 526 cm⁻¹ was attributed to the telescopic vibration peak of the Bi-O, which indicates the stability of the material. However, the absorption peak at 1387 cm⁻¹ in the spectrum of BiOBr/ α -Fe₂O₃ after the reaction originated from the N-O bond in nitrate, which proves the degradation of NO by BiOBr/ α -Fe₂O₃ with the production of nitrate.³⁶ As the reaction time increased, the produced nitrate attached to the surface of the photocatalytic material, and the active sites were further reduced. This, in turn, led to a gradual decrease in the photocatalytic degradation efficiency of NO.

3.3 Mechanistic analysis of p-n type BiOBr/ α -Fe₂O₃ photocatalytic heterojunction mechanism

The energy band gap of α -Fe₂O₃ and BiOBr were obtained through UV diffuse reflection as 1.3 eV and 2.7 eV, respectively. The conduction-band (CB) and valence-band (VB) potentials of α -Fe₂O₃ and BiOBr were calculated using empirical formulas,³⁷ as presented in eqn (3) and (4). The X -value for α -Fe₂O₃ is 4.78 eV,³⁸ resulting in E_{CB} and E_{VB} values of -0.37 eV and 0.93 eV, respectively. The X value of BiOBr is 6.17 eV,³⁹ resulting in E_{CB} and E_{VB} values of 0.32 eV and 3.03 eV, respectively. This

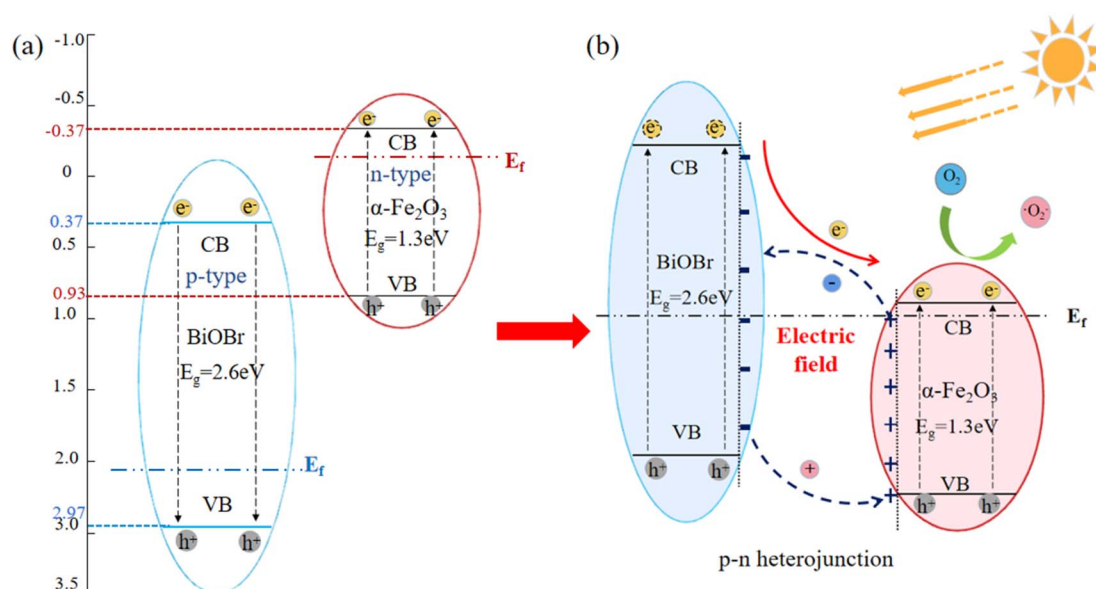


Fig. 8 Heterogeneous structure building mechanism diagram for p-n type BiOBr/ α -Fe₂O₃ photocatalysis. (a) Schematic electronic structures of BiOBr and α -Fe₂O₃; (b) heterojunction mechanism diagram for p-n type BiOBr/ α -Fe₂O₃ photocatalysis.



leads to the schematic electronic structures of the two materials, as illustrated in Fig. 8(a). The potential photocatalytic mechanism of the BiOBr/ α -Fe₂O₃ heterojunction is further analysed as illustrated in Fig. 8(b). α -Fe₂O₃ is an n-type semiconductor with a Fermi energy level close to the conduction band, while BiOBr is a p-type semiconductor with a Fermi energy level close to the valence band. When α -Fe₂O₃ is combined with BiOBr, the semiconductor experiences local band bending, followed by electron flow from α -Fe₂O₃ to BiOBr, leading to the accumulation of negative charges in the BiOBr region near the heterojunction, and the diffusion of holes diffuse from BiOBr to α -Fe₂O₃, causing a significant buildup of positive charges in the α -Fe₂O₃ region near the heterojunction. This charge redistribution continues until the Fermi energy level reaches equilibrium, forming an internal electric field in the direction from α -Fe₂O₃ to BiOBr, the generation of heterojunction, preventing the charge transfer from α -Fe₂O₃ to BiOBr. When there is light irradiation, both BiOBr and α -Fe₂O₃ can absorb visible light to generate photogenerated electrons and holes. Under the influence of the internal electric field and the energy band structure, the photogenerated electrons from the valence band of BiOBr migrate to the valence band of α -Fe₂O₃, while the photogenerated holes are left on the conduction band of BiOBr. The transfer of photocatalytic carriers can be promoted through the p-n junction interface between BiOBr and α -Fe₂O₃, which improves the activity of the photocatalyst.^{40,41}

$$E_{CB} = X - E_C - 0.5E_g \quad (3)$$

$$E_{VB} = E_{CB} + E_g \quad (4)$$

where, E_{CB} , E_{VB} —conduction band (CB), valence band (VB) potentials; E_C —energy of free electrons on the hydrogen scale

(about 4.5 eV); X —electronegativity of the semiconductor; E_g —energy band gap of the semiconductor.

3.4 Performance testing of photocatalytic superhydrophobic coatings

3.4.1 Effect of different photocatalytic materials doping on coating performance. The preparation of superhydrophobicity relies on a micro–nano rough structure and low surface energy. The microsurface of the photocatalytic superhydrophobic coatings was characterized using scanning electron microscopy (SEM), as shown in Fig. 9. The surface displays protruding structures, which are mainly attributed to the incorporation of photocatalytic material in the coatings, resulting in a micro–nano rough structure. Fig. 9(d) illustrates the mapping scan of the coating with a 30 : 1 mass ratio of photocatalytic material to PDMS. The presence of C, O, and Si elements indirectly confirms the successful grafting of oxy silane onto the surface of the photocatalytic material. This indicates the incorporation of a low-surface-energy substance (PDMS) during the formation of the rough structure. Combined with Fig. 10(a), the hydrophobicity of the surface improved as the proportion of photocatalytic material increased, resulting in a rougher surface. The photocatalytic degradation effect also increased. When the mass ratio of photocatalytic material to PDMS was 30 : 1, the contact angle reached 159°, and the degradation effect of NO was 70.9%. However, when the proportion of photocatalytic material was increased to 40 : 1, the contact angle began to decrease again. This phenomenon was attributed to an excess of photocatalytic material, which caused an accumulation of particles and a reduction in surface roughness. These findings further support the notion that the superhydrophobic performance of the coating is due to the combination of micro–nano rough surfaces and low surface energy materials. Based on the

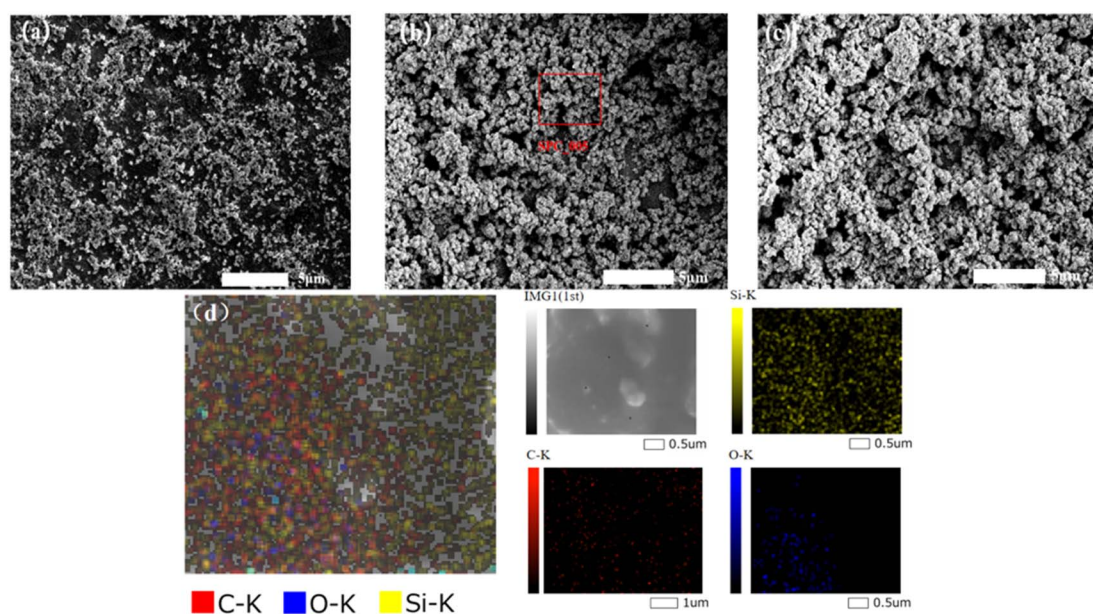


Fig. 9 Effect of different ratios of materials on the morphology of photocatalytic superhydrophobic coatings (a) 20 : 1; (b) 30 : 1; (c) 40 : 1; (d) mapping (30 : 1).



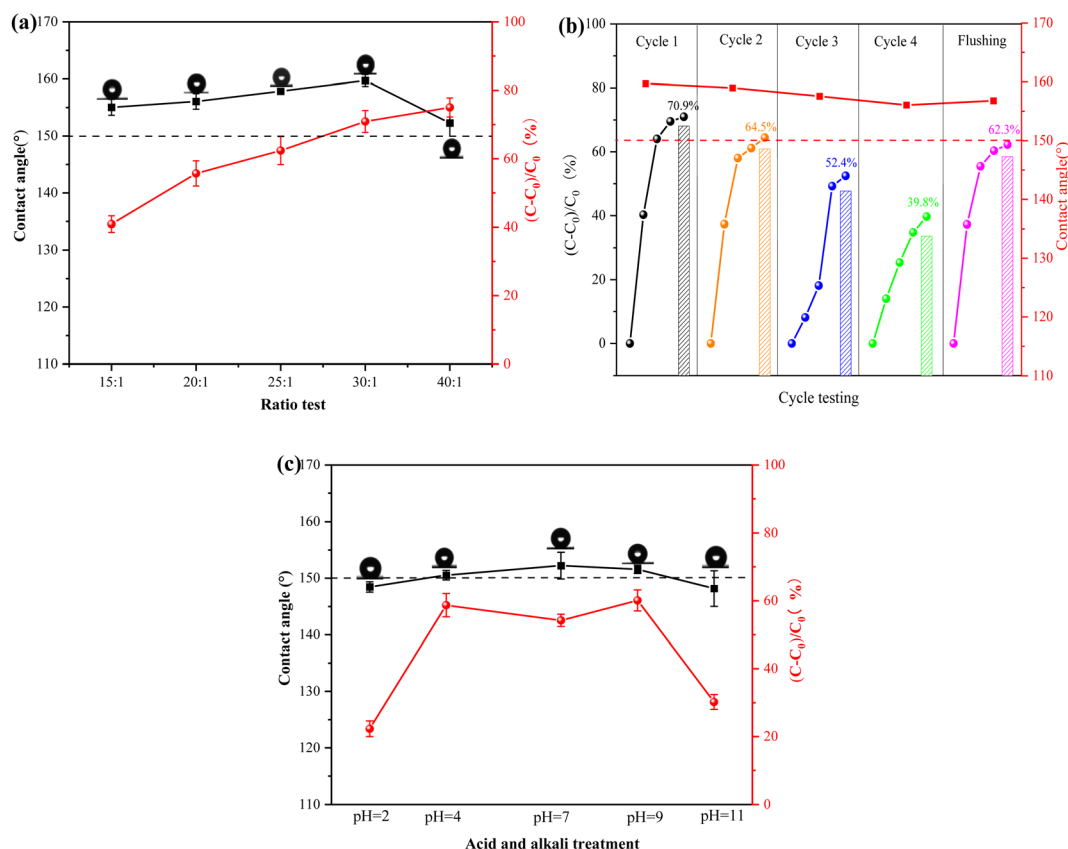


Fig. 10 Performance tests of photocatalytic superhydrophobic coatings (a) effect of different ratios of materials on the hydrophobicity and photocatalytic degradation of coatings; (b) stability test of photocatalytic superhydrophobic coatings; (c) acid and alkali resistance test of photocatalytic superhydrophobic coatings.

analyses of hydrophobic performance and photocatalytic degradation, it was determined that the optimal results were achieved with a mass ratio of 30 : 1 of photocatalytic material to PDMS. Therefore, the coating with this ratio was selected to complete the task.

3.4.2 Stability. Stability is a crucial property for assessing photocatalytic superhydrophobic coatings.^{42,43} In this experiment, a xenon lamp (300 W) was utilized to simulate sunlight to provide a light source for the photocatalytic reaction and at the same time, the coating was also tested for UV light durability.



Fig. 11 Self-cleaning tests of photocatalytic superhydrophobic coatings on pollutants (mass ratio of photocatalytic material to PDMS 30 : 1) (a) dry pollutant; (b) wet pollutant.



The stability test of the photocatalytic superhydrophobic coating is illustrated in the schematic diagram in Fig. 10(b), after four cycles of the experiment, the photocatalytic degradation effect was reduced from 70.9% to 39.8%. This phenomenon was due to the continuous accumulation of products (e.g. nitrate) generated from the photocatalytic reaction on the surface of the coating as the experiment progressed. This accumulation covered the active sites on the surface of the photocatalytic material, resulting in reduced performance. Furthermore, the contact angle of the coating slightly decreased from 159.71° to 156.06° . However, the photocatalytic and hydrophobic properties of the coatings were significantly restored after rinsing with deionised water. The contact angle increased from 156.06° to 156.81° , and the photocatalytic degradation effect increased from 39.8% to 62.3%. This difference of 8.6% from the initial effect could be attributed to the deactivation of some photocatalytic materials during the experimental process and the aging of the coatings due to the intense light source of the xenon lamp. This caused the breakage of the coating molecular chain and disrupted the cross-linking effect, which affected the photocatalytic and hydrophobic properties of the photocatalytic superhydrophobic coating to some extent. Therefore, it is shown that the photocatalytic superhydrophobic coatings have good stability during the application process, and the self-cleaning property in the coatings has a synergistic effect with the photocatalysis.

3.4.3 Acid and alkali resistance. The corrosion resistance of the photocatalytic superhydrophobic coatings was evaluated by exposing them to acid and alkali solutions with varying pH

levels in natural harsh environments. As illustrated in Fig. 10(c), the photocatalytic superhydrophobic coating was immersed for 10 h, and its hydrophobic and photocatalytic properties were affected to some extent. The results indicated that the coating exhibited strong acid and alkali resistance, with a contact angle of 148.45° at pH 1 and 148.17° at pH 11. Although the hydrophobic performance of the coating was reduced, possibly due to the reaction of strong acids and bases with the coating. This led to a change in the chemical properties, which in turn impacted the hydrophobic performance.⁴⁴ Despite this, the coating still exhibited high hydrophobic performance. The performance of photocatalytic degradation, however, was diminished to varying degrees when exposed to strong acids, bases, and salt solutions. The photocatalytic degradation performance is significantly influenced by strong acids and strong alkalis. This is due to the alteration of the microstructure of the coating surface, which makes it difficult to carry out the photocatalytic reaction. The degradation rate of NO is only 22.3% at pH 1, and 30.2% at pH 11. When the photocatalytic superhydrophobic coating was immersed in a salt solution, the ions in the solution reacted with the photocatalytic material, altering its surface properties and potentially impacting the efficiency of the photocatalytic reaction. As shown in Fig. 10, the degradation rate of NO decreased to 54.2%. The analysis indicates that the photocatalytic superhydrophobic coatings exhibit good stability. However, their overall performance is slightly affected in extreme environments, such as strong acids and alkalis.

3.4.4 Self-cleaning. During application, photocatalytic superhydrophobic coatings can be influenced by various

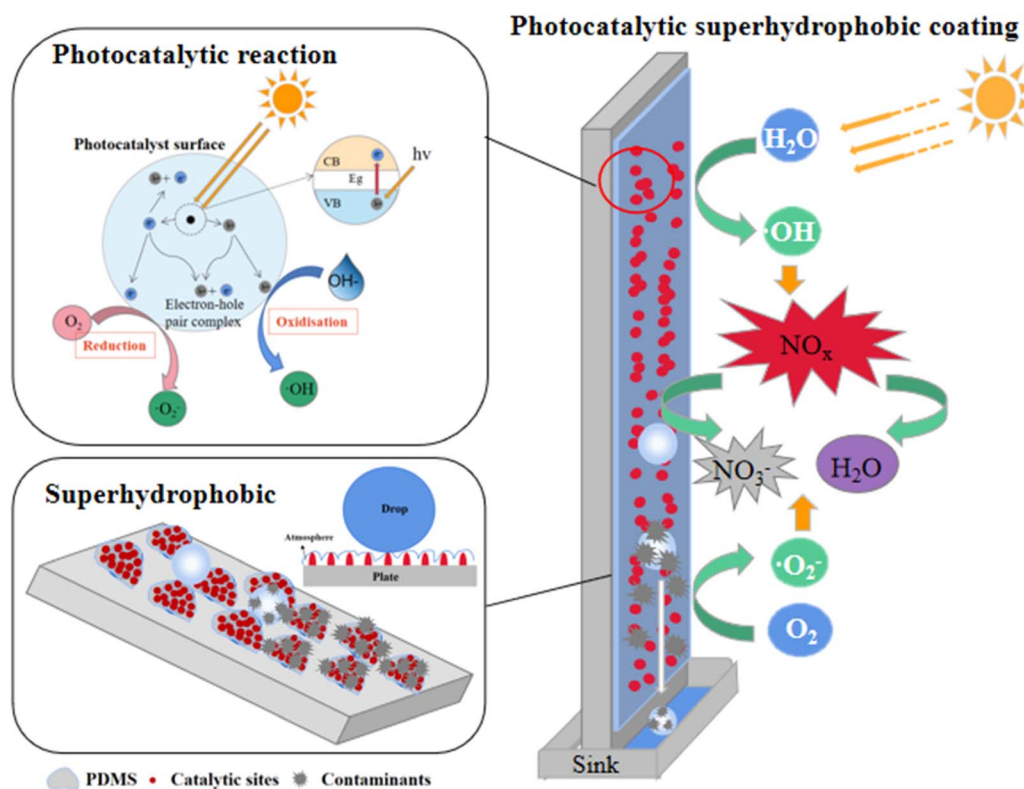


Fig. 12 Photocatalytic superhydrophobic coating degradation of NO mechanism diagram.

pollutants, which can reduce their aesthetics and durability. Fig. 11(a) illustrates the assessment of the coating's hydrophobicity by simulating dry pollutants with loess and terracotta, respectively. An uncoated metal plate served as the control. When deionised water was dripped down, both the loess and red mud on the coated surface rolled off with the water droplets, effectively restoring the surface of the coating to a clean state. In contrast, the loess and red mud on the surface of the uncoated metal plate did not roll with the water droplets, but instead absorbed the contaminants. This observation indicates that the coating has good removal ability for dry contaminants. Fig. 11(b) illustrates the simulation of wet contaminants using three types of beverages: milk, orange juice, and cola. The coating surface remained both unstained and unwetted after immersion in these solutions. This analysis confirms that the photocatalytic superhydrophobic coating exhibits excellent self-cleaning performance in the Cassie–Baxter state.

3.5 Mechanistic analysis of photocatalytic superhydrophobic coatings

Based on the above analysis, we propose a mechanism for the degradation of NO by photocatalytic superhydrophobic coating, as illustrated in Fig. 12. The coating's micro–nano–photocatalytic materials create a rough surface and a papillary structure, while the incorporation of PDMS, a low-surface-energy material, enables the coating surface to satisfy the Cassie–Baxter model, thereby exhibiting superhydrophobic properties. As a result, water droplets form an air layer at the coating's surface, leading to a 'point contact' configuration. This configuration allows the droplets to roll off the surface with minimal external force, effectively preventing liquid droplets from wetting the surface. When exposed to light, the photocatalytic material in the coating generates photogenerated electrons (e^-) and holes (h^+). The generated $\cdot O_2^-$, $\cdot OH$, and h^+ oxidise NO, with NO_2 and HNO_3 serving as intermediates to produce non-toxic and harmless NO_3^- .^{45,46} The nitrate produced by the photocatalytic reaction and other pollutants adhere to the surface of the coating more strongly than water droplets. Consequently, these substances roll off with the water droplets to the sewage tank below, effectively preventing groundwater pollution. This process not only regenerates the performance of the photocatalytic hydrophobic coating but also ensures its long-term degradation effect during use.

4 Conclusions

This paper presents the preparation of p–n type $BiOBr/\alpha-Fe_2O_3$ photocatalytic superhydrophobic coatings with self-sustained degradation performance based on the 'Lotus effect'. The results indicate that the formation of a p–n heterojunction significantly enhances the visible light absorption intensity of the $BiOBr/\alpha-Fe_2O_3$ photocatalytic composites, resulting in an improved NO degradation efficiency with a removal rate of 65%. Furthermore, optimal results were achieved when the mass ratio of the photocatalytic material to PDMS was 30:1. This resulted in a contact angle of 159.55° and a 70.9% reduction in

NO. The photocatalytic superhydrophobic coating demonstrated exceptional superhydrophobicity and photocatalytic activity even after undergoing 4 cycle tests and acid and alkali resistance tests. Various substances were employed to simulate pollutants on the surface of the photocatalytic superhydrophobic coating, the results demonstrated that none of the pollutants adhered easily to the surface of the coating, indicating excellent self-cleaning performance. Finally, the fundamental principle of NO degradation by the photocatalytic superhydrophobic coating was analysed in depth. The coating's surface satisfies the Cassie–Baxter model, exhibiting superhydrophobicity. When exposed to a light source, the photocatalytic material in the coating works in synergy with the superhydrophobicity to enable the coating's recyclability.

Data availability

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Author contributions

All authors contributed to the investigation, methodology, writing – original draft, writing – review, formal analysis & editing.

Conflicts of interest

The authors declare that they have no competing interests or personal relationships that could have appeared to influence the work reported in this paper.

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