

# Sustainable Energy & Fuels

Interdisciplinary research for the development of sustainable energy technologies

[rsc.li/sustainable-energy](https://rsc.li/sustainable-energy)



ISSN 2398-4902

**PAPER**

M. Veronica Sofianos *et al.*  
Engineering 2D nickel boride/borate amorphous/amorphous  
heterostructures for electrocatalytic water splitting and  
magnetism

Cite this: *Sustainable Energy Fuels*,  
2024, 8, 2125

# Engineering 2D nickel boride/borate amorphous/amorphous heterostructures for electrocatalytic water splitting and magnetism†

Xu Lin,<sup>a</sup> Vasileios Tzitzios,<sup>b</sup> Qiancheng Zhang,<sup>c</sup> Brian J. Rodriguez,<sup>d</sup> Aran Rafferty,<sup>d</sup> Raman Bekarevich,<sup>e</sup> Michael Pissas<sup>b</sup> and M. Veronica Sofianou<sup>b</sup>\*<sup>a</sup>

The rational engineering of 2D amorphous/amorphous heterostructures is considered a promising route to finely tune the intrinsic properties of 2D nanomaterials. Herein, we demonstrate a simple strategy to engineer 2D nickel boride/borate amorphous/amorphous heterostructures using a simple one-pot chemical reduction method, and provide a detailed insight into their electrocatalytic and magnetic performance. All heterostructures exhibited the same morphology with an amorphous phase. Their nickel content was finely tuned by adjusting the concentration of sodium borohydride during synthesis. It was demonstrated that the heterostructures with the highest nickel content exhibited the highest values of measured current (12.8 nA) and lowest values of measured resistance (396 MΩ). The same heterostructure demonstrated better magnetic performance when compared to the other two heterostructures. In contrast, HER electrocatalytic activity was the highest for the heterostructure that exhibited the highest surface area (86.7 m<sup>2</sup> g<sup>-1</sup>), with an overpotential value of 0.87 V vs. RHE at -10 mA cm<sup>-2</sup>, revealing a direct correlation with the physical dimensions of the heterostructure. This work opens up new directions in the rational engineering of 2D metal boride/borate amorphous/amorphous heterostructures, with optimal intrinsic properties for energy applications. The heterostructures can be easily upscaled to an industrial scale due to their production simplicity.

Received 18th January 2024  
Accepted 7th April 2024

DOI: 10.1039/d4se00095a

rsc.li/sustainable-energy

## 1 Introduction

Two-dimensional (2D) nanomaterials have gained significant traction since the breakthrough of graphene synthesis from the Geim team, when they isolated a single atomic layer of graphite.<sup>1–3</sup> This significant traction of 2D nanomaterials can be attributed to their outstanding properties like their high specific surface area, significant carrier mobility,<sup>4,5</sup> high electrical conductivity,<sup>6,7</sup> and most importantly, materials versatility since they can be crystalline or amorphous, as well as organic or inorganic.<sup>8</sup> Despite these outstanding properties, 2D

nanomaterials still need additional tuning in order to accommodate the needs of their potential application, such as catalysis,<sup>9,10</sup> energy storage<sup>11</sup> or optoelectronics.<sup>12</sup> This tuning can be easily achieved by assembling different 2D nanomaterials into heterostructures, in other words, creating a hybrid system that presents an interface between two materials.<sup>5,13,14</sup> Transition metal-based materials are the most promising to be used for structuring heterostructures since they possess superior physicochemical properties as needed in energy applications such as water electrolysis.<sup>15–20</sup>

To date, crystalline/crystalline heterostructures are studied the most due to their well-defined heterointerfaces, their plethora of synthesis methods, and ease of structural characterisation.<sup>21</sup> On the other hand, amorphous/crystalline heterostructures are starting to become the focus of recent studies, as amorphous nanomaterials usually possess remarkable superior properties compared to their crystalline counterparts. Specifically, in electrocatalysis, 2D amorphous/crystalline heterostructures have an increased number of active sites, higher intrinsic activity, and therefore, superior electrocatalytic efficiency.<sup>22,23</sup> Considering this, it is anticipated that 2D amorphous/amorphous heterostructures will exhibit even more superior properties than 2D amorphous/crystalline heterostructures. Despite this anticipation, 2D amorphous/

<sup>a</sup>School of Chemical and Bioprocess Engineering, University College Dublin, Belfield, Dublin 4, Ireland. E-mail: mvsofianou@gmail.com<sup>b</sup>Institute of Nanoscience and Nanotechnology, National Centre for Scientific Research “Demokritos”, 15310 Athens, Greece<sup>c</sup>School of Physics, Conway Institute of Biomolecular and Biomedical Research, University College Dublin, Dublin 4, Ireland<sup>d</sup>AMBER Research Centre, Naughton Institute, Trinity College Dublin, Dublin 2, D02PN40, Ireland<sup>e</sup>Advanced Microscopy Laboratory, Centre for Research on Adaptive Nanostructures and Nanodevices (CRANN), Trinity College Dublin, Dublin 2, Ireland† Electronic supplementary information (ESI) available: Additional materials characterizations and electrochemical measurements. See DOI: <https://doi.org/10.1039/d4se00095a>

amorphous heterostructures have not yet gained the attention that they deserve as they are difficult to synthesise, they tend to transform back to a crystalline state when in solution, and they are challenging to simulate theoretically.<sup>24,25</sup>

In spite of these difficulties, Chen *et al.*<sup>21</sup> constructed a 2D nickel borate/boride amorphous/amorphous heterostructure for efficient electrocatalytic methanol oxidation. The a-Ni-B/<sub>x</sub>B heterostructure was synthesised using a liquid-phase reaction method. It was demonstrated that the amorphous/amorphous heterojunction structure exhibited impressive electrocatalytic methanol oxidation reaction activity, with a smaller onset potential of 0.38 V vs. Ag/AgCl, a lower Tafel slope of 21.7 mV dec<sup>-1</sup> and a higher current density of 213 mA cm<sup>-2</sup> at 0.6 V vs. Ag/AgCl, when compared to the a-Ni-B<sub>i</sub> and a-Ni<sub>x</sub>B catalysts, including long-term durability in an alkaline electrolyte. Additionally, Zhao *et al.*<sup>25</sup> synthesised an amorphous/amorphous Ni-P/Ni(OH)<sub>2</sub> heterostructure using a one-step electrodeposition method, followed by etching in an alkaline solution. This as synthesised heterostructure exhibited excellent hydrogen evolution reaction (HER) performance with a low overpotential of 54.7 mV at a current density of 10 mA cm<sup>-2</sup> in 1 M KOH, and a low Tafel slope of 58 mV dec<sup>-1</sup>. Density functional theory calculations showed that the abundant structure defects of the amorphous Ni-P shifted the Ni 3d band centre towards the Fermi level, creating a decreased energy barrier for H<sub>2</sub> generation. Meanwhile, the amorphous phase of Ni-P and Ni(OH)<sub>2</sub> significantly enhanced water dissociation, supplying sufficient protons for HER.

Inspired by the magnificent potential of 2D amorphous/amorphous heterostructures, herein, we develop a novel strategy to rationally engineer 2D nickel boride/borate amorphous/amorphous heterostructures by a simple one pot chemical reduction method<sup>26,27</sup> using NaBH<sub>4</sub>, NaOH, and NiCl<sub>2</sub> as the precursors. The concentration of NaBH<sub>4</sub> was increased from 0.5 to 1 and finally to 2 M during synthesis to obtain a series of three heterostructures with a step-by-step increase of nickel atomic concentration compared to boron. There are several advantages of using such a synthesis method, in comparison to other solid-state methods reported in the literature for synthesis of nickel boride nanoparticles.<sup>28,29</sup> Aside from the facial production method and the absence of high temperatures during synthesis (which can reach 1000 °C), is the high degree of nickel and boron controllability, and overall reproducibility, as expected from a wet-chemical synthesis route for 2D nanostructures.<sup>30</sup> All of these factors enable industrial scale production of such heterostructures. The effect of nickel content on the activity of the 2D nickel boride/borate amorphous/amorphous heterostructures was elucidated by studying their electrocatalytic performance in water splitting and their magnetic performance in various frequencies. Results suggested that HER electrocatalytic performance was not influenced by the content of nickel in the heterostructure but by the values of their specific surface area, with sample NiB/NiBO<sub>3</sub>-II exhibiting the highest specific surface area (86.7 m<sup>2</sup> g<sup>-1</sup>) showing the lowest overpotentials (-0.87 V vs. RHE) at a current density of -10 mA cm<sup>-2</sup>. On the other hand, OER kinetics were getting faster with the increase of nickel concentration in the

heterostructures. Sample NiB/NiBO<sub>3</sub>-III exhibited the highest atomic concentration of Ni (64.39 at%) compared to B. According to Atomic Force Microscopy (AFM) measurements, the same sample showed the lowest intrinsic resistance and highest measured current, suggesting that electrons can flow freely within the sample and lower the kinetic barrier of the 4-electron-dependent OER. The same sample also showed better magnetic performance in comparison to the other two samples. Both best performing samples for HER and OER exhibited relatively good stability after the 20th cycle when applying 100 consecutive LSV scans, suggesting that the ink coatings containing the heterostructures have a weak attachment on the surface of the GC electrodes. Overall, this work presents some new insights and perspectives for rationally engineering 2D metal boride/borate amorphous/amorphous heterostructures for energy applications, suggesting that the metal concentration in the heterostructure must be considered.

## 2 Experimental section

### 2.1 Synthesis of 2D nickel boride/borate amorphous/amorphous heterostructures

Nickel(II) chloride (NiCl<sub>2</sub>, Sigma-Aldrich, >98%), sodium borohydride (NaBH<sub>4</sub>, Sigma-Aldrich, 95%), and sodium hydroxide (NaOH, Sigma-Aldrich, ≥98%) were used as the chemical precursors for the heterostructure synthesis, as elsewhere described.<sup>26,27</sup> Distilled water was used as the solvent for each synthesis. All three one pot chemical reduction reactions were carried out under a nitrogen atmosphere using a two-neck round bottom flask containing 0.27 M of NiCl<sub>2</sub> (Fig. 1). An aqueous solution of NaBH<sub>4</sub> and NaOH in a 10 : 1 molar ratio containing 0.5, 1 and 2 M of NaBH<sub>4</sub> was slowly added each time to the NiCl<sub>2</sub> solution. Immediate formation of gas bubbles and black precipitates were observed. As soon as the generation of bubbles stopped, the precipitates were collected through centrifugation at 6000 rpm, and then washed twice with distilled water and rinsed with ethanol. The three black powder products were dried in air at 70 °C overnight (Table 1).

### 2.2 Characterization techniques

Phase analysis of the as-prepared heterostructures was conducted by Powder X-ray diffraction (XRD) using a Siemens D500

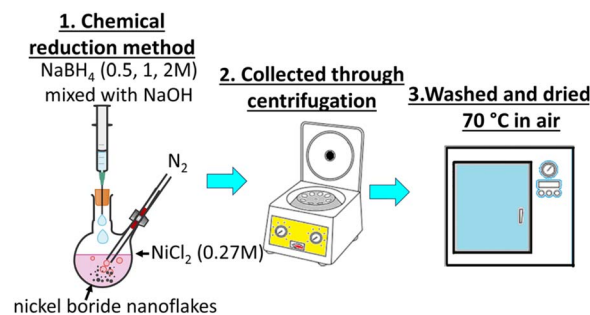


Fig. 1 Synthesis route of the 2D nickel boride/borate amorphous/amorphous heterostructures.



Table 1 Synthesis description and sample names used in this study

Description	Sample name
NaBH <sub>4</sub> (0.5 M) + NiCl <sub>2</sub> (0.27 M)	NiB/NiBO <sub>3</sub> -I
NaBH <sub>4</sub> (1 M) + NiCl <sub>2</sub> (0.27 M)	NiB/NiBO <sub>3</sub> -II
NaBH <sub>4</sub> (2 M) + NiCl <sub>2</sub> (0.27 M)	NiB/NiBO <sub>3</sub> -III

(40 kV, 30 mA) diffractometer from Germany with Cu-K $\alpha$  radiation (8.04 keV). The specimens were scanned in a  $2\theta$  range between 10° and 80° with a 0.03° step size, at 2 s per step and rotated at a speed of 30 rpm. Phase analysis of the 2D nanoparticles after electrocatalysis could not be performed as 0.005 mg was used for all electrochemical measurements which is below the instrument's detection limit.

A FEI Tecnai 20 (Transmission Electron Microscope) was used for morphological observations of all samples. In addition, a FEI Titan 80–300 kV FEG S/TEM (Scanning/Transmission Electron Microscope) equipped with an Element energy dispersive X-ray spectroscopy (EDX) detector was used for high resolution imaging, electron diffraction and elemental mapping of the NiB/NiBO<sub>3</sub>-II sample. Prior to their imaging, the nanoparticles were drop casted directly onto a carbon coated Cu TEM grid, after being mixed with ethanol and ultrasonicated for 20 minutes.

Their specific surface area and porosity was determined by nitrogen (N<sub>2</sub>) adsorption/desorption measurements performed at 77 K using a Nova 2400e Surface Area Analyzer (Quantachrome, UK). The specific surface area of the samples was calculated from the N<sub>2</sub> adsorption data at relative pressures between 0.05 and 0.30, by employing the Brunauer–Emmett–Teller (BET) multi-point method.<sup>31</sup> The pore size distributions and volumes in the macro- (>50 nm) and meso-range (2–50 nm) were calculated using the Barrett–Joyner–Halenda (BJH) method from the desorption branch of the isotherm.<sup>32</sup> All samples were out-gassed at 150 °C under vacuum for 4 h prior to their N<sub>2</sub> adsorption/desorption analysis.

A Kratos AXIS Ultra DLD X-ray photoelectron spectrometer (XPS) in ultra-high vacuum using an Al-K $\alpha$  X-ray source (1486.7 eV) was used for the chemical analysis of the as-prepared samples. The Casa XPS software was used for data analysis, and calibrated using the surface adventitious C 1s peak at 284.5 eV. XPS characterization of the samples could not be performed after electrocatalysis due to the small mass of the catalyst which is under the instrument's detection limit.

The magnetic measurements were performed using the ACMS option of the Physical Properties Measuring System (PPMS, Quantum designed). The real and imaginary parts of the magnetic ac-susceptibility were measured with an ac-magnetic field amplitude of 5 Oe and frequencies  $f = 111$  Hz, 1111 Hz, 5111 Hz, and 10 kHz.

Prior to AFM, Conductive-Atomic Force Microscopy and all electrochemical measurements, an ink containing the heterostructures was prepared by dispersing 5 mg of the powder sample in 5% Nafion (20  $\mu$ L, Sigma-Aldrich), with 490  $\mu$ L of ethanol and 490  $\mu$ L of ultrapure water, then ultrasonicated for 20 min.

Samples for AFM investigations were prepared by drop casting 10  $\mu$ L of the prepared ink onto 18 mm  $\times$  18 mm ITO-coated glass substrates (SPI Supplies, 06465-AB). After allowing the samples to dry, height images were obtained using AFM (Asylum Research, MFP-3D) with a Si probe (Nanosensors, NCH) with a nominal resonance frequency of 330 kHz, a tip radius less than 8 nm, and a spring constant of 42 N m<sup>-1</sup>. Roughness values were averaged from three 5  $\mu$ m images. Conductive atomic force microscopy (C-AFM) investigations were carried out using the same AFM equipped with a C-AFM cantilever holder (Asylum Research, ORCA with 2 nA/V sensitivity) and a conductive probe (Nanosensors, PPP-EFM) with a nominal resonance frequency, tip radius, and spring constant of 75 kHz, 7 nm, and 2.8 N m<sup>-1</sup>, respectively. The current–voltage (*IV*) spectroscopic measurements were conducted in contact mode in a voltage range of +5.0 to –5.0 V with a 1 Hz, 2 cycle triangle waveform initially ramping up from 0 V and applied from the ORCA holder to the sample through the ITO electrode, with the current being measured in the ORCA holder. Before *IV* measurements, the current was zeroed by applying a small offset. The force applied to the surface during *IV* measurements was 532  $\pm$  43 nN. Assuming the mechanical properties of each sample are similar, and that tip wear is minimal, the applied force will result in similar contact areas. The reported sample resistances were determined as the inverse slope of the current in a linear range during the application of positive bias (typically 2 to 4.5 V), under the assumption that other resistances were zero. 20 *IV* sweeps were measured on each sample within a 100 nm  $\times$  100 nm area, utilizing a grid-based approach. C-AFM cannot account for changes in sample thickness. The samples were measured sequentially with the same probe. Subsequently, the first sample was measured again and was found to have retained 90% of its original resistance. This consistency indicates that the potential risk of contamination or tip wear does not significantly affect the measurement of current.

A three-electrode cell connected to an Autolab potentiostat (PGSTAT204 with a FRA32M Module, Metrohm) interfaced to a PC with Nova 2.0 software was used for performing the electrochemical measurements. Plain distilled water (pH 7) was used as the electrolyte. A rotating disk glassy carbon (GC) electrode (3 mm diameter, Metrohm) was used as the working electrode instead of a conventional stationary electrode, such as a carbon cloth, to minimise oxygen and hydrogen bubble formation on the electrode's surface during water electrolysis, as well as to enhance mass transfer rates and gas diffusion. A silver/silver chloride (AgCl, 3 M KCl, Metrohm) electrode was used as the reference electrode, and a graphite rod as the counter electrode (MW-4131, BASi). The only disadvantage of using a rotating disc GC electrode as the working electrode is that electrode characterization after water electrolysis measurements cannot be performed due to the small mass of electrocatalyst used, which is far below the detection limit of XPS and of XRD, as already stated. To maintain the pH of the electrolyte at pH7 throughout the electrochemical experiments a borate buffer solution (pH 7) was prepared by mixing 50 mL of (0.2 M KH<sub>2</sub>PO<sub>4</sub>, >99% Sigma-Aldrich) and 29.63 mL of sodium



hydroxide (0.2 M NaOH,  $\geq 97\%$  Sigma-Aldrich) in 120 mL of distilled water. The borate buffer solution does not participate in the water electrolysis reactions. Prior to all electrochemical measurements, using the drop-casting technique, 10  $\mu\text{L}$  of the ink containing 5 mg of powder sample, was drop-casted onto the polished glassy carbon electrode with a 0.07  $\text{cm}^2$  surface area. The film formed had a loading amount of 0.21  $\text{mg cm}^{-2}$  powder sample. The glassy carbon electrode was polished before drop-casting using a polishing cloth and aluminium oxide powder (grain size 0.3  $\mu\text{m}$ ). During the electrochemical measurements, the working electrode was rotated at 2000 rpm by a rotation unit (Metrohm) to eliminate bubbles. All measured potentials were converted to the reversible hydrogen electrode (RHE), according to the equation  $E_{\text{RHE}} = E_{\text{Ag/AgCl}} + 0.1976 + 0.0591 \text{ pH}$ . Linear sweep voltammogram measurements for all samples were performed once and not in triplets.

Electrochemical impedance spectroscopy (EIS) was performed at the open circuit potential (OCP) using an AC perturbation of 10 mV in the frequency range from 100 kHz to 1 Hz. The uncompensated resistance  $R_s$  was determined from the Nyquist plot (Fig. S1†) and applied for ohmic drop correction following the equation  $E_c = E_e - iR_s$ , where  $E_c$  is the corrected potential and  $E_e$  is the experimental potential (Table S1†).<sup>33</sup> The raw data with no  $iR_s$  correction is presented in the ESI Section.† The HER and OER activity were evaluated by linear sweep voltammetry (LSV) at a scan rate of 5  $\text{mV s}^{-1}$  under a  $\text{N}_2$  gas (>99.999%, BOC) atmosphere. The stability performance of the powder samples was studied by performing 100 scans at a scan rate of 5  $\text{mV s}^{-1}$ .

The ECSA for each sample was determined by measuring the electrochemical double layer capacitance ( $C_{\text{dl}}$ ) from the scan rate CV dependent plot. CV measurements in the non-faradaic region (around the 0.62 V *versus* RHE), with scan rates of 20, 40, 60, 80, 100 and 120  $\text{mV s}^{-1}$ . The  $C_{\text{dl}}$  values were obtained by measuring gradients of current density *versus* scan rate for each sample. The slope of linear fit was calculated as the  $C_{\text{dl}}$ . A specific capacitance of 20  $\mu\text{F cm}^{-2}$  was used here for a flat surface at pH 7. The ECSA was calculated according to the equation  $\text{ECSA} = C_{\text{dl}}/20 \mu\text{F cm}^{-2} \text{ cm}_{\text{ECSA}}^2$ .

## 3 Results and discussion

### 3.1 Phase observations

The three X-ray diffraction patterns of the three samples are presented in Fig. 2, where their amorphous crystalline structure is confirmed as no distinctive diffraction peaks are present in any of the three patterns. As reported in the literature, the structure of metal borides when prepared by a chemical reduction method using  $\text{NaBH}_4$  as the reducing agent in protic solvents is amorphous, and can become crystalline when heated to 250  $^\circ\text{C}$  and higher.<sup>26</sup> In detail, NiB/NiBO<sub>3</sub>-I exhibited no diffraction peaks between 20 $^\circ$  and 80 $^\circ$ , NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III showed a broad diffraction peaks between 30 $^\circ$  and 40 $^\circ$ , centred at  $\sim 35^\circ$  which may be attributed to the amorphous state of Ni-B-O phase (COD ID 96-901-1452) corresponding to the (121) crystallographic plane with  $d = 2.6468 \text{ \AA}$ .<sup>21</sup> NiB/NiBO<sub>3</sub>-II exhibited an additional broad diffraction peak between 40 $^\circ$

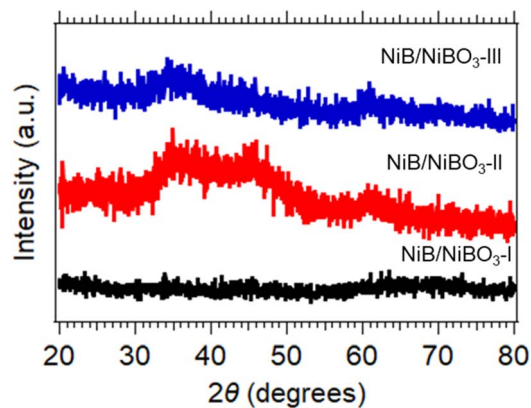
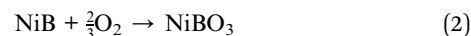


Fig. 2 XRD patterns of NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III.

and 50 $^\circ$ , centred at  $\sim 45^\circ$ , most possibly assigned to the Ni-B amorphous phase (COD ID 96-900-8948) for the (111) crystallographic plane with  $d = 2.0047 \text{ \AA}$ .<sup>34</sup> A suggested reduction reaction mechanism for the formation of NiB phase is outlined in reaction (1), whereas the formation of NiBO<sub>3</sub> phase is described in reaction (2). Sodium chloride (NaCl) and boric acid (B(OH)<sub>3</sub>) are both water soluble and can be removed while washing the powder precipitates with water.



### 3.2 Morphological observations, specific surface area and pore size distribution

All three TEM images of the as-prepared samples are presented in Fig. 3 and S2.† Their sheet-like morphology is evident with almost transparent features, indicating the ultrathin thickness of the nanosheets. No crystal fringes were present in the high-resolution TEM images (Fig. S2†) of NiB/NiBO<sub>3</sub> samples, confirming their amorphous crystal structure. Meanwhile, in the same figure (Fig. S2,† indicative areas enclosed with red dashed lines), it is noticeable that around the edges of the nanosheets there is a shade difference, which may possibly be the interface between the NiB and NiBO<sub>3</sub> phase of the 2D heterostructure. For a more detailed understanding the morphological structure of the heterostructures, sample NiB/NiBO<sub>3</sub>-II was selected for further analysis. Fig. 4b shows the HAADF image of NiB/NiBO<sub>3</sub>-II together with the associated area (orange square) selected for EDX elemental mapping (Fig. 4e–h) and the resultant EDX spectrum (Fig. 4i). As can be seen from the elemental mapping, Ni (Fig. 4e) and B (Fig. 4g) are evenly distributed across the samples, whereas O is mainly localised at the edges of the 2D structures (Fig. 4f), especially noticeable in Fig. 4h where the overlay elemental mapping of these three elements is shown. The HRTEM image in Fig. 4c shows clearly that no crystal fringes are present in the sample, whereas the SAED patterns in Fig. 4d confirms its amorphous structure since no diffraction rings are observed.



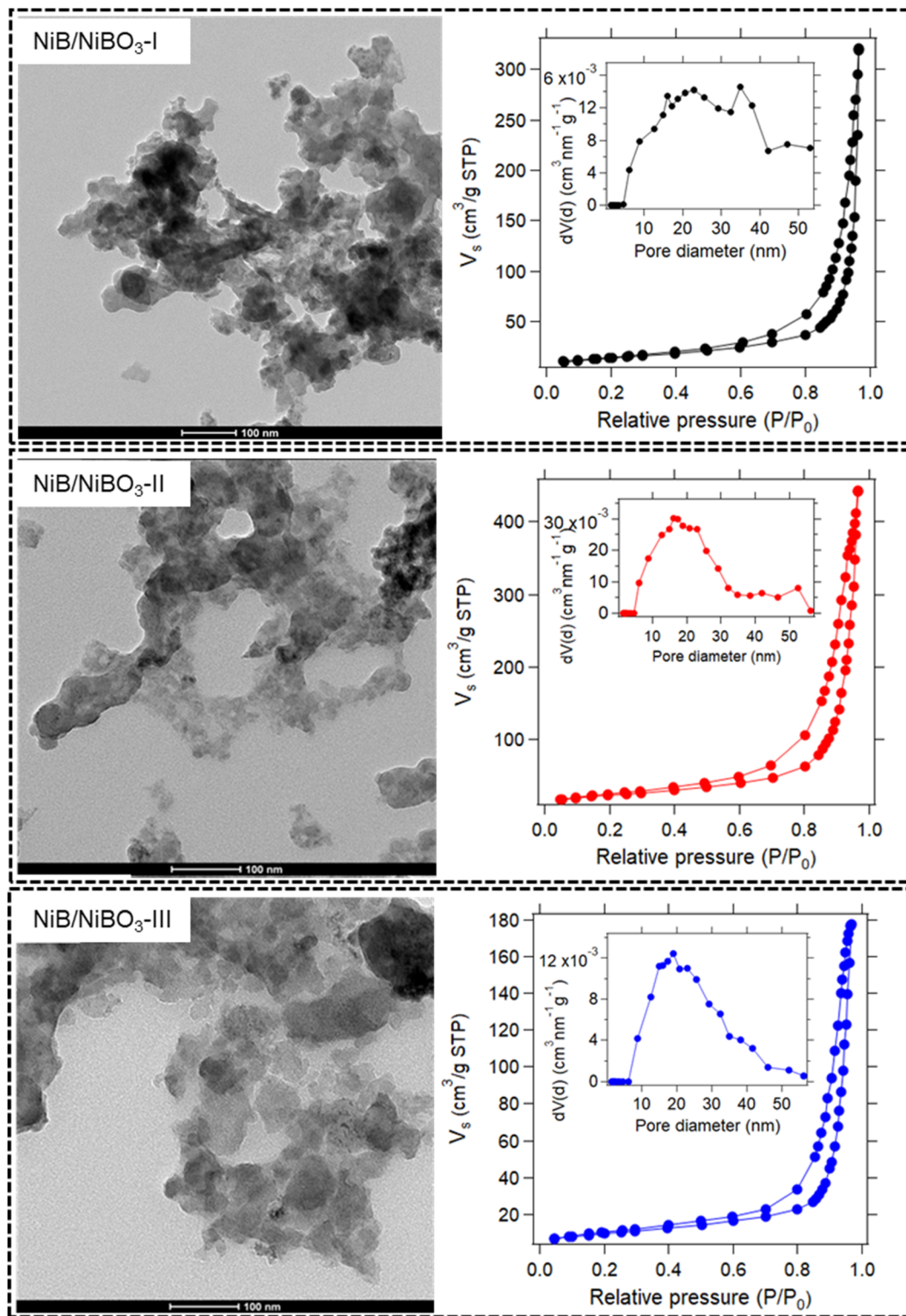


Fig. 3 TEM micrographs of NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II, NiB/NiBO<sub>3</sub>-III including their nitrogen adsorption-desorption isotherms and their corresponding pore size distribution curve (inset).

N<sub>2</sub> adsorption/desorption isotherms of all three samples are shown in Fig. 3, together with their pore size distribution curves. All three isotherms belong to a type IV with a H3 type hysteresis loop, associated with large mesopores and

macropores.<sup>35,36</sup> The lack of knee features at low relative pressures in all three isotherms, indicates an extremely weak adsorbate-adsorbent interaction, representative of samples with no micropores. The understanding is that the individual



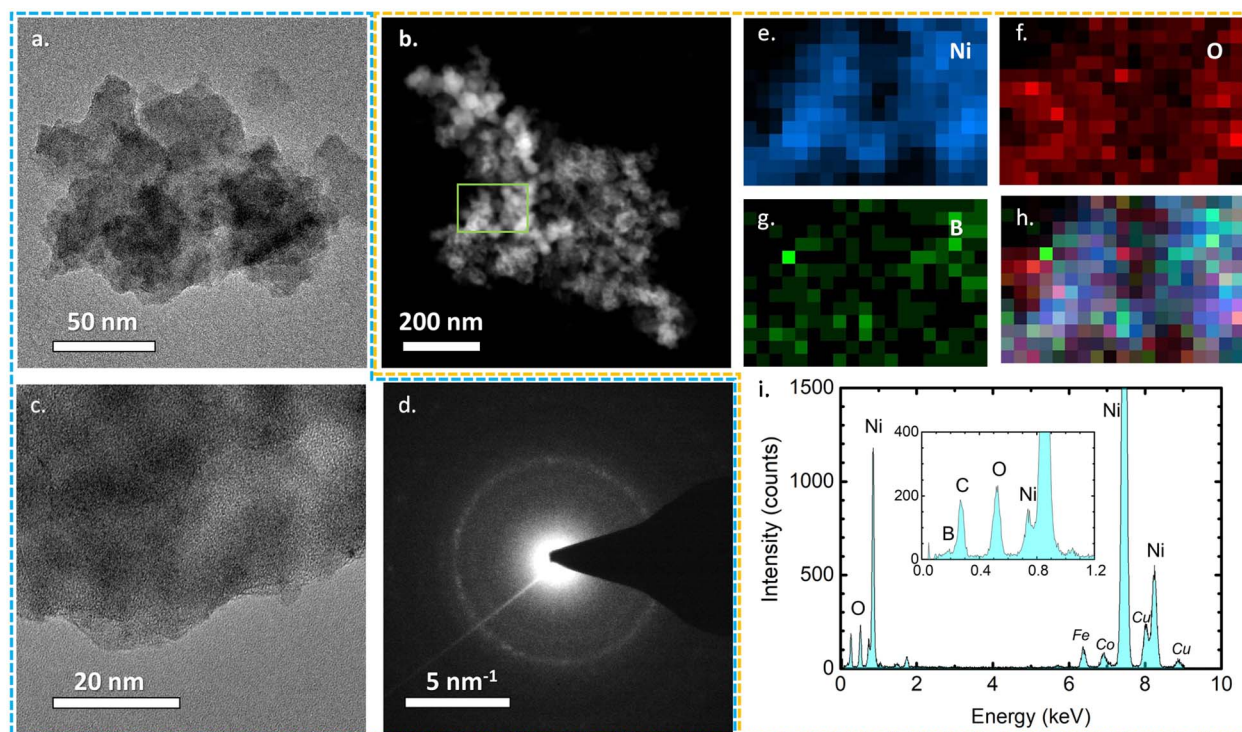


Fig. 4 TEM image (a), high angle annular dark field (HAADF) image (b), HRTEM image (c), SAED pattern (d) energy dispersive X-ray spectroscopy (EDAX-EDX) elemental mapping of Ni (e), O (f), B (g), overlay of O/Ni/B (h), and EDX spectrum (i), of NiB/NiBO<sub>3</sub>-II.

particles are themselves non-porous. Rather, it is the interparticulate spaces between the particles, which generates the pore volume and gives rise to hysteresis and the resultant 'pore size distribution.' The term 'pores,' as used here, is interchangeable with 'interparticulate void space.'

Across the three samples, the pore size distributions are broadly similar, *i.e.* pores exist in the range 5–50 nm approximately. The calculated average pore sizes (Table 2) range from 38.6 to 31.9 nm, with the smallest pore size attributed to NiB/NiBO<sub>3</sub>-III. The pore size decrease is inversely proportional to the concentration of NaBH<sub>4</sub> used for the synthesis, which strongly influences the NiBO<sub>3</sub> layer formation.

The surface areas of the samples vary quite significantly (see Table 2), with values proportional to the measured pore volumes. Since the pore sizes of these samples are relatively similar, the pore volume (or interparticulate pore space) of the samples is considered the most significant factor influencing the surface area. It is worth noting that the measured pore volume of NiB/NiBO<sub>3</sub>-III is less than half that of NiB/NiBO<sub>3</sub>-II.

Table 2 Specific surface area, average pore size, and total pore volume of NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II, NiB/NiBO<sub>3</sub>-III

Sample name	Specific surface area (m <sup>2</sup> g <sup>-1</sup> )	Average pore diameter (nm)	Total pore volume (cm <sup>3</sup> g <sup>-1</sup> )
NiB/NiBO <sub>3</sub> -I	51.4	38.6	0.51
NiB/NiBO <sub>3</sub> -II	86.7	32.3	0.72
NiB/NiBO <sub>3</sub> -III	34.5	31.9	0.29

An explanation for this substantial decrease in pore volume is the doubling of the concentration of NaBH<sub>4</sub> used for NiB/NiBO<sub>3</sub>-III relative to NiB/NiBO<sub>3</sub>-II. During synthesis, higher concentrations of NaBH<sub>4</sub> will mean more nickel ions being reduced to nickel boride and further oxidised to nickel borate. These nickel borate layers will act to partially fill what would otherwise be interparticulate void space. As such, NiB/NiBO<sub>3</sub>-III is expected to have a dense 2D heterostructure, relative to NiB/NiBO<sub>3</sub>-I and NiB/NiBO<sub>3</sub>-II.

There appears to be a threshold concentration of NaBH<sub>4</sub> of approximately 1 M, beyond which far greater reduction of nickel ions to nickel boride and nickel borate occurs, resulting in additional layer formation and lower pore volume/surface area. Optimal nanosheet morphology was achieved by using 1 M of NaBH<sub>4</sub> and 0.27 M of NiCl<sub>2</sub>. By forming an optimal layer of nickel borate on the fringes of the 2D structures, these structures are less tightly grouped, thus yielding a low bulk density 2D heterostructure with high surface area and high pore volume.

### 3.3 XPS analysis

The chemical state and surface composition of the three samples were evaluated by XPS, with the high-resolution spectra of Ni 2p, B 1s, and O 1s being displayed in Fig. 5. In detail, the Ni 2p spectra of the three NiB/NiBO<sub>3</sub> samples (Fig. 5a, d and g) is consisted of two main peaks located at ~856 eV and ~873.6 eV, and two satellite peaks located at ~861.7 and ~880 eV. The two main Ni peaks were further deconvoluted to four peaks in total. The peaks centred at ~855.7 eV, ~873.3 eV correspond to nickel



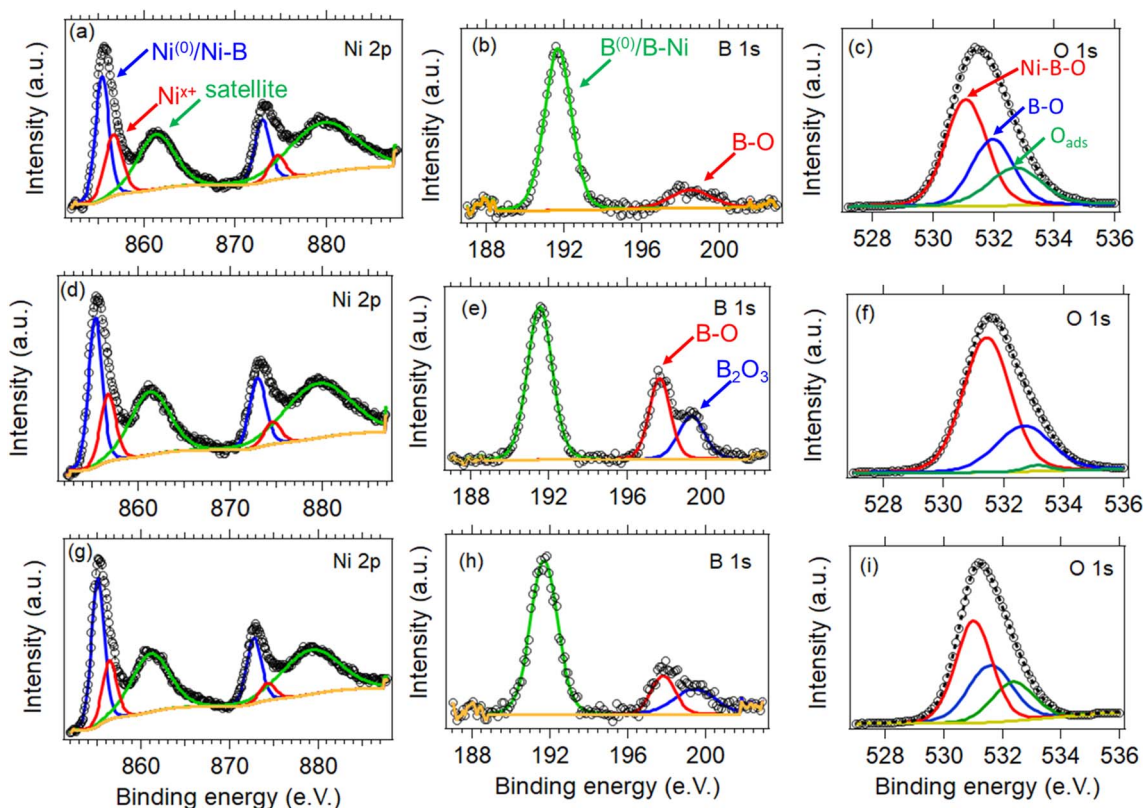


Fig. 5 High-resolution XPS spectra of Ni 2p, B 1s and O 1s of the NiB/NiBO<sub>3</sub>-I (a–c), NiB/NiBO<sub>3</sub>-II (d–f), and NiB/NiBO<sub>3</sub>-III (g–i).

bonded to boron (Ni–B) or metallic Ni (Ni<sup>0</sup>),<sup>37,38</sup> whereas the other two peaks at ~857 eV and ~875 eV are related to nickel oxo species such as NiBO<sub>3</sub> or NiO.<sup>27</sup> Meanwhile, the B 1s spectra of the NiB/NiBO<sub>3</sub>-I sample (Fig. 5b) exhibits two peaks, with the first located at ~192 eV assigned to boron nickel interactions (B–N),<sup>21,34,39</sup> and the second at ~198.9 eV related to boron oxo species.<sup>9,10,40</sup> On the other hand, for the NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III samples, the second boron peak of their B 1s spectra (Fig. 5e and h) was further deconvoluted to two more peaks, centred at ~198.2 eV and ~199.8 eV, indicating that the extra available boron during synthesis was further oxidised to B<sub>2</sub>O<sub>3</sub>.<sup>29</sup> The O 1s spectra is presented in Fig. 5c, f, and i for all three samples. Only one peak is present at ~532 eV, further deconvoluted to three more peaks at 531.1, 532, and 532.7 eV corresponding to Ni–BO, B–O, and adsorbed oxygen species.<sup>41</sup>

The atomic ratio of Ni to B for all three samples together with their allocated atomic percentage of Ni and B, was calculated from their XPS survey spectra, without considering the oxygen

contribution, and is presented in Table 3. As expected the Ni : B ratio increases as the concentration of NaBH<sub>4</sub> increases during synthesis, with more nickel ions being reduced.<sup>42</sup>

### 3.4 Magnetic performance

The temperature variation of the magnetic ac-susceptibility of all three samples measured under an amplitude of the ac-magnetic field 5 Oe and frequencies  $f = 111$  Hz, 1111 Hz, 5111 Hz, and 10 kHz, in semi-log plots are shown in Fig. 6. The curves representing the real and imaginary parts of the ac-susceptibility display two peaks. The peak at low temperatures, is assigned as peak A, and at higher temperatures, is assigned as peak B. Both peaks appear slightly frequency-dependent. From the peak values of the imaginary magnetic ac-susceptibility, the relaxation time was calculated using the condition  $2\pi f\tau = 1$ , where  $f$  is the frequency and  $\tau$  the relaxation time. The relaxation times *versus* temperature are reproduced by the Vogel–Fulcher empirical equation<sup>43</sup> as seen below:

$$\tau = \tau_0 \exp[E/k_B(T - T_0)] \quad (3)$$

where  $\tau_0$  a microscopic time and  $E$ ,  $T_0$  phenomenological parameters. The lower right panel of Fig. 6 depicts the experimental relaxation times *versus* temperature and the theoretical curves produced by the Vogel–Fulcher equation using the parameters listed in Table 4. Based on similar studies,<sup>44</sup> the low-temperature peak (peak A) is attributed to a magnetic transition

Table 3 Composition of all three samples without considering the contribution of O 1s

Sample name	Ni (at%)	B (at%)	Ni/B atomic ratio
NiB/NiBO <sub>3</sub> -I	48.35	51.65	0.93
NiB/NiBO <sub>3</sub> -II	50.74	49.26	1.03
NiB/NiBO <sub>3</sub> -III	64.39	35.64	1.80





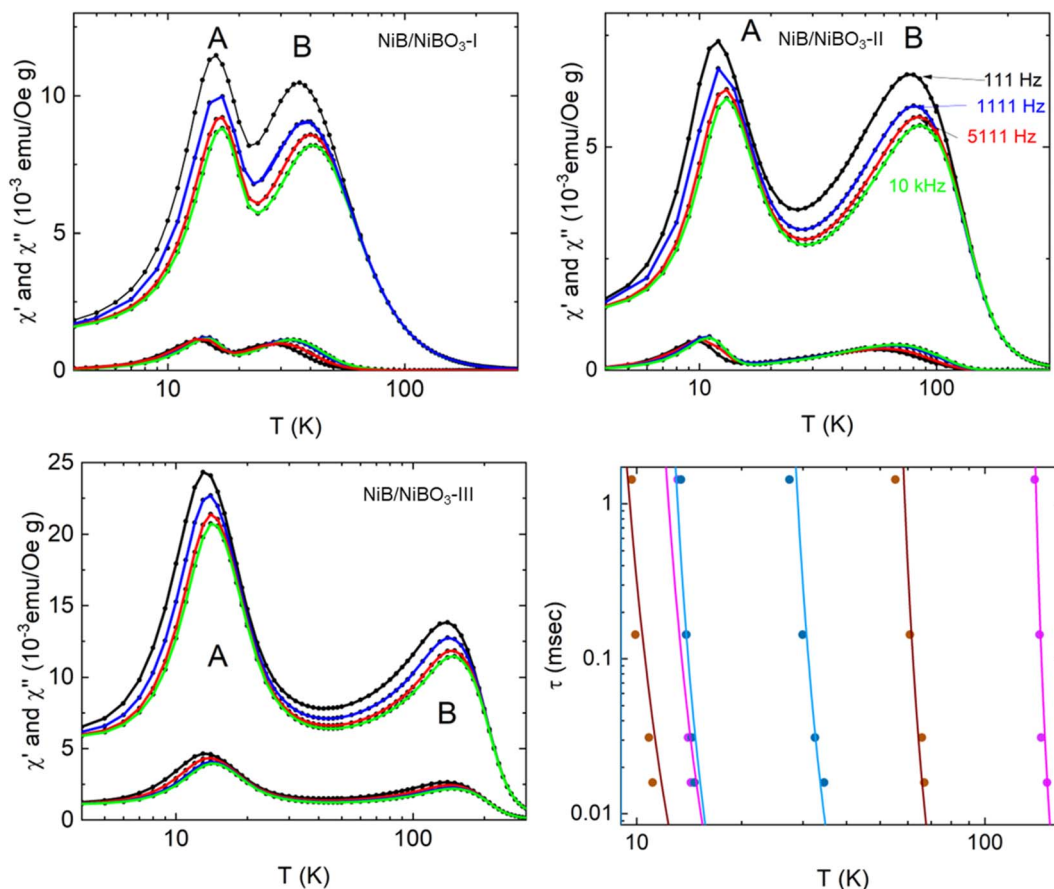


Fig. 6 Temperature variation of the real and imaginary fundamental magnetic ac-susceptibility for NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II, and NiB/NiBO<sub>3</sub>-III samples. The data are collected with an amplitude of the ac-magnetic field 5 Oe and frequencies  $f = 111$  Hz, 1111 Hz, 5111 Hz, and 10 kHz. Temperature variation of the relaxation times for the two peaks observed in the three samples. The Vogel-Fulcher empirical equation reproduces the solid lines using the parameters listed in Table 4.

Table 4 Phenomenological parameters used to reproduce the experimental relaxation times for the three samples

Sample	Peak A			Peak B		
	$\tau_0$ (sec)	$E$ (K)	$T_0$ (K)	$\tau_0$ (sec)	$E$ (K)	$T_0$ (K)
NiB/NiBO <sub>3</sub> -I	$5 \times 10^{-9}$	50	9	$5 \times 10^{-9}$	110	20
NiB/NiBO <sub>3</sub> -II	$5 \times 10^{-9}$	55	5.1	$5 \times 10^{-9}$	169	45
NiB/NiBO <sub>3</sub> -III	$5 \times 10^{-9}$	59	7.5	$5 \times 10^{-9}$	250	120

related to oxygen-stabilized tetragonal Ni or hexagonal Ni. Peak B most probably arises from a NiO layer.<sup>45</sup>

### 3.5 AFM analysis

The topography of each sample in the regions of dispersed particles is shown in Fig. 7, with roughness values of  $108.5 \pm 6.7$ ,  $104 \pm 18.1$ , and  $125.7 \pm 11.5$  nm for samples NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II, and NiB/NiBO<sub>3</sub>-III, respectively (Table 5). These roughness values are very similar across the three samples, as expected, since the morphology of each heterostructure is also very similar. This means that topography parameters of these

samples are not expected to be responsible for any differences in the electrocatalytic performance of the samples in water splitting. Fig. S3† (Table 5) shows the resistance of each sample, with resistance values decreasing while the concentration of Ni across the samples increases, with mean values of  $8658 \pm 442$ ,  $3109 \pm 1674$ , and  $257 \pm 36$  M $\Omega$  for samples NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III, respectively. Correspondingly, the measured maximum current increases as the concentration of nickel within the sample also increases, with values of 0.5, 1.1 and 12.8 nA for samples NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III respectively. A similar trend is evident in the EIS data obtained (Table S1†), with the charge transfer resistance decreasing while the concentration of Ni increased among the samples. This indicates that by tuning the nickel concentration in the nickel boride/borate heterostructure, the intrinsic resistivity, electron flow and the rate of reaction on the surface of the heterostructures can be finely tuned. It is worth mentioning that as the atomic concentration of Ni compared to B increases from 48.35 at% in sample NiB/NiBO<sub>3</sub>-I to 64.39 at% in sample NiB/NiBO<sub>3</sub>-III, equal to a 1.33 times increase, the resistance values (as assessed from  $IV$  slope) in sample NiB/NiBO<sub>3</sub>-III decreases by  $\sim 34$  times whereas the conductivity (as assessed from  $Imax$ ) increases by



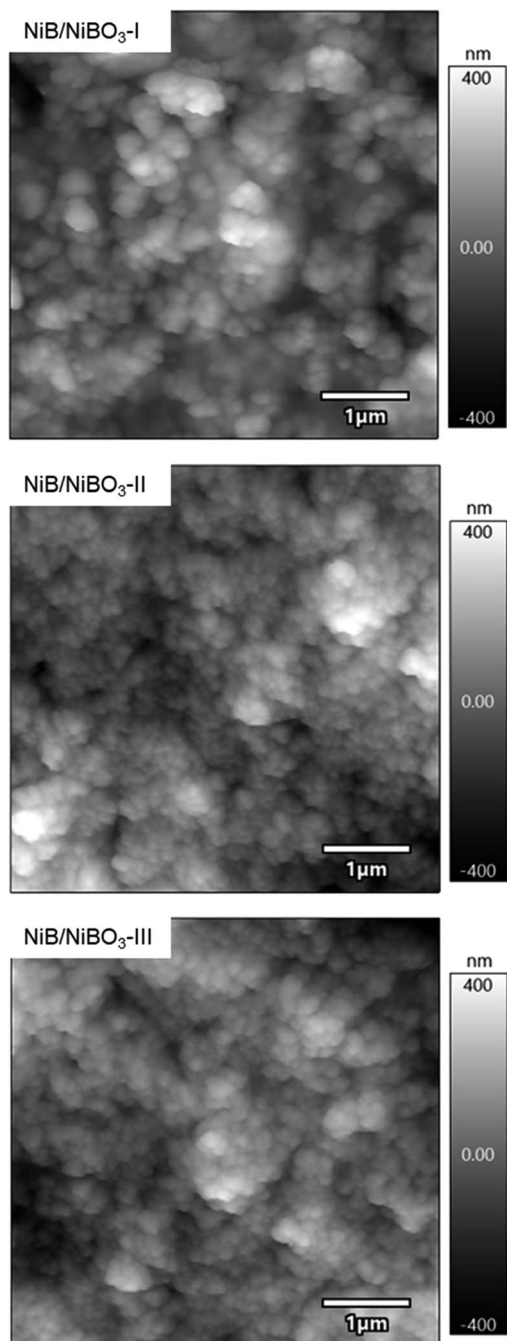


Fig. 7  $1 \mu\text{m} \times 1 \mu\text{m}$  amplitude modulation mode topography images for samples NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III.

Table 5 The Roughness of each sample as determined from AFM measurements ( $n = 3$ ), the resistance of each sample ( $n = 20$ ), and the max current of each sample as determined from C-AFM  $I/V$  measurements ( $n = 20$ )

Sample	Roughness (nm)	Resistance (MΩ)	Max current (nA)
NiB/NiBO <sub>3</sub> -I	$108.5 \pm 6.7$	$8658 \pm 442$	$0.5 \pm 0.06$
NiB/NiBO <sub>3</sub> -II	$104 \pm 18.1$	$3109 \pm 1674$	$1.1 \pm 0.5$
NiB/NiBO <sub>3</sub> -III	$125.7 \pm 11.5$	$257 \pm 36$	$12.8 \pm 1.7$

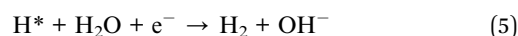
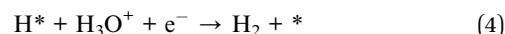
~26 times, showing an exponential relation of Ni content to intrinsic resistivity and conductivity.

### 3.6 Electrochemical properties

The electrocatalytic properties of the three samples were evaluated using a three-electrode cell with buffered distilled water at pH 7 as the electrolyte. Specifically, a borate buffer was used to maintain the pH of the electrolyte at 7 throughout the electrochemical measurements as to properly evaluate the hydrogen and oxygen evolution reactions.<sup>46</sup>

**3.6.1 Hydrogen evolution reaction.** The polarisation curves from the linear sweep voltammetry (LSV) tests for the hydrogen evolution reaction (HER) for the three NiB/NiBO<sub>3</sub> samples are presented in Fig. 8a together with the bare GC. The corrected and un-corrected LSV curve of these samples are also presented in Fig. S4.† The overpotential values at  $-10 \text{ mA cm}^{-2}$  current density were chosen to compare the electrocatalytic activity among all samples, as commonly adopted in the literature (Fig. 8c).<sup>47–49</sup>

The hydrogen evolution reaction in neutral conditions (pH 7) can be described as a two-step reduction process with both the H<sub>2</sub>O molecules and the hydronium cation H<sub>3</sub>O<sup>+</sup> participating in the process.<sup>50</sup> In the first step, the hydronium cation H<sub>3</sub>O<sup>+</sup> dominate at low cathodic overpotentials close to the equilibrium potential (*i.e.*, 0 V vs. reversible hydrogen electrode (RHE)) as seen in reaction (4). Meanwhile, at high cathodic potentials, the H<sub>3</sub>O<sup>+</sup> cations convert to H<sub>2</sub>O molecules, with reaction (5) taking place.



where \* represents the catalyst surface, and H\* represents the adsorbed hydrogen intermediate. According to Fig. 8b, sample NiB/NiBO<sub>3</sub>-II exhibited the lowest overpotential (0.87 V) at a current density of  $-10 \text{ mA cm}^{-2}$  together with the smallest empirical Tafel slope of  $185 \text{ mV dec}^{-1}$  (Fig. 8b) when compared to the other two samples. Notably, this particular sample exhibited the highest specific surface area, total pore volume,  $C_{\text{dl}}$  (Fig. S6†) and ECSA (Table S2†) indicating that the HER performance of an electrocatalyst in neutral conditions is dictated by their physical characteristics and less so by their chemical state. A high specific surface area may mean more active sites on the sample's available for HER, linked to higher intrinsic electrocatalytic activity. The hydronium cation reduction rates for all three samples were determined by the Volmer step as derived from the empirical values of three calculated Tafel slopes (Fig. 8b and c), regardless of their physicochemical differences.<sup>51,52</sup>

The best performing sample, NiB/NiBO<sub>3</sub>-II, underwent stability testing by applying 100 consecutive LSV scans, as presented in Fig. 8d. It can be seen that its overpotential value, at current density of  $-10 \text{ mA cm}^{-2}$ , dropped 10% between the 1st and the 20th scan. This drop may be attributed to some partial peeling of the drop casted-ink from the surface of the GC electrode, most probably due to the formation of hydrogen bubbles



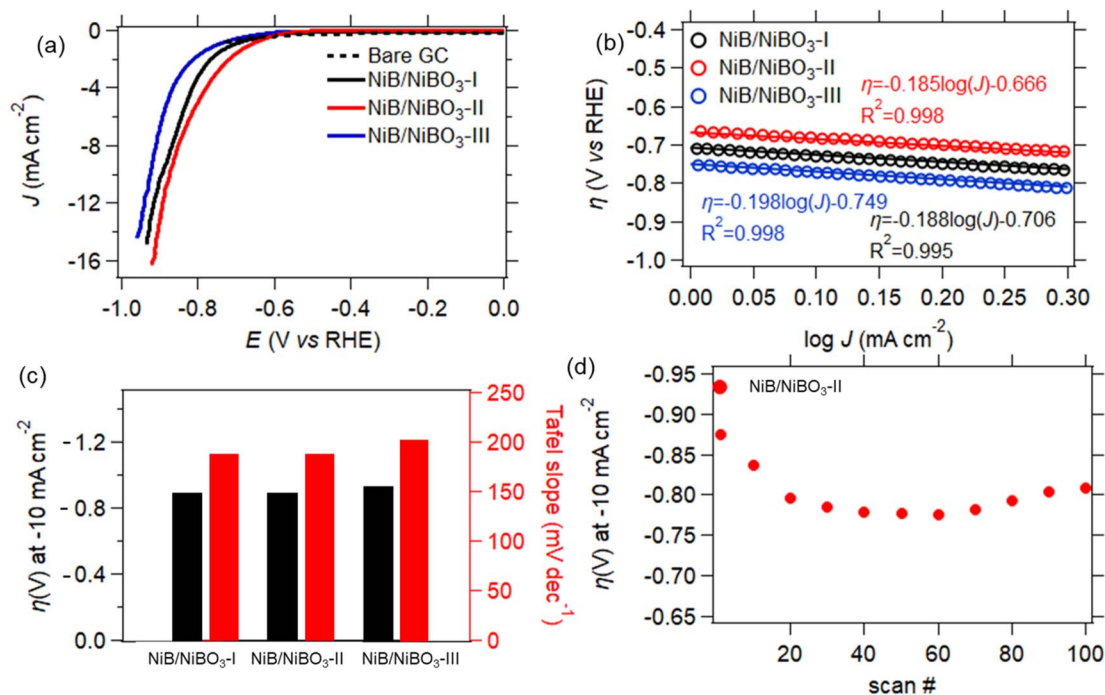
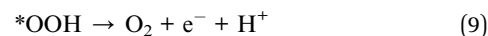
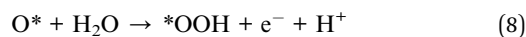
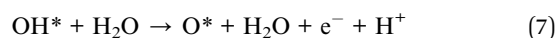
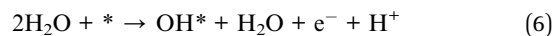


Fig. 8 HER LSV curves of NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II, NiB/NiBO<sub>3</sub>-III (a), Tafel plots of the electrodes for HER (b), overpotentials at 10 mA cm<sup>-2</sup> versus RHE (left) and Tafel slopes (right) for the corresponding heterostructures (c), stability of NiB/NiBO<sub>3</sub>-II for 100 scans (cycles) (d).

during HER. This is a very common phenomenon of non-self-supported electrodes.<sup>53</sup> Whereas, for the remainder of scans the recorded overpotential values remained stable, showing good overall stability.

**3.6.2 Oxygen evolution reaction.** Fig. 9a shows the oxygen evolution reaction (OER) polarisation curves from the linear sweep voltammetry (LSV) tests for the three NiB/NiBO<sub>3</sub> samples, including the bare GC electrode. The corrected and uncorrected LSV curve of these samples are also presented in Fig. S5.† The overpotential values at 10 mA cm<sup>-2</sup> current density were chosen to compare the electrocatalytic activity among all samples for OER. No redox peaks were observed at potentials less than 1.8 V vs. RHE, indicating that the surface of all three samples is already partially oxidised, and confirmed by the high-resolution spectra of Ni 2p, B 1s, and O 1s. In addition, it seems that Ni metal present in the samples, as confirmed by the high resolution spectra of Ni 2p, did not oxidise as to what would have been expected. It is reported in the literature that Ni metal in the form of powder is less liable to oxidation, while nickel when bonded to boron will be easily oxidised to nickel borate.<sup>34</sup> The NiB/NiBO<sub>3</sub>-I sample exhibited the lowest overpotential at 10 mA cm<sup>-2</sup> current density equal to 0.74 V whereas the overpotential values for samples NiB/NiBO<sub>3</sub>-II and NiB/NiBO<sub>3</sub>-III were 0.75 and 0.78 V respectively. It is evident in the polarisation curves that at higher overpotentials than 10 mA cm<sup>-2</sup>, sample NiB/NiBO<sub>3</sub>-I exhibited the smallest overpotential value, equal to 0.76 V, compared to the other two samples. It seems that higher content of boron in the nickel boride/borate heterostructures benefits OER activity, with similar findings reported in the literature.<sup>34</sup>

A proposed OER reaction mechanisms in neutral conditions (pH 7) is described below:



where \* stands for the catalyst surface, and OH\*, O\* and \*OOH are the adsorbed oxygen intermediates.

Sample, NiB/NiBO<sub>3</sub>-I, underwent stability testing by applying 100 consecutive LSV scans, as presented in Fig. 8d. It can be seen that its overpotential values at a current density of 10 mA cm<sup>-2</sup> fluctuated between the 1st and 20th scan, with the remainder of overpotential values being stable. This initial fluctuation in overpotential values is perhaps due to the presence of oxygen bubbles on the electrode's surface that formed during OER, and were not successfully removed while rotating the GC electrode at 2000 rpm. It has been reported in the literature that formation of oxygen bubbles during OER is depended to the electrolyte concentration, higher electrolyte concentration induces a smaller bubble diameter.<sup>54</sup> Since the OER measurements were performed at pH 7, it is expected a larger formation of oxygen bubbles in comparison to a pH 14 (KOH 1 M) electrolyte, hence being more difficult for the bubbles to detach from the electrode's surface despite its 2000 rpm applied rotation.



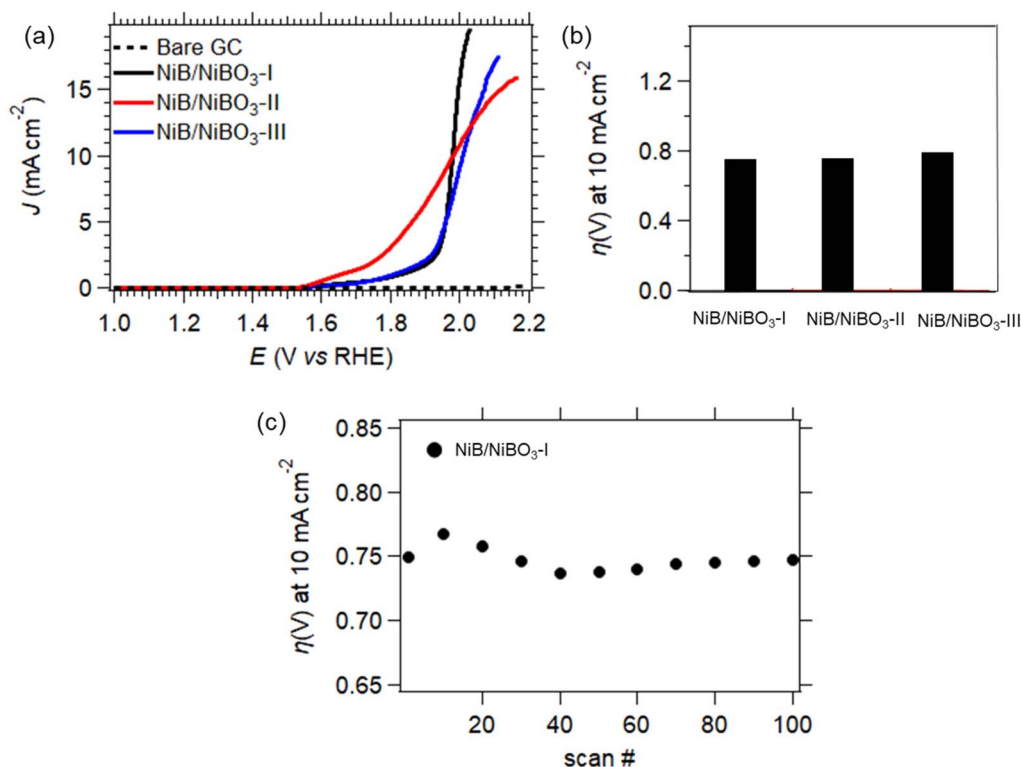


Fig. 9 OER LSV curves of NiB/NiBO<sub>3</sub>-I, NiB/NiBO<sub>3</sub>-II, NiB/NiBO<sub>3</sub>-III (a), overpotentials at 10 mA cm<sup>-2</sup> versus RHE (b), stability of NiB/NiBO<sub>3</sub>-I for 100 scans (cycles) (c).

## 4 Conclusions

2D nickel boride/borate amorphous/amorphous heterostructures were successfully synthesised by a simple one pot chemical reduction method. In detail, nickel borides were initially synthesised by using NaBH<sub>4</sub> as the reducing agent, while nickel borate was formed on the surface of the as-prepared samples by deliberately exposing them to air while drying overnight. X-ray diffraction revealed that the as-prepared samples were amorphous, whereas TEM images confirmed their 2D structure. XPS analysis established the formation of the nickel borate layer on the surface of the nickel boride samples, forming a 2D heterostructure. This nickel borate layer was observed in the TEM micrographs as a formed thin layer on the fringes of the 2D structures. XPS analysis demonstrated that the atomic concentration of nickel to boron in the heterostructures increased while the concentration of NaBH<sub>4</sub> also increased during the synthesis of the nickel borides. This increase in atomic nickel concentration affected the intrinsic resistivity and conductivity of the samples, as revealed by AFM measurements, which directly influenced their electrocatalytic activity, mainly for OER, and magnetic performance. In contrast, HER electrocatalytic activity was the highest for the heterostructure with the highest surface area (86.7 m<sup>2</sup> g<sup>-1</sup>), with an overpotential value of 0.87 V at -10 mA cm<sup>-2</sup>. Our findings can help provide direction in terms of 2D metal boride/borate amorphous/amorphous heterostructures – specifically, how they can be easily synthesised and tuned to obtain the desired electrocatalytic or magnetic performance for various energy generation

or storage applications. The simplicity of our proposed production method of such heterostructures makes it attractive for upscaling to an industrial scale.

## Author contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

MVS acknowledges the financial support from the UCD Ad Astra fellowship programme, and the Royal Chemical Society for the Research Enablement Grant #72049. QZ and BJR acknowledge the financial support of Science Foundation Ireland (SFI) under the US-Ireland R&D Partnership Programme Grant Number SFI/21/US/3765. HR-TEM and EDX analysis were performed at the SFI-funded CRANN Advanced Microscopy Laboratory (AML).

## References

- 1 K. S. Novoselov, A. K. Geim, S. V. Morozov, D. Jiang, Y. Zhang, S. V. Dubonos, I. V. Grigorieva and A. A. Firsov, *Science*, 2004, **306**, 666–669.



- 2 J. N. Coleman, *Adv. Funct. Mater.*, 2009, **19**, 3680–3695.
- 3 C. N. R. Rao, A. K. Sood, K. S. Subrahmanyam and A. Govindaraj, *Angew. Chem., Int. Ed.*, 2009, **48**, 7752–7777.
- 4 R. C. Selhorst, E. Puodziukynaite, J. A. Dewey, P. Wang, M. D. Barnes, A. Ramasubramaniam and T. Emrick, *Chem. Sci.*, 2016, **7**, 4698–4705.
- 5 P. Wang, R. Selhorst, T. Emrick, A. Ramasubramaniam and M. D. Barnes, *J. Phys. Chem. C*, 2019, **123**, 1506–1511.
- 6 X. Zhou, X. Hu, J. Yu, S. Liu, Z. Shu, Q. Zhang, H. Li, Y. Ma, H. Xu and T. Zhai, *Adv. Funct. Mater.*, 2018, **28**, 1706587.
- 7 D. Dev, M. S. Shawkat, A. Krishnaprasad, Y. Jung and T. Roy, *IEEE Electron Device Lett.*, 2020, **41**, 1440–1443.
- 8 Y. Liu, Y. Fang, D. Yang, X. Pi and P. Wang, *J. Phys.: Condens. Matter*, 2022, **34**, 183001.
- 9 F. A. Ghafar, D. Etherton, S. Liu, C. Buckley, N. English, D. Silvester-Dean and M. V. Sofianos, *J. Electrochem. Soc.*, 2022, **169**, 096507.
- 10 B. Fu, V. Tzitzios, Q. Zhang, B. Rodriguez, M. Pissas and M. V. Sofianos, *Nanomaterials*, 2023, **13**, 300.
- 11 L. Teitz and M. Caspary Toroker, *Adv. Funct. Mater.*, 2020, **30**, 1808544.
- 12 Q. Zhang, S. Zuo, P. Chen and C. Pan, *InfoMat*, 2021, **3**, 987–1007.
- 13 Y. Xi, J. Zhuang, W. Hao and Y. Du, *ChemElectroChem*, 2019, **6**, 2841–2851.
- 14 L. Maggini and R. R. Ferreira, *J. Mater. Chem. C*, 2021, **9**, 15721–15734.
- 15 H. N. Dhandapani, D. Mahendiran, A. Karmakar, P. Devi, S. Nagappan, R. Madhu, K. Bera, P. Murugan, B. R. Babu and S. Kundu, *J. Mater. Chem. A*, 2022, **10**, 17488–17500.
- 16 S. Anantharaj, J. Kennedy and S. Kundu, *ACS Appl. Mater. Interfaces*, 2017, **9**, 8714–8728.
- 17 P. F. Liu, S. Yang, B. Zhang and H. G. Yang, *ACS Appl. Mater. Interfaces*, 2016, **8**, 34474–34481.
- 18 A. Karmakar, B. B. Kamble, R. Madhu, P. Gudlur and S. Kundu, *J. Mater. Chem. A*, 2023, **11**, 26023–26043.
- 19 R. Madhu, A. Karmakar, K. Karthick, S. Sam Sankar, S. Kumaravel, K. Bera and S. Kundu, *Inorg. Chem.*, 2021, **60**, 15818–15829.
- 20 J. H. Han, Y. Y. Hwang, S. Park, J. Shin, K. J. Yoon and Y. J. Lee, *J. Mater. Chem. A*, 2022, **10**, 25055–25062.
- 21 P. Chen, S. Zhang, Y. Fan, W. Yang and X. Luo, *Mater. Adv.*, 2023, **4**, 1363–1371.
- 22 N. Yang, H. Cheng, X. Liu, Q. Yun, Y. Chen, B. Li, B. Chen, Z. Zhang, X. Chen, Q. Lu, J. Huang, Y. Huang, Y. Zong, Y. Yang, L. Gu and H. Zhang, *Adv. Mater.*, 2018, **30**, 1803234.
- 23 Z. Dong, F. Lin, Y. Yao and L. Jiao, *Adv. Energy Mater.*, 2019, **9**, 1902703.
- 24 H. Zhao, F. Li, S. Wang and L. Guo, *Acc. Mater. Res.*, 2021, **2**, 804–815.
- 25 F. Zhao, H. Liu, H. Zhu, X. Jiang, L. Zhu, W. Li and H. Chen, *J. Mater. Chem. A*, 2021, **9**, 10169–10179.
- 26 B. Ganem and J. O. Osby, *Chem. Rev.*, 1986, **86**, 763–780.
- 27 J. Masa, I. Sinev, H. Mistry, E. Ventosa, M. de la Mata, J. Arbiol, M. Muhler, B. Roldan Cuenya and W. Schuhmann, *Adv. Energy Mater.*, 2017, **7**, 1700381.
- 28 A. C. Brix, D. M. Morales, M. Braun, D. Jambrec, J. R. C. Junqueira, S. Cychy, S. Seisel, J. Masa, M. Muhler, C. Andronescu and W. Schuhmann, *ChemElectroChem*, 2021, **8**, 2336–2342.
- 29 J. Hong, S. Mutalik, M. Miola, D. Gerlach, R. Mehrabi K, M. Ahmadi, B. J. Kooi, G. Portale, P. Rudolf, P. P. Pescarmona and L. Protesescu, *Chem. Mater.*, 2023, **35**, 1710–1722.
- 30 Y. B. Pottathara, Y. Grohens, V. Kokol, N. Kalarikkal and S. Thomas, in *Nanomaterials Synthesis*, ed. Y. Beeran Pottathara, S. Thomas, N. Kalarikkal, Y. Grohens and V. Kokol, Elsevier, 2019, pp. 1–25, DOI: [10.1016/B978-0-12-815751-0.00001-8](https://doi.org/10.1016/B978-0-12-815751-0.00001-8).
- 31 S. Brunauer, P. H. Emmett and E. Teller, *J. Am. Chem. Soc.*, 1938, **60**, 309–319.
- 32 E. P. Barrett, L. G. Joyner and P. P. Halenda, *J. Am. Chem. Soc.*, 1951, **73**, 373–380.
- 33 S. Ma, R. Farla, K. Bao, A. Tayal, Y. Zhao, Q. Tao, X. Yang, T. Ma, P. Zhu and T. Cui, *Nanoscale*, 2021, **13**, 18570–18577.
- 34 W. Yuan, X. Zhao, W. Hao, J. Li, L. Wang, X. Ma and Y. Guo, *ChemElectroChem*, 2019, **6**, 764–770.
- 35 L. Shaohua, B. Jingru, L. Hongpeng, J. Guojun and W. Qing, *Oil Shale*, 2010, **27**, 135.
- 36 M. V. Sofianos, D. A. Sheppard, M. R. Rowles, T. D. Humphries, S. Liu and C. E. Buckley, *RSC Adv.*, 2017, **7**, 36340–36350.
- 37 F. Yang, P. Han, N. Yao, G. Cheng, S. Chen and W. Luo, *Chem. Sci.*, 2020, **11**, 12118–12123.
- 38 J. Legrand, S. Gota, M. J. Guittet and C. Petit, *Langmuir*, 2002, **18**, 4131–4137.
- 39 J. Wu, M. Hou, Z. Chen, W. Hao, X. Pan, H. Yang, W. Cen, Y. Liu, H. Huang, P. W. Menezes and Z. Kang, *Adv. Mater.*, 2022, **34**, 2202995.
- 40 J. A. Schreifels, P. C. Maybury and W. E. Swartz, *J. Catal.*, 1980, **65**, 195–206.
- 41 W. J. Jiang, S. Niu, T. Tang, Q. H. Zhang, X. Z. Liu, Y. Zhang, Y. Y. Chen, J. H. Li, L. Gu, L. J. Wan and J. S. Hu, *Angew. Chem.*, 2017, **129**, 6672–6677.
- 42 A. Corrias, G. Ennas, G. Licheri, G. Marongiu and G. Paschina, *Chem. Mater.*, 1990, **2**, 363–366.
- 43 E. Vincent and V. Dupuis, in *Frustrated Materials and Ferroic Glasses*, ed. T. Lookman and X. Ren, Springer International Publishing, Cham, 2018, pp. 31–56, DOI: [10.1007/978-3-319-96914-5\\_2](https://doi.org/10.1007/978-3-319-96914-5_2).
- 44 A. Roy, V. Srinivas, S. Ram, J. A. De Toro and U. Mizutani, *Phys. Rev. B: Condens. Matter Mater. Phys.*, 2005, **71**, 184443.
- 45 V. Tzitzios, G. Basina, M. Gjoka, V. Alexandrakis, V. Georgakilas, D. Niarchos, N. Boukos and D. Petridis, *Nanotechnology*, 2006, **17**, 3750.
- 46 T. Shinagawa, M. T.-K. Ng and K. Takanebe, *ChemSusChem*, 2017, **10**, 4155–4162.
- 47 C. C. McCrory, S. Jung, J. C. Peters and T. F. Jaramillo, *J. Am. Chem. Soc.*, 2013, **135**, 16977–16987.
- 48 L. Wu, Q. Li, C. H. Wu, H. Zhu, A. Mendoza-Garcia, B. Shen, J. Guo and S. Sun, *J. Am. Chem. Soc.*, 2015, **137**, 7071–7074.
- 49 Y. Gorlin and T. F. Jaramillo, *J. Am. Chem. Soc.*, 2010, **132**, 13612–13614.



- 50 Y. Guo, T. Park, J. W. Yi, J. Henzie, J. Kim, Z. Wang, B. Jiang, Y. Bando, Y. Sugahara, J. Tang and Y. Yamauchi, *Adv. Mater.*, 2019, **31**, 1807134.
- 51 M. R. Gennero de Chialvo and A. C. Chialvo, *Phys. Chem. Chem. Phys.*, 2004, **6**, 4009–4017.
- 52 P. M. Quaino, M. R. Gennero de Chialvo and A. C. Chialvo, *Phys. Chem. Chem. Phys.*, 2004, **6**, 4450–4455.
- 53 P. Wang and B. Wang, *ChemSusChem*, 2020, **13**, 4795–4811.
- 54 H. Qiu, K. Obata, Z. Yuan, T. Nishimoto, Y. Lee, K. Nagato, I. Kinefuchi, J. Shiomi and K. Takanebe, *Langmuir*, 2023, **39**, 4993–5001.

