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Carbon nitride- and graphene-based materials for the photocatalytic degradation of emerging water pollutants

Indra Jaya Budiarmo,^a Valentinus Alphano Dabur,^a Riska Rachmantyo,^b
Hermawan Judawisastra,^c Chechia Hu^{de} and Arie Wibowo^{id}*^{cf}

Photocatalytic degradation is a promising way to treat emerging pollutants in wastewater. Recently, metal-free photocatalysts such as carbon nitride- and graphene-based materials have attracted much interest in the photocatalytic degradation of emerging water pollutants owing to their visible light activity and unique electrical properties, respectively. Graphitic carbon nitride (GCN) is considered a superior visible light-active photocatalyst because of its suitable bandgap (2.7 eV). Moreover, the facile synthesis process and the high chemical and thermal stability of GCN make it one of the research hot-spots in photocatalytic wastewater treatment. Besides GCN, graphene and its derivatives are utilized to support main photocatalysts by enhancing their light absorption, pollutant adsorption, and photogenerated charge separation. Furthermore, the vast modification of these materials has promoted various outstanding performances in carbon nitride- and graphene-based photocatalysts in the application of pollutant degradation. In this review, we highlight recent developments in carbon nitride- and graphene-based photocatalysts (2018–2023), focusing on the strategies to improve the activity of GCN as a visible light-active photocatalyst and the role of graphene and its derivatives as supporting materials in wastewater pollutant remediation applications.

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1. Introduction

Water is an abundant natural resource widely used for daily activities and industrial needs. However, around 80% of industrial and municipal wastewater is discharged into the environment without prior treatment.¹ In 2020, the WHO reported that over 2 billion people live in countries experiencing water scarcity, and approximately 2 billion people consume contaminated drinking water. Moreover, the rapid industrial growth has further exacerbated this situation.²

Together with industrial growth, many emerging pollutants, which are mainly classified as persistent, bioaccumulative, and toxic compounds (PBTs), are produced and discharged into the environment without any prior treatment. This group of pollutants is toxic, resistant to degradation, and tends to accumulate in living organisms.³ The identified pollutants classified as PBTs include heavy metals,⁴ pesticides,⁵ industrial substances,⁶ organobromines,⁷ polycyclic aromatic hydrocarbons (PAHs),⁸ pharmaceutical substances,⁹ and synthetic dyes.¹⁰ Long-term exposure to these substances has the potential to cause cancer, neurological problems, and hormone imbalances.^{11–13} Considering the significant negative impacts of their existence as waste, it is necessary to implement wastewater treatment technologies to eliminate PBTs from water sources.

Several strategies have been used to reduce the presence of PBTs in water, including filtration,^{14–16} flocculation/coagulation,^{17,18} chemical precipitation,¹⁹ adsorption,^{16,20} ion exchange membranes,²¹ and Fenton-like catalysts.^{22,23} However, the majority of these methods have several disadvantages, such as high energy requirements, complex processes, and the generation of byproducts such as sludge and sediment.²⁴ Thus, considering these limitations, it is necessary to develop low-cost methods that are simple, generate no toxic byproducts,

^a Master Program in Materials Science and Engineering, Faculty of Mechanical and Aerospace Engineering, Institut Teknologi Bandung, Ganesha 10, Bandung, 40132, West Java, Indonesia

^b Doctoral Program in Materials Science and Engineering, Faculty of Mechanical and Aerospace Engineering, Institut Teknologi Bandung, Ganesha 10, Bandung, 40132, West Java, Indonesia

^c Materials Science and Engineering, Faculty of Mechanical and Aerospace Engineering, Institut Teknologi Bandung, Ganesha 10, Bandung, 40132, West Java, Indonesia. E-mail: ariewibowo@itb.ac.id

^d Department of Chemical Engineering, National Taiwan University of Science and Technology, Taipei 106, Taiwan

^e R&D Center for Membrane Technology, Chung Yuan Christian University, Taoyuan 320, Taiwan

^f Research Center for Nanoscience and Nanotechnology, Institut Teknologi Bandung, Ganesha 10, Bandung, 40132, West Java, Indonesia



and consume less energy. In this case, the photocatalytic degradation of pollutants in wastewater using solar light is considered a green method because of its simple process, mild operation conditions, and low cost.^{25,26}

In photocatalytic wastewater treatment, the key idea is to generate energetic electron–hole (e–h) pairs, which will produce excess radical compounds such as hydroxyl radicals (OH[•]) that can degrade PBT pollutants through an oxidation reaction.²⁷ In detail, when light is irradiated on the photocatalyst, an electron will get excited to the conduction band (CB), leaving a hole in the valence band (VB). These photogenerated charge carriers will diffuse through the material and finally reach the surface of the material to produce radical compounds.²⁷ Based on the mechanism, the bandgap and band position, charge diffusion pathway, and charge recombination in the photocatalyst must be optimized to obtain highly efficient photocatalyst materials towards pollutant degradation. In addition, conventional photocatalysts such as TiO₂ can only be activated in the UV region, limiting their application in solar light-driven photocatalysts. Therefore, visible light-driven photocatalysts are gaining much more interest given that visible light is sufficiently energetic and accounts for 44% of the solar light spectrum.²⁸

Carbon nitride-based and graphene-based materials are gaining interest in photocatalytic wastewater treatment due to the ease of their synthesis, large surface area, heterojunction construction possibilities, and shorter charge carrier migration pathway.^{29,30} Graphitic carbon nitride (GCN), which is a metal-free, visible light-active (band gap of 2.7 eV) layered structured photocatalyst consisting of carbon (C) and nitrogen (N), has been used in photocatalytic wastewater treatment to remove antibiotics, synthetic dyes, and bacteria.^{31–33} The development of GCN started in the mid-1800s and its application and synthesis method continue to expand.^{34,35} Nowadays, 2D GCN is still a research hotspot in photocatalytic wastewater treatment as an active photocatalyst. Many strategies have been developed to enhance the properties of pristine 2D GCN, such

as pore formation, combination with cocatalyst, heteroatom doping, and fabrication of highly crystalline GCN.^{36–40} These strategies have been shown to successfully improve the photocatalytic activity of GCN materials towards pollutant degradation in wastewater. Specifically, herein, GCN refers to low-crystalline GCN.

Alternatively, 2D carbon-based materials such as graphene have high electrical conductivity and a large specific surface area.⁴¹ Moreover, the derivatives of graphene, such as graphene oxide (GO) and reduced-graphene oxide (rGO), have abundant surface functional groups, which endow them with high pollutant adsorption capability, allowance for further chemical modification, and the possibility to be integrated with other 2D materials.⁴² Hardiansyah *et al.* utilized rGO as a conductive material and added it to a TiO₂ photocatalyst, which successfully prolonged the recombination time of the photogenerated electron–hole pairs, thus increasing its photocatalytic activity by three-fold.⁴³ In another study, Al-Rawashdeh *et al.* suggested that the addition of GO to form a ZnO/GO nanocomposite significantly increased the surface area by almost three-fold, increasing the possibility of pollutant adsorption on the surface of the nanocomposite.

Due to the extensive research and high interest in carbon nitride and graphene-based photocatalysts for wastewater treatment, the number of carbon nitride and graphene-based photocatalyst materials continues to increase with various modification techniques. This review highlights the recent development (2018–2023) in carbon nitride-based and graphene-based materials as active photocatalysts and supporting materials, respectively, to provide a better understanding of the historical development, synthesis process, applications, and modifications of both materials. A summary of the advantages of GCN as an active photocatalyst and its improvement strategy, graphene and its derivatives as nanocomposites, and their roles in photocatalytic wastewater remediation is illustrated in Fig. 1.



Fig. 1 Schematic illustration of the advantages of carbon nitride- and graphene-based materials for photocatalytic wastewater treatment. Graphitic carbon nitride as an active photocatalyst and its improvement strategies, with the role of graphene-based material in supporting the main photocatalyst.



2. Graphitic carbon nitride (GCN) as an active photocatalyst

2.1. History of carbon nitride development

The history of carbon nitride begins with the first synthesis of “melon”, also known as Liebig’s melon, by Liebig in 1834.³⁴ However, the structure of Liebig’s melon was unknown at that time. Following the previous work, a computational simulation of carbon nitride by Liu and Cohen in 1990 showed that carbon nitride can exist in five different phases, in which the graphitic phase is calculated to be the most stable phase at ambient pressure.⁴⁴ The exact chemical structure of Liebig’s melon was discovered experimentally in 2007 by Lotsch *et al.*, where they stated that it is an infinite 1D chain of NH-bridged melem ($C_6N_7(NH_2)_3$) monomers connected through hydrogen bonds in a zigzag-geometry. Based on this study, Liebig’s melon is now known as polymeric carbon nitride (PCN) or GCN, as in this article. In 2009, the first report on PCN as a photocatalyst for hydrogen production under visible light irradiation was reported by Wang *et al.*⁴⁰ Interestingly, around the same time, research by Bojdys *et al.* in 2008 revealed that the condensation of dicyandiamide using a salt melt of lithium chloride and potassium chloride as the solvent resulted in a highly crystalline GCN with 2D condensed heptazine as the building blocks.⁴⁵ However, another study by Wirnhier *et al.* in 2011 revealed that the molten salt-assisted synthesis method produced a crystalline structure termed poly(triazine imide) or PTI with intercalation of lithium and chloride ions.⁴⁶ Recent research by Lin *et al.* in 2016 reported the preparation of tri-s-triazine-based (heptazine-based) crystalline GCN using pre-heated melamine as the precursor in combination with the molten salt method for the first time.³⁶ They also showed the potential of crystalline GCN for the photocatalytic hydrogen evolution reaction (HER). The remarkable history of carbon nitride development has attracted significant interest in extending the application of carbon nitride not only in photocatalytic wastewater treatment, but also CO_2 photoreduction⁴⁷ and photocatalytic water splitting further.⁴⁸

2.2. Structural features of carbon nitride materials

The most common carbon nitride material employed in photocatalytic wastewater treatment is GCN. GCN is a 1D chain of NH-bridged melem connected through hydrogen bonds in a zigzag manner, as shown in Fig. 2a. Its hydrogen-bonded chain is extended in a two-dimensional plane, and the adjacent layer is bonded through weak van der Waals force, forming a layered structure similar to graphene. The absence of long-range order



Fig. 2 (a) Polymeric carbon nitride, (b) triazine-based crystalline GCN and (c) heptazine-based crystalline GCN. Reprinted with permission from ref. 36 Copyright 2016, the American Chemical Society.



Fig. 3 GCN and crystalline GCN synthesis process.

in the 2D plane produces structural defects, which affect the optical properties of GCN given that the hydrogen bond-terminated edge can act as a recombination site for the photo-generated e-h pairs.

Another carbon nitride material that has recently gained interest is crystalline GCN. In contrast to GCN, crystalline GCN has the properties of a long-range order of repeating units in the 2D plane. The repeating unit can be triazine- or heptazine-based, as shown in Fig. 2b and c, respectively. In crystalline GCN, the absence of hydrogen bonds in the layer minimizes the possibility of photogenerated charge recombination, which is beneficial for photocatalytic wastewater treatment. Similar to GCN, the layers of crystalline GCN are connected through a weak van der Waals force. Other crystalline GCNs currently successfully synthesized are poly(triazine imide) or PTI and poly(heptazine imide) or PHI, which will be discussed further herein.⁴⁹

2.3. GCN and crystalline GCN synthesis

Bulk GCN can be synthesized *via* the thermal polymerization of a nitrogen-rich precursor, while crystalline GCN is usually synthesized by adding an eutectic salt mixture. Subsequently, the product is exfoliated through various methods such as thermal exfoliation, ultrasonic exfoliation and chemical exfoliation to obtain 2D GCN and crystalline GCN, respectively, as shown in Fig. 3.^{50,51} Additionally, many strategies have been attempted in combination with the molten salt-assisted method to obtain the desired material structure such as PTI, PHI, triazine-based crystalline GCN, and heptazine-based crystalline GCN.

2.3.1. Top-down approach for the fabrication of GCN. The most common GCN synthesis route is the top-down approach by thermal polymerization using an N-rich precursor due to its simplicity and short processing time. Briefly, the GCN precursor is heated in a semi-closed crucible at a heating rate of $2\text{--}5\text{ }^\circ\text{C min}^{-1}$ to a temperature in the range of $500\text{--}650\text{ }^\circ\text{C}$ for $2\text{--}4\text{ h}$.^{52–54} The heating process can be done either under atmospheric or inert conditions.^{55,56} The precursor undergoes a series of structural changes upon heating and polymerized further into GCN. The resulting product appears as a soft yellowish powder.

To obtain 2D GCN nanosheets, the bulk GCN must be exfoliated, which can be done in several ways, including ultrasonic, thermal, and chemical exfoliation.⁵⁷ In ultrasonic exfoliation, Zhang *et al.* used compounds such as glycerol, water,



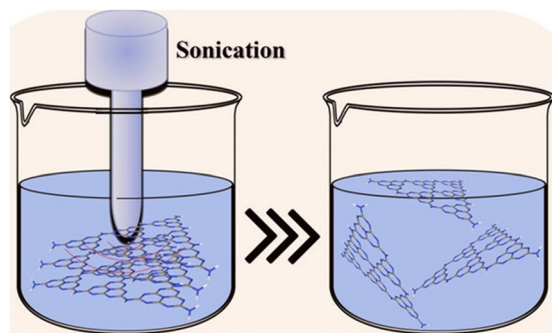


Fig. 4 Schematic illustration of the ultrasonic exfoliation method. Reprinted with permission from ref. 60 Copyright 2023, Elsevier.

and isopropyl alcohol, which will intercalate in the interlayer of GCN. Then, the ultrasonic sound will produce a localized high-energy region, breaking the van der Waals interaction between the sheets.^{58,59} A schematic illustration of the ultrasonic exfoliation method is shown in Fig. 4.

A new thermal exfoliation method using the aqueous bi-thermal method was developed by Pattnaik *et al.* In this work, a mixture of bulk GCN and water was heated to accelerate the insertion of water into the interlayer of GCN. Subsequently, the dispersed GCN was subjected to deep freezing for about 8 h to form ice, expanding the water molecules and breaking the van der Waals interaction between the adjacent sheets.⁶¹ A schematic illustration of the aqueous bi-thermal GCN exfoliation method is shown in Fig. 5.

In the chemical exfoliation method, concentrated sulfuric acid is used to assist the exfoliation process.⁶² Zhao *et al.* reported that it is possible to add oxidant to achieve an atomically thick GCN layer. Firstly, H_2SO_4 was intercalated into the interlayer of GCN by stirring a mixture of GCN and H_2SO_4 for 24 h, and then sodium nitrate (NaNO_3) and potassium permanganate (KMnO_4) were added. Finally, the product was diluted with 300 mL of deionized water and 30 wt% hydrogen peroxide to obtain a white product.⁶³ Fig. 6 shows a schematic illustration of the chemical exfoliation of GCN.

The top-down approach can also be employed to synthesize porous GCN through pre-polymerization treatment. Wang *et al.* developed porous GCN by heating melamine powder at 350 °C for 2 h, cooling it, and grinding the product to expose more surfaces. Finally, the ground pre-heated melamine powder was

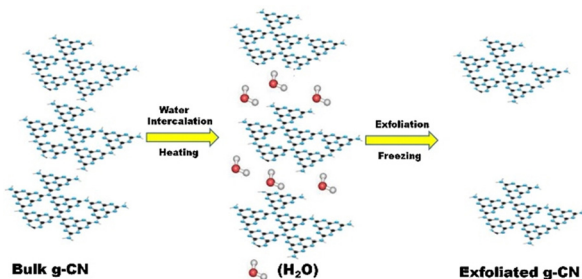


Fig. 5 Schematic illustration of the bi-thermal exfoliation method. Reprinted with permission from ref. 61 Copyright 2019, Elsevier.

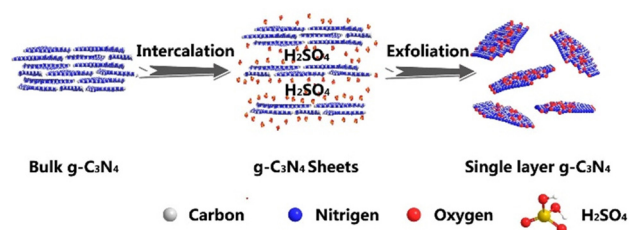


Fig. 6 Schematic illustration of the chemical exfoliation method using H_2SO_4 . Reprinted with permission from ref. 63 Copyright 2014, Springer Nature.

reheated at 550 °C for 2 h to obtain porous GCN.⁶⁴ An illustration of the synthesis process and SEM image of the porous GCN (inset) are shown in Fig. 7.

2.3.2. Bottom-up approach for the fabrication of GCN. The bottom-up approach is usually employed to obtain GCN nanosheets with a complex morphology without further exfoliation. Xiao *et al.* synthesized porous few-layer GCN through sequential molecule self-assembly, alcohol molecule intercalation, thermal-induced exfoliation, and polycondensation process.⁶⁵ The surface area of the few-layer GCN was 15-times greater than that of the bulk GCN. Melamine and cyanuric acid can interact *via* the H-bond mechanism and self-assemble into a layered microrod precursor. The large interlamellar distance and abundant functional groups enable small polar molecules such as ethanol and glycerol to intercalate, forming a large quantity of gaseous products, leading to the breakage of the π - π interaction during calcination. In addition, the released gas and volume shrinkage create many pores on the layers. A schematic illustration of synthesis process of the porous, few-layer GCN is shown in Fig. 8.

Another type of bottom-up approach for the synthesis of GCN is through a template-assisted method. Sun *et al.* developed a two-dimensional (2D) heterostructure of TiO_2 and GCN using Fe_3O_4 microplates as the template and sequentially growing a very thin layer of PCN and TiO_2 on the microplate surface, followed by the removal of Fe_3O_4 .⁶⁶ In detail, Fe_3O_4 microplates were prepared *via* the hydrothermal method using $\text{K}_3\text{Fe}(\text{CN})_6$ as the precursor. CN layers were grown on Fe_3O_4 through a solvothermal approach to obtain $\text{Fe}_3\text{O}_4/\text{CN}$. Then, a thin layer of TiO_2 was grown on the surface of $\text{Fe}_3\text{O}_4/\text{CN}$ through titanium(IV) butoxide (TBOT) hydrolysis, followed by calcination to obtain $\text{Fe}_3\text{O}_4/\text{CN}/\text{TiO}_2$. Finally, the template was removed by HCl etching. The synthesis process of the template-

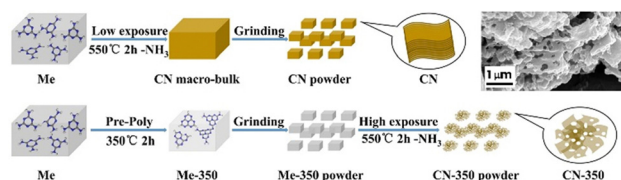


Fig. 7 Synthesis procedure of porous GCN using a pre-polymerization method. Inset: SEM image of porous GCN. Reprinted with permission from ref. 64 Copyright 2018, Elsevier.



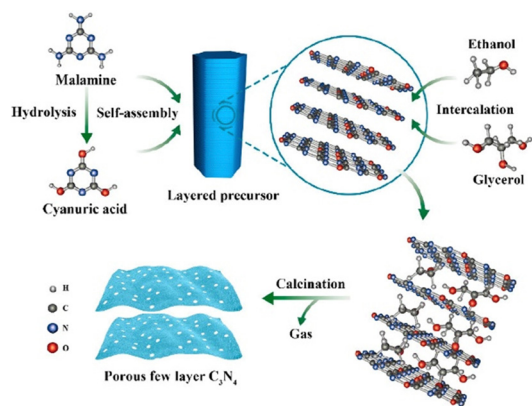


Fig. 8 Synthesis process of self-assembled porous few-layer C_3N_4 . Reprinted with permission from ref. 65 Copyright 2019, the American Chemical Society.

assisted fabrication of 2D PCN/TiO₂ heterostructure is schematically shown in Fig. 9a. The SEM image revealed that PCN still had a hexagonal plate-like shape with TiO₂ particles deposited on the surface, as shown in Fig. 9b.

The bottom-up synthesis also enables the preparation of crystalline GCN, such as PTI nanosheets, as reported in a recent study. Wang *et al.* prepared a crystalline GCN, namely, PTI/Li⁺Cl⁻ with a condensed in-plane structure and lower structural defect density using a three system of eutectic salt mixture (LiCl/NaCl/KCl).⁶⁷ They found that the ternary system preferred to extend the 2D π -conjugation plane, which favored the electron mobility compared to extension in the [001] direction. Moreover, the eutectic salt acts as a solvent and a structural template to guide the PTI crystallization process.

2.4. Modification of 2D GCN

2D GCN still suffers from insufficient photocatalytic activity mainly because of its fast electron-hole recombination and insufficient visible light absorption.⁶⁸ Therefore, enormous efforts have been devoted to enhancing the properties of pristine 2D GCN using various strategies such as pore formation,⁶⁹ heteroatom doping,⁷⁰ combination with a cocatalyst,⁷¹ heterojunction construction,⁷² and fabrication of crystalline GCN. In addition, engineering the pristine 2D GCN will expand the applications of GCN to be integrated with other

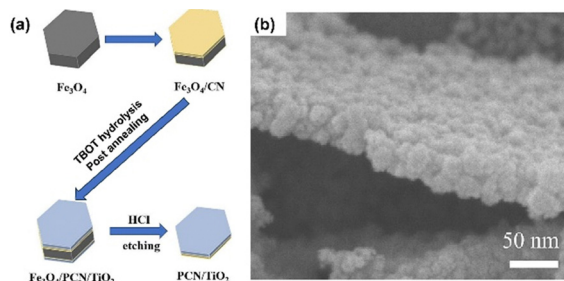


Fig. 9 (a) Illustration of Fe_3O_4 -template assisted fabrication of PCN/TiO₂. (b) SEM image of PCN/TiO₂. Reprinted with permission from ref. 66 Copyright 2023, Elsevier.

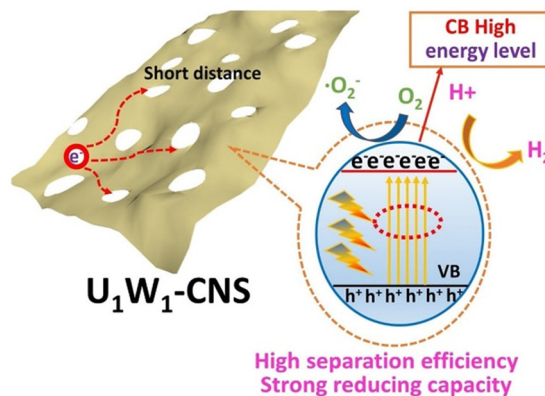


Fig. 10 Schematic illustration of porous GCN. Reprinted with permission from ref. 74 Copyright 2021, Elsevier.

wastewater treatment methods such as self-cleaning membrane filters in filtration system.⁷³

2.4.1. Porous 2D graphitic carbon nitride. Enlarging the surface area of GCN is one way to increase the number of active sites where the photocatalytic reaction occurs. Gao *et al.* synthesized porous 2D GCN by engineering the carbon-defects in a one-pot calcination process.⁷⁴ In this work, urea and water were mixed and heated at 550 °C for 4 h to obtain the final product, which was denoted as U_1W_1 -CNS. When the urea solution was heated, an enormous amount of NH₃, CO₂, and H₂O gas was generated, creating a so-called thermal shocking effect, which broke the C–N bond to form small micropores, as shown schematically in Fig. 10. The formation of micropores and carbon defects give this material a high surface area (191.4 m² g⁻¹) and high reduction ability due to its CB shifting to a higher energy level (−1.51 vs. Ag/AgCl). Consequently, 100% photodegradation of rhodamine B (RhB) using U_1W_1 -CNS was achieved within 90 min under visible light irradiation.

Hou *et al.* successfully developed porous graphitic carbon nitride with N vacancy through the thermal treatment of bulk GCN under an H₂ atmosphere.⁷⁵ When heated under an H₂ atmosphere, the N atom reacts with hydrogen, thus breaking the C–N bond and forming an N–H bond. The formation of the N–H bond leads to pore formation and increases the surface area (114 m² g⁻¹). Moreover, it possess higher light absorption possibly due to light trapping as a consequence of its porous morphology and low electron-hole pair recombination due to the short charge carrier pathway in reaching the active site. The photocatalytic degradation study showed that porous GCN with N vacancies could remove nearly 100% of 4-chlorophenol under visible light irradiation within 120 min.

Another porous GCN was synthesized by Chen *et al.* using carbon nanotubes (CNTs) as a hard template.⁷⁶ In this work, porous GCN was synthesized by mixing dicyandiamide with multi-walled CNT and heating at 550 °C for 2 h under an N₂ atmosphere. The obtained powder was dispersed in deionized water to precipitate the CNT. Finally, the mixture was centrifuged and dried to obtain the porous GCN. The obtained material possessed a high surface area (103.3 m² g⁻¹) and



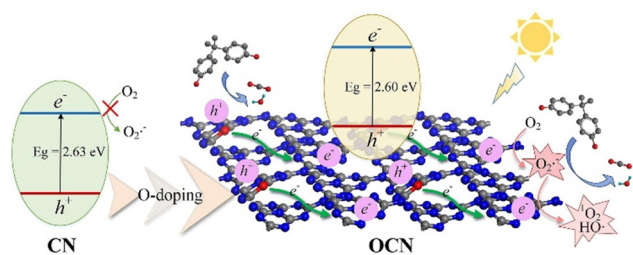


Fig. 11 Illustration of the photocatalytic reaction mechanism of OCN. Reprinted with permission from ref. 78 Copyright 2022, Elsevier.

lower PL intensity, which showed enhanced electron-hole pair separation. Consequently, the photocatalytic degradation showed that the porous GCN is 2.52-times more effective against pollutants than the bulk GCN under visible light radiation.

2.4.2. Heteroatom doping of GCN. Introducing other elements, such as metals and non-metals, in GCN opens the possibility of modulating its electronic, optical, and other physio-chemical properties.⁷⁷ Long *et al.* prepared O-doped GCN (OCN) through a one-step annealing strategy without any additional precursor. Typically, urea powder was heated to 550 °C for 4 h. Then, the sample was allowed to cool naturally until 300 °C, and transferred to room temperature for oxidation.⁷⁸ The photocatalytic reaction mechanism of OCN is schematically shown in Fig. 11. The sample fabricated with an annealing time of 6 h of (OCN6) exhibited the highest photocatalytic activity towards bisphenol A (BPA). This remarkable performance was attributed to the electron redistribution as O substitutes N, which makes the O-doped tri-s-triazine ring act as an electron donor given that O is more electronegative than N. Moreover, the spatial separation of the HOMO and LUMO inhibits the recombination of photogenerated charges, which was confirmed through PL and photocurrent measurement.

Another doping strategy with transition metals (Cu, Mn, and Zn) was investigated by Hussain *et al.* In this work, urea was heated with metal salts such as CuCl₂, MnCl₂, and ZnCl₂ for Cu, Mn, and Zn precursors, respectively.⁷⁹ The methyl orange (MO) photocatalytic degradation study showed that Zn-doped GCN exhibited higher photocatalytic activity than pristine GCN. The authors suggested that the suppressed electron-hole recombination process and bandgap narrowing were the main reasons explaining the higher photocatalytic activity of the Zn-doped GCN.

Hu *et al.* developed GCN by mixing urea, melamine, and KCl to enhance the photocatalytic performance through the nanojunction between heptazine, which came from urea, and the triazine unit from melamine. The nanojunction could promote the charge separation process, and the presence of K⁺ and Cl⁻ sites improved the electron-hole transfer. The photocatalytic activity study also strengthened the potential of the photocatalyst, in which almost 75% tetracycline (TC) degradation was achieved under the irradiation of visible light for 180 min.⁸⁰

Another exciting application of graphitic carbon nitride is the development of a photocatalytic membrane reactor (PMR).

Hu *et al.* synthesized a phosphorus-doped GCN-integrated photocatalytic membrane reactor for wastewater treatment.⁷³ To synthesize P-doped GCN, hexachlorotriphosphazene (HCPP) was mixed with melamine, and then calcined at 520 °C for 6 h at a ramp rate of 1 °C min⁻¹. The sample with a weight ratio of 10 HCPP (10PCN) exhibited the highest photocatalytic performance under visible light irradiation (> 90% MB degradation within 120 min). This enhancement is attributed to the proper amount of P atom that substitutes the C atom in the GCN crystal, creating a conductive path for photoexcited electron-hole pair separation and charge transfer to reach the active sites.

The combination of porous structure and P-doped GCN could enhance the photocatalytic activity of pristine GCN due to the increased number of active sites and enhanced electron-hole separation, as shown by Li *et al.*⁸¹ In this work, an ultrathin porous P-doped GCN nanosheet (PCN) was synthesized *via* a one-step thermal polymerization method by calcining a mixture of 1 g dicyanamide as the precursor, 5 g of ammonium chloride (NH₄Cl) as the poring agent, and different amounts of 1-hydroxyethylidene-1,1-diphosphonic acid (HEDP) as the phosphorus source, which was denoted as PCN. The porous GCN was similarly prepared using the above-mentioned method without HEDP, which was denoted as CNN. Non-porous P-doped GCN was prepared without the addition of NH₄Cl, which was denoted as CNP, and the pristine GCN was obtained without the addition of both NH₄Cl and HEDP, which was denoted as GCN.⁸¹ The BET surface area measurement showed that PCN with 50 HEDP has a surface area of 73.850 m² g⁻¹, which was 8-times greater than that of the pristine GCN. According to the photoelectrochemical characterization, it is worth noting that the addition of a phosphorus as a dopant significantly favoured the production of photogenerated charges and restrained the charge recombination due to the high capacity to lose electrons and the ease of electron delocalization of P the atom, respectively. Lastly, the photocatalytic activity of PCN with the addition of 50 mg of HEDP showed the most appealing performance because it could degrade diclofenac with 99.4% removal within 40 min under blue LED light irradiation.

2.4.3. GCN-based plasmonic nanocomposite and heterojunction. GCN nanosheets offer many advantages, such as the possibility of constructing a plasmonic nanocomposite and heterojunction. Kumar *et al.* synthesized an MXene-coupled GCN-based plasmonic photocatalyst.⁷¹ In his work, a GCN nanosheet was synthesized through one-pot thermal polymerization, and then loaded with Au using an electrostatic self-assembly route to obtain an Au-GCN nanocomposite. Finally, Au-GCN was combined with Ti₃C₂ *via* ultrasonication to obtain the Au-GCN-MXene (AGM) nanocomposite. The Au atom with GCN nanosheets could generate electron-hole pairs, and then inject electrons into MXene, improving the charge separation. The photocatalytic degradation performance of AGM against cefixime under visible light irradiation indicated that the AGM nanocomposite with 3 wt% MXene achieved the highest degradation efficiency, which was 1.6-times higher than the pristine GCN.



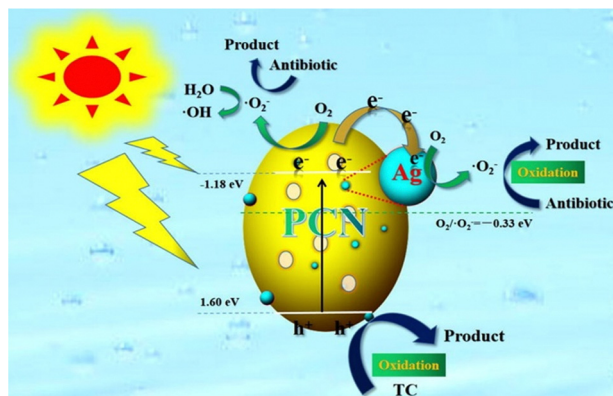


Fig. 12 Schematic illustration of photocatalytic mechanism of the Ag/GCN plasmonic photocatalyst. Reprinted with permission from ref. 82 Copyright 2020, Elsevier.

Besides Au, GCN can be coupled with Ag to achieve a GCN plasmonic composite. Xu *et al.* successfully synthesized an Ag/porous GCN plasmonic photocatalyst and achieved 11.8-times higher degradation efficiency than pure GCN due to the improvement in visible-light absorption caused by the surface plasmon resonance (SPR) effect.⁸² In his work, porous GCN (pGCN) was obtained *via* direct calcination at 550 °C for 4 h, followed by further heat treatment at 530 °C for 3 h. Subsequently, Ag nanoparticles were deposited by adding AgNO₃ to the pGCN suspension (0.5 g pGCN with 30 mL water) and irradiated for 2 h under a 300 W Xenon lamp. The schematic mechanism for the Ag/pGCN photocatalyst under visible light irradiation is shown in Fig. 12. The photocatalytic performance study showed that Ag/pGCN with 2 wt% Ag had the best degradation efficiency for TC under visible light (83% within 2 h).

Due to its suitable band position, GCN can be combined with various photocatalyst materials to construct heterojunctions, such as Z-scheme heterojunction, promoting electron-hole separation.⁸³ Xing *et al.* developed a direct Z-scheme GCN/MoS₂ heterojunction by heating MoS₂ nanosheets with GCN precursors and NH₄Cl at 550 °C for 4 h under an Ar atmosphere, which was denoted as MCN sample.⁸⁴ The authors

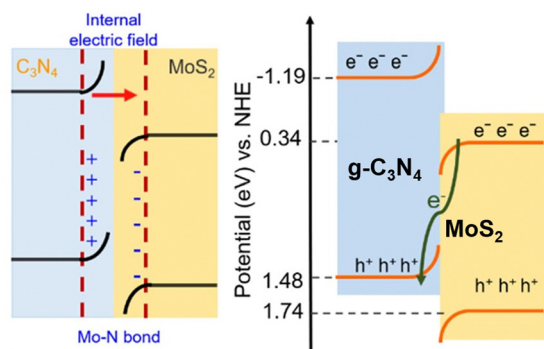


Fig. 13 Direct Z-scheme heterojunction illustration of GCN/MoS₂. Reprinted with permission from ref. 84 Copyright 2023, the American Chemical Society.

suggested that the Mo–N bond formation is the main reason for efficient photogenerated charge carrier transfer. The formation of the Mo–N bond was confirmed by XPS characterization, in which the appearance of a new peak at 235.8 eV for the Mo 3d orbital and 401.5 eV for N 1s was observed. Fig. 13 shows the band energy alignment of the Z-scheme GCN/MoS₂ heterojunction. In addition, the heterojunction fabricated with 20 mg MoS₂ nanosheets, 2 g GCN, and 6 g NH₄Cl, denoted as MCN-20, exhibited the highest photocatalytic degradation performance for methylene blue (100% within 60 min).

A ternary GCN heterojunction consisting of magnetic carbon nanotubes (CNT), red phosphorus (RP), and graphitic carbon nitride (GCN) for visible-light photocatalytic water disinfection, namely GCN/RP/CNT, was constructed by Yang *et al.*⁸⁵ GCN/RP/CNT was fabricated through a two-step hydrothermal process. Water disinfection studies revealed that GCN/RP/CNT exhibited broad-spectrum antibacterial activity against *E. faecalis*, *E. coli*, *P. aeruginosa*, and *S. aureus*. The outstanding performance of GCN/RP/CNT was attributed to its broad light absorption (200–800 nm) and prolonged charge carrier lifetime due to the highly-efficient charge separation.

Heterojunction construction requires careful consideration of the material selection given that it can diminish the continuity of the charge carrier transfer between semiconductors.⁸⁶ Therefore, the homojunction construction of a single semiconductor may be a feasible strategy to overcome the limitations of heterojunctions. Zhang *et al.* synthesized a heptazine-based ordered-distorted interface by heating a mixture of cyanuric chloride with NaSCN.⁸⁷ Upon heating, sulphur evaporated, forming a distorted heptazine-based structure. Also, NaCl was formed and together they formed a eutectic mixture of NaCl/LiCl system. This eutectic salt provided a suitable reaction medium to partially convert distorted heptazine into crystalline PHI, thus forming a distorted interface. The authors stated that the photogenerated electrons will spontaneously transfer due to the dual-band structure.

In the textile industry, membrane filtration is used to treat dyes before they are discharged into the environment. However, long-term usage will cause membrane fouling, thus decreasing the permeability. Recently, Imoto *et al.* developed a photo-induced self-cleaning membrane by forming a 2D nanosheet composite of HNb₃O₈/GCN heterostructure.⁸⁸ The porous nature of this heterostructure allowed water to flow, while

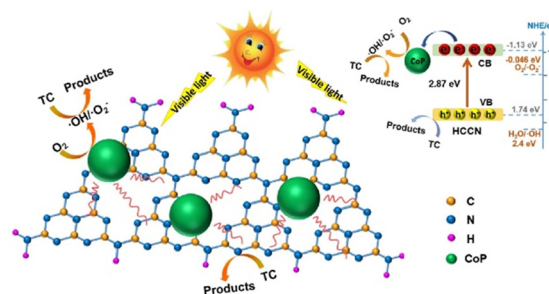


Fig. 14 Schematic illustration of CoP-modified highly crystalline g-C₃N₄. Reprinted with permission from ref. 90 Copyright 2020, Elsevier.





Table 1 Strategies for the improvement of graphitic carbon nitride

Improvement strategies	Preparation		Dopant and/or other photocatalyst	Pollutant	Light source	Photocatalytic performance	Ref.
	Precursor	Method					
Pore formation	Urea solution	Thermal polymerization		RHB (30 ppm)	300 W xenon lamp, $\lambda > 400$ nm	DE = 100% $t_{\text{dark}} = 30$ min $t_{\text{light}} = 90$ min DE = 98%	74
	Melamine	Pre-polymerization followed by thermal polymerization		RHB (10 mg L ⁻¹)		$t_{\text{dark}} = 30$ min $t_{\text{light}} = 15$ min DE = 58%	64
	Dicyandiamide + carbon nanotubes	Hard template thermal polymerization				$t_{\text{dark}} = 0$ min $t_{\text{light}} = 90$ min DE = 99%	76
Doped GCN	Urea	Thermal polymerization followed by oxidation	O	BPA (45 μ M)	300 W xenon lamp, $\lambda > 420$ nm	$t_{\text{dark}} = 60$ min $t_{\text{light}} = 120$ min DE = 81%	78
		Thermal polymerization together with ZnCl ₂	Zn	MO	Solar light	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 150$ min DE = 99.4%	79
Plasmonic nanocomposite	Dicyandiamide + NH ₄ Cl	Thermal polymerization	P	DCF (10 mg L ⁻¹)	9 W LED light (410 < λ < 530 nm)	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 40$ min DE = 90%	81
	Melamine + hexachlorotriphosphazene (HCPP)		P	MB (5 ppm)	300 W xenon lamp	$t_{\text{dark}} = 60$ min $t_{\text{light}} = 120$ min DE = 75%	73
	Urea + melamine		K and Cl	TC (20 ppm)	6 W LED ($\lambda > 365$ nm)	$t_{\text{dark}} = 50$ min $t_{\text{light}} = 180$ min DE = 65%	80
	Dicyandiamide + NH ₄ Cl	Thermal polymerization	Au NPs and 2D Ti ₃ C ₂	Cefixime (0.05 mM)	2 \times 45 W CFL lamps	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 105$ min DE = 83%	71
Heterojunction	Melamine	Thermal polymerization followed by post-heating	Ag NPs	TC (20 mg L ⁻¹)	300 W xenon lamp, $\lambda > 420$ nm	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 120$ min DE = 100%	82
	Melamine + NH ₄ Cl	Pyrolysis under Ar atmosphere	MoS ₂	MB (20 ppm)	300 W xenon lamp (AM 1.5 filter)	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 60$ min DE = 100%	84
	Urea	Thermal polymerization	Red phosphorus and carbon nanotubes	<i>S. aureus</i> (10 ⁷ cfu mL ⁻¹)	300 W xenon lamp, $\lambda > 400$ nm	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 90$ min DE = 90%	85
	Dicyandiamide	Thermal polymerization followed by thermal exfoliation	HNb ₃ O ₆	RHB (50 ppm)	UV lamp	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 240$ min DE = 90%	88
	Urea	Thermal polymerization followed by ultrasonic exfoliation	Chitosan	MB	Solar light	$t_{\text{dark}} = 0$ min $t_{\text{light}} = 40$ min	91



Fig. 16 (a) Illustration of the mechanical exfoliation with the Scotch tape method. (b) Illustration of liquid-phase exfoliation. Reprinted with permission from ref. 105 Copyright 2021, Springer Nature.

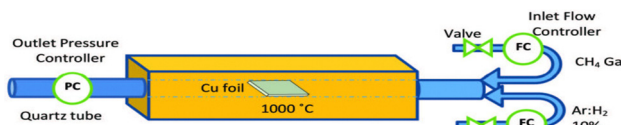


Fig. 17 Illustration of the chemical vapor deposition (CVD) to synthesize graphene. Reprinted with permission from ref. 106 Copyright 2021, Nature.

to a graphite rod in the presence of ionic species. This process generates gas molecules capable of reducing various layers of graphene.¹⁰⁴ Another method is liquid-phase exfoliation, which is generally divided into two stages, as shown in Fig. 16b. The first stage is to increase the distance between graphite layers *via* a reduction reaction, which will reduce van der Waals forces. The next step is to exfoliate graphite using sonication, high shear forces, or rapid heating to obtain graphene.¹⁰⁵ However, although these methods are highly efficient and cost-effective, they are unsuitable for large-scale mass production.

In bottom-up processes, the most applied method is chemical vapor deposition (CVD), which is carried out at high temperatures (~ 1000 °C) on transition metals (such as Cu, Co, and Fe), while being exposed to low-concentration hydrocarbon gas to fill the surface with carbon atoms. Methane gas serves as the carbon source in this method, while H_2 and Ar function as reaction stabilizers to improve the uniformity of the formed layer, as shown in Fig. 17. However, although this method can produce high-quality graphene suitable for mass production, it is less efficient in terms of manufacturing processes and costs.¹⁰⁶

3.2.2. Graphene oxide (GO). The Hummers' method is the most commonly used technique for the synthesis of GO, which is primarily chosen for its safety precautions. This procedure involves combining graphite with concentrated sulfuric acid and sodium nitrate, while cooling at 0 °C. Subsequently, potassium permanganate is slowly added to the mixture, while maintaining the reaction temperature below 20 °C. Then, water is slowly added, while heating to maintain the temperature at 98 °C for a short period.¹⁰⁷

However, although the Hummers' method is a safer and faster synthesis process, it still produces toxic gas as a by-product. Therefore, another method has been developed, namely the Tour method, which replaces sodium nitrate with phosphoric acid as the dispersing and etching agent. The Tour method produces graphene oxide with a higher level of



Fig. 18 Illustration of the Hummers and Tour method to synthesize GO and mechanism of processing GO into rGO.

oxidation, does not release toxic gas, and is conducted at a low temperature (~ 50 °C).¹⁰⁴

3.2.3. Reduced graphene oxide (rGO). The conventional approach to produce reduced graphene oxide (rGO) involves subjecting graphene oxide (GO) to high-temperature thermal reduction at around 300 °C. This process eliminates the functional groups and oxygen atoms from GO, leading to the exfoliation of GO into rGO.¹⁰⁸ Another frequently employed method is electrochemical reduction, where GO is treated with agents (such as hydrazine and hydrohalic acid) that are intended to reduce its functional groups and oxygen atoms.¹⁰⁹

Furthermore, the microwave method has attracted significant attention for the GO reduction process, which has the ability to provide uniform heating in a short period of time.¹¹⁰ Nevertheless, this method needs to be operated under inert conditions or with the addition of reducing agents such as $NaBH_4$ to achieve significant reduction capabilities.¹¹¹ These issues have prompted research on the synthesis of rGO using sources derived from nature, which is commonly known as green synthesis.¹⁰⁴ In general, the green synthesis process occurs through the reaction between dispersed GO solution and a green reducing agent with a specific duration and at a controlled temperature. However, this method is still in its developmental stage because it results in the formation of aggregates and by-products, hence requiring additional agents that act as stabilisers.^{104,112} Fig. 18 depicts the process of synthesizing graphene and its derivatives.

3.3. Photocatalysis mechanism of graphene-based nanocomposites

Some frequently used photocatalysts are TiO_2 and ZnO ,^{17,92,113} both of which are semiconductor-based photocatalysts that have high oxidation and degradation capabilities for organic components, low cost, and good chemical and thermal stability.¹⁸ However, these two materials still have some drawbacks, including the possibility of metal toxicity, large band gap, fast recombination time, and the possibility to form aggregates.³ These drawbacks can be addressed by creating a composite material between a photocatalytic semiconductor material and other components that improve its performance.

Graphene and its derivatives have been employed to tackle the above-mentioned limitations due to the following reasons: (a) graphene has a specific surface area of 2630 m² g⁻¹, a





Fig. 19 (a) Illustration of the mechanism of binary-based rGO/TiO₂ as a photocatalyst. (b) Illustration of the mechanism of ternary Z-scheme heterojunction ZnO/rGO/TiO₂.

hexagonal arrangement of σ -bonded atoms, and a unique orbital surface structure, which make it capable of enhancing the overall surface area of composite systems.^{100,114} (b) Graphene has high electron conductivity, making it suitable as an electron conductor in heterojunctions. (c) Additionally, the interaction between the energy levels of the semiconductor bands and graphene can modulate the band structure in the composite. Consequently, the photocatalyst may be stimulated by visible light, enhancing its effectiveness in absorbing light and preventing aggregation.¹¹⁵

The construction of a Z-scheme heterojunction is the most commonly employed method in the application of graphene as a photocatalyst support. Upon the combination of a semiconductor and graphene, efficient electron transfer process occurs. When irradiated with light, the electron from the VB of the semiconductor jumps to the CB of the semiconductor, and subsequently transferred to the graphene layer, thus prolonging the charge carrier lifetime, as shown in Fig. 19a. Moreover, ternary nanocomposites can also be fabricated by integrating two semiconductors with graphene. Upon irradiation, electrons from both semiconductors are excited from the VB to the CB of each semiconductor and will be injected to the graphene materials, as shown in Fig. 19b. After that, the excited electrons from the CB of PS I reduce dissolved oxygen to superoxide radicals, while the excited electrons in the CB of PS II migrate to the CB of carbon nanomaterials (CNM), and then to the VB of PS I given that they cannot reduce oxygen to O₂^{•-}. The holes in the VB of PS II can oxidize adsorbed H₂O molecules to form hydroxyl radicals (OH[•]), which then attack the adsorbed pollutants to form non-harmful products. In this scheme, CNM serves to facilitate the separation and recycling of the photocatalyst and acts as an electron transfer channel.^{95,116,117}

3.4 Photocatalysis roles of graphene-based nanocomposites

3.4.1. Role of graphene and its derivatives as electron mediator. Considering the potential performance of photocatalysis applications in managing PBT waste, this technology is being continuously developed to alleviate its existing flaws. One of the weaknesses in conventional photocatalysis products is the fast recombination time, which hinders the formation of energetic charge carriers.¹¹⁸ Thus, to address this issue, efforts have been made to add a conductive material that acts as an electron mediator.¹¹⁹



Fig. 20 (a) Illustration of the adsorption and degradation process of sulfadiazine under visible light spectrum using polymer-TiO₂-graphene. Reprinted with permission from ref. 120 Copyright 2022, Elsevier. (b) Charge transfer mechanism during the photodegradation of TC over nanocomposites under visible light irradiation. Reprinted with permission from ref. 122 Copyright 2023, Elsevier.

3.4.1.1. Graphene. An experiment was performed in which graphene was used as a substrate for the formation of TiO₂ crystals. Subsequently, the framework was modified with phenyl groups, which acted as building blocks to create ultrathin polymer layers on the surface of TiO₂. The resultant composite, referred to as PTG (polymer-TiO₂/graphene), possessed an exceptional surface area of 988 m² g⁻¹, which was 8-times greater than its counterpart, graphene-TiO₂. The experiment aimed to evaluate the photocatalytic efficacy of PTG and TiO₂ in the degradation of sulfadiazine (SDZ) molecules. PTG has a substantially greater degradation kinetic constant (0.0763 min⁻¹) than that of TiO₂ (0.0295 min⁻¹) under visible light irradiation. The substantial surface area of graphene enables it to serve as an electron mediator, promoting the separation of electrons and holes. Consequently, the degradation rate of SDZ is enhanced, as seen in Fig. 20a.¹²⁰

Another experiment used the hydrothermal technique and chemical vapor deposition approach to effectively manufacture a composite-based photocatalyst, diatomite@graphene@ZnO (ZGD), for the degradation of methylene blue (MB) dye. The Langmuir-Hinshelwood model was used to analyze the ZnO and ZGD samples, with MB degradation rates of 0.05109 min⁻¹ and 0.06638 min⁻¹, respectively. In addition, the photoluminescence (PL) analysis revealed a prominent emission peak at 442 nm, which arises from the recombination of electrons and holes during the band-to-band transition. The photoluminescence (PL) spectrum demonstrated a substantial decrease in intensity for ZGD, indicating its ability to suppress the recombination of charge carriers caused by light and improve the photocatalytic degradation efficiency of ZnO. Therefore, the existence of graphene can function as an intermediary for electrons, impeding the recombination process and leading to the heightened generation of free radicals, which are responsible for breaking down MB, improving the degradation efficiency of MB.¹²¹

Another experiment successfully produced a nanocomposite consisting of molybdenum sulfide (MoS₂) associated with graphene (G) and iron oxide (Fe₂O₃) using the hydrothermal process. This nanocomposite was utilized to degrade tetracycline (TC) molecules when exposed to visible light. Four materials were subjected to PL testing, namely Fe₂O₃, MoS₂, MoS₂/Fe₂O₃ (MF), and MoS₂/Fe₂O₃/G (MFG). The results demonstrated that the PL spectrum intensity of the MFG



nanocomposite exhibited the lowest efficacy, indicating the more rapid charge separation of photo-induced electron-hole pairs. This suggests that the inclusion of graphene can function as an intermediary for electrons, as seen in Fig. 20b.¹²²

3.4.1.2. Graphene oxide (GO). A successful research project was the synthesis of a Z-scheme heterojunction, namely 15% AgBr/5GO/Bi₂WO₆ (referred to as 15A/5G/BW), utilizing the hydrothermal and *in situ* deposition methods. The results demonstrated an impressive degradation efficiency of 84% under visible light illumination, with a kinetic rate of 0.0515 min⁻¹, which is equivalent to 3.16- and 4.60-times that of Bi₂WO₆ and AgBr, respectively. Furthermore, the photoluminescence (PL) analysis revealed that the lowest PL intensity was observed for 15A/5G/BW. This phenomenon indicates that the heterojunction composite material 15A/5G/BW contributes to the prevention of the recombination process.¹²³

Another study showed the synthesis of a BiVO₄/BiPO₄/GO photocatalyst capable of decomposing RB-19 dye molecules by 99% using visible light within 60 min. The average photocatalysis rate of this process was 4.9-times higher than BiVO₄ and 31.5 times faster than BiPO₄. In addition, the incorporation of GO in this photocatalyst material improved the charge transfer processes and efficiently formed a heterojunction between BiVO₄ and BiPO₄, effectively inhibiting charge recombination.¹²⁴

Another investigation demonstrated the production of a photocatalyst called g-C₃N₄/GO/BiFeO₃ (CNGB) for reducing Cr(vi) waste using visible light. The CNGB photocatalyst was fabricated using three different ratios of GCN and BiFeO₃ (2 : 4, 3 : 3, and 4 : 2). These ratios demonstrated exceptional effectiveness in decomposing Cr(vi) ions within 90 min. Moreover, the experimental findings demonstrated consistent and reliable recyclability performance for CNGB over three cycles. Photoluminescence data was gathered to evaluate the capacity of this material to impede the recombination process, while photocurrent data was obtained to ascertain the quantity of electrons produced. The test findings showed that g-C₃N₄/GO/BiFeO₃ (CNGB) exhibited the lowest intensity in photoluminescence analysis and the greatest value of photocurrent density. This suggests that the inclusion of GO can impede the recombination process, resulting in the production of a greater number of free radicals. Furthermore, Fig. 21 illustrates the process of electron transfer and photoreduction of Cr(vi).¹²⁵

3.4.1.3. Reduced graphene oxide (rGO). A study involves the preparation of TiO₂ photocatalytic composites with the addition of conductive materials. The rGO material has a high conductivity value of 1180 S m⁻¹,¹²⁶ which prolongs the recombination time of the photocatalyst. In this study, the photoluminescence test graph, as can be seen in Fig. 22a, showed a broad and narrow peak at $\lambda = 500$ nm, which was only observed in the samples containing TiO₂, indicating the relation of this peak with defects in TiO₂. The addition of rGO increased the recombination time to 2.91 ns from 2.05 ns and the photocatalytic activity of TiO₂ for synthetic dye degradation was

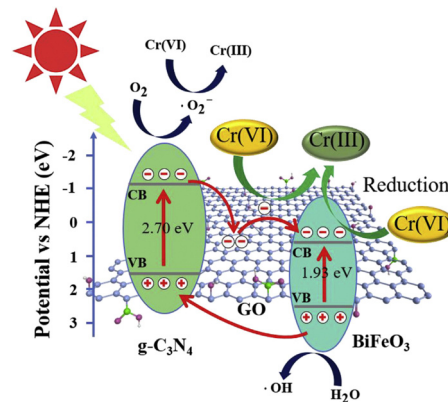


Fig. 21 Illustration of the potential process for the photoreduction of Cr(vi) over the CNGB-2 heterojunction when exposed to visible light. Reprinted with permission from ref. 125 Copyright 2019, Elsevier.

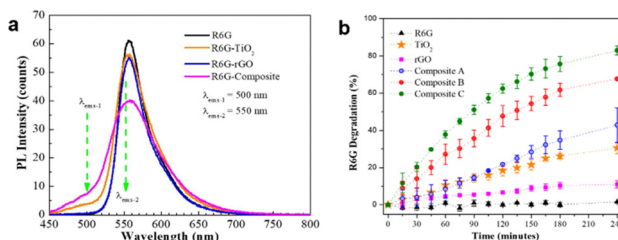


Fig. 22 (a) PL spectra and (b) photocatalytic performance of the TiO₂/rGO nanocomposite. Reprinted with permission from ref. 43 Copyright 2021, the American Chemical Society.

30.6%, which increased to 82.9% with the TiO₂/rGO material, as shown in Fig. 22b.⁴³

Another experiment successfully synthesized a ternary photocatalyst called rGO/Fe₃O₄/ZnO (GFZ) for the degradation of metalaxyl waste under the visible light spectrum. The performance testing data was collected with several fixed parameters, including pH 7, catalyst loading of 25%, catalyst concentration of 0.5 g L⁻¹, metalaxyl concentration of 10 ppm, and light intensity of 20 000 lux. The testing results showed a maximum degradation percentage of 92.11% using the GFZ photocatalyst, which operated under the visible light spectrum for 120 min and was able to work consistently for up to 5 cycles. In the subsequent cycle, the degradation percentage reached 88.12%. Furthermore, the photoluminescence analysis revealed that GFZ has the lowest intensity (~150) compared to ZnO and ZnO/Fe₃O₄, which indicates the formation of oxygen defects during the reduction of GO, acting as electron mediators and inhibiting the recombination process.¹²⁷

The fabrication of a heterojunction photocatalyst, Ag₂O/ZnO/rGO, using a microwave hydrothermal method to decompose BPA waste was successfully conducted. The research revealed that the optimal ratio of 5% Ag and 3% rGO exhibited a photocatalytic efficiency of 80%, which is three-times higher than pure ZnO under simulated sunlight. Moreover, this ratio demonstrated significantly improved stability, retaining nearly



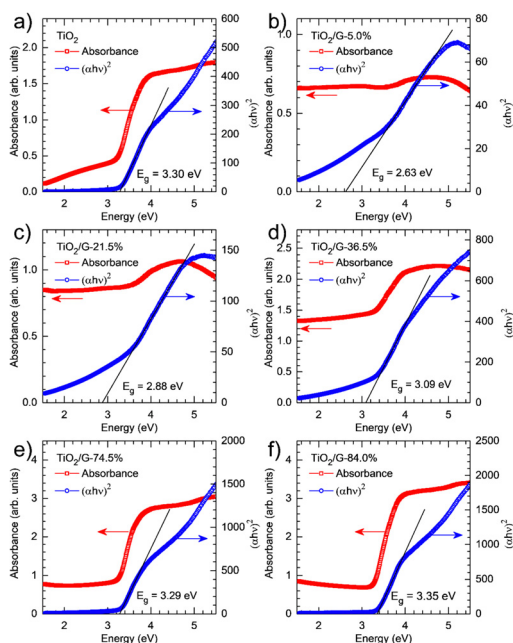


Fig. 23 UV-vis diffuse reflectance spectra and related Tauc plots of TiO_2 (a) and TiO_2 /graphene with varying TiO_2 loadings (5% (b), 21.5 (c), 36.5% (d), 74.5% (e), and 84% (f)). Reprinted with permission from ref. 131 Copyright 2021, Elsevier.

80% of its efficiency after five cycles. Furthermore, when photoluminescence testing was performed, a low intensity was obtained for 5%- $\text{Ag}_2\text{O}/\text{ZnO}/\text{rGO}$ -3 wt%, which indicates the addition of rGO can act as an electron mediator due to its ability to inhibit the electron and hole recombination processes.¹²⁸

In another strategy, the $\text{WO}_3/\text{CuO}/\text{rGO}$ nanocomposite was synthesized for the degradation of different pollutants such as methylene blue (MB), rhodamine B (RhB), and benzoic acid. The highest degradation percentages for all three pollutants were found for the $\text{WO}_3/\text{CuO}/\text{rGO}$ nanocomposite, with MB degradation reaching 95.5%, RhB degradation at 93.1%, and benzoic acid degradation at 91.8% within 90 min of UV radiation. It appears that due to the formation of heterojunction interfaces between individual components, $\text{WO}_3/\text{CuO}/\text{rGO}$ demonstrated the highest capability for pollutant degradation in each experiment. Additionally, a comparison of the rate constants for the three pollutants among four different materials (CuO , WO_3 , CuO/WO_3 , and $\text{WO}_3/\text{CuO}/\text{rGO}$) revealed that $\text{WO}_3/\text{CuO}/\text{rGO}$ exhibited the highest degradation rates of 0.028 min^{-1} for MB, 0.027 min^{-1} for RhB, and 0.024 min^{-1} for benzoic acid. These results indicate that the use of rGO can function as an electron mediator, enhancing the degradation rates of MB, RhB, and benzoic acid.¹²⁹

3.4.2. Role of graphene and its derivatives in modifying the bandgap of the main photocatalysts

3.4.2.1. Graphene. A study successfully synthesized the $\text{Fe}_2\text{O}_3/\text{G}/\text{CuO}$ nanocomposite material (FGC) using a simple solvothermal method. This study aimed to increase the bandgap of CuO , which is 1.2 eV. The low bandgap of CuO allows the

CuO photocatalyst to operate in the visible light region. However, the energy level in the CuO conduction band is more positive than the hydrogen reduction potential, leading to rapid recombination. Therefore, the addition of Fe_2O_3 to graphene is necessary to lower the energy level of the conduction band of the photocatalyst, while maintaining a bandgap energy value that is not too large to ensure high photocatalytic performance in the visible light spectrum. The research results indicated a bandgap energy of 1.49 eV with a degradation percentage of 94.27% for MB using visible light irradiation for 40 min.¹³⁰

Another study reported the successful synthesis of TiO_2 /graphene through a hydrothermal method using TiCl_4 as a precursor. One goal of this study was to find out how changes in the concentration of TiO_2 and the addition of graphene affect the reduction of the bandgap energy of the photocatalyst. The six sample variations investigated in this study were TiO_2 , 5%- TiO_2/G , 21.5%- TiO_2/G , 36.5%- TiO_2/G , 74.5%- TiO_2/G , and 84%- TiO_2/G . Experiments were performed using diffuse reflectance UV-vis spectroscopy (DRS UV-vis) to determine the bandgap energy values. The measurement results showed bandgap energy values of 3.30 eV for TiO_2 , 2.63 eV for 5%- TiO_2/G , 2.88 eV for 21.5%- TiO_2/G , 3.09 eV for 36.5%- TiO_2/G , 3.29 eV for 74.5%- TiO_2/G , and 3.35 eV for 84%- TiO_2/G , as can be seen in Fig. 23. This indicates that as the graphene concentration increased, the bandgap energy decreased, enabling the photocatalyst to operate in the visible light spectrum.¹³¹

3.4.2.2. Graphene oxide (GO). An experiment was conducted involving the synthesis of $\text{AgBr}/\text{GO}/\text{Bi}_2\text{WO}_6$, and it was revealed that the inclusion of GO resulted in a reduction in the bandgap energy. This reduction allowed the photocatalyst to efficiently function within the visible light spectrum. Three sample variants were examined to observe the effect of adding GO on the bandgap energy, namely AgBr , $\text{GO}/\text{Bi}_2\text{WO}_6$, and $\text{AgBr}/\text{GO}/\text{Bi}_2\text{WO}_6$. The findings indicated that the $\text{AgBr}/\text{GO}/\text{Bi}_2\text{WO}_6$ material exhibited the lowest bandgap energy value of around 2 eV, which is considerably lower than that of AgBr of around 2.6 eV. This discovery suggests that the inclusion of GO was successful in decreasing the bandgap energy, hence improving the photocatalytic efficiency within the visible light range.¹²³

Another study successfully synthesised the $\text{TiO}_2/\text{GO}/\text{CuFe}_2\text{O}_4$ nanocomposite using the ball milling method. One aim of this study was to assess the impact of incorporating GO on the decrease in bandgap energy. Applying the Kubelka-Munk equation to the measurements performed using DRS UV-vis showed that the $\text{TiO}_2/\text{GO}/\text{CuFe}_2\text{O}_4$ nanocomposite has a bandgap energy of 2.40 eV. This value is notably lower than that of TiO_2 , which has a bandgap energy of 3.2 eV. Hence, our work suggests that the incorporation of GO can significantly decrease the bandgap energy of the photocatalyst. Moreover, the mechanism of photocatalyst reaction can be seen in Fig. 24.¹³²

3.4.2.3. Reduced graphene oxide (rGO). Having a large surface area, abundant functional groups, and a rich π -conjugated system, graphene-based materials can enhance the photocatalytic activity of the main photocatalyst by preventing its



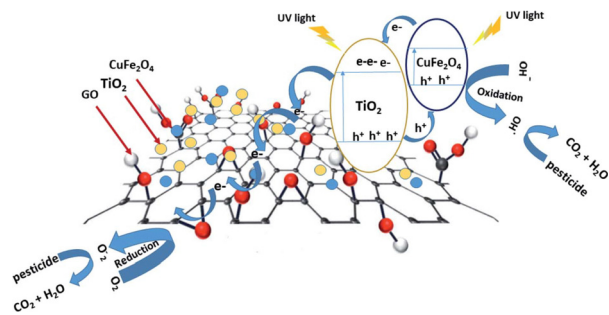


Fig. 24 Proposed mechanism describing the process of charge separation in $\text{TiO}_2/\text{GO}/\text{CuFe}_2\text{O}_4$ through a direct Z-type scheme when exposed to UV light. Reprinted with permission from ref. 132 Copyright 2020, The Royal Society of Chemistry.

aggregation, broadening its light absorption, and promoting pollutant adsorption.¹³³ An experiment showed that the addition of rGO to TiO_2 can shift the light absorption of TiO_2 towards the visible light region.¹³⁴ The shifting of TiO_2 light absorption properties is due to the formation of a Ti–O–C bond, which alters the valence band value of TiO_2 , hence narrowing the overall bandgap of TiO_2 .¹³⁵ In addition, DR UV-vis characterization showed that the addition of 15% rGO to TiO_2 achieved the highest visible light absorption and the narrowest bandgap. Furthermore, the characterization using diffuse reflectance ultraviolet-visible (DR UV-vis) revealed that the addition of 15% rGO to TiO_2 could reduce the bandgap energy from 3.15 eV to 2.73 eV. The decrease in the bandgap energy value due to the introduction of rGO further strengthened the effectiveness of the photocatalytic performance when operating under visible light irradiation.

An investigation successfully synthesized a CdSe/rGO photocatalyst using the sol-gel method to degrade thiophene with varying concentrations of rGO up to 20%. The test results revealed that the addition of 15% rGO caused a reduction in the bandgap of pure CdSe from 2.3 eV to 1.78 eV, leading to an enhancement in its visible light absorption, as shown in Fig. 25a. Also, photoluminescence tests (shown in Fig. 25b) showed that the peak wavelength shifted to the right, which indicates that the bandgap energy changed when rGO was added. Photocurrent testing confirmed these findings, showing an increase in electron charge production. Both analyses suggest that the addition of rGO can inhibit the recombination

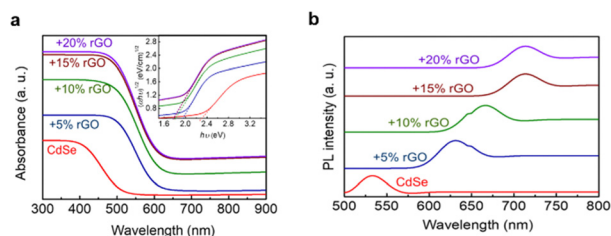


Fig. 25 (a) DR UV-vis spectra of the CdSe/rGO sample and (b) PL spectra of the CdSe/rGO. Reprinted with permission from ref. 136 Copyright 2020, Elsevier.

process and broaden the spectrum of light absorption to include visible light.¹³⁶

3.4.3. Role of graphene and its derivatives to prevent agglomeration of the main photocatalysts

3.4.3.1. Graphene. In addition to improving the light absorption characteristics of the photocatalyst, graphene also plays a crucial role in avoiding aggregation and enhancing the surface area. For example, an experiment successfully controlled the growth of TiO_2 using TiCl_4 as the precursor and addition of graphene using the hydrothermal method. The size of the TiO_2 particle is a function of precursor concentration and reaction time, and when both variable increased, the size of TiO_2 also increased. In this work, the smallest TiO_2 particle size achieved was 4.9 nm, which is smaller than the commercial P25 TiO_2 . The ability of graphene to control the size of TiO_2 is due to the hydroxyl (–OH) functionalization of graphene. TiCl_4 can react to grow nuclei during the hydrothermal process. Hence, graphene with rich OH group tends to produce small TiO_2 particles. Furthermore, this research also demonstrates a comparison of the degradation abilities of TiO_2 , graphene, and $\text{TiO}_2/\text{graphene}$ with a TiO_2 concentration of 25% towards rhodamine blue waste, and the results show that the $\text{TiO}_2/\text{graphene}$ material provides the highest degradation performance. This indicates that the addition of a conductive material in the form of graphene can enhance the photocatalytic activity for degrading rhodamine blue waste.¹³¹

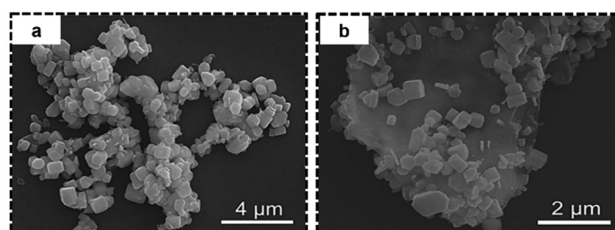


Fig. 26 SEM image of (a) $\text{Cs}_2\text{AgBiI}_6$ showing agglomerated particles and (b) $\text{GO}/\text{Cs}_2\text{AgBiI}_6$ showing less agglomerated particles. Reprinted with permission from ref. 138 Copyright 2023, Elsevier.

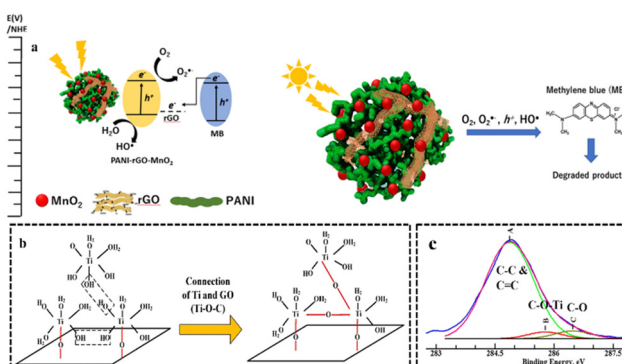


Fig. 27 (a) Schematic illustration of the photocatalytic reduction of MB. Reprinted with permission from ref. 139 Copyright 2019, Elsevier. (b) Illustration of the mechanism of TiO_2 on the surface of GO sheet. (c) XPS spectra of TiO_2 -graphene. Reprinted with permission from ref. 140 Copyright 2020, Elsevier.

Table 2 Developments in graphene-based materials and their derivatives for photocatalytic wastewater treatment

Type of composite	Carbon-based material	Photocatalyst material	Method	Pollutant	Light source	Photocatalytic performance	Ref.
Binary composite	Graphene	Graphene/TiO ₂	Hydrothermal	Rhodamine blue	Tungsten filament light bulb, 60 W	DE = 21.5% t _{dark} = 2.5 h t _{light} = 6 h	131
		Graphene/ (Polymer-TiO ₂)	TiO ₂ /graphene: co-precipitation Polymer/TiO ₂ /graphene: hypercrosslinked GO: Hummer's	Sulfadiazine	Xenon lamp, 300 W, 420 nm	DE = 98.4% t _{dark} = 40 min t _{light} = 40 min DE = 52%	120
	GO	GO/TiO ₂	GO/TiO ₂ : Thermal	Methylene blue	Violet lamp, 125 W	t _{dark} = 60 min t _{light} = 360 min DE = 24.2%	137
		GO/Cs ₂ AgBiI ₆	Cs ₂ AgBiI ₆ : Antisolvent recrystallization GO: Hummer	Eosin Y	White light, 40 W	t _{dark} = 60 min t _{light} = 360 min DE = 85%	138
Ternary composite	rGO	rGO/TiO ₂	Thermal	Methylene blue	Violet lamp, 125 W	t _{dark} = 30 min t _{light} = 100 min DE = 95%	137
		rGO/TiO ₂	rGO: Tour rGO/TiO ₂ : Microwave-assisted method	Eosin Y	White light, 40 W	t _{dark} = 60 min t _{light} = 360 min DE = 37%	43
		rGO/TiO ₂	Hydrothermal	Methylene blue	UV lamp, 52 nm	t _{dark} = 60 min t _{light} = 360 min DE = 82.9%	140
		rGO/TiO ₂	Hydrothermal	Methylene blue	UV Hitachi lamp, 2 × 8 W	t _{dark} = 0 min t _{light} = 240 min DE = 90%	134
		rGO/TiO ₂	Hydrothermal	Methylene blue	Osram's Ultra Vitalux lamp	t _{dark} = 60 min t _{light} = 180 min DE = 99.6%	136
		rGO/CdSe	CdSe: Sol-gel	Rhodamine blue	Medium pressure mercury lamp, 125 W, 420 nm	t _{dark} = 60 min t _{light} = 120 min DE = 99.9%	121
	G	Graphene/ZnO/ diatomite	rGO/CdSe: Ultrasonication Hydrothermal	Thiophene	UV lamp, 10 W	t _{dark} = 0 min t _{light} = 90 min DE = 100%	122
		Graphene/MoS ₂ / Fe ₂ O ₃	Hydrothermal	Methylene blue	Xenon lamp, 350 W	t _{dark} = 10 min t _{light} = 90 min DE = 96.6%	130
		Graphene/Fe ₂ O ₃ / CuO	Solvothermal	Methylene blue	Various lamp, Various W 40 W, 60 W, 100 W, and 130 W	t _{dark} = 20 min t _{light} = 140 min DE = 94.27%	123
	GO	GO/AgBr/Bi ₂ WO ₆	AgBr/GO: Hydrothermal AgBr/GO/Bi ₂ WO ₆ : <i>in situ</i> deposition	Reactive blue 19	Xenon lamp, 420 nm	t _{dark} = 2 h t _{light} = 180 min DE = 84%	124
	GO/BiVO ₄ /BiPO ₄	Hydrothermal		Xenon lamp	t _{dark} = 30 min t _{light} = 60 min DE = 99%		



Table 2 (continued)

Type of composite	Carbon-based material	Photocatalyst material	Method	Pollutant	Light source	Photocatalytic performance	Ref.
		GO/GCN/BiFeO ₃	GCN: Calcination GO: Hummer BiFeO ₃ : Sol-gel GCN/GO/BiFeO ₃ : Methanol assisted Ball-milling	Cr(VI)	Xenon lamp, 300 W, 400 nm	DE = 100% $t_{\text{dark}} = 60$ min $t_{\text{light}} = 90$ min	125
rGO		GO/TiO ₂ /CuFe ₂ O ₄	Thermal co-precipitation	17 different chlorinated pesticides	Xenon lamp, 150 W, 365 nm	DE = 96.5% (DDE) $t_{\text{dark}} = 20$ min $t_{\text{light}} = 20$ min DE = 92.11% $t_{\text{dark}} = 0$ min $t_{\text{light}} = 120$ min	132
		GO/Fe ₃ O ₄ /ZnO	Thermal co-precipitation	Metalaxyl	Led lamps, 5 × 3W, 450 nm	DE = 80% $t_{\text{dark}} = 30$ min $t_{\text{light}} = 180$ min	127
		rGO/Ag ₂ O/ZnO	Microwave hydrothermal	Bisphenol A	Xenon lamp, 500 W	DE = 90% $t_{\text{dark}} = 30$ min $t_{\text{light}} = 120$ min	128
		rGO/PANI/MnO ₂	<i>In situ</i> oxidative polymerization	Methylene blue	Halogen bulb (CL-150), 150 W	DE = 95.5% $t_{\text{dark}} = 60$ min $t_{\text{light}} = 90$ min DE = 93.1% $t_{\text{dark}} = 60$ min $t_{\text{light}} = 90$ min DE = 16.5% $t_{\text{dark}} = 60$ min $t_{\text{light}} = 90$ min	139
		rGO/WO ₃ /CuO	Ultrasonication	Methylene blue	Low pressure bulb, 200 W	DE = 16.5% $t_{\text{dark}} = 60$ min $t_{\text{light}} = 90$ min	129
				Rhodamine blue			
				Benzoic acid			



draft, methodology; H. J.: methodology, writing – review; C. H.: supervision, methodology, writing – review; A. W.: conceptualization, methodology, funding acquisition, project administration, resources, supervision, writing – review. All authors have given approval to the final version of the manuscript.

Conflicts of interest

There are no conflicts to declare.

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