

REVIEW

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Latest progress in asymmetrically functionalized Anderson-type polyoxometalates

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Anderson-type polyoxometalates (POMs) are one of the most important and widely developed groups of the POM family. The covalent functionalization of Anderson POMs has attracted extensive attention and facilitated broad applications of the resultant POM hybrids in catalysis, biology, energy materials and medicine. Among the various synthetic methods for Anderson hybrids, asymmetric functionalization has been one of the hottest and unique topics in the last decade. In the structure of asymmetric Anderson hybrids, two different organic components are anchored onto each side of the Anderson cluster or only one side of the cluster is functionalized. Asymmetric functionalization provides complexity to POM assemblies and merges multiple functions into one hybrid molecule, meanwhile, bringing challenges of rational design and controllable synthetic strategies. In this review, the latest progress in the synthetic methods and applications of asymmetrically functionalized Anderson-type POMs is summarized according to the central heteroatom of the cluster, which includes Mn-, Cr-, Al- and other metal-templated Anderson POMs.

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1. Introduction

Polyoxometalates (POMs) are a class of anionic metal oxide clusters mainly consisting of early transition metal elements such as Mo, W, V, *etc.* in their highest oxidation states.^{1–3} POMs have shown versatile molecular structures and attractive physical-chemical properties, making them widely applied in many fields, such as energy storage,^{4,5} catalysis,⁶ molecular

magnetism,^{7,8} biology⁹ and optical devices.^{10,11} Inorganic POMs can be covalently modified with functional organic moieties to generate POM-based organic-inorganic hybrids, which therefore enrich the diversity of POM structures and expand their application area. The POM hybrids not only introduce the advantages of organic groups (high compatibility in organic media, good processability, and diverse optical and electronic properties),^{12–14} but also exert unexpected synergistic effects for strengthening molecular stability¹⁵ and improving photochromic,¹⁰ electronic storage,¹⁶ and catalytic properties.¹⁷ Therefore, covalent functionalization of POMs has become one of the most important research directions in POM chemistry.

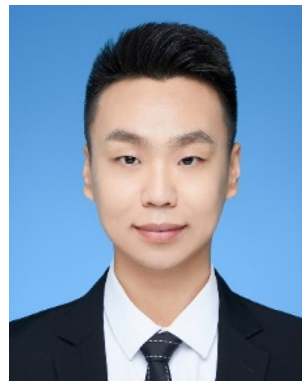
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Anderson-type POMs are one of the most important groups of the POM family.^{18–20} They play an important role in electrocatalytic oxygen evolution,²¹ oxidative desulfurization,^{22,23} dye degradation,²⁴ antibacterial activity⁹ and other application areas.²⁵ The structure of Anderson POMs was proposed by J. S. Anderson in 1937, and then confirmed by H. T. Evans using X-ray. Therefore, this kind of structure is called the “Anderson–Evans” structure, or the Anderson structure for short. The Anderson structure is composed of a central $\{XO_6\}$ octahedron and six surrounding $\{MO_6\}$ octahedra with shared edges. There are three types of oxygen atoms in the cluster, including six triple-bridged oxygens ($\mu_3\text{-O}$) coordinated to the central heteroatom, six double-bridged oxygens ($\mu_2\text{-O}$) connected to two addenda atoms, and twelve terminal oxygens (O_t) (Fig. 1). The general formula of the Anderson anion is $[H_y(XO_6)M_6O_{18}]^{n-}$, where $y = 0\text{--}6$, $n = 2\text{--}8$, X = central heteroatom, and M = addenda atoms (Mo^{VI} or W^{VI}). Among the Anderson-type POMs reported so far, there are many types of elements that can serve as central heteroatoms, including the first transition system elements (Mn ,²⁶ Cr ,²⁷ V ,²⁸ *etc.*^{29,30}), the second transition system elements (Rh ,³¹ Pd ,³² *etc.*), the third transition system elements (Pt ,³³ *etc.*) and the main group elements (Al ,³⁴ Ga ,^{35,36} Te ,^{37,38} I ,³⁹ *etc.*⁴⁰).

The Anderson structure has two isomers, namely, α and β isomers. The α isomer possesses an octahedral planar topology while the β isomer shows a non-planar curved structure, featuring two $\mu_4\text{-O}$ atoms coordinated to three addenda atoms and the central heteroatom, two $\mu_3\text{-O}$ atoms coordinated to two addenda atoms and the central heteroatom, two types of $\mu_2\text{-O}$ atoms (two coordinated to one addenda atom and the central heteroatom and six coordinated to two addenda atoms) and twelve O_t . According to the protonation of $\mu_3\text{-O}$, the α isomer of the Anderson structure can be divided into A and B classes. In the A class, six $\mu_3\text{-O}$ are not protonated, and the central heteroatom is in a high oxidation state. The general formula is

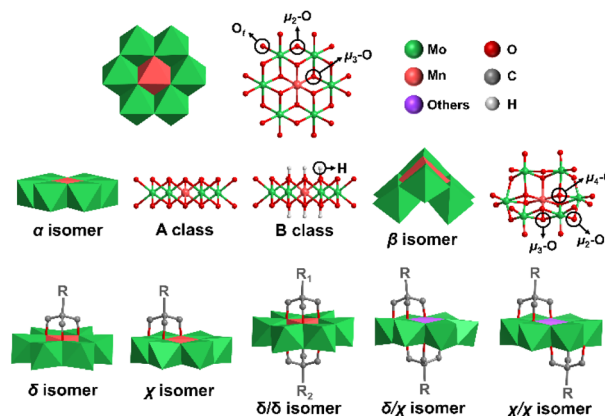


Fig. 1 Structures and isomeric species of Anderson-type POMs, and isomeric species after modification with triol ligands. Color code: $\{MoO_6\}$, green octahedron; $\{MnO_6\}$, red octahedron; $\{XO_6\}$, violet octahedron (X = others). Hydrogen atoms in organic ligands have been omitted for clarity.

$[X^{n+}M_6O_{24}]^{(12-n)-}$ ($X = Te^{VI}$, I^{VII} , *etc.*). In the B class, six $\mu_3\text{-O}$ are protonated and the central heteroatom is in a low oxidation state. The general formula is $[X^{n+}(OH)_6M_6O_{18}]^{(12-n)-}$ ($X = Mn^{III}$, Al^{III} , *etc.*). The average size of the α isomer is about $8.6 \times 8.6 \times 2.7$ Å.

The Anderson-type POMs can be functionalized by triol ligands, such as tris(hydroxymethyl)aminomethane (Triol- NH_2), resulting in the formation of strong metal–oxygen–carbon bonds ($M\text{--}O\text{--}C$). So far, the covalent modification of Anderson-type POMs is mainly focused on symmetric systems, in which both sides of the planar Anderson-type POMs are modified with the same organic triol ligands.

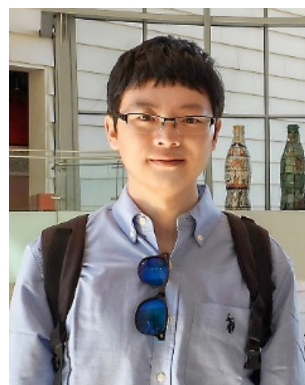
Asymmetric modification represents one of the most unique research topics since it reflects the controlled assembly of metal–oxo units, which is still a long-sought task of POM



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Chang-Gen Lin received his BS degree from Beijing University of Chemical Technology (BUCT) in 2010, and completed his PhD under the supervision of Prof. Yu-Fei Song at the same university in 2015. After a two-year postdoc at BAIC-SM, he was appointed as a lecturer at BUCT. In 2019, he was awarded a CSC scholarship to work with Prof. Leroy Cronin at the University of Glasgow on 3D printing and automated chemical synthesis.

One year later he returned to BUCT, where he is now an associate professor of chemistry. His research interests include supramolecular self-assembly, organic–inorganic polyoxometalate hybrids, and photo-/electro-responsive materials.



Bo Qi

Bo Qi received his bachelor's and PhD degrees in chemistry from Dalian University of Technology (supervisor: Prof. Chunying Duan). In 2015, he worked as a visiting scholar at the University of Akron (supervisor: Prof. Tianbo Liu). In 2018, he joined Prof. Yu-Fei Song's group at Beijing University of Chemical Technology. His research interests include self-assembly and heterogeneous chiral/electro/photo catalysis in polyoxometalate chemistry.

chemistry. Asymmetric modification, on the one hand, can provide structural diversity and complexity. For instance, asymmetric Mn-Anderson POMs could be covalently linked to form monodisperse linear cluster oligomers by a click reaction, ranging in size from 2 to 5 Anderson units.⁴¹ On the other hand, the asymmetric modification can be precisely controlled through the rational design of anchoring ligands, making the resulting hybrids more applicable in various research fields than the symmetric ones. To name a few, the self-assembly behavior of POMs on a hydrophilic surface could be regulated by carefully controlling the non-covalent interactions between anchoring ligands⁴² and the covalent functionalization of the Au surface with asymmetric Anderson hybrids allowed for selective cell adhesion.⁴³

The asymmetrically triol-functionalized Anderson-type POMs can be divided into single-sided isomers (δ isomer and χ isomer) and double-sided isomers (asymmetric δ/δ isomer, helical symmetric χ/χ isomer and δ/χ isomer at malpositions) (Fig. 1).⁴⁴ For the δ isomer, three μ_3 -O atoms on the Anderson cluster are substituted with the triol group, while in the case of the χ isomer, two μ_3 -O atoms and one μ_2 -O atom are substituted instead. For the double-sided asymmetric isomers, the δ/δ isomers are commonly obtained with two different triol ligands grafting onto each side of the Anderson cluster. The χ/χ isomers are found in POMs with Cu, Co and Ni as the central heteroatoms,^{44–47} and the δ/χ isomers are found in POMs with Cu, Co and Zn as the central heteroatoms.^{44–46,48}

In recent years, due to the rapid development of POM chemistry, remarkable reviews about covalent modification of POMs have been published.^{12,18,49–53} However, there are few reports on asymmetrically functionalized Anderson-type polyoxometalates. Here in this review, we concentrate on the synthetic methodologies of asymmetric Anderson POMs and the functionalities of the resulting hybrids. According to the differ-

ence of the central heteroatom, this review is divided into sections of Mn-Anderson, Cr-Anderson, Al-Anderson and others (Table 1).

2. Mn-Anderson

2.1 Double-sided asymmetric Mn-Anderson

As the earliest Anderson structure reported in the field of asymmetric modification, Mn-Anderson $[\text{MnMo}_6\text{O}_{24}]^{9-}$ (MnMo_6) has always been widely employed by researchers. The first reported asymmetric Mn-Anderson structure $\text{NH}_2\text{-MnMo}_6\text{-NO}_2$ was separated by Song *et al.* in 2008.⁵⁴ In this work, two different triol ligands tris(hydroxymethyl)amino-methane (Triol- NH_2) and tris(hydroxymethyl)nitromethane (Triol- NO_2) were mixed and reacted with $[\text{TBA}]_4\text{Mo}_8\text{O}_{26}\cdot 2\text{H}_2\text{O}$ and $\text{Mn}(\text{CH}_3\text{COO})_3$ in anhydrous acetonitrile, as shown in Fig. 2a. Predictably, after the reaction, three products were obtained: asymmetric $\text{NH}_2\text{-MnMo}_6\text{-NO}_2$ and two symmetric $\text{NH}_2\text{-MnMo}_6\text{-NH}_2$ and $\text{NO}_2\text{-MnMo}_6\text{-NO}_2$ clusters. Because the crystallization efficiency and polarity of the asymmetric $\text{NH}_2\text{-MnMo}_6\text{-NO}_2$ were different from those of the symmetric ones, it was possible to separate it from the mixed mother liquor. To obtain the pure target asymmetric hybrid, the filtered mother liquor was left for evaporation. The obtained orange single crystals were collected every 20 min, and each batch was analyzed by electrospray ionization mass spectrometry (ESI-MS) to determine the purity. As shown in Fig. 2b, when the molecular ion peaks appeared at $m/z = 1669$ (asymmetric product), and the ion peaks at $m/z = 1640$ and 1700 (symmetric products) disappeared, the batch allocated to pure asymmetric crystals was kept. Although this fractional crystallization method required mass spectrometry to examine the purity, it pointed out a feasible way for researchers to obtain asymmetric Mn-Anderson POMs. It was worth noting that the $-\text{NH}_2$ group of the asymmetric $\text{NH}_2\text{-MnMo}_6\text{-NO}_2$ hybrid was nucleophilic, while the $-\text{NO}_2$ group was relatively inert from a reactivity perspective. Therefore, the $\text{NH}_2\text{-MnMo}_6\text{-NO}_2$ hybrid could further react with aldehydes to form a series of new POM asymmetric hybrids, which provided a good opportunity to construct a new set of asymmetric Mn-Anderson POMs. For instance, when 4-pyridylcarboxyaldehyde was selected, a new asymmetric Mn-Anderson POM, $\text{NO}_2\text{-MnMo}_6\text{-N}=\text{CHC}_5\text{H}_4\text{N}$, was obtained and fully characterized by mass spectrometry and single-crystal X-ray crystallography (Fig. 2c).

In 2009, Song *et al.* anchored the asymmetrically functionalized Anderson hybrids onto the Au surface *via* self-assembled monolayers (SAMs).⁴³ The modified surface showed selective fibroblast cell adhesion properties. Interestingly, the cells could specifically adhere to the patterned areas containing aromatic pyrene-modified MnMo_6 platforms, while no adhesion was observed in the patterned areas of $\text{NH}_2\text{-MnMo}_6$ or pure pyrene platforms. The different cell responsive behavior to SAM systems with different terminal groups provided the opportunity to use different functional model substrates to manipulate cell adhesion. In 2010, Cronin and co-workers



Yu-Fei Song

Dr Yu-Fei Song received his BS (1997) and PhD (2002) degrees from Shanxi University. After postdoc research in Leiden University, the Max-Planck Institute of Bio-inorganic Chemistry, and the University of Glasgow, he joined Beijing University of Chemical Technology (BUCT) in 2008. He is currently holding a full professor position in BUCT. His research directions mainly focus on polyoxometalate-based mole-

cular assemblies and multifunctional materials. He has published over 280 research papers in journals such as Nat. Commun., Nat. Protoc., Angew. Chem. Int. Ed., J. Am. Chem. Soc., Energy. Environ. Sci., etc. He was awarded "National Science Foundation for Distinguished Young Scholars of China" (2016).

Table 1 Summary of the asymmetrically functionalized Anderson-type polyoxometalates

Asymmetric compound	Type of isomer	Single-sided (S), double-sided (D)	Synthetic method	Application	Ref.
Mn-Anderson					
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNO ₂]}	δ/δ	-NH ₂ , -NO ₂ (D)	Fractional crystallization	—	54
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CN=CHC ₆ H ₄ N][(OCH ₂) ₃ CNO ₂]}	δ/δ	-N=CHC ₆ H ₄ N, -NO ₂ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CN=CHC ₁₃ H ₉][(OCH ₂) ₃ CNO ₂]}	δ/δ	-N=CHC ₁₃ H ₉ , -NO ₂ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CN=CHC ₆ H ₄ OH][(OCH ₂) ₃ CNO ₂]}	δ/δ	-N=CHC ₆ H ₄ OH, -NO ₂ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CN=CHC ₁₄ H ₉][(OCH ₂) ₃ CNO ₂]}	δ/δ	-N=CHC ₁₄ H ₉ , -NO ₂ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCH ₂ C ₁₆ H ₉]}	δ/δ	-NH ₂ , -NHCH ₂ C ₁₆ H ₉ (D)	Fractional crystallization	Cell adhesion	43
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CC ₉ H ₁₇][(OCH ₂) ₃ CNHCH ₂ C ₁₆ H ₉]}	δ/δ	-C ₉ H ₁₇ , -NHCH ₂ C ₁₆ H ₉ (D)	Fractional crystallization	Self-assembly on hydrophilic surfaces	42
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NH ₂ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	Photochromism/electrochromism	60
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCOC ₁₄ H ₉]}	δ/δ	-NH ₂ , -NHCOC ₁₄ H ₉ (D)	Fractional crystallization	—	55
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCO(CH ₂) ₂ COOH][(OCH ₂) ₃ CNHCOC ₁₅ H ₃₁]}	δ/δ	-NHCOC(CH ₂) ₂ COOH, -NHCOC ₁₅ H ₃₁ (D)	Fractional crystallization	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCOC ₁₅ H ₃₁]}	δ/δ	-NH ₂ , -NHCOC ₁₅ H ₃₁ (D)	Fractional crystallization	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCOC ₂ C ₁₄ H ₉]}	δ/δ	-NH ₂ , -NHCOC ₂ C ₁₄ H ₉ (D)	Fractional crystallization	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCOC ₂ H ₅]}	δ/δ	-NH ₂ , -NHCOC ₂ H ₅ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCO(CH ₂) ₂ OCONC ₂ H ₄ O ₂][(OCH ₂) ₃ CNHCOC ₂ C ₁₄ H ₉]}	δ/δ	-NHCOC(CH ₂) ₂ OCONC ₂ H ₄ O ₂ , -NHCOC ₂ C ₁₄ H ₉ (D)	Post-modification	POM integrated peptides	56
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHC ₂₁ H ₃₅ O ₇ N ₄][(OCH ₂) ₃ CNHC ₁₄ H ₂₁ O ₃ N ₂]}	δ/δ	-NHC ₂₁ H ₃₅ O ₇ N ₄ , -NHC ₁₄ H ₂₁ O ₃ N ₂ (D)	Post-modification	Photochromism/electrochromism	62
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHC ₂₄ H ₂₁ N ₂ O ₂][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NHC ₂₄ H ₂₁ N ₂ O ₂ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNMo ₆ O ₁₈]}	δ/δ	-NH ₂ , -NMo ₆ O ₁₈ (D)	Other	—	67
[TBA] ₃ {MnMo ₆ O ₁₈ (OH) ₃ [(OCH ₂) ₃ CNH ₂]}	χ	-NH ₂ (S)	Single-side modification	—	68
[TBA] ₃ {MnMo ₆ O ₁₈ (OH) ₃ [(OCH ₂) ₃ CNH ₂]}	δ	-NH ₂ (S)	Single-side modification	—	82
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CC ₂ H ₅]}	δ/δ	-NH ₂ , -C ₂ H ₅ (D)	Step-by-step	—	20
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCNHC ₆ H ₅]}	δ/δ	-NH ₂ , -NHCNHC ₆ H ₅ (D)	Post-modification	—	41
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCOC ₆ H ₄ N ₃]}	δ/δ	-NH ₂ , -NHCOC ₆ H ₄ N ₃ (D)	Fractional crystallization	Metal oxide oligomers	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₂][(OCH ₂) ₃ CNHCOC ₂ H ₄ C≡CH]}	δ/δ	-NH ₂ , -NHCOC ₂ H ₄ C≡CH (D)	Post-modification	—	
[TBA] ₆ {(MnMo ₆ O ₁₈) ₂ [(OCH ₂) ₃ CNH ₂] ₂ [(OCH ₂) ₃ CNHCOC ₆ H ₄ C ₂ HN ₃ C ₃ H ₆ OCNHC(CH ₂ O) ₃]}	δ/δ	-NH ₂ , -NHCOC ₆ H ₄ C ₂ HN ₃ C ₃ H ₆ OCNHC(CH ₂ O) ₃ (D)	Post-modification	—	
[TBA] ₆ {(MnMo ₆ O ₁₈) ₂ [(OCH ₂) ₃ CNHCOC ₂ H ₆ C≡CH] ₂ [(OCH ₂) ₃ CNHCOC ₆ H ₄ C ₂ HN ₃ C ₃ H ₆ OCNHC(CH ₂ O) ₃]}	δ/δ	-NHCOC ₂ H ₆ C≡CH, -NHCOC ₆ H ₄ C ₂ HN ₃ C ₃ H ₆ OCNHC(CH ₂ O) ₃ (D)	Post-modification	—	
[TBA] ₁₂ {(MnMo ₆ O ₁₈) ₄ [(OCH ₂) ₃ CNH ₂] ₂ [(OCH ₂) ₃ CNHCOC ₆ H ₄ C ₂ HN ₃ C ₃ H ₆ OCNHC(CH ₂ O) ₃] ₃ }	δ/δ	-NH ₂ , -NHCOC ₆ H ₄ C ₂ HN ₃ C ₃ H ₆ OCNHC(CH ₂ O) ₃ (D)	Post-modification	Photochromism	63
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCOC ₂ H ₄ C ₆ H ₄ N ₃][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NHCOC ₂ H ₄ C ₆ H ₄ N ₃ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCOC ₂ H ₄ C ₆ H ₄ N ₃ C ₂ HCH ₂ OC ₆ H ₄ C ₁₇ H ₂₂ N ₂ BF ₂][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NHCOC ₂ H ₄ C ₆ H ₄ N ₃ C ₂ HCH ₂ OC ₆ H ₄ C ₁₇ H ₂₂ N ₂ BF ₂ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	Light- and solvent-controlled self-assembly	65
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCOC ₁₅ H ₃₁][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NH ₂ , -NHCOC ₁₅ H ₃₁ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	—	
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCOC ₂ H ₅][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NH ₂ , -NHCOC ₂ H ₅ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	Photochromism	64
[TBA] ₃ {MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNHC ₂₀ H ₂₉ S ₈ O ₄][(OCH ₂) ₃ CNHC ₂₁ H ₁₉ N ₂ O ₄]}	δ/δ	-NHC ₂₀ H ₂₉ S ₈ O ₄ , -NHC ₂₁ H ₁₉ N ₂ O ₄ (D)	Post-modification	Non-linear-optical properties	66
NH ₄ [MnMo ₆ O ₁₈ [(OCH ₂) ₃ CNH ₃] ₂ }]	β	-NH ₃ , -NH ₃ (S)	Single-side modification	Cyclohexanone, cyclohexanol and KA oil oxidation	69

Table 1 (Contd.)

Asymmetric compound	Type of isomer	Single-sided (S), double-sided (D)	Synthetic method	Application	Ref.
$K_3Na_3\{MnW_6O_{24}\}[(OCH_2)_2C(CH_2OH)_2]\}$	β	$-(OCH_2)_2C(CH_2OH)_2$ (S)	Single-side modification	—	70
$K_{3.5}Na_{1.5}H\{MnW_6O_{22}\}[(OCH_2)_2C(CH_2OH)(NH_2)]\}$	β	$-(OCH_2)_2C(CH_2OH)(NH_2)$ (S)	Single-side modification	—	
$K_4Na_2\{MnW_6O_{22}\}[(OCH_2)_2C(CH_2CH_3)(CH_2OH)]\}$	β	$-(OCH_2)_2C(CH_2CH_3)(CH_2OH)$ (S)	Single-side modification	—	
$K_4NaH\{MnW_6O_{22}\}[(OCH_2)_2C(CH_3)(NH_2)]\}$	β	$-(OCH_2)_2C(CH_3)(NH_2)$ (S)	Single-side modification	—	
$[TBA]_3\{MnMo_6O_{18}\}[(OCH_2)_3CNH_2]\}[(OCH_2)_3CNHCOC_2H_4COOH]\}$	δ/δ	$-NH_2$, $-NHCOC_2H_4COOH$ (D)	Post-modification	—	59
$[TBA]_3\{MnMo_6O_{18}\}[(OCH_2)_3CNH_2]\}[(OCH_2)_3CNHC_3H_4O_2N_4]\}$	δ/δ	$-NH_2$, $-NHC_3H_4O_2N_4$ (D)	Post-modification	Inhibition β -amyloid fiber aggregation	
$[TBA]_3\{MnMo_6O_{18}\}[(OCH_2)_3CNHC_6H_4ON]\}[(OCH_2)_3CNHC_2H_3O_6N_3]\}$	δ/δ	$-NHC_6H_4ON$, $-NHC_2H_3O_6N_3$ (D)	Post-modification	—	
$[TBA]_3\{MnMo_6O_{18}\}[(OCH_2)_3CNHC_{11}H_{21}O_2N_2]\}[(OCH_2)_3CNHC_{22}H_{32}O_6N_3]\}$	δ/δ	$-NHC_{11}H_{21}O_2N_2$, $-NHC_{22}H_{32}O_6N_3$ (D)	Post-modification	—	
$[TBA]_3\{MnMo_6O_{18}\}[(OCH_2)_3CNHC_{20}H_{30}O_3N_3]\}[(OCH_2)_3CNHC_{13}H_{14}O_4N]\}$	δ/δ	$-NHC_{20}H_{30}O_3N_3$, $-NHC_{13}H_{14}O_4N$ (D)	Post-modification	—	
$Na_3\{MnMo_6O_{18}\}[(OCH_2)_3CNH_2]\}[(OCH_2)_3CNHC_{37}H_{72}O_{12}N_9]\}$	δ/δ	$-NH_2$, $-NHC_{37}H_{72}O_{12}N_9$ (D)	Post-modification	Switching a β sheet to a β turn of a POM peptide	
$Na_3\{MnMo_6O_{18}\}[(OCH_2)_3CNH_2]\}[(OCH_2)_3CNHC_{38}H_{66}O_9N_7]\}$	δ/δ	$-NH_2$, $-NHC_{38}H_{66}O_9N_7$ (D)	Post-modification	Enhancement of binding with the DnaK protein	
Cr-Anderson					
$[TBA]_5\{CrMo_6O_{24}\}[(OCH_2)_3CCH_2OH]_2\}$	δ'	$-CH_2OH$ (S)	Single-side modification	—	75
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CCH_2OH]\} \cdot CH_3COOH \cdot NH(C_2H_5)_3Cl$	δ	$-CH_2OH$ (S)	Single-side modification	—	
$[TBA]_3\{CrMo_6O_{18}(OH)_5\}[(OCH_2)_3CH_2OH]\}$	δ	$-CH_2OH$ (S)	Single-side modification	Oxidative esterification of alcohols	76
$[TBA]_3\{CrMo_6O_{18}(OH)_3\}[(OCH_2)_3CH_3]\}$	δ	$-CH_3$ (S)	Single-side modification	<i>N</i> -Formylation of amines	77
$[TBA]_3\{CrMo_6O_{18}(OH)_3\}[(OCH_2)_3CCH_2OH]\} \cdot 12H_2O$	δ	$-CH_2OH$ (S)	Single-side modification	—	81
$[TBA]_3\{CrMo_6O_{18}(OH)_3\}[(OCH_2)_3CCH_3]\} \cdot 11H_2O$	δ	$-CH_3$ (S)	Single-side modification	—	
$[TBA]_3\{CrMo_6O_{18}\}[(OCH_2)_3CCH_3]\}[(OCH_2)_3CCH_2OH]\}$	δ	$-CH_2OH$, $-CH_3$ (D)	Step-by-step	—	
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CNH_2]\} \cdot [TBA]Br \cdot 2H_2O$	δ	$-NH_2$ (S)	Single-side modification	—	
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CCH_3]\} \cdot [TBA]Br$	δ	$-CH_3$ (S)	Single-side modification	—	
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CCH_3]\} \cdot [TBA]Br$	δ	$-CH_3$ (S)	Single-side modification	—	
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CC_2H_5]\} \cdot [TBA]Br \cdot NH_4Br$	δ	$-C_2H_5$ (S)	Single-side modification	—	
$[TBA]_2H\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CNH_2]\} \cdot 3DMF \cdot 2H_2O$	χ	$-NH_2$ (S)	Single-side modification	—	68
$[TBA]_2H\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CCH_3]\} \cdot DMF \cdot [TBA]Br \cdot CH_3CN \cdot 2EtOH$	χ	$-CH_3$ (S)	Single-side modification	—	
$[TBA]_2H\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CC_2H_5]\} \cdot 5DMF \cdot [TBA]Br$	χ	$-C_2H_5$ (S)	Single-side modification	—	
$[TBA]_2H\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CCH_2OH]\} \cdot 3DMF \cdot H_2O$	χ	$-CH_2OH$ (S)	Single-side modification	—	
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CNH_2]\} \cdot [TBA]Br \cdot 2H_2O$	δ	$-NH_2$ (S)	Single-side modification	—	82
$[TBA]_3\{CrMo_6O_{18}(OH)_4\}[(OCH_2)_3CC_2H_5]\} \cdot [TBA]Br \cdot NH_4Br$	δ	$-C_2H_5$ (S)	Single-side modification	—	
$[TBA]_6\{CrMo_6O_{18}\}[(OCH_2)_3CNH_2]\}[(OCH_2)_3CC_2H_5]_2 \cdot [TBA]Br$	δ/δ	$-NH_2$, $-C_2H_5$ (D)	Step-by-step	—	

Table 1 (Contd.)

Asymmetric compound	Type of isomer	Single-sided (S), double-sided (D)	Synthetic method	Application	Ref.
[TBA] ₄ {CrMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₂ (CH ₂ OH)(CNH ₃) ₂] ₂ ·4[TBA]Br·2NH ₄ Br·15H ₂ O	ψ	-(OCH ₂) ₂ (CH ₂ OH)(CNH ₃) (S)	Single-side modification	—	79
[TBA] ₄ {CrMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₂ CH ₂ CN ₂ H ₃] ₂ ·4[TBA]Br·2NH ₄ Br·14H ₂ O	ψ	-(OCH ₂) ₂ CH ₂ CN ₂ H ₃ (S)	Single-side modification	—	
[TBA] ₃ {CrMo ₆ O ₁₈ (OH) ₄ [O(CH ₂) ₂ CHOH] ₂ ·3H ₂ O	ψ	-(OCH ₂) ₂ CHOH (S)	Single-side modification	—	
[TBA] ₃ {CrMo ₆ O ₁₈ (OH) ₃ [(OCH ₂) ₃ CC ₂ H ₄ N] ₂ ·[TBA]Br·3H ₂ O	δ	-(CH ₂ O) ₃ CC ₂ H ₄ N (S)	Single-side modification	High nuclear metal halide cluster	78
[TBA] ₃ {CrMo ₆ O ₁₈ (OH) ₃ [(OCH ₂) ₃ CCH ₂ OCH ₂ C(CH ₂ OH) ₃] ₂ ·2H ₂ O	δ	-CH ₂ OCH ₂ C(CH ₂ OH) ₃ (S)	Single-side modification	—	72
K ₆ {[CrMo ₆ O ₁₈ (OH) ₃] ₂ [(OCH ₂) ₃ CCH ₂ OCH ₂ C(CH ₂ O) ₃] ₂ ·14H ₂ O (NH ₄) ₂ CrMo ₆ O ₁₈ [(OCH ₂) ₃ CN ₂ H ₃] ₂ }	δ	-CH ₂ OCH ₂ - (S)	Single-side modification	—	
[TBA] ₂ (NH ₄) ₂ {CrMo ₆ O ₁₈ [(OCH ₂) ₃ CC ₂ H ₅] ₂ ·2H ₂ O	β	-NH ₃ (S)	Single-side modification	—	80
[TBA] ₂ (NH ₄) ₂ {CrMo ₆ O ₁₈ [(OCH ₂) ₃ CC ₂ H ₅] ₂ ·2H ₂ O	β	-C ₂ H ₅ (S)	Single-side modification	—	
K ₃ Na ₃ {CrO ₃ W ₆ O ₁₈ [(OCH ₂) ₃ CCH ₂ OH] ₂ }	δ	-CH ₂ OH (S)	Single-side modification	—	90
(NH ₄) ₂ {CrMo ₆ O ₁₈ (OH) ₃ [(OCH ₂) ₃ CN ₂ H ₃] ₂ ·5H ₂ O	δ	-NH ₃ (S)	Single-side modification	—	73
Al-Anderson					
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CCH ₂ OH] ₂ ·13H ₂ O	δ	-CH ₂ OH (S)	Single-side modification	—	84
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CN ₂ H ₃] ₂ ·7H ₂ O	δ	-NH ₂ (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CCH ₂ CH ₃] ₂ ·11H ₂ O	δ	-CH ₂ CH ₃ (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CNHCCH ₂ COOH] ₂ ·10H ₂ O	δ	-NHCH ₂ COOH (S)	Single-side modification	—	
[TBA] ₆ {Al ₂ Mo ₁₂ O ₃₆ (OH) ₈ [(OCH ₂) ₃ CCH ₂ OCH ₂ C(CH ₂) ₃] ₂ ·13H ₂ O	δ	-CH ₂ OCH ₂ - (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CNHCOC ₂ C ₆ H ₄ NNC ₆ H ₅] ₂ }	δ	-NHCOC ₂ C ₆ H ₄ NNC ₆ H ₅ (S)	Post-modification	Chiral migration	85
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CC ₂ H ₅] ₂ ·[TBA]Br	δ	-C ₂ H ₅ (S)	Single-side modification	Spontaneous chiral resolution	82
[TBA] ₆ {AlMo ₆ O ₁₈ [(OCH ₂) ₃ CC ₂ H ₅][(OCH ₂) ₃ CN ₂ H ₃] ₂ ·3DMF	δ/δ	-C ₂ H ₅ , -NH ₂ (D)	Step-by-step modification	Non-linear-optical properties	66
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CNHC ₁₁ H ₁₁ S ₈ O] ₂ }	δ	-NHC ₁₁ H ₁₁ S ₈ O (S)	Single-side modification	—	90
Na ₃ K ₃ {AlW ₆ O ₂₁ [(OCH ₂) ₃ CCH ₂ OH] ₂ ·16H ₂ O	δ	-CH ₂ OH (S)	Single-side modification	Alcohol oxidation	88
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CCH ₃] ₂ }	δ	-CH ₃ (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CCH ₃] ₂ ·Cl}	δ	-CH ₃ (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CCH ₃] ₂ ·Br}	δ	-CH ₃ (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ [(OCH ₂) ₃ CNHCOC ₂₀ H ₁₉ N ₂ O ₃] ₂ }	δ	-NHCOC ₂₀ H ₁₉ N ₂ O ₃ (S)	Single-side modification	Photochromism/photoluminescence	86
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CNHCOC ₂₁ H ₁₉ N ₂ O] ₂ }	δ	-NHCOC ₂₁ H ₁₉ N ₂ O (S)	Single-side modification	—	
[TBA] ₃ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CNHCOC ₁₁ H ₂₃] ₂ ·9H ₂ O	δ	-NHCOC ₁₁ H ₂₃ (S)	Single-side modification/post-modification	Binding with human serum albumin	87
[TBA] ₄ {AlMo ₆ O ₁₈ (OH) ₄ [(OCH ₂) ₃ CN ₂ H ₃] ₂ ·Cl}	δ	-NH ₂ (S)	Single-side modification	—	89
[TBA] ₃ {AlMo ₆ O ₁₈ [(OCH ₂) ₃ CCH ₂ OH][(OCH ₂) ₃ CC ₂ H ₄ NO ₂] ₂ }	δ	-CH ₂ OH, -C ₂ H ₄ NO ₂ (D)	Step-by-step modification	Metal-oxo-cluster oligomers	92
[TBA] ₃ {AlMo ₆ O ₁₈ [(OCH ₂) ₃ CN ₂ H ₃][(OCH ₂) ₃ CC ₂ H ₄ NO ₂] ₂ }	δ	-NH ₂ , -C ₂ H ₄ NO ₂ (D)	Step-by-step modification	—	

Table 1 (Contd.)

Asymmetric compound	Type of isomer	Single-sided (S), double-sided (D)	Synthetic method	Application	Ref.
Others					
$[\text{TBA}]_3\{\text{GaMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CCH}_2\text{OH}]\}\cdot 12\text{H}_2\text{O}$	δ	$-\text{CH}_2\text{OH}$ (S)	Single-side modification	Inversion of the protein surface charge	35
$[\text{TMA}]_2\{\text{GaMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_3]\}\cdot 7\text{H}_2\text{O}$	δ	$-\text{NH}_3$ (S)	Single-side modification		
$\text{Na}[\text{TMA}]_2\{\text{FeMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_3]\}\cdot (\text{OH})\cdot 6\text{H}_2\text{O}$	δ	$-\text{NH}_3$ (S)	Single-side modification		
$[\text{TMA}]_3\{\text{GaMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CCH}_2\text{OH}]\}\cdot n\text{H}_2\text{O}$	δ	$-\text{CH}_2\text{OH}$ (S)	Single-side modification		
$[\text{GDM}]_3\{\text{GaMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CCH}_2\text{OH}]\}\cdot n\text{H}_2\text{O}$	δ	$-\text{CH}_2\text{OH}$ (S)	Single-side modification		
$[\text{TBA}]_3\{\text{HfCuMo}_6\text{O}_{18}[(\text{OCH}_2)_3\text{CCH}_3]_2\}\cdot [(\text{HOCH}_2)_3\text{CCH}_3]\cdot \text{CH}_3\text{CN}$	δ/χ	$-\text{CH}_3$ (D)	Other	—	45
$\text{Na}_2[\text{TMA}]_2\{\text{NiW}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CCH}_2\text{OH}]\}\cdot 9\text{H}_2\text{O}$	δ	$-\text{CH}_2\text{OH}$ (S)	Single-side modification	Binding with human serum albumin	91
$\text{Na}_2[\text{NH}_3\text{C}(\text{CH}_2\text{OH})_3]\{\text{NiMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_3]\}\cdot 11.75\text{H}_2\text{O}$	δ	$-\text{NH}_3$ (S)	Single-side modification	—	93
$[\text{TBA}]_3\{\text{CoMo}_6\text{O}_{17}(\text{OH})[(\text{OCH}_2)_3\text{CCH}_3]_2\}\cdot \text{DMF}\cdot \text{CH}_3\text{CH}_2\text{OH}$	δ/χ	$-\text{CH}_3$ (D)	Other	—	44
$[\text{TBA}]_3\{\text{CoMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CCH}_3]\}\cdot 10\text{H}_2\text{O}$	δ	$-\text{CH}_3$ (S)	Single-side modification		
$[\text{TBA}]_3\{\text{CoMo}_6\text{O}_{18}(\text{OH})_2(\text{CH}_3\text{COO})[(\text{OCH}_2)_3\text{CCH}_3]\}$	δ	$-\text{CH}_3$ (S)	Single-side modification		
$[\text{TBA}]_2\{\text{CoMo}_6\text{O}_{17}(\text{OCH}_3)[(\text{OCH}_2)_3\text{CCH}_3]_2\}$	δ/δ	$-\text{CH}_3, -\text{OCH}_3$ (D)	Other		
$[[\text{TBA}]_3\{\text{FeMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_2]\}]$	δ	$-\text{NH}_2$ (S)	Single-side modification	Aerobic oxidation of aldehydes in water	94
$[\text{TBA}]_3\{\text{CuMo}_6\text{O}_{17}(\text{CH}_3\text{O})[(\text{OCH}_2)_3\text{CCH}_3]_2\}\cdot 2\text{C}_3\text{H}_7\text{NO}$	δ/χ	$-\text{CH}_3$ (D)	Other	—	46
$\text{Na}_3\text{K}_3\{\text{CoW}_6\text{O}_{21}[(\text{OCH}_2)_3\text{CCH}_2\text{OH}]\}\cdot 14\text{H}_2\text{O}$	δ	$-\text{CH}_2\text{OH}$ (S)	Single-side modification	—	90
$\text{Na}_3\text{K}_3\{\text{CoW}_6\text{O}_{21}[(\text{OCH}_2)_3\text{CCH}_3]\}\cdot 16\text{H}_2\text{O}$	δ	$-\text{CH}_3$ (S)	Single-side modification		
$(\text{NH}_4)_4\{\text{ZnMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_2]\}\cdot 4\text{H}_2\text{O}$	δ	$-\text{NH}_2$ (S)	Single-side modification	CO_2 cycloaddition	48
$(\text{NH}_4)_4\{\text{CuMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_2]\}\cdot 4\text{H}_2\text{O}$	δ	$-\text{NH}_2$ (S)	Single-side modification		
$[\text{TBA}]_3\{\text{ZnMo}_6\text{O}_{17}(\text{OH})[(\text{OCH}_2)_3\text{CCH}_3]_2\}\cdot 10\text{H}_2\text{O}$	δ/χ	$-\text{CH}_3$ (D)	Single-side modification		
$(\text{NH}_4)_3\{\text{CuMo}_6\text{O}_{18}(\text{OH})_3[(\text{OCH}_2)_3\text{CNH}_3]\}\cdot 6\text{H}_2\text{O}$	δ	$-\text{NH}_3$ (S)	Other	—	47

TBA = tetrabutylammonium, TMA = tetramethylammonium, GDM = guanidinium, DMF = *N,N*-dimethylformamide, KA oil = mixtures of cyclohexanone and cyclohexanol.

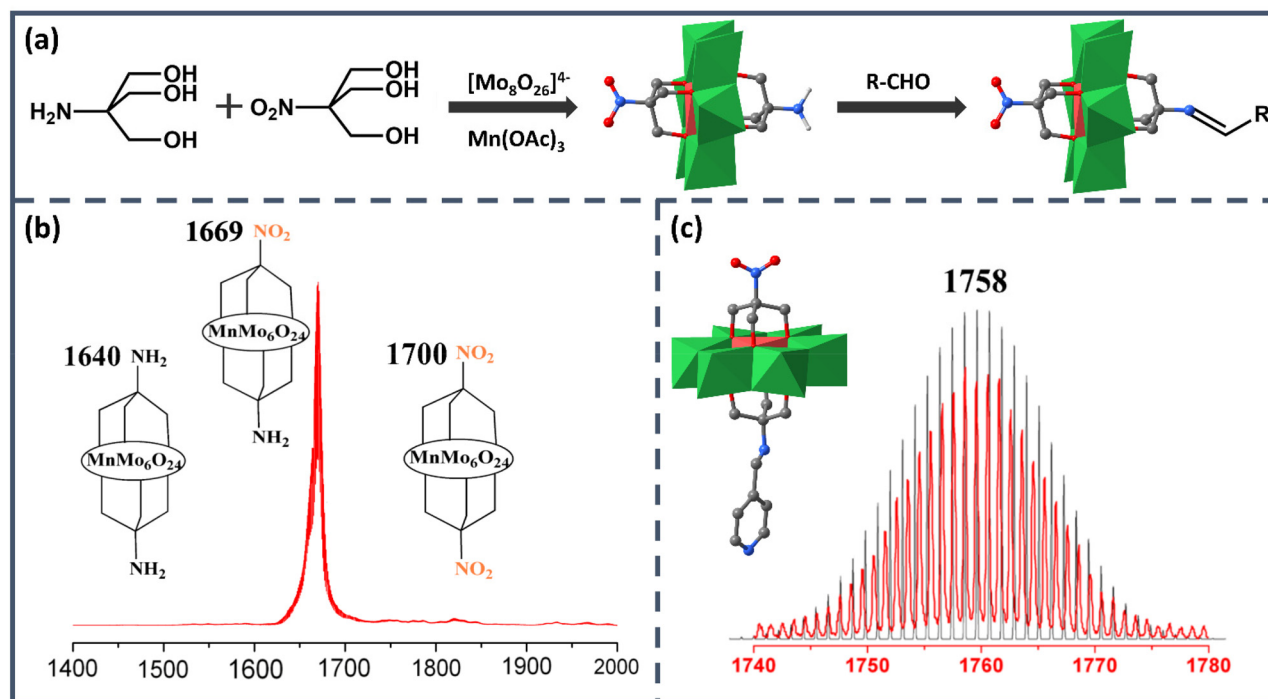


Fig. 2 (a) Schematic route of the synthesis process of $[\text{TBA}]_3[\text{NH}_2\text{-MnMo}_6\text{-NO}_2]$ and further reaction with aldehydes. (b) ESI-MS spectrum of the molecular ion peak of $[\text{TBA}]_3[\text{NH}_2\text{-MnMo}_6\text{-NO}_2]$ without the observation of other symmetric products. (c) X-ray crystal structure and the ESI-MS spectrum of the molecular ion peak of $[\text{TBA}]_3[\text{NO}_2\text{-MnMo}_6\text{-N=CHC}_5\text{H}_4\text{N}]$. Color code: $\{\text{MoO}_6\}$, green octahedron; $\{\text{MnO}_6\}$, red octahedron; C, gray; O, deep red; N, blue; H, light grey.

synthesized a novel asymmetric Mn-Anderson hybrid $[\text{TBA}]_3[\text{MnMo}_6\text{O}_{18}((\text{OCH}_2)_3\text{CC}_9\text{H}_{17})((\text{OCH}_2)_3\text{CNHCHC}_{16}\text{H}_9)]$, which possessed a long alkyl chain and highly conjugated pyrene units on both sides of the Anderson cluster, using the same separation method.⁴² This asymmetric hybrid exhibited intriguing self-assembly behaviour on a hydrophilic silicone surface, and formed a protein-like fibrous nanostructure with a high aspect ratio and anisotropy. Such behaviour was thought to be caused by the synergistic effects between the aromatic π - π interaction and the hydrophobic interaction of alkyl chains.

Although the fractional crystallization method has proved its feasibility in purifying asymmetric hybrids, the tedious separation workup and poor reproducibility limit its routine use. In 2013, Cronin *et al.* found that when the affinities of the two triol ligands for the stationary phase were significantly different, the asymmetric Mn-Anderson compound could be separated from two corresponding symmetrical by-products by C_{18} RP-HPLC (reverse phase-high performance liquid chromatography).⁵⁵ Using this method, they separated an asymmetric precursor: $\text{NH}_2\text{-MnMo}_6\text{-Fmoc}$ (Fmoc = 9-fluorenylmethyloxycarbonyl), as shown in Fig. 3a. It was envisioned that the $\text{NH}_2\text{-MnMo}_6\text{-Fmoc}$ compound could be used as a “universal” asymmetric precursor to synthesize almost any asymmetric organic-inorganic Mn-Anderson hybrids. For example, this “universal” precursor could react with propionic anhydride to give asymmetric $\text{C}_2\text{H}_5\text{CONH-MnMo}_6\text{-Fmoc}$ (Fig. 3b), which

was able to be treated with piperidine to remove the -Fmoc group, therefore leaving the deprotected -NH_2 group for further modification (Fig. 3c). Theoretically, it was possible to prepare any kind of asymmetric Mn-Anderson hybrid using this “universal” precursor. To this end, this “universal” precursor was incorporated into a solid-phase peptide synthesis approach by Cronin *et al.* to successfully prepare unnatural amino acids, laying the foundation for the combinatorial synthesis of inorganic amino acids and their potential application in biomedical and nanoscience research.⁵⁶

Taking advantage of this “universal” precursor, the Cronin group subsequently synthesized a series of asymmetric Mn-Anderson hybrids bearing azide and alkyne end groups.⁴¹ These hybrids could be used as building blocks to precisely synthesize metal oxide oligomers with designed molecular structures and cluster numbers *via* a Cu-catalyzed alkyne-azide cycloaddition (CuAAC) reaction. Compared with the previously reported POM coupling method,^{57,58} this CuAAC method allowed for modular synthesis and sequential coupling of POM oligomers.

Recently, an automated inorganic amino acid synthesis system was developed by Cronin *et al.*⁵⁹ This system permitted the automatic coupling of asymmetric Anderson $\text{NH}_2\text{-MnMo}_6\text{-COOH}$ into standard amino acids with tunable peptide sequences and optimal combinations. Such POM-incorporated amino acids exhibited fascinating functions, such as significant inhibition of the aggregation of amyloid $\text{A}\beta_{17-20}$, switch-



Fig. 3 (a) Synthesis method of the "universal" asymmetric Mn-Anderson precursor: $\text{NH}_2\text{-MnMo}_6\text{-Fmoc}$. (b) Synthesis method of $\text{C}_2\text{H}_5\text{CONH-MnMo}_6\text{-Fmoc}$. (c) Removal of the -Fmoc group. Color code: $\{\text{MoO}_6\}$, green octahedron; $\{\text{MnO}_6\}$, red octahedron; C, gray.

ing of the β sheet of amphiphilic KFE8 into a β turn, and enhancement of binding with the bacterial chaperone DnaK protein.

The asymmetric products could also be obtained using a post-modification method, which was performed to selectively modify one -NH_2 group of the Mn-Anderson cluster $\text{NH}_2\text{-MnMo}_6\text{-NH}_2$, leaving the other group intact for further

functionalization. Oms and co-workers found that the asymmetrically functionalized compound could be synthesized by controlling the reaction ratio of SPCOOH (SP = spiropyran) and $\text{NH}_2\text{-MnMo}_6\text{-NH}_2$.⁶⁰ When the ratio was controlled to be 0.6 : 1, only one -NH_2 group was modified with the SP entity, leading to the asymmetric product of $\text{NH}_2\text{-MnMo}_6\text{-SP}$. Similarly, Floquet and Cadot *et al.* found that when the stoichiometric ratio between the highly reactive cluster $[\text{B}_{10}\text{H}_9\text{CO}]^-$ and $\text{NH}_2\text{-MnMo}_6\text{-NH}_2$ was 1 : 1, a powder corresponding to a mixture containing 80% of symmetric products and 20% of asymmetric products was obtained.⁶¹ Unfortunately, they were unable to separate the asymmetric structure from the mixture. Cronin *et al.* also examined the post-modification method and found that when the ratio of succinic anhydride and $\text{NH}_2\text{-MnMo}_6\text{-NH}_2$ was fixed to 1.1 : 1, asymmetric products could be obtained solely.⁵⁹ From the abovementioned cases, it can be concluded that the feeding ratio of the post-modification method towards asymmetric hybrids varies from one to another, and highly depends on the anchoring organic components and reaction conditions.

Based on the successful preparation of $\text{NH}_2\text{-MnMo}_6\text{-SP}$, Oms and co-workers have largely extended their works on preparing novel photo- and electro-chromic asymmetric Anderson hybrids. As shown in Fig. 4, the double-sided asymmetric $\text{SN-MnMo}_6\text{-SP}$ (SN = spironaphthoxazine) hybrid was prepared by post-functionalization of $\text{NH}_2\text{-MnMo}_6\text{-SP}$ with SNCOOH .⁶² The asymmetric $\text{SN-MnMo}_6\text{-SP}$ hybrid showed a multi-state colorization process (from deep blue to red-purple) upon UV irradiation, and a much slower decolorization process in the dark, when compared with the symmetric $\text{SN-MnMo}_6\text{-SN}$ hybrids. This was mainly due to the fact that the zwitterionic merocyanine (MC) form of the SP group anchored onto the Anderson core was more stable. A distinguished multi-state colorization process of $\text{SN-MnMo}_6\text{-SP}$ was also observed in solution under an electric field.

Following a similar synthetic strategy, fluorescent BODIPY was also tethered onto the pre-synthesized $\text{NH}_2\text{-MnMo}_6\text{-SP}$.⁶³

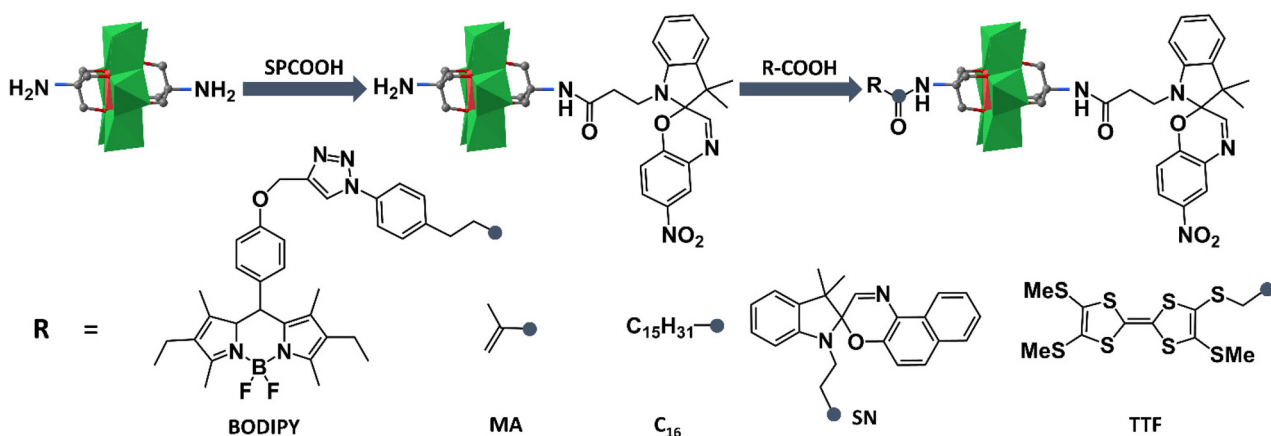


Fig. 4 Schematic route of the synthesis process of $\text{NH}_2\text{-MnMo}_6\text{-SP}$ and further reaction with acids. Color code: $\{\text{MoO}_6\}$, green octahedron; $\{\text{MnO}_6\}$, red octahedron; C, gray.

The resulting BODIPY-MnMo₆-SP hybrid exhibited interesting photo-coupling phenomena between the two different organic components. Upon UV irradiation, the isomerization of SP to the MC form in the structure of BODIPY-MnMo₆-SP could lead to a gradual decrease of the fluorescence of the BODIPY part, while the inversion of MC to the SP form could fully restore the emission intensity of the BODIPY moiety. Such a photo-coupling process may be caused by the efficient intramolecular energy transfer between the BODIPY and SP components facilitated by covalent bonding. The photochromic properties of the asymmetric NH₂-MnMo₆-SP hybrid could also be introduced into a polymer matrix.⁶⁴ Post-functionalization of NH₂-MnMo₆-SP with a polymerizable MA moiety (MA = methacrylate) could lead to a novel organic-inorganic monomer, MA-MnMo₆-SP. Copolymerization of MA-MnMo₆-SP with methyl methacrylate (MMA) could generate ultra-sensitive polymer materials even at a very low SP dosage (1.1 wt%). Liu and Mialane *et al.* investigated the self-assembly behaviour of an asymmetric Anderson hybrid upon photo-irradiation.⁶⁵ They designed and synthesized a new asymmetric Anderson hybrid, C₁₆-MnMo₆-SP, which bore a photochromic SP unit on one side of the Anderson cluster and a long hydrophobic alkyl chain on the other. It was observed that the asymmetric C₁₆-MnMo₆-SP hybrid self-assembled into vesicles in a polar solvent under UV irradiation, and de-assembled upon visible light irradiation. In 2018, Dolbecq and Ruhlmann *et al.* reported a tetrathiafulvalene (TTF) functionalized asymmetric Anderson hybrid, TTF-MnMo₆-SP.⁶⁶ Hyper-Rayleigh scattering measurements showed that due to the remarkable electro-attractive effects of the MnMo₆ cluster, strong enhancement of the β values of the TTF moiety was observed. In addition, the oxidation of the TTF moieties by Fe³⁺ ions could also increase the NLO response because of the generation of TTF^{•+} free radicals, which induced new absorption bands in the visible and near-infrared regions.

Different from the fractional crystallization or post-modification method, asymmetric Anderson hybrids could sometimes be obtained under non-conventional conditions such as microwave irradiation. Ritchie *et al.* reported their discovery of microwave-assisted synthesis of an asymmetric Lindqvist-Anderson hybrid dimer, which was composed of a NH₂-MnMo₆-NH₂ cluster connected to a Mo₆ Lindqvist anion through the Mo≡O bond.⁶⁷ The synthetic parameters were almost the same as the preparation of NH₂-MnMo₆-NH₂ except the use of microwave irradiation instead of refluxing.

2.2 Single-sided asymmetric Mn-Anderson

Single-sided asymmetric assembly means that only one side of the planar Anderson cluster was functionalized with triol ligands, whereas the other side remained unaffected. For the case of Mn-Anderson, a small number of single-sided compounds were reported. In 2015, Wei *et al.* synthesized single-sided δ type MnMo₆-NH₂ by refluxing the mixture of Triol-NH₂ and the pre-synthesized [Mn(OH)₆Mo₆O₁₈]³⁻ in aqueous solution.⁶⁸ A χ isomer of single-sided MnMo₆-NH₂ was also reported by selectively activating μ_2 -O through protonation.

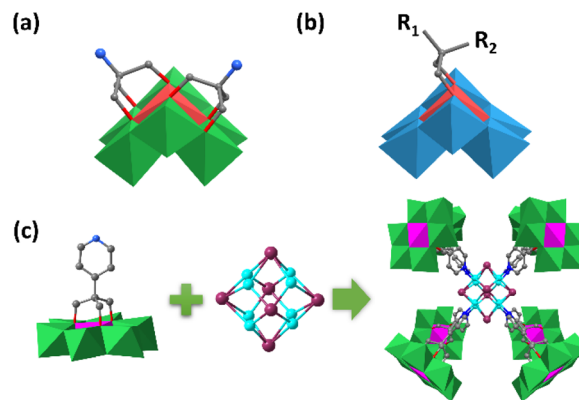


Fig. 5 (a) Schematic diagram of the $\{[H_3NC(CH_2O)_3]_2MnMo_6O_{18}\}^-$ structure. (b) Schematic diagram of the $\{(R_1R_2C(CH_2O)_2)Mn^{IV}W_6O_{22}\}^{6-}$ structure. (c) Synthesis diagram of $[TBA]_{14}[Cu_8I_6][HCr(OH)_3Mo_6O_{18}L_3]_8$. Color code: {MoO₆}, green octahedron; {MnO₆}, red octahedron; {WO₆}, blue octahedron; {CrO₆}, pink octahedron; C, gray; N, light blue; Cu, turquoise; I, purple.

In 2018, Wei and Zhang *et al.* reported a very interesting butterfly-shaped β isomer of the Mn-Anderson compound $(NH_4)\{MnMo_6O_{18}[(CH_2O)_3CNH_3]_2\}$ by a reaction of $[Mn(OH)_6Mo_6O_{18}]$ and triol-NH₂ ligands in hot DMF under a N₂ atmosphere.⁶⁹ Different from most of the reported single-sided compounds with a planar α -structure, the two Triol-NH₂ groups were grafted onto the same side of the β isomer (Fig. 5a). Due to its non-planar configuration, the active Mn³⁺ central heteroatom was more “uncovered” than the planar topology of the α isomer, which led to an excellent catalytic performance in the selective oxidation of a mixture of cyclohexanol and cyclohexanone to adipic acid. Besides the bi-functionalized β isomer, a series of mono-derivatized β isomers were also prepared by Wei *et al.* using $[MnW_6O_{24}]^{8-}$ (MnW₆) as the starting material (Fig. 5b).⁷⁰ Thanks to their butterfly-shaped structure, these types of clusters showed unprecedented affinity for coordination with metal ions and would have potential in the synthesis of more complicated transition metal frameworks.

3. Cr-Anderson

In 1970, Perloff first synthesized the Cr-Anderson compound $Na_3[Cr(OH)_6Mo_6O_{18}] \cdot 8H_2O$ (CrMo₆) by refluxing the mixture of Na₂MoO₄ and Cr(NO₃)₃ in aqueous solution.⁷¹ Wei, Cronin, and Song *et al.* explored the asymmetric organic modification methods of Cr-Anderson. Different from Mn-Anderson which could be modified in double sides with organic ligands, Cr-Anderson could be functionalized only in single side with high yield and high selectivity, even when the ratio of triol ligands to the parent Cr-Anderson was two or much higher than two.^{72,73} The other side of Triol-Cr-Anderson could be further modified in a stepwise manner with other different triol ligands (*e.g.* Triol-CH₂OH, Triol-CH₃). Therefore, the double-sided asymmetric Cr-Anderson compounds were controllably

synthesized with high yields without the symmetric by-products.

3.1 Single-sided asymmetric Cr-Anderson

In the classical functionalization methods of asymmetric Mn-Anderson hybrids, the final products were obtained by refluxing the mixture of Mo_8O_{26} salts, $\text{Mn}(\text{CH}_3\text{COO})_3$, and organic triol ligands in an organic solvent.⁷⁴ For the preparation of organic modified Cr-Anderson, the pre-synthesized $\text{Na}_3[\text{Cr}(\text{OH})_6\text{Mo}_6\text{O}_{18}]$ was reacted with pentaerythritol ($\text{Triol-CH}_2\text{OH}$), resulting in the formation of single-side functionalized $\text{CrMo}_6\text{-CH}_2\text{OH}$ in high yield and selectivity in aqueous solution.⁷⁵ The authors indicated that the high selectivity of the single-sided product might be related to the aqueous environment. In crystals, two $\text{CrMo}_6\text{-CH}_2\text{OH}$ molecules formed a very stable dimeric structure in which the unmodified POM sides were linked together by hydrogen bonds. In acetonitrile solution, the dimer structure could be split into monomers by adding triethylamine and FeCl_3 . It was shown that all the three $\mu_3\text{-O}$ atoms on the unmodified side were protonated, inferring that these $\mu_3\text{-O}$ atoms were activated for further modification.

The single-side functionalized $\text{CrMo}_6\text{-CH}_2\text{OH}$ had an advantage that the heteroatom Cr(III) could be exposed as a catalytically active site. $\text{CrMo}_6\text{-CH}_2\text{OH}$ was suggested to be a cheap, easily prepared, and recoverable green catalyst for oxidative transformation from alcohols to esters.⁷⁶ In the presence of H_2O_2 , the center Cr(III) could be converted into a Cr(V) intermediate which served as an oxidation site for alcohol oxidation and an acid site for an addition reaction of an aldehyde and alcohol. Wei *et al.* used the single-sided $\text{CrMo}_6\text{-CH}_3$ as a catalyst for the formylation of amines with formic acid, which had shown excellent activity, chemoselectivity and a broad substrate scope.⁷⁷ Compared with the inorganic simple Anderson POMs, the organic modified POMs exhibited more structural stability and relevant structural modification for specific catalytic reactions.

The organic ligands in functionalized CrMo_6 could further coordinate with other transition metal ions forming a more complex structure. Zheng and Yang *et al.* grafted [2-(hydroxymethyl)-2-(pyridin-4-yl)-1,3-propanediol] (Triol-pyridine) on the single-side of CrMo_6 under hydrothermal conditions (Fig. 5c).⁷⁸ The assembly of the resultant $\text{CrMo}_6\text{-pyridin}$ precursor with CuI gave rise to an unprecedented composite hybrid building up from one high nuclear cationic metal halide cluster $[\text{Cu}_8\text{I}_6]^{2+}$ core and eight anionic $\text{CrMo}_6\text{-pyridine}$ ligands. Unlike the single-sided $\text{CrMo}_6\text{-pyridin}$, the double-side modified pyridin-MnMo₆-pyridin preferred to form 2D or 3D extended frameworks with the linkage of binuclear $\{\text{Cu}_2\text{I}_2\}$ and tetranuclear $\{\text{Cu}_4\text{I}_4\}$ cores.

In most cases, the triol ligands were grafted onto the three $\mu_3\text{-O}$ atoms around the Cr atom. The modification of unreactive $\mu_2\text{-O}$ atoms became a great challenge. Wei *et al.* reported that the $\mu_2\text{-O}$ atoms can be regioselectively activated to become $\mu_2\text{-OH}$ reactive sites through proton introduction and further be controllably modified with single-sided triol ligands forming the χ isomers, in which two $\mu_3\text{-OH}$ and one $\mu_2\text{-OH}$

were substituted.⁶⁸ After realizing the importance of additional protons, they extended the strategy to the synthesis of diol functionalized single-sided Cr-Anderson by adding excess hydrochloric acid. The diol ligands were substituted with two activated $\mu_3\text{-OH}$ on one side of CrMo_6 . The desired diol functionalized compounds were denoted as ψ isomers and their structures were more accidental than can be theoretically foreseen.⁷⁹ In 2017, Wei *et al.* discovered the first triol-functionalized butterfly-shaped β isomers of Cr-Anderson POMs.⁸⁰ Different from the flat α isomers, the butterfly-shaped β isomers possessed two $\mu_4\text{-O}$ atoms that were hidden in the concave side of the butterfly-shaped structure. The two organic ligands were modified on the same side of the “wings of butterfly”. These single-side functionalized molecules enriched the POM family and provided opportunities for the exploration of more applications based on the distorted Cr sites.

3.2 Double-sided asymmetric Cr-Anderson

Taking advantage of the high yield single-sided Cr-Anderson, the asymmetric double-sided Cr-Anderson molecules could be more controllably obtained and the tedious isolation process was avoided. Song *et al.* presented a stepwise method that had been adopted during the preparation of the asymmetric compound $\text{CH}_3\text{-CrMo}_6\text{-CH}_2\text{OH}$, in which organic Triol- CH_2OH and Triol- CH_3 were separately modified on the two sides of CrMo_6 (Fig. 6).⁸¹ Firstly, the single-sided compounds were prepared in the presence of Triol- CH_2OH and an equivalent amount of pre-synthesized CrMo_6 under hydrothermal conditions. Secondly, the pure crystals of $\text{CrMo}_6\text{-CH}_2\text{OH}$ were mixed with another ligand Triol- CH_3 in a molar ratio of 1 : 1 to obtain the asymmetric double-sided compound $\text{CH}_3\text{-CrMo}_6\text{-CH}_2\text{OH}$. Under the hydrothermal conditions, the symmetric double-side modified $\text{CH}_3\text{-CrMo}_6\text{-CH}_3$ and $\text{HOCH}_2\text{-CrMo}_6\text{-}$

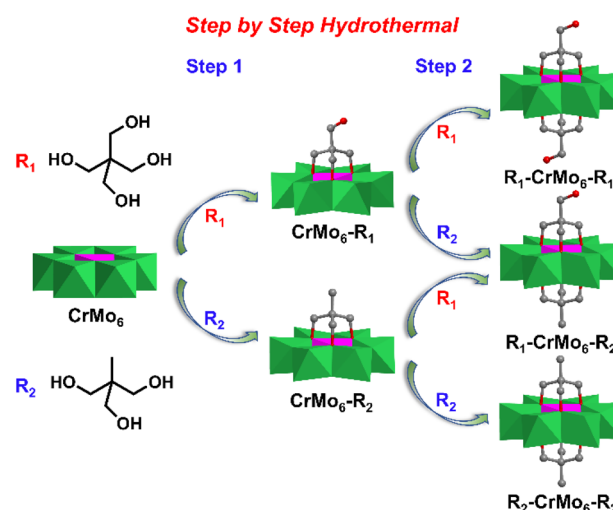


Fig. 6 Synthesis routes of a series of tripodal alcohol substituted Anderson-type POMs under hydrothermal conditions via a pre-designed step-by-step strategy. Color code: $\{\text{MoO}_6\}$, green octahedron; $\{\text{CrO}_6\}$, pink octahedron; C, gray; O, deep red.

CH₂OH were obtained with the molar ratio of CrMo₆ to Triol ligands being 1 : 3 in aqueous solution.

Interestingly, some of these asymmetric compounds, including single-side and double-side functionalized compounds, were found to crystallize in the chiral space group although all of the precursors were achiral.^{82,83} Wei *et al.* synthesized the asymmetric compound NH₂-XMo₆-CH₂CH₃ (X = Cr, Mn, Al) *via* a two-step modification strategy (Fig. 7).⁸² They found that all these compounds crystallized in the orthorhombic chiral space group *P*₂₁₂₁ and their spontaneous chiral resolution can be achieved by tuning a 65 : 35 DMF/MeCN mixed solvent during the crystallization process. The circular dichroism (CD) spectra suggested that the chiroptical activity of these asymmetric hybrids was stable in the solid state while racemization was observed in the solution state. They claimed that the origin of their chirality was due to the symmetry reduction of the central Cr-O₆ coordination structure. The Cr-O₆ structure has the centre and mirror *D*_{3d} symmetry in parent Anderson while it reduced to the centre and mirror breaking *C*₁ symmetry in double-sided asymmetric triol functionalized Anderson clusters.

4. Al-Anderson

Al-Anderson POMs were more inclined to form single-sided asymmetric structures than the symmetric ones in aqueous solution. This, according to Wu and Li *et al.*, was because of the improved stability of Al-Anderson after single-side modification and the inertness of the remaining μ₃-O atoms on the other side of the Anderson cluster.⁸⁴ The double-side asymmetric modification of Al-Anderson POMs could be achieved by adopting a stepwise modification method.⁸²

4.1 Single-sided asymmetric Al-Anderson

In 2014, Wu and Li *et al.* reported a series of single-sided Al-Anderson hybrids, [TBA]₃[AlMo₆O₂₄{(OCH₂)₃CR}] (R = CH₂OH, NH₂, CH₂CH₃, NHCH₂COOH, CH₂OCH₂C(CH₂OH)₃).⁸⁴ These compounds were synthesized adopting a similar method as the preparation of single-sided Cr-Anderson.⁷⁵ It should be noted that the asymmetric AlMo₆-CH₂OH hybrid could also be

directly prepared by refluxing the mixture of AlCl₃, Na₂MoO₄, and Triol-CH₂OH in acidified aqueous solution despite a relatively low yield (*ca.* 15% based on Mo). The asymmetric AlMo₆-NH₂ hybrid offered a platform for further modification towards multi-functional applications. Wu *et al.* constructed an azobenzene (Azo) functionalized single-sided AlMo₆-Azo hybrid through the amidation reaction between Azo-COOH and AlMo₆-NH₂.⁸⁵ This AlMo₆-Azo hybrid displayed interesting chirality migration properties when combined with α-cyclodextrin (α-CD) and methylene blue (MB) cations due to both host-guest and electrostatic interactions. The chirality of α-CD could be transferred and amplified into the MB dye under the bridging effect of the AlMo₆-Azo hybrid.

Using a similar post-modification method, Oms and co-workers synthesized two novel single-sided asymmetric Al-Anderson hybrids AlMo₆-SN and AlMo₆-SP.⁸⁶ Both the hybrids exhibited strong solid-state photochromism under UV irradiation at room temperature. In particular, AlMo₆-SN had a high light-driven “recording-erasing” potentiality and AlMo₆-SP exhibited intense red emission under UV irradiation when compared with less luminescent NH₂-MnMo₆-SP. This could be explained by the fact that the AlMo₆-NH₂ unit had an absorption threshold at 350 nm, while the NH₂-MnMo₆-NH₂ unit had an absorption band between 300 and 450 nm that partially overlapped with the absorption band of the SP group. Therefore, the Al-Anderson core would compete less with the SP unit in the AlMo₆-SP hybrid when excited at 365 nm to activate the ring-opening process in SP.

In 2020, Rompel *et al.* reported a single-sided AlMo₆-LA (LA = lauric acid) hybrid that possessed a long alkane chain and interacted with a protein.⁸⁷ The AlMo₆-LA hybrid could be prepared by either pre- or post-modification methods (Fig. 8). For pre-modification, the long alkyl chain was linked with triol-NH₂ first, and then anchored onto the AlMo₆ core. Regarding post-modification, single-sided AlMo₆-NH₂ was first prepared and then reacted with lauroyl chloride to form the AlMo₆-LA hybrid. The interaction of AlMo₆-LA with human serum albumin (HSA) was investigated by fluorescence and circular dichroism spectroscopy. Compared to the unmodified Al-Anderson hybrid, AlMo₆-LA showed an increased affinity towards HSA and caused the static fluorescence quenching.

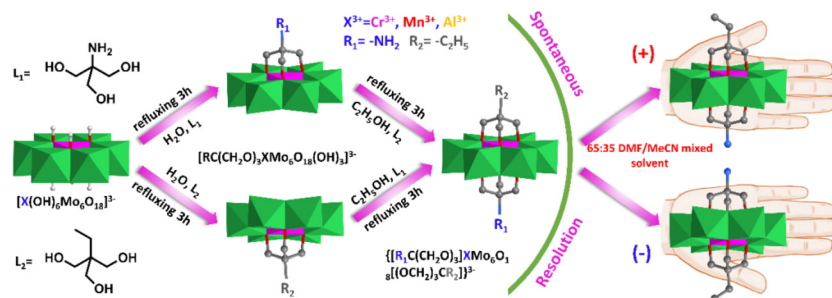


Fig. 7 The asymmetric compound NH₂-XMo₆-CH₂CH₃ (X = Cr, Mn, Al) was synthesized by a two-step modification strategy. Its spontaneous chiral resolution could be achieved by adjusting the 65 : 35 DMF/MeCN mixed solvent in the crystallization process. Color code: {MoO₆}, green octahedron; {CrO₆}, pink octahedron; C, gray; N, light blue; H, light grey.



Fig. 8 Synthesis of $\text{AlMo}_6\text{-LA}$ by pre- or post-modification methods. Color code: $\{\text{MoO}_6\}$, green octahedron; $\{\text{AlO}_6\}$, yellow octahedron; C, gray; O, deep red; N, light blue; H, light grey.

Supramolecular binding of single-sided Al-Anderson hybrids to halide ions^{88,89} was performed to modulate the catalytic activities of metal oxide clusters. In 2019, Yin and Wei *et al.* combined Cl^- or Br^- halide ions with $\text{AlMo}_6\text{-CH}_3$ and investigated the catalytic activity of the resulting stable complexes.⁸⁸ The halide ions tended to form hydrogen-halide bonds with the protonated $\mu_3\text{-O}$ atoms. In the oxidation reaction of benzyl alcohol to benzaldehyde using $\text{AlMo}_6\text{-CH}_3$ as the catalyst, introducing halide ions could block the Al^{3+} catalytic site and weaken the oxidation reaction. It was also found that the catalytic activity could be restored by the addition of water.

Among various Anderson-type XM_6 (X = central heteroatom, $\text{M} = \text{W}^{\text{VI}}$) structures, the asymmetric modification of the XW_6 clusters was rarely explored. The reason can be explained as follows: (1) the slow reaction rate of XW_6 Anderson compared with its XMo_6 analogue, (2) the easy precipitation of the central heteroatom X with tungstate or polyoxotungstates, and (3) the quick transformation of Anderson POMs into more stable Keggin polyanions.^{90,91} To overcome these obstacles, Wei *et al.* developed a kinetically favoured synthetic approach using triol ligands as weak complexing reagents.⁹⁰ It was envisioned that the triol ligands were able to keep the heteroatom in an octahedral coordination mode with the assistance of water molecules to give a kinetically stabilized complex, $\text{X}(\text{H}_2\text{O})_3[(\text{OCH}_2)_3\text{CR}]$, which impeded the formation of Keggin polyanions and easily reacted with tungstates to form single-sided Anderson-type hybrids. The resulting asymmetric hybrids shared a general formula of $[\text{XW}_6\text{O}_{21}\{(\text{OCH}_2)_3\}\text{CR}]$, where X represented heteroatoms such as Al.

4.2 Double-sided asymmetric Al-Anderson

Recently, Song *et al.* reported that the type of triol ligand had a profound influence on the stepwise asymmetric modification of the Al-Anderson cluster.⁹² It was found that commercially available triol ligands such as pentaerythritol and triol- NH_2 inevitably generated symmetric by-products upon asymmetric modification, while amide-functionalized triol-derivatives could selectively form asymmetric products. The authors claimed that such phenomena were related to the stability of single-sided Anderson hybrids in ethanol upon refluxing, and the stability may be closely related to the acid-base properties

of the triol ligands. To isolate the target asymmetric hybrids from symmetric by-products, the authors systematically investigated the solubility of the modified hybrids, and optimized the purification process by carefully selecting the anchoring triol ligands. As such two novel asymmetrically modified Al-Anderson hybrids, $[\text{TBA}]_3\{\text{AlMo}_6\text{O}_{18}[(\text{OCH}_2)_3\text{CCH}_2\text{OH}][(\text{OCH}_2)_3\text{CC}_6\text{H}_4\text{NO}_2]\}$ and $[\text{TBA}]_3\{\text{AlMo}_6\text{O}_{18}[(\text{OCH}_2)_3\text{CNH}_2][(\text{OCH}_2)_3\text{CC}_6\text{H}_4\text{NO}_2]\}$, were obtained. Post-functionalization of the obtained asymmetric hybrids led to a series of versatile building blocks that could be coupled to form homo- and hetero-cluster oligomers. This work provided a promising approach for the development of functionalized asymmetric hybrids and the controlled synthesis of metal-oxo-cluster oligomers with a precise cluster number and chain length.

5. Others

Besides the most frequently studied Mn-, Cr-, and Al-Anderson hybrids, the asymmetric modification of Anderson clusters with other transition metal heteroatoms (Cu, Co, Zn, *etc.*^{93,94}) has also attracted attention from POM chemists. These asymmetric Anderson hybrids usually refer to the δ/χ isomer featuring the heteroatoms of Cu^{45,46} and Co.⁴⁴ The preparation of the δ/χ isomer can be simply achieved by refluxing the mixture of heteroatom salts, triol ligands, and the primary Anderson cluster or $[\text{TBA}]_4\text{Mo}_8\text{O}_{26}$. It should be noted that the solvent system can sometimes affect the modification product. For example, when methanol was adopted in the preparation of Co-templated Anderson hybrids, the decoration of the methyl group on $\mu\text{-O}$ was always observed. The presence of acetic acid in the solvent could cause the transformation between the asymmetric δ/χ isomer and the symmetric χ/χ isomer.⁴⁴

6. Conclusions

In this review, we have briefly discussed the covalent modification methods of asymmetric Anderson-type POMs based on the central heteroatoms of Mn^{III} , Cr^{III} , Al^{III} , and others. The Mn-templated Anderson cluster is the most largely developed one towards asymmetric modification. The corresponding methods include fractional crystallization, RP-HPLC, and post-modification. One shared advantage of these methods lies in their simple synthetic processes that are similar to the preparations of symmetric hybrids. However, to successfully purify the asymmetric products, several factors must be taken into account. For fractional crystallization, the polarities of the triol ligands need to be considered to guarantee the different crystallization timescales between asymmetric molecules and symmetric by-products. The RP-HPLC method requires the attachment of the aromatic component onto the Tris-MnMo₆-Tris cluster for sensitive UV detection, while the post-modification method needs careful control of the feed ratio. Compared with the aforementioned methods for asymmetric Mn-Anderson hybrids, the recently developed methods (*i.e.*, the single-side

and the step-by-step method) for asymmetric Cr- and Al-Anderson hybrids seem to be promising. These methods are more straightforward in obtaining asymmetric hybrids and usually do not need extra purification. However, the newly reported research by Song *et al.*⁹² reveals that the type of triol ligand, especially the synthetic ones, plays an essential role in step-by-step modification, and in this case a purification process is necessary.

Although great progress has been achieved in the development of asymmetric POMs, the rational design and function-directed application of asymmetric Anderson hybrids are still highly challenging. It is envisioned that the fine structural control of asymmetric hybrids can lead to more complex self-assembly of metal-oxo clusters, and thereby facilitate the diversity of cluster functions and applications. A promising area is asymmetric photo- and electro-chromic hybrids that allow for efficient charge transfer between inorganic POM skeletons and sensitive organic components, which results in multi-state colour changes as a reflection of anti-fatigue sensing materials. Another potential application of the asymmetric clusters is that these asymmetric structures can be used as versatile building blocks to construct secondary structures and hierarchical assemblies. Besides, the asymmetric hybrids can more easily serve as giant metal-oxo ligands to perform the surface modification of graphene, metal-organic frameworks, and even proteins. It is believed that with the gradual maturity of the synthetic methods of asymmetric POM hybrids, these novel molecular metal-oxo platforms will lead to brand new research areas and a foreseeable broad future of POM chemistry.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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