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Hollow carbon nanobubbles: monocrystalline MOF nanobubbles and their pyrolysis†

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While bulk-sized metal–organic frameworks (MOFs) face limits to their utilization in various research fields such as energy storage applications, nanoarchitectonics is believed to be a possible solution. It is highly challenging to realize MOF nanobubbles with monocrystalline frameworks. By a spatially controlled etching approach, here, we can achieve the synthesis of zeolitic imidazolate framework (ZIF-8) nanobubbles with a uniform size of less than 100 nm. Interestingly, the ZIF-8 nanobubbles possess a monocrystalline nanoshell with a thickness of around 10 nm. Under optimal pyrolytic conditions, the ZIF-8 nanobubbles can be converted into hollow carbon nanobubbles while keeping their original shapes. The structure of the nanobubble enhances the fast Na⁺/K⁺ ion intercalation performance. Such remarkable improvement cannot be realized by conventional MOFs or their derived carbons.

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Introduction

Metal–organic frameworks (MOFs) and porous coordination polymers represent an emerging class of crystalline porous materials.^{1–4} While several interesting features, such as high surface area and uniform arrangement of nanopores, make MOFs attractive candidates for various applications, some limitations are still to be overcome for these materials to reach large-scale commercialization.^{5–13} When the size of a MOF crystal decreases below a critical diameter, size-dependent physicochemical properties become more significant (*e.g.*, fast sorption rates, unusual phase-transition behaviour).^{14–17}

Monocrystalline nanobubbles represent a special type of capsule-like nanostructure. The size of the nanobubbles can lead to small-scale effects. The nanoshells around the bubbles can provide anisotropic shape-dependent properties similar to those of nanofilms, nanosheets, or nanoflakes.¹⁸ The monocrystalline

frameworks can guarantee a highly ordered crystallographic orientation, as well as a uniform thickness. Such nanostructures may be an ideal solution to improve the performance of MOFs and their derived materials in electrical energy storage (EES) applications. The synthesis of monocrystalline MOF nanobubbles is of great importance, and there have been several attempts towards synthesizing MOF capsules/nanobubbles.^{19–26} Most of them, however, were based on aggregation or self-assembly of MOF nanocrystals on soft or hard templates (Fig. 1a). Therefore, the obtained materials usually have polycrystalline frameworks or large particle size, which are not ideal when investigating the properties of such nanoarchitectures.

Here, we demonstrate the first synthesis of monocrystalline MOF nanobubbles through a controlled etching approach, which is different from the well-known templating methods, Kirkendall effect, or Ostwald ripening.^{27–34} Thanks to the development of etching techniques, the top-down fabrication of MOFs at a macro-size scale has been well-addressed recently.^{31,34} From these existing methods, we are now able to work at a nano-size scale. Protons can diffuse through the pores/channels inside the parent nanocrystals, thus leading to etching the core region with nanoscale precision while preserving the monocrystalline framework of the outer region (Fig. 1b). The obtained MOF nanobubbles are of a small size, and they feature thin shells and monocrystalline frameworks, which allows us to explore their nanobubble-correlated physicochemical properties and extend their range of application. The mother MOF nanoparticle and MOF nanobubbles were pyrolyzed to convert into nanoporous carbons (Fig. 1c and d). The carbonaceous nanobubbles possess the structure that can change the ultra-fast Na⁺/K⁺ ion intercalation from battery-type to pseudocapacitor-type.³⁵

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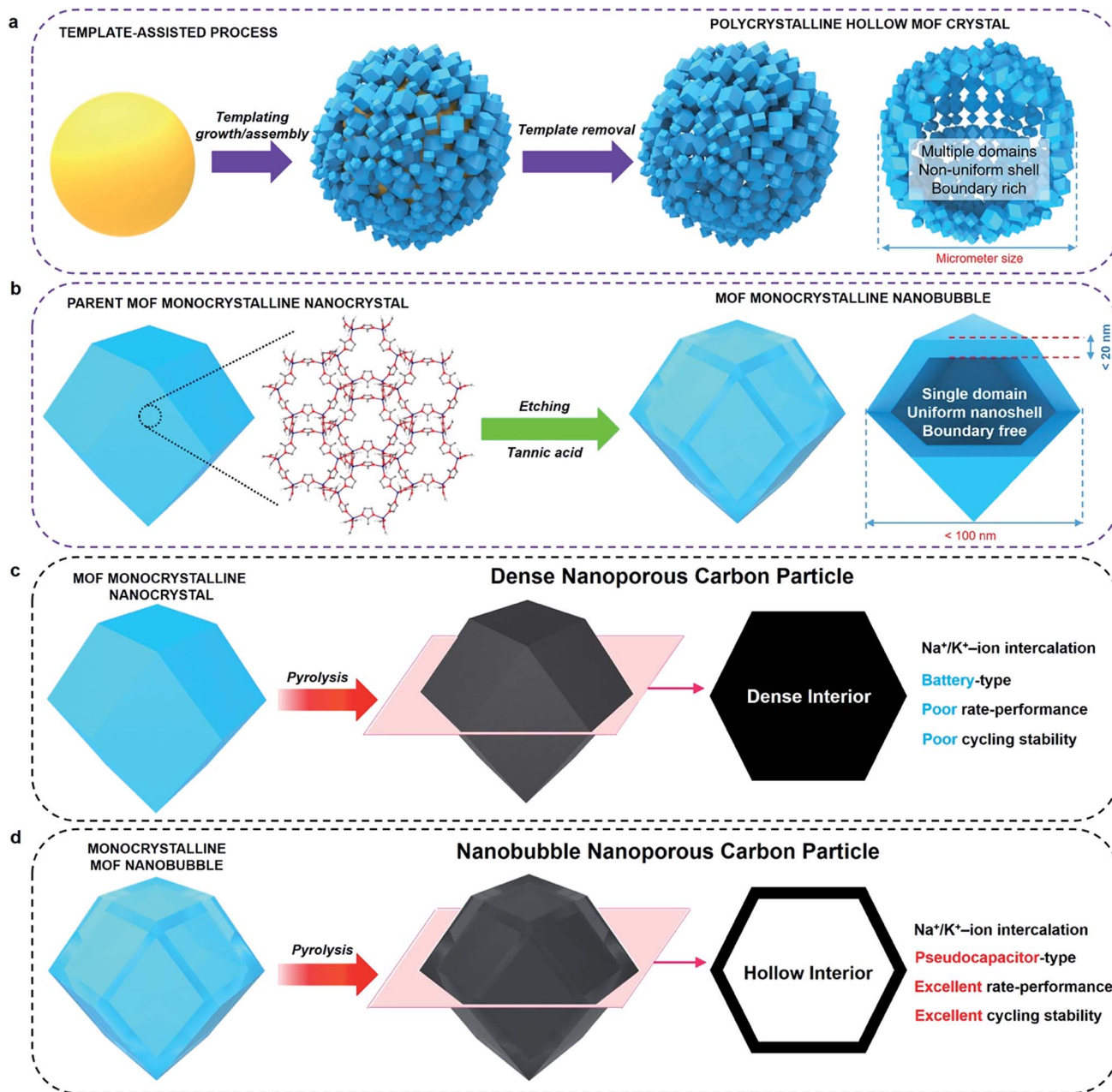


Fig. 1 (a) Schematic illustration of the synthesis of hollow MOF crystals via traditional templating methods. (b) Schematic illustration of the spatially controlled etching to produce monocrySTALLINE MOF nanobubbles. The nanobubbles are less than 100 nm in size, and have a monocrySTALLINE shell with a thickness less than 20 nm. (c) Schematic illustration of the pyrolysis of MOF nanocrystals and description of Na⁺/K⁺ ion intercalation performance of the carbonized ZIF-8 nanocrystals (denoted as 'non-hollow carbon nanoparticles'). (d) Schematic illustration of the pyrolysis of MOF nanobubbles and description of Na⁺/K⁺ ion intercalation performance of the carbonized MOF nanobubbles (denoted as 'hollow carbon nanobubbles').

Experimental

Synthesis of hollow ZIF-8 nanobubbles and hollow carbon nanobubbles

Zn(NO₃)₂ (258 mg) and 2-methylimidazole (263 mg) were first mixed together. Then, methanol (40 mL) was added to dissolve the mixed powders. The solution was stirred for 10 min, followed by incubation at room temperature for 24 hours. The resultant white precipitate (ZIF-8 nanocrystals) was obtained,

washed with methanol, and dried for further use. 2 mg of the as-prepared ZIF-8 nanocrystals were incubated in 1 mL of a tannic acid solution (5 g L⁻¹) and aged for 5 min. The hollow ZIF-8 nanobubbles were collected by centrifugation and washed with water and methanol. For pyrolysis of the ZIF-8 powders, 100 mg of the hollow ZIF-8 nanobubbles were heated at 600 °C for 5 h under N₂ atmosphere. The collected black powder was then washed with concentrated HCl solution to completely remove the residual Zn or ZnO. After washing with ethanol and



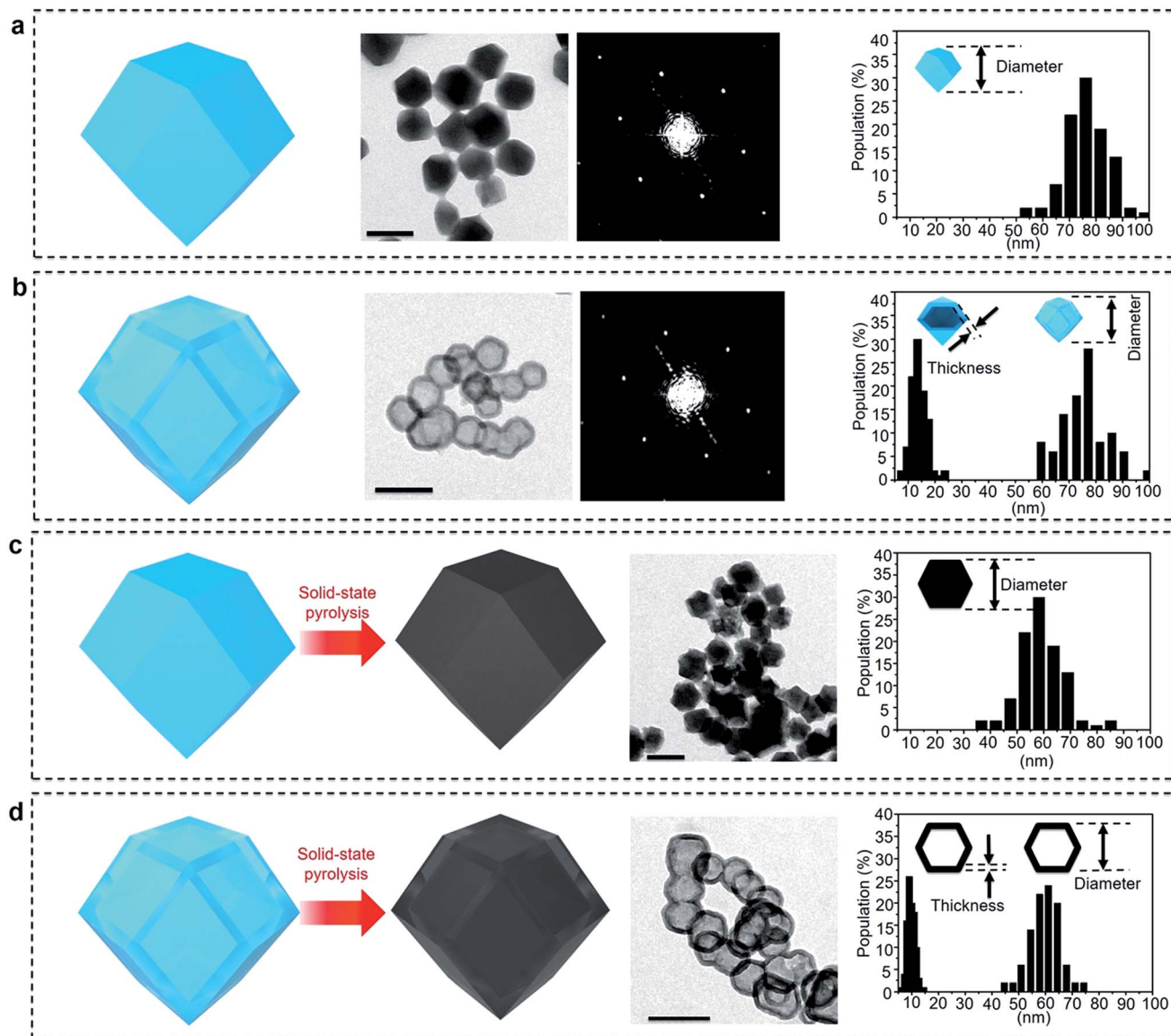


Fig. 2 From left to right, illustration, TEM image, SAED pattern, and particle size distribution (with shell thickness for nanobubbles) of the (a) parent ZIF-8 nanocrystals, (b) ZIF-8 nanobubbles after etching, (c) carbonized ZIF-8 nanocrystals (non-hollow carbon nanoparticles), and (d) carbonized ZIF-8 nanobubbles (hollow carbon nanobubbles). The scale bars in all the images correspond to 100 nm. The SAED patterns were collected from individual nanocrystals/nanobubbles. The size-distribution profiles were analysed by counting 100 nanocrystals/nanobubbles.

etching, the nanocrystals remain unaffected (Fig. S8 and S9[†]). The absence of internal cavity confirms that the weak stability of MOFs is critical for this technique to be successful.

In other words, tannic acid acts as a protecting agent as well as an etching agent, while ZIF-8 provides the necessary triggers to interrupt the etching automatically. Tannic acid releases protons ($pK_a = 10$)³⁷ to penetrate the surface and reach the central region of the ZIFs through the interconnected pores/channels to dissolve the core. In the meantime, the planar conformation and abundance of hydroxyl group allow the molecules to be adsorbed on the surfaces of the ZIF nanoparticles uniformly. Since tannic acid is too large to penetrate the MOFs, the adsorbed molecules can cover most of the surface, thus protecting the outer region of the crystals. The fast

etching takes place inside the nanocrystals, thereby leading to monocrystalline MOF nanobubbles. The released organic ligand from ZIF-8 raises the pH and stops the etching before reaching complete dissolution. Such cooperation between ZIF-8 and tannic acid is crucial for obtaining a precise and uniform etching.

Conversion of ZIF-8 nanobubbles into hollow carbon nanobubbles

To evaluate the correlation between the nanostructure and the electrochemical properties of the ZIF-8 nanobubbles, the solid-state conversion of ZIFs can be modelled. Solid-state pyrolysis of MOFs has been recently recognized as critical for their applications.^{11–14} Compared materials prepared from other sources,



solids derived from ZIFs show attractive properties, such as high porosity and electrochemical activity.^{7–10} Here, nanoporous carbons are prepared by pyrolyzing the parent ZIF-8 nanocrystals and nanobubbles, as illustrated in Fig. 1c and d and 2c and d.

The ZIF-8 nanocrystals and nanobubbles are carbonized under the same conditions (at 600 °C under N₂ atmosphere), followed by an extensive etching of the remaining Zn species with a HCl solution. Elemental analysis confirms that both the samples are converted into carbonaceous materials. The products are mainly composed of carbon and nitrogen, while hydrogen is present as well. Fig. 2c and d show the TEM images of both samples after pyrolysis. Both samples retain a similar morphology to the initial ZIF-8 nanocrystals and nanobubbles. Hereafter, the carbons derived from the parent ZIF-8 nanocrystals are denoted as “non-hollow carbon nanoparticles”, while the carbons derived from the ZIF-8 nanobubbles are denoted as “hollow carbon nanobubbles”. The particle size and shell thickness distributions are shown in the rightmost column. The average size of both non-hollow carbon nanoparticles and hollow carbon nanobubbles is around 60 nm (with a shell thickness of around 10 nm for the nanobubbles). The thickness and particle size are slightly reduced compared to the parent ZIF samples, because of the removal of Zn and carbonization of the organic components.

PXRD profiles of both carbonaceous samples are shown in Fig. 3a, confirming that both samples are amorphous, although partly graphitized. A broad peak is centred at 24.1° for the non-hollow carbon nanoparticles and at 21.8° for the hollow carbon nanobubbles, as shown by the arrows in Fig. 3a. Each peak come from the graphitic domain of their respective sample. This shift suggests that the interlayer spacing of the graphitized

layers in both samples is different. According to the (002) peak, the average interlayer distance increased from 0.35 nm for the nanoparticles to 0.41 nm for the nanobubbles. The Raman spectra of both samples exhibit broad disorder-induced D-band and in-plane vibrational G-band (Fig. 3b). The integral intensity ratio (I_G/I_D) of the hollow carbon nanobubbles is 1.06, which is smaller than the value for the non-hollow carbon nanoparticles (1.13). The lower value of I_G/I_D for the nanobubbles suggests a lower degree of graphitization, which matches their larger interlayer spacing.³⁸ There are several possible reactions that occur during the carbonization process, such as the generation of gases, the movement of carbon, nitrogen, and hydrogen atoms, and the re-formation of graphitic structure. The mobility of carbon atoms inside the monocrystalline ZIF-8 nanobubbles during pyrolysis is probably limited by the confinement in two-dimensional space. Therefore, the degree of graphitization for the hollow carbon nanobubbles is lower.

N₂ adsorption–desorption isotherms were collected to compare the porosity of both samples (Fig. 3c). A large increase at low relative pressure ($P/P_0 < 0.1$) indicates the presence of micropores. A clear hysteresis loop is observed for the hollow carbon nanobubbles, suggesting the presence of a significant amount of randomly arranged mesopores. The specific surface areas are $\sim 900 \text{ m}^2 \text{ g}^{-1}$ for the non-hollow carbon nanoparticles and $\sim 700 \text{ m}^2 \text{ g}^{-1}$ for the hollow carbon nanobubbles. The pore size distribution for the hollow carbon nanobubbles shows micropores (less than 2 nm), small-sized mesopores ($\sim 6 \text{ nm}$), and large-sized mesopores (*i.e.*, hollow cavity size, $\sim 40 \text{ nm}$), as shown in the inset of Fig. 3c. Small-sized mesopores are probably formed due to the diffusion of protons during the etching process.

Electrochemical performance

Nanoporous carbons have been widely utilized in various applications.^{39–41} Recently, they have also been recognized as promising anode materials for sodium ion batteries, which are considered as a potential alternative to the lithium ion battery because of the global abundance and low cost of their main components.^{42–45} To evaluate the electrochemical performance of the hollow carbon nanobubbles, half-cell tests of sodium ion battery were carried out.

The shape of the CV curves and the kinetics of the ion storage are two characteristics which are necessary to assess to distinguish the intercalation behavior.^{35,46} A battery-type intercalation usually results in a CV curve with significant faradaic redox peaks, while a pseudocapacitor-type intercalation has a quasi-rectangular curve. The kinetics during the ion intercalation can be described as $i = C\nu^b$, where i is the current (A), C and b are adjustable values, and ν is the sweep rate (mV s^{-1}).⁴⁶ In the case of battery-type intercalation, the kinetics is hyperbolic ($b < 1$), while for the pseudocapacitor-type intercalation, the kinetics is liner ($b = 1$). The pseudocapacitor-type ion storage can allow a faster insertion/extraction of ions than the battery-type intercalation, and can thus benefit from fast electrochemical energy storage. Herein, we have investigated the shape of the CV curves and added the kinetic information obtained

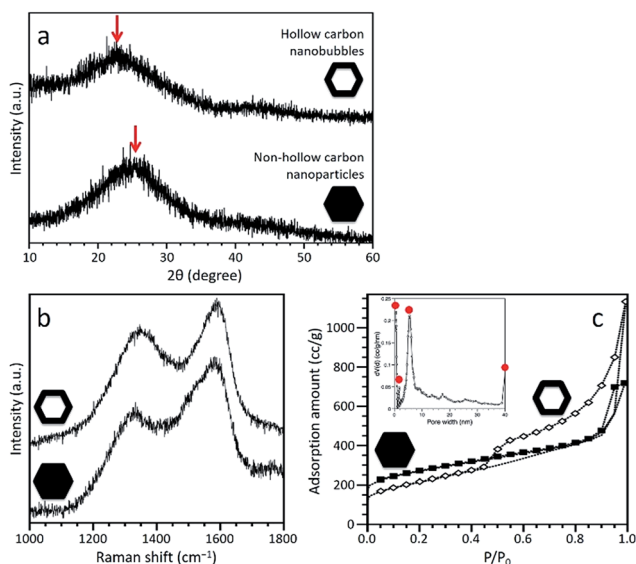


Fig. 3 (a) Wide-angle PXRD patterns, (b) Raman spectra, and (c) N₂ adsorption–desorption isotherms of the non-hollow carbon nanoparticles and hollow carbon nanobubbles. The pore size distribution of the hollow carbon nanobubbles is calculated by the non-local density functional theory (NLDFT) method, as shown in the inset of (c).



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