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## Free-standing $Ti_3C_2T_x$ electrode with ultrahigh volumetric capacitance†

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To meet the power needs of soft and portable electronics, such as wearable and small-sized electronic devices, development of the flexible energy storage devices with high volumetric capacitance is urgent. In fact, electrode materials are an important component of high-performance energy storage devices. Herein, we develop a flexible and free-standing paper electrode with ultrahigh volumetric performance based on layered 2D  $Ti_3C_2T_x$  by first etching, then immersing in LiCl solution, and finally vacuum-assisted filtration. This paper electrode achieves a volumetric capacitance of  $892\text{ F cm}^{-3}$ , which is comparable to the best datum reported previously for  $Ti_3C_2T_x$  clay, and also exhibits excellent cyclic performance without capacitance loss after 10 000 cycles. The paper electrodes with ultrahigh volumetric capacitance, outstanding flexibility and stability demonstrate their potential applications as high-performance power sources in wearable and small-sized electronic devices.

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Supercapacitors (SCs) have gained considerable attention in recent years for their rapidly growing energy storage applications ranging from consumer electronics to industrial power supplies.<sup>1</sup> Compared to lithium-ion batteries, SCs have higher power density, faster charging/discharging capability, safer operational condition and longer cycling life. However, their energy density is still much lower than that of batteries, which has limited their practical applications. Increasing the energy density without sacrificing the high power density of SCs has become a great challenge in the field. One promising approach is to develop new electrode materials with both high capacity and long cycle life.<sup>2</sup> Various research efforts have been devoted to exploring efficient electrode materials as candidates for positive or negative electrodes of SCs. Significant progress has been made in developing positive electrode materials, such as metal oxides/hydroxides,<sup>3</sup> metal sulfides,<sup>4</sup> and conductive polymers,<sup>5</sup> but negative electrode materials remain largely unexplored. Carbon-based materials, such as amorphous carbons,<sup>6</sup> carbide-derived carbons,<sup>7</sup> graphene materials,<sup>8</sup> and carbon nanocomposition<sup>5,8</sup> and other carbon-based materials, have been intensively studied and commercially used as negative electrodes of SCs. However, their volumetric capacitances

(in the range of  $50\text{--}570\text{ F cm}^{-3}$ )<sup>5,9–11</sup> suffer from low package densities. It is believed that a low specific capacitance of a negative electrode will limit the energy density of SCs significantly according to the equation of  $1/C = 1/C_n + 1/C_p$ , where  $C_n$  and  $C_p$  represent capacitances of negative and positive electrodes, respectively. Therefore, new materials with higher package densities need to be explored to improve the volumetric capacitance. For practical applications, the volumetric capacitance is a vital factor for the energy storage efficiency of SCs, particularly for portable electronics and mobile devices that need high energy storage in limited volume space.<sup>5</sup>

Layered two-dimensional (2D) early transition metal carbides ( $M_{n+1}X_nT_x$ ), also called MXenes, have been developed as a new class of negative electrode materials for SCs and Li-ion batteries<sup>2,12</sup> and exhibit great potential to replace carbon-based materials. MXenes are produced by selective etching of the “A” element from the MAX phases. The MAX phases have a general formula of  $M_{n+1}AX_n$  ( $n = 1, 2, 3$ ), where “M” stands for an early transition metal (M = Ti, V, Nb, *etc.*), “A” stands for an A-group element (A = Al, Si, *etc.*), and “X” represents C and/or N. In  $M_{n+1}X_nT_x$ , “T” denotes –O, –OH, and –F functional groups terminated on the surface, which are introduced after etching by hydrofluoric acid (HF) aqueous solution, “x” stands for the number ( $0 < x \leq 2$ ) of termination groups.<sup>2,13</sup> The MXenes can offer a unique combination of hardness, high melting point, good electrical conductivity, excellent oxidation resistance, and hydrophilicity.<sup>2,13</sup> They can be made from low-cost raw materials and exfoliated into atomically thin sheets with large electrochemically active surfaces by etching. Many different cations, including  $H^+$ ,  $Li^+$ ,  $Na^+$ ,  $Mg^{2+}$ , and  $Al^{3+}$ , can be intercalated electrochemically into the thin MXene sheets, providing a high

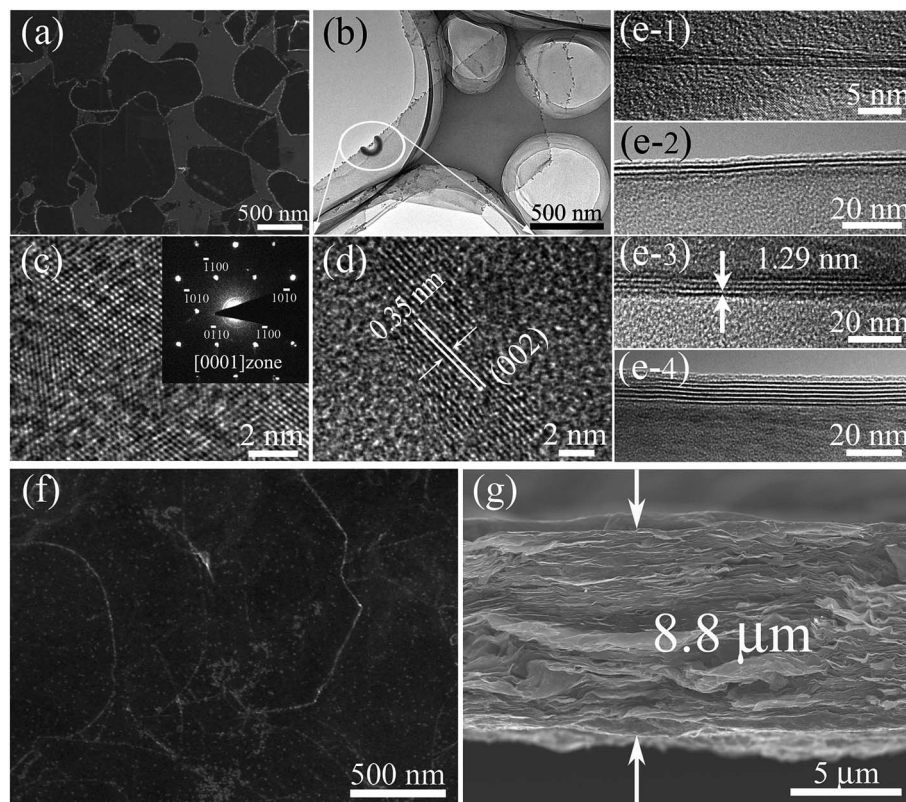
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**Fig. 1** (a) A representative SEM image and (b) a typical TEM image taken from the as-synthesized  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  sheets. (c) The HRTEM image of a  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  sheet taken along the  $\langle 0001 \rangle$  zone axis. Inset presents its SAED pattern. (d) The HRTEM image of the edge of the sheet in (b). (e) TEM images of the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  sheets with different layers thick. Their interlayer spacing is about 12.9 Å. (e-1): One layer, (e-2): two layers, (e-3): three layers, (e-4): six layers. SEM images of (f) the surface and (g) the cross-section of the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper obtained from the vacuum filtration.

Its c-LP is calculated to be approximately 19.2 Å in terms of the (0002) peak centered at  $9.19^\circ$ , which is larger than 18.6 Å of  $\text{Ti}_3\text{AlC}_2$  (black curve) due to the -OH and/or -F surface groups attaching, but is 6.5 Å smaller than that of the TCTL-II, due to the presence of -Li group except the -OH and/or -F surface terminations in the TCTL-II, and 9.5 Å smaller than that of the TCTL-I due to the co-existence of water, -Li group, the -OH and/or -F surface terminations in the TCTL-I during the synthesis procedure, as shown in Fig. 2b. Surface chemical analysis of the TCTL-II was carried out using the X-ray photoelectron spectroscopy (XPS). The XPS survey scan of the TCTL-II presents five distinct peaks corresponding to Li 1s (60 eV), C 1s (285 eV), O 1s (531 eV), Ti 2p (454 eV), and F 1s (685 eV), as shown in Fig. 3a. Their chemical states (Table S1<sup>†</sup>) are obtained by fitting the respective high-resolution XPS spectra. The high-resolution XPS spectrum of C 1s can be deconvoluted into five peaks with Gaussian-like shapes corresponding to Ti-C, C-C, C-O, C=O, and O-C=O, further indicating the presence of C species and oxygenated functional groups on the C species (Fig. 3b). The Raman scattering of the TCTL-II also confirms the presence of carbon (Fig. S5<sup>†</sup>). The O 1s peak is divided into six peaks, they are assigned to Ti-O, O-H, H-O-H,  $\text{O}_{\text{abs}}$ , C=O, O-C=O, and C-O, indicating the presence of -O and -HO surface termination of the TCTL-II and  $\text{H}_2\text{O}$  in addition to the oxygenated functional groups on the C species (Fig. 3c). Deconvolution of Ti 2p<sub>1/2</sub> and

Ti 2p<sub>3/2</sub> shows four peaks, respectively, corresponding to Ti-C and Ti-O species (Fig. 3d). The F 1s (Fig. 3e) and Li 1s (Fig. 3f) peaks reveal the presence of -F and -Li surface termination of the TCTL-II, respectively.

In order to explain our data gathered, we propose a structure model for the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  and its structural formation mechanism as follows: schematic diagram of the structural formation mechanism for the TCTL-II obtained *via* the  $\text{LiF} + \text{HCl}$  treatment is illustrated in Fig. 4. Fig. 4a shows the atom arrangement for  $\text{Ti}_3\text{AlC}_2$  crystal structure. Three layers of  $\text{Li}^+$  ions and some  $\text{H}_2\text{O}$  molecules can be intercalated into the interlayer space of the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  structure (Fig. 4b) except the surface termination when the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  sheets are produced. As is well known, the radii of  $\text{Li}^+$  ion and  $\text{H}_2\text{O}$  molecule are 0.76 and 2.8 Å,<sup>17</sup> respectively. The difference of about 4.75 Å in the interlayer spacing ( $d = \Delta c/2$ ) between the TCTL-I and  $\text{Ti}_3\text{C}_2\text{T}_x$  thin films is approximately equal to the three layers of  $\text{Li}^+$  ions thick, indicating that the interlayer space can be intercalated by three layers of  $\text{Li}^+$  ions or one layer of  $\text{H}_2\text{O}$  molecule, as shown in Fig. 4b. However, the  $\text{H}_2\text{O}$  molecules will be gradually removed from the free-standing paper when it is stored in air. Then,  $\text{Li}^+$  ions, especially those located in the middle layer, will occupy the vacancies resulted from the de-intercalation of  $\text{H}_2\text{O}$  molecules, in terms of the principle of energy minimum, until  $\text{Li}^+$  ions in the middle layer completely occupy the vacancies





Fig. 2 (a) XRD patterns of the TCTL-I, TCTL-II, the previous  $\text{Ti}_3\text{C}_2\text{T}_x$  thin film in ref. 13, and  $\text{Ti}_3\text{AlC}_2$  powder and (b) the corresponding enlarged XRD patterns.

(Fig. 4c). As a result, the difference of 3.25 Å in the interlayer spacing between the TCTL-II and  $\text{Ti}_3\text{C}_2\text{T}_x$  thin films nicely allows two layers  $\text{Li}^+$  ions to keep in the interlayer space by the electrostatically adsorbing on the surface planes (Fig. 4d), and of course, some  $\text{H}_2\text{O}$  molecules can still exist within the interlayer space. It is worth noting that the interlayer spacing of 12.9 Å obtained in our experiment for the TCTL-II results from the intercalation of the two layers of  $\text{Li}^+$  ions. As shown in Fig. 4, the intercalated surface terminations of  $-\text{F}$  ( $-\text{Cl}$ ),  $-\text{O}$  ( $-\text{OH}$ ), and  $-\text{Li}$  during the synthesis process could be confirmed by the above XRD, TEM results, and XPS data. The presence of  $\text{H}_2\text{O}$  in the interlayer space is possible based on the XRD data and XPS results. The intercalation of  $-\text{Li}$  could result in the further expansion of c-LP to 28.7 Å. Here the expanded interlayer spaces also facilitate the intercalation and/or de-intercalation of  $\text{H}_2\text{O}$ . The subsequent de-intercalation of  $\text{H}_2\text{O}$  results in the diffusion and redistribution of  $-\text{Li}$  and decreases the c-LP to about 25.7 Å.

To evaluate the electrochemical performance of the TCTL-II as electrode, two different TCTL-II electrodes taken from the same paper were characterized in the 1 M  $\text{H}_2\text{SO}_4$  aqueous electrolyte, respectively, using a conventional three-electrode configuration, a carbon rod as the counter electrode, and an  $\text{Ag}/\text{AgCl}$  electrode as the reference electrode. The mass loading of the TCTL-II is about  $4.6 \text{ g cm}^{-3}$ . Fig. 5a shows the typical cyclic voltammetry (CV) curve of one of two TCTL-II electrodes at a scan rate of  $2 \text{ mV s}^{-1}$ . From Fig. 5a, the large slopes ( $\Delta I/\Delta V$ ) at

the onset and end of the potential windows indicate that the TCTL-II electrode has faster charging and discharging response to the applied potential. The CV curve (Fig. S6†) obtained from the other sample has the similar profile at a scan rate of  $2 \text{ mV s}^{-1}$ . Fig. 5b shows the CV plots at different scan rates. At the scan rates below  $20 \text{ mV s}^{-1}$ , the CV curves do not show significant changes. However, the irregular shape appears at high scan rates due to the polarization resistance. This distortion increases with the scan rate probably due to the moderate  $\text{H}^+$  ion intercalating and de-intercalating rates in the TCTL-II. The volumetric capacitance calculated from CV curves at different scan rates is shown in Fig. 5c. When calculated based on the volume of the whole paper electrode, a volumetric capacitance of  $892 \text{ F cm}^{-3}$  is achieved at the scan rate of  $2 \text{ mV s}^{-1}$  and about  $411 \text{ F cm}^{-3}$  at  $100 \text{ mV s}^{-1}$  for the TCTL-II electrode with an average thickness of  $8.8 \mu\text{m}$ , which is comparable to the highest value reported previously for 2D  $\text{Ti}_3\text{C}_2\text{T}_x$  clay and much larger than any other C-based materials (Table 1), indicating that the volumetric capacitance of the free-standing  $\text{Ti}_3\text{C}_2\text{T}_x$  paper electrode can be significantly improved by rational design and suitable synthesis procedure. The ultrahigh capacitance of the TCTL-II electrodes further confirms its optimized structure, which synergizes the effects of both effective synthesis procedure and fast ion intercalation and/or de-intercalation as well as charge transfer, thus enabling high and reversible capacitive behavior. The galvanostatic charge–discharge (GCD) curves (Fig. S7†) of the TCTL-II electrode at various current densities show the nearly triangular shape, confirming the high reversibility of the redox reactions of the tested electrode. In consideration of the long-term stability being an important requirement for the practical applications, the capacitance retention test was conducted. Fig. 5d presents the cycling stability of the TCTL-II electrode at a current density of  $5 \text{ A g}^{-1}$ , showing the new electrode also exhibits excellent cyclic stability with almost no capacitance loss after 10 000 cycles. The black and red GCD voltage profiles of the TCTL-II electrode shown in the inset of the Fig. 5d represent the first five cycles and the last five cycles, respectively. They all show a similar shape. More interestingly, the discharge time for the last five cycles is longer than that for the first five cycles, indicating the much more excellent long-term cycling stability of the paper electrode compared to transition metal oxide electrodes, such as the  $\text{MnO}_2/\text{H-TiO}_2$  composite electrodes (90% after 5000 cycles at a current density of  $10 \text{ A g}^{-1}$ )<sup>36</sup> and the  $\text{MnO}_2/\text{graphitic petal}/\text{C}$  nanotube electrodes (90% after 1000 cycles at a scan rate of  $100 \text{ mV s}^{-1}$ ).<sup>37</sup> Furthermore, the electrochemical impedance spectroscopy (EIS) spectrum is shown in Fig. S8† and gives the small value of  $0.82 \Omega$  as the equivalent series resistance of the electrode material.

It is interesting to speculate on why the ultrahigh volumetric capacitance and excellent cyclic stabilities of the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper electrode could be obtained. There are four main reasons: (i) the suitable synthesis and delamination routes can significantly enhance electrochemical performance of MXenes; (ii) the highly conductive  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper acts as the host, which could effectively shorten the  $\text{H}^+$  diffusion pathway and facilitate electron transfer.  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper also works as a cushion to





Fig. 3 (a) XPS survey spectra of the TCTL-II sample. (b–f) High-resolution XPS spectra of C 1s, O 1s, Ti 2p, F 1s, and Li 1s, respectively.



Fig. 4 Schematic diagram of the structural formation mechanism for the  $\text{Ti}_3\text{C}_2\text{T}_x$  sample. The atomic structure was built along the [110] direction. Atomic arrangements of (a) the  $\text{Ti}_3\text{AlC}_2$  structure, (b) the as-synthesized  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  sheets, (c) storing in air for 50 days, and (d) one and two layers structures.

buffer the huge volume change during charging/discharging; (iii) a comparative study (Fig. S9<sup>†</sup>) indicates the use of LiCl aqueous solution could benefit the increase of the c-LP for the

$\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper electrode. An enough space between the two layers facilitates the fast intercalation and/or de-intercalation of the  $\text{H}^+$  in the  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  structure; (iv)  $\text{Ti}_3\text{C}_2\text{T}_x$  itself is of the





Fig. 5 The results of TCTL-II (a) at a scan rate of  $2 \text{ mV s}^{-1}$ , and (b) at different scan rates. (c) Volumetric capacitance as a function of scan rate. (d) The cycling performance of the TCTL-II electrode at a current density of  $5 \text{ A g}^{-1}$ . The black and red GCD voltage profiles of the TCTL-II electrode shown in the inset represent the first five cycles and the last five cycles, respectively.

Table 1 Comparisons of their volumetric capacitances with previously reported MXenes, metal oxides and carbon-based electrodes

Electrode	Electrolyte	Capacitance ( $\text{F cm}^{-3}$ )	Scan rate or current density	Ref.
$\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$	1 M $\text{H}_2\text{SO}_4$	892	$2 \text{ mV s}^{-1}$	This work
$\text{Ti}_3\text{C}_2\text{T}_x$ "clay"	1 M $\text{H}_2\text{SO}_4$	900	$2 \text{ mV s}^{-1}$	19
$\text{Ti}_3\text{C}_2\text{T}_x/\text{SWCNT}$	1 M $\text{MgSO}_4$	390	$2 \text{ mV s}^{-1}$	29
$\text{Ti}_3\text{C}_2\text{T}_x/\text{OLG}$	1 M $\text{MgSO}_4$	435	$2 \text{ mV s}^{-1}$	29
$\text{Ti}_3\text{C}_2\text{T}_x/\text{PDDA}$	1 M KOH	296	$2 \text{ mV s}^{-1}$	30
$\text{Ti}_3\text{C}_2\text{T}_x/\text{PVA}$	1 M KOH	528	$2 \text{ mV s}^{-1}$	30
PANI-CCG	1 M $\text{H}_2\text{SO}_4$	572	$5 \text{ A g}^{-1}$	5
Doped carbon	1 M $\text{H}_2\text{SO}_4$	521	$0.2 \text{ A g}^{-1}$	10
Gold/ $\text{MnO}_2$	2 M $\text{Li}_2\text{SO}_4$	1160	$50 \text{ mV s}^{-1}$	31
$\text{Ti}_3\text{C}_2\text{T}_x/\text{ppy}$	1 M $\text{H}_2\text{SO}_4$	1000	$5 \text{ mV s}^{-1}$	24
LSG- $\text{MnO}_2$	1 M $\text{Na}_2\text{SO}_4$	1136	$1 \text{ mV s}^{-1}$	32
$\text{Mo}_2\text{CT}_x$	1 M $\text{H}_2\text{SO}_4$	700	$2 \text{ mV s}^{-1}$	17
CNT/OA- $\text{Fe}_3\text{O}_4$	0.1 M $\text{Na}_2\text{SO}_3$	$248 \pm 15$	$5 \text{ mV s}^{-1}$	33
$\gamma\text{-Fe}_2\text{O}_3$	6 M KOH	230	$0.2 \text{ A g}^{-1}$	34
CDC	1.5 M $\text{TEABF}_4/\text{ACN}$	180	$20 \text{ mV s}^{-1}$	35

pseudocapacitive nature in an acidic electrolyte, and the nanosheet displays its ultrathin feature.<sup>26,27</sup>

## Conclusions

In summary, the flexible, free-standing, additive-free, and highly conductive  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper electrode was rationally designed and prepared by an effective method. In order to generate a large interlayer spacing and improve the electrode material utilization, it is necessary that the suspension is immersed in LiCl solution. The  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper electrode

achieves ultrahigh volumetric capacitance of  $892 \text{ F cm}^{-3}$  and has long-term cyclic stability. This work will provide insight to rationally design and develop the negative electrode materials for high-performance SCs.

## Experimental section

The  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  sheets were produced by etching Al from  $\text{Ti}_3\text{AlC}_2$  powder bought from Forsman Scientific (Beijing) Co., Ltd. 1.56 g LiF was added into 20 mL HCl aqueous solution (12 M). The mixture was stirred for 8 min with a Teflon magnetic stir



bar to dissolve the LiF salt. 1 g  $\text{Ti}_3\text{AlC}_2$  was slowly added to the as-prepared mixed aqueous solution. In order to avoid initial overheating of the aqueous solution due to the exothermic reaction, the ice water was used during the reaction process. The reaction mixture was then kept at 40 °C for 24 h. The resulting mixture was centrifuged at 8000 rpm for 5 min, and the supernatant was immediately poured out. Subsequently, it was immersed into 1 M LiCl aqueous solution after the mixture was washed with 1 M HCl aqueous solution a few times. Afterwards, the resultant mixture was washed with deionized water several times. In order to obtain  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  atomically thin sheets, 35 mL of deionized water, which has been deaerated by argon, was added into the sediment and hand-shaked for 10 min before centrifuging at 5000 rpm for 1 h. The formed colloidal suspension was filtered on a polypropylene separator membrane (50 mm diameter, 0.2  $\mu\text{m}$  pore size) to form a flexible, freestanding  $\text{Ti}_3\text{C}_2\text{T}_x\text{-Li}$  paper. The morphologies and microstructures of the sheets were characterized by scan electron microscopy (SEM, SU70, Hitachi, Japan) equipped with an energy dispersive X-ray spectroscopy (EDX), and transmission electron microscopy (TEM, FEI, Tecnai TF20), respectively. The crystal structure of the paper was characterized by X-ray diffraction (XRD, D/max2600, Rigaku, Japan) using the Cu K $\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ). The X-ray photoelectron spectroscopy (XPS) measurements were performed on a ThermoFisher K-Alpha X-ray spectrometer with Al source, and Raman spectra were measured by Micro-Raman spectrometer (J-Y; HR800, France) under excitation wavelength of 488 nm.

Electrochemical measurements were performed using an electrochemical workstation (VMP3, France) with a standard three electrode electrochemical configuration. The carbon rod and Ag/AgCl were used as the counter electrode and the reference electrode, respectively. 1 M  $\text{H}_2\text{SO}_4$  aqueous solution was used as electrolyte. The cyclic voltammetry (CV) and galvanostatic charge–discharge (GCD) measurements were conducted in the voltage range of  $-0.35\text{--}0.2$  V. The galvanostatic cycling was performed at a current density of 5 A  $\text{g}^{-1}$ . The electrochemical impedance spectroscopy (EIS) measurement was performed in a frequency range from 10 mHz to 200 kHz. The volumetric capacitance was calculated from CV curves by the following equation:  $C_v = \frac{1}{s\Delta U} \int j dU$ , where  $C_v$  is volumetric capacitance,  $j$  is volumetric current density,  $s$  is scan rate,  $U$  is voltage, and  $\Delta U$  is voltage window.

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