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1 Introduction

Poised to replace fossil fuels as a cleaner energy vector, hydrogen (H_2) offers several unique properties making it a seemingly ideal successor.¹ The potential for a zero-carbon emission, cyclic fuel economy with a relatively uniform global distribution has motivated researchers for several decades. However, the low-density storage of H_2 consistently impedes widespread adoption and commercial implementation. Currently, storage and transport methods rely on physical-based manipulation of H_2 via pressurising (up to 100 MPa), cryogenic cooling (typically between 20 K and 77 K) or a combination of the two to achieve a usable density.² These techniques though simple, are energy-intensive and raise safety concerns, especially when placed in a mobile setting. Physical adsorption onto a porous scaffold offers an alternative, where molecular H_2 is weakly bound and concentrated on the surface of an adsorbent.^{3,4} The spontaneous adsorption process has been observed to result in a higher density of H_2 than that of compressed H_2 under similar conditions of temperature and pressure.^{5–7} Moreover, when the adsorption conditions are reversed (*i.e.*, pressure decreased and/or temperature increased), a complete discharge of the

stored H_2 can be achieved. Generally, the gravimetric capacity of a physisorption material is dictated by the BET (Brunauer–Emmett–Teller) surface area, approximately 1 wt% of excess H_2 per 500 $m^2 g^{-1}$ at 77 K (Chahine's Rule).^{8–11} However, materials with very high surface areas, such as metal–organic frameworks (MOFs), tend to have poor hydrothermal stabilities and are challenging to synthesise and scale up,¹² constraining commercial viability.

Carbonaceous scaffolds are promising sorptive materials for meeting the United States Department of Energy targets for H_2 storage (ultimately 6.5 wt% including all auxiliary equipment).¹³ Relatively high stability, low cost and a plethora of derivatives make porous carbons good candidates for practical implementation.¹⁴ Furthermore, the high microporosity and low density displayed by these materials offer high gravimetric uptakes, typically ranging between 0.2–5.5 wt% depending on temperature.¹⁵ carbon nanotubes (CNTs) (particularly single-walled carbon nanotubes (SWCNTs)) provide an excellent model system for exploring routes for increasing hydrogen storage densities, owing to their simple carbon structure, homogeneous surface and ability to incorporate additional hetero-atoms. Single-walled, double-walled and multi-walled carbon nanotubes (SWCNTs, DWCNTs and MWCNTs) are allotropes of carbon that can be conceptualised as rolled graphite/graphene with narrow pseudo-1-dimensional channels on the nanometer scale. Due to their outstanding chemical/thermal stability, high mechanical strength and relatively high surface area (between 300–1300 $m^2 g^{-1}$),^{16–18} CNTs have attracted much attention in gas sorption and separation. However, compared to other porous carbons, SWCNTs provide relatively low adsorption gravimetric uptakes even under cryogenic conditions; this stems from the relatively weak binding strength of the H_2 molecules and

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the graphitic surface (0.01–0.06 eV).^{19–21} Improving the CNT–H₂ interaction strength through modifying the composition of the material may provide a route to overcoming Chahine's Rule whilst maintaining several of the other desirable properties of CNTs.^{12,22–25}

Modifications to the adsorbent surface through doping or functionalisation may alter the adsorbate–adsorbent interactions through modulating the electronic structure of the surface,²⁶ thus changing the Lennard-Jones interactions between the incoming adsorbate molecules and solid adsorbent.²⁷ Tailoring these interactions may be achieved by adding heteroatoms into the porous structure, replacing specific units of the chemical structure, or adding functional groups such as amines to the surface.^{28–31} Although not widely reported, sulfur has previously been employed in gas sorption onto microporous carbons and has demonstrated a beneficial effect for H₂ storage and carbon dioxide sequestering applications.^{29,32,33} Activated carbons derived from thiol-containing polymers with micro/mesoscale porosity have shown an admirably high H₂ gravimetric uptake of 5.71 wt% at 77 K, and 2 MPa.³⁴ However, these sulfur-doped materials as reported by Sevilla *et al.* seem to obey Chahine's rule generally.³⁴ This observation implies that the relatively high H₂ gravimetric uptake is surface area driven rather than an enhancement due to the thioester groups embedded within the scaffold. This is similar to an observation by Park *et al.* in gingko leaf derived carbons.³⁵ In contrast, Li *et al.* report a 22% increase (2.24 wt% to 2.72 wt%) in H₂ gravimetric uptake when sulfuric acid was used to catalyse the polymerisation, rather than hydrochloric acid; this resulted in thiophene and sulfone groups forming within the porous carbon.²⁷ This improved performance is despite a noted reduction in surface area compared to benchmark material using hydrochloric acid to catalyse polymerisation. The improvement of H₂ gravimetric uptake is attributed to the change in the polarity of the carbon framework. Li *et al.* further claim that sulfur doping provided the most significant increase in gravimetric uptake to specific surface area ratio among the tested dopants (nitrogen, sulfur and phosphorus).²⁷ Similarly, De Yuso *et al.* report the addition of sulfur and oxygen-containing groups led to increasing hydrogen capacity at room temperature for hard-templated porous carbons.³³ Additionally, density functional theory (DFT) calculations conducted by Mousaviour and Chitsazi showed an enhancement of the binding energies for sulfur-intercalated SWCNTs. They found that the presence of sulfur atoms increased the polarizability of the incoming H₂, changing the interactions of the system.³⁶ To further study the role of sulfur for hydrogen sorption in porous carbons, experimental formation and testing of sulfur-doped CNTs needs to be conducted.

In this report, SWCNTs infiltrated with sulfur (S@SWCNTs) are tested for their gravimetric H₂ sorption capacities. To the authors' knowledge, S@SWCNTs are yet to be experimentally investigated for their potential in H₂ storage applications, though these materials have previously been explored for lithium–sulfur batteries³⁷ and gas-sensing³⁸ applications. SWCNTs offer a good model system to investigate the interactions between the sulfur and carbon sub-systems and how this may modify the surface

properties of the sulfur/porous carbon composites, changing the interactions with incoming H₂ molecules.^{36,39} This work provides insight into the role of sulfur doping for improved hydrogen storage in porous carbon structures. Here, the gravimetric sorption capacity of two SWCNTs and their sulfur composite counterparts have been compared and are additionally contrasted against a phenolic-derived activated carbon (TE7).⁴⁰ The successful synthesis of the composites is confirmed by Raman spectroscopy and spectral features compared to previous literature. Textural and porosity properties are assessed by nitrogen sorption. Furthermore, semi-empirical modelling of the high-pressure H₂ sorption isotherms was used to estimate the adsorbate phase H₂ density. The maximum excess adsorption of the materials is compared against Chahine's rule and other sulfur-doped materials from the literature.

2 Materials and methodology

2.1 Nanocomposite preparation

2.1.1 Materials. Chirally purified, (7,6) cobalt-molybdenum catalysed (CoMoCatTM) SWCNTs (>77% CNT content, average diameter 0.83 nm) referred to as SWCNT-121 (product no. 704121) and larger average diameter CoMoCatTM SWCNTs (>80% CNT content, average diameter 1.3 nm) referred to as SWCNT-777 (product no. 724777), were purchased from Sigma Aldrich. TE7, an activated carbon (provided by Mast Carbon International), was produced by the carbonisation of phenolic resin at 1173 K in a carbon dioxide atmosphere.

Elemental sulfur powder (99.5% purity) was purchased from Alfa Aesar (stock no. 43766.36). 37% trace metal, Primar PlusTM hydrochloric acid, was purchased from Fisher Scientific (product no. 10199832). Nitrogen gas (99.999% purity) and H₂ gas AlphagazTM (>99.999% purity) were purchased from Air Liquide.

2.1.2 Removal of end-caps and metal catalysts. Both SWCNT-121 and SWCNT-777 were washed to remove residual catalyst, disordered carbon and end-caps. The washing procedure was adapted from a method proposed by Lertrojanachusit *et al.*⁴¹ Each batch of SWCNTs were placed into separate alumina crucibles and heated at a rate of 5 K min⁻¹ to 523 K in air; this process simultaneously oxidises residual catalyst and removes end caps. The oxidised SWCNTs were then sonicated for 6 h at 353 K in 5 M HCl to dissolve the residual metal oxides. SWCNT suspensions were filtered through a polycarbonate membrane (pore size <50 nm). The SWCNTs were washed with deionised water until the filtrate measured pH 7. TE7 was washed by sonication in 1 M HCl for 15 min at ambient temperature. The TE7 suspension was then filtered through a polycarbonate membrane (pore size <50 nm) and subsequently washed with deionised water until the filtrate measured pH 7. After purification, the porous materials are denoted with the prefix "w-", *i.e.* w-SWCNT-121, w-SWCNT-777 and w-TE7 for washed SWCNT-121, SWCNT-777 and TE7, respectively.

2.1.3 Sulfur impregnation. Adapted from a method used by Fujimori *et al.*⁴² and later by Fu *et al.*,³⁷ the sulfur/carbon



composites were produced in a set-up similar to that used to produce carbon nanopeapods.⁴³ In a typical set-up, approximately 25 mg of porous carbon and 500 mg of powdered sulfur were loaded into separate compartments of a bespoke H-shaped quartz ampule with an internal volume of approximately 3 cm³ (see ESI,† Fig. S1). The ampule was evacuated to <1 Pa prior to sealing. The sealed samples were then placed in a tube furnace at room temperature and heated to 873 K at 5 K min⁻¹ for 48 h and allowed to cool to ambient temperature. External sulfur was removed by annealing the sulfur/carbon composites at 573 K for 10 h under an N₂ flow. Samples were stored in a dry N₂ glove box for testing.

2.2 Characterisation methods

2.2.1 Thermogravimetric analysis. Assaying the composition of the washed and doped materials was achieved through thermogravimetric analysis (TGA) using a Netzsch STA 449 F1 Jupiter (Netzsch, Germany). Samples were loaded into alumina crucibles heated under an inert atmosphere (50 cm³ min⁻¹, N₂) at 5 K min⁻¹ to a maximum of 1273 K. An isothermal dwell was maintained at 383 K for 30 min to remove any adsorbed moisture, which would potentially interfere with any mass loss due to degradation.

2.2.2 X-ray photoelectron spectroscopy. Insight into the chemical bonding and elemental composition of a separate batch of samples was obtained *via* x-ray photoelectron spectroscopy (XPS). Analysis was conducted using a Kratos Axis SUPRA XPS with a monochromated Al K α X-ray source (1486.7 eV), a spherical sector analyser and 3 multichannel resistive plates, and 128 channel delay line detectors. All data were recorded at 150 W and a spot size of 700 \times 300 μ m. Survey scans were recorded at a pass energy of 160 eV, and high-resolution scans were recorded at a pass energy of 20 eV. Electronic charge neutralization was achieved using a magnetic immersion lens. Filament current = 0.27 A, charge balance = 3.3 V, filament bias = 3.8 V. All sample data was recorded at a pressure <133.3 Pa. Data were analysed using the Thermo Scientific Avantage software (v5.993). All spectra were charge-shifted to the C1s peak at 284.8 eV.

2.2.3 Raman spectroscopy. Raman Spectroscopy was conducted using a Horiba LabRam (Horiba, France) using a 532 nm (green) argon laser. The instrument was calibrated using a silicon standard at 521 cm⁻¹. Before analysis, no degas was conducted, and all measurements were taken under atmospheric conditions.

2.2.4 Nitrogen sorption. Surface and porosity properties were probed *via* Micromeritics 3Flex adsorption analyser (Micromeritics, USA). Before analyses, samples were dried *ex situ* for 4 h at 383 K within a vacuum oven. A thorough *in situ* degas was conducted under high vacuum (<1 \times 10⁻⁴ Pa) at 623 K and 353 K for the undoped and doped materials, respectively. The specific surface area (SSA) was determined by applying the BET equation to the linear region of the BET plot obtained from N₂ isotherms collected at 77 K, using the Rouquerol criteria for microporous materials.⁴⁴ Pore volume was determined by conversion of the quantity of N₂ adsorbed

close to saturation ($P/P_0 > 0.94$) to a fluid volume. pore size distribution (PSD) was evaluated using non-local density functional theory (NLDFT), where the regularisation was chosen to minimise the standard deviation of the reconstructed adsorption isotherm.

2.2.5 Gravimetric hydrogen sorption. Gravimetric high-pressure gas sorption experiments were conducted up to 9 MPa at 77 K using a Hiden Isochema XEMIS-001 (Hiden Isochema, United Kingdom). Before analysis, the samples were degassed *in situ* by continuous exposure to a vacuum for 8 h at ambient temperature. Undoped materials were additionally heated to 623 K. The skeletal density of the samples was determined through helium pycnometry to account for the buoyancy force at high gas densities.

2.2.6 Semi-empirical modelling of hydrogen excess isotherms. Fitting eqn (1) to the H₂ sorption isotherms provides approximation of the adsorbate density at pore saturation, *i.e.* $\theta = 1$.

$$N_e = 100(\rho_a - \rho_b)V_p\theta \quad (1)$$

where N_e is the excess gravimetric uptake as a wt%. ρ_a and ρ_b are the adsorbate and bulk densities, respectively, in kg m⁻³. V_p is the pore volume in m³ kg⁻¹ and θ is the fill volume fraction which is the ratio of the adsorbate volume to the pore volume. Successful fitting of eqn (1) requires substituting an appropriate model of θ , in this report θ was substituted for the Tóth equation (see eqn (2)).⁴⁵

$$\theta = \frac{bP}{(1 + bP^c)^c} \quad (2)$$

where P is pressure in MPa, b is a temperature-dependent constant related to the enthalpy of adsorption (units in MPa⁻¹) and c is a unitless constant related to the heterogeneity of the surface. The Tóth equation was selected due to previous reports showing good fitting to a range of adsorbent materials.⁴⁶ ρ_b within eqn (1) should be expressed in terms of $\rho_b(P, T)$ using an appropriate equation of state (EoS). In this report, the Leachman EoS⁴⁷ was used by fitting a rational equation to density data provided by the National Institute of Standards & Technology (NIST) Chemical WebBook.⁴⁸ A detailed description can be found in the ESI† (see Page S-3).

3 Results and discussion

3.1 Sulfur content and conformation

The sulfur content of the materials was estimated through the mass loss at 600 °C, determined *via* TGA. S@SWCNT-121 and S@SWCNT-777 and S@TE7 contain 9.1 wt%, 6.4 wt% and 23 wt% sulfur, respectively (see ESI,† Fig. S2). A direct comparison between the pristine materials and the sulfur encapsulating composites is challenging due to differences in the thermal history; the composite materials were additionally heated to 600 °C during the vapour deposition. However, it is assumed any mass loss event observed below 600 °C in the pristine carbon samples has already occurred during the vapour

deposition process and that the addition of sulfur does not induce any significant instabilities in the material. Therefore, all the mass loss observed up to 600 °C in the sulfur composite is the evaporation of sulfur. The sulfur content of S@SWCNT-121 and S@SWCNT-777 is similar to values of S@SWCNT samples produced in a similar procedure by Nascimento *et al.* using thermal post-treatment to remove external sulfur following an initial 48 h exposure to sulfur vapour.⁴⁹ Sulfur contents obtained from TGA differ from those determined *via* XPS, which reveals sulfur contents of S@SWCNT-121, S@SWCNT-777 and S@TE7 containing 14.7 wt%, 9.3 wt% and 14.4 wt%, respectively, to a maximal probable depth of approximately 10 nm (see ESI,† Table S1). Differences in the quantity of sulfur determined may be due to variation between batches (XPS was conducted on samples produced following testing) or may stem from heterogeneity of sulfur concentration throughout the sample volume. Despite differences in acquisition, the values for TGA are generally trusted to be representative of the composites as they represent a bulk measurement and were conducted on exact samples used for hydrogen sorption.

Fitting of the S 2p peak was used to collect information about the speciation of sulfur within the samples. However, fitting of the S 2p is complicated by spin-orbit splitting originating from the angular momentum of the p-orbital (see Fig. 1). Plausible chemical sources of the peaks determined through fitting are given in the summary table (see ESI,† Table S2). The peaks for both S@SWCNT-121 and S@SWCNT-777 at around 163.7 eV in this work (see Fig. 1) are comparable to that reported by Fujimori *et al.* for S-S bonding modes in S@SWCNT and S@DWCNT and suggest the presence of strained polysulfide chains.⁴² Furthermore, the existence of polysulfide motifs is suggested by low binding energy modes of 162.4 and 162.3 eV for S@SWCNT-121 and S@SWCNT-777, respectively, which are in good agreement with that of terminal sulfur (162.3 (± 0.1) eV) and central sulfur (163.9 (± 0.1) eV) as determined by Fantauzzi *et al.* in a lithium sulfide sample.^{42,50} These peaks may coincide with metal sulfide peaks (such as FeS₂, CoS₂, MoS₂). However, only small quantities of molybdenum were detected in S@SWCNT-777 within the probed volume (see ESI,† Table S1). S@TE7 shows a number of new sulfur modes compared to w-TE7 (see ESI,† Fig. S6) within the S 2p spectra, likely indicating the formation of thiophene, C-S_x-C species and additionally oxidised sulfur species at higher binding energies (see Fig. 1(c)).

After sulfur encapsulation, the Raman spectra (see Fig. 2) for all materials differ between the pristine and washed samples. New intense Raman peaks are observable at 320 cm⁻¹ and 395 cm⁻¹ within S@SWCNT-777, and 323 cm⁻¹ and 394 cm⁻¹ for S@SWCNT-121; these may provide insight into the conformation of the confined sulfur species. Previous reports have explored the origins of these doublet peaks located around 320 cm⁻¹ and 400 cm⁻¹, in detail.^{49,51} Nascimento *et al.* predict that a strong doublet peak would be observed in a SWCNT of the chirality (7,6) and suggest these peaks arise from splitting from degenerate stretching modes of a polymeric sulfur chain due to quantum confinement effects enforced by the surrounding

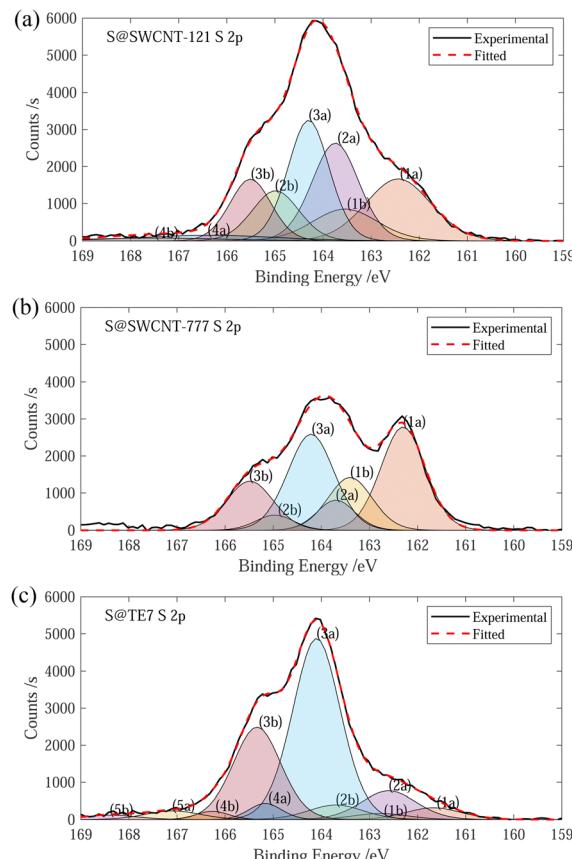


Fig. 1 (a) Experimental and fitted S 2p XPS spectra for S@SWCNT-121. (b) Experimental and fitted S 2p XPS spectra for S@SWCNT-777. (c) Experimental and fitted S 2p XPS spectra for S@TE7. Peaks denoted "a" and "b" show the S 2p_{3/2} and S 2p_{1/2}, respectively, as a result of spin-orbital coupling and are separated by a binding energy of 1.16 eV.

CNT.⁴⁹ Geometry optimisation of similar diameter SWCNTs suggests a helical conformation of the sulfur parallel to the tube wall is the most energetically favourable conformation.⁴⁹ Overtones of the sulfur modes are clearly observable centered around 710 cm⁻¹ and 716 cm⁻¹ for S@SWCNT-121 and S@SWCNT-777, respectively.⁴⁹

We conclude that the conformation of sulfur within the S@SWCNT composites is likely helical polysulfide stabilised through confinement effects induced by the surrounding CNT. Furthermore, Raman responses of linear, double linear or zig-zag polymeric sulfur, initially reported by Fujimori *et al.*,⁴² do not display the distinctive peaks at 320 cm⁻¹ and 400 cm⁻¹; instead, they show a shift in the radial breathing modes (RBM) (located between 100–350 cm⁻¹), which we do not observe.

Generally, all materials exhibit an increase in the I_D/I_G ratio with sulfur encapsulation (see Table 1), indicating a relative reduction in the sp^2 hybridised bonds⁵² or increase in defective sites along the SWCNT walls, following sulfur encapsulation, possibly suggesting the occurrence of a reaction between the sulfur and sp^2 graphitic material. Under the experimental conditions, the graphitic plates within the carbon material could form C-S_x-C bridges initiated by the diradical sulfur

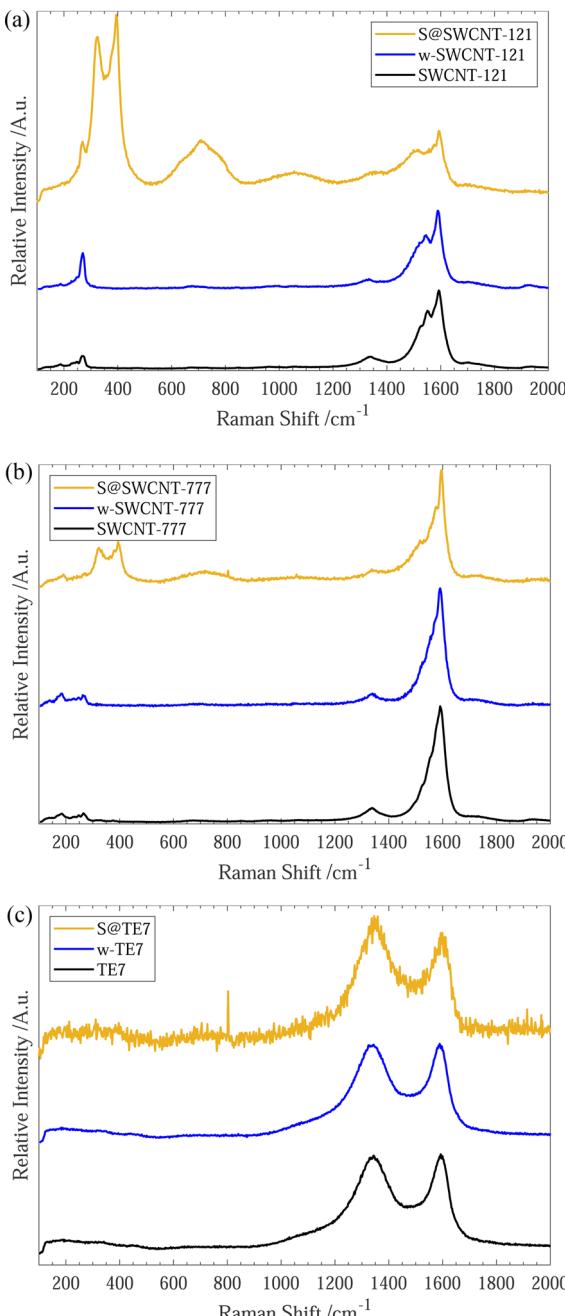


Fig. 2 (a) Raman spectra for SWCNT-121, w-SWCNT-121 and S@SWCNT-121, 532 nm excitation wavelength. (b) Raman spectra for SWCNT-777, w-SWCNT-777 and S@SWCNT-777, 532 nm excitation wavelength. (c) Raman spectra for TE7, w-TE7 and S@TE7, 532 nm excitation wavelength. All spectra are normalised to the intensity of the G-band for comparison. Each plot shows the as-purchased (black), washed (blue) and their sulfur composites (yellow).

species present in the vapour mixture.^{51,53,54} Evidence of a sulfur/carbon reaction occurring is given by the emergence of an infrared spectroscopy peak centered around 508 cm^{-1} (see ESI,† Fig. S7), where a series of alkyl/allyl/aryl disulfide and polysulfide responses are expected to occur⁵⁵ and is further corroborated by the peaks labelled 3a/3b and 4a/4b within the XPS spectra (see Fig. 1(c)). This is plausible for all samples.

Table 1 Summary of the G-band and D-band position and the ratio of the intensities for each sample

	ω_G/cm^{-1}	ω_D/cm^{-1}	I_D/I_G
SWCNT-121	1593	1339	0.1728
w-SWCNT-121	1589	1333	0.1430
S@SWCNT-121	1593	1359	0.4910
SWCNT-777	1590	1337	0.1359
w-SWCNT-777	1591	1339	0.1087
S@SWCNT-777	1595	1339	0.1400
TE7	1593	1345	0.9880
w-TE7	1589	1342	0.9920
S@TE7	1599	1344	1.1546

However, it is more likely for the S@TE7 sample, where no notable new Raman peaks are present in the spectra for S@TE7, compared to the pristine and washed samples—indicating that no polymeric sulfur species are present at a detectable depth within the sample, on the order of 100 nm (for 488 nm excitation wavelengths).^{56,57}

3.2 Surface and porosity measurements

After sulfur encapsulation, it is evident from the nitrogen sorption isotherms (see Fig. 3) that there is a loss of adsorption at low pressure ($P/P_0 < 0.05$) for all samples indicating a loss in observable microporosity, as expected. This is apparent in the pore size distribution (see Fig. 4) where the cumulative pore volume shows a reduced total volume in the microporous range ($< 2\text{ nm}$). S@SWCNT-121 demonstrates large reductions in pore volume within the sub-nanometer range (typically desirable for H_2 physisorption), where sulfur likely occupies deep sites between CNTs and the narrow endohedral channels. However, S@SWCNT-777 does not show the same reduction in pore volume. We hypothesise the larger diameters and lower sulfur loading of the SWCNTs present in S@SWCNT-777 still allow ingress of N_2 molecules to facilitate quantification of these pores. S@TE7 shows considerable loss in volume within the sub-nanometer pores (see Fig. 4(c)) with the emergence of larger micropores between 1–2 nm, this may indicate an expansion of the porous network *via* oxidation reaction with the sulfur vapour. The reduction in total micropore volume (μV_p) is corroborated using the Dubinin–Radushkevich method (see Table 2). Reductions of 13%, 23% and 22% in μV_p were found for S@SWCNT-121, S@SWCNT-777 and S@TE7, respectively, compared to the washed materials.

Additional reduction of the total pore volume within the mesoporous range (2–50 nm) is clear for both SWCNTs following sulfur encapsulation (see Table 2). Changes may result from exposure to molten sulfur during the synthesis procedure where changes in the SWCNT packing may have occurred.⁵⁸ S@SWCNT-777 shows a dramatic 39% reduction in total pore volume. Comparatively, S@SWCNT-121 shows only a 21% decrease in total pore volume. However, S@TE7 displays a +4.4% change in total pore volume, and shows an increase in the proportion of mesoporosity.

SSA for all sulfur composite materials decrease compared to the washed samples (see Table 2). This observation was expected



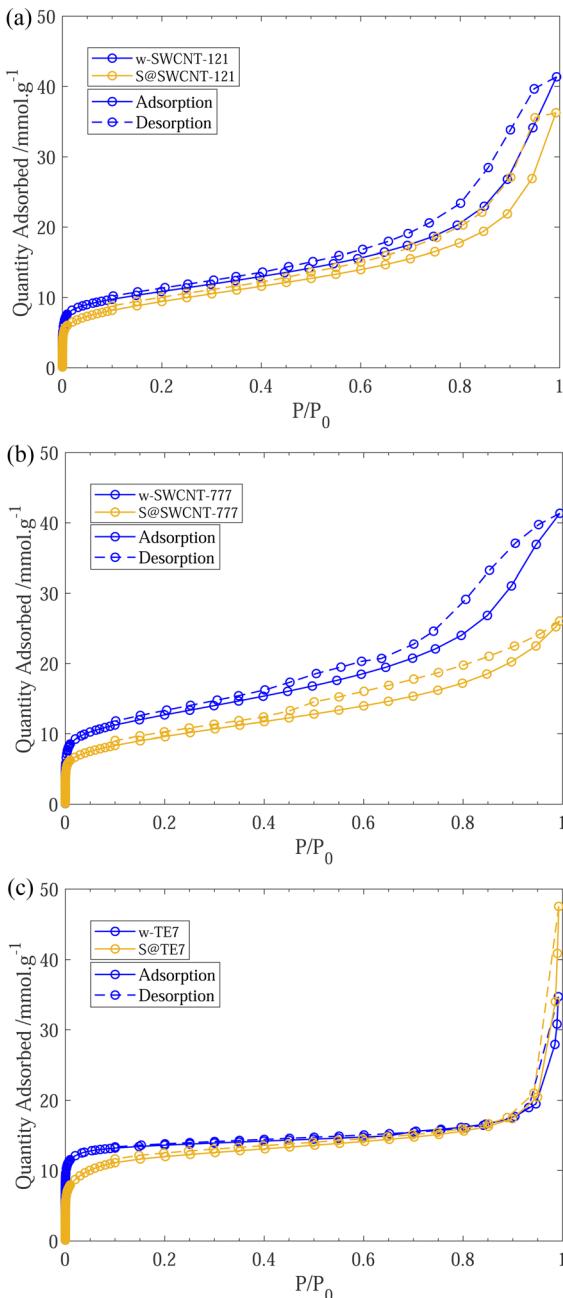


Fig. 3 (a) 77 K N_2 sorption isotherms for w-SWCNT-121 and S@SWCNT-121. (c) 77 K N_2 sorption isotherms for w-SWCNT-777 and S@SWCNT-777. (e) 77 K N_2 sorption isotherms for w-TE7 and S@TE7. Each plot shows adsorption (solid line) and desorption (dashed line) for the washed (blue) and sulfur composite (yellow).

as many of the pores are now occupied by the sulfur or sulfur and occluding pore entrances which can no longer be accessed by the N_2 molecules.

3.3 H_2 sorption

Supercritical high-pressure H_2 sorption isotherms were used to determine the excess gravimetric uptakes of the porous samples (see Fig. 5). w-SWCNT-121 and w-TE7 show relatively high

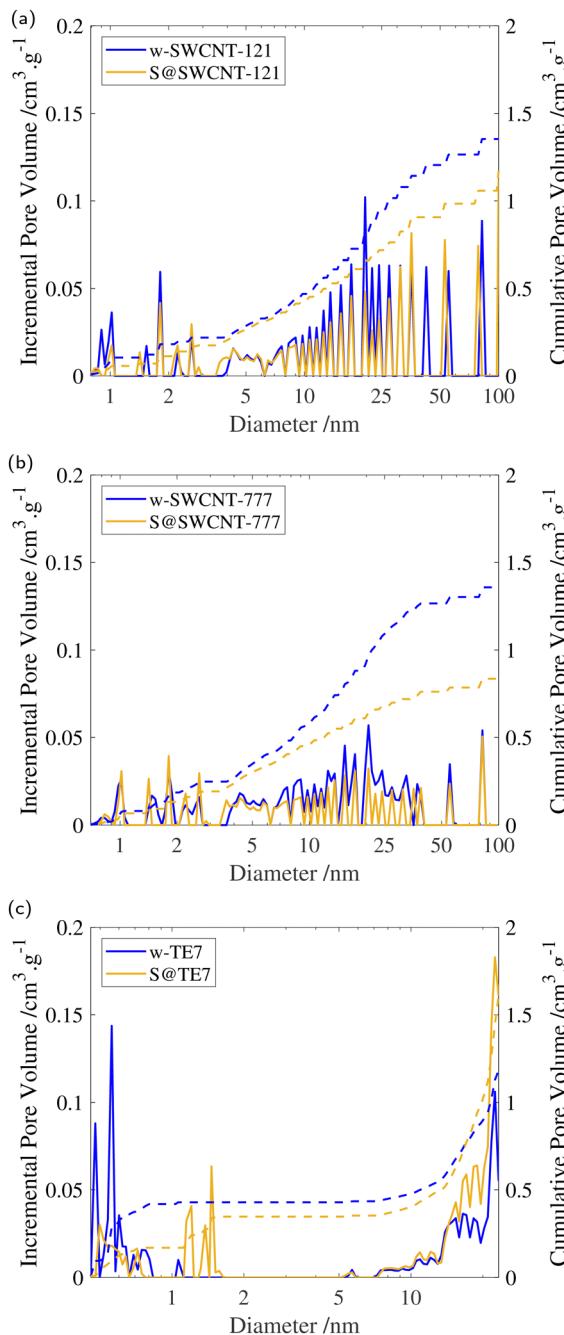


Fig. 4 (a) Incremental and cumulative pore volume for w-SWCNT-121 and S@SWCNT-121 determined via NLDFT using cylindrical pore model. (b) Incremental and cumulative pore volume for w-SWCNT-777 and S@SWCNT-777 determined via NLDFT using cylindrical pore model. (c) Incremental and cumulative pore volume for w-TE7 and S@TE7 determined via NLDFT using slit pore model. All plots show the incremental (solid line) and cumulative (dashed line) pore volume for the washed (blue) and sulfur composite (yellow).

maximum excess H_2 gravimetric uptakes at 77 K and surpass the forecasted value of 1 wt% per $500 \text{ m}^2 \text{ g}^{-1}$, where w-SWCNT-121 and w-TE7 adsorbed 1.99 ± 0.03 wt% and 3.02 ± 0.03 wt%, respectively. In comparison, w-SWCNT-777 falls short of Chahine's rule and only adsorbs 1.67 ± 0.02 wt% of H_2 . This

Table 2 Summary of surface area, pore volume and Dubinin–Radushkevich micropore volume determined from 77 K N_2 isotherms for all washed and sulfur composite samples

	a SSA/ m^2 g $^{-1}$	V_p/cm^3 g $^{-1}$	$\mu V_p/cm^{-3}$ g $^{-1}$
w-SWCNT-121	869 \pm 2	1.19	0.31
S@SWCNT-121	752 \pm 3	0.94	0.27
w-SWCNT-777	1014 \pm 2	1.28	0.36
S@SWCNT-777	764 \pm 2	0.78	0.28
w-TE7	1200 \pm 2	0.68	0.46
S@TE7	1008 \pm 6	0.71	0.36

^a Standard deviation values taken from the fitting of the BET equation.

may be attributed to the more significant proportion of ultra-micropores around the claimed optimum pore size of approximately 0.7 nm in the w-SWCNT-121 and w-TE7 (see Table 2), where increased overlap of electrostatic potentials from opposing walls generates stronger binding sites,^{5,25} thus, providing more

desirable adsorption sites and allowing for more significant H_2 densification.

Following sulfur encapsulation, both S@SWCNT-121 and S@TE7 show a reduction in maximum excess H_2 sorption by 32% and 50%, at 77 K, respectively. The decrease in the adsorbed quantity may originate from a reduction in available pore sizes around 0.7 nm shown by the N_2 sorption experiments. The higher sulfur loading may further exaggerate this reduction in adsorbed hydrogen within these samples, particularly in w-TE7, which displayed the largest sulfur content. In contrast, S@SWCNT-777 shows comparable maximum gravimetric excess sorption uptakes to the w-SWCNT-777 sample; this is made more remarkable due to the reduction in SSA induced by the presence of sulfur. This surprising enhancement to the H_2 per unit surface area (+33%) could originate from an increase in the enthalpy of adsorption. An enhancement to the enthalpy of adsorption is empirically suggested by

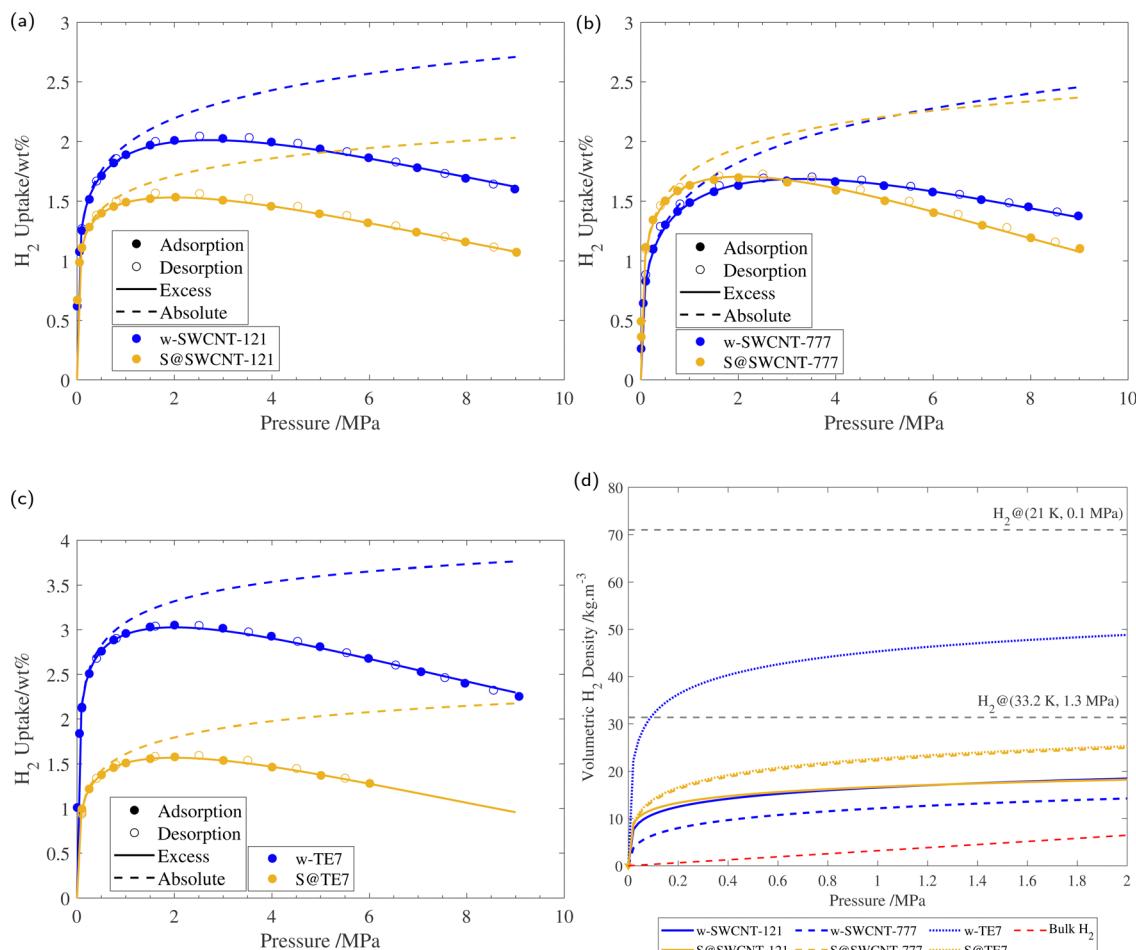


Fig. 5 (a) 77 K H_2 sorption isotherm of w-SWCNT-121 and S@SWCNT-121, with the respective excess isotherm determined through fitting and absolute isotherm, calculated using eqn (3). (b) 77 K H_2 sorption isotherm of w-SWCNT-777 and S@SWCNT-777, with the respective excess isotherm determined through fitting and absolute isotherm, calculated using eqn (3). (c) 77 K H_2 sorption isotherm of w-TE7 and S@TE7, with the respective excess isotherm determined through fitting and absolute isotherm, calculated using eqn (3). (d) Volumetric hydrogen density versus pressure up to 2 MPa for w-SWCNT-121 (blue solid line), S@SWCNT-121 (yellow solid line), w-SWCNT-777 (blue dashed line), S@SWCNT-777 (yellow dashed line), w-TE7 (blue dotted line) and S@TE7 (yellow dotted line), calculated using eqn (4). NIST bulk hydrogen data at 77 K (red dashed line), Liquid hydrogen density (20.25 K, 0.1 MPa), and density of hydrogen at its critical point (33.20 K, 1.3 MPa) are shown for reference. Each isotherm shows the result of the 3rd repeat run, all isotherms can be found in the ESI† (see Fig. S8).



the steeper initial H_2 gravimetric uptake within the lower pressure regime; S@SWCNT-777 reaches the maximum excess gravimetric uptake at a lower pressure compared to w-SWCNT-777, excess sorption maxima are 2.0 MPa and 3.2 MPa, respectively. However, this effect is limited to the low-pressure regime where direct adsorbent–adsorbate interactions are prominent. At higher pressures, the H_2 uptake of S@SWCNT-777 can be seen to crossover with w-SWCNT-777 to a lower value. Here multi-layer formation in mesopores begins where substrate–adsorbate interactions are negligible. At this point, the quantity of hydrogen is then dictated by the total available pore volume remaining, which is reduced in the S@SWCNT-777 sample, resulting in the reduction in excess gravimetric uptake at higher pressures.⁵⁹ Mousavipour and Chitsazi computationally predicted increased binding energy (analogous to the enthalpy of adsorption) for H_2 on sulfur-decorated SWCNTs. Sulfur atoms decorated on the external surface increase the polarizability of the incoming H_2 , thus increasing its interaction strength with the surface.^{36,60} Recently, Sedelnikova *et al.* demonstrated modification to the electronic surface where there is an electron accumulation on the external surface of (5,5) chirality CNTs (diameter approx. 0.73 nm) due to the encapsulation.³⁹ Higher enthalpies of adsorption are common in chemisorptive materials where chemical bonding occurs. However, the cryogenic conditions and lack of a desorption hysteresis suggest little to no chemical bonding between H_2 and adsorbent; therefore, this enhancement is deemed physisorption purely. From the PSD of S@SWCNT-777 and w-SWCNT-777, little to no reduction to the pore volume is observed in the ultra-microporous range (see Fig. 4), showing a synergistic effect between the high densification due to these sorption sites and modifications to the surface properties of the material.

A summary of other literature examples of sulfur-doped porous materials for hydrogen sorption at 77 K is given in the ESI† (see Table S3). Improved gravimetric uptakes are comparable to the improvements reported by Li *et al.* for sulfuric acid catalysed templated carbons, where the best performing material reported by Li *et al.* adsorbed approximately 59% more excess H_2 per surface area compared to a hydrochloric acid catalysed reference material (see ESI,† Table S3). Despite similar SSA to the sulfur-containing materials described by Li *et al.* and Xia *et al.*,

the S@SWCNTs adsorb less H_2 . It is well known that slit-pore materials generally perform better than cylindrical-pore materials for H_2 sorption and that cylindrical pores only demonstrate better performance at low pressures due to capillary condensation of H_2 .^{61,62} This, coupled with potential pore blockages likely explains the difference between the samples reported here and other sulfur-doped carbons.

3.4 Estimation of hydrogen densities

Additional information can be extracted from the H_2 isotherms through implementing eqn (1). Semi-empirical modelling is a powerful tool to determine properties that would otherwise present significant challenges or costs to directly determine, such as adsorbate density, where the low atomic cross-section of H_2 makes it a challenging target for most experimental techniques. Excess isotherms shown in Fig. 5 reveal information regarding the quantity of H_2 as a direct result of the attractive electrostatic potential of the surface material. However, by adding the contribution of bulk H_2 within the V_p , the absolute quantity of H_2 can be estimated using the following equation (see eqn (3)).

$$N_a = N_e + \rho_b V_p \quad (3)$$

Following the introduction of sulfur to the porous system, there is a consistent decrease in the maximum absolute H_2 gravimetric uptake (see Fig. 5). This observation can be attributed to the change in the morphology (SSA and V_p) of the porous materials, simply no longer being able to accommodate large quantities of H_2 at higher bulk densities. This translates to a lower H_2 density at pore saturation (see Table 3). To obtain an estimate of volumetric density during pore filling (*i.e.* $\theta < 1$), $N_a(P)$ was simply divided by V_p (see eqn (4)).

$$\rho_{\text{vol}} = \frac{N_a(P)}{100 \times V_p} \quad (4)$$

where N_a is in wt%. V_p is in $\text{m}^3 \text{kg}^{-1}$. 100 is used to convert N_a from a percentage.

At lower pressures (< 2 MPa), ρ_{vol} of both S@SWCNT-121 and S@SWCNT-777 is greater than in SWCNTs without sulfur (see Fig. 5(d)). This suggests that in both SWCNTs, there is a stronger attractive electrostatic potential as a result of the

Table 3 Summary of gravimetric and volumetric H_2 densities determined through the semi-empirical model

	^a $N_e^{\text{max}}/\text{wt\%}$	^b $N_a^{(2 \text{ MPa})}/\text{wt\%}$	^c $N_a^{(\theta=1)}/\text{wt\%}$	^d $\rho_a^{(2 \text{ MPa})}/\text{kg m}^{-3}$	^e $\rho_a^{(\theta=1)}/\text{kg m}^{-3}$
w-SWCNT-121	1.99 ± 0.03	2.16 ± 0.02	8.22 ± 0.19	18.19 ± 0.21	69.05 ± 1.61
S@SWCNT-121	1.35 ± 0.11	1.66 ± 0.21	5.40 ± 0.52	17.62 ± 2.21	57.49 ± 5.58
w-SWCNT-777	1.67 ± 0.02	1.82 ± 0.01	8.22 ± 0.06	14.24 ± 0.11	64.29 ± 0.48
S@SWCNT-777	1.70 ± 0.03	1.93 ± 0.03	4.17 ± 0.12	24.76 ± 0.33	53.52 ± 1.65
S2@SWCNT-777	0.66 ± 0.04	0.84 ± 0.02	1.72 ± 0.34	15.25 ± 0.37	31.38 ± 6.14
w-TE7	3.02 ± 0.03	3.29 ± 0.02	4.93 ± 0.04	48.37 ± 0.32	72.49 ± 0.61
S@TE7	1.52 ± 0.04	1.74 ± 0.05	3.50 ± 0.10	24.57 ± 0.67	49.26 ± 1.39

^a Maximum measured excess gravimetric uptake (average of all repeat measurements). ^b Absolute gravimetric hydrogen uptake at 2 MPa determined from fitting using eqn (1) (average of all repeat measurements). ^c Absolute gravimetric uptake at pore saturation determined from fitting using eqn (1) (average of all repeat measurements). ^d Volumetric hydrogen density determined using eqn (4) (average of all repeat measurements). ^e Volumetric hydrogen density at pore saturation using eqn (4) (average of all repeat measurements).



interactions between the sulfur and the SWCNT surface. The effect is more pronounced in S@SWCNT-777, likely owing to the preservation of the PSD within the sub-nanometer range, providing additional attraction. To test the effect of sulfur loading and microporosity, a second batch of S@SWCNT-777 (S2@SWCNT-777) was prepared with greater sulfur content and highly diminished total micropore volume (see ESI,† Fig. S9). The sulfur content of S2@SWCNT-777 was determined to be 19 wt% from TGA, and a Dubinin–Radushkevich μV_p of $0.16 \text{ cm}^3 \text{ g}^{-1}$ was calculated. Much of the loss in microporosity originates from the reduction of total pore volume in the ultra-microporous range ($<0.7 \text{ nm}$). S2@SWCNT-777 shows a severely reduced hydrogen density both at pore saturation and 2 MPa by 32% and 49.6%, respectively. S2@SWCNT-777 demonstrates that, while sulfur can improve adsorbate density, microporosity has a larger impact on densification. Many of the stronger binding sites for SWCNTs are located in exohedral grooves between adjacent CNTs.⁶³ Due to the greater sulfur loading, it is expected more exohedral sites within the bundle will be occupied by the sulfur; this prevents hydrogen from experiencing the improved electrostatic potential provided by the confined sulfur species.

4 Conclusion

Non-metal doping of existing porous materials offers an exciting and sustainable route to improved H₂ storage and densification. We report the increased H₂ surface packing and H₂ densities within sulfur vapour infiltrated SWCNTs at pressures up to 2 MPa. The enhanced properties are proposed to stem from the retention of ultra-micropore volume and modifications to the polarizability of the material surface through electrostatic interactions between the CNT surface and the encapsulated sulfur species, which produced greater densities of hydrogen. However, maintaining the ultra-micropores (approx. 0.7 nm) is imperative to achieving high densities of H₂. Limiting the location of sulfur to the endohedral cavity of the SWCNTs while preserving high ultra-microporosity may provide the greatest enhancement to hydrogen densification. This is illustrated particularly by a comparative activated carbon sample (TE7 and S@TE7) and a second higher sulfur-loaded SWCNT-777, where the inclusion of the sulfur resulted in significant changes to the PSD, reducing the strong densification contributions from the desirable ultra-microporous sites. Future work will further explore the changes in the properties of the dense hydrogen adsorbate phase and identify the preferable adsorbate sites in these composites through neutron scattering and Raman spectroscopy, amongst other complementary techniques. Furthermore, experimental validation of increased enthalpy of adsorption may be provided through the application of the Clausius–Clapeyron method using additional adsorption isotherms at a range of temperatures.

Author contributions

CDB performed the experiments, data analysis and drafted the manuscript. LRT contributed to methodology, data analysis,

conceptualisation, supervision, and reviewing & editing of the manuscript. HVD contributed through the methodology and data analysis. SR contributed to data analysis, project supervision and reviewing & editing of the manuscript. VPT contributed to project conceptualisation, data analysis, supervision and reviewing & editing of the manuscript.

Conflicts of interest

There are no conflicts to declare.

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