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Facile One-Pot Synthesis of β -Cyclodextrin-Polymer-Modified Fe_3O_4

Microspheres for Stereoselective Absorption of Amino Acids Compounds

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Abstract β -Cyclodextrin-polymer-modified Fe_3O_4 microspheres were synthesized using a one-pot hydrothermal method, with a β -cyclodextrin polymer as the surfactant. Investigation of the effects of the reaction time and amount of β -cyclodextrin polymer on the formation of functionalized microspheres suggested that the main factor affecting the microsphere size was the amount of β -cyclodextrin polymer, rather than the reaction time. The obtained β -cyclodextrin-polymer-modified Fe_3O_4 microspheres were characterized using various methods. The results indicated that the functionalized magnetic microspheres were spherical, dispersible and have high saturation magnetization. The β -cyclodextrin-polymer-modified Fe_3O_4 microspheres were applied for stereoselective absorption of DL-tryptophan enantiomers. The results suggested that the functionalized magnetic microspheres absorb more L-tryptophan and had chiral discrimination ability, and can therefore be used as a stereoselective absorbent for chiral analysis.

Keywords: magnetic microsphere; β -cyclodextrin polymer; stereoselective adsorption

1 Introduction

The two enantiomers of many racemic compounds often have significantly different toxicological, pharmacological, and biological activities as a result of specific stereoselective interactions in biotic environments [1-3]. The separation and analysis of racemic compounds is therefore active research areas in the pharmaceutical, clinical, agricultural, and environmental fields [4-7]. Although a wide range of analytical methods have been used for enantiomer separation, including chromatography [8-11], membrane separation [12], magnetic levitation [13], and crystallization [14, 15], most of these methods are limited to time-consuming and analytical scales. The development of fast and efficient enantioseparation strategies is needed for purity analysis of chiral compounds and control of the quality and safety of enantiomers.

Surface-functionalized nanomaterials such as carbon nanotubes[16], organic polymers [17, 18], metal-organic compounds [5], and mesoporous silica [19, 20] are ideal candidates for the discrimination and separation of chiral compounds [21]. Magnetic nanomaterials with large surface areas and high magnetism have attracted much attention for enantioseparation because they are inexpensive, and their use has the advantages of speed and simplicity [22-24]. Kumar et al. synthesized cellulose tris(3,5-dimethylphenylcarbamate)-modified $\text{Fe}_3\text{O}_4@\text{ZrO}_2$ magnetic core, and used them to separate racemic chiral drugs [25]. Choi et al. utilize the (S)-chiral selector functionalized magnetic microspheres as a chiral selector to enantioselectively interact with racemic amino acid solutions [26]. Chen et al. reported a simple and convenient

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4 method for the synthesis of β -CD-functionalized silver nanoparticle and
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6 β -CD-modified Fe_3O_4 nanoparticle to analyze aromatic isomers and amino acids [27,
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8 28]. In our group's previous work, we successfully prepared magnetic microspheres
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10 modified with teicoplanin and human serum albumin, and confirmed enantioselection
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12 by magnetic microsphere interactions with racemates [29, 30].
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16 β -Cyclodextrin (β -CD), which is a common chiral selector, is widely used in the
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18 separation of aromatic amino acids, chiral pesticides, and chiral drugs, based on
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20 combinations of different molecular recognition modes, including host-guest,
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22 hydrogen-bonding, dipole-dipole, and electrostatic interactions [31-33]. Recently,
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24 β -CD polymers have attracted considerable attention, because they have better
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26 stereoselectivities than the parent β -CD as a result of their different structural
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28 conformations, rigid structures, and larger numbers of cavities [34-39]. Ahmed et al.
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30 prepared new β -CD-functionalized polymer monoliths for enantioseparation of
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32 different classes of pharmaceutical racemates. The new β -CD-functionalized polymers
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34 provided more points of interaction, significantly increasing their chiral
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36 discrimination ability [40]. Singh et al. used a β -CD-glutaraldehyde crosslinked
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38 membrane to absorb amino acid enantiomers and obtained 81% enantioselectivity for
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40 D-phenylalanine [41].
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49 In the current work, a facile one-pot method for synthesizing
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51 β -CD-polymer-modified magnetic microspheres as a stereoselective absorbent for
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53 DL-tryptophan solution was developed. The amount of β -CD polymer and the reaction
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55 time were varied to investigate the formation mechanism of the functionalized
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4 magnetic microspheres. Various characterization methods confirmed the successful
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6 preparation of the β -CD-polymer-modified magnetic microspheres. The adsorption
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8 equilibrium time and pH were optimized using stereoselective absorption experiments.
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10 The selective absorption capacity of the functionalized microspheres from
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12 DL-tryptophan was measured by capillary electrophoresis. A selective absorption
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14 mechanism was suggested.
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18 **2 Materials and methods**

19 **2.1 Materials and reagents**

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21 D-Tryptophan and L-tryptophan were supplied by J&K Scientific (Beijing, China).
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23 DL-Tryptophan and sodium cyanoborohydride were obtained from Acros Organics
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25 (Geel, Belgium). Epichlorohydrin and $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ were purchased from the Tianjin
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27 Fuchen Chemical Reagent Factory (Tianjin, China). β -CD was purchased from the
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29 Tianjin Guangfu Fine Chemical Research Institute (Tianjin, China), and was purified
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31 three times using double-distilled water. All other chemical reagents were procured
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33 from Beijing Chemical Works (Beijing, China). All the chemicals used were of
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35 analytical grade and were used without further purification.
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43 **2.2 Synthesis of water-insoluble β -cyclodextrin-epichlorohydrin polymers**

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45 Water-insoluble β -CD-epichlorohydrin polymers (β -CDEP) were synthesized by the
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47 reaction of β -CD with epichlorohydrin in alkaline solution. The procedure was a
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49 modified version of a previously reported method [42, 43]. In a typical procedure,
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51 β -CD (12 g) was dissolved in NaOH solution (20% w/v, 25 mL) in a 100 mL
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53 three-necked flask containing NaCH_3CN (30 mg), with mechanical stirring (400 rpm),
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4 for 30 min. Epichlorohydrin (9.1 mL) was slowly added to the solution. During the
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6 polymerization procedure, the temperature was kept at 30 °C and the stirring rate was
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8 kept at 400 rpm. After 5 h, the polymerization was stopped by neutralizing with 6 M
9
10 HCl. The obtained β -CDEP was washed three times with distilled water, dried under
11
12 vacuum at 60 °C, ground, and sieved.

13 14 15 16 17 **2.3 Fabrication of β -CDEP-modified Fe_3O_4 microspheres**

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19 β -CDEP-modified Fe_3O_4 microspheres were synthesized using a one-pot
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21 hydrothermal method, with β -CDEP as the surfactant. Typically, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (2.7 g)
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23 and anhydrous sodium acetate (7.2 g) were dissolved by ultrasonication in ethylene
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25 glycol (80 mL) to form a yellow solution, followed by addition of the β -CDEP (0.4 g).
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27 The mixture was stirred vigorously for 1 h, sealed in a Teflon-lined autoclave of
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29 capacity 100 mL, heated in an oven at 200 °C for 8 h, and then cooled to room
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31 temperature. The product was collected and washed three times with ethanol, and then
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33 dried under vacuum at 60 °C.
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39 40 41 **2.4 Characterization**

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43 The morphologies of the magnetic microspheres were examined using transmission
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45 electron microscopy (TEM; Hitachi H-800, Tokyo, Japan) and scanning electron
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47 microscopy (SEM; Zeiss Supera55, Germany). The crystal structures of the magnetic
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49 microspheres were determined using X-ray diffraction (XRD; Rigaku Ultima3 with
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51 $\text{Cu K}\alpha$ radiation, Tokyo, Japan). The functional groups in the magnetic microspheres
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53 were identified using Fourier-transform infrared spectroscopy (FT-IR; Thermo Fisher
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55 Scientific Nexus 8700, Waltham, CT, USA). The magnetization curves of the
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4 magnetic microspheres were measured using a vibrating sample magnetometer (Lake
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6 Shore-7410, Westerville, USA). Thermogravimetric analysis (TGA) of the magnetic
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8 microspheres was performed using an HCT-2 thermo-analysis system (Beijing, China),
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10 at a heating rate of $10^{\circ}\text{C min}^{-1}$, from 25 to 1000°C under a N_2 flow rate of 10 mL
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12 min^{-1} . Raman spectroscopy was performed using a confocal laser micro-Raman
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14 spectrometer (Renishaw Via-Reflex, London, UK). Energy-dispersive X-ray
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16 spectroscopy (EDX) was used to determine the surface composition of the magnetic
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18 microspheres (X-Supreme8000, Oxford, UK).
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24 **2.5 Optimization of adsorption equilibrium time**

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26 The adsorption equilibrium times for D-tryptophan and L-tryptophan were determined
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28 by mixing a tryptophan solution and β -CDEP-modified Fe_3O_4 microspheres. The
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30 details are as follows: β -CDEP-modified Fe_3O_4 microspheres (100 mg) were
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32 dispersed in phosphate buffer (0.2 M, pH = 9.0, 20 mL) and collected using a magnet.
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34 The wet functionalized magnetic microspheres were dispersed in 1.5 mg mL^{-1}
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36 D-/L-tryptophan (10 mL), with stirring, for various times (0.5, 1, 2, 3, and 4 h). The
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38 supernatant was separated and filtered through a $0.22\text{ }\mu\text{m}$ syringe filter. The
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40 absorbance of a stock solution (1.5 mg mL^{-1} D-/L-tryptophan) and the supernatant
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42 were measured using an ultraviolet (UV) spectrometer. All experiments were repeated
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44 three times.
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51 **2.6 Optimization of buffer pH**

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53 The buffer pH usually affects the amino acid adsorption capacities of microspheres,
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55 because of the different charges of amino acids. Detailed experiments were performed
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4 to determine the effect of the buffer pH on the adsorption of D-/L-tryptophan by
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6 β -CDEP-modified Fe_3O_4 microspheres. Typically, β -CDEP-modified Fe_3O_4
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8 microspheres (100 mg) were washed with 0.2 M phosphate buffer (10 mL) at pH 4-9
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10 and dispersed in 1.5 mg mL⁻¹ D-/L-tryptophan (10 mL) at pH 4-9, with stirring, for 1 h.
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12 After separation and filtration through a 0.22 μm syringe filter, the supernatant was
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14 examined using UV spectroscopy. All experiments were repeated three times.
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19 **2.7 Determination of the enantiomeric excess of DL-tryptophan separated by** 20 21 **β -CDEP-modified Fe_3O_4 microspheres** 22 23

24 Determination of the enantiomeric excess of DL-tryptophan was examined with
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26 capillary electrophoresis (CE) to study the chiral recognition ability of the
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28 β -CDEP-modified Fe_3O_4 microspheres. β -CDEP-modified Fe_3O_4 microspheres (100
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30 mg) were washed three times with 0.2 M phosphate buffer (pH 6, 10 mL); the
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32 functionalized magnetic microspheres and 0.2 mg mL⁻¹ DL-tryptophan (prepared in
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34 0.2 M phosphate buffer, pH 6, 10 mL) were mixed, with mechanical stirring (300
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36 rpm), for 1 h. The supernatant was separated and filtered through a 0.22 μm syringe
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38 filter for CE analysis. The enantiomeric excess was evaluated using a calibration
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40 curve for D/L-tryptophan, which was constructed by plotting the peak area as a
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42 function of the concentration. Quantitative analysis was performed using a Beckman
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44 Coulter MDQ system combined with a UV detector at 214 nm (Beckman Coulter
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46 Corp., CA, USA). The interactions of various amounts of β -CDEP-modified Fe_3O_4
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48 microspheres with DL-tryptophan were examined.
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56 **3 Results and discussion** 57 58 59 60

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4 Typical procedures for the preparation of β -CDEP and β -CDEP-modified Fe_3O_4
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6 microspheres, and the stereoselective absorption experiments, are shown in Figure 1.
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9 Epichlorohydrin was used as a crosslinking agent to produce the β -CDEP, and then
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11 the β -CDEP was used in a hydrothermal reaction to synthesize β -CDEP-modified
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13 Fe_3O_4 microspheres. In this study, the amount of β -CDEP and the reaction time were
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15 varied to investigate the formation mechanism of the functionalized magnetic
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17 microspheres.
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20 21 **3.1 Characterization of β -CDEP**

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23 Epichlorohydrin is a bifunctional crosslinking agent, which can form bonds with
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25 β -CD molecules in alkaline media. However, the molar ratio of epichlorohydrin to
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27 β -CD affects the rigidity of the polymer. The total amount of β -CD was determined by
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29 elemental analysis. The elemental analytical results for β -CDEP were C: 45.58% and
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31 H: 6.16%. This indicates that the reaction molar ratio of epichlorohydrin to β -CD was
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33 12:1. The rigidity of β -CDEP is therefore acceptable, based on previously reported
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35 results [44]. The broad characteristic absorption in the FT-IR spectrum of β -CD in the
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37 range $1200\text{-}900\text{ cm}^{-1}$ changed after addition of epichlorohydrin (Figure S1 in the
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39 Supporting Information), confirming polymer formation and indicating the presence
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41 of basic structural β -CD units in the polymer.
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48 49 **3.2 Optimization of amount of β -CDEP added and reaction time**

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51 It has been reported that the polymer added and reaction times affect the
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53 morphologies and structures of functionalized magnetic microspheres [45]. In this
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55 study, the amount of β -CDEP added and the reaction time were optimized to explore
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4 the formation mechanism of β -CDEP-modified magnetic microspheres. A series of
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6 experiments with different amounts of β -CDEP (0.2, 0.4, 0.6, and 0.8 g) and different
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8 reaction times (4, 16, 24, and 32 h) were performed. The experimental results are
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10 shown in Figures 2 and 3. When the amount of β -CDEP added was 0.2 g, the average
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12 diameter of the microspheres was about 400 nm. The mean diameter of the
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14 microspheres decreased significantly to about 220 nm when the amount of β -CDEP
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16 was increased to 0.4 g. When the amount of β -CDEP increased to 0.6 g or 0.8 g, the
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18 microsphere size was not affected. One explanation is that the β -CDEP becomes
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20 saturated in the ethylene glycol, and the excess β -CDEP does not participate in the
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22 chemical reaction. In this one-pot synthesis reaction, the β -CDEP is as surfactants
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24 against particle agglomeration and plays a role in the assembly of crystalline grains in
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26 the microspheres.
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34 Functional magnetic microsphere formation is a very fast process. When the
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36 reaction time was 4 h, the prepared microspheres were of similar size; when the
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38 reaction time was increased to 32 h, the sizes of the prepared microspheres only
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40 increased slightly. These results differed from those in previous reports, which
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42 showed that the microsphere diameter increased from 150 to 450 nm for reaction
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44 times ranging from 8 to 44 h [46]; therefore a new clarification of the formation
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46 mechanism is required to explain the present results. The surface composition of the
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48 magnetic microspheres was analyzed using EDX. The results indicated that the weight
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50 percentage of iron and carbon elements was 11.8% and 10.7%, respectively (Figure
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52 S2 in the Supporting Information). It is suggested that the surfaces of the
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4 functionalized magnetic microspheres contain large amounts of β -CDEP resulting in
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6 the particle to stop growing; therefore the microsphere diameter is unchanged.
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8 9 **3.3 Characterization of β -CDEP-modified Fe_3O_4 microspheres**

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11 The morphologies and sizes of the functionalized magnetic microspheres were
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13 examined using TEM and SEM. Fe_3O_4 magnetic microspheres and β -CDEP-modified
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15 microspheres synthesized using a reaction time of 8 h was compared. As shown in
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17 Figure 4(A) and (C), the mean diameter of the β -CDEP-modified Fe_3O_4 microspheres
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19 was smaller than that of the Fe_3O_4 microspheres. The β -CDEP-modified Fe_3O_4
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21 microspheres were spherical, with a narrow size distribution of around 230 nm. Figure
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23 4(D) shows that the surfaces of the β -CDEP-modified Fe_3O_4 microspheres were rough,
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25 which suggests that the β -CDEP formed a polymer layer on the surfaces of the
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27 microspheres.
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34 The crystal structures of the Fe_3O_4 microspheres and the functionalized Fe_3O_4
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36 microspheres were determined using XRD. As shown in Figure 5(A), all the
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38 diffraction peaks of the prepared microspheres were consistent with the standard XRD
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40 patterns of Fe_3O_4 (JCPDS, NO.85-1436; not shown). In contrast, based on the
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42 intensities of the peaks in the XRD pattern, the β -CDEP-modified Fe_3O_4 microspheres
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44 consisted of many large crystalline grains. These results suggest that β -CDEP inhibits
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46 the nucleation rate of the crystals, resulting in large crystalline grains.
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52 The FT-IR spectra of the obtained functionalized magnetic microspheres, shown
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54 in Figure 5(B), were used to determine the functional groups on the microsphere
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56 surfaces. The peaks at 583 and 3400 cm^{-1} indicate the presence of Fe-O groups and
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4 hydroxyl groups, respectively. After β -CDEP addition, peaks appeared at 2926 and
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6 2876 cm^{-1} , assigned to stretching vibrations of $-\text{CH}_2$ groups, and the wide absorption
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8 peak at 1200 to 900 cm^{-1} was attributed to the characteristic peak of the β -CD cavity,
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10 further confirming microsphere modification by β -CDEP.
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14 According to a previous report, surfactant addition may change the structural
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16 phases of iron oxides. The XRD patterns did not indicate whether the functionalized
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18 microspheres were Fe_3O_4 or $\gamma\text{-Fe}_2\text{O}_3$; therefore Raman spectroscopy was used to
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20 determine the crystalline form of the functionalized magnetic microspheres. Figure
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22 5(C) showed a strong peak at 663 cm^{-1} , typical of Fe_3O_4 . No characteristic $\gamma\text{-Fe}_2\text{O}_3$
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24 band was observed. These results indicated that the prepared samples were Fe_3O_4 , and
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26 β -CDEP addition had no effect.
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31 The magnetic behavior of the functionalized magnetic microspheres, which is
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33 crucial for practical applications, was measured at room temperature. Figure 5(D)
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35 showed that the β -CDEP-modified Fe_3O_4 microspheres had excellent dispersibility in
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37 water. The saturation magnetization values for Fe_3O_4 and β -CDEP-modified Fe_3O_4
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39 microspheres were 78.1 and 58.8 emu g^{-1} , respectively. The magnetic response of the
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41 β -CDEP-modified Fe_3O_4 microspheres was significantly lower than that of the Fe_3O_4
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43 microspheres because of the nonmagnetic polymer component. However, as shown in
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45 the inset in Figure 6(D), the β -CDEP-modified Fe_3O_4 microspheres can be rapidly
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47 collected using an external magnet. The β -CDEP-modified Fe_3O_4 microspheres have
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49 excellent magnetic responsiveness, which is favorable for separation.
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56 TGA analytical results for the Fe_3O_4 microspheres and β -CDEP-modified Fe_3O_4
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4 microspheres were shown in Figure 6. The TGA curves can be divided into two parts:
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6 the first weight loss was explained by dehydration of the microspheres, and the
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8 second weight loss is mainly caused by thermal decomposition of organic compounds.
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10 For the Fe_3O_4 microspheres, a weight loss of 7.59% was observed over the full
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12 temperature range, whereas the weight loss for β -CDEP-modified microspheres was
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14 26.62% at 1000°C. These data showed that the β -CDEP-modified Fe_3O_4 microspheres
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16 contained 19.02% β -CDEP. In the one-pot synthetic reactions, the surfaces of the
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18 magnetic microspheres were well modified by β -CDEP.
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24 **3.4 Evaluation of enantioselective absorption of DL-tryptophan by** 25 26 **β -CDEP-modified Fe_3O_4 microspheres** 27

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29 To explore the enantioselective absorption conditions, the adsorption equilibrium time
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31 and pH, two of the most important factors, were optimized. The results of the
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33 experiments are shown in Figure 7. Figure 7(A) shows that after interaction with the
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35 β -CDEP-modified Fe_3O_4 microspheres, the D-/L-tryptophan absorbance decreased
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37 significantly. A longer adsorption equilibrium time allows the microspheres to absorb
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39 more tryptophan; however, the absorbance only decreased slightly after 1 h. The
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41 optimum adsorption equilibrium time was therefore 1 h. The effect of buffer pH on
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43 the adsorption of D-/L-tryptophan by the β -CDEP-modified Fe_3O_4 microspheres was
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45 also optimized, as shown in Figure 7(B). The results indicate that the optimum pH
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47 was 6, near the isoelectric point of D-/L-tryptophan (pH 5.89). The absorption capacity
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49 was maximum at this pH. This is probably because of electrostatic interactions
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51 between tryptophan and the microspheres, leading to the maximum capacity.
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4 Under the optimum absorption conditions, the supernatant solution was
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6 quantitatively estimated using CE analysis. The results of the experiments are shown
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8 in Figure 8. Before the interactions with β -CDEP-modified Fe_3O_4 microspheres, the
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10 two enantiomers of DL-tryptophan had equal peak areas. After treatment with 100 mg
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12 of β -CDEP-modified microspheres, the peak areas of D-tryptophan and L-tryptophan
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14 both decreased sharply. The same results were obtained with 200 or 300 mg of
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16 β -CDEP-modified Fe_3O_4 microspheres. However, the peak areas of D-tryptophan were
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18 higher than those of L-tryptophan during interactions with β -CDEP-modified Fe_3O_4
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20 microspheres, which suggest that more L-tryptophan was absorbed on the
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22 β -CDEP-modified Fe_3O_4 microspheres. In addition, calibration curves for
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24 D-tryptophan and L-tryptophan were used to evaluate the supernatant enantiomeric
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26 excesses. The calibration curves were $y = (3.91 \times 10^5) x + (1.37 \times 10^4)$, $r = 0.9988$ for
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28 D-tryptophan, and $y = (3.86 \times 10^5) x + (1.56 \times 10^4)$, $r = 0.9986$ for L-tryptophan. The
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30 supernatant enantiomeric excess of DL-tryptophan was 8.2%, 10.8%, and 44.2% after
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32 interaction with 100, 200, and 300 mg, respectively, of β -CDEP-modified Fe_3O_4
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34 microspheres. These results clearly show that the β -CDEP-modified Fe_3O_4
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36 microspheres have some stereoselective ability for the enantiomers.
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46 **4. Conclusions**

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48 In this study, a β -CDEP was prepared and used as the surfactant in the one-pot
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50 hydrothermal synthesis of β -CDEP-modified Fe_3O_4 microspheres. The size of the
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52 functionalized magnetic microspheres was mainly influenced by the amount of
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54 β -CDEP. Various characteriation methods were used to confirm β -CDEP modification
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4 of the magnetic microsphere surfaces. The results indicated that the functionalized
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6 magnetic microspheres are spherical and have high saturation. Stereoselective
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8 absorption experiments using DL-tryptophan as a model indicated that the
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10 β -CDEP-modified Fe₃O₄ microspheres showed chiral discrimination, and could be
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12 used as a stereoselective absorbent for pharmacological and biomedical research.
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15 16 **Acknowledgements**

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39 **Figures and figure captions**

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41 **Figure 1** Schematic illustration for synthesis of β -CDEP and β -CDEP-modified Fe_3O_4
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43 microspheres, and its stereoselective absorption of DL-tryptophan
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46 **Figure 2** TEM images of β -CDEP-modified Fe_3O_4 microspheres with different
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48 amounts of β -CDEP: (A) 0.2, (B) 0.4, (C) 0.6, and (D) 0.8 g; reaction time: 8 h
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51 **Figure 3** TEM images of β -CDEP-modified Fe_3O_4 microspheres obtained at different
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53 reaction times: (A) 4, (B) 16, (C) 24, and (D) 32 h; amount of β -CDEP added: 0.4 g
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56 **Figure 4** TEM and SEM images of (A) and (B) Fe_3O_4 microspheres, and (C) and (D)
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4 β -CDEP-modified Fe_3O_4 microspheres

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6 **Figure 5** Properties of (a) Fe_3O_4 microspheres and (b) β -CDEP-modified Fe_3O_4
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8 microspheres: (A) XRD patterns, (B) FT-IR spectra, (C) Raman spectra, and (D)
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10 magnetization hysteresis loops

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13 **Figure 6** TGA curves of (a) Fe_3O_4 and (b) β -CDEP-modified Fe_3O_4 microspheres

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16 **Figure 7** Optimization of (A) adsorption equilibrium time and (B) pH

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19 **Figure 8** CE separation (A) and peak area (B) of DL-tryptophan after interaction with
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21 different amounts β -CDEP-modified Fe_3O_4 microspheres: (a) 0, (b) 100, (c) 200, and
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23 (d) 300 mg. Separation conditions: capillary, 50.2 cm \times 50 μm id (40.2 cm to the
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25 detector); detection wavelength 214 nm; sample injection, 0.5 psi for 3 s; applied
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27 voltage, 25 kV; running buffer, 100 mM H_3PO_4 – NaH_2PO_4 (pH 2.5), 40 mM α -CD
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31 **Figure S1** FT-IR spectrum of (a) β -CD and (b) β -CDEP

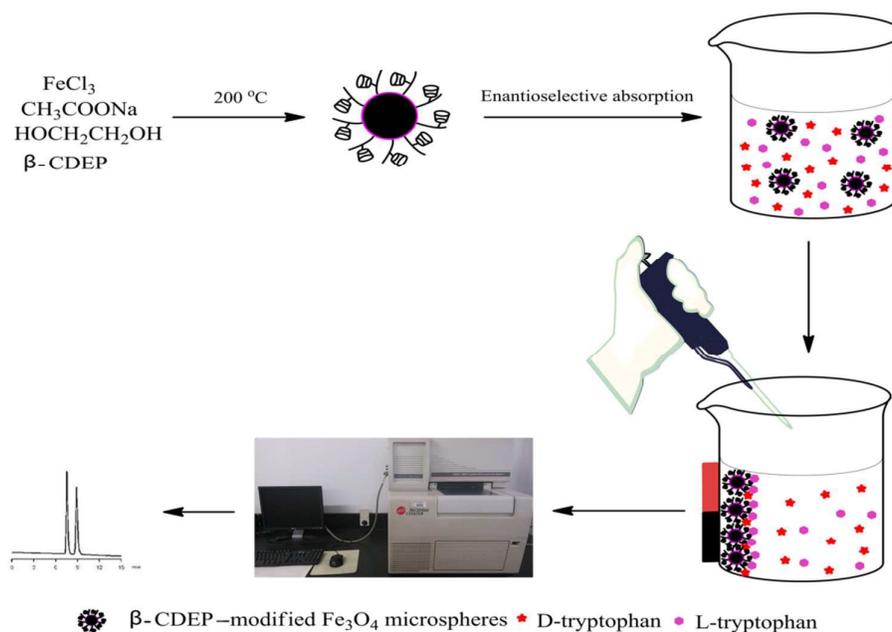
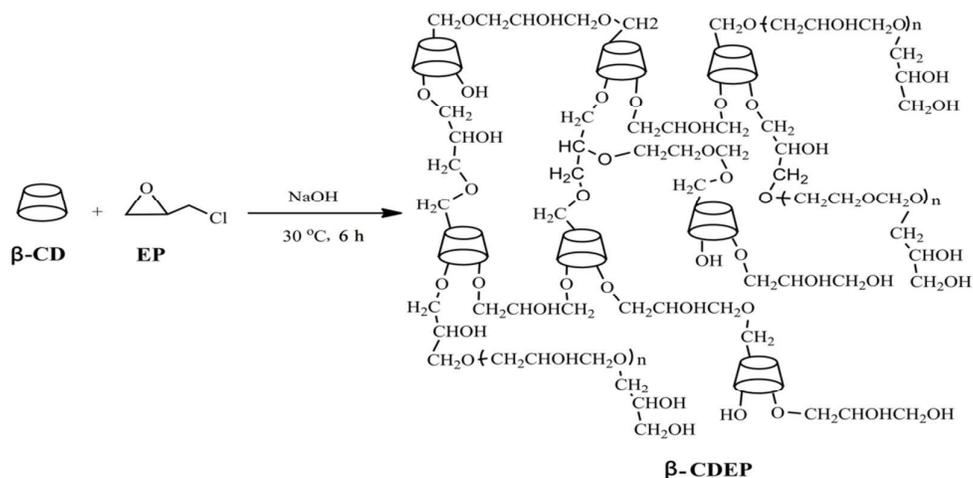
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34 **Figure S2** Contents of iron and carbon element in β -CDEP-modified Fe_3O_4
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36 microspheres by EDX spectroscopy analysis
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Graphical Abstract**Facile One-Pot Synthesis of β -Cyclodextrin-Polymer-Modified Fe_3O_4** **Microspheres for Stereoselective Absorption of Amino Acids Compounds**

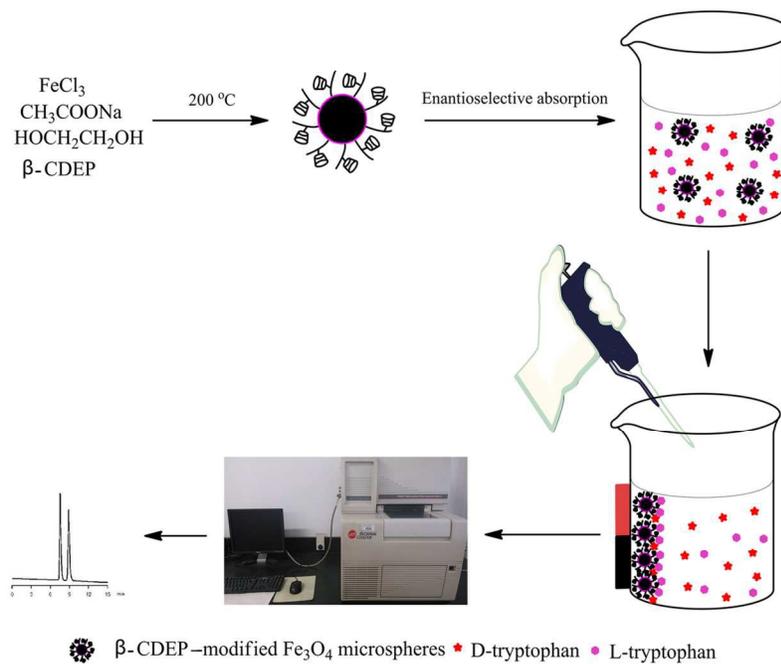
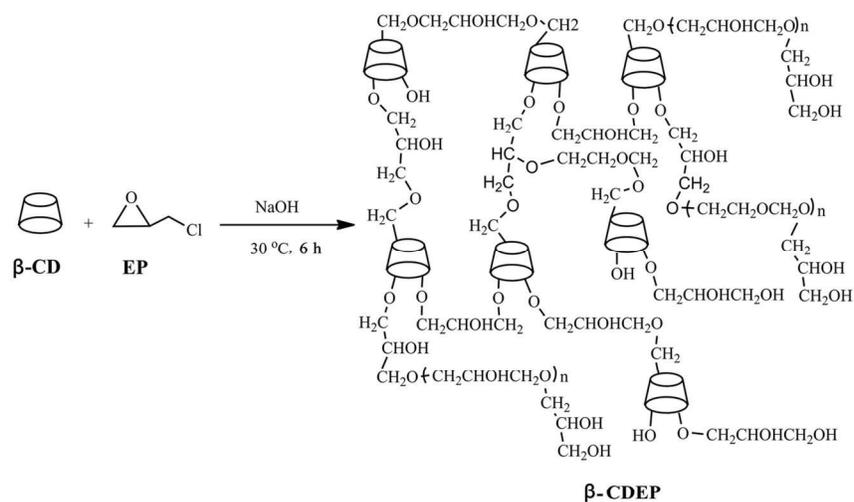
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Analysis, Beijing University of Chemical Technology, Beijing 100029, P. R. China.

Schematic illustration for synthesis of β -CDEP and β -CDEP-modified Fe_3O_4

microspheres, and its stereoselective absorption of DL-tryptophan



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Schematic illustration for synthesis of $\beta\text{-CDEP}$ and $\beta\text{-CDEP}$ -modified Fe_3O_4 microspheres, and its stereoselective absorption of DL-tryptophan
117x164mm (300 x 300 DPI)

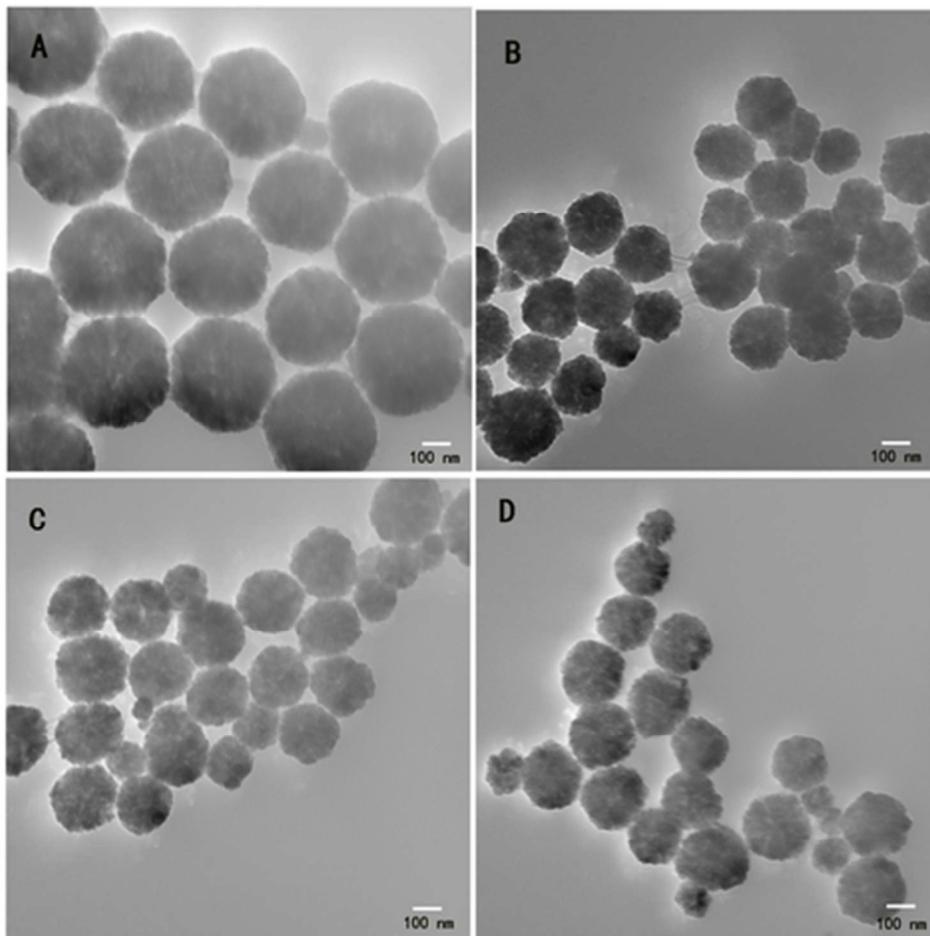


Figure 2 TEM images of β -CDEP-modified Fe_3O_4 microspheres with different amounts of β -CDEP: (A) 0.2, (B) 0.4, (C) 0.6, and (D) 0.8 g; reaction time: 8 h
39x39mm (300 x 300 DPI)

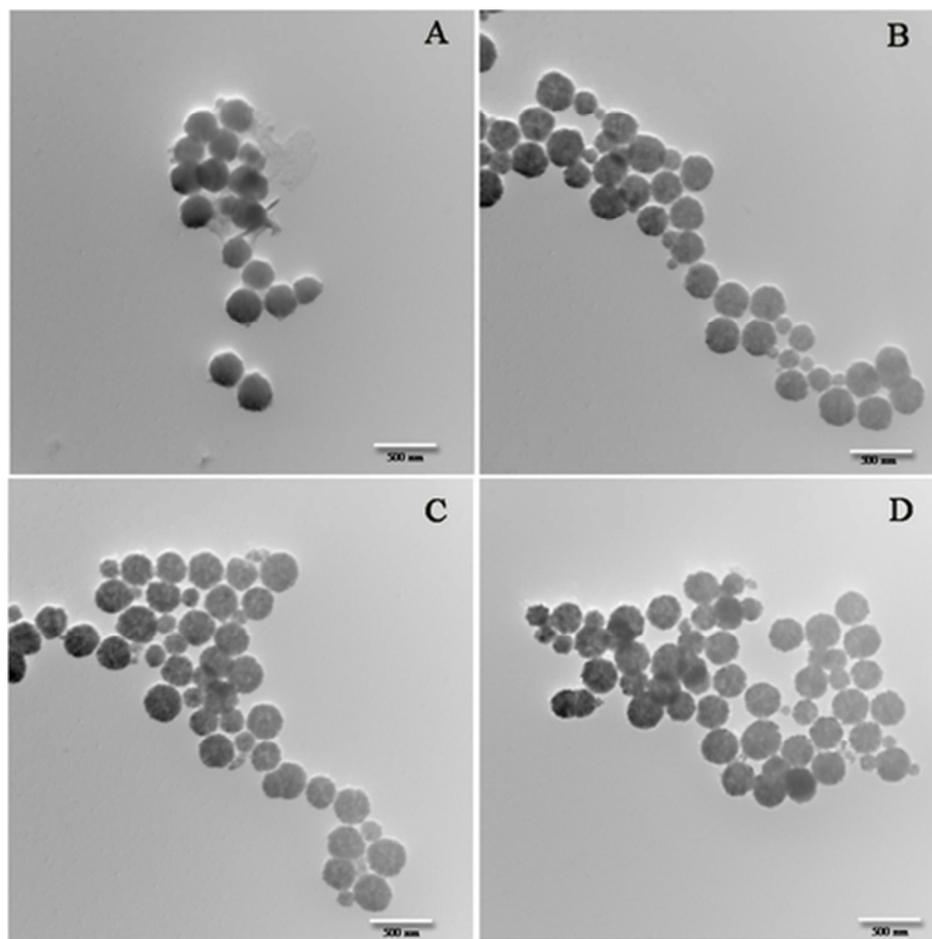


Figure 3 TEM images of β -CDEP-modified Fe_3O_4 microspheres obtained at different reaction times: (A) 4, (B) 16, (C) 24, and (D) 32 h; amount of β -CDEP added: 0.4 g $39 \times 39 \text{ mm}$ (300 x 300 DPI)

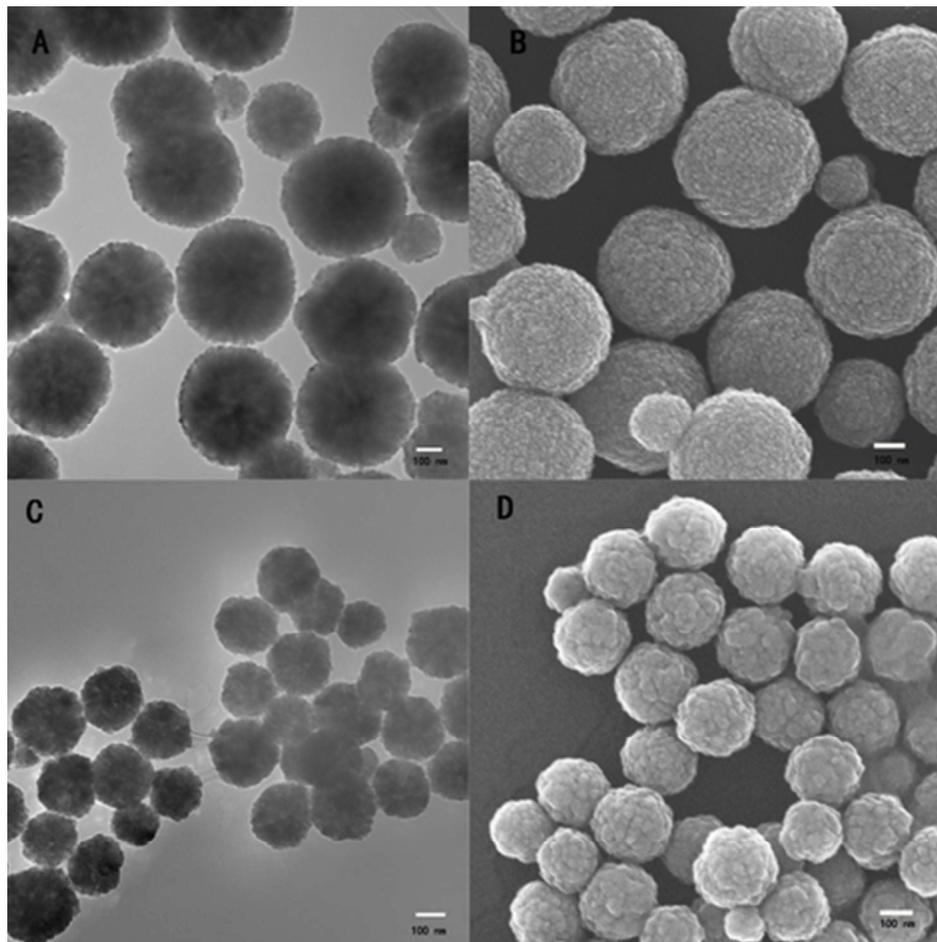


Figure 4 TEM and SEM images of (A) and (B) Fe₃O₄ microspheres, and (C) and (D) β-CDEP-modified Fe₃O₄ microspheres
39x39mm (300 x 300 DPI)

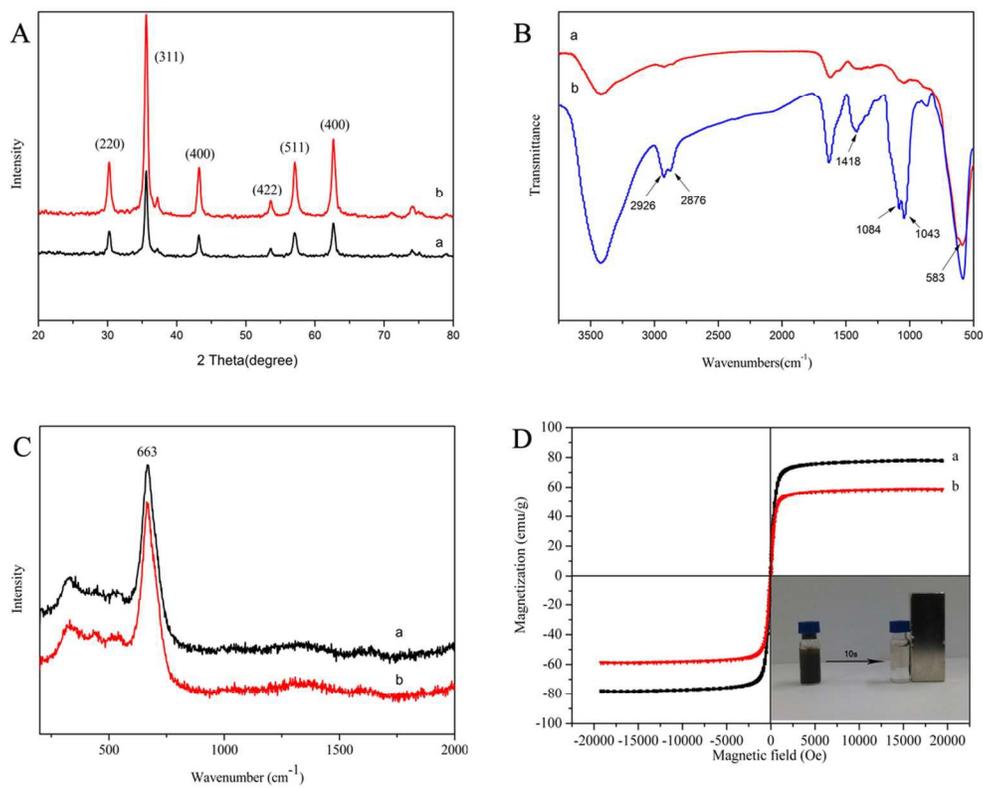


Figure 5 Properties of (a) Fe₃O₄ microspheres and (b) β-CDEP-modified Fe₃O₄ microspheres: (A) XRD patterns, (B) FT-IR spectra, (C) Raman spectra, and (D) magnetization hysteresis loops 99x80mm (300 x 300 DPI)

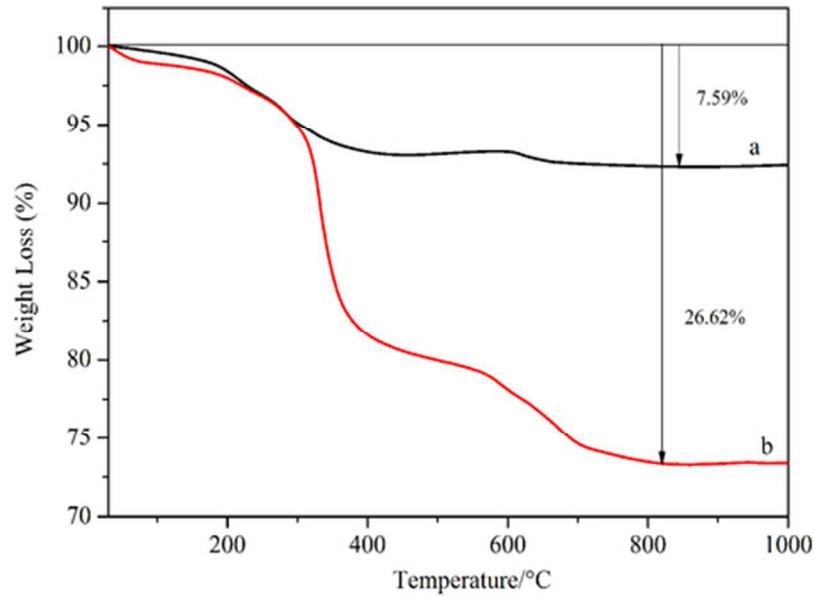


Figure 6 TGA curves of (a) Fe₃O₄ and (b) β-CDEP-modified Fe₃O₄ microspheres 49x35mm (300 x 300 DPI)

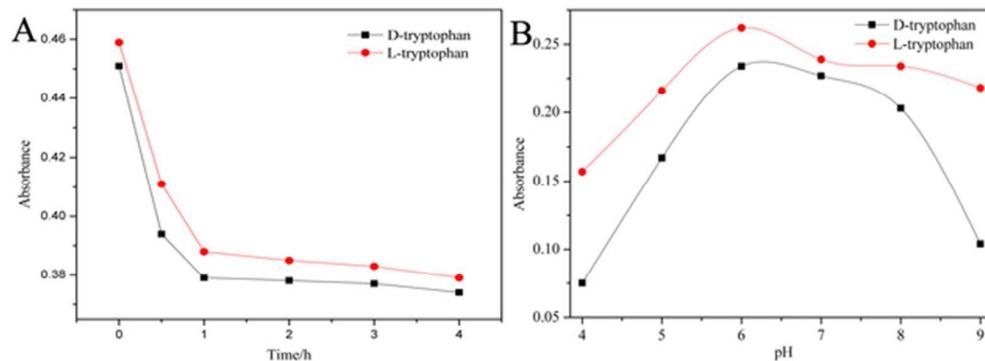


Figure 7 Optimization of (A) adsorption equilibrium time and (B) pH
54x19mm (300 x 300 DPI)

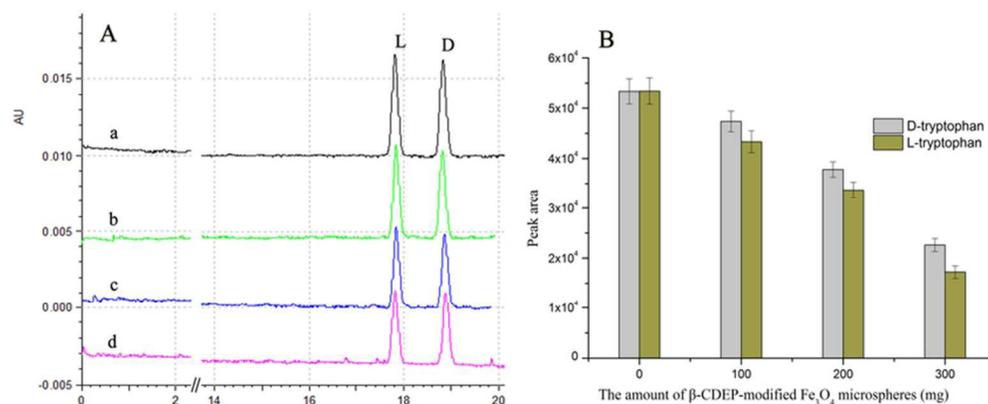


Figure 8 CE separation (A) and peak area (B) of DL-tryptophan after interaction with different amounts β -CDEP-modified Fe_3O_4 microspheres: (a) 0, (b) 100, (c) 200, and (d) 300 mg. Separation conditions: capillary, 50.2 cm \times 50 μm id (40.2 cm to the detector); detection wavelength 214 nm; sample injection, 0.5 psi for 3 s; applied voltage, 25 kV; running buffer, 100 mM H_3PO_4 - NaH_2PO_4 (pH 2.5), 40 mM α -CD 71 \times 30mm (300 \times 300 DPI)

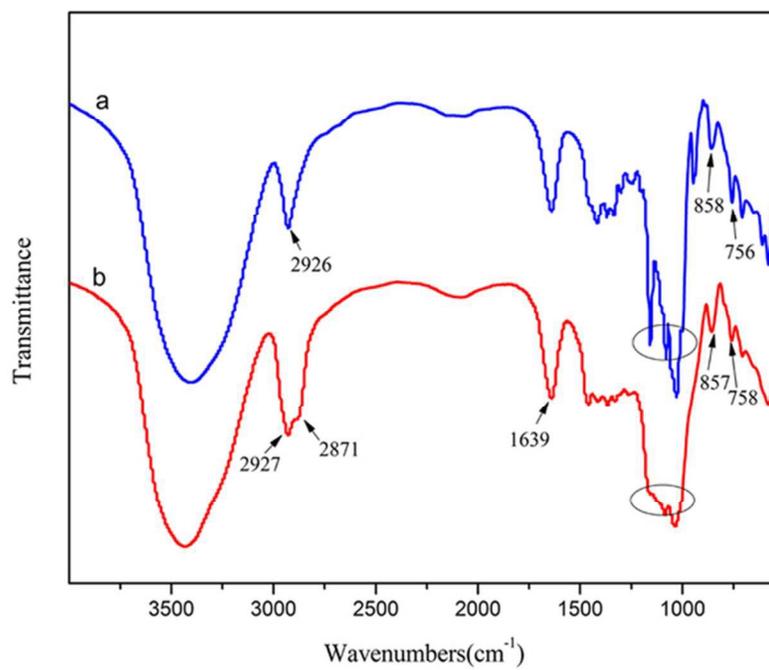


Figure S1 FT-IR spectrum of (a) β -CD and (b) β -CDEP
64x49mm (300 x 300 DPI)

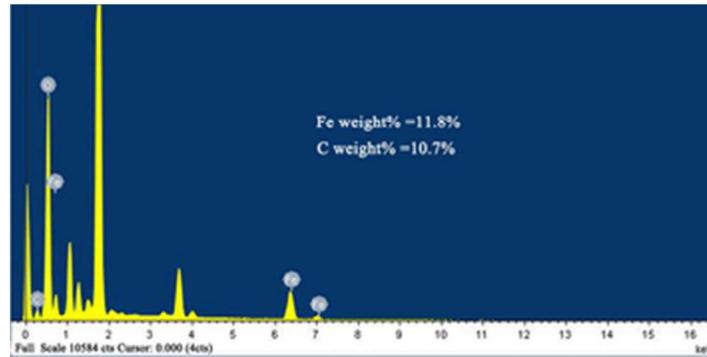


Figure S2 Contents of iron and carbon element in β -CDEP-modified Fe₃O₄ microspheres by EDX spectroscopy analysis
29x14mm (300 x 300 DPI)