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Facile solvothermal synthesis of plate-like submicron NaNbO₃ particles†

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Plate-like particles of orthorhombic NaNbO₃ were obtained via a solvothermal reaction using a methanol/ethanol mixed solvent, in contrast to the formation of cubic NaNbO₃ particles from methanol alone. Control of the submicron NaNbO₃ particle morphology was achieved by simply changing the solvent, suggesting the role of ethanol in suppressing the growth in one direction.

The discovery of the Honda–Fujishima effect, *i.e.*, the decomposition of water by titanium dioxide (TiO₂) photocatalysis, prompted researchers to investigate the fundamental properties and practical applications of photocatalysts.^{1–4} Titanium oxide (TiO₂) has been widely studied because of its high activity, photo-induced hydrophilicity utilized for the self-cleaning effect, and low cost.^{1–4} Additionally, TiO₂ is well-known as a white pigment^{2,5–7} that requires submicron-sized particles to achieve its hiding power,^{7,8} which is enhanced when the particle shape is platy.⁹ One drawback of TiO₂ as a white pigment is its photocatalytic activity, which causes degradation of fabrics and resins.^{1,2} The photo-induced hydrophilicity of sodium niobate (NaNbO₃) was first

discovered by Katsumata and co-authors,^{10,11} and NaNbO₃ shows potential as a photocatalyst, though with weaker activity than TiO₂,¹⁰ and as a white pigment. The former case is promising for investigating the mechanisms of photo-induced hydrophilicity suppressed by photo-oxidation, while the latter case has high expectations for the particle shape and size of NaNbO₃, which possesses a perovskite-type (ABO₃) structure with an orthorhombic unit cell.¹² Well-defined cubic particles are thus typically obtained.^{12–22} Submicron particles are prepared by solvothermal syntheses using synthesized niobium pentoxide (Nb₂O₅) and methanol as the raw materials.^{16,17} In contrast, micron-sized and/or aggregated plate-like NaNbO₃ particles are prepared *via* hydrothermal syntheses^{20–24} or topochemical ion exchange reactions of Bi_{2.5}Na_{3.5}Nb₅O₁₈, an Aurivillius phase layered perovskite, in molten sodium salts.^{25–27} Submicron NaNbO₃ particles with a plate-like morphology are advantageous not only for photocatalytic activity through exposed surface design but also for higher hiding power in white pigment applications.

In this study, we devoted special attention to the facile preparation of plate-like submicron NaNbO₃ particles. The products were prepared by a modified version of the procedure reported in previous studies.^{18,19} After dispersing 500 mg of Nb₂O₅ (obtained from Kojundo Chemical Laboratory Co., Ltd.) in 25 mL of methanol (MeOH)/ethanol (EtOH) mixed solvent (1:10 vol%), the dispersion was mixed with 5 mL of sodium hydroxide (NaOH) aqueous solution (10 mol L^{−1}). The obtained dispersion was placed in a Teflon vessel with a stainless jacket and then heated at 180 °C for 6, 24, or 48 h. After the reaction, the resultant solids were obtained by centrifugation, exhaustively washed with distilled water and methanol, and then dried at 80 °C for 1 h, to form the products denoted herein as NaNbO₃-(1Me+10Et)-6h, NaNbO₃-(1Me+10Et), and NaNbO₃-(1Me+10Et)-48h, respectively. For comparison, these procedures with a reaction time of 24 h were applied to cases using 25 mL of MeOH, EtOH, or MeOH/EtOH mixed solvent (1:4 vol%) instead of the MeOH/EtOH mixed solvent (1:10 vol%) to

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Fig. 1 shows XRD patterns for Nb₂O₅ and the products. All the patterns (Fig. 1b-d) show diffraction lines attributed to

Notably, the plate-like particles form at a relatively early state of the reaction as suggested in the FE-SEM image of $\text{NaNbO}_3\text{-(1Me+10Et)-6h}$, which shows smaller and thinner plate-like particles than those of $\text{NaNbO}_3\text{-(1Me+10Et)}$ (Fig. 2c and S2a†). The plate size reaches a maximum at about 24 h, since there are no major differences in the particle size range or shape observed between the FE-SEM images of $\text{NaNbO}_3\text{-(1Me+10Et)}$ and $\text{NaNbO}_3\text{-(1Me+10Et)-48h}$ (Fig. 2c and S2b†). When the MeOH/EtOH ratio in the mixed solvent was changed from 1:9 to 1:4 vol%, the thickness of the plate-like particles increased from 20–80 nm to 50–250 nm, as shown in the FE-SEM images of $\text{NaNbO}_3\text{-(1Me+10Et)}$ and $\text{NaNbO}_3\text{-(1Me+4Et)}$ (Fig. 2c and S2c†). Thus, the thickness of plate-like particles can be controlled by the reaction time or the MeOH/EtOH mixing ratio. In contrast, an increase in the amount of Nb_2O_5 as a raw material causes the formation of cube-like particles as exhibited in the FE-SEM image of $\text{NaNbO}_3\text{-(1Me+10Et)-5g}$, which is similar to $\text{NaNbO}_3\text{-Me-5g}$ (Fig. S2d and e†). Cube-like particles also form when the reaction temperature or the NaOH concentration is decreased, based on the FE-SEM images of $\text{NaNbO}_3\text{-(1Me+10Et)-150}^\circ\text{C}$ and $\text{NaNbO}_3\text{-(1Me+10Et)-low-NaOH}$ (Fig. S2f and g†). Based on these results, crystal growth in certain directions is suppressed for cubic NaNbO_3 particles under the reaction conditions that form plate-like particles. Feasible mechanisms are discussed below.

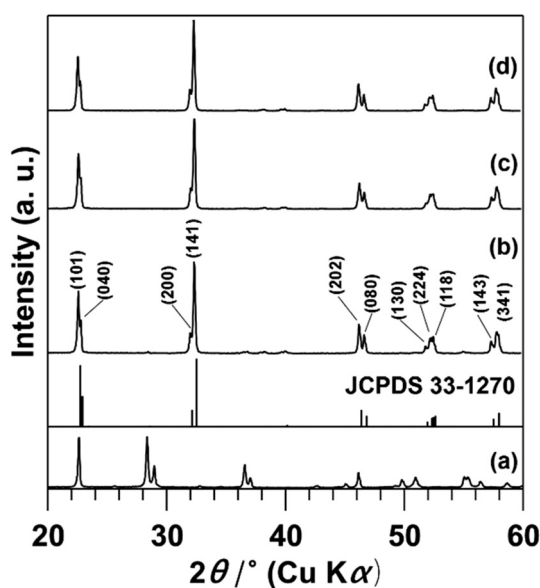


Fig. 1 XRD patterns for (a) Nb_2O_5 , (b) $\text{NaNbO}_3\text{-Me}$, (c) $\text{NaNbO}_3\text{-(1Me+10Et)}$, and (d) $\text{NaNbO}_3\text{-Et}$.

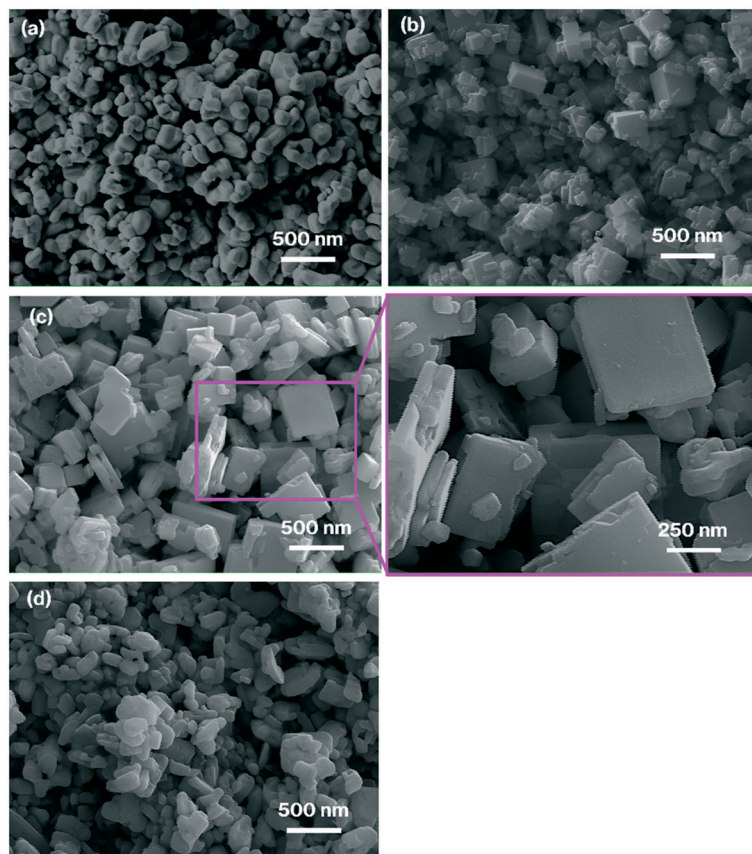


Fig. 2 FE-SEM images of (a) Nb_2O_5 , (b) $\text{NaNbO}_3\text{-Me}$, (c) $\text{NaNbO}_3\text{-(1Me+10Et)}$, and (d) $\text{NaNbO}_3\text{-Et}$.

It is well-known that hydrothermal reactions of the orthorhombic phase of Nb_2O_5 in the presence of a strong base generate cubic NaNbO_3 with the same phase, with sizes of 50 nm–20 μm ,^{15–22} while those in the 50–200 nm range are highly aggregated²² and are prepared using relatively small amounts of Nb_2O_5 and dilute NaOH solution.¹⁴ In addition, cubic particles of NaNbO_3 typically form *via* fibrous sodium

niobate hydrate ($\text{Na}_2\text{Nb}_2\text{O}_6 \cdot n\text{H}_2\text{O}$) as the intermediate.^{16,17,20,22} In the literature, possible mechanisms for converting fiber- into cubic-particles have been presented,¹⁶ but there is scant direct evidence for the process involved. Unfortunately, to the best of our knowledge, there have been no reports on the formation of fibrous sodium niobate hydrate ($\text{Na}_2\text{Nb}_2\text{O}_6 \cdot n\text{H}_2\text{O}$) in solvothermal syntheses using alcohols. In addition, rod-like and orthorhombic NaNbO_3 particles have been synthesized hydrothermally, however, detailed formation mechanism is also absent.²² A prior study found that methanol, with a lower dielectric constant than water, affected the raw material solubility for the solvothermal syntheses of NaNbO_3 as follows,¹⁹ a large number of nuclei form, and the crystal growth is retarded when methanol is used instead of water, causing a decrease in the maximum sizes of cubic NaNbO_3 particles from 600 nm to 2 μm to 100–300 nm.¹⁹ As mentioned above,¹⁷ the particle size of Nb_2O_5 is a possible factor to determine its solubility in a strongly basic solvent. The size of the Nb_2O_5 particles used in the previous studies was 100–500 nm as judged from the FE-SEM images.¹⁹ This size range is similar to that of the present Nb_2O_5 particles, although smaller particles are also present, as shown in the SEM image (Fig. 2a). Therefore, the present results for $\text{NaNbO}_3\text{-Me}$ in the 50–500 nm range (Fig. 2b) are mostly consistent with previously reported values^{18,20} and show that the size distribution of cubic

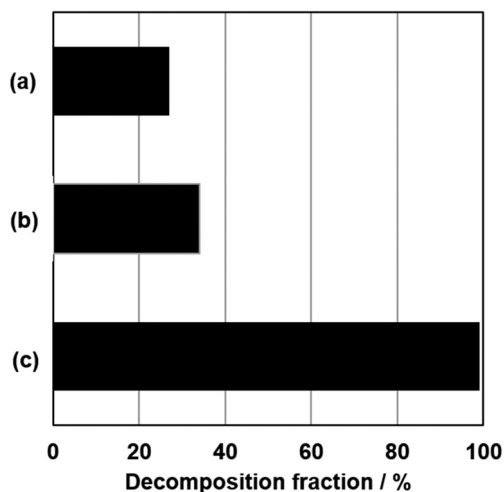


Fig. 3 MB decomposition fraction for (a) $\text{NaNbO}_3\text{-Me}$, (b) $\text{NaNbO}_3\text{-(1Me+10Et)}$, and (c) P25.



NaNbO₃ particles is wider than the reported values.¹⁷ In the previous reports on the hydrothermal synthesis of plate-like NaNbO₃ particles in the 200 nm to 1 μm range,^{20–22} aggregated particles form at relatively short reaction times, whereas longer reaction times generate cubic NaNbO₃ particles. Plate-like particles likely form at an early stage of the hydrothermal synthesis, and the growth rate in the direction to convert plate-like particles into cubic particles seems to be rapid. Judging from the SEM images of the plate-like particles obtained by hydrothermal synthesis,^{20–22} they are thinner than those in the present study using solvothermal synthesis (Fig. 2b and c). In the present study, plate-like orthorhombic NaNbO₃ particles form when ethanol is used as the solvent. The dielectric constant of ethanol is lower than that of methanol.²⁷ In addition, the dielectric constant of a mixture of methanol and ethanol decreases with an increasing ethanol content.²⁹ Based on the aforementioned discussion on the solvothermal synthesis of NaNbO₃, the rapid formation and preservation of plate-like particles, and the decrease in their thickness with an increasing ethanol content in the mixed solvent shown in the FE-SEM images (Fig. 2c and S2a–c†),¹⁹ ethanol likely acted to retard the crystal growth more compared to methanol. The unit cell of orthorhombic NaNbO₃ is longer in one direction than in the other directions, *i.e.*, four NbO₆ octahedra bridged *via* the vertices are longer in one direction.^{12,30,31} Based on the crystal structure of NaNbO₃ determined in a previous study,¹² the electron density in the longer direction for orthorhombic NaNbO₃ is lower than that in other directions.¹² Additionally, step- and kink-like structures³⁰ are present on the surfaces of the plate-like particles of NaNbO₃–(1Me+10Et) (Fig. 2c). Therefore, the crystal growth of NaNbO₃ in the ethanol and methanol mixture is likely to be suppressed in certain directions, causing the formation of plate-like particles. The plate-like particles in the present study are thus unlikely to grow into cubic particles, which is consistent with the formation of cube-like particles with increasing amount of raw material that could cause particle to grow in the thickness direction (Fig. 2c and S2d†). In addition, a decrease in the reaction temperature and base concentration may retard the growth of plate-like particles in the lateral direction, thus forming cube-like particles (Fig. 2c and S2f and g†). Such growth suppression in one direction could be utilized in further studies on the design and control of both the thickness and the lateral size of particles with a plate-like morphology.³² In addition, compared to the ethanol and methanol mixture, a larger number of nuclei and a lower solubility of Nb₂O₅, which leads to less availability of the Nb source, may likely cause the formation of smaller and irregular plate-like particles when ethanol is used solely as the solvent. A decrease in the particle size of NaNbO₃ by ethanol addition is feasible judging from previous reports,^{18,19,33} although the experimental conditions including the niobium sources in these previous studies are not identical. In addition, the particle size in other ABO₃ perovskites, such as potassium niobate (KNbO₃) and

barium titanate, prepared by solvothermal synthesis increases by changing the solvent from methanol to ethanol.^{34,35} Thus, reports on the solvothermal syntheses of other ABO₃ perovskites including those using a mixture of methanol and ethanol^{36,37} are not very helpful for clarifying the growth mechanisms involved in the present study. Interestingly, although in previous studies the particle morphology of KNbO₃ changed very little when using a mixed solvent,³⁴ in the present study, the NaNbO₃ particle shape was successfully changed from cubic to plate-like. Note that there are non-linear relationships between specific solvent parameters for methanol–ethanol mixtures and the methanol or ethanol content.²⁹ Therefore, the effects of methanol–ethanol mixed solvents on the morphology of NaNbO₃ particles are worth further investigating, and it is thought that fibrous sodium niobate hydrate (Na₂Nb₂O₆·*n*H₂O) could play a role. Nevertheless, the cubic- and plate-like NaNbO₃ particles identified in the present study, exhibiting photo-induced properties, may find practical applications.^{10,11,38–40} The photocatalytic activity of plate-like NaNbO₃ could be especially dependent on its morphology because there is a relationship between the MB decomposition fraction and the BET surface area for cubic- and plate-like NaNbO₃, despite the lower water dispersibility of plate-like NaNbO₃ (Fig. S3†). Such studies are ongoing in our laboratory, and the results will be reported in due course.

In summary, we have demonstrated the formation of platy submicron-sized NaNbO₃ particles *via* solvothermal synthesis using a methanol/ethanol mixed solvent (1:10 vol%). The results of the present study could potentially lead to a method for producing a wide range of perovskite compounds⁴¹ with a plate-like morphologies.

Author contributions

Shingo Machida: conceptualization, investigation, data curation, writing – original draft, preparation, and project administration; Shoma Niwa: data curation; Sho Usuki: writing – review and editing; Kazuya Nakata: writing – review and editing; Makoto Ogawa: writing – review and editing; Atsuo Yasumori: project administration; Ken-ichi Katsumata: conceptualization, writing – review and editing, and supervision.

Conflicts of interest

The authors declare no conflicts of interest.

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