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Kinetic modeling of ammonia and hydrogen dissociative co-adsorption on iron surface and its effect on hydrogen embrittlement

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We study the mitigation of environmental hydrogen embrittlement of iron by ammonia impurities in the hydrogen gas using combined theoretical and experimental methods. The competitive and dissociative co-adsorption of gaseous ammonia and gaseous hydrogen on the iron surface was investigated using density functional theory. The surface adsorption and decomposition of ammonia, as well as the ammonia partial pressure, were considered as influential factors contributing to the control of atomistic hydrogen uptake into the material. To elucidate the mechanism of ammonia competing with hydrogen on the iron surface and of ammonia mitigating hydrogen embrittlement, we develop kinetic modeling that can estimate the reaction rate and the dynamic surface coverage of different adsorbed species on the iron surface. The reaction rates for hydrogen and ammonia co-adsorption and dissociation were calculated using transition state theory combined with the Langmuir adsorption model, and a fracture toughness test was conducted to validate theoretical results. The adsorption rate of ammonia on iron is significantly higher compared to hydrogen, thus, ammonia hinders the hydrogen adsorption on the iron surface. However, partial pressure dependent ammonia decomposition also provides hydrogen atoms, which induce hydrogen embrittlement. The theoretical results of this study were supported well by experimental fracture toughness test results.

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1. Introduction

The combination of environmental and economic factors led to the wider adoption of hydrogen as an energy source and energy storage compound. The abundance of renewable energy sources combined with steam electrolyzes could successfully convert renewable energy into chemical fuel (H_2) that can be stored and transported over long distances. Hydrogen can be utilized in the chemical industry, in fuel cells for stationary and mobile generation of electricity, and in combustion turbines on its own or in mixtures with hydrocarbons. However, hydrogen causes degradation of material strength of metal components such as storage containers and pipelines, which is generally known as hydrogen embrittlement (HE) of metals. HE is caused by the diffusion of hydrogen atoms into the metal lattice, leading to the formation of brittle hydride phases,¹ weakening

of metal bonds,² enhancement of localized plasticity,³ and so on resulting in lower resistance to fracture, which can cause sudden and catastrophic failure. HE manifests as ductility loss in the tensile tests, fatigue crack growth acceleration, and fracture toughness reduction.^{4–8} In the gaseous hydrogen environment, hydrogen uptake from the environment into the material is the first step for HE of iron (Fe) and steel. In the process of hydrogen uptake at room temperature, the dissociation of hydrogen molecules into hydrogen atoms is assisted by catalysis of the iron surface.⁹ In this context, if the catalysis of the Fe surface is suppressed by surface catalytic poisons the HE could be significantly delayed.^{10–16} The strategy of adding ppm level gaseous impurities to the hydrogen gas to mitigate the HE is attracting more attention because the impurity mitigation strategy allows us to use the existing steel pipelines and storage vessels utilized for natural gas without the construction of expensive, hydrogen resistant infrastructure. For instance, the well-established natural gas pipeline could be employed for hydrogen gas transportation. The impurity mitigation strategy has the potential to accelerate the adoption of hydrogen energy at reduced cost. Nagao *et al.* experimentally demonstrated that exposure of the SCM435 low-alloy steel, whose surface is covered by a natural oxide layer, to 120 MPa H_2 gas at room

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In this context, we focused on ammonia (NH_3) because it does not imply industrial safety issues and does not have a poisoning effect on the catalytic activity of platinum. However, the number of studies on the effect of NH_3 on HE is very limited. Srikrishnan *et al.* reported that NH_3 mitigated hydrogen-assisted crack growth of iron.²⁵ They carried out the crack growth experiment of 4340 steel under H_2 gas and H_2 gas mixed with 50 ppm in volume (vppm) NH_3 at 330 Pa of gas pressure, the result showed that the 50 vppm NH_3 significantly reduced the crack growth speed compared with that in the pure H_2 . On the other hand, NH_3 induces stress corrosion cracking, which is one of the forms of hydrogen embrittlement.²⁶ Also, degradation of the tensile strength properties is induced in the NH_3 environment.²⁷ Thus, the effect of NH_3 on HE is

In this work, we use first-principle methods to investigate the co-adsorption of NH_3 and H_2 on the iron Fe(110) surface, including NH_3 molecular adsorption, NH_3 decomposition, and its competition with H_2 dissociation. We investigated the NH_3 adsorption rate and decomposition rate based on the transition state theory. Furthermore, we investigate the effect of preadsorbed NH_3 on the H_2 dissociation. Those processes are significant factors that control the NH_3 and H coverage on iron surface. We established a kinetic model to calculate the coverage of NH_3 , NH_3 -derived species, and H_2 -derived H atoms on the Fe surface and investigated the NH_3 partial pressure effect on the NH_3 -derived H atom coverage. In addition, we performed a fracture toughness test of JIS SCM440 Cr–Mo steel in H_2 , NH_3 and H_2 mixture, NH_3 and N_2 mixture, and N_2 gases under gas pressure were 0.1 MPa in order to validate the calculation results. This material suffered from hydrogen embrittlement.

2.1 Theory

Periodic DFT was performed using Numerical Atomic Orbitals (NAO) implemented in Quantum ATK.²⁸ The method is based on quantum mechanics principles and can be used to investigate the structural and electronic properties of materials.²⁹ The GGA Perdew–Burke–Ernzerhof (PBE) exchange–correlation functional was applied using Fritz-Haber-Institute (FHI) pseudopotentials. Electron energies were converged to 10^{-6} eV using double zeta polarized (DZP) basis set for all valence electrons. All calculations were spin polarized. The calculations were performed with Monkhorst–Pack k -point mesh of $8 \times 8 \times 8$ (properly describe the properties of one unit cell for the BCC bulk iron lattice) and $4 \times 4 \times 1$ for the Fe(110) terminated iron

slab. The geometry relaxation was performed until the forces converged to values below $0.05 \text{ eV } \text{\AA}^{-1}$. For bulk systems, relaxation was performed for the cell volume, cell shape, and atomic positions. For slab models, relaxation was performed for the atomic positions only. Slabs were constructed using 6 alternating iron layers. The coordinates of the atoms in the middle two layers were fixed, while the coordinates of the top two and bottom two were fully relaxed. Activation barriers for various reaction mechanisms were obtained using the climbing image-nudged elastic band method (CI-NEB). In the process of NEB calculations, eight to ten images were used between the starting and the ending geometries of reactions. Adsorption energies and activation barriers are reported as 0 K DFT total energies without free-energy corrections. This pragmatic approximation is widely used in surface reaction studies³⁰ (Exploring CO_2 hydrogenation to methanol at a CuZn-ZrO_2 interface *via* DFT calculations). These assumptions may not strictly hold for NH_3/H co-adsorption on $\text{Fe}(110)$; however, within the coverage range examined (11–33%), this approximation is widely used and adequate for trend-level comparisons. Moreover, dissociative H_2 adsorption is treated with the standard $\sqrt{p(\text{H}_2)}$ dependence to reflect its two-site requirement. Coverage-dependent DFT energetics (Tables 3 and 5) partially account for lateral interactions by parameterizing rate/equilibrium constants at explicit coverages. Potential refinements (*e.g.*, Fowler–Guggenheim/Temkin isotherm) are discussed in the SI-S1.

In this study, the vibrational frequencies of normal modes of the decomposition reaction of NH_3 and dissociation reaction of H_2 were calculated by combining the dynamical matrix and vibrational mode calculation of Quantum ATK. Initial and transition geometry were converged to 10^{-8} eV to ensure that the vibrational frequency calculation yields proper results because vibrational frequency calculation requires well-converged electron density. Each ion in the cell is then displaced by $\pm 0.01 \text{ \AA}$ in all directions of the cartesian vector, then a Hessian matrix was constructed from the force which shows how atoms react to displacement. Force derivative tolerance is set to $10^{-3} \text{ eV } \text{\AA}^{-1}$. Once the normal mode vibrational frequencies of the system were obtained, all data was (excluding the imaginary vibration of the transition state) divided by the product of the data from the initial geometry to obtain the attempt frequency.

$$A = \frac{\prod_{i=1}^{3N} \nu_i^{\text{O}}}{\prod_{i=1}^{3N} \nu_i^{\text{S}}} \quad (1)$$

Table 1 Chemical composition of SCM440 (mass%)

Fe	C	Si	Mn	P	S	Cu	Ni	Cr	Mo
Bal.	0.40	0.22	0.63	0.008	0.004	0.02	0.02	0.94	0.15

Table 2 Mechanical properties of SCM440

0.2% proof strength (MPa)	Ultimate tensile strength (MPa)	Elongation	Reduction of area	Vickers hardness
841	971	20%	54%	HV329

where $\prod_{i=1}^{3N} \nu_i^{\text{O}}$ is multiplying all vibrational frequency at initial configuration, $\prod_{i=1}^{3N} \nu_i^{\text{S}}$ is multiplying all vibrational frequency at transition state configuration (has one more imaginary frequency).

2.2 Experiment

The material used in this study was JIS SCM440 Cr–Mo low-alloy steel. The chemical composition is shown in Table 1. The mechanical properties after the heat treatments are shown in Table 2. The microstructure was tempered martensite with BCC lattice. The fracture toughness tests were carried out in accordance with the ASTM E 1820 standard. The NH_3 partial pressure was 1000 ppm and 10 000 ppm. The loading rate was 2.0×10^{-3} and $2.0 \times 10^{-5} \text{ mm s}^{-1}$. The temperature was 293 K. A detailed description of the fracture toughness test system and compact tension (CT) specimen is provided in the SI-S3. The authors have used the same test system to investigate the impurity mitigation effect on HE.

3. Result and discussion

3.1 Theory

We optimize the lattice of BCC iron and obtain a lattice constant of $2.82 \text{ \AA}$, which agrees with previous reports in the literature.³⁰ The surface optimization yields a slightly shorter distance between the first and second layers and a slightly longer distance between the second and third layers. First, we investigate the surface geometry and surface coverage by NH_3 molecules. The $\text{Fe}(110)$ surface provides three distinct adsorption positions for NH_3 molecules. Those positions include the top, bridge, and hollow sites. All initial geometries in the process of geometry optimization converge to top site of the $\text{Fe}(110)$ surface as shown in Fig. 1. We used different quantities of NH_3 molecules to cover the Fe surface, representing different coverage as shown in Fig. 2. We examined the adsorption energy of NH_3 on $\text{Fe}(110)$ to determine the effect of different surface coverages and it is summarized in Table 3. The adsorption energy of NH_3 on the $\text{Fe}(110)$ surface decreases with the increase of NH_3 coverage. This phenomenon is based on two reasons: (1) the pre-adsorbed NH_3 withdrew and localized electron density of the Fe surface, thus the electron density of the adjacent sites is no longer sufficient for the additional NH_3 adsorption; (2) the repulsive interactions between the NH_3 molecules. The most stable surface geometry is NH_3 molecules occupying top sites with coverage in the range of 11–33%.

To fully understand the effect of NH_3 on HE we investigated the decomposition of NH_3 with a relatively low NH_3 coverage (11%) on $\text{Fe}(110)$ surface as shown in Fig. 3 This NH_3 decomposition process consists of three distinct steps. During each



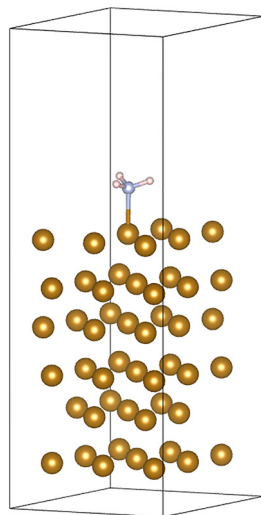


Fig. 1 Optimized geometry of NH_3 molecule adsorption geometry.



Fig. 2 Schematic presentation of ammonia coverage on Fe 110 surface.

step, NH_3 , NH_2 , and NH will release a hydrogen atom on the iron surface. The products of the NH_3 and hydrogen decomposition occupied different sites on the surface and consequently affected the surface coverage as shown in Table 4. When gas molecules interact with surfaces, they establish equilibrium with the surface products which is governed by the adsorption law, the reaction kinetics, and the partial pressure of the gas components. An increase in the gas partial pressure leads to an increase in the coverage of the adsorption products on the solid surface at a constant temperature.^{31–33} Therefore, to understand the effect of NH_3 partial pressure, a higher NH_3 coverage (25%) on the Fe(110) surface as shown in Fig. 4 (NH_3 decomposition on the iron surface at elevated coverage) was investigated. The summary of the activation energy barriers (E_a) of NH_3 decomposition in each step (initial geometry, transition geometry, and end geometry) is shown in Table 5. The E_a for the decomposition of NH_3 on the Fe(110) surface at 25% coverage is compared with that at 11% coverage. The first step of ammonia decomposition catalyzed by the Fe

surface is affected by an increase in the surface coverage of ammonia. Additionally, as ammonia molecules only interact with individual Fe atoms, the Fe surface provides sufficient electrons to catalyze the decomposition of ammonia. Consequently, the E_a for the first step decreases with increased NH_3 coverage. However, as NH_3 decomposes into NH_2 and NH , NH_2 and NH interact with two and three Fe atoms, respectively. This leads to the withdrawal and localization of more electrons, thereby reducing the available free electrons for catalysis. Therefore, both the second step ($\text{NH}_2 \rightarrow \text{NH} + \text{H}$) and the third step ($\text{NH} \rightarrow \text{N} + \text{H}$) of NH_3 decomposition exhibit significant changes with increased NH_3 coverage. The activation energy for the second decomposition step at 25% NH_3 coverage nearly doubles compared to that at 11% NH_3 coverage. Additionally, the reaction for the third decomposition step undergoes a transformation from an exothermic to an endothermic process as NH_3 coverage increases. Consequently, the higher NH_3 surface coverage mitigated NH_3 decomposition better.

We further investigate the H_2 dissociation process on the pure Fe(110) surface and Fe(110) surfaces pre-treated by NH_3 with different coverage. The geometries are summarized in Fig. 5. The activation energy barrier and dissociation energy of H_2 on the Fe(110) surface is shown in Table 6. Without NH_3 pre-adsorbed on the Fe(110) surface, the H_2 spontaneously dissociates on Fe(110) surface without an activation barrier. The dissociation energy of H_2 is -1.56 eV. At 11% coverage, the activation energy barrier for H_2 dissociation on Fe(110) surface is 0.04 eV, and the dissociation energy of H_2 is -1.54 eV. The dissociation energy slightly increased from 0.00 eV to 0.04 eV, which indicates that even at low coverage NH_3 can hinder H_2 dissociation. With the increase of NH_3 coverage on the Fe(110) surface from 11% to 33%, the activation barrier of H_2 dissociation increased up to 0.7 eV and the dissociation energy of H_2 decreased to -1.17 eV. The activation energy barrier would reduce the H_2 dissociation reaction rate. Decreasing the dissociation energy of H_2 would lead to easier H_2 molecule desorption. As a result, an increased activation energy barrier and decreased dissociation energy would lead to a decrease in the hydrogen atom concentration on the surface, thus, reducing the probability for hydrogen to permeate to Fe.

Chemical equilibrium is established by the mass fluxes between the gas phase and the surface equalize.³⁴ For molecules in contact with a solid surface at a fixed temperature, the Langmuir isotherm,³⁵ describes the partitioning between the gas phase and adsorbed species as a function of applied pressure. The basic assumption of this theory is: (1) assume the surface is homogeneous (no corrugations); (2) all sites are energetically equivalent, and the energy of adsorption is equal for all sites; (3) the gas adsorbs into an immobile state; (4) mono-layer coverage only; (5) no interactions between

Table 3 Adsorption energy of NH_3 on Fe 110 surface for different coverage

Coverage	11% NH_3 adsorbed on Fe(110)	25% NH_3 adsorbed on Fe(110)	33% NH_3 adsorbed on Fe(110)
Adsorption energy (eV)	-1.01	-0.94	-0.93



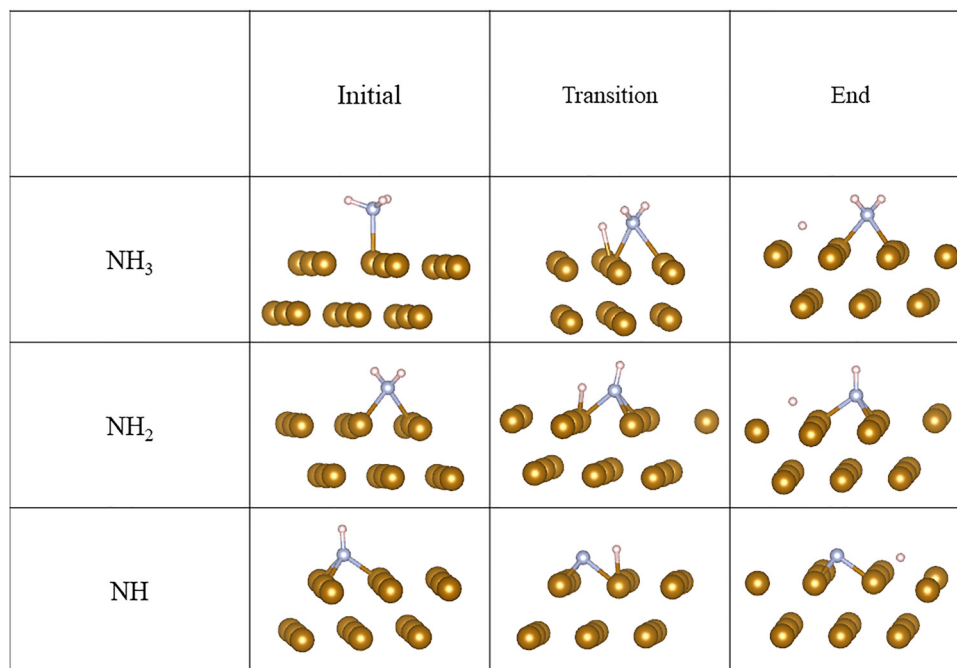


Fig. 3 NH₃-derived hydrogen atom on Fe(110) surface (11%).

Table 4 Occupied site of different adsorbed species on Fe(110) surface

Adsorbed species	Occupied site
NH ₃	Top
NH ₂	Bridge
H atom derived by NH ₃	Bridge
NH	Hollow
H atom derived by NH ₂	Bridge
N	Hollow
H atom derived by NH	Bridge

adsorbate molecules on adjacent sites.^{36,37} The Langmuir theory consisted of different adsorption models: adsorption, competitive adsorption, dissociative adsorption, and competitive and dissociative adsorption. In this study, we investigate the competitive and dissociative adsorption of NH₃ and H₂ on the Fe(110) surface. Because NH₃-H₂ co-adsorption shows coverage effects, we benchmarked our conclusions against an interaction-inclusive isotherm following Christensen *et al.*;³⁸ details and sensitivity results are in SI-S1.

For the single adsorbate case, the model assumes adsorption and desorption as being elementary processes, where the rate of adsorption r_{ad} and the rate of desorption r_d are given by

$$r_{ad} = k_{ad}p_A[S] \quad (2)$$

$$r_d = k_d[A_{ad}] \quad (3)$$

where p_A is the partial pressure of A over the surface, $[S]$ is the surface concentration of the free site, $[A_{ad}]$ is the surface concentration of adsorbed specie A, and the k_{ad} and k_d are the constants of forward adsorption reaction, and backward desorption reaction in the above reaction.

At equilibrium, the rate of adsorption is equal to the rate of desorption. Setting $r_{ad} = r_d$, thus, the equilibrium constant

$$K_{eq}^A = \frac{[A_{ad}]}{p_A[S]} = \frac{k_{ad}}{k_d} \quad (4)$$

In eqn (4), the rate is given by the Arrhenius equation.³⁹ The equilibrium constant is independent of the pressure of the system or of the concentration of the reacting species. If the entire surface is covered by adsorbed species A and free sites, and we apply eqn (4) we can derive the Langmuir adsorption isotherm,

$$\theta_A = \frac{P_A K_A}{1 + P_A K_A} \quad (5)$$

For competitive adsorption, the surface is covered by A, B, and free sites, therefore, the expressions for adsorbed species of A and B in surface coverage θ_A and θ_B are as follows:

$$\theta_A = \frac{P_A K_A}{1 + P_A K_A + P_B K_B} \quad (6)$$

$$\theta_B = \frac{P_B K_B}{1 + P_A K_A + P_B K_B} \quad (7)$$

However, in the case of dissociation adsorption, the 1/2 power on p_{D_2} arises because one gas phase molecule produces two adsorbed species.

In this study, we have performed surface coverage estimation based on the Langmuir theory. The Langmuir model neglects explicit adsorbate-adsorbate interactions and spatial correlations; such effects can matter when co-adsorbates interact or when pair-site requirements apply, and more detailed



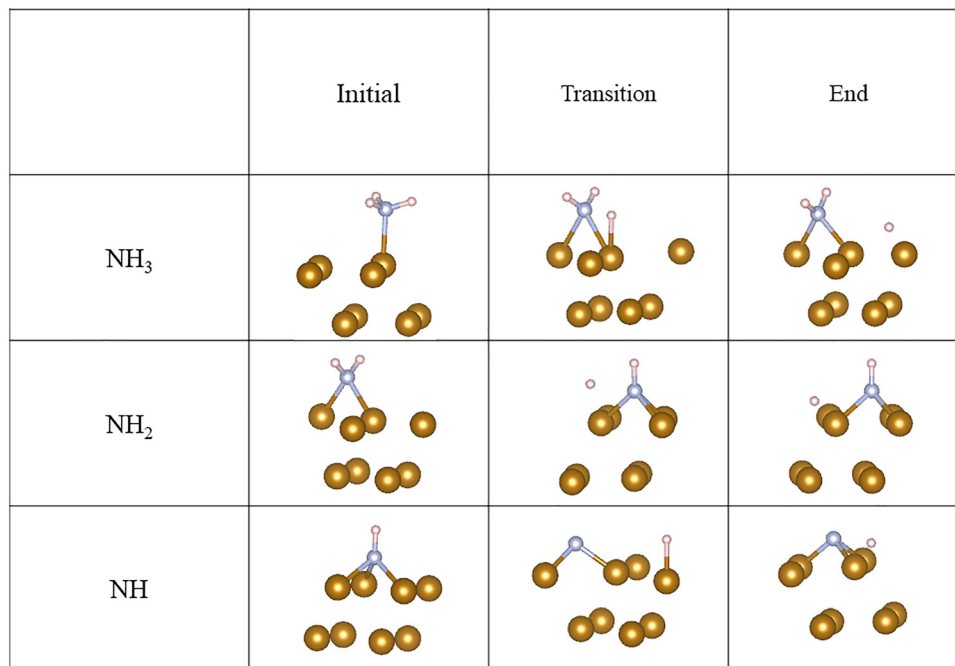


Fig. 4 NH_3 -derived hydrogen atom on Fe(110) surface (25%).

Table 5 Decomposition and desorption E_a of NH_3 on Fe(110) surface

	Decomposition activation barrier (11%)	Decomposition activation barrier (25%)	Desorption activation barrier (11%)	Desorption activation barrier (25%)
$\text{NH}_3 \rightarrow \text{NH}_2 + \text{H}$	0.72 eV (Exo)	0.68 eV (Exo)	1.43 eV (Endo)	1.39 eV (Endo)
$\text{NH}_2 \rightarrow \text{NH} + \text{H}$	0.45 eV (Exo)	0.84 eV (Exo)	1.36 eV (Endo)	1.70 eV (Endo)
$\text{NH} \rightarrow \text{N} + \text{H}$	0.99 eV (Exo)	1.05 eV (Endo)	1.18 eV (Endo)	0.98 eV (Exo)

Exo = exothermic reaction. Endo = endothermic reaction.

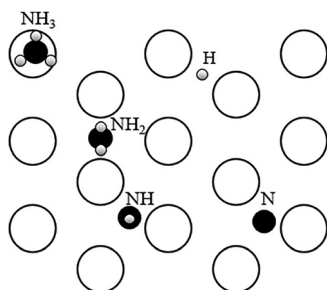


Fig. 5 Schematic presentation of adsorbate position on Fe 110 surface.

treatments (Fowler–Guggenheim/Temkin, cluster/Monte-Carlo or pair-site LH variants) may be used when needed. Here our

objective is to rationalize relative trends; under these conditions, mean-field microkinetics remains a standard and defensible baseline. The H_2 molecule dissociates into two H atoms and can be solved by the $1/2$ power on p_{H_2} . The complete NH_3 decomposition on the Fe surface is into an N atom and three H atoms. The kinetic derivation of NH_3 complete decomposition on the Fe surface, and complete NH_3 decomposition competitive with H_2 dissociation on the Fe surface are studied after considering NH_3 adsorbed on Fe(110) surface as a single molecule.

3.2 NH_3 mitigation effect on HE

To investigate the mechanism of NH_3 mitigation effect on HE, we first considered the NH_3 adsorbed on the Fe surface as a

Table 6 Dissociation energy of H_2

Coverage	0% NH_3 pre-adsorb Fe(110)	11% NH_3 pre-adsorb Fe(110)	25% NH_3 pre-adsorb Fe(110)	33% NH_3 pre-adsorb Fe(110)
Activation energy (eV)	0.00	0.04	0.06	0.07
Dissociation energy (eV)	−1.56	−1.54	−1.22	−1.17

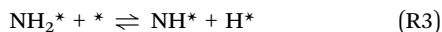
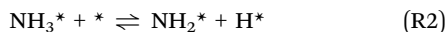


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With increasing the coverage of NH_3 from 11% to 25%, the reaction rate of H_2 with the Fe(110) surface decreases from $5.85 \times 10^9 \text{ s}^{-1}$ to $2.92 \times 10^7 \text{ s}^{-1}$. Thus, increasing NH_3 partial pressure reduces hydrogen dissociation rate on Fe(110) surface. On the other hand, the adsorption rate of NH_3 is significantly faster than H_2 , which indicates that NH_3 preferentially adsorbs on the Fe(110) surface compared to H_2 .

3.3 Effect of NH_3 decomposition on its mitigation effect on HE (while competing with H_2 dissociation)

To fully understand the effect of NH_3 competing with H_2 with respect to HE, we divided the process of NH_3 decomposition into four steps, and simultaneously considered the dissociation of H_2 . The decomposition mechanism of NH_3 includes the chemisorption of NH_3 on the catalyst surface,^{40,43–46} stepwise dehydrogenation of NH_3 to $\text{NH}_2 + \text{H}$, $\text{NH} + \text{H}$, $\text{N} + \text{H}$. The adsorption of all the species follows the Langmuir isotherm model, therefore it is assumed that the surface sites are energetically equivalent, and each site can hold at most one adsorbed species. The mechanism can be described according to the following sequence of elementary reactions as shown in (R1)–(R4):



To establish the kinetic model of competitive and dissociative co-adsorption between NH_3 and H_2 on the Fe(110) surface we must consider the H_2 dissociation. The reaction of H_2 dissociation on the Fe(110) surface can be expressed by the chemical reaction (R5) below:



The term $*$ denotes a vacant site, and NH_3^* , NH_2^* , NH^* , N^* , and H^* are the adsorbed species. NH_3 and H_2 represent the free gaseous state. If all the above reactions are equilibrium that the constants of equilibrium (K_1 , K_2 , K_3 , K_4 , and K_5) are given by eqn (3) for each step. The reaction rate coefficient k

($\overrightarrow{k_1}$, $\overleftarrow{k_1}$, $\overrightarrow{k_2}$, $\overleftarrow{k_2}$, $\overrightarrow{k_3}$, $\overleftarrow{k_3}$, $\overrightarrow{k_4}$, $\overleftarrow{k_4}$) in each step is given by Arrhenius equation (eqn (11)).

Then, we investigate the hydrogen atom surface coverage from the NH_3 decomposition on the Fe(110) surface step by step and compare the competing H_2 dissociation reaction. We assume that the reaction stops at each step and reaches equilibrium. Therefore, the whole process is divided into three cases denoted with 1, 2, and 3.

In order to keep the main text concise, we only summarize the setup of the staged NH_3 decomposition while competing with H_2 dissociation. We analyze three quasi-equilibrated stopping cases—Case 1 ($\text{NH}_3^* \rightleftharpoons \text{NH}_2^* + \text{H}^*$), Case 2 (up to $\text{NH}^* + \text{H}^*$), and Case 3 (up to $\text{N}^* + \text{H}^*$)—with competitive dissociative H_2 adsorption ($\text{H}_2 + 2* \rightleftharpoons 2\text{H}^*$). The corresponding equilibrium relations (K_1 – K_5), Arrhenius parameterization, and the site balance are solved self-consistently at 293 K under the stated gas compositions. The full mass-balance equations, algebraic solution, and numerical procedure are provided in SI-S2, and the resulting coverages are reported in Table 9.

The hydrogen coverage of each case is summarized in Table 9. From Case 1 to Case 3, owing to the NH_3 decomposition, the hydrogen atom coverage on Fe(110) surface significantly increased from 2.96% to 8.42% (1000 vppm NH_3), 4.73% to 15.20% (10 000 vppm NH_3). The hydrogen atom coverage on Fe(110) surface increased with the NH_3 decomposition and the NH_3 partial pressure. The final step of NH_3 decomposition to N and H has almost no contribution to H atom coverage on the Fe surface. However, the HE mitigation effect is not only affected by coverage, but also time dependent through the reaction rate. Therefore, we investigate the decomposition rate of NH_3 at each step.

We use the Arrhenius equation (eqn (11)) where the pre-exponential factor A is taken from Table 8, the E_a is taken from Table 5, R is the universal gas constant, and T is 293 K for fitting with the fracture toughness test condition. The reaction rate coefficient of NH_3 decomposition in each step can be calculated as shown in Table 10. Under the same NH_3 partial pressure, the reaction rate coefficient of NH_3 , NH_2 , and NH is decreasing. For lower NH_3 partial pressure (1000 vppm) we find a reduction in the reaction rate coefficient from NH_2 to NH , which demonstrates that the last step of NH_3 decomposition ($\text{NH} \rightarrow \text{N} + \text{H}$) is the slowest step. However, the first two decomposition steps ($\text{NH}_3 \rightarrow \text{NH}_2 + \text{H}$; $\text{NH}_2 \rightarrow \text{NH} + \text{H}$) are characterized with high reaction rate coefficients. When the NH_3 partial pressure is increased to 10 000 vppm we find a reduction in the reaction rate coefficient from NH_3 to NH_2 , which indicates that the NH_3 decomposition is not likely to occur on the experimental time scale. Thus, during the experimental time scale, increased NH_3 partial pressure will decrease the NH_3 decomposition rate

Table 9 Summary of hydrogen coverage on Fe(110) surface

	H coverage 1000 vppm $\text{NH}_3 + \text{H}_2$	H coverage 10 000 vppm $\text{NH}_3 + \text{H}_2$
Case 1	2.96%	4.37%
Case 2	8.42%	15.20%
Case 3	8.42%	15.20%

Table 10 Reaction rate coefficient k of NH_3 decomposition

	NH_3	NH_2	NH
k (1000 vppm NH_3) (s^{-1})	1.368×10^8	7.284×10^5	2.130×10^{-1}
k (10 000 vppm NH_3) (s^{-1})	6.656×10^8	1.459×10^{-1}	1.986×10^{-2}



constant, and in a limited time scale, before the equilibrium is reached, it might successfully kinetically mitigate HE.

Our theoretical results at equilibrium show that the hydrogen coverage on Fe(110) surface increases with the increase in NH_3 partial pressure. However, the NH_3 reaction kinetics suggests that at short time intervals NH_3 will decompose to NH_2 , NH and H at low partial pressure (1000 vppm) and only to NH_2 and H at high partial pressure (10 000 vppm). Thus, the H surface coverage will be kinetically locked to 8.42% at 1000 vppm NH_3 partial pressure and 4.37% at 10 000 vppm NH_3 partial pressure. As a result, increasing the NH_3 partial pressure would have a mitigating effect on HE.

4. Fracture toughness test results

Hydrogen embrittlement is a phenomenon that includes a series of processes: surface adsorption/desorption, molecular dissociation, surface/sub-surface migration, hydrogen dissolution, defects trapping, grain boundaries segregation, hydrogen concentration ahead of the crack tip, *etc.* In this study, we designed an experiment where we kept all conditions the same and attempted to only relate the crack growth resistance ability of the material to the ammonia partial pressure and loading rate.

The fracture toughness test results, shown in Fig. 6, illustrate the relationship between the J -integral value and crack extension (Δa). The fracture toughness of the material, determined by the J -integral value at the intersection of the J - Δa curve and the 0.2 mm offset line, is evaluated in accordance with the ASTM E1820 standard. This value represents the material's resistance to the onset of crack extension. The data obtained in high-purity N_2 serves as the reference.

At the loading rate was $2.0 \times 10^{-3} \text{ mm s}^{-1}$, there was a reduction of fracture toughness of material in H_2 gas. This result indicates that hydrogen embrittlement occurred. However, when 1000 ppm NH_3 is added to H_2 gas, the reduction is recovered. It was confirmed that NH_3 has a mitigating effect on

hydrogen embrittlement. The NH_3 mitigation effect increased with increased NH_3 partial pressure.

Additionally, we conducted fracture toughness tests in nitrogen gas with added NH_3 . If NH_3 has neither a detrimental nor an improving effect, it is expected that the J - Δa curve would match that obtained in pure N_2 . During the fracture toughness test with 1000 ppm NH_3 at a loading rate of $2.0 \times 10^{-3} \text{ mm s}^{-1}$, no reduction in fracture toughness was observed. However, surprisingly, when the loading rate was reduced to 1/100 (*i.e.*, $2.0 \times 10^{-5} \text{ mm s}^{-1}$), the J - Δa curve for nitrogen gas with 1000 ppm NH_3 shifted significantly downward, resulting in a marked decrease in fracture toughness.

As shown in Fig. 7, the fracture surface obtained in nitrogen gas with 1000 ppm NH_3 exhibited a quasi-cleavage fracture morphology, resembling the fracture surface obtained in the fracture toughness test in hydrogen. This observation suggests that hydrogen embrittlement occurred despite the absence of H_2 gas in the test environment. A possible mechanism is the production of hydrogen atoms due to the decomposition of NH_3 on the iron surface, facilitated by the catalytic action of the Fe surface (Fig. 8).

In summary, NH_3 exhibits both mitigating and inducing effects on hydrogen embrittlement, depending on the loading rate. If this assumption is correct, the loading rate dependence of NH_3 's mitigating effect in $\text{H}_2 + \text{NH}_3$ environments can be clearly explained. As shown in Fig. 7, the addition of 1000 ppm NH_3 significantly mitigated HE at a loading rate of $2 \times 10^{-3} \text{ mm s}^{-1}$. However, this mitigating effect drastically diminished when the loading rate was reduced to $2 \times 10^{-5} \text{ mm s}^{-1}$.

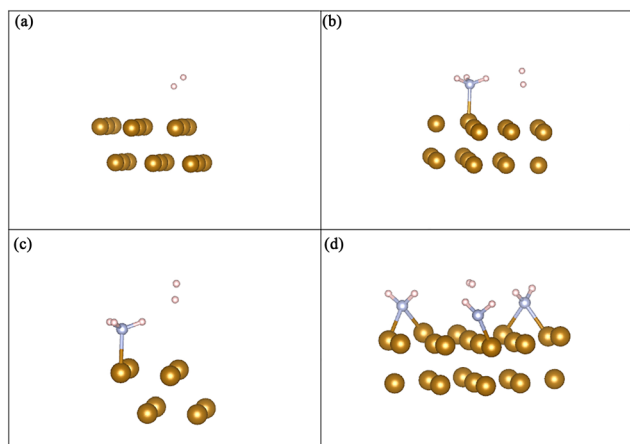


Fig. 6 Molecular hydrogen dissociation on the Fe(110) surface with (a) 0%, (b) 11%, (c) 25%, and (d) 33% NH_3 coverage.

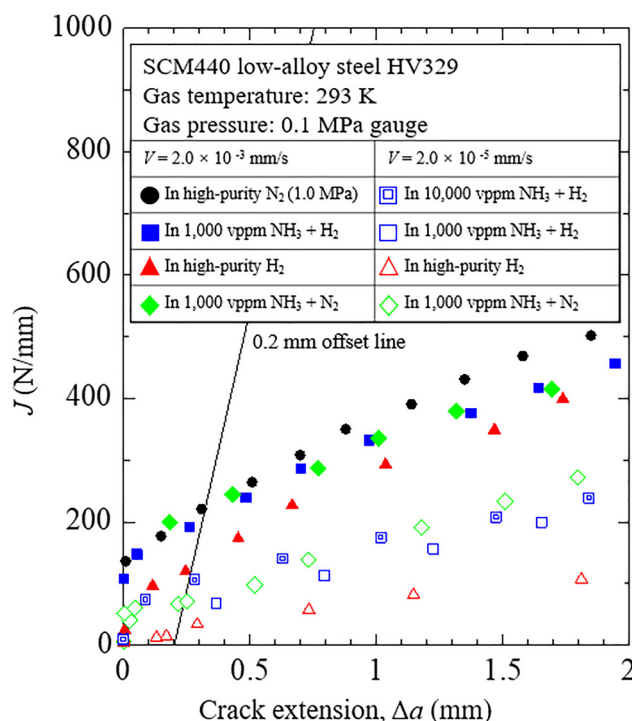


Fig. 7 Mitigation effect of NH_3 on HE and its loading rate and concentration dependency.



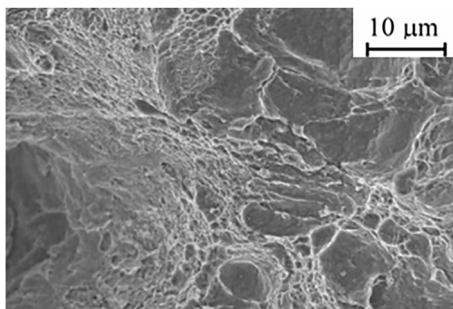


Fig. 8 Fracture surface tested in 1000 ppm $\text{NH}_3 + \text{N}_2$.

According to the DFT simulation results shown in Table 8 and 10, the adsorption rate of NH_3 on the Fe surface is significantly higher than its decomposition rate. Therefore, at a relatively high loading rate, crack propagation occurs while the Fe surface is predominantly covered by NH_3 molecules, suppressing hydrogen uptake into the material. In contrast, at a sufficiently low loading rate, the slower crack propagation allows NH_3 to decompose into H and NH_2 . The hydrogen produced from NH_3 decomposition then becomes a source of hydrogen embrittlement, negating the mitigating effect of NH_3 .

However, Fig. 7 still presents a puzzling result. Specifically, in the fracture toughness test conducted at a loading rate of $2.0 \times 10^{-5} \text{ mm s}^{-1}$, the fracture toughness in the 10 000 ppm $\text{NH}_3 + \text{H}_2$ environment was higher than that in the 1000 ppm $\text{NH}_3 + \text{H}_2$ environment. If the previous discussion—that NH_3 decomposition produces hydrogen atoms at relatively low loading rates—is correct, it would be expected that increasing the NH_3 concentration would further reduce fracture toughness due to an increase in hydrogen atom production. However, the observed result is the opposite.

This anomaly can be explained by the results of the DFT calculations shown in Table 10. As shown in the figure, the NH_3 decomposition rate ($\text{NH}_2 \rightarrow \text{NH} + \text{H}$) dramatically decreases with increasing NH_3 partial pressure. This is because NH_3 decomposition requires a vacant site adjacent to the adsorbed NH_3 on the Fe surface. An increase in NH_3 concentration leads to higher surface coverage of NH_3 on the Fe surface, thereby reducing the availability of vacant sites. Consequently, the adsorbed NH_3 loses the opportunity to decompose as the NH_3 concentration increases.

5. Conclusion

NH_3 was preferentially adsorbed on the Fe(110) surface because the adsorption rate of NH_3 on the Fe(110) surface is significantly higher than H_2 . When the coverage of NH_3 on the Fe(110) surface was 25%, the atomic hydrogen coverage on Fe(110) surface would be 0.01%. In conclusion, preferentially adsorbed NH_3 mitigates the HE in gaseous hydrogen by hindering hydrogen uptake. The NH_3 decomposition reaction has a strong time dependence because the adsorption rate of NH_3 is much higher than its decomposition rate. Therefore, NH_3 decomposition occurs only when reaction time is sufficient. The NH_3

decomposition rate ($\text{NH}_2 \rightarrow \text{NH} + \text{H}$) decreased as NH_3 partial pressure increased resulting in hindering NH_3 -derived hydrogen supply. As a result, insufficient time for NH_3 further decomposition leads to lower H atom coverage on the Fe surface even at high NH_3 partial pressures. Therefore, increased NH_3 partial pressure could successfully mitigate HE through a kinetic mechanism. Our fracture toughness test results supported the theoretical results well. The test duration was controlled by the loading rate. Under the relatively higher loading rate, NH_3 mitigates HE. However, as we reduced the loading rate, the NH_3 mitigation effect on HE decreased due to its decomposition. Under the relatively slower loading rate, the NH_3 mitigation effect increased with increased NH_3 partial pressure. This kinetic modeling highlights two practical control parameters for hydrogen entry: NH_3 surface coverage (*via* partial pressure) and exposure time scale (loading rate). At high coverage and short times, rapid NH_3 adsorption suppresses H_2 dissociation; over longer times, slow NH_3 decomposition can supply H to the surface. These findings suggest pressure–time operating windows to limit hydrogen ingress and offer a transferable protocol for HE mitigation strategy.

Conflicts of interest

There are no conflicts to declare.

Data availability

The manuscript contains the computed results and detailed explanation how the simulations can be repeated and verified. In addition, supplementary information (SI) file is provided containing description of the experimental setup. In case further information is needed, it can be obtained *via* email from the corresponding author. Supplementary information is available. See DOI: <https://doi.org/10.1039/d5cp02423d>.

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