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Amyloid fibril-based membranes for PFAS removal from water†

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We introduce a green and efficient approach for removing per- and polyfluoroalkyl substances (PFASs) based on the β -lactoglobulin amyloid fibril membrane. The membrane exhibits superior adsorption capability for long-chain PFASs. At low pH, the membrane efficiency improved significantly due to enhanced electrostatic interactions between positively charged fibrils and negatively charged PFASs. Furthermore, intermolecular adhesion force measurements confirm the hydrophobic–hydrophobic interaction at the nanoscale with PFOS and PFOA representing perfluoroalkyl sulfonic acids (PFSA) and perfluoroalkyl carboxylic acids (PFCAs), respectively. For real PFAS-contaminated water from the Xiaoqing River basin and under single-step filtration mode, the membrane exhibits high efficiency for removing both high ($> \mu\text{g L}^{-1}$) and trace (ng L^{-1}) levels of the compounds. To demonstrate the scalability and generality, a commercial amyloid–carbon-based hybrid membrane is applied for removal of a range of long-chain and short-chain PFASs as well as their replacement compounds, offering complete removal of PFASs with ≥ 4 perfluorinated carbon atoms in the molecular structure and a removal efficiency of low molecular weight PFBA (3 perfluorinated carbon atoms) exceeding 96%. Analysis of the sustainability footprint reveals the superiority of the amyloid–carbon hybrid membrane for PFAS removal. Altogether, these results demonstrate a high potential of amyloid fibril membrane technology for the sustainable removal of PFASs from water.

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Water impact

We introduce a technology based on protein nanofibrils and porous carbon allowing removal of per- and polyfluoroalkyl substances (PFASs) from water at efficiencies exceeding 96% in real water samples and with a sustainability footprint superior to that of current technologies.

Introduction

Certain PFASs, also known as “forever chemicals”, are listed as persistent organic pollutants (POPs) under the Stockholm Convention due to their ubiquity, persistence, toxicity, and bio-accumulative nature in the environment.¹ Health concerns of the various kinds of PFASs are controversial, and there are still many uncertainties regarding the exact toxicity and damage to the environment and the human body. For

instance, a study involving 69 000 individuals from the surroundings of a manufacturing plant in the United States found that there was a probable link between perfluorooctanoic acid (PFOA) exposure and at least six diseases: kidney cancer, testicular cancer, thyroid disease, ulcerative colitis, high cholesterol, and pregnancy-induced hypertension.¹ PFASs can be found not only in industrial products but also in contaminated human blood, breast milk, and umbilical cord blood.² PFASs have already been found in low ng L^{-1} levels in aquatic environments and different water sources, such as lakes, rivers, tributaries, and groundwater.^{3–5}

By considering the potential effects on the environment and human health, various techniques have been used to remove PFASs from water. Application of conventional technologies, such as oxidation, photocatalysis and sonochemistry, is not economical and energy-efficient for treating a large volume of contaminated water with trace concentrations of PFASs.⁶ Moreover, the concentration of PFASs is typically much lower (several orders of magnitude) than that of the background

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components, which makes it difficult for conventional technologies to be scaled up for industrial applications. Adsorption-based technologies, such as activated carbon, minerals, polymers, and ion exchange resins, have been extensively used in lab-scale investigation and large-scale practical applications.⁷ However, a few drawbacks emerge in some specific applications despite their performance. For example, the adsorbents are usually in the form of granules or powder, making it challenging to recover them from the water after use.^{6,8} Additionally, the release of certain components such as carbon nanotubes (CNTs) may cause a risk of secondary pollution in the water environment.⁹ The combination of adsorption and membrane technology can effectively overcome these shortcomings, and the adsorbents can be easily separated and replaced after saturation.

Amyloid fibril-based purification technology has demonstrated superior performance in removing contaminants from wastewater.^{10–16} For example, the membranes showed a remarkable ability to treat polluted water, such as toxic heavy metal ions and nuclear waste, due to their strong metal-binding interactions.¹¹ Additionally, arsenic has also been removed efficiently from contaminated water in a cost-effective way, regardless of the oxidation state of the arsenic.¹² As a bio-based membrane generated from the very inexpensive whey protein (cheese industry by-product), it provides a green approach compared to traditional technologies to meet the water pollution crisis. However, to date, this outstanding hybrid membrane has not yet been considered in the context of PFASs.

Here, we report the application of amyloid fibril-based membranes for universal PFAS treatment and show that the adsorption performance relies on the synergy between the amyloid properties and the molecular traits of PFASs. We firstly test a broad range of PFASs, including long- and short-chain PFCAs and PFSAs and their precursors as well as their replacement and overlooked compounds. The study is further designed to also investigate the electrostatic interaction by adjusting the pH. Force–distance based atomic force microscopy (FD-AFM) is applied to examine the attractive interaction between amyloid fibrils and two representatives (PFOS and PFOA). We finally benchmark amyloid fibril performance against that of real industrial effluents in the Xiaoqing River basin and further examined the performance of a commercial amyloid–carbon hybrid membrane for comprehensive PFAS treatment.

Materials and methods

Chemicals and reagents

BioPURE β -lactoglobulin was purchased from the Technische Universität Munich, Department of Food Process Engineering and Dairy Technology, Munich, Germany. For more information on the purification of β -lactoglobulin and the detailed preparation of amyloid fibrils, see ref. 17. BluAct Technologies GmbH kindly provided the commercial amyloid–carbon hybrid membrane. 31 target PFAS analytes (for chemical information, see the ESI† Tables S1 and S2) were used for spiking MilliQ

water: 11 PFCAs (C₄ to C₁₄), five PFSAs (C₄, C₆, C₇, C₈, and C₁₀), the cyclic PFAS PFECHS, six per- and polyfluoroalkyl ether carboxylic and sulfonic acids (PFECAs and PFESAs, *i.e.*, HFPO-DA, HFPO-TrA, HFPO-TeA; DONA; 6:2 and 8:2 Cl-PFESA), two perfluoroalkyl phosphinic acids (PFPIAs, *i.e.*, 6:6 PFPIA and 6:8 PFPIA), six precursors (*i.e.*, FOSA; 4:2 FTSA, 6:2 FTSA, 8:2 FTSA, N-EtFOSE, and N-EtFOSAA). A total of 13 mass-labeled internal standards (IS) was used, which included seven isotopically labeled PFCAs (¹³C₄-PFBA, ¹³C₂-PFHxA, ¹³C₄-PFOA, ¹³C₅-PFNA, ¹³C₂-PFDA, ¹³C₂-PFUnDA, and ¹³C₂-PFDoDA), three PFSAs (¹³C₃-PFBS, ¹⁸O₂-PFHxS, and ¹³C₄-PFOS), one PFECA (¹³C₃-HFPO-DA) and two precursors (¹³C₂-6:2 FTSA and ¹³C₈-FOSA). ¹³C₈-PFOA was used as the injection standard. For detailed information on the target analytes and the standards' purity and concentration, see ref. 18.

Characterization of amyloid fibril-based membranes

The permeability (L m⁻² h⁻¹ bar⁻¹) was determined by collecting the volume of the permeated water (*V*, L) for a certain period (*t*, h) at unit membrane area (*A*, m²) and unit operation pressure (*P*, bar) as:

$$\text{Permeability} = \frac{V}{A \times t \times P} \quad (1)$$

where *A* is determined by a filter with 15 mm diameter.

The observed removal rate (*R*, %) was defined as follows:

$$R = \left(1 - \frac{C_p}{C_f}\right) \times 100\% \quad (2)$$

where *C_f* and *C_p* are the bulk feed concentration and permeate concentration, respectively.

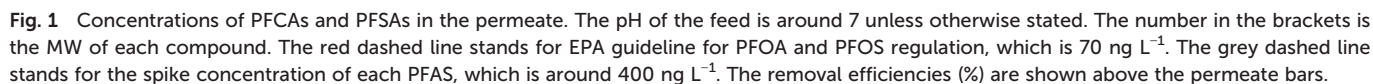
Preparation of pure amyloid fibril membranes

Pure amyloid fibril membranes were prepared to treat PFAS-spiked MilliQ water. Typically, amyloid fibrils are obtained from denatured β -lactoglobulin at pH 2 and high temperature (90 °C) in 5 hours. To yield a pure protein fibril membrane, 10 ml of a 0.2 wt% dispersion of protein fibril solution was vacuum-filtered using 0.22 μ m cellulose acetate (CA) filters (diameter, 40 mm). The extreme adhesiveness and stiffness of the protein fibrils enabled the homogeneous assembly of the amyloid fibril adsorption membranes onto the substrate filter. After rinsing with 5 ml MilliQ water, these adsorption membranes were then used to filter PFAS-spiked MilliQ water.

Binding isotherms and adsorption capacity

To evaluate binding isotherms, fixed concentrations of amyloid fibril solution (2.5 mL of 2 wt%) were titrated using various PFOS and PFOA concentration ranges having a final volume of 15 mL. After 24 h of equilibrium time, the solutions were filtered using a cellulose support membrane with a pore size of 0.22 μ m. The concentration of PFASs (PFOS or PFOA) in the permeate was measured again, and by difference, the adsorbed amount was calculated using eqn (3):





On the other hand, the ratio of C-F units within the molecule affects the removal performance. For instance, PFOS and 6:2 FTSA, shown in Fig. 1 and 2, have the same carbon bond in their molecular chain, while the major difference is the number of perfluoroalkyl moieties (8 C-F units for PFOS and 6 C-F units for 6:2 FTSA). At pH 2, the concentration of PFOS in the permeate is 11.4 ng L^{-1} , but the concentration of 6:2 FTSA in the permeate is around 112 ng L^{-1} , which is higher than the EPA guideline (70 ng L^{-1}). Moreover, PFECHS, also known as cyclic PFOS, has 8 carbon atoms in its molecular structure, which is the same as that of PFOS. The cyclic structure reduces two fluorine atoms and shortens the length of the molecule (see the ESI,[†] Table S2), which leads to a weaker binding affinity of PFECHS on the amyloid fibrils than the PFOS.

Long-chain PFASSs are more easily adsorbed than short-chain ones. Fig. 1 shows that the removal rate increases along with the chain length of both PFCAs and PFASs. This phenomenon is in good agreement with the other related reports.^{29–31} Long-chain PFASSs with a larger number of C–F units are more hydrophobic than the short-chain ones, leading to higher hydrophobic interaction by amyloid

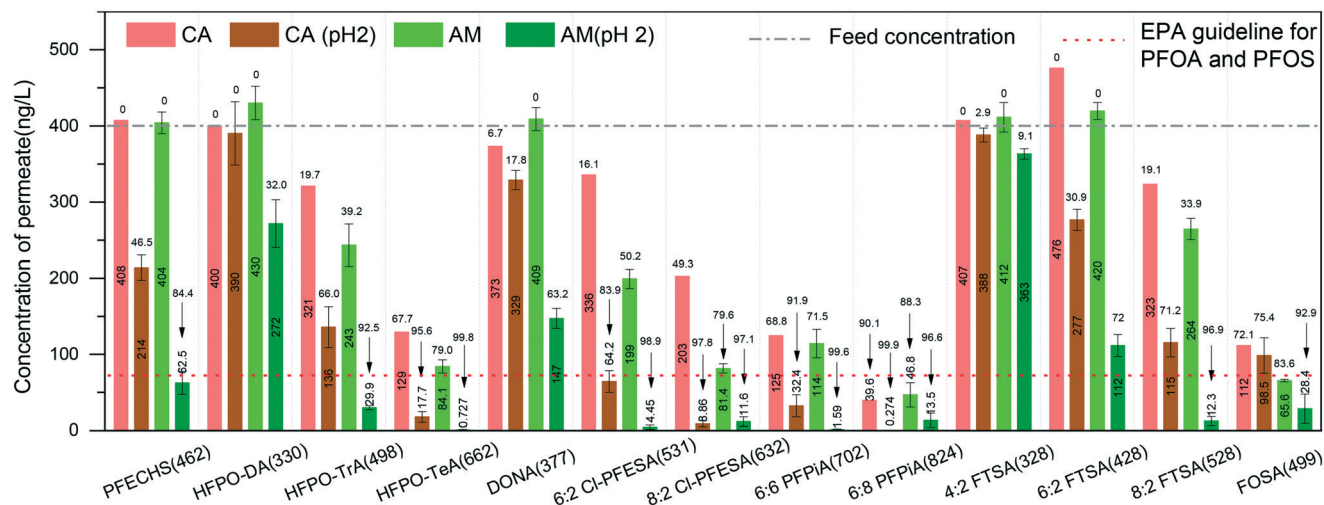


Fig. 2 Concentrations of replacement PFASs and overlooked PFASs in the permeate (PFAAs). The pH of the feed is around 7 unless otherwise stated. The number in the brackets is the MW of each compound. The red dashed line stands for the EPA guideline for PFOA and PFOS regulation, which is 70 ng L⁻¹. The grey dashed line stands for the spike concentration of each PFAS, which is around 400 ng L⁻¹. The removal efficiencies (%) are shown above the permeate bars.

Adsorption isotherm and intermolecular adhesion forces

In our previous work we performed adsorption isotherms on a model system between amyloid fibrils and heavy metals, which provided insight into the binding process.³⁹ Here, PFOS and PFOA were chosen to investigate the binding isotherms by changing their concentrations at a fixed concentration of amyloid fibrils. The fitted binding isotherm for PFOS and PFOA is shown in Fig. 3. The results show that the saturation limit of PFOS is 157 μ M, which is lower than that of PFOA (456 μ M). However, the binding constant of PFOS (2523 M⁻¹) is larger than that of PFOA (900 M⁻¹), which means that the adsorption affinity of PFOS is more favorable than that of PFOA. The possible reason could be that PFOS has more CF₂ units than PFOA, leading to enhanced attractive hydrophobic interactions. These results have

demonstrated that PFOS is more easily adsorbed while PFOA has a higher saturation limit per amount of absorbent.

To further confirm the role of hydrophobic interaction in the interaction of PFASs (PFOS, PFOA) and amyloid fibrils, we explored their adhesive interaction at a single-molecule scale by employing AFM force spectroscopy as quantitative assessment. AFM is a powerful tool and has been widely used to measure a series of nanoscale interaction forces in various applications such as protein unfolding and membrane protein as well as membrane fouling research.^{40,41} Elimelech *et al.* demonstrated that AFM can measure the intermolecular adhesion force in foulant-membrane and foulant-foulant pairs.^{42,43} Here we have measured the intermolecular adhesion force by carrying out AFM force spectroscopy with PFAS-functionalized AFM tips on amyloids fibrils.

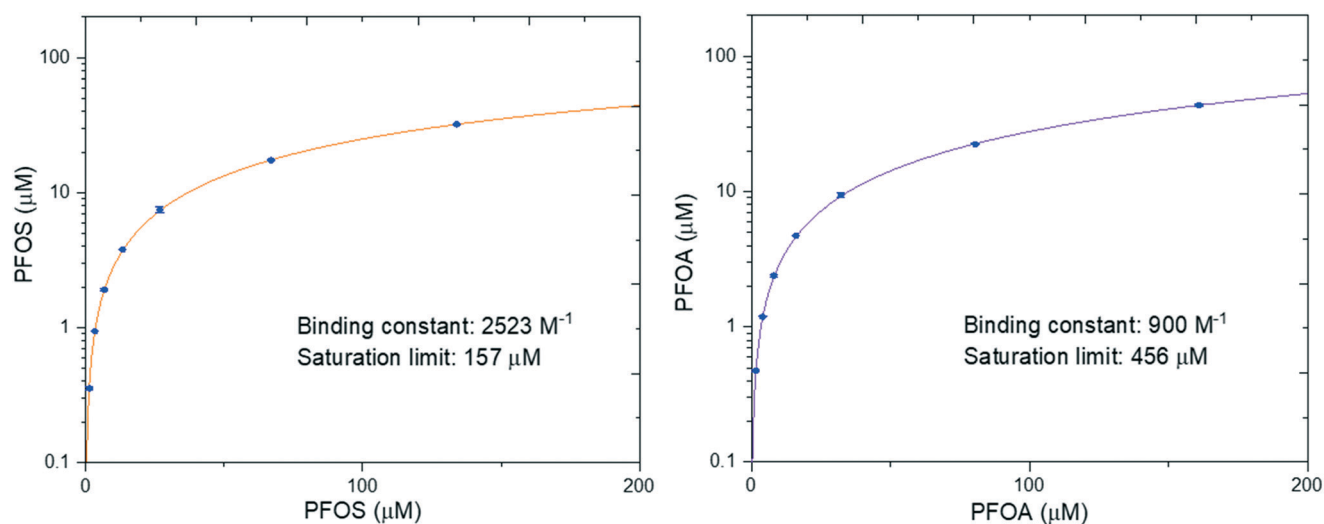


Fig. 3 Fitted binding isotherm of PFOS and PFOA.

The AFM images show the morphology of the amyloid fibril and the adhesion map between AFM tips and amyloid fibrils, in the case of PFOS (Fig. 4a) and PFOA (Fig. 4b). Each pixel on the AFM morphological images represents a circle of AFM probe approaching and retracting from the amyloid fibrils, recorded as force-distance (FD) curves. The adhesive interaction between PFASs and amyloids was extracted from the force-distance curves, specifically the minima of the retracting curve.

Comparing the adhesion map before (blue boxes) and after (red boxes) PFAS functionalization, we could notice larger adhesion forces (*i.e.*, more negative values) on the amyloid surface when using PFAS-coated AFM cantilevers compared to the bare tip. This indicates that the interaction increased when PFAS molecules mediate the interaction of the tip with the amyloid fibrils.

The FD curves in Fig. 4c and d, extracted from the adhesion maps on the region of the amyloid fibril in Fig. 4a and b, show that the PFOS and PFOA functionalized tips exhibit higher adhesion forces (red curve) than the virgin tips (blue curve). Statistical adhesion force analysis of FD curves on the amyloid fibrils at 30 different locations is summarized in Fig. 4e and f. A dramatic enhancement of the adhesive force was measured between the functionalized and virgin tip cases, specifically increasing from 3 nN to 6 nN and from 2 nN to 7 nN for modification of the tip with PFOS and PFOA, respectively. We infer that this adhesive interaction is dominated by hydrophobic interactions between the C-F chain of PFOS and PFOA and hydrophobic amino groups of amyloid fibrils, since the ionic groups of PFASs are used to attach the PFASs to the tip and are no longer available to contribute to electrostatic adhesion to the amyloid surface.

Real water treatment

River water samples were collected downstream of an industrial point source in the Chinese Xiaoqing River basin (Huantai, Shangdong Province), where one of the largest Asian fluoropolymer production sites is located (for sample information, see the ESI† Table S3). Its main products are polytetrafluoroethylene (PTFE), vinylidene fluoride (VDF), fluoroelastomers (FKM), and polyvinylidene fluoride (PVDF).⁴⁴ Due to the limited phase-out of long-chain PFCAs, short-chain compounds did not dominate the contamination near the site. Therefore, PFOA is still the most prevalent substance of the detected target analytes, contributing approximately 80% to $\sum$ PFASs.

Fig. 5 shows the real water treatment through single-step filtration by the pure amyloid membrane. The PFOA concentration decreases from 327 $\mu\text{g L}^{-1}$ to 241 $\mu\text{g L}^{-1}$. The removal of PFOA is a dynamic adsorption process by amyloid-based membranes; the apparent adsorption capacity is still above the saturation limits of these membranes.

Furthermore, there are other pollutants in water in real conditions that can be adsorbed by amyloid fibrils, decreasing the number of active sites for adsorbing PFASs. On the other hand, the real water contaminated with PFASs is alkaline, at which the amyloid-based membrane is negatively charged, which reduces the electrostatic interaction between negatively charged PFASs and amyloid fibrils.

The removal efficiency of long-chain HFPO-TrA is higher than 90%, consistent with the previous conclusion about the treatment of PFAS-spiked water. Again, the membrane shows the ability to remove trace PFNA and reduces the concentration of PFNA from 51.65 ng L^{-1} (feed water) to 14.31 ng L^{-1} (permeate water). It displays better performance than treating PFAS-spiked water. The possible reason may be the increased hydrophobicity of the membrane after the quick saturation by the adsorbed PFAAs, which further enhances the overall hydrophobic interaction. Moreover, some reports confirm that organic compounds, such as humic acid, facilitate the removal of PFASs by nanofiltration/RO *via* forming organic/inorganic ion-PFAS complexes larger than the membrane pore size.^{45,46} On the other hand, the weak removal performance of short-chain PFASs, such as PFBA, PFPeA, PFHxA, PFHpA, and HFPO-DA, is predictable and consistent with the previous conclusions on the performance for low-molecular-weight PFASs.

Amyloid-carbon hybrid membrane

Short-chain PFASs are more persistent and mobile in aquatic systems. In general, it is particularly challenging to remediate short-chain PFASs, for which efficient treatment methods are quite limited in the current literature. A nanofiltration membrane is efficient in removing long-chain PFASs (removal rate: 85–99%) but weak in rejecting short-chain PFASs (removal rate: 20–70%).⁴⁷ A reverse osmosis membrane, in general, has higher efficiency in removing both long- and short-chain PFASs, which can reach 99% but at the expense of significant energy consumption.^{48,49} Moreover, weak removal efficiencies of short-chain PFASs were reported on many adsorbents, such as ion-exchange resins (11–90%), biochar (the adsorption of PFBA is 75% lower than that of PFOA), synthetic materials (*e.g.* MWCNTs: 30%), *etc.*^{50–52} Thus, there is still an urgent need to promote new technologies for short-chain PFAS removal.⁵³

In our earlier reports, we demonstrated a series of hybrid amyloid fibril membranes for removing efficiently a broad spectrum of heavy metal ions^{11,12} as well as fluoride,⁵⁴ organic compounds,⁵⁵ and radioactive wastewater efficiently.¹³ Therefore, to improve the performance of the AM membrane for short-chain PFAS remediation, we naturally turn to the same amyloid-carbon hybrid membrane. The feed sample and permeate sample were measured under the EPA Method 537 M. Before filtration, the concentrations of compounds were higher than the EPA guidelines for PFOS and PFOA (shown in Fig. 6, only PFHxS is a bit lower than 70 ng L^{-1}). The results show that the



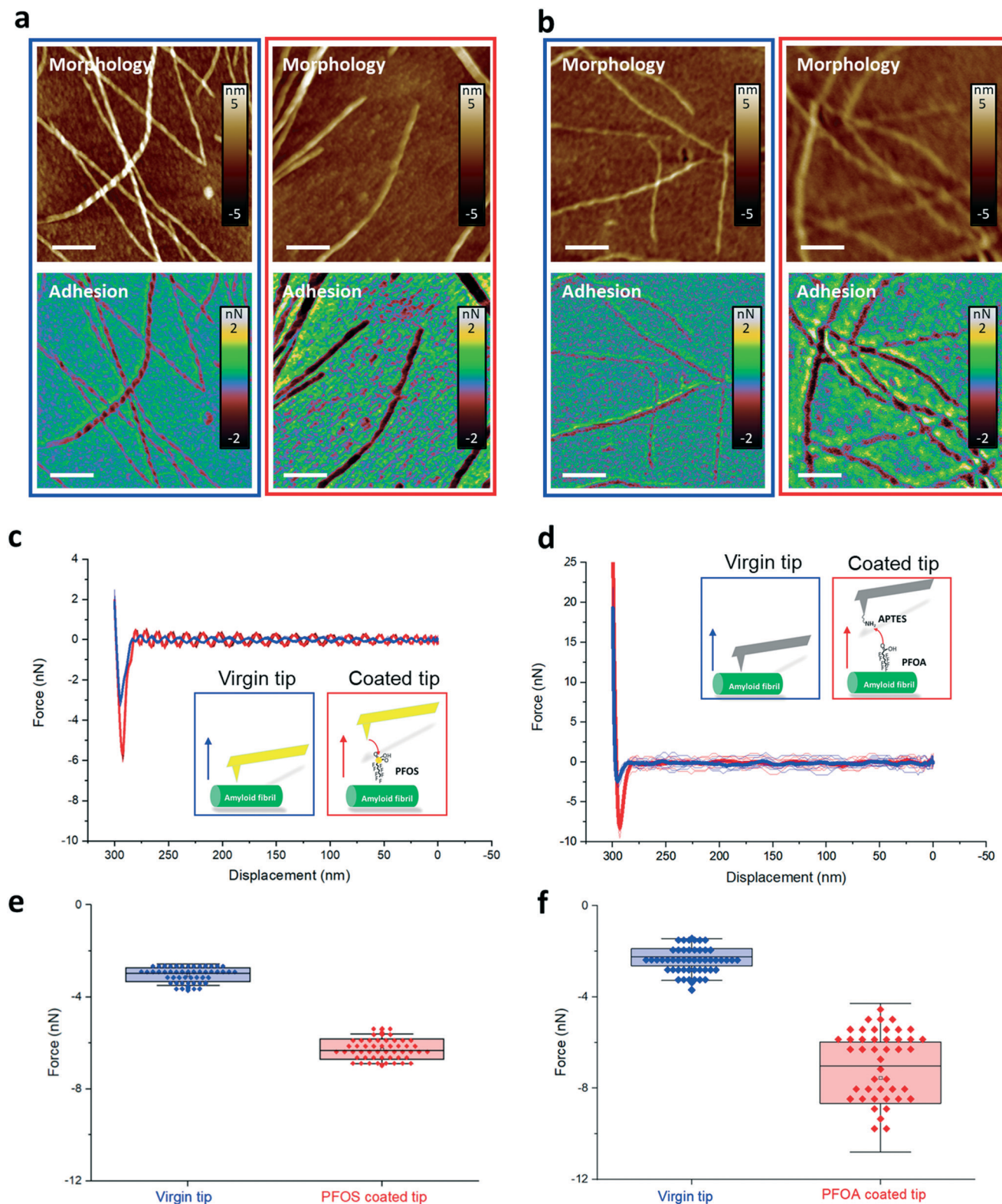


Fig. 4 Intermolecular adhesion force measurement by using AFM force spectroscopy. Blue boxes, curves, and dots show the results measured for virgin tips, whereas the red boxes, curves, and dots show the results measured for PFASs (PFOS or PFOA) coated tips. (a and b) AFM morphology of amyloid fibrils and adhesion force map of PFOS (a) and PFOA (b). Scale bar is 200 nm. (c and d) Adhesion–distance relationship between amyloid fibrils and virgin/coated tips: (c) PFOS coated tip and (d) PFOA coated tip; the bold lines are the average data summarized from 30 locations of amyloid fibrils. (e and f) The statistical data of adhesion force from 30 locations of amyloid fibrils on the adhesive map.



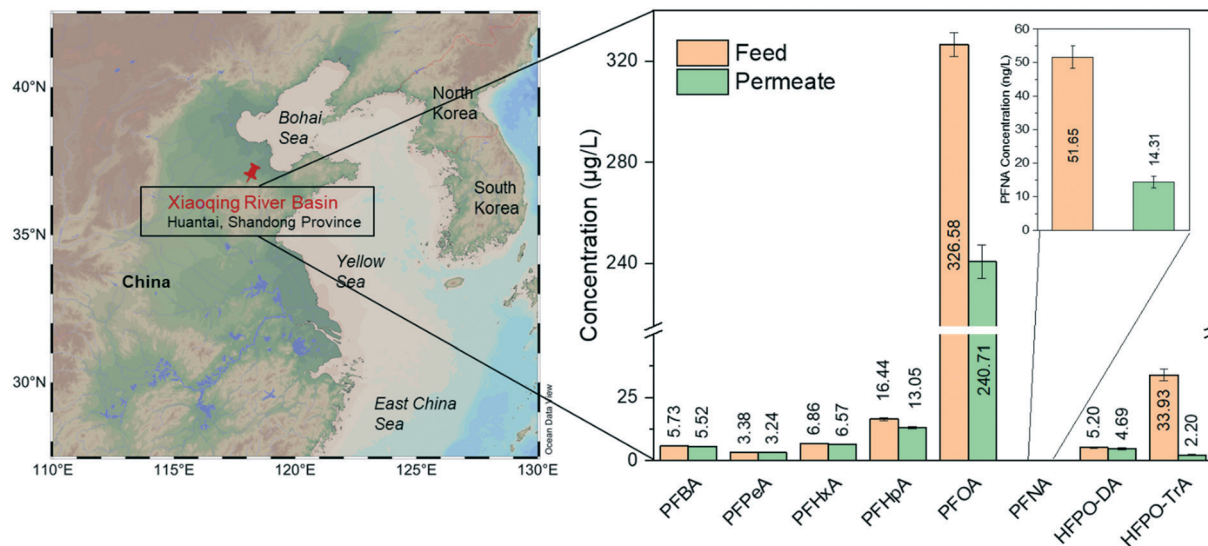


Fig. 5 Treatment of water sample from Xiaoqing River basin by AM membrane. The map is generated from Schlitzer, Reiner, Ocean Data View, odv.awi.de, 2020. The removal efficiencies are summarized in the ESI† (Table S4).

concentration of PFBA in the permeate reduced to 3.65 ng L⁻¹, which means that >96% of PFBA was removed by the amyloid-carbon hybrid membrane. It is worth noting that PFBA has the lowest MW among all the measured PFASs and is most difficult to remove as a member of the PFAS group. This could be mainly induced by its short chain length (3 CF₂ units in the molecule structure) and low hydrophobicity. Finally, except for PFBA, both the long- and short-chain PFASs were fully removed within the detection limits, which demonstrates unambiguously that the hybrid membrane has the capacity to adsorb a broad range of PFASs.

As an adsorbent for PFAS, activated carbon (AC) is investigated most frequently for comparing the treatment performance by other technologies.⁵⁶ Existing studies indicated that the performance of both commercial and novel developed AC depends on the PFAS chain length as well.^{50,57–59} In most cases, the AC removal efficiency for short-chain PFASs is low and falls into a wide range. For instance, Son *et al.* reported that 85% removal efficiency of

the short-chain PFASs (PFHxS) was reached at equilibrium, while for the others (PFPeA, PFHxA, PFHpA, PFBS) this was reached in the range of 13–55% for different powder-activated carbons (PACs).⁵⁷ The results from Zhang *et al.* showed that the removal efficiency of the mixed PFASs, including long-chain PFASs (PFOA and PFOS) and short-chain PFASs (PFBA and PFBS), was in the range of 5–75%.⁶⁰ Moreover, single use of granular activated carbon in treating real waters with co-contaminants or other natural organic matter can feature very low performance in the PFAS removal efficiency.⁵⁰

However, after introducing amyloid fibrils to the matrix of activated carbon, the removal efficiency reaches 96% in the worst case, emphasizing the unique capability of amyloid fibrils for binding with PFBA. In addition to all mechanisms mentioned before, this binding can be interpreted by the complex intermolecular binding events between amyloid fibrils and PFBA. Moreover, the addition of activated carbon is efficient and economical to improve the PFAS adsorption by the amyloid-carbon hybrid membrane, not only for its

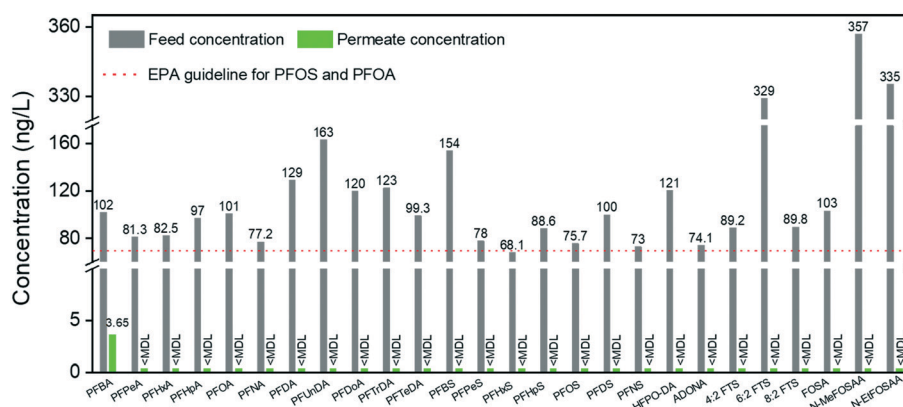


Fig. 6 PFAS treatment by the amyloid-carbon hybrid membrane.

well-known absorption features but also because it provides a highly porous structure that leads to higher permeability and contact area with amyloid fibrils. These findings demonstrate unambiguously the synergistic effect of amyloids and activated carbon for PFAS-contaminated water treatment in a scalable and sustainable way.

Sustainability footprint

We compare the sustainability footprint of nanofiltration and amyloid-carbon hybrid membrane, as shown in Fig. 7. The details of the methodology of footprint analysis are added in the ESI† (Table S5). Nanofiltration, especially the commercial nanofiltration membrane, has been widely studied in PFAS treatment and is chosen here for the consideration of equilibration and practicality.^{47,61} The evaluation is simplified from our previous analysis published in *Chem. Soc. Rev.* 2019 (ref. 14) and including 8 aspects: two semi-qualitative aspects (environmental friendliness and public acceptability) and 6 aspects (long-chain PFAS removal efficiency, short-chain PFAS removal efficiency, OPEX, CAPEX, water recovery, and required

energy) with reference values. The performance of the technologies in each aspect is ranked as a low ($i = 1$), medium ($i = 2$), and high ($i = 3$) level score. This is a stochastic method and robust and simple enough to be generalized to additional or fewer characteristics, where the technologies can be sorted out differently, and characteristics can be adjusted more flexibly, by which the basic trade-off between the advantages and disadvantages of each technology can be evaluated.

Organic chemicals, such as dimethylacetamide (DMAc) and dimethylformamide (DMF), are widely used as solvents for polymeric membrane preparation. It is inevitable to dispose of these solvents during the membrane synthesis process. Improper treatment of the solvent residue may have negative impacts on the environment and human health. On the contrary, the amyloid-carbon hybrid membrane is prepared in water at any pH and only consists of activated carbon and amyloid fibrils, which ingeniously reduces the harm to the environment and humans. Moreover, the amyloid-carbon hybrid membrane shows great advantages in investment cost (CAPEX) since the industrial grade of BLG (whey, a bioproduct of the dairy industry) is much cheaper than the polymer-based

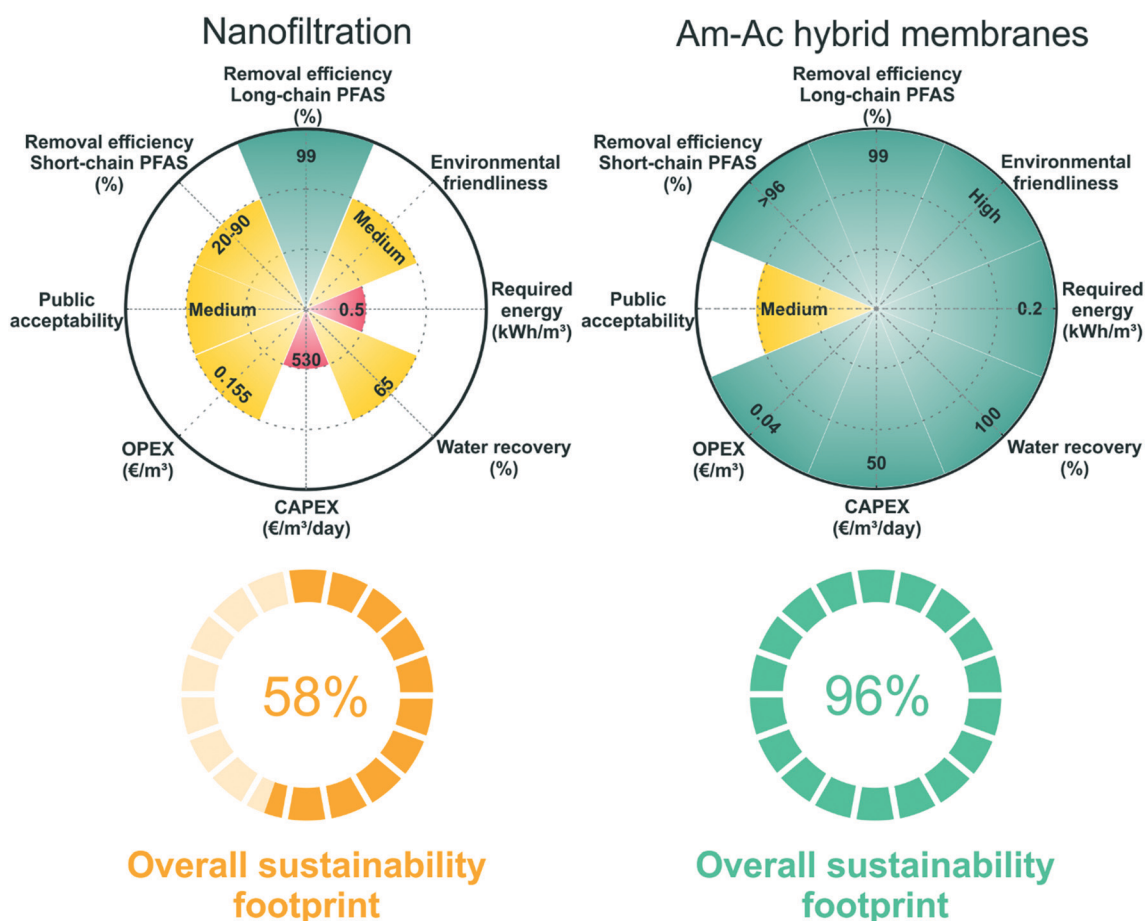


Fig. 7 Sustainability footprint comparison between nanofiltration and amyloid-carbon hybrid membrane. The aspects considered are long-chain PFAS removal efficiency, short-chain PFAS removal efficiency, public acceptability, OPEX, CAPEX, water recovery, required energy, and environmental friendliness. The performance of the technologies in each parameter is evaluated on a 3-rank basis of low (red), medium (yellow), and high (green) levels. The overall sustainability footprint of each technology is evaluated according to each aspect.



membranes. On the other hand, nanofiltration scores medium in most aspects due to its high operating cost (OPEX), relatively low water recovery, and lower short-chain PFAS removal efficiency than the amyloid-carbon hybrid membrane. From the environmental friendliness point of view, the amyloid-carbon hybrid membrane performs better than nanofiltration in fabrication, application, and energy consumption. For instance, the release of toxic organic solvents during the fabrication of polymeric membrane and high energy consumption during operation of nanofiltration increase the stress in the bearing capacity of the environment and further treatment processes, whilst protein dominant processes are solvent-free and energy saving.

Then we estimate the overall sustainability footprint by summing up the individual components as $100\% \cdot \sum_{j=1}^8 \left(\frac{i}{3}\right)_j \cdot \frac{1}{8}$,

where each of the $j = 8$ factors carries a weight between 1/3 and 1 depending on the score i . The sustainability footprint for the amyloid-carbon hybrid membrane and nanofiltration was estimated at around 96% and 58%, respectively, which clearly reveals the superiority of the amyloid-carbon hybrid membrane over nanofiltration for PFAS removal in terms of sustainability and efficiency.

Conclusions

In summary, we have demonstrated that amyloid membranes can remove long-chain PFASs efficiently from the aqueous environment by adsorption mechanisms. The adsorption membrane performance can be dramatically enhanced under acidic conditions, which mainly exploits the electrostatic interactions between amyloid fibrils and PFASs. The isotherm curves of representative PFASs (PFOS and PFOA) show that the PFOS is easily adsorbed but has a lower adsorption capacity than PFOA. Further AFM adhesion force spectroscopy measurement firstly demonstrates that hydrophobic interactions have a significant role in PFAS adsorption onto the amyloid surface. The treatment of a real water sample proves again that the amyloid fibril works better for long-chain PFASs than short-chain ones. The performance towards the removal of low molecular weight PFASs can be enhanced by using the amyloid-carbon hybrid membrane, which also possesses higher permeability, removing all PFASs at a trace level of concentration. Finally, the comparison of the sustainability footprint reveals the superiority of the amyloid-carbon hybrid membrane over a commercial membrane process for PFAS removal. These results demonstrate that it should be easy to reach the scale-up of the treatment of PFAS contaminated water by amyloid-carbon hybrid membranes in a fully economical and sustainable way.

Conflicts of interest

RM and SB are inventors of an ETH-related patent. BluAct Technologies GmbH has an exclusive licence of this patent from ETH.

Acknowledgements

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