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4 1 **Ce–Nd separation by solid-phase micro-extraction**
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6 2 **and its application to high-precision $^{142}\text{Nd}/^{144}\text{Nd}$**
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9 3 **measurements using TIMS in geological materials**
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Abstract:

In view of the low initial abundance of ^{146}Sm , ^{142}Nd anomalies are expected to be extremely small (less than 40 ppm), and their detection requires ultra-precise $^{142}\text{Nd}/^{144}\text{Nd}$ measurements. A rapid solid-phase micro-extraction (SPME) technique, using HEHEHP resin as sorbent, is established to completely separate Ce from rare earth elements (REEs) mixtures. This technique is applied to ultra-high-precision $^{142}\text{Nd}/^{144}\text{Nd}$ measurements in geological materials. In contrast to the traditional liquid-liquid micro-extraction (LLME) technique, the benefits of SPME tandem column are high Nd recovery, low residual Ce ($\text{Ce}/\text{Nd} < 10^{-6}$), and easy operability. In addition, a single HEHEHP resin column, replacing the traditional two-column scheme (AG 50W + HDEHP resins), is used to further purify Nd by removing Na salt and Sm isobaric interferences. All mean values of $^{140}\text{Ce}/^{144}\text{Nd}$ of geological samples after separation never exceed 0.000010 even though the Ce/Nd ratio of geological materials is > 3.0 . Thus, ^{142}Ce interferences on ^{142}Nd never exceed 1.3 ppm. Ultra-high-precision thermal ionization mass spectrometry analyses of silicate standards show that the internal precision of all runs are better than 4 ppm (2 RSE) for $^{142}\text{Nd}/^{144}\text{Nd}$ values. $^{142}\text{Nd}/^{144}\text{Nd}$ values for JNdi-1, JR-3, and BCR-2 have external precisions of ± 4.8 , ± 4.4 , and ± 3.9 ppm (2 RSD), respectively. The external reproducibility is sufficient to distinguish and resolve 5 ppm anomalies in $^{142}\text{Nd}/^{144}\text{Nd}$ values.

Keywords: $^{142}\text{Nd}/^{144}\text{Nd}$; Solid-phase micro-extraction; HEHEHP resin; TIMS

1. Introduction

Sm and Nd have two different radiogenic decay systems that can be useful in evaluating the hypothesis that the Earth and chondrites have the same Sm/Nd ratios, i.e., ^{146}Sm decays to ^{142}Nd ($T_{1/2} = 68 \text{ Ma}$)¹ and ^{147}Sm decays to ^{143}Nd ($T_{1/2} = 106 \text{ Ga}$).¹⁻³ In particular, short-lived ^{146}Sm - ^{142}Nd radioactive nuclides are ideal tools for constraining the early silicate differentiation of planetary bodies and the early history of the Earth's mantle.²⁻⁸ Because of its low initial abundance, ^{146}Sm is effectively extinct after 4–5 half-lives, so that $^{142}\text{Nd}/^{144}\text{Nd}$ anomalies can be solely related to the differentiation of silicate reservoirs during the first few hundred million years of the Earth. However, their detection requires ultra-precise $^{142}\text{Nd}/^{144}\text{Nd}$ ratio measurements because the variation range is very small ($< 50 \text{ ppm}$).² New generation mass spectrometers (TIMS) has been successfully used to perform this challenging work and published reproducibilities of $^{142}\text{Nd}/^{144}\text{Nd}$ are around 5 to 7 ppm (2 RSD),²⁻¹⁵ the best reproducibility of $^{142}\text{Nd}/^{144}\text{Nd}$ is published by Caro et al. (2006) at 2 ppm.³ For ultra-high-precision $^{142}\text{Nd}/^{144}\text{Nd}$ isotopic measurements, a good separation scheme is indispensable. The high-purity separation of Nd from the matrix and isobaric interfering elements is important. In particular, Ce and Sm are the most strongly interfering elements and must be completely separated. During TIMS analysis, $^{140}\text{Ce}/^{144}\text{Nd}$ and $^{147}\text{Sm}/^{144}\text{Nd}$ ratios must be lower than 0.000010.

Currently, ion exchange resin techniques^{2-12, 14-16, 18-27} are widely used to separate Nd from REEs. It is mature to completely separate Sm from Nd using Ln Spec (HDEHP, di(2-ethylhexyl) orthophosphoric acid) resin or HEHEHP (2-ethylhexyl

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4 67 phosphoric mono-2-ethylhexyl ester) resin. In previous studies, the $^{147}\text{Sm}/^{144}\text{Nd}$ ratio is
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6 68 usually never higher than 0.000005 using Ln Spec resin or HEHEHP resin.²⁻²⁶ In
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9 69 contrast to eliminating Sm, complete separation of Ce from Nd is highly difficult.
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11 70 Separation of Ce and Nd is usually performed from high purity REE fractions that are
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13 71 obtained using column chromatographic techniques, such as AG 50W^{4, 5, 18-27} or
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15 72 TRU-Spec^{2, 3, 7, 10, 11, 14} resins. Previously reported procedures of Nd extraction from
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17 73 REEs fractions of rock samples for $^{142}\text{Nd}/^{144}\text{Nd}$ measurements include the
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19 74 α -hydroxyiso-butyric acid chromatographic technique (HIBA)^{4, 7, 14, 16} and the
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21 75 liquid-liquid micro-extraction (LLME)^{3, 10, 11, 17, 18} techniques. The HIBA technique
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23 76 needs a good control of the pH value of the eluent solution^{4, 7, 14, 16} and is better
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25 77 performed in an acid-free environment. Hence, the pH value of HIBA solution has to
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27 78 be calibrated immediately before performing every experiment. In addition, a narrow
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29 79 and long column (0.2×20 cm)^{4, 5} allows for good sample purity, which gives rise to
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31 80 low eluting speed and very long separation time. Usually, three repetitions of HIBA
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33 81 chemistry are necessary to reduce ^{142}Ce isobaric interference on ^{142}Nd . The
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35 82 $^{142}\text{Ce}/^{142}\text{Nd}$ was always below 0.000004 after performing HIBA chemistry separation
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37 83 thrice.^{4, 5} The LLME technique was presented by Rehkämper et al. (1996)¹⁷, and it
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39 84 proved to be the most effective method to eliminate Ce from REEs. The LLME
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41 85 technique is based on the distribution of the species of interest between two
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43 86 immiscible phases, namely the aqueous and organic phases. This LLME technique
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45 87 involves the oxidation of Ce^{3+} into its tetravalent state by a strong oxidizing agent
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47 88 (NaBrO_3 in 10 M HNO_3) and preferential complexation of Ce^{4+} by an organic
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4 89 extractant (HDEHP).¹⁷ This method combined with cation exchange resin technique
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6 90 was further improved by Caro et al. (2006)³ and Ali et al. (2011)¹⁸ so that the
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8 91 $^{142}\text{Ce}/^{142}\text{Nd}$ is always below 0.000003. However, concerning the LLME technique,
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10 92 good technical skill is needed for extracting Nd because the volumes of organic
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12 93 extractant phase containing Ce^{4+} and the aqueous solution containing Nd^{3+} are very
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14 94 small (0.5 mL). This HDEHP organic extractant is pipetted away and discarded,
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16 95 leaving behind the Ce-free aqueous phase solution. Generally, the HDEHP extraction
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18 96 is repeated thrice to eliminate any residual HDEHP organic phase from the Nd and Na
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20 97 enriched phase using n-heptane.^{3, 18} Imperfect LLME operation will directly lead to
21
22 98 low recovery of Nd or incomplete Ce elimination. For most geologists, achieving high
23
24 99 recovery (> 90 %) and high purity for Nd without Ce ($\text{Ce}/\text{Nd} < 0.1 \%$) during the
25
26 100 LLME step is greatly challenging. In addition, separating Na using a cation resin
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28 101 column is indispensable because a lot of Na salt impinges on the ionization efficiency
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30 102 of Nd during TIMS measurements.^{3, 18} This causes a severe suppression in signal
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32 103 intensity, unstable ion beam emission, and an abnormal isotopic fractionation process.
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34 104 Generally speaking, LLME and the Na eliminating procedure give rise to the
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36 105 relatively low recovery (~ 80 %) of Nd and tedious operation steps.^{3, 18}

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38 106 In this study, a solid-phase micro-extraction tandem column technique using
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40 107 HEHEHP resin as absorbent was developed to eliminate Ce. Using our method, yield
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42 108 of 97.3 % are achieved for Nd and very minor Ce ($\text{Ce}/\text{Nd} < 10^{-6}$) was detected in the
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44 109 Nd fraction. In addition, Nd with high purity can be quickly separated from the mixed
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46 110 resulting Na + REEs solution using a short HEHEHP resin column rather than the

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4 111 traditional two-column (AG 50W + HDEHP)^{2, 3, 7, 8, 10, 11, 14, 15, 18} technique, which
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6 112 significantly improves separation speed (two working days). In contrast to traditional
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8 113 methods,²⁻¹⁸ our method greatly cut down separation time and the overall Nd yield was
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10 114 significant improved to ~ 92 %. The accuracy of ¹⁴²Nd/¹⁴⁴Nd results achieved using
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12 115 the proposed protocol was validated through TIMS measurements of nine certified
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14 116 reference materials (CRMs) of silicate rocks with a wide range of Sm/Nd, Ce/Nd and
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16 117 bulk compositions.
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119 **2. Experimental**

120 **2.1 Reagents and Materials**

121 All analytical reagent grade acids (hydrochloric acid, nitric acid and hydrofluoric
122 acid) were purified using SavillexTM DST-1000 sub-boiling distillation system
123 (Minnetonka, USA). Ultra-pure water with resistivity of 18.2 MΩ.cm⁻¹ was used
124 (Milli-Q). Sodium bromate (NaBrO₃) with high purity (> 99 %) was purchased from
125 Alfa Aesar. The employed cation exchange column is 7 cm long and has a 6 mm
126 inside diameter with a 30 mL reservoir, packed with 2 mL Bio-Rad AG 50W-X12
127 resin (200-400 mesh). The solid-phase micro-extraction mini-column is 2 cm long and
128 has a 3 mm i.d and a 0.4 mL reservoir. It is packed with 0.08 mL of HEHEHP resin.
129 The HEHEHP column is 6 cm long and has a 4 mm inside diameter, packed with 0.55
130 mL HEHEHP resin. The HEHEHP resin, manufactured by the Beijing Research
131 Institute of Chemical Engineering and Metallurgy and conventional for Sm-Nd
132 separation,¹⁹ was based on 2-ethylhexyl phosphoric mono-2-ethylhexyl ester

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4 133 (HEHEHP) coated on Teflon powder in fine-grained form (75-100 μm).

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6 134 A stock solution of 500 ppm JNdi-1 Nd standard was gravimetrically prepared to

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9 135 examine the reproducibility of Nd isotopic ratios by a Triton Plus TIMS instrument.

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11 136 Nine rock powders of CRMs were obtained from the United States Geological Survey

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13 137 (USGS) and Geological Survey of Japan (GSJ). These CRMs include USGS BCR-2

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15 138 (basalt), BHVO-2 (basalt), W-2 (diabase), AGV-2 (andesite), RGM-2 (rhyolite),

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17 139 GSP-2 (granodiorite) GSJ JR-3 (rhyolite), JG-1a (granodiorite), and JA-3 (andesite).

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26 142 All chemical preparations were conducted on special class 100 workbenches

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28 143 inside a class 1000 clean laboratory. Approximately 100 to 110 mg of rock powder

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30 144 were weighed into a steel-jacketed acid-washed high-pressure PTFE bomb. The

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32 145 samples were dissolved on a hotplate at 190 °C using an acid mixture of 3 mL of 29 M

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34 146 HF, 0.3 mL of 14 M HNO₃, and 0.3 mL of 11.8 M HClO₄ for four days. Digested

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36 147 samples were dried on a hotplate overnight at ~ 120 °C and then reconstituted in 3 mL

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38 148 of 6 M HCl. This solution was again dried at ~ 160 °C. Finally, the samples were

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40 149 re-dissolved with 1.1 mL of 2.5 M HCl on a 100 °C hotplate overnight before

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42 150 commencing ion exchange chemistry.

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50 51 152 **2.3 Column chemistry**

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53 153 As shown in Fig 1 and Table 1, our separation method is composed of three steps.

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55 154 First, the solutions obtained after sample digestion were centrifuged at 5000 rpm for

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4 155 8 min. Before sample loading for the separation of REEs from the sample matrix, the
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6 156 resin column was pre-washed with 30 mL of 6 M HCl and 3 mL of H₂O in turn. Then,
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9 157 as shown in Table 1a, 1 mL of the supernatant was loaded onto the pre-conditioned
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11 158 cation columns containing 2 mL of AG50W-X12 (200–400 mesh) resin for separation
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14 159 of REEs from the sample matrix. After rinsing for 4 times with 0.5 mL of 2.5 M HCl,
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16 160 the column was washed with 9.5 mL of 5 M HCl to remove the matrix elements. Then,
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19 161 16.5 mL of 4 M HCl was used to strip Nd and efficiently remove Ba, La, and some Ce.
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21 162 In this step, all matrix elements (K, Na, Ca, Mg, Al, Fe, Ti), ~ 70 % of La, ~ 75 % of
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24 163 Ba and ~ 65 % of Ce were eliminated and LREEs fractions enriched in Nd (~ 98.2 %)
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26 164 and Sm were obtained. Second, the eluted fraction enriched in Nd was evaporated to
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29 165 dryness and re-dissolved in 0.4 ml of an oxidizing solution of 10 mM NaBrO₃ in 10
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31 166 M HNO₃. During this step, all Ce³⁺ was oxidized to Ce⁴⁺. As shown in Table 1b, a
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34 167 tandem micro-column containing 0.16 ml of HEHEHP resin, each single
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36 168 micro-column was packaged with 0.08 ml of HEHEHP resin, was pre-washed with
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39 169 0.4 mL of 10 M HNO₃ and 0.8 ml of 10 mM NaBrO₃ in 10 M HNO₃ in turn for
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42 170 preparation of column condition. The dissolved REEs fraction was loaded on the mini
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44 171 HEHEHP resin column and collected, 0.2 mL of 10 mM NaBrO₃ in 10 M HNO₃ was
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46 172 used to elute the residual minor Nd on the column. During this step, all Ce⁴⁺ (>
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49 173 99.999%) is strongly sorbed to the HEHEHP resin. The Ce–Nd separation coefficient
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51 174 for this step exceeded 10⁶, due to the employed tandem column, two complete
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54 175 extractions were performed. During this step, all Na, Ba and 97.3 % of Nd+Sm were
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56 176 eluted. Finally, the enriched Na, Nd and Sm fraction without Ce was dried and
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4 177 re-dissolved using 0.2 ml of 0.1 M HCl. As shown in Table 1c, Sm and Nd separation
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6 178 was conducted using a small column containing 0.55 mL of HEHEHP resin. During
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9 179 this step, most Nd (~ 96.5 %) with high purity was separated from the mixed solution
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11 180 (Na + Sm + Nd). All Na was washed before collecting Nd. In final, total procedural
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14 181 blanks were 65–90 pg for Nd and the yield of Nd was higher than 92 %. Procedural
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16 182 blanks were thus negligible, since the ratio of Nd sample/blank was larger than 3300.
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20 21 184 **2.4 TIMS Measurement**

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24 185 The Nd isotopic ratios were measured using a Triton Plus TIMS instrument
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26 186 (ThermoFisher) at the Institute of Geology and Geophysics, Chinese Academy of
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29 187 Sciences (IGGCAS) in Beijing, China. Nd was measured as Nd⁺ using a double Re
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31 188 filaments configuration. 0.5 µl of 0.1 M phosphoric acid was first loaded on a
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34 189 degassed Re filament and dried at 0.8 A. Nd samples then were dissolved and loaded
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36 190 in 1 µl of 2 M of HCl and dried at 0.8 A. Finally, after 0.5 µl of 0.1 M phosphoric acid
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39 191 was loaded and dried, the filaments were heated to a dull red glow at c.a 2.2 A for 3
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41 192 seconds. Previous researches demonstrated that a multi-dynamic measurement
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44 193 approach could obtain the best external reproducibility of ¹⁴²Nd/¹⁴⁴Nd (2~6 ppm).^{2, 3,}
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46 194 ⁹⁻¹¹ Hence, we also employed a multi-dynamic measurement approach. Two
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49 195 quadrupole lenses in the Triton Plus were used to adjust the dispersion of the ion
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51 196 beams so that good peak overlaps were obtained during multi-dynamic data
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54 197 acquisition. During measurements, the intensity of the ¹⁴²Nd signal typically ranged
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56 198 between 2.7 and 4.5 V. Each measurement corresponded to 24 blocks of 26 ratios (8 s
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4 199 integration time) using amplifier rotation. Measurements including filament warm are
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6 200 typically 7~8 hours long. All raw data were corrected for mass fractionation using the
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9 201 exponential law and $^{146}\text{Nd}/^{144}\text{Nd} = 0.7219$ following the off-line method reported by
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11 202 Caro et al. (2006)³ and Upadhyay et al.(2008).⁹ The $^{142}\text{Nd}^+$ signals are corrected for
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13 203 $^{142}\text{Ce}^+$ interference using a $^{142}\text{Ce}/^{140}\text{Ce}$ value of 0.125653.¹⁸ The $^{144}\text{Nd}^+$ signals are
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15 204 corrected for $^{144}\text{Sm}^+$ interference using a $^{144}\text{Sm}/^{147}\text{Sm}$ value of 0.204803.¹⁸ The $^{148}\text{Nd}^+$
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17 205 and $^{150}\text{Nd}^+$ signals are corrected for $^{148}\text{Sm}^+$ and $^{150}\text{Sm}^+$ interference using a
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19 206 $^{148}\text{Sm}/^{147}\text{Sm}$ value of 0.749833 and a $^{150}\text{Sm}/^{147}\text{Sm}$ value of 0.492328.¹⁸ Further details
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21 207 of collector array and the run conditions were listed in Table 2. JNdi-1 Nd standards
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23 208 were analyzed during the sample measurement period to monitor instrument status.
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25 209 The repeated analyses of JNdi-1 Nd standards yielded highly reliable and reproducible
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27 210 results over a long period of time (~2 years). All JNdi-1 data overlap within errors
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29 211 with recently reported results. The JNdi-1 average value of $^{142}\text{Nd}/^{144}\text{Nd}$ and
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31 212 $^{143}\text{Nd}/^{144}\text{Nd}$ was 1.1418367 ± 0.0000055 (2 SD, n = 37) and 0.5121009 ± 0.0000036
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33 213 (2 SD, n = 37), respectively (Table S-1), in good agreement with recently reported
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35 214 $^{142}\text{Nd}/^{144}\text{Nd}$ (Table 3)^{7, 10-12, 15, 27} and $^{143}\text{Nd}/^{144}\text{Nd}$ ^{15, 19, 20, 22-28} values.
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216 3. Results and discussion

217 3.1 Merit of solid-phase micro-extraction using HEHEHP resin

218 In ultra-high-precision $^{142}\text{Nd}/^{144}\text{Nd}$ measurements, the biggest separation
219 challenge is to completely eliminate Ce from Nd. To test the separation efficiency of
220 Ce from Nd, serial solutions of mixed REEs standards (oxidized by the mixed NaBrO_3

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4 221 +10 M HNO₃ solution) were passed through the tandem micro-column containing
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6 222 0.16 ml of HEHEHP resin. No Ce was detected using ICP-MS, ~ 97.3 % of Nd and all
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9 223 other REEs and Na were collected in Nd analyte object. To check the residual Ce
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11 224 during TIMS measurements, six mixed standards (Ce + Nd) with the ratios of Ce/Nd
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13 225 = 2.0, 3.0 and 4.0 (with 5 µg of Nd) were separated using the SPME technique. Then,
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16 226 because a large amount of Na salt affects the stability of the ion beam, one-third of
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19 227 those samples were loaded and determined using TIMS. As indicated in Table 4, all
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21 228 ¹⁴⁰Ce/¹⁴⁴Nd ratios were lower than 0.000015. This means that ¹⁴²Ce interferences on
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23 229 ¹⁴²Nd even for those tests with Ce/Nd = 4.0 are always lower than 2 ppm after
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26 230 performing the SPME separation. Usually, the yield of Nd is about 70~90 % using the
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29 231 traditional LLME technique corresponding to a separation coefficient of 10³ for Ce
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31 232 and Nd.^{3, 18} In contrast to the LLME technique, the recovery of Nd was stable and
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33 233 high (~ 97.3 %), whereas the separation coefficient of Ce and Nd using the SPME
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36 234 technique exceeded 10⁶, which is significantly higher than 10³ using the LLME
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39 235 technique.^{2, 3, 10, 11, 15, 17, 18} However, the HEHEHP resin in the tandem micro-column
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41 236 cannot be recycled because the HEHEHP resin had been oxidized and had absorbed a
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44 237 lot of Ce.

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239 **3.2 Elimination of Na and Sm interferences**

240 High-purity of Nd was obtained following the procedure detailed in Table 1c. To
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242 241 examine the separation efficiency of Na and Sm, a mixed standard containing 5 µg of
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244 242 REEs and 150 µg of Na, 10 µg of Ba was dried and performed separated using the

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4 243 procedure of Table 1c. Table-5 showed that all Na, Ba and most of La (~ 98.5 %) and
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6 244 Ce (~ 97.6 %) were washed out before collecting Nd. All Sm and MREEs + HREEs
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9 245 were washed out after collecting Nd. Sm-Nd separation using a short HEHEHP resin
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11 246 column resulted in $^{144}\text{Sm}/^{144}\text{Nd}$, $^{148}\text{Sm}/^{148}\text{Nd}$ and $^{150}\text{Sm}/^{150}\text{Nd}$ ratios usually less than
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14 247 1 ppm, thus, performing Sm isobaric interference correction was not necessary.
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16 248 During this step, ~ 96.5 % Nd was collected. In contrast to previous studies, the
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19 249 two-column method was simplified to one column, and the preparation of a cation AG
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21 250 50W resin column to eliminate Na salt before performing the Sm-Nd separation was
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24 251 not needed.
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29 253 **3.3 Validation of the method and final results**

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31 254 To assess the analytical reproducibility and feasibility of our chemical procedure
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34 255 for silicate samples, nine CRMs were selected to encompass a wide range of matrix
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37 256 compositions (from mafic to felsic) and Ce/Nd were determined. As shown in Table 6,
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39 257 the $^{142}\text{Nd}/^{144}\text{Nd}$ and $^{143}\text{Nd}/^{144}\text{Nd}$ isotopic ratios of all analyzed USGS and GSJ
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42 258 reference materials were obtained with an internal precision (2 SE) better than
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44 259 0.000005 and 0.000002, respectively. The $^{143}\text{Nd}/^{144}\text{Nd}$ data presented in Table 6 agree
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46 260 well with previously published data obtained through TIMS or MC-ICP-MS.^{19-26, 29-30}
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49 261 Few $^{142}\text{Nd}/^{144}\text{Nd}$ data except for BCR-2³¹ were reported for those standards in previous
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52 262 studies. Hence, it is difficult to compare the actual difference of $^{142}\text{Nd}/^{144}\text{Nd}$ data in
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54 263 this study and previous investigations. As indicated in Table 6 and Fig 2, no ^{142}Nd
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56 264 anomaly in the geological standard samples was found in this study.
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4 265 The reproducibility of our procedure was demonstrated by nine different
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6 266 dissolutions of BCR-2 and JR-3 powder materials. As shown in Table 6, replicate
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8 267 measurements (n = 9) of BCR-2 yielded a $^{142}\text{Nd}/^{144}\text{Nd}$ value of $1.14183491 \pm$
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10 268 0.0000044 and a $^{143}\text{Nd}/^{144}\text{Nd}$ value of 0.5126205 ± 0.0000032 (2 SD). Replicate
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12 269 measurements (n = 9) of JR-3 yielded a $^{142}\text{Nd}/^{144}\text{Nd}$ value of 1.1418339 ± 0.0000050
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14 270 and a $^{143}\text{Nd}/^{144}\text{Nd}$ value of 0.5126666 ± 0.0000016 (2 SD). The $^{142}\text{Nd}/^{144}\text{Nd}$ external
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16 271 reproducibility of both BCR-2 and JR-3 were better than 5 ppm (2 SD). Notable is the
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18 272 fact that JR-3 has a high ratio of Ce/Nd (3.13)³² and a high content of Ce (319 ppm)³²;
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20 273 ~110 mg of JR-3 yields ~35.1 μg of Ce. Thus, to completely separate Ce from JR-3 is
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22 274 the biggest challenge for our method, even though all $^{140}\text{Ce}/^{144}\text{Nd}$ values for JR-3 are
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24 275 never higher than 0.0000009 during TIMS measurements. The maximum ^{142}Ce
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26 276 interference is ~ 1.1 ppm on the $^{142}\text{Nd}/^{144}\text{Nd}$ ratio. The ^{142}Ce interference is lower than
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28 277 0.6 ppm for most silicate samples. This suggests our method is perfect for Ce and Nd
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30 278 separation.

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32 279 The reproducibility and precision of $^{142}\text{Nd}/^{144}\text{Nd}$ data obtained for silicate
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34 280 samples using the presented novel methods are satisfactory and completely fit the
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36 281 demands for the application of the ^{146}Sm - ^{142}Nd isotope system.
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49 283 **4. Conclusions**

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51 284 A rapid and robust SPME method using HEHEHP resin as sorbent was
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53 285 developed to eliminate Ce from REEs. Removal of up to 99.999 % of Ce was
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55 286 achieved with a tandem micro-column. Base on the SPME method, using a short
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4 287 HEHEP resin column, Ce was further removed to 97.6 %, and 96.5 % of Nd with high
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6 288 purity was obtained. Thus, the separation factor between Ce and Nd exceeded 10^8 in
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9 289 final. During this step, all Na and Sm were also completely eliminated. Therefore, the
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11 290 traditional two-column separation procedure to separate Nd from Na and Sm was
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14 291 further simplified to one-column. In contrast to the traditional methods, the proposed
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16 292 separation procedure achieved the satisfactory and rapid separation of Nd-Ce-Sm,
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19 293 thereby offering significant advantages over existing methods in terms of simplicity,
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21 294 Nd recovery, miniaturization, and waste reduction.
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26 296 **Acknowledgements**

28
29 297 We are grateful to editor for patience and two reviewers for critical and
30
31 298 constructive comments that greatly improved this manuscript. We are particularly
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33
34 299 thankful to Dr. Manuela Fehr for English improvement of this article. This work was
35
36 300 jointly supported by the National Natural Science Foundation of China (grant
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39 301 numbers 41373020 and 41273018) and the State Key Laboratory of Lithospheric
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41 302 Evolution (grant number 11301520), Institute of Geology and Geophysics, Chinese
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33 34 **Figure captions**

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36 366 Figure 1. Our separation protocol compared with traditional methods^{3, 10, 11, 18}
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38 367 Figure 2. $^{142}\text{Nd}/^{144}\text{Nd}$ data for CRMs samples are plotted as deviations in ppm ($\mu^{142}\text{Nd}$)
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40 368 from the JNdi-1 standard relative to the terrestrial Nd standard JNdi-1. $\mu^{142}\text{Nd} =$
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42 369 $((^{142}\text{Nd}/^{144}\text{Nd})_{\text{sample}} / (^{142}\text{Nd}/^{144}\text{Nd})_{\text{JNdi-1}}) \times 10^6$, where $^{142}\text{Nd}/^{144}\text{Nd}$ value of JNdi-1 is
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44 370 the average value in this study (1.1418367 ± 0.0000055 , 2 SD, n = 37). The dashed
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46 371 line area defines the external error of 5 ppm (2 RSD) of the repeated measurements of
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48 372 JNdi-1 standard (n = 37). Error bars are 2 SE errors of individual measurements.
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Table 1. Three-step Nd purification scheme using columns of AG 50W-X12 resin, solid-phase micro-extraction, and HEHEHP resin, sequentially.

a. the first column containing 2 mL of AG50W-12 resin

Procedure	Eluting reagent		Eluting volume (mL)
Cleaning column	6.0 M	HCl	30.0
Cleaning column	Milli-Q	Water	3.0
Loading sample	2.5 M	HCl	1.0
Rinsing	2.5 M	HCl	2.0
Rinsing	5.0 M	HCl	9.5
Eluting LREEs	4.0 M	HCl	16.5

b. the second mini solid-phase micro-extraction tandem column containing 0.16 mL of HEHEHP resin

Procedure	Eluting reagent		Eluting volume (mL)
Cleaning column	10 M	HNO ₃	0.4
Cleaning column	10 mmol	NaBrO ₃ in 10 M HNO ₃	0.8
Loading and collecting Nd	10 mmol	NaBrO ₃ in 10 M HNO ₃	0.4
Collecting Nd	10 mmol	NaBrO ₃ in 10 M HNO ₃	0.2

c. the third column containing 0.55 mL of HEHEHP resin

Procedure	Eluting reagent		Eluting volume (mL)	Fractions
Cleaning column	3 M	HCl	10.0	
Cleaning column	Milli-Q	Water	2.0	
Loading sample	0.1 M	HCl	0.2	F 1
Rinsing	0.1 M	HCl	0.4 (0.1 x 4)	F 1
Rinsing Na, Ba, La, Ce, Pr	0.2 M	HCl	3.0	F 2
Eluting Nd	0.2 M	HCl	1.5	F 3
Rinsing Sm+MREEs+HREEs	6.0 M	HCl	3.0	F 4

Comment: The yield of Nd during the three-step separation procedure is about 98.2 %, 97.3 % and 96.5%, respectively. In the final, the yield of Nd is about 92.2 % after performing three-step separation.

Table-2 Cup setting of dynamic multi-collector mode

Cup	L3	L2	L1	CC	H1	H2	H3	H4	Foucs (V)	Disp (V)
S1	¹⁴² Nd	¹⁴³ Nd	¹⁴⁴ Nd	¹⁴⁵ Nd	¹⁴⁶ Nd	¹⁴⁷ Sm	¹⁴⁸ Nd	¹⁵⁰ Nd	0	0
S2		¹⁴² Nd	¹⁴³ Nd	¹⁴⁴ Nd	¹⁴⁵ Nd	¹⁴⁶ Nd	¹⁴⁷ Sm	¹⁴⁹ Sm	0	5.0
S3	¹⁴⁰ Ce		¹⁴² Nd	¹⁴³ Nd	¹⁴⁴ Nd	¹⁴⁵ Nd	¹⁴⁶ Nd	¹⁴⁸ Nd	0	10.0

Run conditions:

Ionization filament heated to 4.6A (1680~1720°C), evaporation filament heated to 1.6-1.9 A.

Typically, a block consisted of 26 cycles each with 3 sequences of 8 seconds integration.

Amplifiers rotated left every block, baseline measured every block.

Peak center on ¹⁴⁵Nd, ¹⁴⁴Nd and ¹⁴³Nd and ion source lens focus on ¹⁴⁵Nd done every 4 block, turret position optimized at start.

Typical ¹⁴²Nd signal strength on 10¹¹Ω resistor was 3~4 V for most samples.

Magnet removed from the ion source.

Rejected ratios always less than 5 % of total.

Zoom system was employed to improve peak shape. It included Focus quadrupole and Dispersion quadrupole lens.

Table 3. Published JNdi-1 $^{142}\text{Nd}/^{144}\text{Nd}$ values determined using Triton Plus TIMS

Reference	Reference Value	External precision (2 SD)	Measurement Mode
Gannoun A et al.(2011) ¹²	1.1418331	0.0000066 (n=18)	Static
Li et al.(2010) ²⁷	1.1418353	0.0000074 (n=12)	Static
Rizo et al.(2012) ⁷	1.1418400	0.0000030 (n=50)	Dynamic
Roth A.S.G et al.(2014) ¹⁰	1.1418370	0.0000049 (n=13)	Dynamic
Roth A.S.G et al.(2013) ¹¹	1.1418351	0.0000042 (n=30)	Dynamic
Jackson M.G et al.(2012) ¹⁵	1.1418383	0.0000063 (n=12)	Dynamic
Li et al.(2010) ²⁷	1.1418348	0.0000044 (n=12)	Dynamic
Mean	1.1418362	0.0000046	

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Table 4. Evaluation of residual Ce in the mixed standards after SPME separation

Sample	$^{140}\text{Ce}/^{144}\text{Nd}$	Ce/Nd
HEH-1	0.000010	2.0
HEH-2	0.000002	2.0
HEH-3	0.000002	3.0
HEH-4	0.000002	3.0
HEH-5	0.000015	4.0
HEH-6	0.000012	4.0

Note: HEH-1 to HEH-6 are artificial mixed standard solution with the different Ce/Nd ratios. $^{140}\text{Ce}/^{144}\text{Nd}$ ratios mean the actual measurement values using TIMS after performing SPME separation.

Table 5. Sample purity and the recovery of Nd in the third HEHEHP resin column

Elements	Fraction 1(%)	Fraction 2(%)	Fraction 3(%)	Fraction 4(%)
Na	92.5	7.5	0	0
Ba	86.3	13.7	0	0
La	28.2	70.2	1.5	0
Ce	2.4	95.2	2.4	0
Pr	0	84.8	14.5	0.7
Nd	0	2.3	96.5	1.2
Sm	0	0	0	100
Σ HREE+MREE	0	0	0	100

Note: The sample purity in different fractions is corresponding to fractions defined in Table 1c

Table 6. Results for Nd isotopic ratios in international CRMs determined using Triton Plus TIMS

CRMs	$^{142}\text{Nd}/^{144}\text{Nd}$	$^{143}\text{Nd}/^{144}\text{Nd}$	$^{143}\text{Nd}/^{144}\text{Nd}$	$^{145}\text{Nd}/^{144}\text{Nd}$	$^{148}\text{Nd}/^{144}\text{Nd}$	$^{150}\text{Nd}/^{144}\text{Nd}$	$^{146}\text{Nd}/^{144}\text{Nd}_m$	$^{140}\text{Ce}/^{144}\text{Nd}$
	this study (± 2 SE)	this study (± 2 SE)	Refer Values	this study (± 2 SE)	this study (± 2 SE)	this study (± 2 SE)		
JR-3	1.1418321(41)	0.5126655(14)	0.512679 ²⁴	0.3484047(9)	0.2415759(13)	0.2364463(15)	0.720838	0.000004
JR-3	1.1418370(41)	0.5126669(13)		0.3484051(9)	0.2415758(13)	0.2364449(14)	0.721626	0.000006
JR-3	1.1418340(39)	0.5126665(17)		0.3484048(12)	0.2415775(17)	0.2364419(17)	0.723291	0.000003
JR-3	1.1418316(40)	0.5126667(13)		0.3484055(9)	0.2415734(13)	0.2364436(14)	0.721024	0.000006
JR-3	1.1418322(42)	0.5126657(15)		0.3484049(10)	0.2415773(15)	0.2364483(15)	0.721186	0.000005
JR-3	1.1418369(41)	0.5126678(13)		0.3484031(9)	0.2415787(12)	0.2364475(13)	0.722543	0.000002
JR-3	1.1418343(41)	0.5126673(14)		0.3484048(9)	0.2415770(13)	0.2364466(14)	0.721904	0.000002
JR-3	1.1418370(38)	0.5126673(14)		0.3484033(10)	0.2415782(12)	0.2364467(14)	0.722885	0.000003
JR-3	1.1418305(38)	0.5126658(13)		0.3484043(9)	0.2415786(13)	0.2364473(13)	0.720606	0.000004
Mean	1.1418339	0.5126666		0.3484045	0.2415769	0.2364459		
2 SD	0.0000050	0.0000016		0.0000016	0.000003	0.000004		
2 RSD (%)	0.00044	0.00031		0.00046	0.00140	0.00176		
BCR-2	1.1418364(42)	0.5126203(15)	0.512641 ¹⁹ ; 0.512636 ²⁴	0.3484045(11)	0.2415784(16)	0.2364496(17)	0.720932	0.000002
BCR-2	1.1418343(42)	0.5126183(14)	0.512634 ²⁹ ; 0.512640 ³⁰	0.3484041(11)	0.2415766(15)	0.2364529(15)	0.722074	0.000002
BCR-2	1.1418342(36)	0.5126232(15)		0.3484058(10)	0.2415781(13)	0.2364459(14)	0.722042	0.000007
BCR-2	1.1418374(40)	0.5126217(14)		0.3484032(11)	0.2415758(14)	0.2364510(15)	0.721615	0.000005
BCR-2	1.1418355(39)	0.5126203(13)		0.3484046(10)	0.2415768(12)	0.2364457(13)	0.721406	0.000002
BCR-2	1.1418319(41)	0.5126203(13)		0.3484050(9)	0.2415759(13)	0.2364453(14)	0.721549	0.000003
BCR-2	1.1418323(37)	0.5126184(13)		0.3484047(9)	0.2415769(13)	0.2364454(14)	0.720699	0.000009

BCR-2	1.1418387(38)	0.5126221(12)		0.3484038(9)	0.2415772(12)	0.2364465(13)	0.722028	0.000002
BCR-2	1.1418338(36)	0.5126197(13)		0.3484042(8)	0.2415770(12)	0.2364477(13)	0.721543	0.000004
Mean	1.1418349	0.5126205		0.3484044	0.2415770	0.2364478		
2 SD	0.0000044	0.0000032		0.0000015	0.0000017	0.0000055		
2 RSD (%)	0.00039	0.00062		0.00043	0.00072	0.00234		
AGV-2	1.1418360(40)	0.5127763(14)	0.512790 ²⁹ ; 0.512781 ³⁰	0.3484050(10)	0.2415770(14)	0.2364462(15)	0.721697	0.000008
JA-3	1.1418314(43)	0.5128387(15)	0.512859 ²² ; 0.512850 ²⁴	0.3484043(10)	0.2415781(14)	0.2364437(16)	0.723033	0.000010
W-2	1.1418347(44)	0.5125067(16)	0.512512 ²⁴ ; 0.512516 ³⁰	0.3484034(11)	0.2415835(15)	0.2364497(16)	0.722207	0.000010
BHVO-2	1.1418353(39)	0.5129682(14)	0.512983 ²⁵ ; 0.512981 ²⁹	0.3484045(10)	0.2415800(13)	0.2364598(15)	0.721719	0.000002
JG-1a	1.1418382(43)	0.5123705(15)	0.512365 ²¹ ; 0.512383 ²²	0.3484032(11)	0.2415755(15)	0.2364476(16)	0.721063	0.000006
RGM-2	1.1418338(42)	0.5127815(13)	0.512803 ²⁶	0.3484045(9)	0.2415821(14)	0.2364519(14)	0.722395	0.000002
GSP-2	1.1418351(41)	0.5113480(14)	0.511368 ²⁴ ; 0.511369 ²⁹	0.3484053(10)	0.2415758(14)	0.2364483(15)	0.720373	0.000008

Note: The measured average value for $^{146}\text{Nd}/^{144}\text{Nd}_m$ in sequence S2 is shown for reference. Few $^{142}\text{Nd}/^{144}\text{Nd}$ data in silicate standards are reported except for BCR-2, which average value is 1.1418327 (n = 2) reported by Roth et al. (2014)³¹.

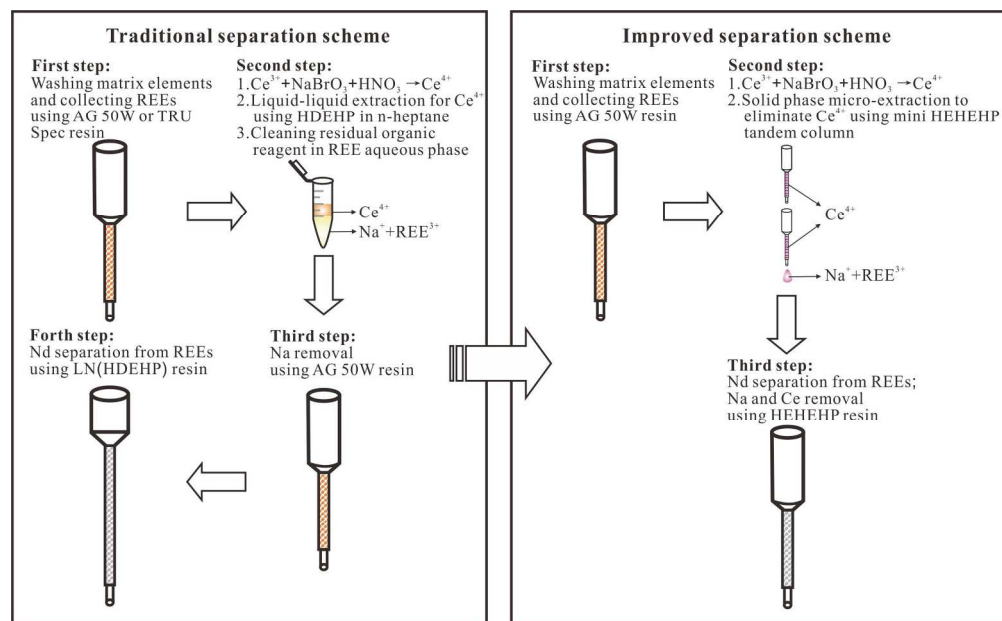


Figure 1
193x119mm (300 x 300 DPI)

