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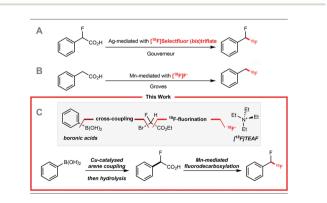
Synthesis of ¹⁸F-difluoromethylarenes using aryl boronic acids, ethyl bromofluoroacetate and [¹⁸F] fluoride[†]

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Herein, we report the radiosynthesis of ¹⁸F-difluoromethylarenes via the assembly of three components, a boron reagent, ethyl bromofluoroacetate, and cyclotron-produced non-carrier added [¹⁸F]fluoride. The two key steps are a copper-catalysed cross-coupling reaction, and a Mn-mediated ¹⁸F-fluorodecarboxvlation.

Positron emission tomography (PET) is a molecular imaging technique that requires molecules labelled with a positronemitting radionuclide. Fluorine-18 is a widely used positron emitting radionuclide in part due to its favourable decay properties, and the numerous clinical applications of 2-deoxy-2-[¹⁸F] fluoro-D-glucose, a radiopharmaceutical prepared from [18F]fluoride.1 While radiochemists have in recent years focused their efforts on methods enabling ¹⁸F-fluorination² and ¹⁸Ftrifluoromethylation of (hetero)arenes,^{2,3} ¹⁸F-difluoromethylation reactions have been less studied despite the importance of the CF₂H motif⁴ in radioligand design for drug discovery programmes. In 2013, we reported a Ag(1)-mediated ¹⁸Ffluorodecarboxylation of 2-fluoro-2-arylacetic acids with [18F] Selectfluor (bis)triflate leading to [¹⁸F]ArCF₂H.⁵ Subsequently, we disclosed a Ag(1)-mediated halogen exchange reaction using [¹⁸F] fluoride.⁶ In 2016, a multi-step method to label [¹⁸F]ArCF₂H from aryl (pseudo)halides was disclosed by Ritter and co-workers.7 Later, Liang and co-workers demonstrated that halogen exchange of benzyl (pseudo)halides with [18F]fluoride followed by oxidative benzylic C-H fluorination with Selectfluor afforded [¹⁸F]ArCF₂H with improved molar activity.8 Despite these advances, ¹⁸F-difluoromethylation remains a challenging problem, especially for structurally complex targets. We initially considered adapting difluoromethylation reactions operating via C-H

functionalisation.9 Whilst this strategy is ideal for (hetero)arenes with innate reactivity leading to site-selective ¹⁸F-difluoromethylation, substrates that are not reactive or too reactive would be unsuitable, thereby limiting applicability for radioligand synthesis. We therefore opted to develop a method using prefunctionalised aryl boron reagents; these are amenable to ¹⁸Ffluorination and ¹⁸F-trifluoromethylation,¹⁰ so extension to ¹⁸Fdifluoromethylation was viewed as a valuable development. Building on our Ag(1)-mediated ¹⁸F-fluorodecarboxylation towards ^{[18}F]ArCF₂H,⁵ a reaction requiring ^{[18}F]Selectfluor (bis)triflate (Scheme 1A),¹¹ and on the Mn-mediated fluorodecarboxylation reported by Groves and co-workers, a reaction using [¹⁸F]fluoride (Scheme 1B),^{12,13} we envisaged that the ¹⁸F-fluorodecarboxylation of 2-fluoro-2-arylacetic acids with [¹⁸F]fluoride could afford [¹⁸F] ArCF₂H. The beneficial effect of fluorine substitution on radical stabilisation would be favorable for this process.^{5,14} This approach would require a robust method to cross-couple the aryl boron reagent with ethyl bromofluoroacetate followed by hydrolysis to



Scheme 1 (A) Ag(I)-mediated ¹⁸F-fluorodecarboxylation with [¹⁸F] Selectfluor (bis)triflate. (B) Mn(III)-mediated ¹⁸F-fluorodecarboxylation with [¹⁸F]fluoride towards [¹⁸F]ArCH₂F. (C) Synthetic plan towards [¹⁸F] ArCF₂H from boron reagents and [¹⁸F]fluoride.

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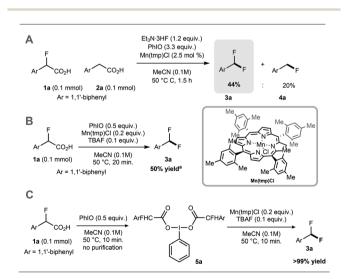
[†] Electronic supplementary information (ESI) available. See DOI: 10.1039/c8sc05096a

access the carboxylic acid precursor; we gave preference to a coupling methodology applying Cu-catalysis instead of Pd or Ni, a decision driven by guidelines for residual metals in (radio) pharmaceuticals.¹⁵ The proposed strategy therefore relies on three readily available components, the boron reagent, ethyl bromofluoroacetate, and [¹⁸F]fluoride (Scheme 1C).¹⁶

Results and discussion

Preliminary experiments demonstrated that the model fluorosubstituted carboxylic acid 1a is amenable to fluorodecarboxvlation with fluoride. When an equimolar mixture of 1a and 2a was treated with Mn(tmp)Cl (2.5 mol%), Et₃N·3HF (1.2 equiv.) and PhIO (3.3 equiv.) in MeCN at 50 °C, 3a and 4a were obtained in 44% and 20% yield, respectively. This result indicates that the fluorine-substituted precursor 1a is more reactive than nonfluorinated 2a towards fluorodecarboxylation (Scheme 2A). We verified that product 4a did not undergo fluorination via C-H functionalisation under these conditions.17 When an excess of 1a (1 equiv.) was treated with TBAF (0.1 equiv.), PhIO (0.5 equiv.) and Mn(tmp)Cl (0.2 equiv.) in MeCN, 3a was obtained in 50% yield (determined by ¹⁹F NMR based on TBAF consumption) (Scheme 2B). Notably, quantitative fluoride incorporation was observed applying similar reaction conditions to the preformed hypervalent iodine complex 5a (Scheme 2C). These preliminary data boded well for ¹⁸F-labeling with [¹⁸F]fluoride as the limiting reagent, and prompted the development of a robust protocol to convert aryl boron reagents into 2-fluoro-2-arylacetic acids.

The cross-coupling of arylboronic acids and ethyl bromofluoroacetate has been reported using an excess of boron reagent under Ni or Pd catalysis, but has not been accomplished under Cu catalysis.¹⁸⁻²² Initial studies reacting [1,1'-biphenyl]-4-

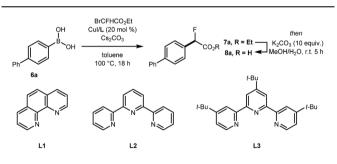


Scheme 2 (A) Competition studies evaluating the effect of fluorine substitution on fluorodecarboxylation. (B) Reaction with sub-stoichiometric fluoride. (C) Reaction of iodine(III) complex **5a** with substoichiometric fluoride. Yields of isolated products. Mn(tmp)Cl = Mn(III) *meso*-tetra(2,4,6-trimethylphenyl)porphyrin chloride. ^aYield determined by ¹⁹F NMR using α, α, α -trifluorotoluene as internal standard.

ylboronic acid 6a (2 equiv.) with ethyl bromofluoroacetate (1 equiv.) in the presence of 1,10-phenanthroline (L1, 20 mol%), CuI (20 mol%) and Cs₂CO₃ (2 equiv.) in dioxane (0.2 M) under N₂ at 100 °C afforded 7a in 7% yield (Table 1, entry 1). When 2,2':6',2''-terpyridine (L2) was used as the ligand, the yield was significantly improved to 58% yield (Table 1, entry 2). When the stoichiometry was altered to 1 equivalent of 6a and 2 equivalents of ethyl bromofluoroacetate in the presence of 4,4',4"-tritert-butyl-2,2':6',2"-terpyridine (L3) in toluene instead of dioxane 7a was obtained in 63% yield (Table 1, entry 3). Further optimisation increasing the concentration led to the optimal protocol consisting of treating 6a (0.1 mmol) with ethyl bromofluoroacetate (0.2 mmol), Cs₂CO₃ (0.2 mmol), CuI (20 mol%) and L3 (20 mol%) in toluene (0.4 M) at 100 °C. Under these reaction conditions, 7a was isolated in 82% yield (Table 1, entry 4). A one-pot sequence involving cross-coupling followed by hydrolysis with MeOH and aqueous K₂CO₃ afforded 8a isolated in 75% yield (Table 1, entry 5). In the absence of ligand and/or copper source (Table 1, entries 6, 7), no product formation was observed. Furthermore, no reaction was observed with CuCl₂ (Table 1, entry 8), or when the reaction solvent was DMF or DMSO (Table 1, entry 9).

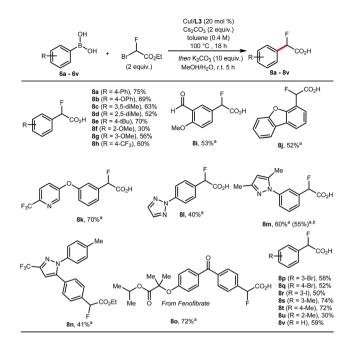
These optimised conditions gave access to a range of 2fluoro-2-arylacetic acids (Scheme 3). The reaction is broad in scope and tolerates various functional groups, for example alkyl **8c-8e** and **8s-8u**, alkoxy **8f**, **8g**, trifluoromethyl **8h**, bromo **8p**, **8q**, iodo **8r**, and aldehyde **8i** all performed well. Substrates featuring heterocycles such as dibenzofuran **8j**, pyridine **8k**,

Table 1 Optimisation of the Cu-catalysed cross-coupling of aryl boronic acid 6a with ethyl bromofluoroacetate towards ester 7a and the corresponding carboxylic acid $8a^a$



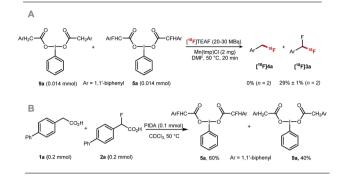
Entry	Solvent	Cu-source	Ligand	Product	Yield ^b
1^c	Dioxane (0.2 M)	CuI	L1	7a	7%
2^{c}	Dioxane (0.2 M)	CuI	L2	7a	58%
3	Toluene (0.2 M)	CuI	L3	7a	63%
4^d	Toluene (0.4 M)	CuI	L3	7a	$82\%^e$
5^d	Toluene (0.4 M)	CuI	L3	8a	75% ^{e,f}
6^d	Toluene (0.4 M)	CuI	_	7a	0%
7^d	Toluene (0.4 M)	_	_	7a	0%
8^d	Toluene (0.4 M)	CuCl ₂	L2	7a	0%
9^d	DMF or DMSO (0.2 M)	CuI	L3	7a	0%

^{*a*} Screening reactions performed on 0.1 mmol scale. ^{*b*} Yield determined by ¹⁹F-NMR using α, α, α -trifluorotoluene as internal standard. ^{*c*} 2 equiv. of **6a** and 1 equiv. of ethyl bromofluoroacetate. ^{*d*} 1 equiv. of **6a**, and 2 equiv. of ethyl bromofluoroacetate. ^{*e*} Yield of isolated product. ^{*f*} One-pot procedure towards **8a**.



Scheme 3 Scope of Cu-catalysed cross-coupling. The reactions were performed on a 0.3 mmol scale. Conditions: CuI (20 mol%), L3 (20 mol%), aryl boronic acid (1 equiv.), ethyl bromofluoroacetate (2 equiv.), Cs₂CO₃ (2 equiv.), toluene (0.4 M) at 100 °C for 18 h then one-pot hydrolysis with K₂CO₃ (10 equiv.), MeOH/H₂O (1 : 1), 5 h. ^aHydrolysis performed as a subsequent step with K₂CO₃ (5 equiv.). ^bReaction run on 5 mmol scale. All yields are of isolated products.

triazole **8l**, and pyrazoles **8m**, **8n** are also suitable coupling partners applying our optimised protocol affording the desired products in 40% to 70% yield. Additionally, this cross-coupling



Scheme 4 (A) Competition experiment subjecting equimolar amount of **9a** and **5a** to [¹⁸F]fluorodecarboxylation. (B) Competition experiment reacting equimolar amount of **1a** and **3a** with PIDA.

chemistry afforded **80**, a derivative of fenofibrate, in 72% yield. Finally, the reaction was amenable to scale-up to 5 mmol (Scheme 3, **8m**).

The key ¹⁸F-fluorodecarboxylation step was studied next (Table 2). We started our investigation applying protocol A that consists of reacting in one-pot **8b** (0.11 mmol) with PhIO (0.33 mmol), Mn(tmp)Cl (2 mg) and [¹⁸F]TEAF (20–30 MBq) in MeCN (600 μ L) at 50 °C; this protocol led to only traces of [¹⁸F]3b (Table 2, entry 1). When the loading of PhIO (0.02 mmol) and MeCN (300 μ L) was reduced, [¹⁸F]3b was obtained in 6% ± 1% radiochemical conversion (RCC) (Table 2, entry 2). Similar results were obtained in DMF (Table 2, entry 3). Reducing the stoichiometry of **8b** led to a significant increase in RCC (22% ± 7%) (Table 2, entry 4). When applying protocol B which consists of mixing **8b** with PhIO, a process generating complex **5b**, prior to the addition of Mn(tmp)Cl (2 mg) and [¹⁸F]TEAF (20–30 MBq)

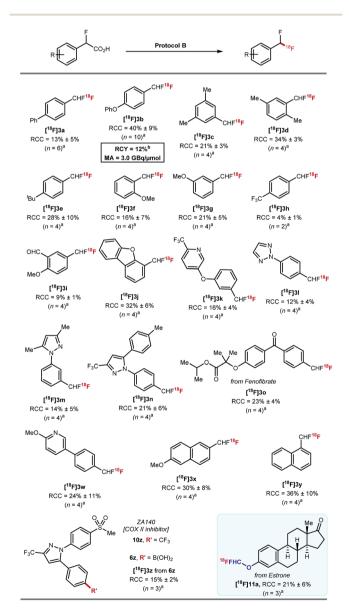
Table 2 Optimisation studies for the [18F]flue	orodecarboxylation of 8b
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Entry	Starting material (mmol)	Protocol	Solvent	PhIO (mmol)	$\mathrm{RCC}^{a,b} \left(n=2 ight)$
1	8b (0.11)	А	MeCN ^c	0.33	$3\%\pm1\%$
2	8b (0.11)	А	$MeCN^d$	0.02	$6\%\pm1\%$
3	8b (0.11)	А	DMF^d	0.02	$7\%\pm2\%$
4	8b (0.055)	А	$\mathrm{DMF}^{d,e}$	0.02	$22\%\pm7\%$
5	5b (0.014)	В	$\mathbf{DMF}^{d,e}$	—	$\mathbf{40\%} \pm \mathbf{10\%}^{f}$
6	5 b (0.014)	В	$\mathrm{DMF}^{d,e}$	_	$0\%\pm0\%^g$
7	8b (0.014)	А	$MeCN^d$	0.02	$0\%\pm 0\%^h$
8	5b (0.014)	В	$\mathrm{DMF}^{d,e}$	_	$0\%\pm0\%^i$

^{*a*} Radiochemical conversion. ^{*b*} n = number of reactions. ^{*c*} 600 µL of MeCN. ^{*d*} 300 µL of MeCN. ^{*e*} MeCN removed at 100 °C after dispensing [¹⁸F]TEAF. ^{*f*} (n = 10). ^{*g*} Reaction temperature = 100 °C. ^{*h*} Catalyst is Mn(tmp)OTs. ^{*i*} No Mn Catalyst.

and DMF (300 μ L), a drastic improvement was observed, and [¹⁸F]3b was obtained in 40% ± 10% RCC (n = 10) (Table 2, entry 5). When the reaction was run at 100 °C, the formation of [¹⁸F] 3b was not observed (Table 2, entry 6). No ¹⁸F-labelled product was obtained when Mn(tmp)OTs was used as catalyst, or in the absence of Mn(tmp)Cl (Table 2, entries 7 and 8).

The fluorine substituent is advantageous for 18 F-fluorodecarboxylation as demonstrated with a competition experiment subjecting equimolar amount of pre-formed hypervalent iodine(m) complexes **9a** and **5a** to 18 F-fluorination with [18 F] TEAF, Mn(tmp)Cl at 50 °C in DMF. Difluoromethylarene [18 F]**3a** was the only product observed in the crude reaction mixture (Scheme 4A). Furthermore, an additional competition experiment



Scheme 5 Scope of [¹⁸F]fluorodecarboxylation applying protocol B: ^aArCHFCO₂H (0.028 mmol), PhIO (0.5 equiv.), MeCN (1 mL), 50 °C, 10 min then addition of [¹⁸F]TEAF (20–30 MBq) Mn(tmp)Cl (2 mg), DMF (300 μ L), 50 °C, 20 min. ^bArCHFCO₂H (0.014 mmol), PhIO (0.5 equiv.), MeCN (1 mL), 50 °C, 10 min then addition of [¹⁸F]Mn(tmp)F (841 MBq) DCE (300 μ L), 60 °C, 20 min.

showed that the iodine(m) complex **5a** is formed preferentially to **9a** (Scheme 4B). Fluorine substitution therefore facilitates the two steps of the process leading to fluorodecarboxylation.

Protocol B was applied to a selection of arenes using 20–30 MBq of [¹⁸F]fluoride (Scheme 5). Ether, alkyl, aldehyde, ketone, pyridine, triazole, pyrazole, dibenzofuran motifs were all tolerated. The highest RCCs were obtained for electron rich arenes. [¹⁸F]**30** derived from a boronic acid analogue of fenofibrate was successfully labelled in 23% ± 4% (n = 4). The boronic acid derivative of the COX-II inhibitor ZA140 **6z** was transformed into the labelled difluoromethylated product [¹⁸F]**3z** in 15% ± 2% RCC (n = 3).

The ¹⁸F-fluorodecarboxylation of **5b** performed with 841 MBq of [¹⁸F]fluoride required further optimisation. For this experiment, [¹⁸F]fluoride was captured on an anion exchange cartridge then eluted using a solution of Mn(tmp)Cl in methanol, resulting in 85% ¹⁸F-recovery. Lowering the starting material stoichiometry to 0.007 mmol of **5b** and changing the solvent from DMF to DCE afforded the cartridge-purified [¹⁸F]**3b** in a decay corrected RCY of 12% and a molar activity of 3.0 GBq μ mol⁻¹ in a total synthesis time of 30 minutes.²³

Pleasingly, ¹⁸F-fluorodecarboxylation also enabled access to the [¹⁸F]ArOCF₂H motif. The only known route to label this motif was reported by our group, and required a multi-step synthesis of the ArOCHFCO precursors which were themselves prepared from ArOCHFCO₂H.²⁴ The reaction of estrone (1.0 equiv.) with ethyl bromofluoroacetate (1.5 equiv.) and K₂CO₃ (2.5 equiv.) in DMF (2 mL) at room temperature followed by a subsequent hydrolysis with aqueous NaOH (2.5 equiv.) in 1 : 1 H₂O/Et₂O afforded the precursor required for fluorodecarboxylation. ¹⁸F-labelling applying protocol B afforded [¹⁸F]**11a** in 21% \pm 6% RCC (*n* = 3).

Conclusions

In summary, a novel method was developed to transform aryl boronic acids to $[^{18}F]ArCF_2H$. Prior to labelling, the crosscoupling with ethyl bromofluoroacetate was accomplished under Cu catalysis followed by *in situ* hydrolysis. The radioisotope ^{18}F is then introduced in the last step applying a Mn-mediated fluorodecarboxylation with readily available $[^{18}F]$ fluoride. This study has unveiled three key features for this last transformation. Firstly, the fluorine substituent on the carboxylic acid precursor is advantageous for fluorodecarboxylation; secondly, the benefit of preforming the hypervalent iodine complex prior to ^{18}F -fluorination; and thirdly, we have established that Mn-mediated fluorodecarboxylation enables access to $[^{18}F]ArOCF_2H$ in addition to $[^{18}F]ArCF_2H$.

Conflicts of interest

There are no conflicts to declare.

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