



Cite this: *Mater. Horiz.*, 2021,
8, 1130

Received 14th September 2020,
Accepted 9th December 2020

DOI: 10.1039/d0mh01481h

rsc.li/materials-horizons

Niobium pentoxide based materials for high rate rechargeable electrochemical energy storage

Fei Shen,^a Zhongti Sun,^{ab} Qinggang He,^{id}*^c Jingyu Sun,^{id}^{abd}
Richard B. Kaner^{id}*^e and Yuanlong Shao*^{abd}

The demand for high rate energy storage systems is continuously increasing driven by portable electronics, hybrid/electric vehicles and the need for balancing the smart grid. Accordingly, Nb₂O₅ based materials have gained great attention because of their fast cation intercalation faradaic charge storage that endows them with high rate energy storage performance. In this review, we describe the crystalline features of the five main phases of Nb₂O₅ and analyze their specific electrochemical characteristics with an emphasis on the intrinsic ion intercalation pseudocapacitive behavior of T-Nb₂O₅. The charge storage mechanisms, electrochemical performance and state-of-the-art characterization techniques for Nb₂O₅ anodes are summarized. Next, we review recent progress in developing various types of Nb₂O₅ based fast charging electrode materials, including Nb₂O₅ based mixed metal oxides and composites. Finally, we highlight the major challenges for Nb₂O₅ based materials in the realm of high rate rechargeable energy storage and provide perspectives for future research.

^a College of Energy, Soochow Institute for Energy and Materials InnovationS (SIEMIS), Jiangsu Provincial Key Laboratory for Advanced Carbon Materials and Wearable Energy Technologies, Soochow University, 215006 Suzhou, P. R. China. E-mail: ylshao@suda.edu.cn

^b SUDA-BGI Collaborative Innovation Center, Soochow University, Suzhou 215006, P. R. China

^c College of Chemical and Biological Engineering, Zhejiang University, Hangzhou, Zhejiang 310027, China. E-mail: qghe@zju.edu.cn

^d Beijing Graphene Institute (BGI), 100095 Beijing, P. R. China

^e Department of Chemistry and Biochemistry, Department of Materials Science and Engineering, California NanoSystems Institute (CNSI), University of California, Los Angeles, Los Angeles, California 90095, USA. E-mail: kaner@chem.ucla.edu

1. Introduction

Due to the increasing demand for rapid charging and high power delivery for portable electronics and electric vehicles, high rate energy storage systems (ESSs) that can store/release charge in minutes have attracted increasing attention.¹ In addition, with the substantial growth of clean energy, including solar, wind, and tide energy, the intermittency of their intrinsic electricity output triggers an increased need for high performance ESS with high power density and great current fluctuation tolerance.^{2–4}

For various ESSs, batteries and electrochemical capacitors (ECs) are the two main categories of energy storage devices that are widely used in our daily life. While batteries deliver high



Fei Shen

Dr Fei Shen received her MSc in Food Science from Jilin University in 2015 and PhD in Chemistry from Technical University of Denmark in 2019. Her PhD thesis explored enzymatic biofuel cells and bio-supercapacitors. She is currently a postdoctoral researcher at College of Energy, Soochow University. Her research work focuses on developing new anode materials for fast-charging batteries and exploring the charge storage mechanisms of the electrodes.



Qinggang He

Dr Qinggang He obtained his PhD from the Department of Chemistry and Chemical Biology, Northeastern University in 2010. Currently, he is a Distinguished Research Fellow at the College of Chemical and Biological Engineering, Zhejiang University. His research interests focus on renewable electrochemical energy systems and electrode reaction kinetics, and the characterization of key interfacial features by in situ spectroscopy and microscopy technologies.

energy density ($\sim 300 \text{ W h kg}^{-1}$) with limited output power density and relatively long charging times of a few hours,^{5,6} ECs, also known as supercapacitors, can provide ultrafast charging speeds (minutes or even seconds) and high power density, which could provide a complementary component to that of batteries.^{7–11} ECs can store charge *via* either electrostatic (electrical double layer capacitors, EDLCs) or faradaic (pseudocapacitors) processes to yield a long cycle life (millions of cycles), as well as fast charge and high-power output features.^{12–16} EDLCs generally store charge electrostatically at the interface between high surface areas of carbon materials and a liquid electrolyte with only a few angstroms thickness of charge separation.¹² In contrast to EDLCs, pseudocapacitors store charge *via* faradaic processes that originate from a fast sequence of electrosorption, reversible faradaic redox reactions, or ion intercalation processes. The pseudocapacitance generation process is accompanied by a faradaic process involving a near-surface or even bulk dimensional electron charge-transfer at the interface of the electrolyte and the electrode. Thus, pseudocapacitance usually exhibits a one or two order of magnitude higher value than that of the active materials of EDLCs with the same surface area, thus significantly increasing the energy density.¹⁷ In 1971, the pseudocapacitive mechanism was first discovered by Conway *et al.* in RuO_2 which involved a redox active reaction.^{18,19} Although the nature of the RuO_2 based redox pseudocapacitive process is a faradaic charge-transfer reaction, the electrochemical features are close to that

of EDLCs.²⁰ Overall, according to the formation process, pseudocapacitive charge storage mechanisms can be divided into three categories: (1) underpotential deposition, (2) redox pseudocapacitance and (3) intercalation pseudocapacitance.^{8,21,22} Underpotential deposition is a phenomenon of electrodepositing a metal cation onto a noble metal surface at a potential less negative than its reduction potential.²³ The poor reversibility and narrow stable potential window of underpotential deposition based pseudocapacitive materials limit their applications in the charge storage realm. Redox pseudocapacitive charge storage processes occur at the surface or near surface of a pseudocapacitive electrode, such as RuO_2 or MnO_2 , with a reversible redox reaction.^{24–26} Intercalation pseudocapacitance involves the intercalation of cations or anions into the bulk of a redox material by a faradaic charge-transfer process without any obvious crystalline phase transition.^{27–30} Intercalation pseudocapacitive materials have been exploited for fast energy storage through cation intercalation (Li^+ , Na^+ and K^+)^{27,31,32} or anion intercalation (O^{2-}).²⁹

Pseudocapacitive materials can store and deliver large amounts of energy with an operation time of tens of seconds to minutes.^{20,21} The fast redox charge storage characteristics endow pseudocapacitive materials with the merits of higher energy density than typical EDLC supercapacitors and better rate performance than classical batteries. In particular, intrinsic pseudocapacitive materials, which exhibit inherent capacitor-like charge storage behavior independent of particle



Richard B. Kaner

Prof. Richard B. Kaner holds the Dr Myung Ki Hong Endowed Chair in Materials Innovation at UCLA. After receiving his PhD in inorganic chemistry from the University of Pennsylvania in 1984 and postdoctoral research at UC Berkeley, he joined UCLA in 1987 as an Assistant Professor, earned tenure in 1991, became a full Professor in 1993 and was given the title Distinguished Professor in 2012. Prof. Kaner is a Fellow of the American

Association for the Advancement of Science, the American Chemical Society, the American Physical Society, the Materials Research Society and the Royal Society of Chemistry. According to the most recent Clarivate Analytic rankings, he is among the world's most highly cited authors. Professor Kaner has received awards from the Dreyfus, Fulbright, Guggenheim, Packard and Sloan Foundations, along with the Award in the Chemistry of Materials from the American Chemical Society, the MRS Medal from the Materials Research Society, and the Centenary Prize from the Royal Society of Chemistry for his work on refractory materials, including new synthetic routes to ceramics, superhard metals, conducting polymers, and nanostructured carbon.



Yuanlong Shao

Prof. Yuanlong Shao is a full professor in the energy college of Soochow University. He studied materials science at Donghua University, where he earned his PhD in 2016. He carried out collaborative research with Prof. Kaner as a visiting PhD student from 2013 to 2015. He then joined Cambridge University as a postdoctoral research associate in 2016 working with Prof. Andrea Ferrari and Prof. Clare Grey. Before joining Soochow

University, he worked as a research scientist in KAUST in collaboration with Prof. Vincent Tung. His research interests focus on graphene/biomass hybrid fibers, wearable energy storage devices, and high-rate electrochemical charge storage systems.

size and morphology, have received growing interest recent years.²⁰ The transition metal oxide Nb₂O₅, particularly its orthorhombic phase (T), is a typical intrinsic intercalation pseudocapacitive material. T-Nb₂O₅ exhibits an incredibly high Li-ion intercalation speed due to its unique facile Li diffusion in its two-dimensional (2D) crystal structure.^{27,33} In 2013, the Dunn group reported that T-Nb₂O₅ exhibits typical Li-ion intercalation pseudocapacitive behavior without any phase transformation even for a thick film electrode (~40 μm).²⁷ Niobium oxides together with their composites therefore have been widely used for supercapacitors, high-rate rechargeable lithium ion batteries (LIBs) and hybrid capacitors.^{34–37} Compared to the low working potential of a traditional graphite anode material (<0.2 V vs. Li⁺/Li),³⁸ niobium oxides generally exhibit a Li ion intercalation/de-intercalation potential higher than 1.0 V (vs. Li⁺/Li),³⁶ thus overcoming the severe safety concerns including electrolyte reduction and lithium-dendrite formation that plague most LIBs. Thanks to the rich redox chemistry of elemental niobium (Nb⁵⁺/Nb⁴⁺, Nb⁴⁺/Nb³⁺) and Li⁺ intercalation capacitance, Nb₂O₅ shows a theoretical capacity of ~200 mA h g⁻¹ (~600 F g⁻¹) and some TiNb_xO_{2+2.5x} compounds offer even higher capacity (close to ~400 mA h g⁻¹),³⁹ superior to other intercalation electrode materials, like TiO₂ (168 mA h g⁻¹)⁴⁰ and Li₄Ti₅O₁₂ (175 mA h g⁻¹).⁴¹ Thus, niobium based oxides are very promising to serve as active materials for next-generation high rate rechargeable ESSs, including both ion intercalation pseudocapacitors and high rate batteries.

Based on increasing research efforts and intensive progress in this field, a few recent reviews have covered different aspects of niobium oxides for electrochemical energy storage.^{36,42–45} For example, Yu *et al.* systematically describe the structural features of Nb₂O₅, niobium based alloy compounds and their applications in Li/Na-ion intercalation type batteries.³⁶ Recently, Ma *et al.* provided a comprehensive review focused on Li/Na-ion hybrid capacitors.⁴⁴ Although these reviews provide good discussions on orthorhombic Nb₂O₅ and its use in intercalation type charge storage applications, these papers do not provide a deep understanding of the relationship between the structural features and electrochemical charge storage mechanism for various phases of Nb₂O₅ and their analogues. In addition, state-of-the-art characterization techniques, especially the latest *in situ* and *operando* approaches, are critical for thoroughly studying the structural evolution during the electrochemical processes and their effects on charge storage performance.

Therefore, in this review, we first highlight the high-rate performance of niobium related oxides and then provide an in-depth discussion to demonstrate the structure-driven mechanisms of fast Li⁺ diffusion in specific niobium related oxides even at the micrometer scale. We elaborate on a wide range of Nb₂O₅ polymorphs, including their structural chemistry and electrochemical features. The latest advanced characterization techniques, including synchrotron X-ray adsorption/diffraction spectroscopy, scanning/transmission electron microscopy and nuclear magnetic resonance spectroscopy, are systematically presented along with their basic characterization mechanism

and applications including *in situ* and *operando* analyses. The effects of the crystallinity of various polymorphs of Nb₂O₅ on their charge storage behavior are then explored both experimentally and theoretically. Next, we summarize the recent progress in developing Nb₂O₅ based high rate electrode materials, such as titanium or tungsten mixed metal oxide alloys, heteroatom doped Nb₂O₅ compounds, and carbonaceous hybrid materials. In addition, we look at the latest research on Nb₂O₅ based materials for high rate charge storage systems, even beyond Li-ion, such as K-ion and Na-ion. Finally, the critical challenges and prospects for future promising research directions for Nb₂O₅ based high-rate rechargeable materials are provided. This review aims to deliver a comprehensive introduction to Nb₂O₅ polymorphs as well as their derivatives and composites, exploring their structure dominated electrochemical charge storage behavior. This will shed light on prospects for future research on niobium-based electrodes for high rate rechargeable energy storage systems.

2. Niobium pentoxide electrodes

Niobium, earlier known as columbium, is a typical transition metal in Group 5 (formerly Group VB) with the symbol Nb and atomic number 41 in the periodic table of elements. It can form into a series of niobium oxide compounds, such as NbO, Nb₂O₃, NbO₂ and Nb₂O₅, in which the chemical valences of niobium are +2, +3, +4 and +5, respectively.³⁶ Niobium pentoxide (Nb₂O₅) is the most thermodynamically stable compound in the niobium–oxygen system, which is of great interest for its applications in energy storage devices with valence changes from +5 to +4 or even +3 during redox reactions.^{36,46} Stoichiometric Nb₂O₅ is a typical insulator (conductivity of ~3.4 × 10⁻⁶ S cm⁻¹ at 300 K), which becomes an n-type semiconductor (conductivity of ~3 × 10⁻³ S cm⁻¹) with a decrease in oxygen stoichiometry.^{47–49} With an oxidation state of +5 in Nb₂O₅, all the Nb 4d electrons are bonded to the 2p-band of oxygen, verifying the fact that Nb₂O₅ has a low electrical conductivity.⁴⁷ Although the intrinsically poor electrical conductivity hinders their rate performance and cycling stability to some extent, the analogous ReO₃-type Wadsley–Roth shear crystal structure induced fast metal-ion transport channels endow Nb₂O₅, especially the orthorhombic phase, with fascinating electrochemical energy storage performance.

Fig. 1 summarizes the timeline of Nb₂O₅ based anode materials for fast charging electrochemical energy storage. The study of Nb₂O₅, TiNb₂O₇ and Ti₂Nb₁₀O₂₉ began in the 1980s.^{50,51} The electrochemical pioneer, Bard and Zahurak *et al.* studied Li-ion insertion electrochemistry during this period. Afterwards, Kumagai *et al.* carried out a great deal of research investigating the electrochemical and crystal structural characteristics of Nb₂O₅ in rechargeable lithium batteries.^{52–55} In 2011, Goodenough *et al.* introduced TiNb₂O₇, a typical material in the titania–niobia system, as an anode for LIBs.⁵⁶ In 2013, the Dunn group found that orthorhombic

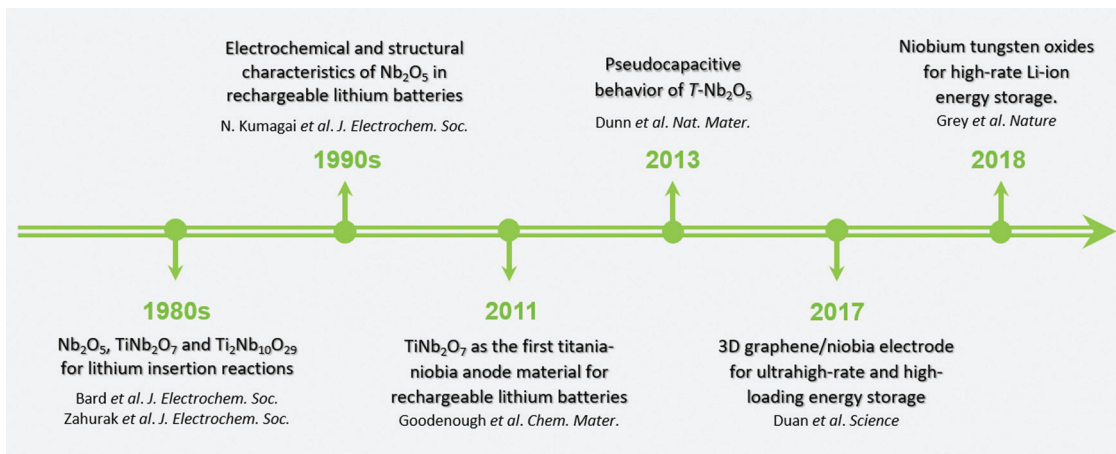


Fig. 1 The development timeline of Nb₂O₅ based materials for energy storage.

Nb₂O₅ (T-Nb₂O₅) exhibits high-rate electrochemical energy storage through Li⁺ intercalation pseudocapacitance.^{27,28} Since then, Nb₂O₅ related anode materials once again have received extensive attention, according to their promising applications in fast-charging energy storage devices.

Generally, Li-ions are inserted/extracted into/from the Nb₂O₅ crystal structure in the potential range higher than 1 V (> 1 V vs. Li⁺/Li), which is well matched to the lowest unoccupied molecular orbital (LUMO) of carbonate organic electrolytes. Thus, it can prevent the formation of an SEI film and lithium dendrites without reducing the organic electrolytes, which could significantly improve the safety of fast charging batteries.^{42,57} In addition, according to the rich redox chemistry of elemental Nb, Nb₂O₅ exhibits an intrinsic theoretical capacity of 726 C g⁻¹ or ~200 mA h g⁻¹, which is significant higher than the commercialized fast charging Li-ion anode materials, TiO₂ (168 mA h g⁻¹) and Li₄Ti₅O₁₂ (175 mA h g⁻¹).²⁸ After being decorated with other metallic atoms, such as titanium, the mixed oxide alloy (TiNb₂O₇) can even achieve a theoretical capacity of ~401 mA h g⁻¹, based on the two-electron redox reaction of elemental Nb and Ti (Nb⁵⁺/Nb⁴⁺, Nb⁴⁺/Nb³⁺, Ti⁴⁺/Ti³⁺). Although Nb₂O₅ exhibits poor electronic conductivity at room temperature, it surprisingly demonstrates about three orders of magnitude increase during the electrochemical lithiation due to electron delocalization, which is a key factor for T-Nb₂O₅ to realize high rate and high stability in the absence of conductive additives.²⁸ Based on its high-speed kinetics for Li ion intercalation/de-intercalation, the charge storage process for Nb₂O₅ is mainly dominated by ion intercalation pseudocapacitance. Therefore, we focus the charge storage mechanism of Nb₂O₅ related electrodes based on their electrochemical behavior rather than the device type (batteries vs. ECs). Overall, the electrochemical features of Nb₂O₅ related electrodes, including the astonishingly fast ion migration and superior stable cycling capability are mainly based on the unique crystal structure. We will therefore emphasize the relationship between the crystal structure and electrochemical characteristics of Nb₂O₅ and its analogues in the following sections.

2.1 Crystal chemistry of niobium pentoxides

The crystal structure of Nb₂O₅ is one of the most complex among binary transition metal oxides. The specific phase structure of Nb₂O₅ varies depending on the annealing temperature, precursors and synthesis procedures. There are 15 polymorphic forms of Nb₂O₅ that have been reported so far. The most common crystal forms are the pseudo-hexagonal TT phase, the orthorhombic T phase and the monoclinic H phase (from the German Tief-Tief, Tief and Hoch, meaning low-low, low and high) according to the annealing temperature during the synthesis process.^{46,58} Generally, the structures of polymorphic niobium pentoxides are based on NbO₆ octahedra that are more or less distorted. Their unique “room-and-pillar” NbO₆ framework structure provides a stable host for Li-ion intercalation.³³ TT-Nb₂O₅, T-Nb₂O₅, B-Nb₂O₅ and H-Nb₂O₅ are the four dominant phases of Nb₂O₅, which can be synthesized from NbO₂ by gradually elevating the oxidation temperature. Fig. 2a provides systematic X-ray diffraction (XRD) patterns of NbO₂ revealing the four dominant Nb₂O₅ polymorphs. The first observed is the TT-Nb₂O₅ phase that emerges at ~300 °C. Due to the metastable phase of TT-Nb₂O₅, the XRD patterns exhibit mixed phases of TT-Nb₂O₅ and T-Nb₂O₅ at an annealing temperature range from 450–500 °C. The nearly pure T-Nb₂O₅ phase is found from ~550–600 °C. As the annealing temperature is increased, the B-Nb₂O₅ is observed at ~700–850 °C, while H-Nb₂O₅ is detected above 900 °C. Both the capacity and rate performance of the low temperature bronze-phase TT- and T-polymorphs of Nb₂O₅ possess the inherent properties of the bulk crystal structure. All these structures can be considered as derivatives of the ReO₃ parent structure, which is comprised of corner-sharing regular ReO₆ octahedra (Fig. 2b).⁵⁹ Nb₂O₅ with a metal valence less than +6 cannot form a perfect ReO₃-type arrangement so that they adopt an anion-deficient nonstoichiometry.

The H phase is the most thermodynamically stable crystal phase of Nb₂O₅, which is usually obtained by annealing at temperatures above 900 °C.^{33,60} Its crystalline structure matches the Joint Committee for Powder Diffraction Standards

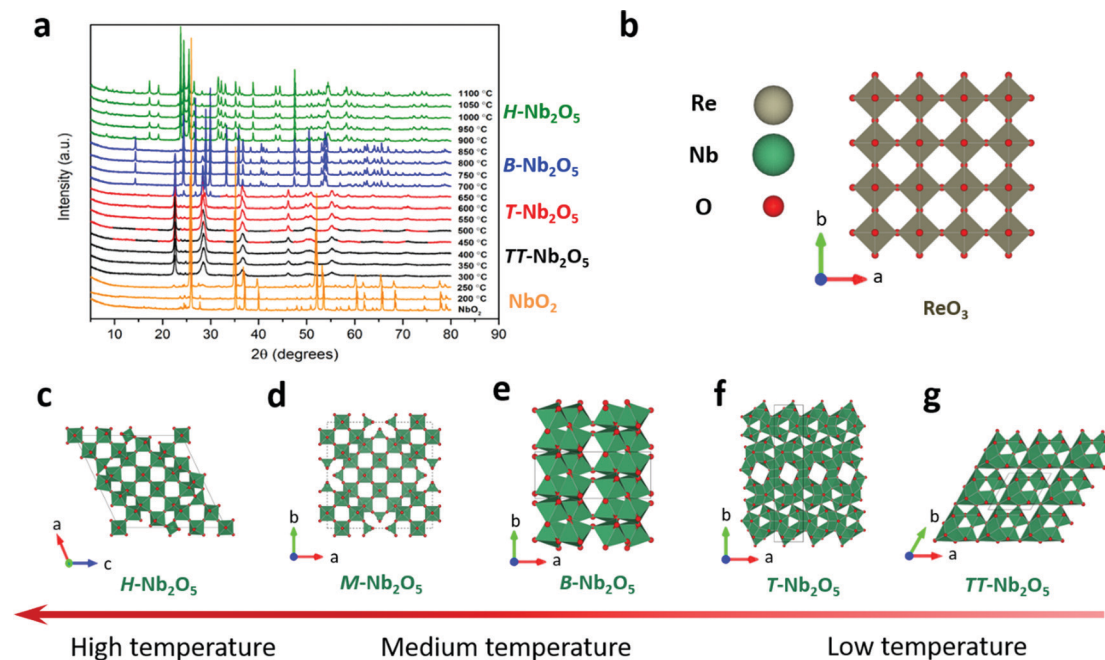


Fig. 2 (a) XRD patterns dominated by NbO₂, TT-Nb₂O₅, T-Nb₂O₅, B-Nb₂O₅, and H-Nb₂O₅, respectively. Reprinted with permission from ref. 33. Copyright 2016, American Chemical Society. (b–g) Crystal structures of ReO₃, H, M, B, T and TT-Nb₂O₅. The arrow indicates that these five Nb₂O₅ polymorphs were obtained from low to high annealing temperatures.

(JCPDS) reference card no. 37-1468 (JCPDS is now known as the International Centre for Diffraction Data – ICDD). The high-temperature phase H shows a monoclinic crystal structure (Fig. 2c) formed by condensation of the ReO₃ parent structure with shear motion and conversion of corner-sharing octahedra to edge-sharing octahedra. Thus, the H phase of Nb₂O₅ is also called a crystallographic shear phase or a Wadsley–Roth phase.⁵⁹ Generally, H-Nb₂O₅ consists of 14 formula units per unit cell with two different size blocks of 3 × 4 and 3 × 5 layers. As shown in Fig. 2c, these two corner-sharing octahedral blocks are connected by edge-sharing with a shift of a half unit cell dimension along the *c*-axis.⁵⁸

In addition, Nb₂O₅ exhibits several medium-temperature phases (650–950 °C) occurring in monoclinic (B, N, R) or tetragonal structures (M, P).⁶¹ Distinct from the three different higher temperature phases TT, T, and H, the polymorphs of B, N and R are named according to their particle shapes (from the German Blätter, Nadeln and Prismen, meaning leaves/plates, needles and prisms).⁴⁶ These polymorphs of Nb₂O₅ are less studied in the energy storage field, compared to the other temperature phases. Here B and M were chosen as representatives of the medium-temperature phases to give a brief comparison with the TT, T, and H phases in the energy storage field. This information is provided in the next section, while the other medium-temperature phases are omitted from this review. M-Nb₂O₅ has 6 formula units per unit cell with 4 × 4 blocks of corner sharing octahedra interlinked by edge sharing octahedra to the adjacent blocks,⁶² whereas B-Nb₂O₅ contains 4 formula units per unit cell, where blocks of distorted NbO₆ octahedra are connected by edge-sharing (each block linked in

a zigzag fashion by corner-sharing)⁴⁶ as illustrated in Fig. 2d and e, respectively.

T-Nb₂O₅ (JCPDS 30-0873) is the most commonly studied phase among various polymorphs usually obtained at temperatures between 550 and 750 °C. As presented in Fig. 2f, the T phase contains 8.4 formula units per unit cell exhibiting an orthorhombic structure, where distorted octahedral and pentagonal bipyramids are connected by both corner and edge-sharing in the *ab*-plane and by corner-sharing along the *c*-axis.^{46,58} Interestingly, the structure of T-Nb₂O₅ is similar to tungsten oxide bronze, which was originally observed in Na_xWO₃ by Wöhler in 1824.^{59,63} The composition of an intact bronze structure can be expressed as M_y'M''_zO_{3(-x)} where M' is an intercalant ion with variable stoichiometry *y*, while M'' is a redox-active transition metal cation with fixed stoichiometry *z*.⁵⁹ Bronze-like compounds usually possess high electrical conductivity (either metallic or semiconducting), intense color, metallic luster (in crystalline form), chemical inertness and sequences of solid phases.⁶⁴ A bronze in the absence of intercalant M', the M_z'O_{3(-x)} is simply a host structure with M'' in its highest oxidation state.⁵⁹ The structural similarity of lithiated T-Nb₂O₅ with the bronze structure likely explains its conductivity enhancement compared with its original insulating T phase.

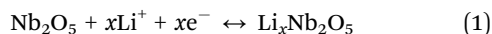
TT-Nb₂O₅ (JCPDS 28-317) can be described as a pseudo-hexagonal or monoclinic crystal structure, but its structural details have not yet been fully refined.⁴⁶ The TT phase is commonly considered as a less crystalline form of the T phase, caused by oxygen vacancies or impurities, such as OH⁻ or Cl⁻.^{61,65} TT-Nb₂O₅ and T-Nb₂O₅ have similar X-ray diffraction (XRD) patterns as shown in Fig. 2a. The main difference is that

TT-Nb₂O₅ produces broad diffraction peaks (20–26°) compared to split peaks for T-Nb₂O₅. The reason may be attributed to Nb atoms in the T phase being fixed in one of two crystallographically similar sites, while being allowed to occupy the position between these sites in the TT phase crystalline structure.⁶⁵

The lattice parameters and space groups of the aforementioned five polymorphic phases are summarized in Table 1. The crystal information of other phases together with a deeper understanding of the phase stability and formation energies has been reported and summarized by J. M. Osorio-Guillén and C. Nico with their colleagues.^{46,61} The chemical and physical properties of niobium pentoxides are closely associated with their crystal structure features. The electrochemical behaviors of these five typical phases of Nb₂O₅ will be comprehensively analyzed in the next section.

2.2 Electrochemical features of niobium pentoxides

In 1981, Bard *et al.* found that Li⁺ can be reversibly intercalated/de-intercalated into/out of the Nb₂O₅ crystal structure within a topochemical reaction accompanied by a reversible phase transition.⁵⁰ The possible reaction on discharge and recharge is shown in eqn (1).



Next, Kumagai and collaborators confirmed this Li⁺ intercalation reaction. However, they found that the insertion of Li⁺ into the T-Nb₂O₅ crystal lattice only resulted in a volume change of crystal domains without a structural phase transition.^{52,53} Nb₂O₅ electrodes with different lattice structures give diverse Li-ion intercalation chemistry responses.^{28,33,54,55,70,71} In general, the theoretical capacity of Nb₂O₅ is calculated by using eqn (2) based on a two-electron redox reaction:

$$\begin{aligned} Q_{\text{theoretical}} &= \frac{nF}{M_w} = \frac{2 \times 96485.3 \text{ C mol}^{-1}}{265.8 \text{ g mol}^{-1}} = 725.9 \text{ C g}^{-1} \\ &= \frac{725.9 \text{ C g}^{-1}}{3.6 \text{ C mA}^{-1} \text{ h}^{-1}} = 201.6 \text{ mA h g}^{-1} \end{aligned} \quad (2)$$

where n is the number of electrons involved in the reaction, F is Faraday's constant, M_w is the molecular weight of the active material and 3.6 is a conversion factor between coulombs (C) and the conventional milliampere-hours (mA h). Next, we will focus on the Li-ion storage performance of five Nb₂O₅ polymorphs (H, B, M, T and TT) with an emphasis on T-Nb₂O₅, which is one of the most widely studied phases for high-rate Li⁺ intercalation/de-intercalation.

The H-Nb₂O₅ electrode displays the highest intercalation capacity of 235 mA h g⁻¹ on its first cycle, which drops quickly

during cycling as shown in Fig. 3a. The reason that the H phase gains a higher capacity than its theoretical value is that partial Nb⁵⁺ in H-Nb₂O₅ undergoes a two-electron reduction from Nb⁵⁺ to Nb³⁺.⁷¹ In this case, the theoretical capacity of H-Nb₂O₅ could be increased to 403 mA h g⁻¹. In contrast, B-Nb₂O₅ stores the lowest capacity of only 20 mA h g⁻¹ on its first discharge, but retains this capacity without diminution over all the entire recorded cycle range. The discharge–charge curves of H-Nb₂O₅ show three distinct regions with a few potential plateaus (Fig. 3b) and a two-phase equilibrium in the range from $x = 0.8$ to 1.8 in Li_{*x*}Nb₂O₅.⁵⁴ The phase transition during the Li⁺ insertion/extraction process leads to the poor cycling stability of H-Nb₂O₅.⁵⁴ As shown in Fig. 3c, the differential capacity plots reveal the (de)lithiation behavior with more detailed information about the faradaic active potential peaks. H-Nb₂O₅ possesses four pairs of reversible peaks centered at 2.05, 1.67, 1.42, and 1.22 V with a significant amount of charge stored at intermediate potentials between the peaks, while B-Nb₂O₅ exhibits only one pair of small peaks at 1.68 V with a tiny amount of charge storage capacity. Despite the poor rate performance, H-Nb₂O₅ has attracted increasing attention due to its high capacity. Recent studies have shown that combining H-Nb₂O₅ with conductive materials such as a carbon coating layer or a conductive NbO₂ phase can remarkably enhance the rate capability and cycling stability.^{72,73} Interestingly, another medium-temperature phase, M-Nb₂O₅ has recently been shown to display similar cyclic voltammetric characteristics and high initial capacity at small discharge currents comparable to H-Nb₂O₅; while its high rate capability and cycling stability outperform those of H-Nb₂O₅, and are even better than those of T-Nb₂O₅.^{74,75}

The T and TT-Nb₂O₅ electrodes gave similar electrochemical responses in their charge/discharge curves (Fig. 3b) due to their structural similarity. Their first cycle capacity produced around 175 mA h g⁻¹, and then they retained a capacity of ~160 mA h g⁻¹ after 100 cycles. The first cycle loss of ~15 mA h g⁻¹ can be attributed to the reduction of electrolyte and the SEI layer formation. Both T and TT-Nb₂O₅ show close-to-linear sloping potential profiles with no obvious plateau. During the long-term (de)lithiation cycles, both of the two active electrodes exhibit great capacity retention without marked capacity degradation.⁵⁴ There are other studies reporting that TT-Nb₂O₅ exhibits a bit lower capacity and less stability than that of the T-Nb₂O₅ phase.^{70,71} Ganesh *et al.* studied the origin of the fast pseudocapacitive Li-ion storage behavior of T-Nb₂O₅ by using theoretical methods.⁷⁶ They found that the unique structural derived open channels of the layered niobium oxide crystal lattice could lead to a low Li-ion diffusion barrier. The stable and effective ion transport channels could result in unhindered Li-ion solid-state diffusion, along with negligible volume expansion. More theoretical analysis of Li-ion storage and transport will be presented in the next section.

2.2.1 Li-ion storage and transport mechanisms of niobium pentoxides. Computational approaches provide possible solutions to understand the intrinsic mechanism(s) of the charge-storage processes in Nb₂O₅ electrodes. According to the atomic

Table 1 Crystallographic parameters of niobium pentoxides

Phase	Space group	Lattice parameters				Ref.
		<i>a</i> (Å)	<i>b</i> (Å)	<i>c</i> (Å)	β (°)	
H	<i>P2/m</i> (No. 10)	21.153	3.8233	19.356	119.80	66
M	<i>I4/mmm</i> (No. 139)	20.44	20.44	3.832	90	62
B	<i>C2/c</i> (No. 15)	12.740	4.8830	5.5609	105.02	67
T	<i>Pbam</i> (No. 55)	6.175	29.175	3.930	90	68
TT	<i>P6/mmm</i> (No. 191)	7.191	7.191	3.831	120	69

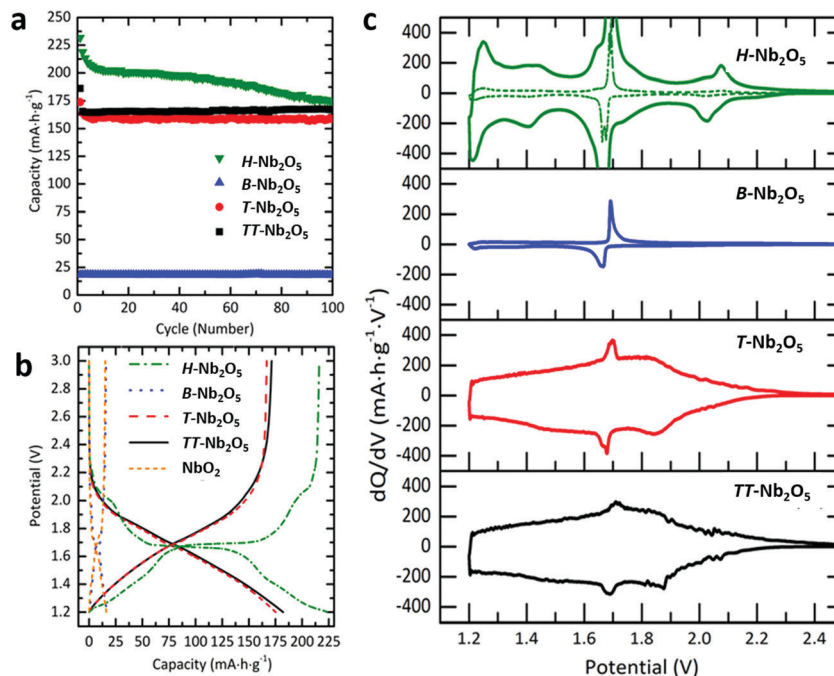


Fig. 3 Electrochemical responses of the Nb_2O_5 polymorphs (H, B, T and TT). (a) Cycling performance tests at either 1C (T, TT) or C/10 (B, H). (b) Galvanostatic discharge/charge profiles obtained at a rate corresponding to C/10. (c) Differential capacity plots derived from the discharge/charge profiles. Reprinted with permission from ref. 33. Copyright 2016, American Chemical Society.

configuration, the Nb atoms in Nb_2O_5 are surrounded by either six or seven O atoms, constituting the edge/corner-sharing distorted NbO_6 and NbO_7 polyhedra.³³ The Li ions diffuse along the channels comprised by conventional vacancy hopping between neighboring Li^+ sites.⁷⁸ The simulated migration pathways for Li^+ in TT- Nb_2O_5 , T- Nb_2O_5 , and H- Nb_2O_5 are demonstrated in Fig. 4. Recently, Mai *et al.*⁷⁰ systematically studied the Li-ion transport behavior of TT- Nb_2O_5 and T- Nb_2O_5 by both experimental and theoretical approaches. They found that TT- Nb_2O_5 and T- Nb_2O_5 exhibit similar Li^+ transport trajectories. In addition, the Li-ion transport channels of these two Nb_2O_5 phases are parallel to the *a*- and *b*-axes, which lead to quasi-2D diffusion pathways within the *ab* plane as indicated by a series of DFT calculations. Moreover, the small energy differences among the migration pathways (less than 0.2 eV) lead to efficient Li^+ insertion into the layered crystalline structure of TT- Nb_2O_5 and T- Nb_2O_5 , resulting in smoothly sloping capacity–voltage curves. Grey *et al.*³³ came to similar conclusions through bond valence sum (BVS) mapping of T- Nb_2O_5 . They found that T- Nb_2O_5 provides a continuous iso-surface (001 plane) for Li^+ diffusion within a “room and pillar” framework. The Li^+ migration kinetic feature was also verified through semi-grand canonical Monte Carlo simulations, together with a cluster-expansion model, proposed by Lubimtsev *et al.*⁷⁶ They obtained an experimentally accessible voltage range of 2.4–1.3 V with a smoothly sloping capacity–voltage profile, indicating no phase transformation and pseudocapacitance behavior during the Li-ion intercalation. On the other hand, H- Nb_2O_5 displays 3D tortuous pathways for long-range Li^+ migration and a large difference and high value of Li^+ transport energies, indicating relatively slow Li^+ diffusion kinetics and an increased energy

barrier for Li-ion intercalation. Thus, it presents a clear voltage platform in the electrochemical galvanostatic charge/discharge curves during the Li ion intercalation/de-intercalation.⁷⁰ The BVS simulation of H- Nb_2O_5 revealed that there were large spaces in it for Li^+ to reside in, but breaks in the iso-surface between the 3×4 and 3×5 layers, providing a possible explanation for the high capacity but poor rate performance of H- Nb_2O_5 .³³

A detailed model of Li^+ storage and transport in T- Nb_2O_5 is shown in Fig. 4b.⁷⁷ During intercalation, Li-ions prefer to reside in the loosely packed 4 *g* layer (formed by ~40% of oxygen ions located at the 4 *g* Wyckoff positions of the space group *Pbam*) rather than the closely packed 4 *h* layer (formed by the other ~60% of oxygen ions located at the 4 *h* Wyckoff positions of the space group *Pbam* together with niobium ions), because of the least steric effect and minimal repulsion from positively charged Nb atoms. One Li-ion in the 4 *g* layer can coordinate with two oxygen atoms in alternating 4 *h* layers accompanied by a reduction of the niobium and the oxidation of Li-ions, forming a stable linear $\text{O}_{4\text{h}}\text{-Li-O}_{4\text{h}}$ bridge. During the migration process, each intercalated Li^+ can be transported from its original site to four neighboring oxygen bonding sites (sites 1 to 4), through two different pathways according to the bonding structure of the bridged $\text{O}_{4\text{h}}$ with neighboring NbO_x ($x = 6$ or 7). Li^+ migration among the sites that are coordinated with edge-shared $\text{O}_{4\text{h}}$ ions is defined as Path A, whereas corner-shared $\text{O}_{4\text{h}}$ structure induced Li^+ transport is labeled Path B. As there is little difference in migration barriers between the two pathways, both transport pathways can provide direct and spacious channels for Li^+ diffusion without any obvious steric hindrance or repulsion from Nb or O atoms. The sum of these diffusion

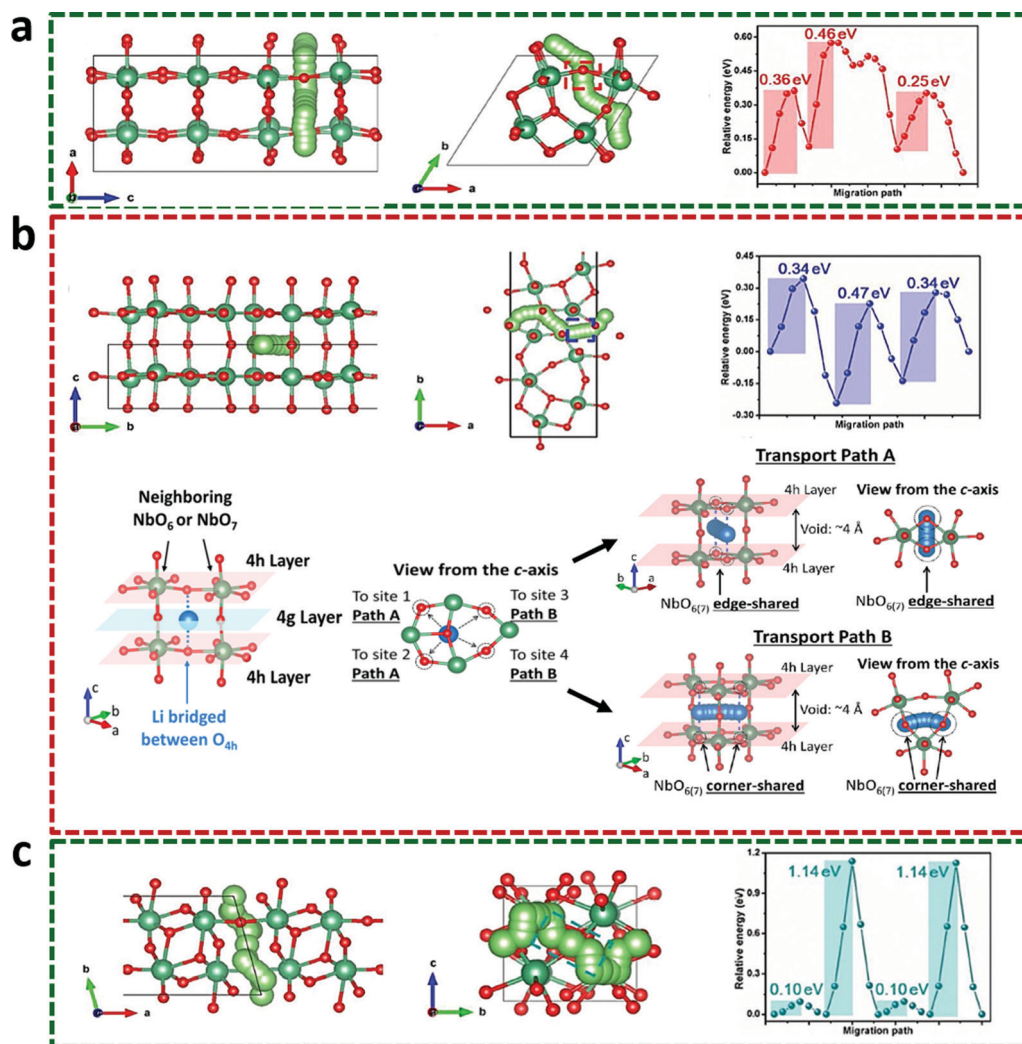


Fig. 4 Simulated Li^+ migration pathways viewed from different lattice planes and their corresponding migration energy profiles of (a) TT- Nb_2O_5 , (b) T- Nb_2O_5 , (c) H- Nb_2O_5 , respectively. Reprinted with permission from ref. 70. Copyright 2019, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. Reprinted with permission from ref. 77. Copyright 2017 American Chemical Society.

pathways comprises the quasi-2D network for fast Li-ion transport as mentioned in the previous paragraph.

2.2.2 Electrochemical kinetics of T- Nb_2O_5 . T- Nb_2O_5 is a typical intrinsic pseudocapacitive material, which allows fast Li ion intercalation in both near-surface and bulk regions accompanied by a faradaic charge-transfer process without crystallographic phase transformation.^{20,21} The overall capacity (Q) of T- Nb_2O_5 consists of two parts, including a diffusion-controlled process contributed charge (Q_d) and a surface-controlled or capacitive process contributed charge (Q_s), as shown in eqn (3):⁷⁹

$$Q = Q_d + Q_s = \text{constant}(\nu^{-1/2}) + Q_{\nu=\infty} \quad (3)$$

where ν is the scan rate. Q_d is linearly proportional to $\nu^{-1/2}$, while the capacitive Q_s is independent of the scan rate. A plot of capacity vs. $\nu^{-1/2}$ yields a straight line whose y-intercept is Q_s or the infinite-sweep rate capacity ($\nu = \infty$). As polarization at high scan rates may cause deviations when fitting a straight line,

intermediate scan rates are therefore selected to extrapolate the y-intercept.⁸⁰

The dependence of current i on scan rate ν follows a power-law relationship expressed as eqn (4):⁸¹

$$i = a\nu^b \quad (4)$$

where a is a constant coefficient and b is a power-law exponent. The b value can be calculated from the slope of the plot of $\log(i)$ vs. $\log(\nu)$ from the cathodic and anodic peak currents. The kinetics of the charge-storage process can be qualitatively analyzed according to the b value. A b -value close to 0.5 indicates a diffusion-controlled process, while a b -value of 1 indicates a surface-controlled process, *i.e.* capacitive charge storage behavior. In accordance with the relationship between i and ν , the current response at a fixed potential is contributed to by two parts: surface-controlled and diffusion-controlled charge-storage processes expressed as eqn (5):^{82,83}

$$i = k_1\nu + k_2\nu^{1/2} \quad (5)$$

where k_1 and k_2 represent the proportionality constants corresponding to the surface-controlled and diffusion-controlled charge-storage processes, respectively. The values of k_1 and k_2 can be obtained from the slope and y-intercept by plotting $i/(v^{1/2})$ vs. $v^{1/2}$ at a fixed potential with various scan rates (eqn (6)).

$$\frac{i}{v^{1/2}} = k_1 v^{1/2} + k_2 \quad (6)$$

This is a qualitative approach that offers an indication of current fractions only contributed by these two processes. This method is not applicable if other faradaic reactions are involved in the charge storage process.

In 2013, Dunn *et al.* investigated the electrochemical kinetics of T-Nb₂O₅ using cyclic voltammetry (CV) curves as shown in Fig. 5.^{27,28} The current response increased

dramatically below 2.2 V vs. Li⁺/Li, giving broad anodic and cathodic peaks. Accompanied with an increase in scan rates, the peak separation is notably enlarged. The b value was calculated according to the peak currents and scan rates from 0.1 to 500 mV s⁻¹ for both cathodic and anodic peaks. For scan rates ranging from 0.1 to 20 mV s⁻¹, corresponding to charging times of >60 s, the b value approaches 1, indicating that surface control dominates the charge-storage mechanism, and thus fast kinetics. At scan rates higher than 20 mV s⁻¹, the b value starts to decrease, indicating a growing contribution from the diffusion-controlled capacity. Except for the diffusion constraints, an increase in the ohmic contribution (active material resistance, solid-electrolyte interphase resistance) also limits the rate capability.⁸⁴ A profile of the relationship between capacity and scan rate provides a similar conclusion as



Fig. 5 Kinetic behavior of T-Nb₂O₅. (a) Cyclic voltammograms from 5 to 100 mV s⁻¹. (b) b -Value determination from the anodic and cathodic peak currents. (c) Normalized capacity as a function of sweep rate^{-1/2}. Reprinted with permission from ref. 27. Copyright 2013, Macmillan Publishers Limited. (d) Total capacity from capacitive and diffusion contributions at different sweep rates. Reprinted with permission from ref. 28. Copyright 2012, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. (e) The Nyquist plots of carbon confined TT-, T- and H-Nb₂O₅. (f) The GITT curve of carbon confined T-Nb₂O₅ at a current density of 50 mA g⁻¹ and a time interval of 30 min in the potential range from 1.1 to 3.0 V. Reprinted with permission from ref. 70. Copyright 2019, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.

obtained from the b value. A plot of Q vs. $v^{-1/2}$ includes two typical different regions (Fig. 5c). In region 1, where the scan rates are below 20 mV s^{-1} , the capacity is around 130 mA h g^{-1} ($\sim 65\%$ of the theoretical value based on a one-electron transfer per transition metal with Nb_2O_5). In this range, the capacity is mostly independent of scan rate so that the solid-state Li^+ diffusion is not the rate-limiting step for charge storage. In region 2, where scan rates are above 50 mV s^{-1} , the capacity decreases linearly with $v^{-1/2}$, which means diffusion control dominates the charge-storage mechanism. The capacitive (or surface-controlled) contributions and diffusion-controlled contributions at different scan rates are presented in Fig. 5d. In conclusion, for charging times longer than 1 min, the electrochemical behavior of T- Nb_2O_5 is similar to that of EC electrodes, whereas, for the process with charging times shorter than 20 s, solid state ion diffusion becomes the dominate factor limiting rate performance.

In addition to the cyclic voltammetry technique, step potential electrochemical spectroscopy (SPECS) has also been recently developed to distinguish the surface-controlled and diffusion-controlled storage mechanisms of materials and to determine their corresponding contribution ratios. Forghani and Donne⁸⁵ compared these two techniques experimentally in an MnO_2 pseudocapacitive system, and concluded that both techniques were suitable for characterizing the different charge storage mechanisms over the full range of sweep rates, while SPECS offered more precise information about the kinetic behavior of the electrochemical system especially at high scan rates. Recently, Lin *et al.* proposed a multiple potential step chronoamperometry (MUSCA) technique, which allows for the reconstruction of cyclic voltammograms with a considerably lower ohmic drop contribution.⁸⁶ They successfully applied this technique to analyze the electrochemical behavior of pseudocapacitive $\text{Ti}_3\text{C}_2\text{T}_x$ MXene materials, especially at high scan rates. Therefore, SPECS and MUSCA can be regarded as promising methods to characterize the electrochemical kinetics of Nb-based pseudocapacitive materials in future research.

The diffusion coefficient (D) is a valuable parameter, which implies the rate of ions transferring in the electrode materials. Electrochemical impedance spectroscopy (EIS) and the galvanostatic intermittent titration technique (GITT) are the two most commonly used techniques to study the diffusion kinetics of intercalated ions in Nb_2O_5 electrodes. Nyquist plots (Fig. 5e) can be obtained from the EIS test by applying a small amplitude signal over a wide range of alternating current (AC) frequencies to the electrochemical cells. The diffusion coefficient of lithium ions in Nb_2O_5 can be calculated through the following two equations:⁷⁰

$$D_{\text{Li}} = \frac{R^2 T^2}{2A^2 n^4 F^4 c^2 \sigma^2} \quad (7)$$

$$Z' = R_D + R_L + \sigma \omega^{-1/2} \quad (8)$$

where R is the gas constant, T is the absolute temperature, A is the surface area of the electrode, n is the number of transferred

electrons, F is Faraday's constant, C is the concentration of lithium ions and σ is the Warburg factor which can be obtained using eqn (8). The σ value can be calculated from the slope by fitting Z' and $\omega^{-1/2}$.

GITT, as a chronopotentiometric technique, was proposed by Weppner and Huggins.⁸⁷ Constant current pulses are applied to the cell for a limited time (τ), each followed by a relaxation process recovering to the steady-state. This procedure is repeated over the entire voltage range of the charge/discharge cycles. The corresponding potential of the cell is then recorded as a function of time, which can provide information to calculate the diffusion coefficient through the following equation:⁸⁸

$$D = \frac{4}{\pi \tau} \left(\frac{m_B V_M}{M_B A} \right)^2 \left(\frac{\Delta E_s}{\Delta E_t} \right)^2 \quad (9)$$

where m_B is the mass of active material on the electrode, V_M is the molar volume, M_B is the molar mass, and A is the electrode area. ΔE_s and ΔE_t represent the change of steady-state voltages and total voltage change during the galvanostatic charge pulse deducting the IR-drop, respectively, as shown in Fig. 5f. Mai *et al.*⁷⁰ compared the lithium diffusion kinetics of carbon confined TT-, T- and H- Nb_2O_5 (TT-, T- and H- Nb_2O_5 @C) through both EIS and GITT measurements, and they found that T- Nb_2O_5 @C displayed the fastest diffusion kinetics. The D_{Li^+} of single crystalline T- Nb_2O_5 nanorods was calculated in the range of 10^{-9} to $10^{-8} \text{ cm}^2 \text{ s}^{-1}$,⁸⁹ which is higher than other fast-charging anodic materials such as $\text{Li}_4\text{Ti}_5\text{O}_{12}$, TiO_2 and TiNb_2O_7 (10^{-12} to $10^{-15} \text{ cm}^2 \text{ s}^{-1}$).⁹⁰

2.3 Structural characterization techniques for niobium pentoxides

To better understand the crystal structure and ion intercalation-type of pseudocapacitive charge storage mechanism of Nb_2O_5 during the charge storage process, various characterization methods have been used to analyze Nb_2O_5 and their structural evolution. These techniques can be broadly classified into four categories: X-ray techniques, electron microscopy, Raman spectroscopy and nuclear magnetic resonance (NMR) spectroscopy. Moreover, the combination of *in situ/operando* analysis with these techniques enables the real-time study of the structural and chemical changes of Nb_2O_5 electrodes during electrochemical reactions. We will briefly introduce these characterization techniques in combination with some specific examples.

2.3.1 X-Ray techniques. When a substance encounters X-rays they are scattered by electrons around the nucleus of atoms in the substance; these X-rays are generated either from laboratory or synchrotron radiation facilities.⁹¹ The scattering induced by periodically spaced atoms in a crystalline specimen results in an X-ray diffraction (XRD) pattern, which offers abundant information, such as crystal phase, unit cell size, crystallinity and defect density. Thus, XRD is a powerful technique for resolving the crystal structure of Nb_2O_5 electrode materials. Grey *et al.*³³ carried out a systematic XRD investigation

on four polymorphs of Nb_2O_5 as shown in Fig. 2. In comparison to lab-based X-rays, synchrotron X-ray radiation provides higher spatial and transient resolution, therefore allowing subtle and instantaneous structural characterization.⁹² X-Ray absorption spectroscopy (XAS), usually performed at synchrotron radiation facilities, is a widely used technique for investigating the local geometric and electronic structure of metal ions in electrode materials, since it can reveal details of local atomic and electronic structure of detected sample. The absorption spectra feature two main regions, an X-ray absorption near edge structure (XANES) and an extended X-ray absorption fine structure (EXAFS). The former region provides chemical information about oxidation state and coordination symmetry, while the later offers structural information about coordination number and bond distance.⁹² It is worth noting that *in situ* X-ray techniques coupled with electrochemical characterization are extremely significant and commonly used methods to capture real-time chemical and structural changes of electrode materials during charge/discharge processes. For example, by carrying out *in situ* XRD of T- Nb_2O_5 , Simon *et al.* observed obvious blue shifts of the (001) and (002) diffraction peaks toward lower diffraction angles, indicating an increase in the interplanar distances due to the larger radius of Nb^{4+} cations compared to Nb^{5+} cations in combination with Li^+ intercalation into the empty sites of the crystalline structure. These results are consistent with the foregoing computational calculations that Li^+ cations prefer to reside and be transported within the ab plane.⁹³ Kumagai *et al.*⁵⁵ reported on *in situ*

synchrotron radiation XANES and EXAFS measurements of orthorhombic Nb_2O_5 , which revealed that Nb_2O_5 maintained its crystal lattice with only a small volume change during intercalation, while the Nb oxidation state continuously varied from 5+ to 4+ accompanied by a significant rearrangement of the Nb–O octahedra (Fig. 6a–c).

X-Ray photoelectron spectroscopy (XPS) is a surface-sensitive spectroscopic technique for analyzing the elemental composition, empirical formula, chemical state and electronic state of electrode materials. By irradiating a sample surface with a beam of X-rays, an XPS spectrum can be recorded through counting emitted electrons over a range of electron kinetic energies from the top 1–10 nm depth of the sample. The energies and intensities of the photoelectron peaks enable the identification and quantification of the elements based on the photoelectric effect. Here, XPS was used to analyze the oxidation state changes of Nb during the charge/discharge process. Yu *et al.*⁹⁴ recorded the XPS spectra of Nb atoms at different depths of charge and discharge during the sodium de-/insertion process as shown in Fig. 6d. In the beginning, the Nb 3d_{3/2} and Nb 3d_{5/2} peaks were located at 209.8 and 207.1 eV, verifying the formation of Nb_2O_5 . Accompanied by the discharge of the Nb_2O_5 electrode, the peaks gradually shifted to lower binding energies, implying a change in the valence state of the Nb atoms from 5+ to 4+. After being fully charged to 3.0 V, the Nb_2O_5 electrode peak positions and intensities recovered, indicating a reversible redox reaction for the $\text{Nb}^{5+}/\text{Nb}^{4+}$ couple.



Fig. 6 (a) *In situ* XRD patterns of $\text{Li}_x\text{Nb}_2\text{O}_5$. Reprinted with permission from ref. 93. Copyright 2014, The Electrochemical Society. (b) *In situ* Nb K-edge EXAFS spectra and (c) XANES spectra of $\text{Li}_x\text{Nb}_2\text{O}_5$. Reprinted with permission from ref. 55. Copyright 2006, IOP publishing. (d) *Ex situ* XPS spectra of the Nb 3d peaks and corresponding voltage profiles of Nb_2O_5 during electrochemical operation. Reprinted with permission from ref. 94. Copyright 2016, American Chemical Society. (e–h) SEM image, TEM images and selected area electron diffraction (SAED) pattern of T- Nb_2O_5 nanorods. Reprinted with permission from ref. 95. Copyright 2017, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim.

2.3.2 Electron microscopy. Electron microscopy, including scanning electron microscopy (SEM) and transmission electron microscopy (TEM), are typical techniques for acquiring high-resolution images to observe the nanoscale or even atomic-scale structure of electrode materials. As the wavelength of an electron is nearly 100 000 times shorter than that of visible light photons, electron microscopes have a much higher resolution than optical microscopes. Liu *et al.*⁹⁵ observed the surface morphology and crystal structure of T-Nb₂O₅ nanorods by using SEM and TEM as shown in Fig. 6e–h. The images indicate that the nanorods are around 100 nm in length and 20 nm in diameter and they exhibit single-crystallinity with interspaces of 0.393 nm (corresponding to the (001) plane) and 0.927 nm (three times the (200) plane). Recently, *in situ/operando* TEM has become a powerful approach to explore the ionic transport kinetics and phase transformation of electrode materials during the lithiation/de-lithiation process.^{96,97} For example, Wang *et al.*⁹⁸ reported on the real-time tracking of Li⁺ migration in a fast-charging Li₄Ti₅O₁₂ anode by using *operando* electron energy-loss spectroscopy (EELS), which provides a promising method for investigating the fundamental mechanism of energy conversion processes occurring in high-rate electrode materials like Nb₂O₅.

2.3.3 Raman spectroscopy. Raman spectroscopy is a spectroscopic technique typically used to determine vibrational modes of molecules based on the inelastic scattering of monochromatic light interacting with the specimens.⁹⁹ The challenge for analyzing a material with complex structures as T-Nb₂O₅ through Raman spectroscopy is that the vibrational structures are so complex that it is exceedingly difficult to directly associate a single vibrational band with a specific structural change in the material. Therefore, Liu *et al.*⁷⁷ employed *operando* Raman spectroscopy to systematically probe the detailed structural information of a T-Nb₂O₅ electrode by using a homemade *in situ* Raman electrochemical cell (Fig. 7a), together with a

comprehensive theoretical analysis of the vibrational structures. As shown in Fig. 7b, the Raman spectra at each potential stage can be divided into three groups: a high-wavenumber band group (ν_{Hi}) ranging from 570 to 770 cm⁻¹, a mid-wavenumber band group (ν_{Mid}) ranging from 180 to 360 cm⁻¹, and a low wavenumber band group (ν_{Lo}) ranging from 80 to 160 cm⁻¹. During the discharging process, the evolution of the three band groups can be summarized as follows: an intensity decrease in ν_{Hi} , a band split of ν_{Mid} and a blue shift of ν_{Lo} ; while during the reverse process, the three band groups displayed the inverse behavior. To correlate the structural changes of T-Nb₂O₅ with its Raman spectroscopic evolution, the authors proposed a model depicting the mechanism of Li⁺ storage, which showed that Li⁺ ions were located near the loosely packed layers and preferred to form bridging coordination with oxygen in the densely packed layers when inserting/extracting into/from the T-Nb₂O₅. The dense-loose atomic arrangement of T-Nb₂O₅ offered a low-hindrance diffusion pathway for fast Li⁺ transport.

2.3.4 Nuclear magnetic resonance (NMR) spectroscopy. NMR spectroscopy is a powerful approach to probe local chemical environments *via* the resonant frequencies of spin-active nuclei in a static magnetic field, which are sensitive to interactions with other nuclei, the local electron density, and the electric field gradient at the nucleus. With regard to the energy storage mechanism(s) of Nb₂O₅, the NMR technique is generally applied to study nuclei such as ^{6,7}Li, ²³Na or ³⁹K, to gain insights into electronic, structural changes, and ion diffusion dynamics in Nb₂O₅ electrodes.¹⁰⁰ Grey *et al.*³³ carried out high-resolution magic angle spinning (MAS) ^{6,7}Li solid-state NMR spectroscopy of T-Nb₂O₅, which indicated that there were two distinct lithium spin resonances, a small initial rigid population at low lithiation levels and a major part located at mobile distribution lithium sites (Fig. 7c and d). The variable-temperature NMR relaxation and exchange measurements

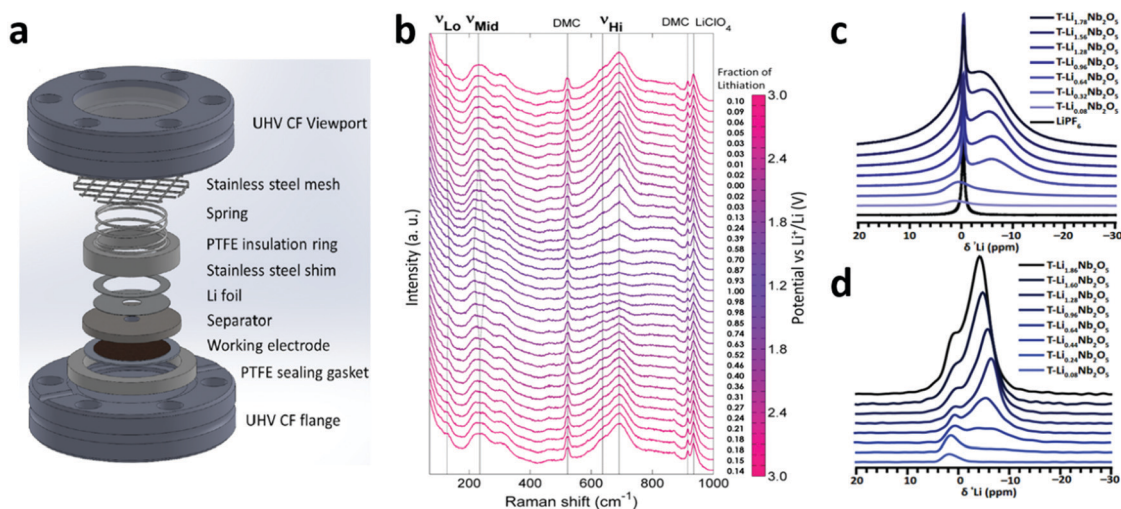


Fig. 7 (a) Detailed construction of the *operando* Raman cell. (b) *Operando* Raman spectroscopic evolution of the T-Nb₂O₅ thin-film electrode. Reprinted with permission from ref. 77. Copyright 2017, American Chemical Society. ^{6,7}Li MAS NMR of Li_xNb₂O₅. (c and d) ⁷Li spectra at 9 kHz MAS and 4.7 T and ⁶Li spectra at 9 kHz MAS and 16.4 T. Reprinted with permission from ref. 33. Copyright 2017, American Chemical Society.

revealed an activation barrier for microscopic Li-ion diffusion in a range of 60–100 meV, which illustrates the high ionic mobility and minimal strain for Li-ion intercalation into layered T-Nb₂O₅. The chemical shifts in temperature-dependent NMR at high Li-ion intercalation content suggest delocalized conduction electrons and clarify its high rate performance from the electronic aspect. In addition to structural information, NMR spectroscopy is capable of measuring ion dynamics across many timescales that match the magnitude of the interactions present. The central transition linewidth, satellite transition linewidth, spin–lattice relaxation time (T_1), and spin–spin (T_2) relaxation time are all interaction-dependent, sensitive probes of ionic motion indicating the ion dynamics inside the Nb₂O₅ electrode. For example, Grey *et al.* performed variable-temperature (VT) ^{6,7}Li MAS NMR and two-dimensional exchange spectroscopy (EXSY) to quantify the Li ion transport in T-Nb₂O₅.³³ Based on the qualitative results obtained from EXSY measurements, the increased off-diagonal intensity indicates that the exchange occurs on a shorter time scale at high Li-ion intercalation concentrations. This further demonstrates the fast Li-ion intercalation kinetics of T-Nb₂O₅.

3. Niobium based composite electrodes

Although T-Nb₂O₅ displays a high energy density at high rates in some cases, its poor intrinsic electronic conductivity hinders the achievement of fast charge-transfer reactions with thick electrodes. Moreover, the relatively narrow operating voltage (≤ 2 V) for rechargeable lithium batteries limits the power output and the theoretical capacity to ~ 200 mA h g⁻¹ based on a two-electron transfer reaction per Nb₂O₅, which is not sufficiently high compared with the most commonly used Li-ion anode, graphite (372 mA h g⁻¹).⁵ In order to extend the energy density of Nb₂O₅, intensive research efforts have been

dedicated to solve the aforementioned problems. One possible solution is introducing chemical dopants to regulate the electronic or ionic conductivity of the active materials. In addition, nanostructuring of Nb₂O₅ powders could efficiently increase the interfacial surface area between the active materials and electrolytes, as well as shorten the electronic pathways to the current collectors, therefore overcoming the poor conductivity extrinsically. Moreover, adding conductive materials is another way to improve the conductivity of electrodes.

3.1 Niobium based compounds

3.1.1 Niobium–titanium mixed oxides. Introducing TiO₂ into Nb₂O₅ can form solid solutions under high temperature calcinations due to the similar atomic radii of niobium and titanium.⁴² The TiO₂–Nb₂O₅ family (can be expressed as TiNb_xO_{2+2.5x} or Ti₂Nb_{2x}O_{4+5x}) not only inherits the intrinsic pseudocapacitive features of T-Nb₂O₅ (Fig. 8b–e), but also offers a higher theoretical capacity close to 400 mA h g⁻¹ compared to Nb₂O₅ (202 mA h g⁻¹) or TiO₂ (168 mA h g⁻¹).^{36,39,40} Therefore, the TiO₂–Nb₂O₅ family holds great promise for high rate and enhanced energy density for charge storage.

The crystal structure and phase equilibrium relationships of various phases in the titania–niobia system were first reported in the 1950s.^{103,104} At least seven different compounds have been reported in the titania–niobia family so far, including TiNb₂O₇, Ti₂Nb₂O₉, TiNb₆O₁₇, Ti₂Nb₁₀O₂₉, TiNb₂₄O₆₂, TiNb₃₈O₉₇ and TiNb₅₂O₁₃₂.^{105–111} They are composed of ReO₃-like blocks of metal–oxygen octahedra occurring in two forms – orthorhombic or monoclinic. The suggested equilibrium diagram of the TiO₂–Nb₂O₅ system is shown in Fig. 8a.¹⁰¹ TiNb₃₈O₉₇ and TiNb₅₂O₁₃₂ can be considered as the intergrowth phases of Nb₂O₅–TiNb₂₄O₆₂ at high temperature, and their detailed crystal structures are difficult to clearly identify.¹⁰⁹ The theoretical capacities of TiNb₂O₇, TiNb₆O₁₇, Ti₂Nb₁₀O₂₉ and TiNb₂₄O₆₂ are 388, 397, 396 and 401 mA h g⁻¹, respectively.^{107,111–113} These

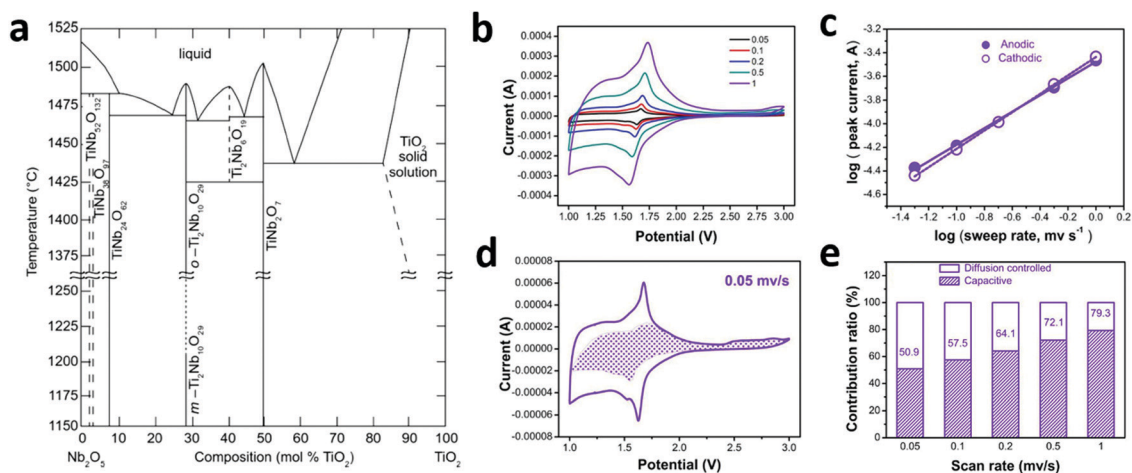


Fig. 8 (a) A temperature vs. composition phase diagram for the TiO₂–Nb₂O₅ system at ambient pressure. Reprinted with permission from ref. 101. Copyright 2017, American Chemical Society. Electrochemical behavior of TiNb₂O₇: (b) CV curves, (c) plots of log (peak current) as a function of log (sweep rate), (d) CV curve with the detailed pseudocapacitive contribution at 0.05 mV s⁻¹, (e) ratios of pseudocapacitive contributions at different sweep rates.¹⁰² Reprinted with permission from ref. 102. Copyright 2017, Elsevier. Structural changes of Li_xTiNb₂O₇ during the Li⁺ insertion–extraction.

values are almost double that of Nb_2O_5 , because of three redox reactions ($\text{Ti}^{4+}/\text{Ti}^{3+}$, $\text{Nb}^{5+}/\text{Nb}^{4+}$, and $\text{Nb}^{4+}/\text{Nb}^{3+}$). Dai *et al.*¹¹⁴ characterized the structural and valence-state changes of TiNb_2O_7 during Li^+ insertion and extraction as shown in Fig. 9. According to the *in situ* XRD patterns, the discharge process can be divided into three regions. A solid-solution reaction (S1) takes place at the initial discharge stage corresponding to $\text{Li}_0\text{TiNb}_2\text{O}_7$ to $\text{Li}_1\text{TiNb}_2\text{O}_7$. A two-phase co-existence region then follows with significant peak broadening. A second solid solution reaction (S2) occurs at the end of the discharging process, which corresponds to the transition from $\text{Li}_{1.75}\text{TiNb}_2\text{O}_7$ to $\text{Li}_{3.6}\text{TiNb}_2\text{O}_7$. The Li-ion insertion leads to a volume expansion of 7.22% and the lattice parameter “*b*” in the (010) plane increases by 0.3 Å. XANES characterization revealed that the valence states of Ti^{4+} and Nb^{5+} in TiNb_2O_7 are reduced to $\text{Ti}^{3.2+}$ and $\text{Nb}^{3.6+}$ after lithiation. First principle calculations and variable-temperature NMR measurements have demonstrated that the ReO_3 -like blocks of octahedra in TiNb_2O_7 allow facile Li diffusion with low activation barriers of <100 meV at lithium concentrations below one lithium per transition metal.¹⁰⁵ Although the activation barriers increased at above one-electron redox capacities, the addition of lithium ions promoted n-type doping of TiNb_2O_7 , which increased the electronic conductivity of the host by about seven orders of magnitude. The GITT test of lithium kinetics showed similar results to that of lithium diffusion in lithium-rich

concentrations (>one lithium per transition metal) with a nearly two order of magnitude slower diffusion with lithium-dilute concentrations.

Despite the intrinsic pseudocapacitance and high theoretical capacity, the TiO_2 - Nb_2O_5 system still suffers from poor conductivity since both Ti^{4+} and Nb^{5+} are at their highest oxidation states, therefore the Ti^{4+} and Nb^{5+} cannot offer free 3d/4d electrons for electronic conductivity. In order to compensate for this inherent problem, Xia *et al.* attempted to introduce oxygen deficiency, nitrogen dopants or/and conductive networks into $\text{Ti}_2\text{Nb}_{10}\text{O}_{29}$.^{115–121} As a result, the $\text{Ti}_2\text{Nb}_{10}\text{O}_{29}$ composites achieved a significantly enhanced electrochemical performance, including improved ionic and electronic conductivity, enlarged Li^+ diffusion pathways and better structural stability.

3.1.2 Niobium-tungsten mixed oxides. The Nb_2O_5 - WO_3 family is another promising candidate for a high-rate charge storage system because of its open host lattice structure serving as favorable rapid Li^+ ion diffusion channels. Particularly, researchers found that micrometer-sized niobium-tungsten oxide-based electrodes could achieve extremely high rates, even up to 100C (Fig. 10). Grey *et al.*¹²² reported on two composite niobium tungsten oxides— $\text{Nb}_{16}\text{W}_5\text{O}_{55}$ and $\text{Nb}_{18}\text{W}_{16}\text{O}_{93}$, which adopt crystallographic shear and bronze-like structures, respectively. They found that the Li^+ ion diffusion coefficients in both complexes are greater than $1 \times 10^{-13} \text{ m}^2 \text{ s}^{-1}$ at room

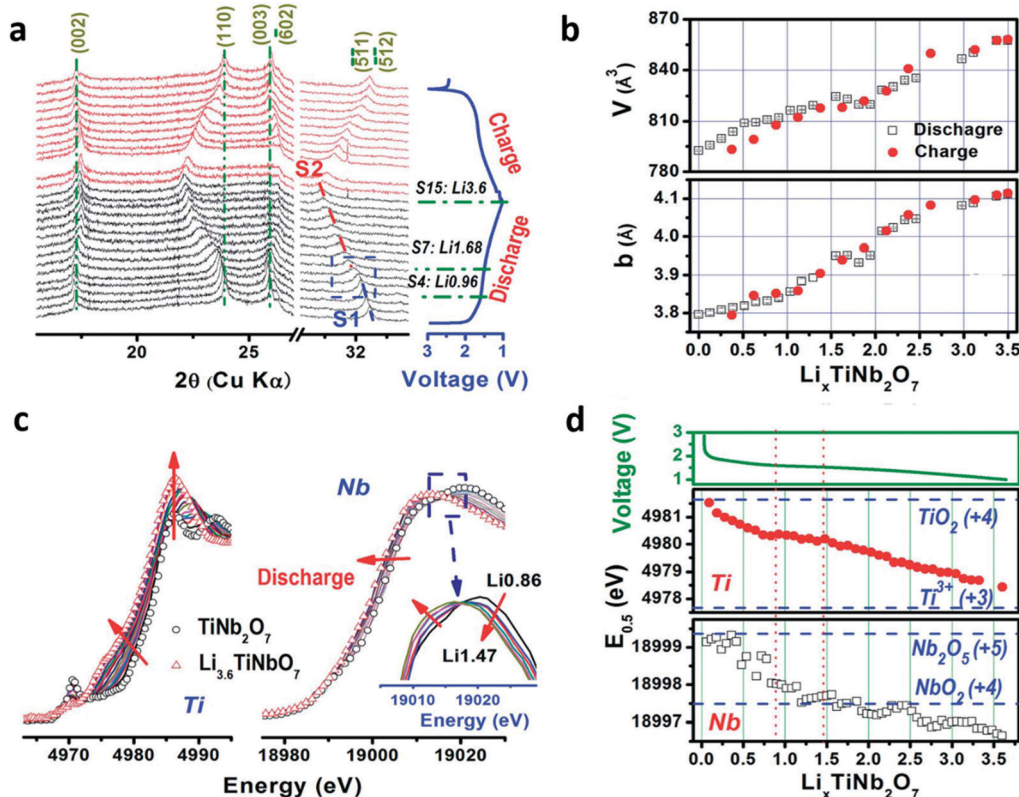


Fig. 9 Structural changes of $\text{Li}_x\text{TiNb}_2\text{O}_7$ during the Li^+ insertion–extraction. (a) *In situ* XRD patterns collected during initial discharge and charge processes. (b) The unit cell volume “*V*” and lattice parameter “*b*” calculated from “Le Bail fitting” as a function of “*x*” in $\text{Li}_x\text{TiNb}_2\text{O}_7$. (c) *In situ* Ti K-edge and Nb K-edge XANES spectra collected during the discharge process. (d) Oxidation state variations of Ti and Nb during the initial discharge estimated from the Ti and Nb XANES edge positions. Reprinted with permission from ref. 105. Copyright 2014, The Royal Society of Chemistry.

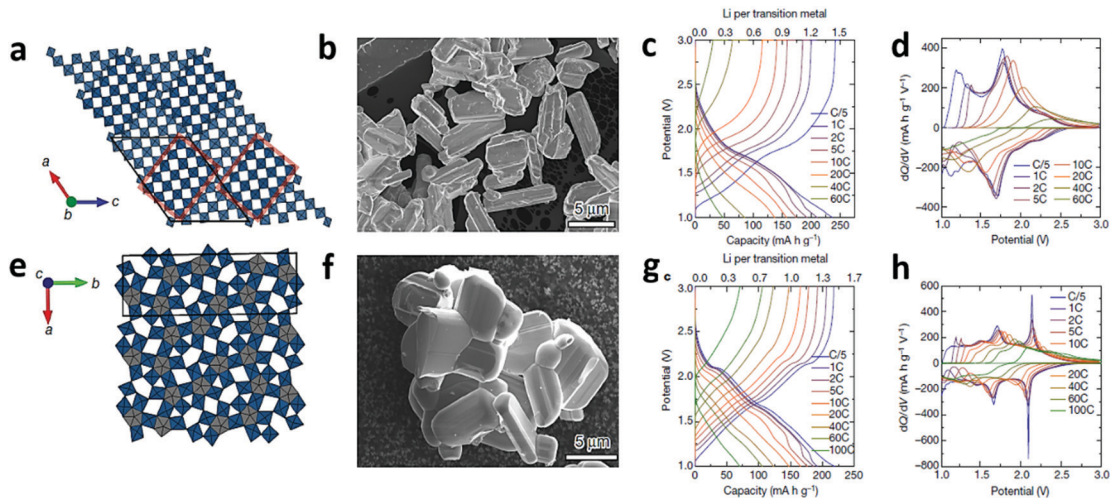


Fig. 10 (a) Crystal structure, particle morphology and galvanostatic discharge and charge curves and dQ/dV plots (Q , capacity; V , voltage) of $\text{Nb}_{16}\text{W}_5\text{O}_{55}$ (a–d) and $\text{Nb}_{18}\text{W}_{16}\text{O}_{93}$ (e–h). Reprinted with permission from ref. 122. Copyright 2018, Nature.

temperature, several orders of magnitude higher than those in typical commercial electrode materials such as $\text{Li}_{4+x}\text{Ti}_5\text{O}_{12}$ or Li_xTiO_2 (about 10^{-16} – 10^{-15} $\text{m}^2 \text{s}^{-1}$). Liu *et al.*⁹⁰ synthesized micrometer-sized $\text{Nb}_{14}\text{W}_3\text{O}_{44}$ through a facile and scalable solution-combustion method. The $\text{Nb}_{14}\text{W}_3\text{O}_{44}$ exhibited an open and interconnected tunneling framework, which provides three-dimensional interconnected highways for both ionic and electronic transport. The $\text{Nb}_{14}\text{W}_3\text{O}_{44}$ electrode shows good rate performance (half of the maximum capacity retention at 20C) and electrochemical reversibility (98.1% capacity retention after 200 cycles at 0.5C).

3.1.3 Other niobium based compounds. Besides the two above-mentioned solid-solution families, some other mixed metal Nb_2O_5 materials have emerged for Li^+ ion storage in recent years. Zhao *et al.*¹²³ synthesized $\text{AlNb}_{11}\text{O}_{29}$ particles and nanowires *via* solid-state reactions and solvothermal methods, respectively. *In situ* XRD was used to systematically study the Li^+ intercalation mechanism in $\text{AlNb}_{11}\text{O}_{29}$ and revealed its high structural stability after cycling. In order to improve the electronic and ionic transport efficiency, Guo *et al.*¹²⁴ prepared highly conductive $\text{Cr}_{0.5}\text{Nb}_{24.5}\text{O}_{62}$ nanowire electrodes by an electrospinning technique, which exhibited an increased electrical conductivity of $\sim 3.6 \times 10^{-2}$ S cm^{-1} , owing to the effects of the unpaired 3d electrons in the Cr^{3+} ions. Moreover, the novel $\text{Mg}_2\text{Nb}_{34}\text{O}_{87}$ structure can also be regarded as a potential anode material for Li^+ ion storage.¹²⁵ It exhibited a Wadsley–Roth shear structure built by $3 \times 4 \times \infty$ ReO_3 -type blocks. The theoretical capacity of this compound can reach as high as 396 mA h g^{-1} . Simultaneously, due to the larger ionic radius of Mg^{2+} (0.72 Å) than those of other ions like Ti^{4+} (0.605 Å) and Cr^{3+} (0.615 Å), $\text{Mg}_2\text{Nb}_{34}\text{O}_{87}$ showed an extended unit-cell volume, which implies broadened pathways for Li ion migration.

3.2 Niobium hybrid electrodes

It is widely accepted that the inherently poor electrical conductivity of Nb_2O_5 limits its electrochemical energy storage

applications for high-rate capability and cycling lifespan. To conquer this obstacle, carbonaceous materials such as carbon nanotubes (CNTs), graphene, carbon nanosheets and so on, are regarded as ideal conductive additives for improving the electronic conductivity of these electrodes to achieve favorable electrochemical performances. Generally, the possible superiorities of carbonaceous materials can be summarized as follows: (1) increasing the electronic conductivity; (2) diminishing the charge transfer resistance; (3) mitigating volume changes during cycling; (4) preventing structural pulverization; and (5) inhibiting mutual aggregation.

3.2.1 $\text{Nb}_2\text{O}_5/\text{CNTs}$ composites. Nano-sized carbon coatings can be considered as an effective strategy to remedy the poor conductivity of Nb_2O_5 .¹²⁶ Owing to their inherently high electrical conductivity and good chemical stability, CNTs often serve as effective electron carriers to improve the electrochemical performance of electrode materials. Han *et al.*¹²⁷ utilized a one-pot solvothermal method to coat CNTs with a layer of amorphous Nb_2O_5 ($\text{CNT@A-Nb}_2\text{O}_5$), followed by annealing at 700 °C for 3 h to crystallize Nb_2O_5 , leading to a $\text{CNT@T-Nb}_2\text{O}_5$ sponge as demonstrated in Fig. 11a. Compared to a pure CNT sponge, the $\text{CNT@A-Nb}_2\text{O}_5$ and $\text{CNT@T-Nb}_2\text{O}_5$ sponges exhibited shape change and volume shrinkage after the solvothermal process (Fig. 11b). SEM images show that the T- Nb_2O_5 coats onto the CNT skeleton discontinuously (Fig. 11c and d) because the uniform layer of amorphous Nb_2O_5 breaks down during the annealing process. The synthesized $\text{CNT@T-Nb}_2\text{O}_5$ electrode exhibits excellent cycling stability for Li^+ ion storage. A reversible capacity of 230 mA h g^{-1} at the 100th cycle can be delivered, which is much higher than that of pure T- Nb_2O_5 (50 mA h g^{-1}). Specifically, the discharge capacity decreases from 162 to 133 mA h g^{-1} at 1000 mA g^{-1} after 1000 cycles with a capacity retention of 82%. Furthermore, the electrochemical impedance spectroscopy (EIS) measurements of the three electrodes (Fig. 11g) clearly indicate that the charge transfer resistance of the $\text{CNT@A-Nb}_2\text{O}_5$ (130 Ω) and $\text{CNT@T-Nb}_2\text{O}_5$ (95 Ω) sponges are much smaller than that of



Fig. 11 (a) Schematic illustration of the fabrication of CNT@T-Nb₂O₅ sponge by a solvothermal process. (b) Photos of the pure CNT sponge, CNT@A-Nb₂O₅ sponge, and CNT@T-Nb₂O₅ sponge. A SEM image of (c) a CNT@T-Nb₂O₅ sponge, and (d) an enlarged view of a CNT@T-Nb₂O₅ sponge. (e) Specific capacity of T-Nb₂O₅, CNT@A-Nb₂O₅ sponge and CNT@T-Nb₂O₅ sponge at 50 mA g⁻¹, respectively. (f) Specific capacity of CNT@T-Nb₂O₅ sponge over 1000 cycles. (g) EIS plots of the T-Nb₂O₅, CNT@A-Nb₂O₅ sponge, and CNT@T-Nb₂O₅ sponge, respectively. Reprinted with permission from ref. 127. Copyright 2017, Elsevier.

the pure Nb₂O₅ electrode (220 Ω), owing to the presence of a highly conductive CNT framework within the sponge. Similar to CNTs, CNFs are also considered as novel carbon matrices. For example, Yang's group applied T-Nb₂O₅/CNFs as an insertion-type electrode by electrospinning, which exhibited favorable rate performance and cycling performance with a coulombic efficiency of approximately 100% after 5000 cycles.¹²⁸

3.2.2 Nb₂O₅/graphene composites. The strategy to combine Nb₂O₅ with graphene not only improves the contacts between the electrode material and the electrolyte, but also provides favorable pathways for electron transport. Li's group prepared a sandwich-like G@m-Nb₂O₅ with a single layer of graphene caught between two layers of mesoporous Nb₂O₅.¹³⁰ This G@m-Nb₂O₅ electrode exhibits more advantageous charge storage capability and higher specific capacity with excellent cycling stability than pure m-Nb₂O₅ and commercial Nb₂O₅ electrodes. Nanostructure-based electrodes show extraordinary promise for electrochemical energy storage. However, the nanosize particles are usually limited to low mass loadings (~1.0 mg cm⁻²) because of the increasing ion diffusion limitations in thick electrodes. Duan *et al.*¹²⁹ reported the design of a 3D holey graphene framework/T-Nb₂O₅ (T-Nb₂O₅/HGF) composite for ultra high-rate Li ion storage at practical levels of mass loading (> 10 mg cm⁻²). As shown in Fig. 12, it is obvious that a

high loading electrode can dramatically change the galvanostatic charge-discharge characteristics of Nb₂O₅/G. The voltage-capacity curves exhibit an increasingly steeper slope and larger voltage drop with increasing mass loading. This response can be ascribed to an increasingly larger internal resistance that in turn leads to higher overpotentials and lower capacities. As for the optimized Nb₂O₅/HGF-2.0 electrode, it exhibits a relatively small voltage drop and capacity loss, with increasing mass loading (Fig. 12c). A capacity of 139 mA h g⁻¹ was maintained even with a loading of 11 mg cm⁻² at 10C. This phenomenon indicates that the HGF architecture offers a much lower internal resistance, resulting in much less capacity degradation induced by mass loading at rates from 1–100C.

3.2.3 Nb₂O₅/Other nanostructured carbon composites. Coating a carbon layer on the Nb₂O₅ surface could be an efficient method not only to improve the electronic conductivity, but also to maintain the crystalline structure of the metal oxide during ion insertion/extraction processes. Lee *et al.* proposed a facile one-pot synthesis method using a water-in-oil microemulsion system to fabricate a range of Nb₂O₅@carbon core-shell composites and explored their charge storage capability as anode materials.^{131–134} The synthetic procedures for making Nb₂O₅@carbon core-shell composites are shown in Fig. 13. A niobium precursor wrapped by surfactants in

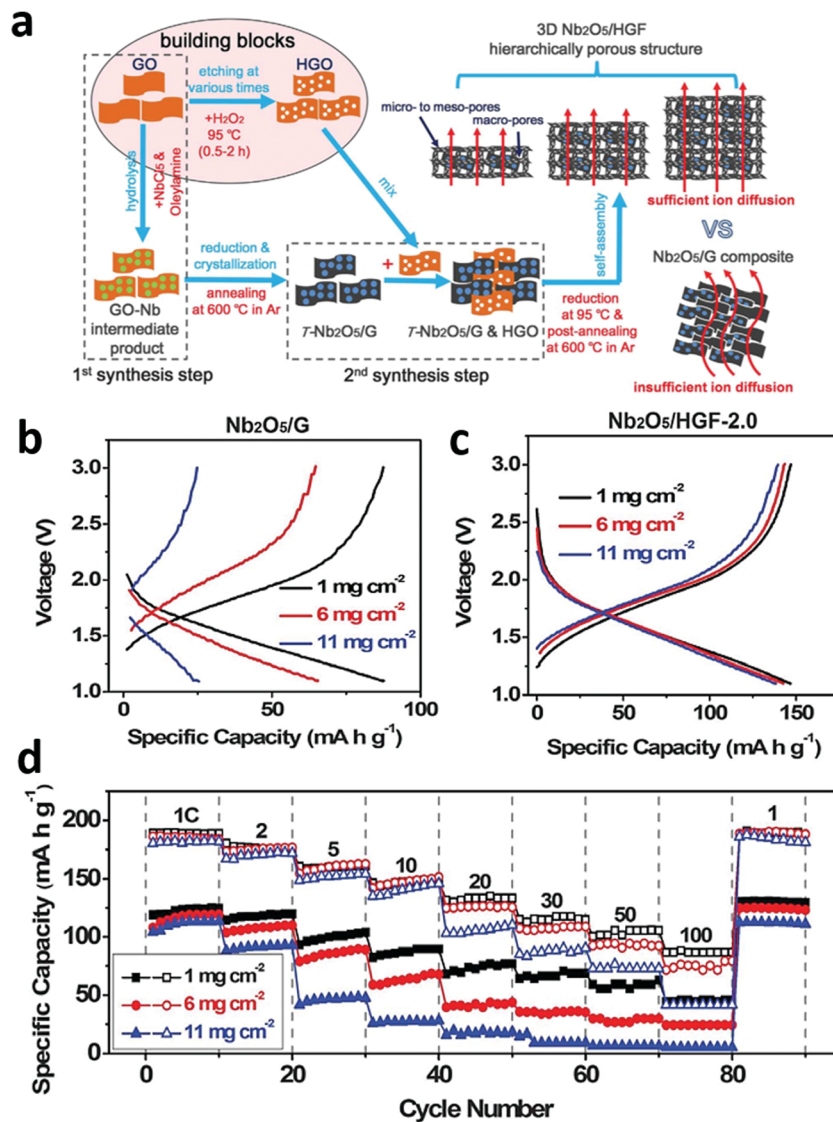


Fig. 12 (a) Illustration of the two-step synthetic procedure to prepare a 3D T-Nb₂O₅/HGF composite. Galvanostatic charge–discharge curves of (b) the Nb₂O₅/G electrode, and (c) the Nb₂O₅/HGF-2.0 electrode at 10.0C for mass loadings of 1, 6, and 11 mg cm⁻², respectively. (d) Comparison of the rate performance between 1.0C and 100.0C for Nb₂O₅/HGF-2.0 and Nb₂O₅/G electrodes under different mass loadings. Reprinted with permission from ref. 129. Copyright 2017, Science.

domains of oil, was reacted with an aqueous catalyst solution in a pool of water, forming the microemulsion system.¹³² The as-prepared Nb₂O₅@carbon core–shell nanocrystals showed uniform size and anti-agglomerating ability. The T-Nb₂O₅@carbon anode exhibited a reversible capacity of ~180 mA h g⁻¹ at 0.05 A g⁻¹ and excellent rate performance (~90 mA h g⁻¹ at 5 A g⁻¹) within a potential range from 1.1 to 3.0 V (vs. Li⁺/Li). A hybrid supercapacitor with the T-Nb₂O₅@carbon as an anode and activated carbon as a cathode exhibited outstanding electrochemical performance (maximum energy and power densities of ~63 W h kg⁻¹ and ~16 528 W kg⁻¹, respectively). Moreover, Zhang *et al.*¹³⁵ reported T-Nb₂O₅ confined within mesoporous carbon (T-Nb₂O₅@MC) with hollow core–shell nanostructures by using silica template precursors. The carbon shells with accessible mesopores (~6 nm) provide high specific surface area and

fast Li⁺ ion diffusion channels, enabling a high-rate property. In addition, Gogotsi *et al.* constructed a hierarchical T-Nb₂O₅/carbon/Nb₂CT_x composite, which took advantage of the fast rate and intrinsic pseudocapacitive responses of T-Nb₂O₅, the high electronic conductivity and layered 2D structure of the Nb₂CT_x MXene, and the fast charge transfer pathways provided by the disordered carbon.¹³⁶

To improve the electrochemical performance of Nb₂O₅, recently other forms of nanostructure carbon (such as carbon nanosheets and carbon quantum dots (CQDs)) have also been introduced into Nb₂O₅ based electrodes. Wang *et al.* employed graphene-like carbon nanosheets (GCNs) as a support to incorporate T-Nb₂O₅.¹³⁷ The GCNs can be easily derived from cellulose-based precursors, reducing the cost relative to pure graphene. A high-performance Li-ion capacitor with

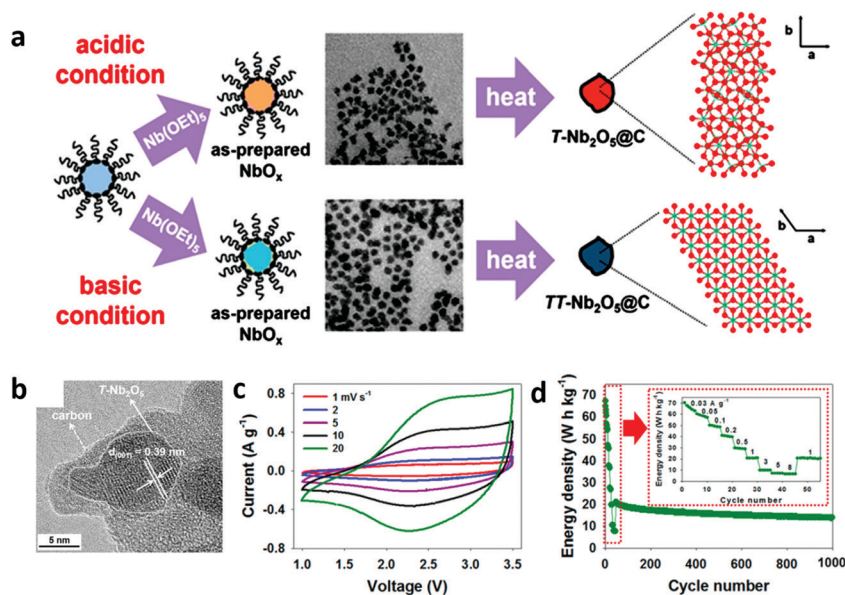


Fig. 13 (a) A schematic diagram of the synthesis procedures for the Nb₂O₅@carbon composites. (b) TEM image of the T-Nb₂O₅@carbon. (c) CV curves and (d) cycle stability and rate capability of the hybrid supercapacitor with the T-Nb₂O₅@carbon as an anode and activated carbon as a cathode. Reprinted with permission from ref. 132. Copyright 2015, American Chemical Society.

T-Nb₂O₅/GCN as the anode and GCN as the cathode exhibited a remarkable energy density of 129 W h kg⁻¹ and a high power density 32 kW kg⁻¹. As a novel branch of carbon with high surface area, carbon quantum dots (CQDs) can also improve the conductivity of Nb₂O₅ electrodes, and prevent them from aggregation.¹³⁸

3.3 Niobium energy storage systems beyond Li-ion

The unevenly distributed and limited lithium resources in the Earth's crust have raised increasing demands for developing battery systems beyond LIBs.³⁷ This concern has accelerated the development of high natural abundance and low cost sodium/potassium-ion batteries (SIBs/KIBs) for large-scale energy storage applications. Compared to LIBs, SIBs/KIBs generally exhibit lower redox potentials, which provides wider operating voltages with higher energy density. However, the larger ionic radii size of Na-ions (1.02 Å) and K-ions (1.38 Å) than Li-ions (0.76 Å) might lead to larger volume expansion and sluggish kinetics during the electrochemical energy storage process.¹²⁸ Thanks to its chemical stability and intrinsic structural merit, T-Nb₂O₅ can be considered as a potential anode material for SIBs/KIBs. More importantly, a large interplanar spacing of 3.9 Å for the (001) planes in T-Nb₂O₅ could accommodate a certain amount of sodium or potassium ions.⁴² Interestingly, T-Nb₂O₅ could exhibit a more negative potential range *versus* Na or K metal than the Li-ion battery system.

An *in situ* encapsulation strategy was developed to directly grow few-layer graphene over T-Nb₂O₅ nanowires (Gr-Nb₂O₅ composites) *via* a plasma-enhanced chemical vapor deposition (PECVD) method by Sun's group (Fig. 14a and b).³⁷ Unlike the amorphous carbon coatings and rGO wrappings, this PECVD-derived graphene shell displays a highly tunable defect density, giving the inner Nb₂O₅ nanowires robust electrical

conductivity. Additionally, the ample topological defects on the ultrathin graphene enables rapid electrolyte penetration and fast Na⁺ transport, ensuring rapid pseudocapacitive processes at the interface of Nb₂O₅ and the electrolyte. As displayed in a Ragone plot (Fig. 14c), the assembled Gr-Nb₂O₅//active carbon (AC) sodium-ion hybrid supercapacitor (Na-HSCs) device is markedly superior to that of other reported Nb₂O₅-based Na-HSC systems at both power density and energy density. Furthermore, the as-manufactured Na-HSC device was successfully employed to light a commercial LED indicator under flat and distinctly bent states. In addition, a self-supported 3D porous reticular Nb₂O₅@carbon (Nb₂O₅@3D PRS) was successfully synthesized through an electrostatic spray deposition (ESD) process by Yu's group¹³⁹ (Fig. 14d) for sodium ion storage. The porous reticular structure of Nb₂O₅@3D PRS carbon hybrid electrode before and after 500 charge/discharge cycles shows no obvious change, revealing a commendable structural stability during the sodium ion insertion/extraction processes. As depicted in Fig. 14e, the sodium ion induced faradaic active reaction was occurred at the potential range of 0.5–1.1 V *vs.* Na/Na⁺. The reversible capacity maintained 130 mA h g⁻¹ at a high current rate of 10C even after 7500 cycles (Fig. 14f), which reflects the long-life cycling performance of the Nb₂O₅@3D PRS electrode.

Apart from carbonaceous materials, the incorporation of non-metal elements including H, S and F into Nb₂O₅ is also an efficient approach to address the problems of low electrical conductivity and sluggish charge storage kinetics for sodium-ion storage. For example, Yu's group explored the introduction of H and S into Nb₂O₅, which offers oxygen defects and enhanced electronic conductivity, therefore leading to an improved sodium storage performance.^{31,140} Simultaneously, Zhao *et al.* synthesized fluorine-substituted T-Nb₂O₅ as a host

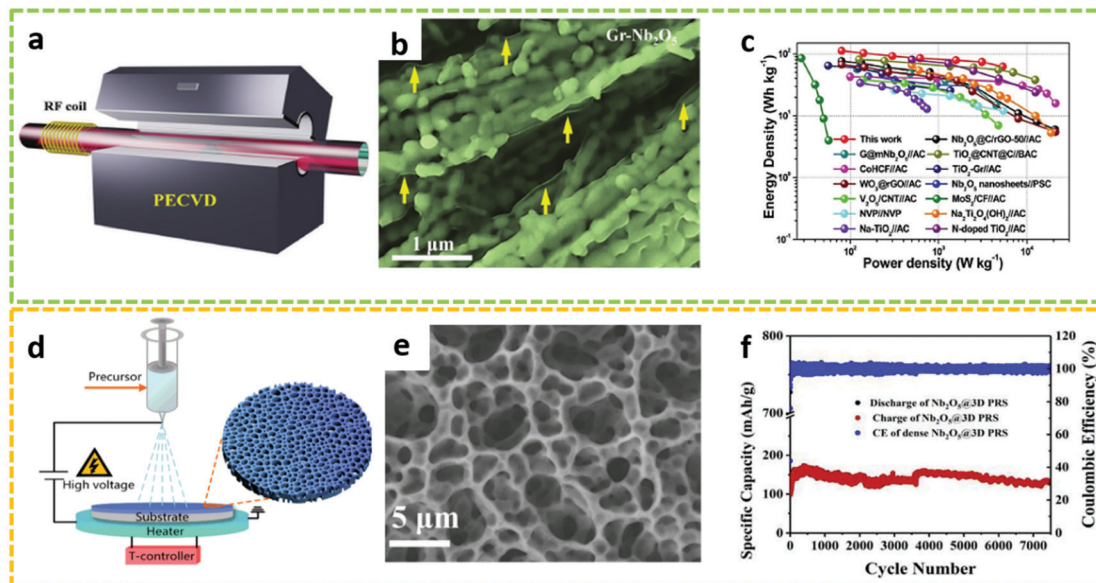


Fig. 14 (a) An *in situ* encapsulation strategy to directly grow ultrathin graphene shells over T-Nb₂O₅ nanowires (Gr-Nb₂O₅ composites) by plasma-enhanced chemical vapor deposition. (b) The SEM image of the Gr-Nb₂O₅ composites. (c) A Ragone plot based the Gr-Nb₂O₅ in comparison with results from other state-of-the-art Na-HSCs. Reprinted with permission from ref. 37. Copyright 2018, WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. (d) Schematic illustration of the electrostatic spray deposition process and (b) ion/electron conduction in the Nb₂O₅@3D PRS. (e) CV curves for the first four cycles of Nb₂O₅@3D PRS//Na batteries at a scan rate of 0.1 mV s⁻¹. (f) Long-term performance at 10C. Reprinted with permission from ref. 139. Copyright 2018, Elsevier Ltd.

anode material for sodium-ion storage. They found that the incorporation of highly electronegative fluorine atoms into transition metal oxyfluorides changed the electronic structure, narrowed down the bandgap energy and facilitated Na⁺ diffusion. As a result, the as-prepared orthorhombic niobium oxyfluoride/carbon nanobelt composite exhibited significantly

improved electrochemical properties with sodium ion storage capacity as high as 292 mA h g⁻¹ at 0.05 A g⁻¹, along with excellent cycling stability over 10 000 cycles at 1 A g⁻¹.¹⁴¹

As for K-ion storage, Tang *et al.*³² prepared a hierarchical urchin-like T-Nb₂O₅ as an anode, and investigated the potassium intercalation/de-intercalation mechanism of intercalation-

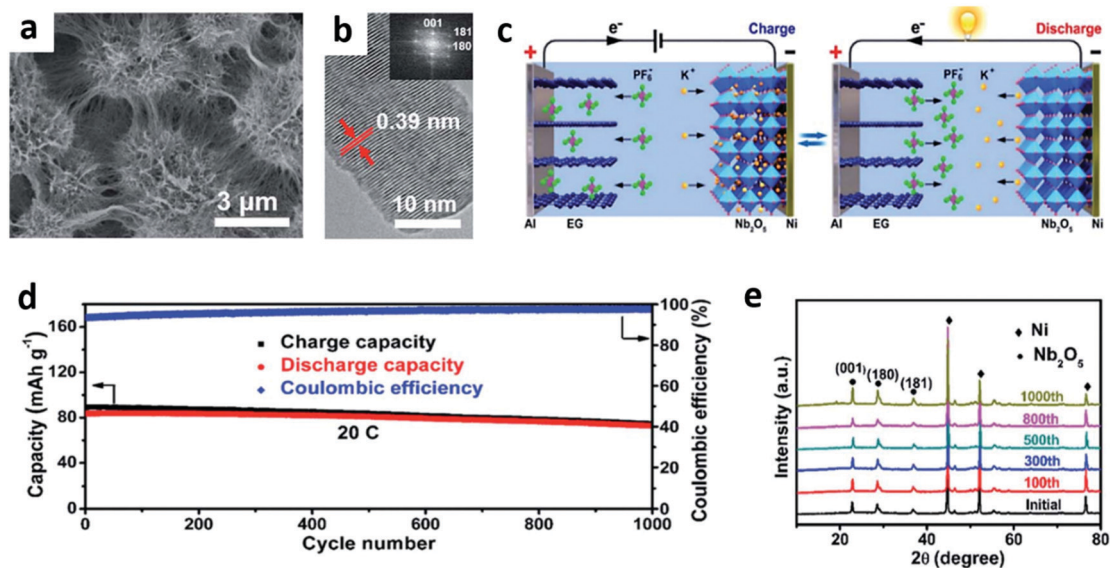


Fig. 15 (a) SEM image of the T-Nb₂O₅ nanostructure and (b) a high-resolution TEM image of one isolated T-Nb₂O₅ nanowire. (c) Schematic illustration of the working mechanism of a KIB based on the T-Nb₂O₅ anode and EG cathode. (d) Long-term cycling stability of the KIB for 1000 cycles at 20.0C. (e) *Ex situ* XRD patterns of the T-Nb₂O₅ anode in the KIB at different cycles. Reprinted with permission from ref. 32. Copyright 2018, The Royal Society of Chemistry.

Table 2 Electrochemical performance of Nb₂O₅-based materials for Li⁺, Na⁺ and K⁺ ion storage

Materials	Potential window (V)	Capability (mA h g ⁻¹) (C-rates)	Cycling life	Published year
TT-Nb ₂ O ₅	1.2–3 (V vs. Li ⁺ /Li)	165 (1C)	~100% retention after 100 cycles (1C)	2016 ³³
T-Nb ₂ O ₅		160 (1C)	~100% retention after 100 cycles (1C)	
B-Nb ₂ O ₅		20 (0.1C)	~100% retention after 100 cycles (0.1C)	
H-Nb ₂ O ₅		235 (0.1C)	74.5% retention after 100 cycles (0.1C)	
Ti ₂ Nb ₁₀ O ₂₉	0.5–2.5 (V vs. Li ⁺ /Li)	241 (10C)	89.2% retention after 500 cycles (10C)	2017 ¹⁰⁷
TiNb ₆ O ₁₇	0.8–3 (V vs. Li ⁺ /Li)	383 (0.1C)	95.6% retention after 100 cycles (5C)	2015 ¹¹¹
TiNb ₂₄ O ₆₂	0.8–3 (V vs. Li ⁺ /Li)	296 (0.1C)	90% retention after 500 cycles (10C)	2016 ¹¹³
TiNb ₂ O ₇	1–3 (V vs. Li ⁺ /Li)	281 (0.1C)	84% retention after 1000 cycles (5C)	2014 ¹¹⁴
Nb ₁₄ W ₃ O ₄₄	1–3 (V vs. Li ⁺ /Li)	221.3 (0.5C)	~96.5% retention after 4000 cycles (10C)	2020 ⁹⁰
AlNb ₁₁ O ₂₉	0.5–3 (V vs. Li ⁺ /Li)	266 (0.1C)	96.3% retention after 500 cycles (10C)	2019 ¹²³
Cr _{0.5} Nb _{24.5} O ₆₂	0.5–3 (V vs. Li ⁺ /Li)	344 (0.1C)	92.8% retention after 1000 cycles (10C)	2017 ¹²⁴
Mg ₂ Nb ₃₄ O ₈₇	0.5–3 (V vs. Li ⁺ /Li)	338 (0.1C)	93.1% retention after 500 cycles (10C)	2018 ¹²⁵
CNT@T-Nb ₂ O ₅	1–3 (V vs. Li ⁺ /Li)	230 (0.05 A g ⁻¹)	82% retention after 1000 cycles (5C)	2017 ¹²⁷
3D T-Nb ₂ O ₅ /HGF	1.1–3 (V vs. Li ⁺ /Li)	~190 (1C)	90% retention after 10 000 cycles (10C)	2017 ¹²⁹
T-Nb ₂ O ₅ @mesoporous carbon	1–3 (V vs. Li ⁺ /Li)	113 (1 A g ⁻¹)	85% retention after 10 000 cycles (0.2 A g ⁻¹)	2018 ¹³⁵
Nb ₂ O ₅ /CQDs	0.01–3 (V vs. Li ⁺ /Li)	395 (0.1 A g ⁻¹)	~100% retention after 600 cycles (0.1 A g ⁻¹)	2018 ¹³⁸
T-Nb ₂ O ₅ /CNFs	0.01–2.8 (V vs. Na ⁺ /Na)	229 (0.1 A g ⁻¹)	~100% retention after 5000 cycles (1 A g ⁻¹)	2017 ¹²⁸
G@m-Nb ₂ O ₅	0–2.5 (V vs. Na ⁺ /Na)	293 (0.05 A g ⁻¹)	~89% retention after 2000 cycles (2 A g ⁻¹)	2018 ¹³⁰
Gr-Nb ₂ O ₅	0–3 (V vs. Na ⁺ /Na)	284.5 (0.25C)	~100% retention after 1000 cycles (20C)	2018 ³⁷
Nb ₂ O ₅ @3D PRS	0.01–3 (V vs. Na ⁺ /Na)	302 (0.5C)	~100% retention after 7500 cycles (10C)	2018 ¹³⁹
T-Nb ₂ O ₅	0–3 (V vs. K ⁺ /K)	104 (0.4 A g ⁻¹)	86.2% retention after 1000 cycles (20C)	2018 ³²

pseudocapacitive behavior of the T-Nb₂O₅ (Fig. 15). The favorable long cycling stability was evaluated by a galvanostatic charge/discharge test at 20C for over 1000 cycles (Fig. 15d). Moreover, the crystal structural of the T-Nb₂O₅ anode can be well maintained after 1000 cycles according to the XRD patterns (Fig. 15e), which also explains its good cycling stability.

4. Conclusions and perspectives

In conclusion, Nb₂O₅ based electrode materials exhibit unique properties of fast charging rate capability that can even be comparable to fast kinetic electrochemical capacitors while maintaining impressive energy density. Theoretical calculations and experimental results indicate that the orthorhombic structure of T-Nb₂O₅ provides a quasi-2D pathway for fast Li⁺ diffusion, which generates high-rate capability and good cycling performance even at the micrometer scale. The intrinsic crystalline structural properties endow Nb₂O₅ based materials with fast electrochemical kinetics and size independence for Li⁺, Na⁺ and K⁺ ion storage. The high potential windows of Nb₂O₅ based materials in LIBs or Li-capacitors prevent the formation of an SEI layer and inhibit the growth of lithium dendrites, enhancing the operational safety at the expense of energy density. Moreover, low cost aluminum foil can be used as the anode current collector instead of copper foil, since lithium does not form an Al–Li alloy until 0.3 V vs. Li⁺/Li. Table 2 summarizes the electrochemical performances of recently developed Nb₂O₅ based materials for Li⁺, Na⁺ and K⁺ ion storage. Despite the aforementioned merits, some challenges need to be addressed for Nb₂O₅ based electrode materials before they can be applied to commercial energy-storage.

There are still two critical challenges that limit the electrochemical performance of Nb₂O₅ based electrodes. First, the inherent conductivity of Nb₂O₅ is far from satisfactory due to its

intrinsic wide band gap, which leads to poor electron transport efficiency within the electrode. Combining or coating conductive carbon materials can improve the conductivity of the electrodes extrinsically. Simultaneously, it may result in a certain extent of capacity loss due to the tiny capacity contribution from the carbon additives. Therefore, the strategies of carbon additive decoration should be carefully designed with structure and loading mass optimization. In addition to niobia based carbon composites, chemical doping is another desirable method to regulate the intrinsic conductivity of Nb₂O₅ by adding free electrons or adjusting the band gap.

The second challenge is the relatively low theoretical capacity and energy density of Nb₂O₅. The pristine crystalline structure of T-Nb₂O₅ has limited space for accommodating cations, while H-Nb₂O₅ offers more sites for cations in spite of its poor rate capability. Thus, optimizing the spatial structure of niobia composites is a very promising way to enhance their capacity. TiO₂–Nb₂O₅ solid-solutions show great promise as electrode materials due to their high theoretical capacity. Exploring other Nb₂O₅ based solid solutions could be an effective approach to solving the second problem. Nevertheless, extensive efforts are still needed to investigate the structure–property relationships between the crystal structural and the electrical/electrochemical properties.

Furthermore, the redox potential of Nb₂O₅ vs. Li⁺/Li is relatively high, which significantly limits the working voltage and energy density. Na⁺ and K⁺ ions could be considered as attractive alternatives to Li⁺ ions due to their much lower ion (de-)intercalation potential in Nb₂O₅, which is able to significantly extend the potential windows (Table 2). However, the large ionic radii of Na⁺ and K⁺ cause a series of concerns, including large volume expansion of electrode materials and sluggish kinetics for ion diffusion. In addition, as T-Nb₂O₅ has a large interplanar spacing of 3.9 Å, it has been suggested through simulations that T-Nb₂O₅ can accommodate the intercalation of magnesium ions

with a low energy barrier. Therefore, T-Nb₂O₅ could also serve as a promising electrode material candidate for Mg-ion batteries. Overall, based on the unique structural features of fascinating tunnels for fast ion transport, Nb-based oxides and their related alloys and composites are very attractive for next-generation fast charging and long cycling energy storage applications.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This project was financially supported by: a start-up research grant for a distinguished professor at Soochow University (Y. S.), the National Natural Science Foundation of China No. 52003188 (Y. S.), the Natural Science Foundation of Jiangsu Province No. BK2020043448 (Y. S.), Open Research Fund for Jiangsu Provincial Key Laboratory for Advanced Carbon Materials and Wearable Energy Technologies (Y. S.), the China Post-doctoral Foundation Grant No. 7131705619 (Z. S.), the National Natural Science Foundation of China Grant No. U1732111, 21676241 and 21978260 (Q. H.) and the Dr Myung Ki Hong Endowed Chair in Materials Innovation at UCLA (R. B. K.).

References

- 1 Y. Liang, C. Zhao, H. Yuan, Y. Chen, W. Zhang, J. Huang, D. Yu, Y. Liu, M. Titirici, Y. Chueh, H. Yu and Q. Zhang, *InfoMat*, 2019, **1**, 6–32.
- 2 M. Z. Jacobson, M. A. Delucchi, Z. A. F. Bauer, S. C. Goodman, W. E. Chapman, M. A. Cameron, C. Bozonnat, L. Chobadi, H. A. Clonts, P. Enevoldsen, J. R. Erwin, S. N. Fobi, O. K. Goldstrom, E. M. Hennessy, J. Liu, J. Lo, C. B. Meyer, S. B. Morris, K. R. Moy, P. L. O'Neill, I. Petkov, S. Redfern, R. Schucker, M. A. Sontag, J. Wang, E. Weiner and A. S. Yachanin, *Joule*, 2017, **1**, 108–121.
- 3 S. Chu and A. Majumdar, *Nature*, 2012, **488**, 294–303.
- 4 Z. Yang, J. Zhang, M. C. W. Kintner-meyer, X. Lu, D. Choi and J. P. Lemmon, *ECS Meet. Abstr.*, 2011, 3577–3613.
- 5 M. Li, J. Lu, Z. Chen and K. Amine, *Adv. Mater.*, 2018, **30**, 1800561.
- 6 C. Delmas, *Adv. Energy Mater.*, 2018, **8**, 1–9.
- 7 T. M. Gür, *Energy Environ. Sci.*, 2018, **11**, 2696–2767.
- 8 Y. Shao, M. F. El-Kady, J. Sun, Y. Li, Q. Zhang, M. Zhu, H. Wang, B. Dunn and R. B. Kaner, *Chem. Rev.*, 2018, **118**, 9233–9280.
- 9 P. Simon and Y. Gogotsi, *Nat. Mater.*, 2008, **7**, 845–854.
- 10 L. Borchardt, M. Oschatz and S. Kaskel, *Mater. Horiz.*, 2014, **1**, 157–168.
- 11 J. Wang, T. Park, J. W. Yi, B. Ding, J. Henzie, Z. Chang, H. Dou, X. Zhang and Y. Yamauchi, *Nanoscale Horiz.*, 2019, **4**, 526–530.
- 12 R. Kötz and M. Carlen, *Electrochim. Acta*, 2000, **45**, 2483–2498.
- 13 Y. Wang, Y. Song and Y. Xia, *Chem. Soc. Rev.*, 2016, **45**, 5925–5950.
- 14 G. Wang, L. Zhang and J. Zhang, *Chem. Soc. Rev.*, 2012, **41**, 797–828.
- 15 Z. Lin, E. Goikolea, A. Balducci, K. Naoi, P. L. Taberna, M. Salanne, G. Yushin and P. Simon, *Mater. Today*, 2018, **21**, 419–436.
- 16 Y. Gogotsi and R. M. Penner, *ACS Nano*, 2018, **12**, 2081–2083.
- 17 B. E. Conway, *Electrochemical Supercapacitors: Scientific Fundamentals and Technological Applications*, Kluwer Academic/Plenum Publishers, New York, 1999.
- 18 S. Trasatti and G. Buzzanca, *J. Electroanal. Chem.*, 1971, **29**, A1–A5.
- 19 B. E. Conway, *J. Electrochem. Soc.*, 1991, **138**, 1539.
- 20 V. Augustyn, P. Simon and B. Dunn, *Energy Environ. Sci.*, 2014, **7**, 1597–1614.
- 21 C. Choi, D. S. Ashby, D. M. Butts, R. H. DeBlock, Q. Wei, J. Lau and B. Dunn, *Nat. Rev. Mater.*, 2020, **5**, 5–19.
- 22 B. E. Conway, V. Birss and J. Wojtowicz, *J. Power Sources*, 1997, **66**, 1–14.
- 23 V. Sudha and M. V. Sangaranarayanan, *J. Phys. Chem. B*, 2002, **106**, 2699–2707.
- 24 C. C. Hu, K. H. Chang, M. C. Lin and Y. T. Wu, *Nano Lett.*, 2006, **6**, 2690–2695.
- 25 R. R. Bi, X. L. Wu, F. F. Cao, L. Y. Jiang, Y. G. Guo and L. J. Wan, *J. Phys. Chem. C*, 2010, **114**, 2448–2451.
- 26 M. Toupin, T. Brousse and D. Bélanger, *Chem. Mater.*, 2004, **16**, 3184–3190.
- 27 V. Augustyn, J. Come, M. A. Lowe, J. W. Kim, P. L. Taberna, S. H. Tolbert, H. D. Abruña, P. Simon and B. Dunn, *Nat. Mater.*, 2013, **12**, 518–522.
- 28 J. W. Kim, V. Augustyn and B. Dunn, *Adv. Energy Mater.*, 2012, **2**, 141–148.
- 29 J. T. Mefford, W. G. Hardin, S. Dai, K. P. Johnston and K. J. Stevenson, *Nat. Mater.*, 2014, **13**, 726–732.
- 30 H. S. Kim, J. B. Cook, H. Lin, J. S. Ko, S. H. Tolbert, V. Ozolins and B. Dunn, *Nat. Mater.*, 2017, **16**, 454–462.
- 31 J. Ni, W. Wang, C. Wu, H. Liang, J. Maier, Y. Yu and L. Li, *Adv. Mater.*, 2017, **29**, 1605607.
- 32 N. Li, F. Zhang and Y. Tang, *J. Mater. Chem. A*, 2018, **6**, 17889–17895.
- 33 K. J. Griffith, A. C. Forse, J. M. Griffin and C. P. Grey, *J. Am. Chem. Soc.*, 2016, **138**, 8888–8899.
- 34 X. Wang, G. Li, Z. Chen, V. Augustyn, X. Ma, G. Wang, B. Dunn and Y. Lu, *Adv. Energy Mater.*, 2011, **1**, 1089–1093.
- 35 L. Kong, C. Zhang, S. Zhang, J. Wang, R. Cai, C. Lv, W. Qiao, L. Ling and D. Long, *J. Mater. Chem. A*, 2014, **2**, 17962–17970.
- 36 Q. Deng, Y. Fu, C. Zhu and Y. Yu, *Small*, 2019, **15**, 1804884.
- 37 X. Wang, Q. Li, L. Zhang, Z. Hu, L. Yu, T. Jiang, C. Lu, C. Yan, J. Sun and Z. Liu, *Adv. Mater.*, 2018, **30**, 1800963.
- 38 S. S. Zhang, *J. Power Sources*, 2006, **161**, 1385–1391.
- 39 L. Hu, L. Luo, L. Tang, C. Lin, R. Li and Y. Chen, *J. Mater. Chem. A*, 2018, **6**, 9799–9815.
- 40 H. Ren, R. Yu, J. Wang, Q. Jin, M. Yang, D. Mao, D. Kisailus, H. Zhao and D. Wang, *Nano Lett.*, 2014, **14**, 6679–6684.

- 41 T. Yuan, Z. Tan, C. Ma, J. Yang, Z. F. Ma and S. Zheng, *Adv. Energy Mater.*, 2017, **7**, 1601625.
- 42 L. Yan, X. Rui, G. Chen, W. Xu, G. Zou and H. Luo, *Nanoscale*, 2016, **8**, 8443–8465.
- 43 X. Zhang, N. Peng, T. Liu, R. Zheng, M. Xia, H. Yu, S. Chen, M. Shui and J. Shu, *Nano Energy*, 2019, **65**, 104049.
- 44 J. Liao, W. Ni, C. Wang and J. Ma, *Chem. Eng. J.*, 2020, **391**, 123489.
- 45 J. Ma, X. Guo, H. Xue, K. Pan, C. Liu and H. Pang, *Chem. Eng. J.*, 2020, **380**, 122428.
- 46 C. Nico, T. Monteiro and M. P. F. Graça, *Prog. Mater. Sci.*, 2016, **80**, 1–37.
- 47 M. R. N. Soares, S. Leite, C. Nico, M. Peres, A. J. S. Fernandes, M. P. F. Graça, M. Matos, R. Monteiro, T. Monteiro and F. M. Costa, *J. Eur. Ceram. Soc.*, 2011, **31**, 501–506.
- 48 D. D. A. B. Filho, D. W. Franco, P. P. A. Filho and O. L. Alves, *J. Mater. Sci.*, 1998, **33**, 2607–2616.
- 49 R. Brayner and F. Bozon-Verduraz, *Phys. Chem. Chem. Phys.*, 2003, **5**, 1457–1466.
- 50 B. Reichman and A. J. Bard, *J. Electrochem. Soc.*, 1981, 6–8.
- 51 R. J. Cava, D. W. Murphy and S. M. Zahurak, *J. Electrochem. Soc.*, 1983, **130**, 2345.
- 52 N. Kumagai, I. Ishiyama and K. Tanno, *J. Power Sources*, 1987, **20**, 193–198.
- 53 N. Kumagai, K. Tanno, T. Nakajima and N. Watanabe, *Electrochim. Acta*, 1983, **28**, 17–22.
- 54 N. Kumagai, Y. Koishikawa, S. Komaba and N. Koshiba, *J. Electrochem. Soc.*, 1999, **146**, 3203–3210.
- 55 R. Kodama, Y. Terada, I. Nakai, S. Komaba and N. Kumagai, *J. Electrochem. Soc.*, 2006, **153**, A583.
- 56 J. T. Han, Y. H. Huang and J. B. Goodenough, *Chem. Mater.*, 2011, **23**, 2027–2029.
- 57 J. Y. Cheong, C. Kim, J. W. Jung, K. R. Yoon, S. H. Cho, D. Y. Youn, H. Y. Jang and I. D. Kim, *Small*, 2017, **13**, 1603610.
- 58 R. A. Rani, A. S. Zoofakar, A. P. O'Mullane, M. W. Austin and K. Kalantar-Zadeh, *J. Mater. Chem. A*, 2014, **2**, 15683–15703.
- 59 K. J. Griffith, PhD thesis, University of Cambridge, 2017.
- 60 H. Schäfer, R. Gruehn and F. Schulte, *Angew. Chem., Int. Ed. Engl.*, 1966, **5**, 40–52.
- 61 C. Valencia-Balvín, S. Pérez-Walton, G. M. Dalpian and J. M. Osorio-Guillén, *Comput. Mater. Sci.*, 2014, **81**, 133–140.
- 62 R. G. W. Mertin and S. Andersson, *J. Solid State Chem.*, 1970, **1**, 419–424.
- 63 F. Wöhler, *Ann. Phys.*, 1824, **78**, 345–358.
- 64 P. G. Dickens and M. S. Whittingham, *Q. Rev., Chem. Soc.*, 1968, **22**, 30–44.
- 65 E. I. Ko and J. G. Weissman, *Catal. Today*, 1990, **8**, 27–36.
- 66 K. Kato, *Acta Crystallogr., Sect. B: Struct. Crystallogr. Cryst. Chem.*, 1976, **32**, 764–767.
- 67 T. S. Ercit, *Mineral. Petrol.*, 1991, **43**, 217–223.
- 68 F. Laves, W. Petter and H. Wulf, *Naturwissenschaften*, 1964, **51**, 633–634.
- 69 A. Fukumoto and K. Miwa, *Phys. Rev. B: Condens. Matter Mater. Phys.*, 1997, **55**, 11155–11160.
- 70 J. Meng, Q. He, L. Xu, X. Zhang, F. Liu, X. Wang, Q. Li, X. Xu, G. Zhang, C. Niu, Z. Xiao, Z. Liu, Z. Zhu, Y. Zhao and L. Mai, *Adv. Energy Mater.*, 2019, **9**, 1802695.
- 71 A. Le Viet, M. V. Reddy, R. Jose, B. V. R. Chowdari and S. Ramakrishna, *J. Phys. Chem. C*, 2010, **114**, 664–671.
- 72 Z. Song, H. Li, W. Liu, H. Zhang, J. Yan, Y. Tang, J. Huang, H. Zhang and X. Li, *Adv. Mater.*, 2020, **32**, 1–9.
- 73 H. Park, D. Lee and T. Song, *J. Power Sources*, 2019, **414**, 377–382.
- 74 Z. Hu, Q. He, Z. Liu, X. Liu, M. Qin, B. Wen, W. Shi, Y. Zhao, Q. Li and L. Mai, *Sci. Bull.*, 2020, **65**, 1154–1162.
- 75 L. Kong, X. Cao, J. Wang, W. Qiao, L. Ling and D. Long, *J. Power Sources*, 2016, **309**, 42–49.
- 76 A. A. Lubimtsev, P. R. C. Kent, B. G. Sumpter and P. Ganesh, *J. Mater. Chem. A*, 2013, **1**, 14951–14956.
- 77 D. Chen, J. H. Wang, T. F. Chou, B. Zhao, M. A. El-Sayed and M. Liu, *J. Am. Chem. Soc.*, 2017, **139**, 7071–7081.
- 78 J. M. Clark, S. I. Nishimura, A. Yamada and M. S. Islam, *Angew. Chem., Int. Ed.*, 2012, **51**, 13149–13153.
- 79 S. Ardizzone, G. Fregonara and S. Trasatti, *Electrochim. Acta*, 1990, **35**, 263–267.
- 80 D. Baronetto, N. Krstajic and S. Trasatti, *Electrochim. Acta*, 1994, **39**, 2359–2362.
- 81 H. Lindstrom, S. Sodergren, A. Solbrand, H. Rensmo, J. Hjelm, A. Hagfeldt and S. Lindquist, *J. Phys. Chem. B*, 1997, **101**, 7717–7722.
- 82 T.-C. Liu, W. G. Pell, B. E. Conway and S. L. Roberson, *J. Electrochem. Soc.*, 1998, **145**, 1882–1888.
- 83 J. Wang, J. Polleux, J. Lim and B. Dunn, *J. Phys. Chem. C*, 2007, **111**, 14925–14931.
- 84 M. Park, X. Zhang, M. Chung, G. B. Less and A. M. Sastry, *J. Power Sources*, 2010, **195**, 7904–7929.
- 85 M. Forghani and S. W. Donne, *J. Electrochem. Soc.*, 2018, **165**, A664–A673.
- 86 H. Shao, Z. Lin, K. Xu, P.-L. Taberna and P. Simon, *Energy Storage Mater.*, 2019, **18**, 456–461.
- 87 W. Weppner and R. A. Huggins, *J. Electrochem. Soc.*, 1977, **124**, 1569–1578.
- 88 X. H. Rui, N. Yesibolati, S. R. Li, C. C. Yuan and C. H. Chen, *Solid State Ionics*, 2011, **187**, 58–63.
- 89 L. Qin, Y. Liu, S. Xu, S. Wang, X. Sun, S. Zhu, L. Hou and C. Yuan, *Small Methods*, 2020, 2000630.
- 90 Y. Yang, H. Zhu, J. Xiao, H. Geng, Y. Zhang, J. Zhao, G. Li, X. L. Wang, C. C. Li and Q. Liu, *Adv. Mater.*, 2020, **32**, 1905295.
- 91 Y. Waseda, E. Matsubara and K. Shinoda, *X-Ray Diffraction Crystallography; Introduction, examples and solved problems*, 2011.
- 92 S. Hwang and E. A. Stach, *J. Phys. D: Appl. Phys.*, 2020, **53**, 113002.
- 93 J. Come, V. Augustyn, J. W. Kim, P. Rozier, P.-L. Taberna, P. Gogotsi, J. W. Long, B. Dunn and P. Simon, *J. Electrochem. Soc.*, 2014, **161**, A718–A725.
- 94 H. Li, Y. Zhu, S. Dong, L. Shen, Z. Chen, X. Zhang and G. Yu, *Chem. Mater.*, 2016, **28**, 5753–5760.

- 95 B. Deng, T. Lei, W. Zhu, L. Xiao and J. Liu, *Adv. Funct. Mater.*, 2018, **28**, 1704330.
- 96 Z. Fan, L. Zhang, D. Baumann, L. Mei, Y. Yao, X. Duan, Y. Shi, J. Huang, Y. Huang and X. Duan, *Adv. Mater.*, 2019, **31**, 1900608.
- 97 X. Liu and L. Gu, *Small Methods*, 2018, **2**, 1800006.
- 98 W. Zhang, D. H. Seo, T. Chen, L. Wu, M. Topsakal, Y. Zhu, D. Lu, G. Ceder and F. Wang, *Science*, 2020, **367**, 1030–1034.
- 99 P. P. R. M. L. Harks, F. M. Mulder and P. H. L. Notten, *J. Power Sources*, 2015, **288**, 92–105.
- 100 O. Pecher, J. Carretero-Gonzalez, K. J. Griffith and C. P. Grey, *Chem. Mater.*, 2017, **29**, 213–242.
- 101 K. J. Griffith, A. Senyshyn and C. P. Grey, *Inorg. Chem.*, 2017, **56**, 4002–4010.
- 102 S. Lou, X. Cheng, Y. Zhao, A. Lushington, J. Gao, Q. Li, P. Zuo, B. Wang, Y. Gao, Y. Ma, C. Du, G. Yin and X. Sun, *Nano Energy*, 2017, **34**, 15–25.
- 103 E. A. Durbin, H. E. Wagner and C. G. Harmer, *Properties of some columbium oxide-basis ceramics to United States Atomic Energy Commission*, Oak Ridge, Tenn., U.S. Atomic Energy Commission, Technical Information Service, 1952.
- 104 R. S. Roth and L. W. Coughanour, *J. Res. Natl. Bur. Stand.*, 1934, **1955**(55), 209.
- 105 K. J. Griffith, I. D. Seymour, M. A. Hope, M. M. Butala, L. K. Lamontagne, M. B. Preefer, C. P. Koçer, G. Henkelman, A. J. Morris, M. J. Cliffe, S. E. Dutton and C. P. Grey, *J. Am. Chem. Soc.*, 2019, **141**, 16706–16725.
- 106 J. F. Colin, V. Pralong, M. Hervieu, V. Caignaert and B. Raveau, *Chem. Mater.*, 2008, **20**, 1534–1540.
- 107 X. Xia, S. Deng, S. Feng, J. Wu and J. Tu, *J. Mater. Chem. A*, 2017, **5**, 21134–21139.
- 108 R. S. Roth and A. D. Wadsley, *Acta Crystallogr.*, 1965, **18**, 724–730.
- 109 A. M. Anthony, J. S. Anderson and J. L. Hutchison, *J. Solid State Chem.*, 1977, **21**, 233–241.
- 110 J. G. Allpress, *J. Solid State Chem.*, 1969, **1**, 66–81.
- 111 C. Lin, G. Wang, S. Lin, J. Li and L. Lu, *Chem. Commun.*, 2015, **51**, 8970–8973.
- 112 K. Tang, X. Mu, P. A. Van Aken, Y. Yu and J. Maier, *Adv. Energy Mater.*, 2013, **3**, 49–53.
- 113 C. Yang, S. Deng, C. Lin, S. Lin, Y. Chen, J. Li and H. Wu, *Nanoscale*, 2016, **8**, 18792–18799.
- 114 B. Guo, X. Yu, X. G. Sun, M. Chi, Z. A. Qiao, J. Liu, Y. S. Hu, X. Q. Yang, J. B. Goodenough and S. Dai, *Energy Environ. Sci.*, 2014, **7**, 2220–2226.
- 115 Y. Tang, S. Deng, S. Shi, L. Wu, G. Wang, G. Pan, S. Lin and X. Xia, *Electrochim. Acta*, 2020, **332**, 135433.
- 116 S. Shen, S. Zhang, X. Cao, S. Deng, G. Pan, Q. Liu, X. Wang, X. Xia and J. Tu, *Energy Storage Mater.*, 2020, **25**, 695–701.
- 117 Z. Yao, X. Xia, S. Zhang, C. Zhou, G. Pan, Q. Xiong, Y. Wang, X. Wang and J. Tu, *Energy Storage Mater.*, 2020, **25**, 555–562.
- 118 S. Deng, H. Zhu, G. Wang, M. Luo, S. Shen, C. Ai, L. Yang, S. Lin, Q. Zhang, L. Gu, B. Liu, Y. Zhang, Q. Liu, G. Pan, Q. Xiong, X. Wang, X. Xia and J. Tu, *Nat. Commun.*, 2020, **11**, 132.
- 119 X. Zhang, S. Deng, Y. Zeng, M. Yu, Y. Zhong, X. Xia, Y. Tong and X. Lu, *Adv. Funct. Mater.*, 2018, **28**, 1805618.
- 120 S. Deng, Y. Zhang, D. Xie, L. Yang, G. Wang, X. S. Zheng, J. Zhu, X. Wang, Y. Yu, G. Pan, X. Xia and J. Tu, *Nano Energy*, 2019, **58**, 355–364.
- 121 Z. Yao, X. Xia, Y. Zhang, D. Xie, C. Ai, S. Lin, Y. Wang, S. Deng, S. Shen, X. Wang, Y. Yu and J. Tu, *Nano Energy*, 2018, **54**, 304–312.
- 122 K. J. Griffith, K. M. Wiaderek, G. Cibin, L. E. Marbella and C. P. Grey, *Nature*, 2018, **559**, 556–563.
- 123 X. Lou, R. Li, X. Zhu, L. Luo, Y. Chen, C. Lin, H. Li and X. S. Zhao, *ACS Appl. Mater. Interfaces*, 2019, **11**, 6089–6096.
- 124 C. Yang, S. Yu, C. Lin, F. Lv, S. Wu, Y. Yang, W. Wang, Z. Z. Zhu, J. Li, N. Wang and S. Guo, *ACS Nano*, 2017, **11**, 4217–4224.
- 125 X. Zhu, Q. Fu, L. Tang, C. Lin, J. Xu, G. Liang, R. Li, L. Luo and Y. Chen, *ACS Appl. Mater. Interfaces*, 2018, **10**, 23711–23720.
- 126 S. Hemmati, G. Li, X. Wang, Y. Ding, Y. Pei, A. Yu and Z. Chen, *Nano Energy*, 2019, **56**, 118–126.
- 127 Y. Chen, Y. Wang, M. Yousaf, Z. Ma, M. Zou, A. Cao and R. P. S. Han, *Mater. Res. Bull.*, 2017, **93**, 1–8.
- 128 L. Yang, Y. E. Zhu, J. Sheng, F. Li, B. Tang, Y. Zhang and Z. Zhou, *Small*, 2017, **13**, 1702588.
- 129 H. Sun, L. Mei, J. Liang, Z. Zhao, C. Lee, H. Fei, M. Ding, J. Lau, M. Li, C. Wang, X. Xu, G. Hao, B. Papandrea, I. Shakir, B. Dunn, Y. Huang and X. Duan, *Science*, 2017, **356**, 599–604.
- 130 Z. Tong, S. Liu, Y. Zhou, J. Zhao, Y. Wu, Y. Wang and Y. Li, *Energy Storage Mater.*, 2018, **13**, 223–232.
- 131 H. Kim, E. Lim, C. Jo, G. Yoon, J. Hwang, S. Jeong, J. Lee and K. Kang, *Nano Energy*, 2015, **16**, 62–70.
- 132 E. Lim, C. Jo, H. Kim, M. H. Kim, Y. Mun, J. Chun, Y. Ye, J. Hwang, K. S. Ha, K. C. Roh, S. Yoon and J. Lee, *ACS Nano*, 2015, **9**, 7497–7505.
- 133 E. Lim, J. Changshin, M. S. Kim, M. H. Kim, J. Chun, H. Kim, J. Park, K. C. Roh, K. Kang, S. Yoon and J. Lee, *Adv. Funct. Mater.*, 2016, **26**, 3711–3719.
- 134 E. Lim, H. Kim, C. Jo, J. Chun, K. Ku, S. Kim, H. I. Lee, I. S. Nam, S. Yoon, K. Kang and J. Lee, *ACS Nano*, 2014, **8**, 8968–8978.
- 135 S. Zhang, J. Wu, J. Wang, W. Qiao, D. Long and L. Ling, *J. Power Sources*, 2018, **396**, 88–94.
- 136 C. Zhang, M. Beidaghi, M. Naguib, M. R. Lukatskaya, M. Q. Zhao, B. Dyatkin, K. M. Cook, S. J. Kim, B. Eng, X. Xiao, D. Long, W. Qiao, B. Dunn and Y. Gogotsi, *Chem. Mater.*, 2016, **28**, 3937–3943.
- 137 D. Li, J. Shi, H. Liu, C. Liu, G. Dong, H. Zhang, Y. Yang, G. Lu and H. Wang, *Sustainable Energy Fuels*, 2019, **3**, 1055–1065.
- 138 J. Lin, Y. Yuan, Q. Su, A. Pan, S. Dinesh, C. Peng, G. Cao and S. Liang, *Electrochim. Acta*, 2018, **292**, 63–71.
- 139 H. Yang, R. Xu, Y. Gong, Y. Yao, L. Gu and Y. Yu, *Nano Energy*, 2018, **48**, 448–455.
- 140 F. Liu, X. Cheng, R. Xu, Y. Wu, Y. Jiang and Y. Yu, *Adv. Funct. Mater.*, 2018, **28**, 1800394.
- 141 Y. Wu, X. Fan, Y. Chen, R. R. Gaddam, F. Yu, C. Xiao, C. Lin, Q. Zhao, X. Sun, H. Wang, C. Liu, J. Li and X. S. Zhao, *J. Mater. Chem. A*, 2019, **7**, 20813–20823.