Chemical Science



EDGE ARTICLE

View Article Online
View Journal | View Issue



Cite this: Chem. Sci., 2016, 7, 2883

Received 3rd November 2015

Accepted 15th January 2016 DOI: 10.1039/c5sc04158a

www.rsc.org/chemicalscience

Very highly efficient reduction of CO₂ to CH₄ using metal-free N-doped carbon electrodes†

Xiaofu Sun, Xinchen Kang, Qinggong Zhu,* Jun Ma, Guanying Yang, Zhimin Liu and Buxing Han*

The electrocatalytic reduction of CO_2 to energy-rich chemicals is a promising pathway for energy storage and utilization. Herein we report the first work on the electrocatalytic reduction of CO_2 to CH_4 using metal-free electrodes. It was found that N-doped carbon (graphene-like) material/carbon paper electrodes were very efficient for the electrochemical reaction when using ionic liquids (ILs) as the electrolytes. The faradaic efficiency of CH_4 could be as high as 93.5%, which is the highest to date. The current density was about 6 times higher than that of a CU electrode under similar conditions, which is the well-known effective electrode for the electrocatalytic reduction of CO_2 to CH_4 . Additionally, a trace amount of water in the IL could improve the current density effectively without reducing CH_4 selectivity considerably. Our results highlight a new class of low-cost and designable electrocatalysts for synthetic fuel production from CO_2 .

Introduction

The conversion of CO₂ into energy-rich chemicals via electrochemical reduction is one of the best ways to use CO2 as a carbon resource.1-3 To date, most studies have used various metals and metal complexes in both aqueous and non-aqueous electrolytes.4-9 Different chemicals can be produced from CO2 electrochemical reduction such as CO, HCOOH, H₂C₂O₄, CH₃OH, CH₄, CH₂CH₂ and CH₃CH₂OH. 10 However, the study on non-metallic heterogeneous catalysts for CO2 electrochemical reduction is very limited. N-doped carbon nanofibers and N-doped carbon nanotubes have been reported for CO₂ reduction to CO.11,12 The combination of carbon nanotubes with ammonia plasma treatment and an overlayer of polyethylenimine has been used for the reduction of CO₂ to formate in aqueous KHCO3 solution.13 A N-doped nanodiamond/Si rod array electrode has been proposed for the reduction of CO₂ to acetate with high selectivity.14 Non-metal electrodes have some advantages, such as easy design of their composition and structures, excellent chemical stability even in harsh media, and low cost for large-scale practical applications. 15,16 However, the application of this class of electrodes in CO₂ reduction is at the starting stage, and many interesting phenomena and applications need to be explored.

The electrochemical reduction of ${\rm CO_2}$ to produce ${\rm CH_4}$ is a promising route to produce clean fuel under ambient pressure

Beijing National Laboratory for Molecular Sciences, Key Laboratory of Colloid and Interface and Thermodynamics, Institute of Chemistry, Chinese Academy of Sciences, Beijing 100190, China. E-mail: hanbx@iccas.ac.cn; qgzhu@iccas.ac.cn

† Electronic supplementary information (ESI) available. See DOI: 10.1039/c5sc04158a

and temperature, and some elegant works have been conducted by metallic electrodes. $^{17-20}$ Compared with the production of many other chemicals, the direct conversion of CO_2 to CH_4 with high current density and selectivity is more difficult because of the high C–H bond strength (434 kJ mol $^{-1}$), and an eight electron-transfer step. 10,21

The exploration of efficient routes for the conversion of CO_2 to CH_4 is highly desirable and challenging, although extensive work has been conducted. In addition, the use of metal-free electrodes for the electrochemical conversion of CO_2 to CH_4 has not been reported.

In recent years, N-doped carbon materials, especially N-doped graphene-like materials (NGMs), and ionic liquids (ILs) have attracted much attention. To satisfy the extensive applications of NGMs in gas capture, catalyst supports, energy storage/conversion, *etc.*, much effort has been focused on the synthetic approaches towards NGMs with controlled structures, regulated textures and heteroatom doping.^{22–25} NGMs with different shapes, sizes and chemical compositions have been synthesized *via* the processes of carbonization, hydrothermal carbonization, high-voltage-arc electricity and laser ablation.²⁶ ILs, which are molten salts with low melting points, low volatility and high conductivity, have many promising applications.²⁷ Especially the imidazolium-based ILs, which exhibit some obvious advantages in the electrochemical reduction of CO₂ as electrolytes and supporting electrolytes.^{1,11}

The exploration of efficient non-metal electrolysis systems for CO₂ reduction is of great importance. Herein we report the first work on the electrochemical reduction of CO₂ to produce CH₄ using metal-free electrodes. It was found that NGM electrodes were very efficient for the reaction when using

Chemical Science

ILs as the electrolytes, and the efficiency depended on the N content in the NGMs significantly. The structure of ILs also affected the electrolysis process, and 1-butyl-3-methylimidazolium tetrafluoroborate ([Bmim]BF4) showed excellent performance with a CH₄ selectivity of 93.5%. Moreover, the addition of a trace amount of water in the IL could increase the current density significantly without reducing the selectivity of CH₄ considerably.

Results and discussion

The procedures to synthesize the NGM/carbon paper (CP) electrodes are shown schematically in Fig. 1, and are similar to those used for the synthesis of NGMs reported in the literature.25 The detailed description is provided in the ESI.† Briefly, the N-containing base was mixed with equimolar sulfuric acid in solution (Fig. 1A). The NGM precursor was obtained after removing the solvent and drying (Fig. 1B). The resulting NGM precursor was adhered to one side of the CP (Fig. 1C). The NGM/CP electrode was obtained after carbonation at 1000 °C under an Ar atmosphere (Fig. 1D). The procedure to synthesize the NGMs without the CP was similar, and the only difference was that the NGM precursor was carbonated directly without CP (Fig. 1C').

The NGMs prepared using 3-pyridinecarbonitrile, 3-hydroxypyridine, 4-dimethylaminopyridine, benzimidazole and 1vinylimidazole (the structures of these bases are given in ESI Table S1†), are denoted as NGM-1, NGM-2, NGM-3, NGM-4 and NGM-5, respectively (Table 1). The NGMs were characterized by X-ray photoelectron spectroscopy (XPS), elemental analysis, Raman spectroscopy, high-resolution transmission electron microscopy (HR-TEM), X-ray diffraction (XRD), differential scanning calorimetry (DSC), thermal gravimetric analysis (TGA), and N2 adsorption/desorption. Some of the results are presented in Table 1. The detailed results and the related discussions are given in the ESI (Fig. S1-S5 and Table S2-S4†). The characterization data showed that the materials were typical NGMs.

The morphologies of the NGM/CP electrodes were examined by scanning electron microscopy (SEM). As shown in Fig. 2, the electrodes are coated by an array of striated sheets, which have smooth and nubby surfaces with a thickness of about 30 μm.

The linear sweep voltammetry (LSV) curves (Fig. S6†) show that the NGM/CP electrodes have excellent electrochemical activity towards CO2 reduction using bulk [Bmim]BF4 as the

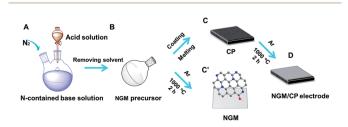


Fig. 1 Schematic illustration of the procedures to prepare the NGMs and NGM/CP electrodes.

electrolyte. Controlled potential electrolysis of CO2 was then performed in a typical H-cell (Fig. S7†) using NGMs/CP as electrodes and [Bmim]BF4 as the electrolyte. The gaseous products contained CH4, H2 and CO as detected by gas chromatography (GC) and no liquid products were formed as determined by nuclear magnetic resonance (NMR). The total current densities and faradaic efficiencies of CH₄, CO and H₂ at -1.400 V are also listed in Table 1. In this work, the potential was measured versus the standard hydrogen electrode (SHE). The NGM-1/CP electrode showed the highest CH₄ faradaic efficiency, which reached 93.5% (entry 3, Table 1). It has been reported that copper is very efficient for CO2 reduction to CH4.20 We also conducted the reaction using a copper electrode and the same electrolyte at different potentials, and the results are compared with that over the NGM-1/CP electrode in Fig. S8 and S9.† Obviously, the faradaic efficiency of NGM-1/CP was much higher than that of the Cu electrode. NGM-1/CP also exhibits about 6 times higher current density compared with the Cu electrode under similar experimental conditions.

Table 1 provides the total N content (N_T) determined by elemental analysis, and the surface N content (Ns) obtained from XPS. Both N_T and N_S decrease from NGM-1 to NGM-5 with the same order. It can be seen that the faradaic efficiency is closely related to the N content of the NGMs (entries 2-7, Table 1). In general, the faradaic efficiency of CH4 increased with N_T or N_S. H₂ was the main product for the graphene/CP electrode, and the amount of CH4 formed was negligible as the electrode material had no N. To the best of our knowledge, the unique N content dependence of the faradaic efficiencies and current densities toward CO2 reduction has not been reported previously.

We also studied the electrolysis performance using the NGM-1/CP electrode in different ILs and the results are provided in ESI Table S5.† It is interesting to note that the ILs containing fluorine exhibited much higher j_{tot} values than those without fluorine, which is partially because fluorine has strong interactions with CO2.28,29 Among the ILs used [Bmim]BF4 showed the best performance.

It has been reported that adding water in ILs could improve the electrochemical process effectively. 11 The results above show that the combination of the NGM-1/CP electrode and [Bmim] BF₄ is effective for the reduction of CO₂ to CH₄. In this work, we also studied the effect of water on the electrolysis, and the results are shown in Fig. 3. Fig. 3A demonstrates that water affected the electrolysis significantly. The current density increased continuously with water content in the IL, but the selectivity of CH4 decreased. However, CH4 selectivity was still very high when the water content in the IL was less than 5 wt%. In other words, the addition of a trace amount of water could improve the efficiency of the electrolysis effectively. Fig. 3B illustrates the time courses of the electrolysis processes at water contents of 0 wt%, 1 wt%, 3 wt%, and 5 wt%. Obviously, the electrode/electrolyte system had excellent stability. Fig. 3C shows the dependence of the CH4 faradaic efficiency on the applied potential at water contents of 0 wt%, 1 wt%, 3 wt%, and 5 wt%. The maximum CH₄ selectivity occurred at about 1.400 V in each curve. Fig. 3D illustrates the variation of the CH₄ partial

Table 1 Characteristics of the different NGMs with the total current densities (jtot) and faradaic efficiencies (FE) for each product over the different NGM/CP electrodes at an applied potential of −1.400 V in bulk [Bmim]BF₄ with an electrolysis time of 5 h. N_T stands for the total N content. N_S is the surface N content detected by XPS. S_{BET} stands for the specific surface area

Entry	Electrodes	N-Containing base	$N_{\mathrm{T}}/\%$	$N_S/\%$	$S_{\rm BET}/{\rm m}^2~{\rm g}^{-1}$	$j_{ m tot}/{ m mA~cm}^{-2}$	$\mathrm{FE}_{\mathrm{CH_4}}\!/\%$	$\mathrm{FE}_{\mathrm{CO}}/\%$	$\mathrm{FE}_{\mathrm{H}_2}/\%$
1	СР	_	_	_	_	0.65	0	29.4 ± 0.4	70.5 ± 0.7
2	Graphene/CP	_	0	0	_	0.87	0	32.4 ± 1.9	67.5 ± 1.4
3	NGM-1/CP	3-Pyridinecarbonitrile	9.46	6.52	1.28	1.42	93.5 ± 1.2	4.2 ± 0.2	2.1 ± 0.5
4	NGM-2/CP	3-Hydroxypyridine	6.07	4.34	1.24	1.36	$\textbf{81.6} \pm \textbf{1.5}$	5.7 ± 0.6	$\textbf{12.5} \pm \textbf{0.7}$
5	NGM-3/CP	4-Dimethylaminopyridine	4.71	3.74	1.09	1.32	67.2 ± 0.4	8.6 ± 1.3	24.6 ± 0.2
6	NGM-4/CP	Benzimidazole	4.03	3.34	0.88	1.27	49.3 ± 0.2	24.5 ± 0.4	26.1 ± 1.5
7	NGM-5/CP	1-Vinylimidazole	3.63	3.17	0.64	1.26	20.8 ± 1.6	$\textbf{56.2}\pm\textbf{0.3}$	$\textbf{23.1} \pm \textbf{0.8}$

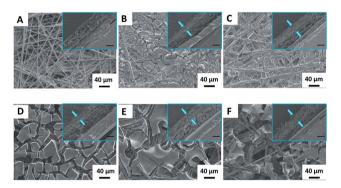


Fig. 2 The SEM images of the NGM/CP electrodes. The inset in each image shows the thickness of the NGM on the NGM/CP electrode (scale bar, 30 μm). (A) CP (heated at 1000 °C in an argon (Ar) atmosphere for 2 h), (B) NGM-1/CP, (C) NGM-2/CP, (D) NGM-3/CP, (E) NGM-4/CP and (F) NGM-5/CP.

current density, which increased continuously with the potential. Fig. 3C and D indicate that 1.400 V is the most suitable potential for producing CH₄ because the selectivity towards CH₄ decreased significantly at higher potential. At a potential of less than 1.400 V, the main by-product was CO, and H₂ was the main by-product at higher potential (Fig. S10†).

The above results demonstrate that adding a trace amount of water in [Bmim]BF4 could enhance the CH4 partial current density effectively without decreasing CH₄ selectivity considerably. Compared with bulk [Bmim]BF4, the notable advanced current density in the [Bmim]BF₄-H₂O binary electrolytes can be attributed to the decrease in both the pH value and the viscosity of the IL with the addition of water. The former is caused by the formation of [BF₃OH]⁻, [BF₂(OH)₂]⁻ [BF(OH)₃]^{-.11} At 1.400 V, the CH₄ partial current density in [Bmim]BF₄ with 3 wt% water was 3.26 mA cm⁻², which was about 2.5 times of that in bulk [Bmim]BF4, while the selectivity of CH₄ was still as high as 90.1%.

The mechanism of the electrochemical reduction of CO₂ to $\mathrm{CH_4}$ on metal electrodes has been discussed. An adduct of $\mathrm{CO_2}$ -CO₂. may be formed over metals, especially in non-aqueous solvents.30 A density functional theory (DFT) study suggested that the key potential determining step in the formation of CH₄ is the hydrogenation of adsorbed CO to form CHO_{ads}. 17,31 It is

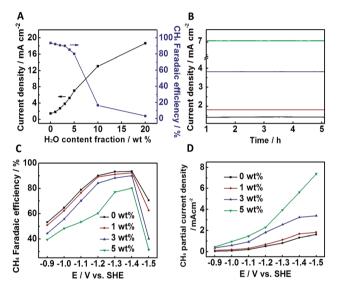


Fig. 3 The catalytic performance of the NGM-1/CP electrode for CO₂ electrochemical reduction using [Bmim]BF4-H2O binary electrolytes. (A) Current density and CH₄ faradaic efficiency at an applied potential of -1.400 V. (B) Time curves of the electrolysis processes at water contents of 0 wt%, 1 wt%, 3 wt%, and 5 wt% (from bottom to top) at -1.400 V. (C) Dependence of the faradaic efficiencies of CH_4 on the applied potential at different water contents. (D) Dependence of the partial current densities of CH₄ on applied potential at different water contents.

very likely that CHOads is the key intermediate towards the breaking of the C-O bond, leading to the formation of CH₄.6

In the NGMs of this work, the N atoms are polarized negatively due to electron-withdrawing effects in the graphene π system, with positively charged C atoms. 32-34 The XPS spectra of the NGMs (Fig. S2†) show that there exists pyridinic, pyridonic/ pyrrolic, and quaternary N species in the carbon lattice (Fig. S3†). The pyridinic and pyridonic/pyrrolic N species are dominant, and have previously been shown to act as electrochemically active species in the reduction of CO2 to CO and CH₃OH. 11,35,36 It can be seen from Table 1 and S4† that the catalytic activity of the NGMs decreased with decreasing contents of these active N species, mainly because the N sites can interact strongly with CO2 and the intermediates in the reaction.

Chemical Science Edge Article

As discussed above, the pyridinic and pyridonic/pyrrolic N species are the main active species for the electrochemical reaction. In order to show the effect of the active N species on the selectivity clearly, Table S6† gives the active N species (calculated from Table 1 and S4†) and the product selectivity. As the content of the active N species changes from 1.8% to 4.8%, the faradaic efficiency of CH₄ increases from 20.8% to 93.5%, while the faradaic efficiency of CO decreases from 56.2% to 4.2%. This indicates that the active N species play a crucial role for the high selectivity of CH₄. It has been reported that other products, such as CO, were obtained over N-doped carbon nanofibers and N-doped carbon nanotubes in other electrolytes. 11,12 One of the main reasons is that the IL in the electrolyte also plays a very important role for producing CH₄ (Fig. 3A), and this work makes the first combination of NGMs and ILs to produce CH₄ and very high selectivity can be achieved.

On the basis of the experimental results of this work and the related knowledge discussed above, we propose a possible mechanism for the electrochemical reduction of CO2 to CH4 on the NGM electrodes, which is shown schematically in Fig. 4. The CO2 is first adsorbed to the pyridinic N and pyridonic/ pyrrolic N binding sites, where it is reduced to CO₂. (2). In this step, [Bmim]BF₄ helps to drive the transformation of CO₂ to 2. Then, CO₂ is coupled with a Lewis acidic CO₂ molecule from solution to form CO₂-CO₂. (3).30 The free-energy pathway becomes thermodynamically downhill to transfer the second electron to form adsorbed CO_{ads} (4). The CO_{ads} can be desorbed or converted into CHO_{ads} after accepting an electron and proton (5). The CHO_{ads} can be transformed to CH₄ after accepting additional electrons and protons (6-8), which is similar to that on Cu electrodes.31 It is known that COads interacts more strongly with the N sites than the C sites in NGMs. 12,13,37,38 The strong interaction between CO_{ads} and the electrode can prevent the escape of CO from the electrode, which is favorable for its further hydrogenation to form CH₄.

Conclusions

In summary, a series of NGMs with different N contents have been prepared on CP and used as electrodes for CO2 electrochemical reduction. The metal-free NGM/CP electrodes exhibit excellent activity and selectivity for the electrochemical transformation of CO2 to CH4 using ILs as the electrolytes. The

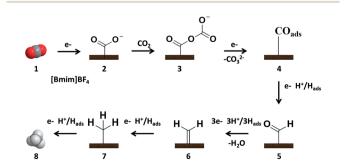


Fig. 4 CO₂ reduction mechanism schematic diagram at NGM/CP electrode.

faradaic efficiency of CH4 increased significantly with increasing N content in the NGMs. The faradaic efficiency of CH₄ can be as high as 93.5% in a NGM-1/CP electrode-[Bmim] BF₄ system. The current density can increase from 1.42 to 3.26 mA cm^{-2} when 3 wt% water is added in the IL, and the faradaic efficiency of CH₄ is still as high as 90.1%. The NGM-1/CP electrode shows about 6 times higher current density compared with the Cu electrode under similar experimental conditions. We believe that by taking the advantages of non-metal materials, such as their easily designable composition and structures, excellent chemical stability, and low cost, many novel electrodes can be designed for CO2 electrochemical conversion.

Acknowledgements

The authors thank the National Natural Science Foundation of China (21133009, 21533011, 21403253, 21321063).

Notes and references

- 1 B. A. Rosen, A. Salehi-Khojin, M. R. Thorson, W. Zhu, D. T. Whipple, P. J. A. Kenis and R. I. Masel, Science, 2011, 334, 643.
- 2 C. Costentin, S. Drouet, M. Robert and J. M. Savéant, Science, 2012, 338, 90.
- 3 R. Angamuthu, P. Byers, M. Lutz, A. L. Spek and E. Bouwman, Science, 2010, 327, 313.
- 4 Y. Chen, C. W. Li and M. W. Kanan, J. Am. Chem. Soc., 2012, 134, 19969.
- 5 C. Costentin, J. C. Canales, B. Haddou and J. M. Savéant, J. Am. Chem. Soc., 2013, 135, 17671.
- 6 K. P. Kuhl, T. Hatsukade, E. R. Cave, D. N. Abram, J. Kibsgaard and T. F. Jaramillo, J. Am. Chem. Soc., 2014, 136, 14107.
- 7 Q. Lu, J. Rosen, Y. Zhou, G. S. Hutchings, Y. C. Kimmel, J. G. Chen and F. Jiao, Nat. Commun., 2014, 5, 4242.
- 8 D. Gao, H. Zhou, J. Wang, S. Miao, F. Yang, G. Wang, J. Wang and X. Bao, J. Am. Chem. Soc., 2015, 137, 4288.
- 9 X. Min and M. W. Kanan, J. Am. Chem. Soc., 2015, 137, 4701.
- 10 J. Qiao, Y. Liu, F. Hong and J. Zhang, Chem. Soc. Rev., 2014, 43, 631.
- 11 B. Kumar, M. Asadi, D. Pisasale, S. Sinha-Ray, B. A. Rosen, R. Haasch, J. Abiade, A. L. Yarin and A. Salehi-Khojin, Nat. Commun., 2013, 4, 3819.
- 12 J. Wu, R. M. Yadav, M. Liu, P. P. Sharma, C. S. Tiwary, L. Ma, X. Zou, X.-D. Zhou, B. I. Yakobson, J. Lou and P. M. Ajayan, ACS Nano, 2015, 9, 5364.
- 13 S. Zhang, P. Kang, S. Ubnoske, M. K. Brennaman, N. Song, R. L. House, J. T. Glass and T. J. Meyer, J. Am. Chem. Soc., 2014, 136, 7845.
- 14 Y. Liu, S. Chen, X. Quan and H. Yu, J. Am. Chem. Soc., 2015, 137, 11631.
- 15 J. Masa, W. Xia, M. Muhler and W. Schuhmann, Angew. Chem., Int. Ed., 2015, 54, 10102.
- 16 A. Woessner, M. B. Lundeberg, Y. Gao, A. Principi, P. Alonso-González, M. Carrega, K. Watanabe, T. Taniguchi,

Edge Article

- G. Vignale, M. Polini, J. Hone, R. Hillenbrand and F. H. L. Koppens, *Nat. Mater.*, 2015, **14**, 421.
- 17 A. A. Peterson, F. Abild-Pedersen, F. Studt, J. Rossmeisl and J. K. Norskov, *Energy Environ. Sci.*, 2010, 3, 1311.
- 18 A. A. Peterson and J. K. Nørskov, *J. Phys. Chem. Lett.*, 2012, 3, 251.
- 19 X. Kang, Q. Zhu, X. Sun, J. Hu, J. Zhang, Z. Liu and B. Han, *Chem. Sci.*, 2016, 7, 266.
- 20 K. Manthiram, B. J. Beberwyck and A. P. Alivisatos, *J. Am. Chem. Soc.*, 2014, **136**, 13319.
- 21 X. Guo, G. Fang, G. Li, H. Ma, H. Fan, L. Yu, C. Ma, X. Wu, D. Deng, M. Wei, D. Tan, R. Si, S. Zhang, J. Li, L. Sun, Z. Tang, X. Pan and X. Bao, *Science*, 2014, 344, 616.
- 22 R. Raccichini, A. Varzi, S. Passerini and B. Scrosati, *Nat. Mater.*, 2015, **14**, 271.
- 23 M. M. Titirici, R. J. White, N. Brun, V. L. Budarin, D. S. Su, F. del Monte, J. H. Clark and M. J. MacLachlan, *Chem. Soc. Rev.*, 2015, 44, 250.
- 24 S. Zhang, K. Dokko and M. Watanabe, *Mater. Horiz.*, 2015, 2, 168.
- 25 S. Zhang, M. S. Miran, A. Ikoma, K. Dokko and M. Watanabe, J. Am. Chem. Soc., 2014, 136, 1690.
- 26 B. Hu, K. Wang, L. Wu, S.-H. Yu, M. Antonietti and M. M. Titirici, Adv. Mater., 2010, 22, 813.
- 27 G. Cevasco and C. Chiappe, Green Chem., 2014, 16, 2375.

- 28 A. I. Cooper, J. D. Londono, G. Wignall, J. B. McClain, E. T. Samulski, J. S. Lin, A. Dobrynin, M. Rubinstein, A. L. C. Burke, J. M. J. Frechet and J. M. DeSimone, *Nature*, 1997, 389, 368.
- 29 X. Huang, C. J. Margulis, Y. Li and B. J. Berne, J. Am. Chem. Soc., 2005, 127, 17842.
- 30 C. Amatore and J. M. Saveant, J. Am. Chem. Soc., 1981, 103, 5021.
- 31 K. J. P. Schouten, Y. Kwon, C. J. M. van der Ham, Z. Qin and M. T. M. Koper, *Chem. Sci.*, 2011, 2, 1902.
- 32 B. Winther-Jensen, O. Winther-Jensen, M. Forsyth and D. R. MacFarlane, *Science*, 2008, **321**, 671.
- 33 K. Gong, F. Du, Z. Xia, M. Durstock and L. Dai, *Science*, 2009, 323, 760.
- 34 S. Wang, L. Zhang, Z. Xia, A. Roy, D. W. Chang, J. B. Baek and L. Dai, *Angew. Chem., Int. Ed.*, 2012, 51, 4209.
- 35 E. Barton Cole, P. S. Lakkaraju, D. M. Rampulla, A. J. Morris, E. Abelev and A. B. Bocarsly, *J. Am. Chem. Soc.*, 2010, **132**, 11539.
- 36 C. E. Tornow, M. R. Thorson, S. Ma, A. A. Gewirth and P. J. A. Kenis, J. Am. Chem. Soc., 2012, 134, 19520.
- 37 A. S. Varela, N. Ranjbar Sahraie, J. Steinberg, W. Ju, H. S. Oh and P. Strasser, *Angew. Chem., Int. Ed.*, 2015, **54**, 10758.
- 38 Mitsubishi Gas Chemical Company, INC, CN1185351, June 24, 1998.