




Cite this: *Mater. Horiz.*, 2024, 11, 566

Received 13th September 2023,
Accepted 7th November 2023

DOI: 10.1039/d3mh01473h

rsc.li/materials-horizons

3D nitrogen-doped carbon frameworks with hierarchical pores and graphitic carbon channels for high-performance hybrid energy storages†

Jae Won Choi,^{ab} Dong Gyu Park,^a Keon-Han Kim,^c Won Ho Choi,^d Min Gyu Park^{ae} and Jeung Ku Kang^{ib} 

In principle, hybrid energy storages can utilize the advantages of capacitor-type cathodes and battery-type anodes, but their cathode and anode materials still cannot realize a high energy density, fast rechargeable capability, and long-cycle stability. Herein, we report a strategy to synthesize cathode and anode materials as a solution to overcome this challenge. Firstly, 3D nitrogen-doped hierarchical porous graphitic carbon (NHPGC) frameworks were synthesized as cathode materials using Co–Zn mixed metal-organic frameworks (MOFs). A high capacity is achieved due to the abundant nitrogen and micropores produced by the MOF nanocages and evaporation of Zn. Also, fast ion/electron transport channels were derived through the Co-catalyzed hierarchical porosity control and graphitization. Moreover, tin oxide precursors were introduced in NHPGC to form the SnO₂@NHPGC anode. *Operando* X-ray diffraction revealed that the rescaled subnanoparticles as anodic units facilitated the high capacity during ion insertion-induced rescaling. Besides, the Sn–N bonds endowed the anode with a cycling stability. Furthermore, the NHPGC cathode and SnO₂@NHPGC achieved an ultrahigh energy density (up to 244.5 W h kg^{−1} for Li and 146.1 W h kg^{−1} for Na), fast rechargeable capability (up to 93C-rate for Li and 147C-rate for Na) as exhibited by photovoltaic recharge within a minute and a long-cycle stability with ~100% coulombic efficiency over 10 000 cycles.

New concepts

The use of only a lithium/sodium-ion battery and electrochemical capacitor cannot simultaneously realize a high energy density, fast rechargeable capability, and long-cycle stability. In this case, hybrid energy storages can theoretically be a solution to this challenge as the advantages of both batteries and capacitors can be exploited. Herein, we report a strategy to develop high-performance hybrid energy storages using 3D nitrogen-doped hierarchical porous graphitic carbon (NHPGC) frameworks derived from Co–Zn mixed MOFs as a cathode and a subnanometer tin oxide rescaled on NHPGC (SnO₂@NHPGC) as an anode. These cathode and anode structures with a controlled hierarchical porosity for the rapid ion transport, graphitization for facile electron conduction, and rich redox-active sites for high capacity result in synergistic effects, delivering ultrahigh energy and fast-rechargeable power densities together with long-cycle stability. Consequently, this study provides a new route to develop high-capacity and high-rate cathode and anode structures for high-performance hybrid energy storage devices.

Introduction

Nowadays, electrochemical energy storage systems are essential in many applications ranging from portable electronic devices to electric vehicles (EVs) and large-scale grid systems.^{1,2} Meanwhile, the demand for high-performance energy storage materials that offer a high energy density for the prolonged operation in a single charge, fast rechargeable capability, and long cycle stability is rapidly growing. Presently, there are two types of electrochemical energy storage systems: batteries and electrochemical capacitors (ECs). Between them, lithium-ion batteries (LIBs) dominate the current energy storage market, while sodium-ion batteries (NIBs) are of great interest as alternatives to conventional LIBs, given that Na is ~1000 times more abundant than Li.^{3–5} However, both LIBs and NIBs suffer from long diffusion lengths and phase transformations during repeated ion-insertion/desertion cycles, which lead to slow rechargeable capability and poor cycle stability. Similarly,

^a Department of Materials Science and Engineering, NanoCentury Institute, Korea Advanced Institute of Science and Technology (KAIST), 291 Daehak-ro, Yuseong-gu, Daejeon 34141, Republic of Korea. E-mail: jeungku@kaist.ac.kr

^b Materials Architecturing Research Center, Korea Institute of Science and Technology (KIST), 14-gil 5 Hwarang-ro, Seongbuk-gu, Seoul 02792, Republic of Korea

^c Chemical Science Division, Lawrence Berkeley National Laboratory, 1 Cyclotron Road, Berkeley, CA 94720, USA

^d Department of Petrochemical Materials, Chonnam National University, 50 Daehak-ro, Yeosu-si 59631, Republic of Korea

^e Advanced Cell Platform Group, Samsung SDI, 150-20 Gongse-ro, Giheung-gu, Yongin-si, Gyeonggi-do, 17084, Republic of Korea

† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d3mh01473h>

electrochemical capacitors (ECs) suffer from surface-limited redox reactions, resulting in a low energy density. To overcome these drawbacks, hybrid energy storages (HESs), which refer to asymmetric full cells, is one of the great choices, since their operation voltage range can be extended using the different potential windows of capacitor-type cathode and battery-type anode electrodes.^{6,7} Therefore, a capacitor-type cathode capable of anion sorption reactions can be combined with a battery-type anode capable of cation insertion or conversion/alloying reactions to simultaneously attain a high energy density, fast rechargeable capability, and long-cycle stability.^{8–10} However, the low capacity of capacitor-type cathodes and the sluggish ion diffusion/poor electron conduction of battery-type anodes make it difficult to balance the charges and reaction kinetics between the cathode and anode over long cycles. Consequently, a high-capacity/high-rate cathode allowing rich anion adsorption/pseudocapacitive reaction sites as well as rapid anion transport and facile electron conduction channels and its counter anode possessing both rich active sites and fast cation transport and electron conduction channels are vital to achieve a high energy density and fast rechargeable capability over long cycles in hybrid energy storage devices.

In this case, capacitor-type cathode materials have been commonly fabricated using electrical double-layer capacitor (EDLC)-type carbon materials such as activated carbons and graphene,^{11–15} but EDLC-type carbon leads to a low capacitance, thereby limiting the capacitance in hybrid energy storage devices. Thus, a new capacitor-type cathode allowing higher capacitance than that of EDLC-type carbon electrodes is vital to realize high-performance hybrid energy storages. In addition, the incorporation of micropores and mesopores in a cathode material is required. The micropores can provide rich ion adsorption or reservoir sites for high capacity, while mesopores can offer diffusion channels for rapid ion movement.^{16–18} Alternatively, the electrical performances may be limited by a large amount of isolated and inaccessible micropores and high ion diffusion resistance due to the lack of mesoporous channels required for fast ion transport.¹⁹ In addition, graphitic carbons possess ordered sp^2 carbons, contributing to high electrical conductivity.²⁰ Hence, porous carbon having not only rich pore networks to facilitate ion transport, but also a high degree of graphitization to promote electron transfer should be designed to enable a high-rate performance in cathodes. In this case, metal-organic frameworks (MOFs) are promising materials to derive microporous ion adsorption sites as well as mesoporous ion transport channels.²¹ Also, the metal ions in their secondary building units (SBUs) and functionalized ligands can be utilized for catalytic graphitization and heteroatom doping.

In this work, we synthesized Co-Zn mixed MOF-derived cathode and anode materials to realize high performances in hybrid energy storage devices. Firstly, 3D nitrogen-doped hierarchical porous graphitic carbon (NHPGC) frameworks were synthesized as cathode materials from Co-Zn mixed metal-organic frameworks (MOFs). The porosity and graphitization in NHPGC were controlled by varying the proportion of Co and Zn

atoms in the MOFs. The micropores were produced from the nanocages of the MOFs and vaporization of Zn. Co atoms were also utilized to offer catalytic sites for the formation of graphitic carbon layers and mesoporous channels were formed after the removal of the Co atoms. Additionally, a nitrogen-containing ligand (2-methylimidazole) was utilized to offer rich pseudocapacitive sites for high capacity and excellent electrolyte wettability. Besides, 3D anodic sites affording high capacity for lithium or sodium were conjugated in NHPGC to derive a high-capacity/high-rate anode. Subnanometer anodic sites were demonstrated to be generated *via* ion insertion-induced rescaling from larger crystals during cycling. We showed that the anodic subnanometer particles resulted in high capacity and fast kinetics. Also, they were shown to alleviate volume expansion/shrinkage without aggregation during ion insertion/extraction reactions. Besides, Sn-N bonds were demonstrated to allow long-term cycling stability. Furthermore, the cathode and anode electrodes were assembled into full-cell devices to attain high energy density, fast rechargeable capability, and long-cycle stability. Additionally, a charging kit using a solar cell was fabricated to demonstrate the fast charging capability of the full cell devices.

Results and discussion

Fig. 1a illustrates the process for the synthesis of the NHPGC cathode and SnO_2 @NHPGC anode from Co-Zn mixed MOF/graphene oxide (GO). Firstly, we synthesized MOFs on GO, where Co and Zn ions were mixed in a ratio of 1:9 and coordinated by four nitrogen atoms ($\text{Co}_1\text{-Zn}_9$ MOF/GO). Then, a 3D Co-embedded nitrogen-doped porous graphitic carbon framework (Co@NPGC) was derived *via* carbonization in an Ar gas atmosphere at 900 °C. The graphitic layers were observed to be formed around Co particles. Subsequently, Co@NPGC was treated with nitric acid to etch the Co atoms. This led to the formation of NHPGC with mesoporous channels, which hereafter is denoted as $\text{Co}_1\text{-Zn}_9$ NHPGC. The thermogravimetric analysis (TGA) curves in Fig. S1 (ESI†) show the change in the mass of $\text{Co}_1\text{-Zn}_9$ MOF/GO during carbonization and the Co metal content in Co@NPGC . For the synthesis of SnO_2 @NHPGC, SnCl_2 was added to NHPGC in water, and then annealed in an Ar/ H_2 atmosphere at 350 °C. This led to the formation of SnO_2 crystals (~ 3 nm) embedded in NHPGC. Fig. 1b illustrates the configuration of HES and the energy storage mechanism with NHPGC cathode storing anions on its pores/pseudocapacitive N sites and SnO_2 @NHPGC anode storing Li^+ or Na^+ cations by its rescaled subnanometer SnO_2 sites.

The scanning electron microscopy (SEM) and transmission electron microscopy (TEM) images of $\text{Co}_1\text{-Zn}_9$ MOF/GO are shown in Fig. S2 (ESI†). Co-Zn mixed two-dimensional MOF sheets were grown on the GO substrate. After carbonization, it was observed that MOF/GO were pyrolyzed into carbon frameworks embedded with Co nanoparticles, and subsequently nitric acid treatment led to the total removal of the Co nanoparticles (Fig. S3, ESI†). The SEM image (Fig. 2a) indicates the



Fig. 1 A schematic illustration of synthesis processes and hybrid energy storage configuration. (a) Synthesis processes for NHPGC materials from Co–Zn mixed bimetallic MOFs on GO sheets and $SnO_2@NHPGC$ with ultrafine SnO_2 nanocrystals integrated into NHPGC. (b) The hybrid energy storage configuration with the high-capacity/high-rate NHPGC cathode and $SnO_2@NHPGC$ anode.

well-preserved sheet shape of the MOF-derived carbon frameworks. In addition, the high-resolution TEM (HRTEM) image (Fig. 2b) reveals that 5 to 10 graphitic layers with a lattice spacing of 0.356 nm were formed on the porous carbon sheets *via* Co metal-catalyzed graphitization. The cavities surrounded by the graphitic layers serve as mesoporous channels. The mesoporous structures were further visualized through high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) analysis (Fig. 2c), where the dark black regions in the temperature-mode image indicate pores with a size of less than 10 nm. Also, to elucidate the effect of the Co percentage on the structure of the carbon frameworks, we synthesized Co_x-Zn_{10-x} NHPGC with a Co ratio of $x = 0, 2, 3$, and 10 from Co_x-Zn_{10-x} MOF/GO. The Co and Zn ratios in the Co_x-Zn_{10-x} MOFs were revealed by inductively coupled plasma optical emission spectroscopy (ICP-OES), and the color of the powder changed from light brown to purple as the Co ratio increased from 0 to 10, as shown in Table S1 and Fig. S4 (ESI[†]). All the Co_x-Zn_{10-x} MOF/GO samples had a similar sheet-like shape, as shown in Fig. S5 (ESI[†]), but obvious morphological

differences were observed in the carbon frameworks after carbonization (Fig. S6, ESI[†]). Notably, mesopores and graphitic layers were rarely detected in Zn-NHPGC (Fig. S6a and b, ESI[†]). Zn-NHPGC was mainly composed of micropores derived from the collapse of the MOF pores and vaporization of Zn during high-temperature annealing, while having an amorphous structure owing to the absence of Co metal. In contrast, a large number of mesopores and graphitic layers existed in Co_2-Zn_8 , Co_3-Zn_7 , and Co-NHPGCs ($x = 2, 3$, and 10), respectively. The pore size and number of graphitic layers were found to increase as the Co ratio increased, and thus even large pores of 50–100 nm were observed (Fig. S6c–e, ESI[†]), respectively. In addition, the structure of Co_x-Zn_{10-x} NHPGC was determined through powder X-ray diffraction (PXRD), Raman spectroscopy, and X-ray photoelectron spectroscopy (XPS) analyses. Fig. S7 (ESI[†]) shows the XRD patterns of Co_x-Zn_{10-x} MOF/GOs, and all the MOFs have the same diffraction patterns, corresponding to $dia(Zn)$, a polymorph of ZIF-8.²² However, Fig. 2d shows that Co_1-Zn_9 and Zn-NHPGC give the weak and broad peaks at approximately 25° , whereas Co_2-Zn_8 , Co_3-Zn_7 , and Co-NHPGC

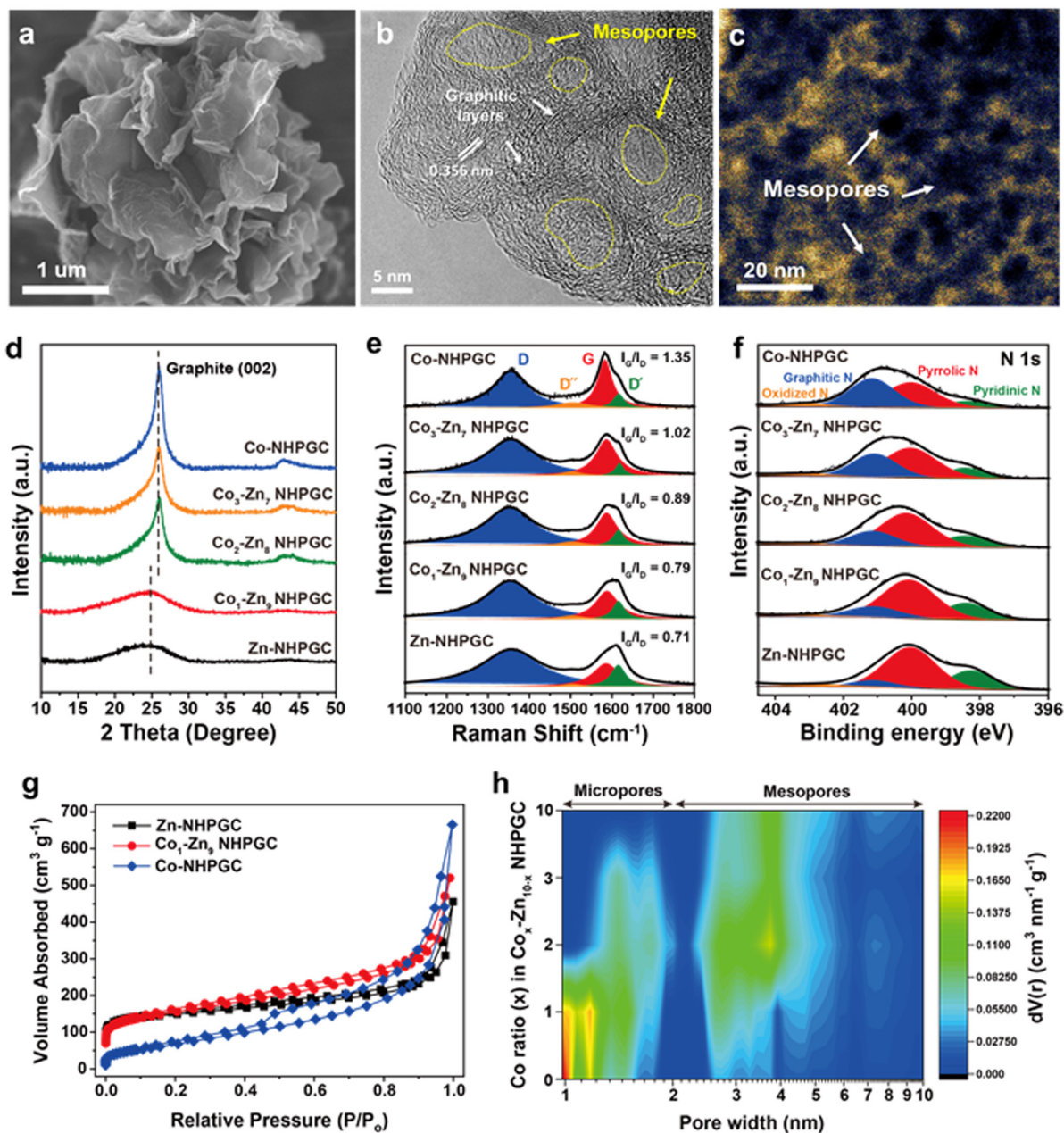


Fig. 2 The morphological and structural characterization of NHPGC cathode. (a) SEM and (b) HRTEM images of $\text{Co}_1\text{-Zn}_9$ NHPGC derived from $\text{Co}_1\text{-Zn}_9$ MOF/GO. (c) The HAADF-STEM image of $\text{Co}_1\text{-Zn}_9$ NHPGC in the temperature mode. (d) XRD, (e) Raman, and (f) XPS N 1s spectra of NHPGCs depending on the Co ratio, where the Raman spectra were normalized to the D band intensity for comparison. (g) The N_2 adsorption isotherm and (h) contour plot of the pore size distribution for the NHPGCs synthesized with various Co ratios.

showed a sharp peaks at 26° , which is attributed to the (002) reflection of graphite. This confirms that Co plays a role in the formation of the graphitic layers, as shown in the HRTEM image of Co-NHPGC (Fig. S8, ESI[†]).²³ Besides, no diffraction peaks for Co metal was observed, indicating that the Co nanoparticles were completely removed *via* the nitric acid treatment, as also shown in the TEM and energy dispersive spectroscopy (EDS) mapping images in Fig. S9 (ESI[†]). The graphitization of NHPGC was analyzed by Raman spectroscopy (Fig. 2e). The peak at 1350 cm^{-1} is assigned to the D band,

which is associated with structural defects. We observed that the peak at around 1600 cm^{-1} could be deconvoluted into two peaks at 1580 cm^{-1} (G band) and 1610 cm^{-1} (D' band), corresponding to the in-plane stretching vibration mode of ideal and disordered graphitic lattices, respectively.²⁴ The peak at 1500 cm^{-1} between the D and G band also corresponds to the D'' band, which is associated with an amorphous phase.²⁵ We determined the degree of graphitization using the intensity ratio between the G and D band (I_G/I_D). $\text{Co}_1\text{-Zn}_9$ NHPGC showed a higher I_G/I_D value (0.79) than Zn-NHPGC (0.71),

indicating that Co₁-Zn₉ NHPGC has a higher degree of graphitization. Co-NHPGC with a highly graphitized structure had the highest value of 1.35, and I_G/I_D was found to increase as the amount of Co increased. This indicates that Co induced the graphitization of NHPGC. Moreover, the chemical state of Co_x-Zn_{10-x} NHPGC was explored through X-ray photoelectron spectroscopy (XPS) analysis. Fig. 2f reveals the XPS N 1s spectra of NHPGCs. The N 1s peaks were deconvoluted into three components corresponding to pyridinic N (398.4 ± 0.2 eV), pyrrolic N (399.8 ± 0.2 eV), and graphitic N (400.8 ± 0.2 eV).²⁶ Pyrrolic N and pyridinic N with unpaired electrons boost pseudocapacitive reactions for high capacity, while graphitic N leads to high electrical conductivity.²⁷ Zn and Co₁-Zn₉ NHPGC predominantly consisted of pyrrolic N and pyridinic N, containing nitrogen concentrations of 7.49% and 5.03%, respectively (Fig. S10, ESI†). On the contrary, Co-NHPGC consisted mainly of graphitic N with a nitrogen concentration of 1.75%, supporting that a trade-off exists between the growth of graphitic layers and the concentration of nitrogen doping.²⁸ The N₂ adsorption-desorption isotherms (Fig. 2g and Fig. S11, ESI†) revealed the pore characteristics of the samples. Zn-NHPGC showed a type I isotherm, corresponding to a microporous structure, whereas NHPGCs derived from Co-containing MOFs exhibited isotherms gradually close to type IV as the Co ratio increased with a hysteresis loop, indicating a mesoporous structure. The pore size distribution and cumulative pore volume (Fig. 2h and Fig. S12, ESI†) indicate that Zn-NHPGC and Co₁-Zn₉ NHPGC possess abundant micropores and a high Co ratio induced the formation of mesopores in the carbon frameworks. In particular, Co₁-Zn₉ NHPGC possessed a micropore volume as large as that of Zn-NHPGC together with an increased volume of mesopores. The size of the mesopores ranged primarily from 3 to 5 nm, consistent with that observed in the HAADF-STEM image in Fig. 2c. Table S2 (ESI†) summarizes the pore structures of Co_x-Zn_{10-x} NHPGC, which were determined from the isotherms and pore size distribution. As the Co ratio increased, the Brunauer-Emmett-Teller (BET) specific surface area and volume ratio between the micropores and mesopores ($V_{\text{micro}}/V_{\text{meso}}$) were observed to decrease. In particular, $V_{\text{micro}}/V_{\text{meso}}$ significantly decreased when x was higher than 1 in Co_x-Zn_{10-x} NHPGC. Co₁-Zn₉ NHPGC had the largest BET surface area of $554 \text{ m}^2 \text{ g}^{-1}$ and hierarchical porosity with $V_{\text{micro}}/V_{\text{meso}}$ of 33.5%. This verifies that the porosity can be optimized efficiently by adjusting the Co and Zn proportions in the synthesis of the MOFs, supporting that rich active sites with fast ion transport channels can be obtained without the addition of any pore activation agents.

Fig. 3a reveals the cyclic voltammetry (CV) curves of the NHPGC cathode materials in the potential range of 2.0–4.5 V (vs. Li/Li⁺), in which their half cells were assembled using NHPGC as the working electrode and Li metal as the counter and a reference electrode in LiPF₆ electrolyte. They present quasi-rectangular shapes, corresponding to electrical double-layer capacitance (EDLC)-type behaviors. Moreover, the humps at around 3.0 V indicate the pseudocapacitive reactions attributed to nitrogen species.²⁹ The area under the CV curve of

Co₁-Zn₉ NHPGC was the largest, whereas Co-NHPGC showed the smallest area owing to its insufficient volume of micropores serving as active sites. Fig. S13 (ESI†) demonstrates that all the Co_x-Zn_{10-x} NHPGC samples show analogous EDLC-type CV curves and the rectangular shapes are more distinct in Co_x-Zn_{10-x} NHPGC with higher Co proportions. The CV curve shape of Co₁-Zn₉ NHPGC was well preserved even at a high scan rate of 50 mV s^{-1} , indicating its fast rate capability is attributed to enhanced electrical conductivity and ionic transport. Besides, the galvanostatic charge/discharge (GCD) curves for Co_x-Zn_{10-x} NHPGC (Fig. S14, ESI†) were found to have quasi-linear shapes, consistent with the CV curves. Co₁-Zn₉ NHPGC delivered the highest specific capacity of $123.4 \text{ mA h g}^{-1}$ at 0.1 A g^{-1} and the high capacity retention of 78.5 mA h g^{-1} even at a high current density of 10 A g^{-1} (Fig. 3b), implying that the rich mesoporous ion transport channels boosted the ion adsorption on the micropores even at the 100-fold faster charging rate. Furthermore, Co₁-Zn₉ NHPGC exhibited superior cycle stability, as exhibited by high capacitance retention over 30 000 cycles at 5 A g^{-1} together with voltage profiles in the initial and last 5 cycles (Fig. 3c). In addition, electrochemical impedance spectroscopy (EIS) measurements were carried out to elucidate the electrochemical behavior of Co_x-Zn_{10-x} NHPGCs with respect to the pore hierarchy, nitrogen-doping, and graphitization. Fig. S15 and Table S3 (ESI†) outline the Nyquist plots and summary of the resistances of Zn, Co₁-Zn₉ and Co-NHPGC, respectively. For a capacitor-type device, R_1 (intercept on the X -axis) is the equivalent series resistance (ESR) and the diameter of the semicircle R_2 corresponds to the charge transfer resistance at the electrode/electrolyte interface, and thus the sum of R_1 and R_2 can be interpreted as the internal resistance of the electrode.³⁰ The R_1 resistances for Co₁-Zn₉ and Co-NHPGCs were lower than that of Zn-NHPGC, indicating that the enhanced electrical conductivity is ascribed to the high degree of graphitization, while R_2 is lower in Zn and Co₁-Zn₉ NHPGCs with high nitrogen contents. The diagonal line at the middle frequency between R_2 and R_3 is associated with the diffusion of ions. The shorter the length of this region, the faster the diffusion and adsorption process of ions in the porous structure.³¹ Given that the Co-induced mesoporous channels promote ionic transport in the electrolyte, Co-NHPGC had the highest diffusion rate, and Co₁-Zn₉ NHPGC also had higher diffusivity than Zn-NHPGC. This trend is also shown in the imaginary part of capacitance (C'') versus frequency plot in Fig. 3d. The normalized capacitance is the maximum at a certain frequency (f_0), and the corresponding time ($1/f_0$) is called the dielectric relaxation time (τ_0), which means how fast polarized electrolyte ions can be relaxed to equilibrium.¹⁷ The dielectric relaxation time for Zn-NHPGC was the largest (4.18 s), while Co₁-Zn₉ and Co-NHPGC showed shorter relaxation times of 0.59 and 0.26 s, respectively. It is noteworthy that including only 10 at% of cobalt in the Co-Zn mixed MOF significantly improved the ion diffusivity to a similar extent to that of the 100% Co-MOF-derived carbon. Fig. 3e summarizes the structural and electrochemical characteristics of the Co_x-Zn_{10-x} NHPGC cathodes. With an increase

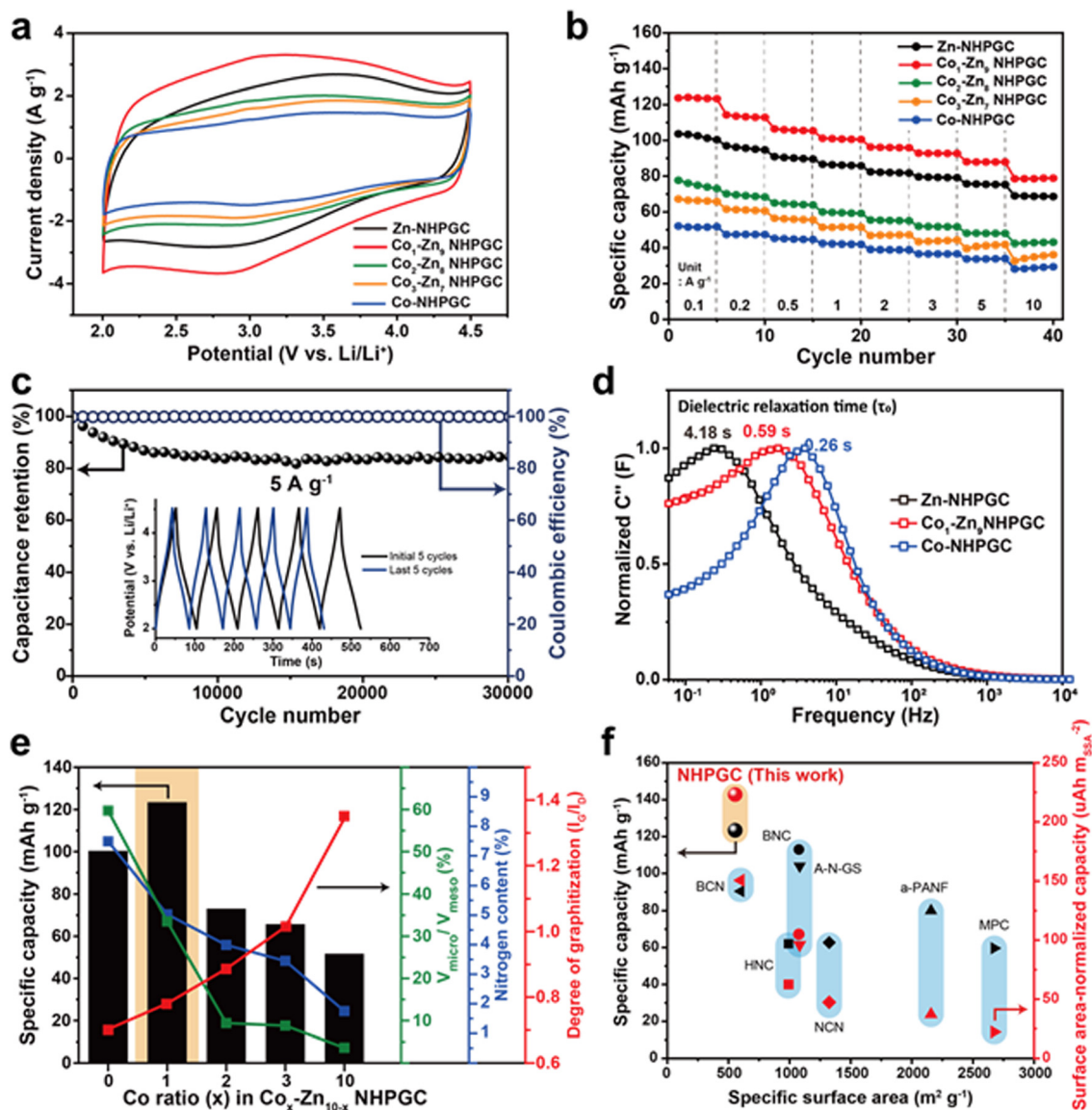


Fig. 3 Electrochemical performances of NHPGC cathode. (a) CV curves and (b) rate performances of NHPGCs. (c) The cycling stability and coulombic efficiency of $\text{Co}_1\text{-Zn}_9$ NHPGC at 5 A g^{-1} . (d) The dielectric relaxation time of Zn, $\text{Co}_1\text{-Zn}_9$, and Co-NHPGC. (e) The specific capacity of NHPGCs in accordance with the volume ratio between micropores and mesopores, nitrogen content, and the degree of graphitization. (f) The specific capacity and surface-area normalized capacity of NHPGC compared with previously reported cathode materials.

in the content of Co, the electrical conductivity improved by graphitization, and the ionic diffusion was enhanced due to the increased volume of mesoporous channels. However, the total nitrogen content including pyrrolic and pyridinic N as pseudo-capacitive sites decreased. Also, the decrease in micropore volume led to the lack of adsorption sites. Consequently, $\text{Co}_1\text{-Zn}_9$ NHPGC exhibited the highest performance, which is attributed to the abundant micropores and nitrogen for copious ion adsorption reactions, rich mesopores for rapid ion transport, and high degree of graphitization for high electrical conductivity. The electrochemical performances of $\text{Co}_1\text{-Zn}_9$ NHPGC were observed to be superior to that of cathode materials reported to date (Fig. 3f and Table S4, ESI†). Although NHPGC showed the lowest specific surface area, it

showed the highest specific capacity and surface area-normalized capacity, which is attributed to the maximized surface utilization efficiency enabled by the elaborate design of the carbon framework structure. To explore the effect of graphene on the cathode performance, we also synthesized $\text{Co}_1\text{-Zn}_9$ NHPGC without graphene by pyrolysis of $\text{Co}_1\text{-Zn}_9$ MOF without GO (Fig. S16, ESI†). It possessed a sheet shape and crater-like carbon layers, but its specific capacity was determined to be almost half that of $\text{Co}_1\text{-Zn}_9$ NHPGC. This demonstrates that the conductive graphene sheets promote the electrochemical performance in NHPGC.

Subsequently, tin oxide nanocrystals were conjugated with $\text{Co}_1\text{-Zn}_9$ NHPGC to form a high-capacity/high-rate $\text{SnO}_2@\text{NHPGC}$ anode. NHPGC served as a matrix with an exquisite



Fig. 4 The structural and electrochemical characterization of $\text{SnO}_2\text{@NHPGC}$ anode. (a) TEM and SEM (inset) images of $\text{SnO}_2\text{@NHPGC}$. (b) HRTEM and (c) HAADF-STEM images of SnO_2 nanocrystals grown on NHPGC. Inset images in (b) show the SAED patterns for the HRTEM image (upper right) and lattice spacing of SnO_2 (lower right). (d) XRD patterns and (e) deconvoluted Sn 3d and (f) N 1s XPS spectra of $\text{SnO}_2\text{@NHPGC}$. (g) GCD curves at different current densities, (h) rate performances compared to NHPGC, and (i) cycling performance of $\text{SnO}_2\text{@NHPGC}$ anode.

pore structure and rich nitrogen species. The SEM and TEM images of Fig. 4a and Fig. S17 (ESI[†]) reveal that tin oxide nanocrystals (3–5 nm) were uniformly grown without agglomeration on the nitrogen-doped carbon sheets. Also, Fig. 4b shows that graphite layers and mesopores coexist with nanocrystals. The selected area electron diffraction (SAED) patterns (upper right inset of Fig. 4b) reveal the (110), (101), and (211) reflections of SnO_2 , while the lower right inset shows the lattice spacing of 0.33 nm for the (110) plane. $\text{SnO}_2\text{@NHPGC}$ showed a broad XRD patterns due to the ultrafine size of the SnO_2 nanocrystals (Fig. 4d). Besides, the deconvoluted Sn 3d spectra (Fig. 4e) show two sets of peaks. The peaks at 487.1 and 495.5 eV are associated with Sn^{4+} and the others at 487.7 and 495.9 eV correspond to Sn–N bonding.³² In the XPS N 1s spectra in Fig. 4f, the main peaks of pyridinic N, pyrrolic N, and graphitic N are observed together with the Sn–N bond at

400.7 eV,³³ indicating the obvious interaction between Sn and NHPGC after the embedding of SnO_2 nanocrystals. Also, TGA, as shown in Fig. S18 (ESI[†]), revealed the presence of 33.7 wt% SnO_2 in $\text{SnO}_2\text{@NHPGC}$. Fig. S19 (ESI[†]) shows the CV curves of the $\text{SnO}_2\text{@NHPGC}$ anode in the initial cycles between 0.01–3.0 V (vs. Li/Li^+) at a scan rate of 0.2 mV s^{-1} . The strong reduction peak at around 1 V in the first cycle corresponds to the conversion reaction of SnO_2 to Sn, thereby resulting in the formation of solid-electrolyte interphase (SEI) layers.³⁴ The peak at 0.1 V is attributed to the alloying reaction of Sn, forming Li_xSn , and Li intercalation in NHPGC.³⁵ The oxidation peaks at 0.5 and 1.2 V are assigned to the dealloying of Li_xSn and the conversion reactions of Sn to SnO_2 , respectively. In the second and third cycles, the cathodic and anodic peaks in the CV curves almost overlapped, indicating the high reversibility of $\text{SnO}_2\text{@NHPGC}$. Fig. 4g and h indicate the GCD curves of

SnO₂@NHPGC and its rate performance compared with Co₁-Zn₉ NHPGC at various current densities (Fig. S20, ESI†). The highest specific capacity of 1107 mA h g⁻¹ was obtained at a current density of 0.1 A g⁻¹. In addition, the high specific capacity of 472 mA h g⁻¹ is achieved even at a 100-fold faster charging rate (10 A g⁻¹). Although NHPGC also exhibited the high specific capacity of 883 mA h g⁻¹ at 0.1 A g⁻¹ due to its nitrogen species and defects serving as extra active sites, its specific capacity at fast charging rate of 10 A g⁻¹ was only 174 mA h g⁻¹. Fig. 4i presents the cycling performance of SnO₂@NHPGC at 2 A g⁻¹. After the initial 5 cycles at 0.1 A g⁻¹, stable SEI layers were formed and SnO₂@NHPGC showed excellent cycle stability, retaining a specific capacity of 787 mA h g⁻¹ (99% retention in the 6th cycle) after 500 cycles.

We also analyzed the reaction kinetics of the anode from the CV curves at various scan rates from 0.2 to 1 mV s⁻¹ (Fig. 5a) using the power-law relationship, as follows:³⁶

$$i = a\nu^b \quad (1)$$

where i is the peak current, ν is the scan rate, and a and b are constants. The b value can be calculated from the slope of the

$\log(i)$ vs. $\log(\nu)$ plot, where a diffusion-controlled process is dominant for $b = 0.5$, while the capacitive reaction is dominant for $b = 1$. Meanwhile, the b values of 0.79 for the cathodic peak and 0.78 for the anodic peak (inset of Fig. 5a) show that both diffusion-controlled and surface-capacitive behaviors contribute to the lithium storage reactions. The capacitive contribution of SnO₂@NHPGC was also calculated using the current separation method³⁷ described by the following equation

$$i(V) = k_1\nu + k_2\nu^{1/2} \quad (2)$$

where $i(V)$ is the current at a given potential (V), ν is the scan rate, and k_1 and k_2 are constant values corresponding to the capacitive and diffusion-controlled reactions, respectively. Fig. 5b shows that SnO₂@NHPGC gives a high capacitive contribution of 71.1% to the total capacity at 1 mV s⁻¹. Fig. S21 (ESI†) further reveals that SnO₂@NHPGC led to about 20% higher capacitive contribution at the same scan rate than Co₁-Zn₉ NHPGC, thereby implying that the higher capacity and rate capability of SnO₂@NHPGC arise from the enhanced surface-capacitive reactions of the SnO₂ nanocrystals. To further analyze the reaction kinetics, the diffusion coefficient



Fig. 5 The electrochemical energy storage mechanism of SnO₂@NHPGC anode. (a) CV curves of SnO₂@NHPGC at scan rates ranging from 0.2 to 1 mV s⁻¹ and (b) the capacitive contribution at 1 mV s⁻¹. The inset in (a) indicates $\log(i)$ vs. $\log(\nu)$ plot at each anodic and cathodic peak. (c) The Li diffusion coefficient of SnO₂@NHPGC and NHPGC. (d) Operando XRD data during the discharge/charge cycle at 50 mA g⁻¹ and (e) corresponding TEM and STEM (inset) images with atomic structure of SnO₂ nanocrystals (~3 nm) and rescaled subnanoparticles (fragments less than 1 nm) before and after the discharge/charge cycle.

of Li ions (D_{Li}) was obtained by galvanostatic intermittent titration technique (GITT) measurements (Fig. 5c and Fig.

S22, ESI†). The D_{Li} of $\text{SnO}_2\text{@NHPGC}$ with a W-type curve by the phase transitions³⁸ is higher than that of NHPGC over the

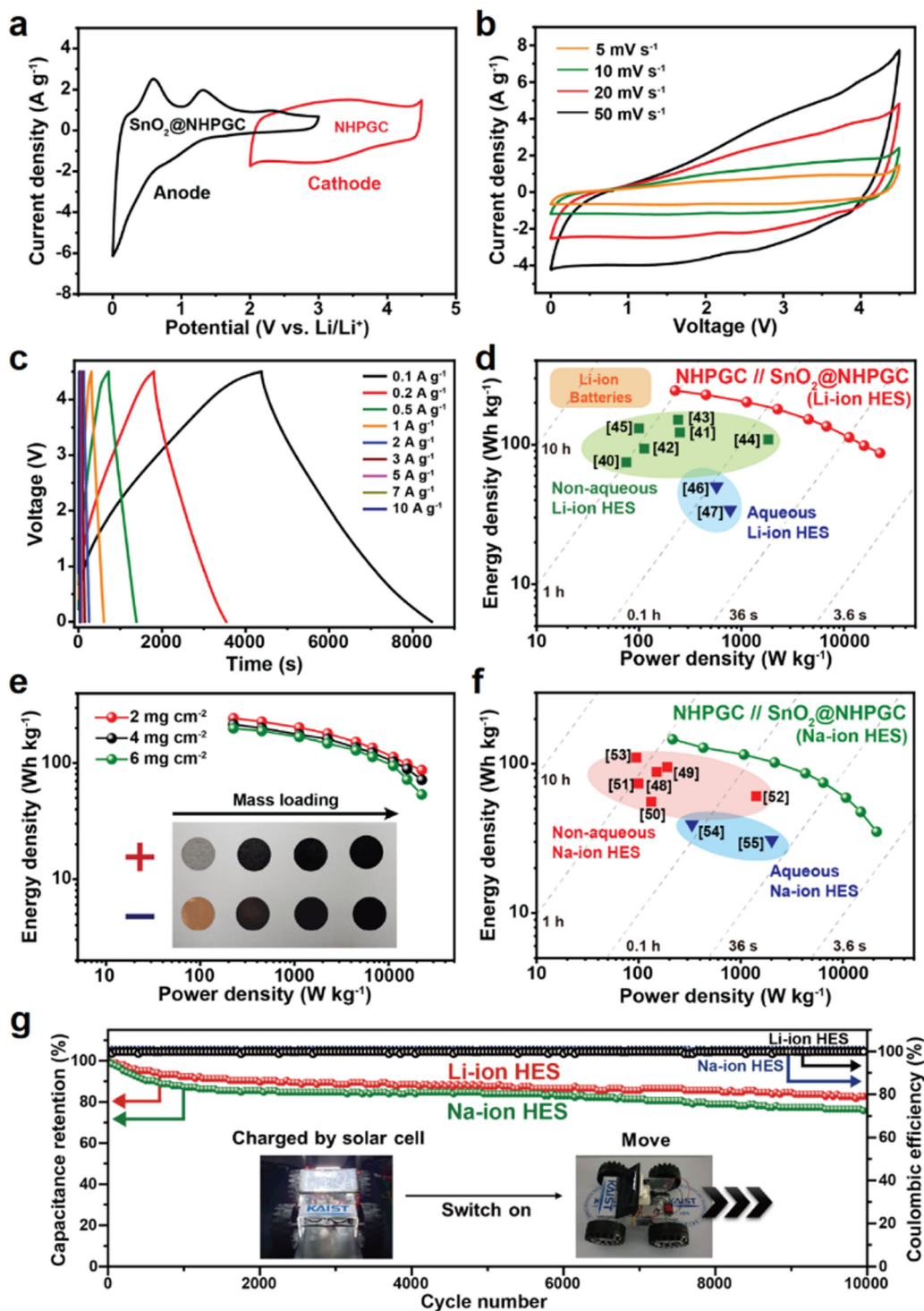


Fig. 6 Electrochemical performances of the NHPGC//SnO₂@NHPGC hybrid energy storage (HES) full cell. (a) CV curves of NHPGC cathode and SnO₂@NHPGC anode in the half-cell configuration. (b) CV curves at various scan rates and (c) GCD profiles of NHPGC//SnO₂@NHPGC Li-ion HES at various current densities. (d) Ragone plots compared with other reported non-aqueous and aqueous Li-ion HES and commercial Li-ion batteries. (e) Ragone plot of Li-ion HES with different mass loadings. (f) The Ragone plot of Na-ion HES with previously reported non-aqueous and aqueous Na-ion HES. (g) The cycling stability and coulombic efficiencies for NHPGC//SnO₂@NHPGC HES cells, where the inset image reveals a mini electric car with multiple full cells charged from a photovoltaic charging module.

whole voltage range and determined to be $8.01 \times 10^{-10} \text{ cm}^2 \text{ s}^{-1}$ in the full-discharge state (around 0.08 V), which is about 10-fold larger than that ($7.74 \times 10^{-11} \text{ cm}^2 \text{ s}^{-1}$) of NHPGC. Moreover, to determine the structural and morphological changes in the SnO_2 nanocrystals over the charge-discharge cycles, *operando* XRD measurements were conducted at a current density of 50 mA g^{-1} (Fig. 5d). The SnO_2 (101) peak at 34° exhibited a shift toward lower angles and peak broadening, indicating the lattice expansion and fragmentation of the SnO_2 crystals during Li-ion insertion, respectively. The crystallinity of SnO_2 completely disappeared as the discharge voltage passed through the first plateau ($\sim 0.7 \text{ V}$ vs. Li/Li^+), in which the conversion reaction occurred. Also, it showed no crystallinity even after being completely discharged to 0 V and charged to the initial voltage. The morphological transformations of the SnO_2 nanocrystals were also observed. Fig. 5e displays the STEM-HAADF images of $\text{SnO}_2\text{@NHPGC}$ before and after the discharge/charge cycle. The SnO_2 nanocrystals were rescaled into fragments of subnanometer sizes. The size-reduced particles were more favorable for the surface-capacitive reaction with fast kinetics, and the robust physical matrix enabled stable cycling. Fig. S23 (ESI†) shows the galvanostatic cycling data at 100 mA g^{-1} as well as HAADF-STEM image and XPS N 1s spectra of $\text{SnO}_2\text{@NHPGC}$ collected after the cycling test. No aggregation of SnO_2 was observed and Sn-N bonding was preserved after long-term cycling. The fast kinetics of the fragmented SnO_2 and the presence of the Sn-N bond could effectively prevent coarsening, leading to long-term cycling stability. Subsequently, to verify the excellent performance and compatibility of $\text{SnO}_2\text{@NHPGC}$ as a high-rate anode, its sodium-ion storage properties were also investigated (Fig. S24, ESI†). A maximum specific capacity of 358 mA h g^{-1} was achieved at 0.1 A g^{-1} with a high specific capacity of 125 mA h g^{-1} at 5 A g^{-1} . The surface-capacitive reaction contributed to 70.1%, and thus comparable to that for lithium storage. Considering that sodium ions have slower diffusion kinetics and lower reactivity due to their larger ionic radius than lithium ions,³⁹ it is notable that conjugating ultrafine SnO_2 in NHPGC enables fast and efficient surface-capacitive reactions. Fig. S24d (ESI†) also shows the cycling performance of $\text{SnO}_2\text{@NHPGC}$ at 2 A g^{-1} , and the specific capacity was maintained even after 2500 cycles.

The NHPGC ($\text{Co}_1\text{-Zn}_9$ NHPGC) cathode and $\text{SnO}_2\text{@NHPGC}$ anode were also assembled into full cells for Li-ion HES and Na-ion HES. Fig. 6a shows the CV curves for the cathode and anode, where PF_6^- anions and Li^+ cations are stored, respectively. To optimize the performance of the Li-ion HES, the energy density vs. power density of the HES was measured depending on the mass ratio of cathode to anode (Fig. S25, ESI†), and the optimal mass ratio of NHPGC to $\text{SnO}_2\text{@NHPGC}$ was determined to be 2.5:1. The Li-ion HES had a voltage window of 0–4.5 V together with a quasi-rectangular shape CV curve (Fig. 6b) and quasi-linear profiles in its GCD curves at various currents (Fig. 6c). As shown in the Ragone plot in Fig. 6d, the NHPGC// $\text{SnO}_2\text{@NHPGC}$ Li-ion HES achieved the maximum energy density of $244.5 \text{ W h kg}^{-1}$ at a power density of 225 W kg^{-1} together with the high energy density

of 87.1 W h kg^{-1} even at an extremely high power density of $22\,500 \text{ W kg}^{-1}$. This supports that the energy density of NHPGC// $\text{SnO}_2\text{@NHPGC}$ is superior to that of other non-aqueous Li-ion HES^{40–45} and aqueous Li-ion HES^{46,47} reported to date, as summarized in Table S5 (ESI†), and also comparable to that of a commercial LIB, while its power density outperforms that of a battery by about 100 fold. Besides, a high-mass loading test was performed by increasing the loading mass from 2 to 6 mg cm^{-2} (Fig. 6e). The maximum energy density was determined to be 215.87 and $201.06 \text{ W h kg}^{-1}$ in 4 and 6 mg cm^{-2} , respectively. It is notable that more than 80% of the energy density was maintained even at the three-fold higher mass loading. Also, NHPGC// $\text{SnO}_2\text{@NHPGC}$ Na-ion HES was fabricated with a 2:1 mass ratio for the cathode and anode. The CV and GCD curves in the range of 0–4.3 V show quasi-rectangular and quasi-linear shapes (Fig. S26, ESI†), respectively. The Ragone plot in Fig. 6f indicates that NHPGC// $\text{SnO}_2\text{@NHPGC}$ Na-ion HES achieved a high energy density of up to $146.1 \text{ W h kg}^{-1}$ as well as high power density of up to $21\,500 \text{ W kg}^{-1}$. The maximum energy density of NHPGC// $\text{SnO}_2\text{@NHPGC}$ Na-ion HES exceeds that of other non-aqueous Na-ion HES^{48–53} and aqueous Na-ion HES^{54,55} (Table S6, ESI†). Fig. 6g further shows that the Li-ion HES and Na-ion HES attained $\sim 100\%$ coulombic efficiency over 10 000 cycles. Additionally, the inset in Fig. 6g demonstrates that a mini electric car equipped with the series of NHPGC// $\text{SnO}_2\text{@NHPGC}$ Li-ion HES could run through ultrafast direct recharge from a photovoltaic module (Movie S1, ESI†).

Conclusions

In summary, we fabricated new cathode and anode materials using Co-Zn mixed bimetallic MOFs. Firstly, the Co to Zn ratio in the MOF was controlled to realize the optimal hierarchical porosity, nitrogen doping, and graphitization. This led to the synthesis of the NHPGC cathode with abundant mesopores as rapid ion transport channels, rich micropores/nitrogen atoms as ion adsorption/pseudocapacitive reaction sites for high capacity, and graphitic channels for facile electron conduction. Subsequently, embedding tin oxide precursors in NHPGC resulted in the formation of an anode material. *Operando* X-ray diffraction supported that the subnanoparticles rescaled during cycling and were available for high capacity. They were also proven to alleviate the volume expansion/shrinkage without aggregation and facilitate fast kinetics during the ion insertion/extraction reactions. In addition, the presence of Sn-N bonds was observed to result in cycling stability. Moreover, the NHPGC cathode and $\text{SnO}_2\text{@NHPGC}$ anode were assembled to fabricate HES devices. They were demonstrated to exploit the advantages of capacitive and battery-type reactions, as exhibited by their exceptionally high energy density (up to $244.5 \text{ W h kg}^{-1}$ for Li and $146.1 \text{ W h kg}^{-1}$ for Na) and ultrahigh power density (up to $22\,500 \text{ W kg}^{-1}$ for ~ 93 C-rate for Li and $21\,500 \text{ W kg}^{-1}$ for ~ 147 C-rate for Na), which are superior to that of a typical battery by about 100 fold.

Consequently, a mini electric car equipped with multiple HES cells could run *via* fast charging from a photovoltaic module. Additionally, the HES exhibited $\sim 100\%$ coulombic efficiency over 10 000 cycles. Thus, this work supports that cathode and anode materials with rich active sites and high-rate transport networks are vital to develop high-performance energy storage systems for future technology.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This research was mainly supported by the National Research Foundation of Korea (2022M3H4A1A04096482, RS-2023-00229679) funded by the Ministry of Science and ICT.

Notes and references

- H. Sun, J. Zhu, D. Baumann, L. Peng, Y. Xu, I. Shakir, Y. Huang and X. Duan, *Nat. Rev. Mater.*, 2019, **4**, 45–60.
- P. Simon and Y. Gogotsi, *Nat. Mater.*, 2020, **19**, 1151–1163.
- M. Li, J. Lu, Z. Chen and K. Amine, *Adv. Mater.*, 2018, **30**, 1800561.
- T. Liu, Y. Zhang, Z. Jiang, X. Zeng, J. Ji, Z. Li, X. Gao, M. Sun, Z. Lin, M. Ling, J. Zheng and C. Liang, *Energy Environ. Sci.*, 2019, **12**, 1512–1533.
- C. Vaalma, D. Buchholz, M. Weil and S. Passerini, *Nat. Rev. Mater.*, 2018, **3**, 18013.
- L. Jin, C. Shen, A. Shellikeri, Q. Wu, J. Zheng, P. Andrei, J. G. Zhang and J. P. Zheng, *Energy Environ. Sci.*, 2020, **13**, 2341–2362.
- P. Han, G. Xu, X. Han, J. Zhao, X. Zhou and G. Cui, *Adv. Energy Mater.*, 2018, **8**, 1801243.
- B. Li, J. Zheng, H. Zhang, L. Jin, D. Yang, H. Lv, C. Shen, A. Shellikeri, Y. Zheng, R. Gong, J. P. Zheng and C. Zhang, *Adv. Mater.*, 2018, **30**, 1705670.
- J. Ding, W. Hu, E. Paek and D. Mitlin, *Chem. Rev.*, 2018, **118**, 6457–6498.
- P. Jezowski, O. Crosnier, E. Deunf, P. Poizot, F. Béguin and T. Brousse, *Nat. Mater.*, 2018, **17**, 167–173.
- Y. Zhang and S. J. Park, *Carbon*, 2017, **122**, 287–297.
- S. Ghosh, R. Santhosh, S. Jeniffer, V. Raghavan, G. Jacob, K. Nanaji, P. Kollu, S. K. Jeong and A. N. Grace, *Sci. Rep.*, 2019, **9**, 16315.
- F. Cheng, X. Yang, S. Zhang and W. Lu, *J. Power Sources*, 2020, **450**, 227678.
- S. Zhang, Y. Yu, M. Xie, C. Du, J. Chen, L. Wan and Y. Zhang, *Appl. Surf. Sci.*, 2022, **589**, 153011.
- M. Athanasiou, S. N. Yannopoulos and T. Ioannides, *Chem. Eng. J.*, 2022, **446**, 137191.
- F. Zhang, T. Liu, M. Li, M. Yu, Y. Luo, Y. Tong and Y. Li, *Nano Lett.*, 2017, **17**, 3097–3104.
- L. Borchardt, D. Leistenschneider, J. Haase and M. Dvoyashkin, *Adv. Energy Mater.*, 2018, **8**, 1800892.
- R. Yan, M. Antonietti and M. Oschatz, *Adv. Energy Mater.*, 2018, **8**, 1800026.
- Q. Wang, J. Yan and Z. Fan, *Energy Environ. Sci.*, 2016, **9**, 729–762.
- S. Shi, X. Zhou, W. Chen, M. Chen, T. Nguyen, X. Wang and W. Zhang, *RSC Adv.*, 2017, **7**, 44632–44638.
- W. Yang, X. Li, Y. Li, R. Zhu and H. Pang, *Adv. Mater.*, 2019, **31**, 1804740.
- H. M. Titi, M. Arhangelskis, A. D. Katsenis, C. Mottillo, G. Ayoub, J.-L. Do, A. M. Fidelli, R. D. Rogers and T. Friščić, *Chem. Mater.*, 2019, **31**, 4882–4888.
- S. Gadipelli, T. Zhao, S. A. Shevlin and Z. Guo, *Energy Environ. Sci.*, 2016, **9**, 1661–1667.
- M. Sharma, S. Rani, D. K. Pathak, R. Bhatia, R. Kumar and I. Sameera, *Carbon*, 2021, **184**, 437–444.
- S. Claramunt, A. Varea, D. López-Díaz, M. M. Velázquez, A. Cornet and A. Cirera, *J. Phys. Chem. C*, 2015, **119**, 10123–10129.
- L. F. Chen, Y. Lu, L. Yu and X. W. Lou, *Energy Environ. Sci.*, 2017, **10**, 1777–1783.
- F. Zheng, Y. Yang and Q. Chen, *Nat. Commun.*, 2014, **5**, 5261.
- J. Tang, R. R. Salunkhe, H. Zhang, V. Malgras, T. Ahamad, S. M. Alshehri, N. Kobayashi, S. Tominaka, Y. Ide, J. H. Kim and Y. Yamauchi, *Sci. Rep.*, 2016, **6**, 30295.
- F. Sun, X. Liu, H. Bin Wu, L. Wang, J. Gao, H. Li and Y. Lu, *Nano Lett.*, 2018, **18**, 3368–3376.
- B. A. Mei, O. Munteshari, J. Lau, B. Dunn and L. Pilon, *J. Phys. Chem. C*, 2018, **122**, 194–206.
- A. Eftekhari, *ACS Sustainable Chem. Eng.*, 2019, **7**, 3692–3701.
- H. Guo Wang, Q. Wu, Y. Wang, X. Wang, L. Wu, S. Song and H. Zhang, *Adv. Energy Mater.*, 2019, **9**, 1802993.
- Z. Zhang, J. Huang, M. Zhang, Q. Yuan and B. Dong, *Appl. Catal., B*, 2015, **163**, 298–305.
- W. Ai, Z. Huang, L. Wu, Z. Du, C. Zou, Z. He, R. Shahbazian-Yassar, W. Huang and T. Yu, *Energy Storage Mater.*, 2018, **14**, 169–178.
- Y. Guo, X. Zeng, Y. Zhang, Z. Dai, H. Fan, Y. Huang, W. Zhang, H. Zhang, J. Lu, F. Huo and Q. Yan, *ACS Appl. Mater. Interfaces*, 2017, **9**, 17172–17177.
- S. Wang, L. Li, W. He, Y. Shao, Y. Li, Y. Wu and X. Hao, *Adv. Funct. Mater.*, 2020, **30**, 2000350.
- J. B. Cook, H. S. Kim, Y. Yan, J. S. Ko, S. Robbennolt, B. Dunn and S. H. Tolbert, *Adv. Energy Mater.*, 2016, **6**, 1501937.
- Y. Liu, C. Hu, L. Chen, Y. Hu, H. Jiang and C. Li, *J. Energy Chem.*, 2022, **69**, 450–455.
- D. Dixon, M. Ávila, H. Ehrenberg and A. Bhaskar, *ACS Omega*, 2019, **4**, 9731–9738.
- C. Sun, X. Zhang, C. Li, K. Wang, X. Sun and Y. Ma, *Energy Storage Mater.*, 2020, **24**, 160–166.
- W. Yan, J. Su, Z. M. Yang, S. Lv, Z. Jin and J. L. Zuo, *Small*, 2021, **17**, 2005209.
- R. Bi, N. Xu, H. Ren, N. Yang, Y. Sun, A. Cao, R. Yu and D. Wang, *Angew. Chem.*, 2020, **132**, 4895–4898.
- Y. An, T. Liu, C. Li, X. Zhang, T. Hu, X. Sun, K. Wang, C. Wang and Y. Ma, *J. Mater. Chem. A*, 2021, **9**, 15654–15664.

- 44 G. Li, Z. Yin, H. Guo, Z. Wang, G. Yan, Z. Yang, Y. Liu, X. Ji and J. Wang, *Adv. Energy Mater.*, 2019, **9**, 1802878.
- 45 S. Tao, R. Momen, Z. Luo, Y. Zhu, X. Xiao, Z. Cao, D. Xiong, W. Deng, Y. Liu, H. Hou, G. Zou and X. Ji, *Small*, 2023, **19**, 2207975.
- 46 C. Li, W. Wu, S. Zhang, L. He, Y. Zhu, J. Wang, L. Fu, Y. Chen, Y. Wu and W. Huang, *J. Mater. Chem. A*, 2019, **7**, 4110–4118.
- 47 X. Li, H. Wu, A. M. Elshahawy, L. Wang, S. J. Pennycook, C. Guan and J. Wang, *Adv. Funct. Mater.*, 2018, **28**, 1800036.
- 48 S. Li, J. Chen, X. Gong, J. Wang and P. S. Lee, *Small*, 2018, **14**, 1804035.
- 49 R. Yan, E. Josef, H. Huang, K. Leus, M. Niederberger, J. P. Hofmann, R. Walczak, M. Antonietti and M. Oschatz, *Adv. Funct. Mater.*, 2019, **29**, 1902858.
- 50 M. L. Divya, S. Jayaraman, Y. S. Lee and V. Aravindan, *Chem. Eng. J.*, 2021, **426**, 130892.
- 51 X. Xiao, X. Duan, Z. Song, X. Deng, W. Deng, H. Hou, R. Zheng, G. Zou and X. Ji, *Adv. Funct. Mater.*, 2022, **32**, 2110476.
- 52 X. Liu, G. A. Elia, B. Qin, H. Zhang, P. Ruschhaupt, S. Fang, A. Varzi and S. Passerini, *ACS Energy Lett.*, 2019, **4**, 2675–2682.
- 53 Y. Song, X. Sun, L. Li, C. Zhang and F. Yin, *Carbon*, 2023, **204**, 219–230.
- 54 K. Krishnamoorthy, P. Pazhamalai, S. Sahoo, J. H. Lim, K. H. Choi and S. J. Kim, *ChemElectroChem*, 2017, **4**, 3302–3308.
- 55 E. B. T. H. Tanaya Das, T. Maiyalagan and N. Das, *J. Alloys Compd.*, 2023, **931**, 167501.