



Cite this: *CrystEngComm*, 2015, 17, 6930

Initial reaction steps during flame synthesis of iron-oxide nanoparticles

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Premixed, laminar $H_2/O_2/Ar$ and $CH_4/O_2/N_2$ low-pressure flat flames doped with iron pentacarbonyl ($Fe(CO)_5$) were used to investigate the initial steps towards the formation of iron-oxide nanoparticles. The particles were extracted from the flame using a molecular beam sampling probe and the mass flow rate of condensed material was measured by a quartz crystal microbalance (QCM). It was observed that particles are already formed on the cold side of the flame, and vanish quickly once they pass through the flame front. To understand the process and assess the perturbations caused by the sampling probe, spatially resolved laser-based measurements of temperature, Fe and FeO concentration as well as molecular-beam sampling with particle mass spectrometry (PMS) were carried out. Numerical flow simulations of the synthesis flames, the reactor, and the sampling were performed and the simulations confirmed the experimental findings of very early particle formation. The detailed knowledge of the perturbation caused by invasive probing enabled further insight into the iron-oxide nanoparticle formation mechanism. From the results it is concluded that neither Fe atoms nor FeO molecules belong to the growth species of iron-oxide nanoparticles from flame synthesis.

Received 4th March 2015,
Accepted 28th April 2015

DOI: 10.1039/c5ce00456j

www.rsc.org/crystengcomm

Introduction

While micro-scale iron oxides in their different polymorph forms are widely used as red and brown pigments, iron-oxide nanoparticles have a wide range of advanced applications ranging from supercapacitors¹ and lithium ion batteries,² electromagnetic wave absorption³ to magnetic fluids, catalysis, biotechnology/biomedicine, magnetic resonance imaging, data storage, and environmental remediation.⁴ Wet-phase as well as gas-phase synthesis methods have been shown to manufacture iron oxides with specific properties in respect of the applications mentioned. Combustion synthesis provides an easy way to generate ultra-clean nanoparticles with tunable properties in scalable flow processes. By varying the flame conditions, a wide range of compositions and crystal structures can be realized including hematite ($\alpha\text{-Fe}_2\text{O}_3$) maghemite ($\gamma\text{-Fe}_2\text{O}_3$), magnetite (Fe_3O_4), and wustite (FeO).^{5–7} Strobel

*et al.*⁷ studied the spray-flame synthesis of iron oxides and found that both the equivalence ratio and the choice of precursor have an effect on the iron-oxide formation altering the particles between maghemite, magnetite and wustite. Buyukhatipoglu *et al.*⁶ synthesized hematite by increasing the flame temperature of their non-premixed flame.

Despite the fact that many groups worldwide work on gas-phase synthesis of iron oxides, the initial steps taking place during particle formation and growth are only rudimentarily understood. For designing scalable combustion synthesis processes that reproducibly generate materials with well-defined properties, the individual processes of gas-phase reactions, interactions of intermediate species with combustion, particle nucleation, and growth must be understood in detail.

A frequently used precursor for production of iron and iron oxides is iron pentacarbonyl ($Fe(CO)_5$) due to its purity and relatively high vapor pressure. $Fe(CO)_5$ as an additive in flames has been the object of investigations since the 1920s, when it was applied as an anti-knock agent for fuels used in internal combustion engines. It was observed that nearly any addition of $Fe(CO)_5$ strongly affects the flame's reaction kinetics. A good overview of recent publications on iron-containing compounds in flames was given by Wlokas *et al.*⁸ The decomposition kinetics⁹ of $Fe(CO)_5$ and the formation of

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small clusters¹⁰ have been studied in shock tubes to provide input for modeling of the initial $\text{Fe}(\text{CO})_5$ pyrolysis and iron cluster formation.

Premixed low-pressure flat flames are suitable to investigate nanoparticle nucleation and growth where species concentrations and particle size can be measured as a function of the height above burner (HAB), while information about growth kinetics is available from a combination of measurements and simulations of the (ideally one-dimensional) flow.¹¹

This paper discusses methods to characterize the initial steps towards particle formation by taking the example of iron-oxide nanoparticle synthesis from $\text{Fe}(\text{CO})_5$. Two reactor systems and multiple measurement techniques are used to gather as much information as possible for the validation of fluid dynamics simulation and particle precursor kinetics. The Duisburg reactor (DU-R) was used to measure laser-induced fluorescence (LIF) of iron in combination with NO-LIF thermometry, particle mass spectrometry (PMS) and quartz crystal microbalance (QCM) measurements to determine iron atom concentration and temperature fields, particle size distribution, and aerosol mass loading, respectively, in a low-pressure flat flame. Besides for additional PMS and QCM measurements, the Tel Aviv reactor (TA-R) was used to measure temperature by OH-LIF and the concentration of FeO in the presence of particles using intra-cavity laser absorption spectroscopy (ICLAS). Experimental results are compared with simulations of fluid dynamics and species reactions covering the pyrolysis of $\text{Fe}(\text{CO})_5$, the formation of iron clusters, the interaction of iron-containing species with the flame radicals, and the formation of iron-oxide monomers.

Experimental

Iron-oxide nanoparticles are synthesized through the decomposition of $\text{Fe}(\text{CO})_5$ in almost one-dimensional, premixed, low-pressure flat flames of either H_2/O_2 diluted by argon (DU-R) or CH_4/O_2 diluted by N_2 (TA-R). First experiments investigating iron-oxide formation from $\text{Fe}(\text{CO})_5$ trace back to PMS measurements conducted by Janzen *et al.*,⁵ and TEM images of typical particle size distributions as well as particle and agglomerate morphology are presented there. A few years later, Hecht *et al.*¹² used Fe-LIF measurements to quantify the iron atom concentration downstream the burner head. In contrast to the previous investigations with a horizontal flow direction leading to unwanted convection, the orientation of the Duisburg reactor is now bottom-up following the recommendations of Weise *et al.*¹³ to avoid buoyancy effects. The main reactor chamber has a diameter of 100 mm with four windows enabling optical access. The water-cooled burner plate has a diameter of 36 mm. The fresh gas, constituting of 400 sccm H_2 , 400 sccm O_2 , and 600 sccm Ar is fed into the burner through a porous metal plate. The reactor used in Tel Aviv uses a top-to-bottom flame, stabilized on a McKenna burner¹⁴ having a 60 mm porous metal matrix.

Properties of the flame-made materials in terms of size and the total amount of particles in the aerosol are determined in both reactors *via* molecular beam sampling (Fig. 1). At variable height above burner (HAB), the post-flame gas is sampled *via* a nozzle/skimmer setup and expands into the vacuum thus forming a particle-laden molecular beam.

The decomposition of the precursor and its influence on the flame chemistry can be studied by varying the distance of the burner head relative to the nozzle position. By replacing parts of the argon flow with a flow of $\text{Fe}(\text{CO})_5$ diluted in argon, the precursor concentration is varied between 0 and 200 ppm for the DU-R experiments. In the Tel Aviv reactor, precursor concentrations of 20–920 ppm are reached by adding 1–51 sccm of a mixture of $\text{Fe}(\text{CO})_5$ diluted in nitrogen to the flame gases.

In both reactors, particles within the gas are then either collected on a quartz-crystal microbalance (QCM)¹⁵ to study the deposition rate and thus the (relative) mass concentration of all condensable matter in the extracted gas, or they are measured with respect to their size distribution in a particle mass spectrometer.⁵ The PMS takes advantage of the fact that a significant fraction of the particles is singly charged. When



Fig. 1 Arrangement for molecular-beam measurements in flat flames consisting of a nozzle/skimmer combination to form a molecular beam, the PMS with deflection capacitor, velocity measurement and Faraday cup detector, and the quartz-crystal microbalance (QCM). In the DU-R, the flow is bottom-to-top, in the TA-R top-to-bottom.



passing a variable electric field, the particles get deflected according to their kinetic energy. Due to the narrow velocity distribution of the particles in the molecular beam the particle mass can be determined. With scanning the deflection voltage, the various particle sizes are subsequently swept across a Faraday cup charge detector and particle-size distributions are recorded.

In the absence of an electric field, all particles carried by the molecular beam hit the gold-coated crystal of the QCM and the mass of the deposited material is determined from its resonance frequency that shifts proportionally to the deposited mass. For each $\text{Fe}(\text{CO})_5$ concentration and measurement position, the resonance frequency of the quartz crystal is measured for several seconds. The slope of the frequency *versus* time is proportional to the mass deposition rate.

In parallel to PMS and QCM measurements, laser-based optical diagnostics are used to determine the spatial distribution of iron atoms (DU-R) and FeO molecules (TA-R) in the reactor chamber downstream the burner head. In addition, multiline laser-induced fluorescence (LIF) of NO (DU-R)¹⁶ and multiline OH-LIF (TA-R)¹⁷ are used for non-intrusive measurement of the gas temperature fields.

Intra-cavity laser absorption spectroscopy (ICLAS, *cf.* Fig. 2) is a method in which absorbing species are placed inside the cavity of a broadband laser. Due to the positive feedback mechanism in lasers, even minute quantities of a narrow-line absorber will produce holes in the spectrum where the laser output is partially quenched. The laser consists of a dye jet inside an astigmatically-compensated three-mirror folded cavity formed by M1, M2, and OC (output coupler). The central wavelength of this broadband laser source can be tuned by introducing a thin pellicle beam splitter (PBS) inside the cavity. The laser generation time t_g in the ICLAS is the time interval between the beginning of the laser generation and the sampling, which is controlled with the aid of two acousto-optic modulators (AOM1 and AOM2). The spectral output is analyzed with a high-resolution

spectrograph. ICLAS is not sensitive to the broadband absorption by the nanoparticles, thus allowing monitoring FeO in a particle-laden environment.

The experimental conditions of both flame reactors are summarized in Table 1. The flames burn parallel to the gravitational axis to reduce buoyancy effects. To spatially extend the reaction zone, the pressure is kept at 30 mbar (DU-R) and 40 mbar (TA-R).

Modeling

Reaction mechanism

For a detailed description of the combustion process, the addition of the iron-oxide precursor must be taken into account as the presence of iron atoms strongly influences the flame chemistry. In lean conditions at low pressures, a flame-promoting effect is observed with an increased heat release from the flame.¹⁸ To capture these effects, the main reaction paths of flame radical and metal species interaction must be included in the reaction mechanism. Recently, Feroughi *et al.*¹⁹ developed a sub-mechanism of $\text{Fe}(\text{CO})_5$ reactions based on the mechanisms proposed by Wen *et al.*⁹ and Wlokas *et al.*⁸ This sub-mechanism covers the pyrolysis of $\text{Fe}(\text{CO})_5$, formation of initial iron clusters, the interaction of iron-containing species with the flame radicals, and the formation of iron-oxide monomers.

For investigation of the Duisburg reactor ($\text{H}_2/\text{O}_2/\text{Ar}$ flame), the iron sub-mechanism is merged with the C1 mechanism by Li *et al.*²⁰ and contained 50 reacting species and 227 reactions. The reduced, skeletal mechanism employed for the CFD simulations is derived using a genetic algorithm method proposed by Sikalo *et al.*²¹ and contains 40 species and 66 reactions. The reduced mechanism is validated for laminar flame speeds, adiabatic flame temperatures, total iron-cluster mole fractions, and the molar fraction of iron oxide.

For investigation of the TA-R flame ($\text{CH}_4/\text{O}_2/\text{N}_2$), the iron sub-mechanism is merged with the GRI 3.0 mechanism.²² For the 2D simulations, a skeletal mechanism was employed where the CH_4/O_2 branch was described by the DRM-19 mechanism,²³ treating N_2 as an inert species. The final skeletal mechanism contained 50 species and 140 reactions.

Simulation

The reacting flow is described by the conservation equations for mass, momentum, energy, and species. The mixture-averaged model for the diffusion of individual species properties is implemented into this framework due to the satisfactory accuracy and low computational effort. The laminar viscosity of the mixture is calculated from the equation developed by Wilke.²⁴ The thermal diffusivity was considered as a fraction of thermal conductivity and heat capacity at constant pressure. The thermal conductivity was calculated following the equation introduced by Mathur *et al.*,²⁵ and the heat capacity at constant pressure was treated in a mass-fraction-averaged formulation. The simulation framework is based on the open-source CFD software OpenFOAM.²⁶ The



Fig. 2 Setup for ICLAS measurements in a nanoparticle flame reactor. The pump laser beam (frequency-doubled output of a Nd:YAG laser) is focused on the dye jet by mirror M3. The homebuilt dye laser cavity is formed by mirrors M1, M2, and OC (output coupler). AOM1 and AOM2 are acousto-optic modulators. CCD is a charge coupled device and PBS is a pellicle beam splitter.



Table 1 Experimental conditions for the flame reactors operated in Duisburg and Tel Aviv

	Duisburg reactor (DU-R)	Tel Aviv reactor (TA-R)
Flow rates/sccm	400 H ₂ , 400 O ₂ 600 Fe(CO) ₅ in Ar	450 CH ₄ , 900 O ₂ 1–51 Fe(CO) ₅ in N ₂
Concentration Fe(CO) ₅	0–200 ppm	20–920 ppm
Pressure	30 mbar	40 mbar
Orientation of the flame	Bottom to top	Top to bottom
Matrix diameter	36 mm	60 mm
Sampling nozzle/material	BeamDynamics model 2 0.5 mm orifice/nickel	Homemade 0.5 mm orifice/stainless steel
Applied measurements	PMS, QCM, Fe-LIF, multiline NO-LIF	PMS, QCM, FeO-ICLAS, multiline OH-LIF

model extensions and numerical methods are described in detail by Deng *et al.*²⁷

The CFD simulations are computationally very expensive and are therefore usually performed using a reduced, skeletal reaction mechanism. The error introduced by such reduced mechanisms mostly affects the resulting species concentrations while the velocity and temperature fields are predicted with high reliability. We hence used a combined two-step approach: We simulated the reactor in two dimensions with reduced chemistry using OpenFoam and corrected the results with detailed chemistry calculations from 1D simulations along a stream line²⁷ using the open-source reaction kinetics software Cantera.²⁸

A detailed simulation usually requires considerations of all geometric features. Here, a quasi-2D rotationally-symmetric computational domain was found to be sufficient to capture the influence caused by the metal housing of the reactor and the sampling probe for both experiments. However, there were some essential differences in the experiments which required separate sets of simulations to account for the deviation from one dimensionality of the perturbed flat flames. The computational domain of the Duisburg reactor is shown

in Fig. 3 in a “to scale” sketch of the computational domain on the right side and a photo of the reactor including the burner and the probing nozzle on the left side. To capture the perturbations caused by the probing nozzle, simulations were carried out for five burner-probe distances at 2, 4, 6, 8, and 10 mm. The probe was assumed to be adiabatic²⁷ while the outer boundary was isothermal at $T = 300$ K mimicking the heat losses through the reactor housing.

A similar computational domain was chosen for the Tel Aviv reactor, where the distance from the burner axis to the reactor walls is much larger. However, the radial extent of the computational domain is smaller than the reactor diameter and thus an inlet-outlet boundary condition was applied allowing inflow of cooled-down gases into the domain.

Results

The intention of the investigations presented here is the characterization of the initial particle formation steps. Simple models describe particle formation in the gas phase by precursor decomposition, formation of condensable species and nucleation followed by coalescence and growth. However, gas-phase chemistry and particle formation is much more complex. Based on detailed physico-chemical characterization in combination with modeling, we were able to develop a comprehensive insight into the initial steps towards the formation of iron oxide.

Flame perturbation

It is expected that the probing nozzle for PMS and QCM measurements perturbs the flow field and therefore influences the local species concentration, *e.g.*, the iron atom concentration distribution. Therefore, the fluid dynamics as well as the species concentration and the temperature profile in the Duisburg reactor were simulated for several probe positions and compared with experimental data.

The simulated and measured temperature fields of the perturbed flame with the sampling nozzle located at 8 mm HAB are shown in Fig. 4. Despite the fact that the temperature fields between the burner and the sampling nozzle look very similar, measurement and simulation do not match very well in their absolute values. However, both images show that the temperature field is only slightly affected by the probe – due to the adiabatic boundary condition in the simulation and the small mass of the probe. Thus, mainly aerodynamic

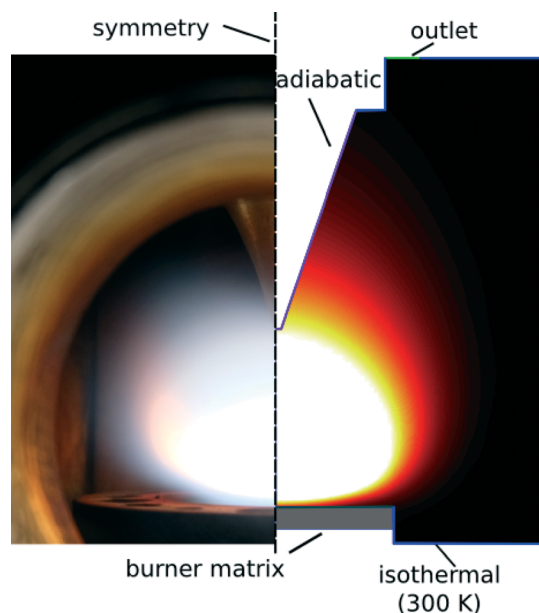


Fig. 3 The burner-probe configuration in the Duisburg reactor (left: photo) and the corresponding computational geometry (right).





Fig. 4 Calculated temperature field for the DU-R flame perturbed by the sampling nozzle doped with 200 ppm $\text{Fe}(\text{CO})_5$ (left) and comparison with multiline NO-LIF temperature measurements (right). The color coding for the temperature for both images is identical, the burner-probe distance is 8 mm.

effects (suction into the probe) will be the main source of perturbation in the experiment, while the simulation suffers from uncertainties in the boundary conditions.

$\text{Fe}(\text{CO})_5$ as precursor has limited thermal stability and decomposes quickly into iron atoms and CO ,²⁹ which makes it very sensitive to variations of the experimental conditions. Therefore, the spatial distribution of iron atoms was measured in the vicinity of the burner head by Fe-LIF imaging using laser excitation around 225.15 nm. As the probing nozzle for PMS and QCM measurements perturbs the fluid field and therefore the local iron atom concentration, LIF measurements were taken with burner-probe distances of 5, 7, and 9 mm. Due to geometric constraints, the first two millimeters next to the burner head are not accessible by the laser sheet.

An example for the strong perturbation of the flame by the probe is shown for a position of 5 mm HAB in Fig. 5. The



Fig. 5 Simulated iron atom concentration field for the DU-R flame perturbed with the sampling probe at HAB = 5 mm with 200 ppm $\text{Fe}(\text{CO})_5$ (left) and comparison with Fe-LIF measurements (right).

large orifice diameter causes a large zone of flow acceleration, leading to a significant reduction of iron atoms directly in front of the orifice.

This effect is reduced with increasing HAB as shown in Fig. 6. It is obvious, that with burner/nozzle distances of 5 and 7 mm the suction of reaction gas with the PMS nozzle located in the center of the burner head (compare Fig. 1) substantially influences the iron concentration profile while it is almost unaffected at larger distance.

Flame temperature

The addition of iron significantly influences the combustion process thus leading to an increasing temperature in the vicinity of the burner with increasing precursor concentration. Iron atoms react in a catalytic cycle with radicals in the flame (H and OH). This reaction is also responsible for the fire-suppressing properties of iron-containing compounds.

In a first step we investigated the effect of the addition of $\text{Fe}(\text{CO})_5$ to the fresh gases without invasive probing. The simulations predict a strong increase in temperature and confirm previous observations.^{8,12,30} Fig. 7 shows the difference in temperature between the undoped and the doped flame clearly indicating the influence of $\text{Fe}(\text{CO})_5$.

The temperature field was measured in parallel to the Fe-LIF measurements using multiline NO-LIF thermometry.³¹ As shown from the Fe-LIF measurements discussed above, the probe nozzle affects the temperature distribution in case of short burner-probe distances; however, the effect on temperature is weaker than that on the iron concentration. Fig. 8 represents the temperature distributions for 0, 100, and 200 ppm $\text{Fe}(\text{CO})_5$ and the respective profiles along the center line (averaged over a region ± 1.5 mm around the axis). The graphs show the influence of $\text{Fe}(\text{CO})_5$ on the combustion kinetics leading to a significant increase in temperature with increasing $\text{Fe}(\text{CO})_5$ concentration.

Fe and FeO concentration

The main reaction products of iron atoms are iron oxides such as FeO, FeOOH, and $\text{Fe}(\text{OH})_2$ which then further react

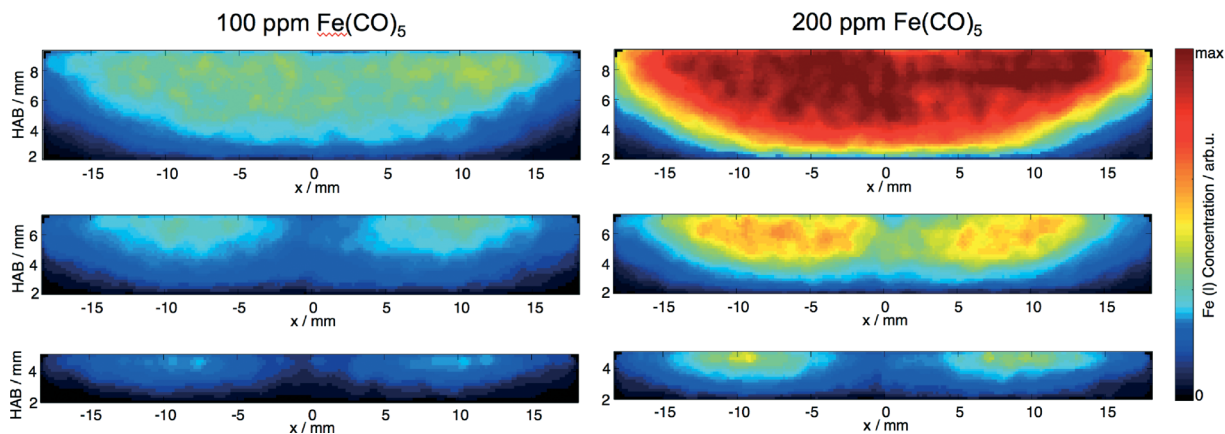


Fig. 6 Semi-quantitative iron atom concentration in the vicinity of the burner head for 100 ppm (left) and 200 ppm (right) $\text{Fe}(\text{CO})_5$. The iron concentration was measured with burner-sampling nozzle distances of 5 mm (bottom), 7 mm (middle), and 9 mm (top).





Fig. 7 Simulated temperature distribution for the DU-R flame: Undoped (bottom) and doped (top) with 300 ppm $\text{Fe}(\text{CO})_5$.

towards iron-oxide particles. While the two latter species are not easily accessible to optical measurements, we were able to monitor the FeO concentration in the Tel Aviv reactor by ICLAS in the 611 nm band range.³² Despite the fact that the setup is slightly different from the Duisburg reactor, the results from both reactors can be at least compared qualitatively. Most importantly, both, the increased burner area and the higher pressure of the TA-R lead to a reduced cold-gas velocity and a less elongated flame zone compared to the DU-R thus affecting the spatial distribution of the different species.

ICLAS overcomes the disadvantage of broadband cavity losses originating from light scattering on solid particulates present in the nanoparticle synthesis reactor. A typical FeO spectrum is shown in Fig. 9. It is recorded in a flame doped with 900 ppm $\text{Fe}(\text{CO})_5$ and indicates a signal-to-noise ratio as high as 30 under our experimental conditions. The FeO absorbance linearly depends on the precursor concentration. This implies that FeO is detectable for $\text{Fe}(\text{CO})_5$ precursor concentrations as low as 30 ppm. In addition to ICLAS, temperature profiles were measured downstream the burner based on multiline OH-LIF.



Fig. 9 ICLAS (dye-jet laser generation spectral profile) spectra (A) of the stoichiometric $\text{CH}_4/\text{O}_2/\text{N}_2$ TA-R flame without $\text{Fe}(\text{CO})_5$ at about 7 mm above the burner. (B) The same flame with 900 ppm $\text{Fe}(\text{CO})_5$ and (C) normalized ICLAS spectrum (B/A) containing FeO features originating from the addition of $\text{Fe}(\text{CO})_5$.

The FeO absorbance was deduced by taking into account multiple spectral lines according to the fitting procedure proposed by Bryukov *et al.*³³ and previously employed in flame studies for accurate deducing absorbance from complex dense and/or multispecies spectra in case of CN ,³⁴ HSO ,³⁵ and FeO.³² This fitting procedure allows to simultaneously account for multiple lines of the dense and irregular FeO spectrum, reducing the random noise in the extracted absorbance profile.

Fig. 10 shows the extracted (peak-normalized) absorbance profile (red circles) and the measured temperature profile as a function of the height above burner (HAB). Based on the

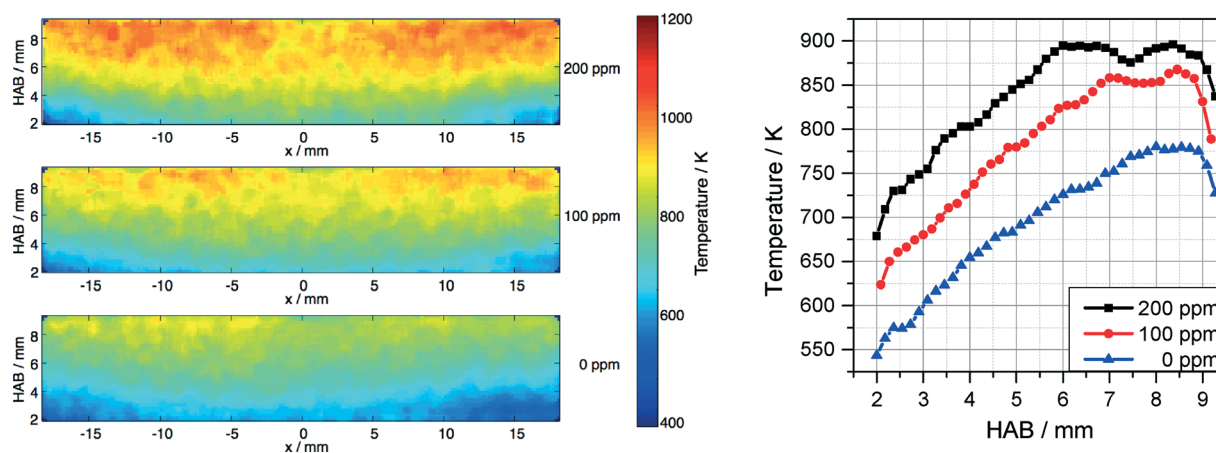


Fig. 8 Temperature distribution measured downstream the DU-R burner for 0, 100, and 200 ppm $\text{Fe}(\text{CO})_5$ (left) and temperature profiles along the center line (right).



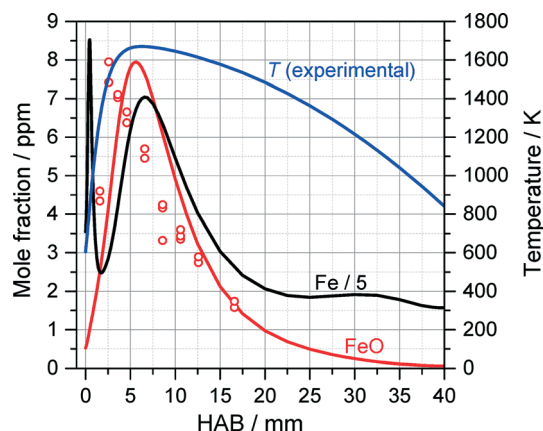


Fig. 10 Peak-normalized FeO absorbance measured with ICLAS (open circles) compared to the result of 1D Cantera simulations of Fe and FeO concentrations (solid lines) using the detailed mechanism of Feroughi *et al.*¹⁹ The measured OH-LIF temperature profile (blue) was used as an input for the 1D simulation.

measured temperature profile, the Fe and FeO mole fraction were simulated with the mechanism proposed by Feroughi *et al.*¹⁹ with a 1D model using Cantera. The simulation shows plausible agreement with the experiment, especially when considering the variation of the gas density and the molecule's partition function with temperature which would further improve the agreement of the measured profile with the shape of the simulated mole fraction distribution of FeO. Interestingly, the iron atom concentration (black line) increases directly within the first millimeter downstream the burner head, diminishes and increases again. We attribute the rise in iron concentration to the initial pyrolysis of $\text{Fe}(\text{CO})_5$ in the early beginning of the reaction. The intermediate decrease is somewhat unclear and may be related to the formation of iron nuclei followed by their thermal decomposition starting from about 3 mm releasing again iron atoms. It must be mentioned that the concentration of iron atoms is about five times higher than that of FeO, therefore the formation of FeO cannot be the sink for iron atoms. With the very early decomposition of $\text{Fe}(\text{CO})_5$ and the succeeding occurrence of Fe-atoms leading to Fe-cluster growth, the flame in

the TA-R shows a different structure than the Duisburg flame. This finding is also confirmed by the detailed 2D CFD simulation, an example result is shown in Fig. 11. It predicts a higher temperature than found in the experiment. We attribute this difference to uncertainties in boundary conditions resulting from the relatively small computational domain which did not include the reactor housing and the adiabatic condition for the probe's surface. Nevertheless, the flame structure could be reconstructed and shows the same structure which results from 1D simulations based on a measured temperature profile (Fig. 10).

The calculations as well as the measurements depict that gas phase FeO has almost vanished 25 mm downstream of the burner. To clarify whether an intermediate nucleation takes place, particle measurements were performed in both reactors (TA-R and DU-R) using the PMS as well as the QCM.

Upon addition of $\text{Fe}(\text{CO})_5$, the flames in both reactors exhibit strong luminosity emanating from a relatively narrow region in the vicinity of the flame front, probably due to blackbody radiation of hot, nascent nanoparticles. Consistent with this observation, QCM measurements close to the burner surface reveal substantial nanoparticle formation in the preheat zone of the flame, which then drops abruptly at about 6 mm downstream (Fig. 12, left). The QCM measurements at each HAB were synchronized with measurements of PMS current dependence on the deflection voltage, allowing to derive the m/z probability density distribution. From these data the mean nanoparticle mass was derived and shown to exhibit a four-fold decrease across the 5 mm of the mass concentration peak in the vicinity of the flame front (Fig. 12, right). The sharp drop of the nanoparticle mass concentration past the flame front and the steep decrease of nanoparticle mean mass stands in stark contrast to the existing mechanisms of nanoparticle formation⁵ predicting monotonic growth of the iron-oxide nanoparticle concentration with the increase of the reaction coordinate accompanied by an increase of the particle diameter.

A similar sharp peak of nanoparticle mass concentration accompanied by a drop of particle mean mass towards the flame front was observed by Fomin *et al.*¹⁵ for the case of a



Fig. 11 Temperature field (left) and Fe-atom mole fraction (right) from 2D CFD simulation for a probe position of HAB = 7 mm (TA-R). The flame structure corresponds well with the 1D simulation and indicates also the early formation of Fe-particle precursors, while the temperature is over-predicted.





Fig. 12 Left: dependence of the QCM signal (proportional to nanoparticle mass concentration) on the HAB for the TA-R. Right: enlarged section of the "prompt" peak of nanoparticle formation along with the variation of the mean mass of positively and negatively charged nanoparticles measured with PMS.

bulb-shaped flame where $\text{Fe}(\text{CO})_5$ was added at a central axial location rather than homogeneously seeded into the unburnt gases of the flat flame. They suggested that two competing processes can be responsible for the sharp drop in nanoparticle concentration: Evaporation/oxidation of the nascent nanoparticles in the high-temperature area downstream the nozzle, and a decrease in the particle number density due to the traveling of the particles along diverging (radial) trajectories originating from the curved front of the bulb-shaped flame.

The QCM measurements in the Tel Aviv reactor concerning the early formation of nanoparticles were reproduced in the Duisburg reactor. We also observed the formation of condensed species by means of the QCM, *cf.* symbols/dotted line in Fig. 13, left. It is obvious that also here particles appear only in a small range from 1 to 8 mm HAB.

The above mentioned nucleation of iron atoms to clusters within the vicinity of the burner surface competes with gas-phase reactions such as oxidation. Therefore, sufficient precursor concentration would be required to produce an

observable mass concentration of iron nanoparticles. Indeed, the experiments show that the dependence of the nanoparticle mass concentration on the concentration of $\text{Fe}(\text{CO})_5$ exhibits a "threshold-like" behavior. With the assumption that in the vicinity of the burner surface all iron atoms generated *via* the $\text{Fe}(\text{CO})_5$ decomposition yield nanoparticles with the exception of those that are converted to gaseous products, a simple kinetics consideration leads to the following dependence of nanoparticle mass concentration, m_{NP} , on the initial amount of $\text{Fe}(\text{CO})_5$ precursor:³⁶

$$m_{\text{NP}} = M_{\text{Fe}} \left[N_{\text{Fe}(\text{CO})_5} - \left(\frac{k_1}{k_2} \right) \ln \left(N_{\text{Fe}(\text{CO})_5} \frac{k_1}{k_2} + 1 \right) \right] \quad (1)$$

Where M_{Fe} is the mass of the iron atom, $N_{\text{Fe}(\text{CO})_5}$ is the initial concentration of iron pentacarbonyl, k_1 is the rate constant of nanoparticle formation (quadratic with respect to the Fe-atom concentration) and k_2 is the rate constant of the hypothetical reaction leading to gas-phase products (linear,

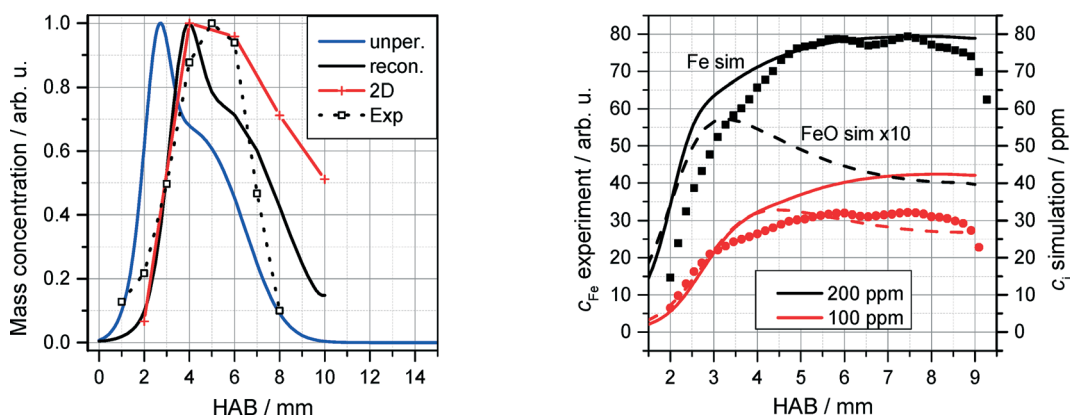


Fig. 13 Left: normalized QCM signal (symbols/dotted line) as a function of HAB for the DU-R (200 ppm $\text{Fe}(\text{CO})_5$). Measured data are compared with simulations of Fe_n species concentrations ($n = 2-8$, see text). Right: normalized measured (LIF) Fe concentration for 100 and 200 ppm $\text{Fe}(\text{CO})_5$ (symbols) compared to 1D simulations of Fe (solid lines) and FeO (dotted lines) concentrations using the detailed mechanism of Feroughi *et al.*¹⁹ The measured (multi-line NO-LIF) temperature profile was used as an input for the 1D simulation.

with respect to the Fe-atom concentration). eqn (1) fits the observed dependence of the nanoparticle mass concentration on the precursor load.

These findings were further investigated with the application of a 1D simulation of the flat flame using Cantera²⁸ with the detailed chemical mechanism proposed by Feroughi *et al.*¹⁹ supported by measured temperature profiles (multiline NO-LIF) to account for realistic heat losses of the reactor. This model well reproduces the shape of the nanoparticle mass concentration on the Fe(CO)₅ concentration.³⁶ 2D numerical simulations were used to calculate the mass transport of iron clusters Fe_n with *n* = 2–8 (indicating all iron mass that does not appear as iron atoms or gaseous species) through the probing nozzle with burner-probe distances of 2, 4, 6, 8, and 10 mm, respectively (red line in Fig. 13, left). The blue line indicates the cluster mass transport in case of an unperturbed flame; the black line is reconstructed from the calculated 2D temperature distribution. The accordance between measurement and simulation is surprisingly good giving clear evidence that the condensed species that is sampled around 5 mm HAB by means of the QCM consists of iron nanoparticles.

Similar to Fig. 10, the concentration of Fe and FeO was calculated with Cantera based on the multiline NO-LIF temperature measurements and compared with Fe-LIF measurements of iron atoms. Measured and calculated Fe profiles match quite well, while similar to the results shown in Fig. 10, the concentration of FeO is significantly reduced by about a factor of ten.

The left graph in Fig. 12 comprises one feature that has not been mentioned so far. Starting from about 50 mm HAB, nucleated species is measured by means of the QCM. Because the ICLAS measurements did not give any indication for FeO molecules at HAB > 25 mm (Fig. 10) and also iron atoms have vanished before, both cannot be the origin of the nuclei. As a consequence, we assume that condensable species measured here can neither be composed of FeO nor of Fe. Most probably, condensation takes place from Fe(OH)₂ and FeOOH leading to the iron-oxide polymorphs that are commonly observed from flame synthesis.^{5,8}

Our observations can be rationalized as follows: When the Fe(CO)₅ concentration is sufficiently high (less than 100 ppm is sufficient), its decomposition produces enough Fe-atoms to give rise to a homogeneous nucleation of iron nanoparticles in the vicinity of the burner surface. As the temperature increases towards the flame front (where it reaches up to 1700 K), the nascent nanoparticles decompose *via* evaporation and oxidation. This is consistent with the decrease in iron particle size and mass concentration occurring a few millimeter downstream of the burner. In parallel with iron particle formation, FeO molecules are formed at a ratio of about 10–20% related to the iron atom concentration. Both, Fe and FeO vanish around 30 mm HAB while in parallel no condensed species is formed. With decreasing temperature at large distances from the burner surface, iron oxide nucleates producing the “late tail.”

Summary

Sophisticated measurement and modeling techniques have been used to characterize the initial steps of iron-oxide nanoparticle formation from Fe(CO)₅ in premixed flat flame reactors in Duisburg and in Tel Aviv. Laser-induced fluorescence was used to measure the spatial distribution of iron atoms downstream the burner head while intra-cavity laser absorption spectroscopy was applied to determine the concentration of FeO molecules. Molecular-beam sampling at selected heights above burner (HAB) in combination with particle mass spectrometry (PMS) and quartz crystal microbalance (QCM) measurements enabled the local measurement of solid species produced in the flame. In addition, both reactors were characterized with respect to their temperature profile using either multiline NO-LIF thermometry (DU-R) or two-line OH-LIF thermometry (TA-R). For a detailed understanding, the measurement results were evaluated taking into account 1D and 2D simulations of temperature, flow, and species concentration fields.

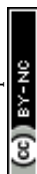
From measurements and simulations it was concluded that the Fe(CO)₅ precursor initially decomposes when leaving the burner surface, directly forming iron atoms. In case of sufficiently high precursor concentration (less than 100 ppm is sufficient), homogeneous nucleation of iron takes place within the first few millimeters downstream of the burner, resulting in significant amounts of iron nanoparticles that could be measured by PMS and QCM. In parallel to the iron nucleation, FeO molecules are formed. When passing the flame front, both, iron nanoparticles and FeO start to decompose resulting in only gaseous species from about 10 mm HAB. Further downstream with decreasing temperature, a second nucleation process develops leading to iron-oxide nanoparticles. As iron atoms as well as FeO molecules have almost vanished at this point, the experimental results suggest that the nanoparticle growth species consists of other molecules such as FeOOH and Fe(OH)₂.

Acknowledgements

CS, SK, and HW acknowledge funding of this work by the German Research Foundation (grant no. SCHU 1369/13 and FOR 2284). SC acknowledges support of the Israel Science Foundation (grant no. 1149/12), IR and SC acknowledge the support by Israel Ministry of Energy and Water Resource (grant no. 211-11-007/2011-7-10), IR acknowledges the support from the Research Authority of The Open University of Israel (Grant No. 47324).

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