

REVIEW

[View Article Online](#)
[View Journal](#) | [View Issue](#)

Cite this: *J. Mater. Chem. B*, 2025,
13, 14660

Received 18th April 2025,
Accepted 7th October 2025

DOI: 10.1039/d5tb00909j

rsc.li/materials-b

Natural polymer-based soft actuators: from biomass to bioapplications

Jiachuan Hua, Qilong Zhao  and Xuemin Du  *

Nature-inspired soft actuators constructed from polymers have been widely used in wearables, implants, and soft robotics. Despite remarkable progress, conventional soft actuators formed by synthetic polymers exhibit poor sustainability and biosafety, which limit their bioapplications. Recently, natural polymer-based soft actuators have been emerging and opening new avenues for some specific bioapplications thanks to intrinsic renewability, cost-efficiency, biocompatibility, and degradability of natural polymers sourced from biomass. This paper summarizes the state-of-art progress of natural polymer-based soft actuators, introduces the general design principles, discusses how the structure and property of natural polymers affect the actuating performances of soft actuators, highlights their emerging bioapplications in both non-invasive and invasive areas, and offers perspectives on the next-generation soft actuators with enhanced intelligence for broad bioapplications.

1. Introduction

Creatures can dynamically change their body shapes and/or move, which is commonly a result of adaptive actuation of soft tissues (e.g., skeleton muscle,³ bivalve hinge,⁴ and mimosa leaf⁷). Inspired by nature, soft actuators that can mimic the adaptive actuation of soft tissues have been emerging over recent decades. Due to superior flexibility and compliance, such soft actuators have presented advantages in interactions with fragile and soft objects, e.g., human body tissues, over rigid counterparts, imparting great promise in bioapplications,¹⁰ for example, bioelectronics,¹³ millirobots,¹⁶ and tissue engineering.^{17–19}

Soft actuators are generally made of synthetic and/or natural polymers. In comparison to synthetic polymers, natural polymers extracted from renewable biomasses present a variety of unique superiorities. Due to recyclability, biocompatibility and biodegradability, natural polymers from biomass are excellent candidates for forming soft actuators for some specific application scenarios such as environment-friendly or edible biodevices.^{1,5,23} Over the past decade, natural polymer-based soft actuators have become a hot topic, especially in biomedical fields. According to search results from the 'Web of Science' (search queries are stated in the Appendix), the number of annual publications on this topic increased by ~11 fold from 2015 to 2024. It can be envisioned that this rapidly growing field will open new avenues to both soft actuators and intelligent biodevices.

Despite remarkable progress,^{25–27} existing natural polymer-based soft actuators encounter challenges in terms of actuating performances, for example, responsive speed, actuating energy, controllability, and programmability, hindering their application scope. The development of new-generation natural polymer-based soft actuators that can address the above challenges requires understanding about how the physicochemical properties of natural polymers affect the actuating performance and how to mold the properties and functionalities for specific application scenarios. It is therefore urgent to summarize the design principles, material properties, actuation performances, and applications of natural polymer-based soft actuators; however, such an overview remains lacking.

In this mini-review, we present a concise summary of the state-of-art progress of natural polymer-based soft actuators (Fig. 1). We first introduce the general design principles of natural polymer-based soft actuators. Then, we discuss the structure and properties of diverse types of natural polymers that affect the actuation performances of natural polymer-based soft actuators. We next provide an overview of emerging biomedical applications of natural polymer-based soft actuators in non-invasive and invasive areas. Finally, we discuss the main challenges of natural polymer-based soft actuators in practical applications and envision future directions, which will inspire the development of new-generation natural polymer-based soft actuators.

2. General design principles

To adapt to different application scenarios, natural polymer-based soft actuators should be designed specifically to possess

Center for Intelligent Biomedical Materials and Devices (IBMD), Shenzhen Institutes of Advanced Technology (SIAT), Chinese Academy of Sciences (CAS), Shenzhen 518055, China. E-mail: xm.du@siat.ac.cn



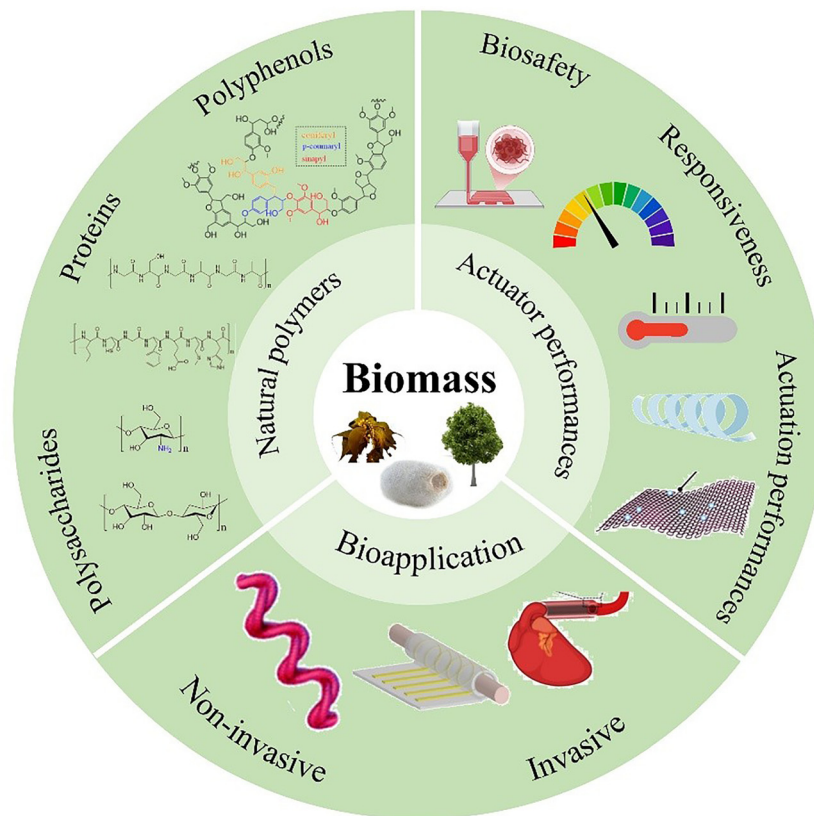


Fig. 1 Scheme of natural polymer-based actuators in bioapplications, including the materials, actuator performances, and typical bioapplications.

appropriate actuating performances and functionalities, which are dependent on their constituting materials, structures, and manipulating modes. In the following section, we will introduce the design principles of natural polymer-based soft actuators for bio-applications, in terms of materials, structure, and manipulation modes.²⁷

Materials

For some specific bioapplications, the accessibility, mechanical properties, processability, biocompatibility, degradability, and additional functionalities of materials for forming soft actuators shall be carefully considered. To be specific, the accessibility of materials will determine whether the resulting actuators can be manufactured on a large scale in a cost-efficient manner. Natural polymers derived from abundant biomasses, ranging from algae to worm silk, are usually quite abundant and allow direct utilization after facile extraction. However, some natural polymers require relatively complicated physical or chemical treatments prior to use (e.g., milling of particles and hydrolysis). The increased cost and batch-to-batch variety shall therefore be considered.

Mechanical properties are also important factors in determining the application scopes of the resulting soft actuators. For instance, stiff actuators with a high modulus of ~ 20 MPa are desirable to adapt bone which has a similar modulus, but actuators for brain tissues require a modulus lower than 100 kPa to avoid damage.²⁰ For load-bearing applications involving

repetitive actuation, actuators require anti-fatigue mechanics to accommodate cyclic strain.²³ Otherwise, the undesirable fracture or decline of actuator performances may lead to a short service time.

Processability of natural polymers ensures that the materials can be efficiently transferred into designed constructions without compromising structural integrity. Moreover, the processability of polymers decides the suitable techniques for stable and scalable fabrication (e.g., solution casting for multilayer actuators,³⁶ 3D/4D printing for aligned structures,²³ and spinning for fibers⁹). For example, several natural polymers are desirable for high-performance actuators, but their dissolution without using hazardous solvents or a strong acid/base is challenging, restricting their fabrication in a large-scale casing.

Biocompatibility is critical for actuators used in bioapplications to avoid adverse responses, requiring materials to be non-toxic, non-irritating, and non-carcinogenic. Most natural polymers have been reported to exhibit intrinsic biocompatibility, but determining the effect of introducing crosslinking agents (e.g., genipin, glutaraldehyde, and tannic acid) into actuators requires careful cytotoxicity and histological analysis.

Biodegradability is an essential characteristic of environmentally sustainable or implantable devices in order to prevent the need for surgical removal. It involves controlling the degradation rate to match the functional lifespan of actuators while ensuring that breakdown products are non-toxic. For edible



natural polymers, the intake and digestion by local creatures may accelerate the degradation.

Besides the basic actuation tasks, actuators involving additional functions need consideration of the utilization of specific natural polymers to offer the desired properties.^{16,22} For example, antimicrobial activity by cationic groups, self-healing *via* dynamic bonds, and bioactivity through RGD peptide modification.

Structural design

Structure shall also be considered in the design of natural polymer-based soft actuators as it directly influences the motion direction and amplitude. In general, structures of natural polymer-based soft actuators include two design types, *i.e.*, monolayer and multi-layer structures.

Monolayer structures deform based on asymmetric internal or geometric design within a single material, such as regional variations in cross-linking density,^{12,14,31} nano-structures,^{12,26,27} or embedded patterns.^{8,41} The deformation direction is governed by the spatial distribution of these asymmetric features, and the magnitude is influenced by the degree of asymmetry, the responsiveness of the material, and the nature of the external stimulus.

Bilayer/multi-layer structures achieve deformation through the differential expansion or contraction between layers when exposed to a stimulus (such as moisture, heat, or pH change).^{42–45} This mismatch in volumetric expansion induces bending or curling motion.⁴¹ The direction of deformation is controlled by the relative position and orientation of the active and passive layers, while the amplitude depends on factors such as the thickness ratio,¹⁴ modulus difference between layers,³⁶ and the intensity of the applied stimulus.⁴³

Manipulation modes

The manipulation mode determines the appropriate application scenarios in which actuators can be used, which shall also be considered in the design of natural polymer-based soft actuators. Usually, the actuators can be manipulated *via* chemical or physical stimuli. For applications in biomedical and environmental fields involving profound chemical signals, actuators tend to be designed with chemical manipulation modes. For instance, proteases can trigger movements of drug-delivery actuator and localized degradation,³⁴ while pH-responsive actuators for gastrointestinal therapeutic devices can achieve site-specific operations by reacting to the varying acidity levels in different digestive tract regions.²⁸

In contrast, physical field manipulation, such as thermal, light, or magnetic stimuli, is often preferred in scenarios requiring non-invasive and remote control. For example, in minimally invasive surgery, magnetically guided soft actuators can be precisely navigated through complex anatomical structures without direct physical contact.^{20,24,46} Moreover, deep-tissue manipulation of light-responsive implants can be triggered by near-infrared light which penetrates tissues.⁴⁷ Furthermore, certain advanced applications require multimodal manipulation to enhance adaptability and functionality. For instance,

smart tissue engineering scaffolds, combined ionic and electric stimuli can better mimic dynamic physiological environments to regulate cell behaviour.^{23,30} With multi-responsiveness, actuators responsive to both humidity and light can be extensively applied in various robotic applications.⁷

3. Polymers from biomass for forming actuators

Natural polymers from biomass, commonly including polysaccharides, proteins, and polyphenols, exhibit outstanding recyclability, biocompatibility and biodegradability, making them excellent candidates for forming actuators, especially for biomedical applications. Varied by different molecular structures, these natural polymers exhibit diverse physicochemical properties, which will be important for responsive behaviours and applications of resultant actuators.

Polysaccharides

Polysaccharides are complex carbohydrates with the backbone of monosaccharide units which are linked by glycosidic bonds and diverse side groups, exhibiting significant variations in reactivity, solubility, and mechanical properties due to structural nuances of functional groups. The interaction between the structures and properties of polysaccharides is pivotal to their performances. According to the type of functional groups, polysaccharides can be divided into anionic, cationic, and non-ionic types.

Anionic polysaccharides containing negatively chargeable groups have been utilized as ionic sensitive and highly-reactive components for decades. Alginate, extracted from brown algae that are harvested through large-scale aquaculture (Fig. 2a), is rich in carboxylic groups ($-\text{COO}^-$) and enables crosslinking of the ionic network *via* coordination with multivalent cations (*e.g.*, Ca^{2+} , Al^{3+} , and Zr^{4+}). The ionically crosslinked alginate network is thermodynamically stable but sensitive to pH changes due to the protonation-deprotonation conversion between $-\text{COO}^-$ and $-\text{COOH}$ groups. Such protonation of $-\text{COOH}$ groups can lead to dissociation of the ionic network of alginate under physiological conditions, resulting in unstable performances of invasive applications.⁴² Alginate is water dissolvable and compatible with various fillers due to the stability by viscosity, allowing facile processing by solution casting, printing, spinning, *etc.* Grafting various groups onto highly reactive $-\text{COOH}$ and $-\text{OH}$ sites is the most commonly conducted modification for improving stability or tailoring specific functions of alginate. For example, esterification and amidation of $-\text{COOH}$ allow covalent attachment of tailored groups,⁴⁸ and oxidation of $-\text{OH}$ accelerates degradation kinetics.⁴⁹ Hyaluronic acid, the critical component of human tissue for maintaining hydration and lubrication, also contains carboxylic groups at a lower density than alginate, resulting in higher flexibility and ionic stability for *in vivo* scenarios (Fig. 2b). Unlike alginate, the network of hyaluronic acid is weak and unstable, thus requiring addition or condensation modifications to introduce active





Fig. 2 Primary structures, biomass resources (inset images), advantages, and disadvantages of typical natural polymers. Polysaccharides: (a) alginate from brown algae, (b) hyaluronic acid from bovine vitreous humour, (c) carrageenan from *Gelidium amansii*, (d) chitosan from shrimp shell, (e) cellulose from tree, (f) starch from potato, and (g) agarose from red algae. Proteins: (h) gelatin from porcine skin, (i) beta-sheet segment of *Bombyx mori* silk fibroin from silk cocoon, (j) beta-sheet segment of silk protein from spiders, and (k) beta-sheet segment of keratin from wool. Polyphenols: (l) lignin from wood, (m) polydopamine from *Bacillus coli* biosynthesis, and (n) tannic acid from gallnut fruit. Inset images reproduced with permission from <https://pixabay.com>.

groups (e.g. dihydrazide,⁵⁰ thiol,⁵¹ and tyramine⁵²) for enhancing mechanical integrity. Besides sole electrostatic attraction, intermolecular hydrogen bonding plays a crucial role in the thermos-reversible gelation of several anionic polysaccharides. For example, carrageenan (with sulfate ester groups, Fig. 2c)⁵³ and agar (with sulfate ester and pyruvate groups in agaropectin fraction)⁵⁴ solutions exhibit a sol-gel transition after cooling due to the spontaneous assembly of polymer bundles *via* hydrogen bonding. The functional degrees of anisotropic groups significantly influence the gel property and processability, which can be improved by controlling their polymer structures. Furthermore, the dual crosslinks of physical interactions enhance the toughness of the network *via* the energy dissipation from unzipped bundles, and also extend the actuation modality with temperature-sensitivity.

Cationic polysaccharides containing positively chargeable groups are limited in variety from nature. Chitosan, the only natural cationic polysaccharide composed of 2-amino-2-deoxy-D-glucosamine and randomly located *N*-acetyl-glucosamine

groups, is a deacetylated product of chitin from crustacean shells.¹⁴ The -NH_2 groups on its D-glucosamine units can be protonated to -NH_3^+ groups under acidic environments (Fig. 2d), leading to pH-sensitivity and intrinsic antibacterial properties in actuators. The deacetylation degree of chitosan (ranging from 45% to 95%) determines its charge density and crystallinity, influencing the physicochemical properties significantly. Chitosan allows crosslinking solely or with blended polymers *via* reversibly physical interactions (e.g. hydrogen bonding, electrostatic attraction, metal coordination), as well as covalent bonding with crosslinking agents.¹⁴ The processing of chitosan relies on an acidic environment to maintain the dissolution of chitosan. Physical interactions involving amine groups on chitosan are highly sensitive to environmental signals, leading to high responsiveness but may affect mechanical stability and limit the versatility under acidic conditions.⁴³ Apart from chitosan, more modified cationic polysaccharides are processed by introducing amine groups, quaternary ammonium groups, or other cationic moieties into the backbone of



natural polysaccharides (*e.g.* alginate, starch, cellulose, and guar gum).³⁷ Etherification is the most general method for various types of polysaccharides in the industry, but the risk of toxic residues and increased expense have limited the bio-applications of modified polysaccharides, requiring more scalable and highly-efficient methods to overcome.⁵⁵

Non-ionic polysaccharides with neutral groups are ideal candidates for applications, which require long-term stability under physiological or ion-rich environments. Cellulose, the most abundant polysaccharide in plants with high crystallinity (Fig. 2e), has been utilized in various forms including large-size wooden bulks,^{1,56} macroscopic fibers,^{5,57} nano-aggregates,²⁹ and extracted molecules.³⁶ The highly-oriented structure of cellulose in plants is a highly desirable construction for load-bearing applications that require high strength and fatigue-resistance. For example, highly-oriented bulk and fibers of cellulose have been obtained from wood,¹ bamboo,⁵⁷ and grass⁵ by removing hemicellulose and lignin, as well as applying them directly as moisture-responsive actuators or serving as templates for matrix infusion.⁵⁶ Moreover, cellulose nanocrystalline suspensions have been widely applied in fabricating mechanically strong actuators and composites with functional fillers.³⁶ However, the processing of cellulose in the molecular state is a challenge since cellulose crystal domains are insoluble in most solvents and water.³⁶ *N*-Methylmorpholine-*N*-oxide, ionic liquid, and urea/alkali systems have been developed to dissolve cellulose in biomass.⁵⁸ Another effective strategy involves the esterification and etherification modifications of hydroxyl groups on cellulose chains, leading to a series of industrialized cellulose derivatives (*e.g.* ethyl, carboxymethyl, hydroxypropyl, and phosphorylated celluloses).^{59,60} Starch is also a renewable non-ionic polysaccharide with a unique gelatinization feature, allowing the development of heat-responsive devices by manipulating the density of intermolecular hydrogen bonding (Fig. 2f).⁷ Starch and cellulose are similar in primary structures but slightly different in conformations. This small difference leads to distinct performances in terms of their mechanical robustness, digestibility, degradation kinetics, and stimuli-responsiveness. Compared to cellulose, starch exhibited higher water-solubility after heating and better processability in transforming into actuators, but starch-based devices are challenged by mechanical brittleness (strain < 2%), which requires further development of reinforcement strategies. Although starch and cellulose are both desirable materials for bioapplications and almost share the same modification strategies, starch is advantageous in edible and digestible devices. Agarose, another non-ionic polysaccharide purified from agar (Fig. 2g), demonstrates a heat-reversible sol–gel transition capacity and high processability. The sol–gel transition temperature greatly depends on the molecular length, leading to conflict in developing robust agarose devices with a mild responsive temperature close to that of the human body. Alkylation is effective in lowering gel temperatures *via* introducing alkyl groups and consequently reducing the density of intermolecular hydrogen bonding without shortening the chain length.⁶¹ Although agarose with reversible gelation capacity is desirable in injectable scenarios,

the mechanical brittleness and response hysteresis of agarose possess major challenges in load-bearing applications.

Polysaccharides derived from abundant biomass have gained attention in soft actuators due to their biocompatibility, sustainability, and tunable chemical functionality. Thanks to scalable extraction and purification processes, these materials are increasingly available at low cost, facilitating their broad use in bioapplications. As a result, polysaccharide-based actuators account for a considerable proportion of preclinical developments in the field. However, several challenges hinder their practical translation. A major limitation is their slow response speed, which stems typically from diffusion-dependent actuation mechanisms. Additionally, moisture sensitivity can lead to unstable performances under varying environmental conditions. Other issues may include limited mechanical robustness and dependence on liquid-phase environments for activation. Overcoming these drawbacks will require innovative material composites, hybrid designs, and tailored processing techniques to enhance responsiveness, stability, and adaptability to real-world applications.

Proteins

Proteins are essential components of creatures with intricate stereostuctures, in which subtle variations lead to distinct behaviours. Collagens from I to VI types are main components in the extracellular matrix of animal tissues, regulating tissue properties from soft to stiff or transparent to opaque by constructing diverse fibrous structures.⁶² Tendons and muscles, the typical collagen-based tissues in the animal body with hierarchical structures, serve as natural actuators and exhibit potential for direct application as high-performance actuators.⁶³ Undesirably, regenerating collagen into functional actuators is a challenge due to the inherent structural robustness of collagen fibrils, hence requiring modification (*e.g.* acidic, basic, and enzymatic hydrolysis) to enhance processability.⁶⁴ Gelatin, the hydrolysed polypeptide from collagen, is more commonly used in soft actuators due to its biocompatibility and capacity for thermo-reversible sol–gel transition which is associated with the self-assembly of triple helix bundles by random gelatin coils (Fig. 2h). The properties of gelatin (*e.g.* molecular weight, isoelectric point, and gelation temperature) can be manipulated *via* the processing techniques and biomass sources (*e.g.* fish, porcine, and bovine). Unlike collagen, gelatin is highly soluble in hot water and is able to be processed *via* casting, but the low viscosity of gelatin solutions has limited its printability and spinnability unless modified. Functional groups (*e.g.* methacrylates,^{34,65} aldehydes,⁶⁶ and polyepoxides⁶⁷) have been introduced into the reactive units of gelatin (*e.g.* glutamic acid with –COOH and lysine with –NH₂) to offer additional bonding capacities, though the expense of purifying modified gelatin is relatively high. The biocompatibility and degradability of gelatin are their advantages in cell culture (viability > 95%) and implant (degradation after weeks to months) scenarios, promoting the cellular activities and avoiding surgical damage.^{23,24} Although gelatin-based actuators have mimicked some characteristics of muscle, their mechanical properties and structural stability are not comparable with



collagen-based tissues. Reinforcement strategies include constructing the double-network structure, improving tensile properties by hierarchical structures, and increasing robustness by salting-out.^{24,39,40}

Protein-based natural fibers have served as torsional and supercontractile actuators in practice whether being directly utilized or regenerated into various forms. *Bombyx mori* silk, one of the most engineered natural protein fibers, has been reeled from cocoons as textile yarn for thousands of years in ancient China. *B. mori* silk fiber is a natural actuator with considerable hygroscopic actuating performance and low-cost (appr. 50 USD per kg)⁶⁸ by mature processing technologies (e.g. force reeling and twisting). Natural *B. mori* silk consists of a sericin sheath and fibroin core which are both nontoxic and low-immunogenic, but fibroin has been more investigated in actuators due to its higher mechanical strength (Fig. 2i).⁶⁹ The processing of silk fibroin involves removing sericin by hot water, then dissolving in solvents (e.g., formic acid, LiBr) to obtain homogeneous suspensions. By casting and regenerative spinning, the fibroin has been regenerated into hygroscopic actuators,⁷⁰ and has exhibited compatibility with various functional fillers for developing multimodal actuators.^{38,71} The formation of beta-sheet crystallinity directly influences the mechanical and actuation properties, requiring appropriate post-treatments to replicate the structure of silk fibers. Also, the existence of reactive tyrosine in fibroin allows further enhancements by chemical crosslinking. Similar to gelatin, fibroin is an ideal candidate for cell culture and implant applications due to considerable biosafety (viability > 90%) and degradability (months to years).⁷¹

Spider dragline silk, a natural torsional ($300^\circ \text{ mm}^{-1}$)⁷² and supercontractile (60% in length⁷³) actuator with excellent mechanical robustness, exhibits a similar protein structure with fibroin (Fig. 2j) and potential to develop high-performance actuators. Unfortunately, trials of collecting silk from living spiders are limited at the lab scale and unaffordable for commercial products. The emerging biosynthesis technologies by gene-edited bacteria have lowered the expense of spider silk protein,⁷⁴ but such proteins still cannot replicate the superb performance of natural spider silk. Artificial soft actuators based on *B. mori* fibroin and spider silk proteins can be both operated robustly in dynamic environments due to the cross-linking of beta-sheet crystalline domains, as well as exhibit moisture-sensitivity due to the formation of water-destructible hydrogen bonds in amorphous regions. Currently, conventional processing of *B. mori* and spider silks by casting or spinning cannot replicate the superb actuation and mechanical performances of natural silk fibers, attributed to difficulties in reconstructing the hierarchical and crystalline structures of natural silks in artificial actuators.⁸

Keratin, a major protein in various animal tissues (e.g. hair, horn, and snail), provides protection, durability, water insulation, and structural integrity. The purified keratin is usually extracted from wool and feathers, utilized as a green material in various industries from cosmetics to medical products (Fig. 2k). Similar to fibroin, the processing of keratin also involves the

disassociation of crystalline domains by ions to obtain suspension for further casting or spinning procedures. The abundant thiol groups in keratin allow the formation of dynamic disulfide bonds under an oxidation environment, offering effective shape fixation or mechanical enhancement.⁹ The keratin α -helices arranged in a coiled structure can transfer into metastable beta sheets continuously under loading.²¹ Such conformation transition and dynamic bonding strategies have inspired the design of keratin actuators and may extend to similar protein-based applications, although current reports have yet to achieve a rapid responsive actuation.⁷⁵ The biocompatibility and degradability of keratin are generally high (viability > 95%), but the degradation kinetics (from months to years) depends on the molecular structure of actuators.^{21,75}

Proteins offer significant advantages for the development of tissue-like soft actuators, primarily due to their intrinsic biochemical and structural similarities to natural tissues. Nevertheless, the widespread adoption of protein-based actuators faces considerable challenges, especially in achieving large-scale and low-cost production of recombinant proteins with tailored properties. While advanced biosynthesis techniques may eventually yield superior protein variants, a more immediately feasible pathway lies in the design of novel hierarchical structures that mimic natural architectures, which offer a practical route to enhancing actuator performances without solely relying on material synthesis breakthroughs.

Polyphenols

Natural polyphenols are a diverse group of chemicals with multiple phenolic structures, known for their critical roles in plant defence, UV protection, growth regulation, and structural integrity. Polyphenols usually contain aromatic rings and various functional groups (e.g. hydroxyl, methoxy, and carbonyl groups), allowing strong connections with adjacent polymers or substrates *via* multiple physical interactions (e.g. hydrogen bonding, π - π interactions, π -cation interactions, electrostatic attraction, and hydrophobic associations). Compared to polysaccharides and proteins, polyphenols have been more used as multi-functional crosslinkers or modifying compounds in soft actuators rather than the primary network backbone.

Lignin, the largest renewable source of aromatic chemicals extracted from plants, has been under-utilized as a low-grade fuel in industry due to the difficulty in purifying complicated degradation products.⁷⁶ Lignin is a complex polymer with three types of randomly connected alcohol monomers (*p*-coumaryl, coniferyl, and sinapyl) which contain abundant phenolic, hydroxyl, and carboxylic groups in structure (Fig. 2l).⁷⁷ These groups allow strong connections with adjacent molecules and substrates, offering mechanical reinforcement and robust adhesion functions for soft actuators.⁷⁸ Moreover, the negatively chargeable groups on lignin backbones can be easily chelated by metal ions, as well as be protonated/deprotonated under an acidic/basic environment, hence endowing actuators with ion- and pH-sensitivity behaviours. Also, the free radical scavenging by phenolic groups can offer unique antioxidation capacity which effectively improves the durability of actuators in the



physiological environment. However, the processing of lignin is challenging due to the complexity and heterogeneity of crosslinked three-dimensional structures, requiring depolymerization or segmentation *via* sulfonation agents for low-value industry processing or catalytic/enzymatic treatments for high-value products.^{28,76,77}

Polydopamine is a mussel-inspired polymer that can be polymerized by bacterial-fermented dopamine (Fig. 2m).⁷⁹ The existence of abundant hydroxyl groups on polydopamine allows hydrogen bonding with the surface of objectives, offering its fast and strong adhesion property. Self-polymerization of dopamine under basic environments allows *in situ* deposition on nanoobjects or the polymeric matrix for modification,⁷⁹ as well as the synthesis of particles as functional fillers, although the transparency of the above composites has been significantly affected.³⁷ Polydopamine has been reported to exhibit considerable biocompatibility and degradability without causing obvious toxicity towards cells, exhibiting potential in serving as a versatile tool in soft actuators as adhesion, surface modification, photothermal filler, and mechanical reinforcement.²⁵

Tannic acid, another natural polyphenol extracted from gallnut fruits, is similar to lignin in chemical properties but presents a simple molecular structure with higher functional degree (Fig. 2n). The processing and modification of tannic acid are generally facile due to its high water-solubility and reactivity, but the instability in basic environments requires selection of compatible materials. The supramolecular interactions by polydopamine and tannic acid usually show unique properties, such as rapid self-healing, adhesive capacity, mechanical tenability, pH-sensitivity, and free radical scavenging.³⁵

Natural polyphenols are promising functional materials for actuators due to their unique structure and considerable biosafety. Unfortunately, current polyphenols mainly serve as additive materials in current reports which seldom obtain comparative results with examples from nature. Inspired by the integration of cellulose and lignin at the molecular scale in plants, the potential design of superior actuators may rely on the regulation of aggregate structures in actuators using polyphenols as bridging agents. By purposefully regulating the aggregate structures within actuators, polyphenols could facilitate the formation of hierarchical, energy-dissipating networks, leading to superior mechanical robustness, multi-stimuli responsiveness, and enhanced actuation strain and speed. This bioinspired strategy represents a shift from using polyphenols as mere additives to employing them as essential architectural agents in the next generation of high-performance soft actuators.

Due to the stereochemical complexity of both unprocessed and modified natural polymers, precise structural analysis by multiple instrumental techniques forms the foundation for elucidating structure–property relationships and modification results of natural polymers. Chemical structures (*e.g.* Fourier transform infrared spectroscopy, Raman spectroscopy, ultraviolet spectroscopy, nuclear magnetic resonance, and mass spectrometry)⁴ are mostly analysed to determine functional groups, backbone sequences, and related features of natural

polymers. Thermogravimetric analysis and differential scanning calorimetry are essential for modified polymers with thermal sensitivity in order to quantify critical temperatures and enthalpy changes (*e.g.*, decomposition, glassy transition, melting, and crystallization), though these analyses damage samples irreversibly.^{6,13} Gel permeation chromatography determines molecular weight distributions and polydispersity indices but requires polymer dissolution and relies heavily on calibration with standardized samples.⁸⁰ For the morphological and crystalline structure characterizations, electron microscopy enables the observation of natural polymer aggregates, nanostructures, micro-patterns, and macroscopic overviews.^{5,7,12} Elemental mapping can be performed using coupled energy-dispersive X-ray spectroscopy in evaluating regional differences of components.^{7,63} Atomic force microscopy provides precise nanoscale phase distribution scanning, as well as enabling the mapping of specific properties (*e.g.*, modulus and piezoelectricity) with specialized probes, providing evidences of structural change during actuation.¹⁹ X-ray diffraction quantitatively determines crystal polymorphs, crystallinity, and sample orientation, but is ineffective in analysing amorphous natural polymers in actuators.⁷²

The above mentioned standard tools have been frequently used in studies of natural polymers, but current analytical methods for soft actuators face three major challenges. Firstly, water molecules ubiquitous in soft actuators significantly interfere with analytical signals, such as masking O–H stretching vibrations in Fourier transform infrared spectroscopy and inducing collapse of sample morphology under vacuum conditions.⁵³ The current analytic toolbox needs to be expanded by developing more advanced techniques for characterization under wet conditions, such as environmental scanning electron microscopy and cryogenic electron microscopy. Secondly, bridging molecular-scale structures with aggregated states and macroscopic properties remains experimentally challenging due to the lack of integrated *in situ* methodologies. Real-time characterization is needed in further exploration of novel actuators with hierarchical structures.⁶³ Finally, clinical actuators for invasive applications need characterization inside the body organs or deep brain. The development of computed tomography, magnetic resonance imaging, and positron emission tomography offers effective tools for *in vivo* research, but the resolution of these characterization methods needs to be enhanced for precise determination of real actuation performances.

The unique properties of natural polymers are intricately linked to their molecular structures. Generally, polysaccharides offer biocompatibility and sustainability but lack mechanical strength; proteins provide versatility and stimuli-responsiveness yet suffer from environmental instability; polyphenols boast chemical stability and adhesion but face challenges in processability and scalability. This understanding is crucial for the design and fabrication of soft actuators with tailored performance characteristics, advancing their applications in biomedical devices, environmental sensors, and soft robotics. The diversity of natural polymers allows the developments of various modified products, expanding the application scenarios and showcasing the vast



potential of these natural polymers in soft actuators for bio-applications.

4. Actuating performance

Based on different constituting materials, natural polymer-based soft actuators can respond to different chemical and/or physical stimuli. Accordingly, these actuators exhibit diverse actuating performances, which are varied in the intensity of stimuli, responsive speed, programmability, and cyclic performance (Table 1).

Actuation responding to chemical stimuli

Natural polymer networks are rich in hydrophilic segments and easily interact with water which can be harnessed for hygroscopic actuators (Fig. 3a). Their actuating performances (*e.g.* amplitude, speed, and accuracy) generally depend on the swelling kinetics and capacity. Hygroscopic actuators are usually programmed by transferring a rubbery state with deformation to a glassy state with fixed deformation, then triggered by a shape memory process *via* the recovery of a rubbery state from the fixed glassy state. Such transition may involve the formation and destruction of reversible physical interactions (*e.g.* hydrogen bonding¹ and hydrophobic associations¹⁶), which can be induced by the change of humidity (Fig. 3a-i-iv) and exchange of liquid (Fig. 3a-v and vi). For example, hydrogen bonding in cellulose actuators has exhibited moisture-sensitivity, thus is capable of slow coiling for soil drilling (0.022% of curvature per second) under 40% humidity, or rapid bending (65° s^{-1}) by water immersion. Besides, alpha-helices of keratin in actuators are allowed to be uncoiled and untangled by applying strain on the longitudinal direction of helices, then these segments tend to form metastable beta-sheets and be fixed in the glassy state by further drying. By the stimulation of moisture, disassociation of metastable beta-sheets leads to the transition of a glassy state to a rubbery state and a shape memory behaviour (recovery ratio > 80%).^{21,81} Although moisture-responsive actuators are highly suitable for physiological environments, they are limited in high-speed applications due to the slow diffusion of water which affects the actuating speed, as well as their storage stability which is sensitive to ambient humidity.

The pH-responsive actuators mainly rely on the change in the charging state of functional groups under different acidic conditions. Although the pH changes in physiological environments are adjusted to prevent cell damage, the application in the stomach is highly suitable for pH-responsive actuators. For example, lignin-based hydrogel (Fig. 3b-i)²⁸ bends exceeding 200° occurred under acidic conditions (pH = 1) and object-lifting tasks could be executed. Chitosan/cellulose-based films (Fig. 3b-ii)²⁹ also exhibited bending and curling deformation in an acidic environment close to that of the stomach.

Ionic stimuli contain non-harmful physiological ions (*e.g.* Na^+ , K^+ , Ca^{2+} , Cl^- , PO_4^{3-} , and SO_4^{2-}) and harmful heavy metal ions (*e.g.* Pb^{2+} , Hg^{2+} , and Al^{3+}) in the human body. For bio-actuators, the concentration of heavy metal ions may not reach

a high level to stimulate actuation. Therefore, the influence of regular ions on actuators is the leading direction. Natural polyelectrolytes have been widely applied in hydrogel actuators since the change in ionic strength can significantly influence the electrostatic interaction between polyelectrolyte chains.⁸² For example, the electrostatic repulsion between alginate can be screened by Na^+ and Cl^- and lead to $200\text{--}430^\circ$ of bending actuation for object grasping (Fig. 3c-i).³¹ This kind of mechanism can be expanded to other ionic polymers. For example, cationic chitosan actuators presented 300° of bending deformation in response to 0.1–1 M of NaCl solution (Fig. 3c-ii).³²

Enzymes are biocatalytic molecules in regulating cellular activities, serving as precise stimuli to trigger actuators towards specific cells or tissues.⁸³ The enzymatic decomposition or growing of polymer networks has been utilized in developing actuators by influencing swelling behaviours, although the response rate is generally slow (3–4 minutes) and lacks reversibility (Fig. 3d).³⁴ The destruction of the actuator network can be used for responsive drug delivery following actuating motions.⁸⁴ Unfortunately, current enzyme-responsive actuators have mainly focused on hybrid systems containing synthetic polymers. Studies based on fully degradable natural polymers are rarely reported. Further exploration of biodegradable implanting actuators (*e.g.*, nerve electrodes and suture-less conduits) may utilize the precise and progressive actuation in tissues with specific enzymes.

Actuation responding to physical stimuli

The heating of actuators can induce various network changes, hence triggering actuation. The heating-induced transition between crystalline and amorphous states significantly changes material properties (*e.g.* transparency, modulus, and flexibility), hence leading to shape-morphing and actuation of soft actuators.⁵⁸ For example, starch gelatinization by heating has been utilized for actuators by transferring crystalline into disordered conformations, hence offering sensitivity to $37\text{--}52^\circ \text{C}$ of temperature change (Fig. 3d-i).⁷ Similarly, helix bundles assembled by polymers are dissolvable above the transition temperature, such as agarose, pectin, gelatin, and carrageenan.^{37,53} Moreover, the heating of actuators is a gradual process, in which actuators with different critical temperatures can be integrated to achieve a stepwise and rapid actuating ($<1 \text{ s}$) motion (Fig. 3d-ii).³⁵ However, heating of actuators *in vivo* is a dangerous operation that can damage surrounding tissues, which limits the responsive temperature range of such actuators.

Light is a precise tool used to program and trigger actuation behaviours. In natural polymer-based actuators, photothermal actuation is the primary mechanism which is similar to heating-induced actuation but involves more complicated thermal expansion at the interface between irradiated and unirradiated regions (Fig. 3e-i and ii).^{7,37} To enhance the responsiveness of actuators, photothermal components have been incorporated to enable the light-patterned heating. For example, rapid actuation has been achieved by incorporating polydopamine (110° s^{-1} of bending),⁷⁹ polypyrrole ($0.45\text{--}0.6 \text{ m}^{-1} \text{ s}^{-1}$ of curvature),⁵⁶ and liquid metal





Table 1 Summary of actuator construction, mechanical properties, biocompatibility, degradation, manipulation modes, and actuation performances in representative studies. The symbol '—' means not reported in the study

Actuator construction		Mechanical properties		Biocompatibility (<i>in vitro</i> cell viability)	Manipulation modes			Actuation performances			Reversibility	Cyclic performances	Ref.
Materials	Structures	Young's modulus (MPa)	Tensile strength (MPa)	Stretchability (%)	Degradability	Driven stimuli	Stimuli intensity	Response speed	Actuation range	Actuation speed			
Alginate	Printed chamber	—	—	—	7 days in marine	Pressure	8 mL min ⁻¹	1.25 Hz	10.13° bending	~40° s ⁻¹	Yes	2.68% amplitude decrease after 500 cycles	42
Alginate/chitosan	Gradient nanoporous	5.7	2.26	66	—	Ions, heat	0.1–1 M, 25–60 °C	2–10 s	200–430° bending	~800° s ⁻¹	Yes	Stable after 10 cycles	31
Alginate/chitosan	Bilayer	0.55	0.061–0.350	60	> 98%	Moisture	—	10 s	720° bending	—	—	—	43
Carrageenan	Non-porous	91–748	11.56–45.58	18–47	—	Electricity	9 V	—	~25° bending	~0.9° s ⁻¹	—	—	85
Chitosan	Gradient crosslinking	0.8–6.4	—	—	—	pH	3–11	—	45–270° bending	—	—	—	14
Chitosan	Patterned	0.23	0.11	40	—	Moisture, ions	0.1–1 M	< 1 min	300° bending	0.17° s ⁻¹	Yes	25% decrease after 5 cycles	32
Cellulose	Aligned fiber	72 000	900	1.5	—	Moisture	40% R.H.	45 s	75% strain	~1% s ⁻¹ of strain	Yes	Stable after 5 cycles	5
Cellulose	Bilayer	—	—	> 95%	—	Moisture	—	< 1 min	327° bending	65° s ⁻¹	Yes	Stable after 5 cycles	36
Cellulose	Sandwich	1470–2180	32–91	2.9–5.1	—	Moisture, heat, light	95% R.H., 50–170 °C, 1 kW m ⁻²	20–160 s	67–80 m ⁻¹ of curvature	0.45–0.6 m ⁻¹ s ⁻¹	Yes	Stable after 100 cycles	56
Cellulose	Three-tailed	4900	—	—	—	Moisture	40% R.H.	< 25 min	1854 m ⁻¹ curvature	0.022° s ⁻¹ of curvature	Yes	Stable after 5 cycles	1
Starch	Nanocomposite	6.45–19.44	8.2	1.6	38 days in soil	Moisture, light, heat	19% R.H., 0.42 W cm ⁻² , 37–52 °C	4.1 s	28–95° bending	22.3–66.5° s ⁻¹	Yes	Stable after 1000 cycles	7
Agarose/alginate/polydopamine	Bilayer	—	—	—	—	Heat, light	30–70 °C, 300 W	~1 min	~50°	~0.33° s ⁻¹	Yes	bending angle change < 5° after 8 cycles	37
Collagen	<i>ex vivo</i> tissue	—	—	—	—	Ion mineralize	200 µg mL ⁻¹ polyacrylic acid and 10 mM Sr ²⁺	~2 h	7.8 MPa of contractile stress	~0.14 MPa h ⁻¹ of contractile stress	No	—	63
Collagen	Patterned	1–2	—	~ > 98%	—	Cellular activity	0.9 or 1.8 No 10 ⁵ cells per mL	1 day	20° bending	~4° per day	No	—	30
Gelatin	Multi-chamber	2.2	2.2	430	20 h in water	Pressure	0–60 kPa	0.63 s	80° bending	~60° s ⁻¹	Yes	Stable after 10 cycles	40
Gelatin/alginate	Anisotropic cell-integrated	0.051	—	> 75%	—	Electricity	10–20 V	~0.2–1 s	0.5–1.2 mm of diameter change	~0.5–1.2 mm s ⁻¹	Yes	Stable after 80 000 cycles	23
Gelatin/cellulose	Tubular	0.2–1.4	0.2–1.86	180–325	48 h in water	Pressure	0–100 kPa	< 5 s	281° bending	—	Yes	> 33 000 cycles without failure	39
Gelatin/cellulose	Gripper	310–6150	7.2–101.1	10.2–2.9	60 days in artificial soil	Electricity	9 V	—	—	—	Yes	—	86



Table 1 (continued)

Actuator construction		Mechanical properties		Biocompatibility (<i>in vitro</i> cell viability)	Manipulation modes			Actuation performances			Ref.			
Materials	Structures	Young's modulus (MPa)	Tensile strength (MPa)		Stretchability (%)	Degradability	Driven stimuli	Stimuli intensity	Response speed	Actuation range		Actuation speed	Reversibility	Cyclic performances
Gelatin methacryloyl	Helical	0.05	—	—	> 90%	210 s in collagenase solution	Magnet, enzyme	8 mT	—	—	15 mm s ⁻¹ velocity	Yes	0.5–1% stain change after 200 cycles	34
<i>B. mori</i> silk fibroin	Fiber	—	—	—	—	—	Moisture	90% R.H.	4 s	0.8–2.9 of curvature	~ 80% of curvature	Yes	Stable after 250 cycles	70
<i>B. mori</i> silk fibroin	Fiber	3600	104.5	99	—	—	Moisture	90% R.H.	—	82.7% of shape recovery ratio	—	Yes	~25% of stress reduction after 10 cycles	87
<i>B. mori</i> silk fibroin	Composite	100–1480	5–64	50–6.3	—	—	Electricity	4 V	—	0.5 of bending response	~ 0.12 s ⁻¹ of bending	Yes	Stable after 3 cycles	38
Spider silk	Core/sheath	3400–5700	920–1400	~ 60%	—	—	Electricity	~ 2.5 V	< 4 ms	65° bending	86° s ⁻¹	Yes	Stable after 40 000 cycles	6
Spider silk	Pristine	—	—	—	—	—	Moisture	> 90% R.H.	~ 250–300 s	130° mm ⁻¹ of rotation	7.5–15° s ⁻¹ of rotation	No	Saturated after 5 cycles	88
Keratin	Twisted fiber	126–200	90–135	115–125	—	—	Moisture	90% R.H.	—	135° mm ⁻¹ of rotation	360° s ⁻¹ of rotation	Yes	Stable after 500 cycles	9
Keratin	Twisted fiber	—	2.71–22.6	362–5.54	—	—	Moisture	—	< 1 s	81.4% of shape recovery ratio	—	No	—	75
Keratin	Hierarchical	29–4180	15–137	~ 100	—	—	Moisture	—	< 30 s	80% of strain	0.13% s ⁻¹ of strain	Yes	—	21
Dried bonito protein	Gradient structure	—	5.59	7.56	—	24 h in protease solution	Moisture	90% R.H.	< 40 s	180° bending	~ 40° s ⁻¹	Yes	Stable after 1000 cycles	12
Squid protein	Composite	—	—	—	—	30 min after pH stimuli	pH, urea, temperature	pH = 2–12, 0.001–10 M urea, 5–70 °C	—	—	200 mm s ⁻¹ velocity	No	—	41
Bovine serum albumin	Ionic crosslink	0.05–0.18	0.015–0.033	100–140	—	—	Ions	1–2 M	< 5 min	135° bending	~ 0.5° s ⁻¹	Yes	—	89
Blood protein	Hydrogel fiber	~ 0.1	—	—	~ > 98%	24 s by magnet	Magnet	700 mT	—	—	11.5 mm s ⁻¹ velocity	—	—	20
Lignin	Hydrogel	~ 0.13	0.036	29.4	—	—	pH	1–14	< 2 s	216° bending	8° s ⁻¹	Yes	Stable after 10 cycles	28
Polydopamine/cellulose	Nanofiber composite	—	394	5.5	—	—	Moisture	40% ΔR.H.	1.2–1.6 s	176° bending	110° s ⁻¹	Yes	Stable after 50 cycles	79
Tannic acid/gelatin	Physical crosslink	9–50	0.4–1.8	2300–10	—	—	Temperature	37 °C	1 s	~ > 90° bending	—	Yes	—	35



Fig. 3 Natural polymer-based actuators in response to various types of stimuli. (a) Moisture-responsive actuators: (i) drilling of the large-sized seed carrier with a seed after moisture triggering. Scale bar: 10 mm. Reproduced with permission.¹ Copyright 2023, the authors. (ii) Cellulosic fiber as a humidity-responsive actuator to effectively release and lift an object. Reproduced with permission.⁵ Copyright 2024, the authors. (iii) Silk fiber actuator with a twisted microstructure presents torsional morphing in response to humidity. Reproduced with permission.⁸ Copyright 2020, the authors. (iv) Bonito protein-based actuator lifts weight by morphing under decreased humidity. Reproduced with permission.¹² Copyright 2023, Elsevier. (v) Chitosan actuator shows claw-like morphing in water. Scale bar: 2.5 mm. Reproduced with permission.¹⁴ Copyright 2021, the authors. (vi) Keratin actuator with transition capacity of conformations performs water-triggered shape memory from tubular to origami shapes. Reproduced with permission.^{21,22} Copyright 2021, the authors, under exclusive license to Springer Nature Limited. (b) pH-responsive actuators: (i) lignin-based gel actuator hooked up a lift after acid stimulation. Reproduced with permission.²⁸ Copyright 2020, American Chemical Society. (ii) Twisting actuation of chitosan/carboxymethylated cellulose bilayer film under pH changes. Reproduced with permission.²⁹ Copyright 2023, Elsevier. (c) Ion-responsive actuator: (i) alginate/chitosan-based manipulator grabbed a plastic block from hot water and released it in NaCl solution. Scale bars: 1 cm. Reproduced with permission.³¹ Copyright 2019, Wiley-VCH GmbH. (ii) Bending behaviour of ferric ion complexed chitosan hydrogel actuator in NaCl solution. Reproduced with permission.³² Copyright 2021, Elsevier. (d) Enzyme-responsive actuator: motion of a modified gelatin helical microstructure in a collagenase solution and final degradation. Reproduced with permission.³⁴ Copyright 2018, Wiley-VCH GmbH. (e) Heat-responsive actuators: (i) Fingertip-induced actuation of starch based artificial mimosa due to the breaking of intermolecular hydrogen bonds. Reproduced with permission.⁷ Copyright 2023, Wiley-VCH GmbH. (ii) Temperature-controlled blooming of the gelatin/tannic acid-based hydrogel flower. Reproduced with permission.³⁵ Copyright 2020, American Chemical Society. (f) Light-responsive actuators: (i) starch-based crab model with light-induced waving claw in water due to the gelatinization of starch crystalline particles. Reproduced with permission.⁷ Copyright 2023, Wiley-VCH GmbH. (ii) Agarose/alginate-based actuator with photothermal actuation due to heat-induced disassociation of the helix bundle. Reproduced with permission.³⁷ Copyright 2022, Royal Society of Chemistry. (g) Electric-responsive actuators: (i) fibroin-based actuator bends under an electric field. Reproduced with permission.³⁸ Copyright 2019, American Chemical Society. (ii) Gelatin/alginate-based gel cultured with neonatal rat ventricular cardiomyocyte tissues showing contractile motions of rolling. Scale bars: 2 mm. Reproduced with permission.²³ Copyright 2023, Springer Nature. (h) Pressure-driven actuators: (i) flexure of a cellulose/gelatin-based pneumatic s-tube actuator. Scale bar: 2 cm. Reproduced with permission.³⁹ Copyright 2020, the authors, under exclusive license to Springer Nature Limited. (ii) Gelatin-based pneumatic actuator performs omnidirectional motions of obstacle searching, detecting, and moving. Reproduced with permission.⁴⁰ Copyright 2022, The American Association for the Advancement of Science. (iii) Alginate-based hydraulic actuating gripper closes under pressure and opens under pressure releasing. Scale bar: 5 mm. Reproduced with permission.⁴² Copyright 2023, the authors.

particles ($66.5^\circ \text{ s}^{-1}$ of bending)⁷ into natural polymers. However, light-controlled actuation usually requires the direct shining of light onto the actuator which is prohibited by obstacles (e.g. clothing, skin, and hair) and incompatible with implanting scenarios.

Electric fields can interact with conductive actuators whether they are electrically or ionically conductive. An electric field is convenient to create a stimuli gradient but it is difficult to achieve two- and three-dimensional control on actuators. Although natural polymers are intrinsically insulative and lack

electrical responsiveness, the incorporation of electro-active components or mobile ions is effective in developing electric-responsive actuators. For example, silk fibroin actuators with mobile ions bend when the electric field influences ion distribution by driving the mobile ions (Fig. 3f-i).³⁸ Interestingly, the response to electricity can be provided by living cells to replicate tissue-like actuations. For example, repetitive heart contraction and relaxation ($> 80\,000$ cycles) has been achieved on a bio-printed ventricle based on oriented gelatin/alginate fibers, which guided the alignment of cardiomyocytes for



electric-stimulated cellular motions (Fig. 3f-ii).²³ The development of living actuators has benefited from natural polymers with considerable compatibility with cells or tissues, which is challenging to achieve in synthetic systems.

Pressure-driven actuators can be largely classified into pneumatic and hydraulic types, which are powered by external inputs of high-pressure gas and liquid, respectively. The constructions of these two types of actuators are both hollow with channels to allow fluid flow. Due to the high controllability of fluid, the motions of pressure-driven actuators can be precisely and reversibly manipulated. The integration of pneumatic/hydraulic actuators with functional modules (e.g. sensors, imaging devices, and chips) is feasible in order to develop intelligent devices (Fig. 3g-i). For example, a pneumatically driven three-chamber gelatin actuator pushes obstacles when an imbalanced pressure of 0–60 kPa is applied in the chambers (Fig. 3g-ii).⁴⁰ Moreover, the highly-repetitive and stable motion is the most prominent advantage among the above-mentioned actuators, which are always limited by hysteresis or even irreversibility in cyclic actuation. Such actuators based on natural polymers have achieved degradability and even edibility by creatures (completely degraded after 7 days in a marine environment, Fig. 3g-iii), expanding their practical applications in outdoor disposable tools.⁴²

5. Bioapplications

Thanks to various inherent merits of natural polymers from biomass and controllable actuating performance, natural polymer-based actuators have emerged as either non-invasive or invasive biodevices for diverse bioapplications (Fig. 4).

Non-invasive applications

Non-invasive actuators operate externally without physically penetrating or disrupting biological tissues. Natural polymers have enabled actuator applications in soft robotic components, smart textiles, and wound dressings.

Natural polymers bridge soft robotics and ecological sustainability to address the escalating global challenge of non-degradable waste of robotics after their life cycles. The sustainability merits of natural polymers have encouraged the development of several crucial components in robotic systems. For example, origami robotics with self-sensing functions have been developed using gelatin and cellulose to support a seamless human-in-the-loop teleoperation system, but several essential modules are undegradable in such devices, potentially limiting their practical use (Fig. 4a-i).² Further developments of degradable electronics may solve this waste issue without compromising performance.⁹⁰

For high-performance soft robotics, the development of actuators that mimic human muscle and tendons remains a challenge due to difficulties in replicating the performances of natural tissues, although several artificial replacements have been comparable with or even superior to natural tissues in terms of critical properties (e.g. the strength of titanium-based

bones and cartilage, durability of polymeric aortic valves, and modulus of polyester-braided anterior cruciate ligaments). Biological muscles are superior living actuators (actuating stress ≤ 0.35 MPa, maximum strain $\sim 40\%$, and energy density ~ 40 J kg⁻¹) with complex actions of self-growing, sensing, and adaptability.²⁷ Tendons are similar to skeleton muscles but are generally stiffer and stronger. Several studies have reported impressive results in crucial properties. For example, spider silk artificial tendons (Fig. 4a-ii) toughened by carbon nanotubes, reached an ultra-high strength of 1.5 GPa and toughness of 420 MJ m⁻³ with stable electroconductivity.⁶ The keratin-based fiber artificial muscle (Fig. 4a-iii) showed large deformability (94% of contraction and 2000% of elongation) but a low energy density (6 J kg⁻¹).⁹ Although current artificial muscle and tendon actuators based on natural polymers are safe for *in vitro* applications, their actuation performances cannot exceed those of several actuators using synthetic polymers, requiring further exploration of construction strategies.

Smart textiles engineered with fiber actuators represent an emerging class of functional materials for next-generation healthcare and adaptive clothing systems. These stimuli-responsive fiber actuators dynamically modulate fabric properties (e.g. air permeability, thermal conductivity, and infrared transmission) through reversible alterations from ambient or body conditions, enabling regulation of the body-clothing microclimate for temperature and moisture management (Fig. 4b). Recent efforts demonstrate that such techniques are highly desirable for high-value garments that are manufactured using sustainable materials (e.g. regenerated silk fiber⁸⁷ and descaled wool knits¹¹). Notably, hybrid approaches integrating wearable actuator devices with regular garments also achieved stimuli-responsive regulation of microclimate without sacrificing inherent textile functionality. For example, protein-based wearable actuators provide active regulation of the microclimate through the stimulation of moisture, although the regulation range is not comparable with wearables based on electronics.¹²

Mechanically active wound dressings have emerged recently to shift wound therapies from a passive coverage strategy to an active intervention approach. Such dressings harness intrinsic wound microenvironment cues (e.g. exudate and thermal fluctuations) to execute spatiotemporally controlled mechanical interventions, hence promoting wound closure. A recent study developed a hydrogel dressing based on alginate and a thermo-responsive polymer which adhere on the periphery of wounds and contract to force wound closure due to the stimuli of body temperature (Fig. 4c).¹⁵ This strategy has been extended to different natural polymers for a broader range of materials.⁹¹ Another recent study extended this strategy to different composite structures by integrating a thermo-sensitive hydrogel with a stiff surgical mesh skeleton. The dressing exhibited strong adhesion *via* the interaction between chitosan and tissue, as well as high mechanical stiffness, enabling the sealing of wounds against blood pressure and bridging a cut under tissue tension.⁹² Although current efforts are still in preclinical trials





Fig. 4 Typical non-invasive and invasive bio-applications of natural polymer-based soft actuators. (a) Soft robotic components: (i) Closed-loop human-robot interaction using a sustainable origami rocker to teleoperate a sustainable robotic arm following human motion. Reproduced with permission.² Copyright 2025, the authors. (ii) 3D-printed humanoid robotic hand assembled with a spider silk composite electro-tendon (yellow dotted rectangle) and a pressure sensor mounted on the index finger, as well as the grasping process of the robotic hand based on an electro-tendon. Reproduced with permission.⁶ Copyright 2020, the authors. (iii) A hygrometer made of homochiral hair artificial muscles which changed length with a change in ambient humidity. Reproduced with permission.⁹ Copyright 2021, Royal Society of Chemistry. (b) Smart textile of knitted wool fabric with moisture-responsive pore opening after water absorption. Reproduced with permission.¹¹ Copyright 2020, Wiley-VCH. (c) Scheme and photos of active wound contraction enabled by an actuating wound dressing that adheres to and contracts the wound edges at the skin temperature. Reproduced with permission.¹⁵ Copyright 2019, the authors. (d) Drug delivery: (i) preparation and magnetic-guided delivery of biohybrid blood hydrogel fibres for targeted therapy in hard-to-reach regions in the brain. Reproduced with permission.²⁰ Copyright 2025, the authors. (ii) The targeted controlled release of drugs by a hydrogel robot in a stomach model. Scale bar: 20 mm. Reproduced with permission.²⁴ Copyright 2022, American Chemical Society. (e) Tissue regeneration: (i) a cone-shaped model of the self-supporting inverted left ventricle 3D-printed in the circumferential direction. Scale bars: 2 mm. Reproduced with permission.²³ Copyright 2023, Springer Nature. (ii) Outer peptide amphiphile 4D gels self-curving for mimicking corneal geometry when cultured for 5 days in the presence of serum. Reproduced with permission.³⁰ Copyright 2019, Wiley-VCH. (f) Images of the *in vitro* experiments and the self-closing processes of the stretchable nerve cuff electrode when triggered by water. Reproduced with permission.³³ Copyright 2023, American Chemical Society.



and prefer hybrid composites with synthetic components, further developments by optimizing the material selection and composite structures can pave the way towards clinical productions.

Invasive applications

Invasive actuators are devices requiring physically penetrating or disrupting biological tissues, which are usually surgically implanted. Natural polymer-based actuators are advantageous for invasive scenarios due to their biosafety and degradability, avoiding regional inflammation and secondary damage from removing surgeries. Current efforts have focused on prototype exploration or preclinical trials in drug delivery, tissue regeneration, and implants.

Conventional clinical approaches for managing disease involve systemic drug usage with low-efficiency, hence requiring precise drug delivery to lesions. Actuators integrated with drug delivery are innovative strategies to assist the penetration of tissues and achieve the drug delivery into deep tissues for better therapy outcomes. Natural polymers are highly desirable for these tasks due to their *in vivo* degradability and biosafety, especially autologous materials without leading to transplantation rejection. For example, biodegradable magnetized blood hydrogel fibres have been fabricated by autologous blood with magnetic particles, which can evade immune detection to enable targeted drug delivery under 700 mT of magnetic field and real-time tracking for minimally invasive intracranial tumour therapy.²⁰ Besides surgical implanting, oral administration of actuators may be a promising therapy by avoiding surgeries. Dynamic repositioning by a magnetic field can enable the precise cargo transportation in the human body for delivery of drugs (Fig. 4d-ii)²⁴ and stem cells.⁴⁶

Internal organs in the human body are complicated in terms of cell behaviours. Biosafe natural polymers are ideal candidates for constructing organ replacement prototypes, but replicating the actuating performance of natural tissues is a current challenging topic. Adaptive tissue scaffolds with actuator functions are valuable tools to explore the construction of organs at the cellular scale. By incorporating cells into the tissue scaffolds, cell behaviours have been manipulated by the 3D architecture and the 4D time-dependent changes of scaffolds. For example, highly-oriented gelatin/alginate hydrogels have been used for engineering the cardiomyocyte cellular alignment. The heart-mimicking actuators have exhibited programmable contractions that originate from the electro-responsive motion of aligned cardiomyocytes with highly-repetitive actuation exceeding 80 000 cycles (Fig. 4e-i).²³ Moreover, the time-dependent shape-morphing or regional stiffening of scaffolds can guide cellular behaviours (e.g. proliferation, differentiation, migration, adhesion, and apoptosis), hence promoting the formation of tissues (e.g. corneal in Fig. 4e-ii in 7 days).³⁰ Further understanding on how to regulate interactions between cells and actuators, as well as integrate bioactive factors with artificial actuators may inspire the development of next-generation living actuators.

Natural polymer actuators can be implanted by minimally-invasive surgeries and their high biodegradability prevents

their need for surgical removal. This advantage is beneficial in the repair of damaged nerves which remains a significant challenge.⁹³ Neural interface materials enable precise monitoring and modulation of nerve fibers through sensing or applying electric signals,¹⁹ but conventional designs that lack tissue conformity and biodegradability face undesirable complexity in terms of implanting and removal.⁹⁴ Due to the merits of flexibility and degradability, natural polymer-based actuators exhibit potential in resolving these problems by self-wrapping on damaged ducts after implantation and *in vivo* degradation after tissue healing.⁹⁵ Current neural cuff electrodes that are based on natural polymers usually involve a stimuli-responsive change in the natural polymer network, which initiates the wrapping of functional layers on damaged neural fiber and promotes further regeneration (Fig. 4f).³³ Rather than conventional rigid materials, natural polymers endow neural implants with tissue compliance and biodegradability to prevent secondary injuries.⁴⁷ The wrapping of cuff electrodes on nerve fibers allows *in situ* monitoring of neural signals, as well as applying mechanical and electrical stimuli to restore or substitute neural functions. Besides mechanical and electrical cues, the incorporation of bioactive factors and living cells into actuators has been developed to accelerate the tissue regeneration, but further clinical explorations need more assessments on the chronic influence of such actuators.^{93,96,97} This strategy is also effective in vascular remodelling which involves the blood-triggered wrapping of the actuator onto the broken vessel. The modification of the actuator surface to endow adhesion capacity has been studied as an effective method to strengthen interfacial interactions after morphing, hence reconnecting broken vessel.⁴³ By integrating actuators with bioactive factors, further promotion of endothelialization by biocompatible interfacing of actuators can promote the following healing process of the vessel.¹⁹ Unfortunately, for long-term invasive actuators, the decline of performances under physiological conditions seems lacking in attention and needs effective methodology to verify it in further studies. From *in vitro* prototypes to clinical trials, developments of natural polymer-based actuators could be a huge step in invasive applications, requiring more efforts in evaluating their clinical outcomes.

6. Conclusions, challenges, and outlook

In this mini review, we summarize the state-of-art progress of natural polymer-based soft actuators, introduce the general design principles, discuss how the structure and property of natural polymers affect the actuating performances of soft actuators, and highlight their emerging bioapplications.

Although some of them have exhibited potential to offer alternative solutions to clinical problems, there are still major challenges to be further addressed towards clinical translation:

(1) Structural damage by processing: natural polymers in biomasses require a series of extraction and purification procedures. The structure of extracted natural polymers usually



encounters irreversible chain scissoring and bundle disassociation, preventing the recapitulation of superior nature examples in engineered systems. How to avoid structural disturbance during processing of natural polymers, or directly converting fundamental units (e.g. beta-sheets of silk and tri-helix of collagen) into structures of actuators are promising directions.

(2) Fabrication scalability limitation: the integration of actuation with various functions (e.g. sensing, signal transmission, and self-adapting) is required in next-generation flexible devices. However, the structure of such multifunctional devices is highly-integrated and complicated, lacking reliable techniques for scale-up manufacturing. The critical challenges include the structural uniformity of the actuator, precise construction of conductive circuits on polymer matrixes, the electrical stability of devices during actuation, and cost-effective processing approaches. Further developments of advanced printing techniques and ink systems may be the potential direction in solving these problems.

(3) Insufficient performance reliance: compared to synthetic polymer-based actuators, natural polymer-based actuators present dramatically declined mechanical robustness and deviated actuation performances under physiological environments due to local biochemical signals. Such instability limits the bioapplications on load-bearing and precision-required locations. Robust and stable actuator structures should be developed by the inspiration of nature or frontier ideas (e.g. superior hierarchical structure and highly-entangled network).

(4) Conflicts of function and degradation: emerging biomedical applications involve the integration of non-degradable functional modules with natural polymers. Currently, the sustainability of undegradable functional modules needs further enhancements to achieve full-degradability. The development of degradable synthetic polymers may benefit such designs.

(5) Long-term biosafety: soft actuators for clinical uses now prioritize *in vivo* biodegradable designs and stability under physiological conditions. However, most of the actuators for preclinical trials lack solid evidence to demonstrate long-term biosafety and chronic influences towards humans, weakening the clinical outcome of promising systems. Systematic investigations into the natural polymer-based actuators for long-term bio-integration shall be conducted in the models of large animals or humans.

Despite the above challenges, unique biological properties and cost-effectiveness of natural polymers render them promising in forming soft actuators. We can envision that the above challenge can be addressed by the advances of intelligent materials and integrated systems. Moreover, through interdisciplinary knowledge exchange with medical and healthcare professionals, the driving by real clinical demands may be iterated to achieve clinical translation of soft actuators and complete the 'life-to-life' cycle of natural polymers from biomass to bioapplications.

Conflicts of interest

There are no conflicts to declare.

Data availability

No new data were generated; this review is based on published studies cited in the references. In addition, all copyrights in the manuscript have been approved.

Appendix

Technical information on the review

Data of annual publication numbers were collected from the scientific search engine of 'Web of Science'. The data were collected until 2024-December-31st. The search queries of natural polymer-based soft actuators, natural polymer-based soft actuators for biomedical applications, and natural polymer-based soft actuators for sustainable applications are listed as below, respectively:

(1) Publications about natural polymer-based soft actuators: ((TS = (soft actuat*)) OR TS = (soft robot*)) AND TS = (natur* polymer*).

(2) Publications about natural polymer-based soft actuators for biomedical applications: (((TS = (soft actuat*)) OR TS = (soft robot*)) AND TS = (biopolymer* or natur* polymer*)) AND TS = (biomedic*).

(3) Publications about natural polymer-based soft actuators for sustainable applications: (((TS = (soft actuat*)) OR TS = (soft robot*)) AND TS = (biopolymer* or natur* polymer*)) AND TS = (sustain* or degrad*).

Acknowledgements

The authors acknowledge the financial support provided by the National Natural Science Foundation of China (52261160380), the Shenzhen Medical Research Fund (B230245), the Youth Innovation Promotion Association of CAS (Y2023100), and the Fundamental Research Program of Shenzhen (RCJC2022100 8092729033 and JCYJ20220818101800001).

Notes and references

- 1 D. Luo, A. Maheshwari, A. Danielescu, J. Li, Y. Yang, Y. Tao, L. Sun, D. K. Patel, G. Wang and S. Yang, *Nature*, 2023, **614**, 463–470.
- 2 P. Wei, Z. Zhang, S. Cheng, Y. Meng, M. Tong, L. Emu, W. Yan, Y. Zhang, Y. Wang and J. Zhao, *Sci. Adv.*, 2025, **11**, eads0217.
- 3 S. M. Mirvakili and I. W. Hunter, *Adv. Mater.*, 2018, **30**, 28.
- 4 X.-S. Meng, L.-C. Zhou, L. Liu, Y.-B. Zhu, Y.-F. Meng, D.-C. Zheng, B. Yang, Q.-Z. Rao, L.-B. Mao and H.-A. Wu, *Science*, 2023, **380**, 1252–1257.
- 5 J. Li, C. Chen, Q. Chen, Z. Li, S. Xiao, J. Gao, S. He, Z. Lin, H. Tang and T. Li, *Natl. Sci. Rev.*, 2024, **11**, nwae270.
- 6 L. Pan, F. Wang, Y. Cheng, W. R. Leow, Y.-W. Zhang, M. Wang, P. Cai, B. Ji, D. Li and X. Chen, *Nat. Commun.*, 2020, **11**, 1332.
- 7 H. Hu, M. Nie, M. Galluzzi, X. Yu and X. Du, *Adv. Funct. Mater.*, 2023, **33**, 2304634.



- 8 S. Lin, Z. Wang, X. Chen, J. Ren and S. Ling, *Adv. Sci.*, 2020, **7**, 1902743.
- 9 X. Leng, X. Zhou, J. Liu, Y. Xiao, J. Sun, Y. Li and Z. Liu, *Mater. Horiz.*, 2021, **8**, 1538–1546.
- 10 J. Yi, G. Zou, J. Huang, X. Ren, Q. Tian, Q. Yu, P. Wang, Y. Yuan, W. Tang and C. Wang, *Nature*, 2023, **624**, 295–302.
- 11 J. Hu, M. Irfan Iqbal and F. Sun, *Adv. Funct. Mater.*, 2020, **30**, 2005033.
- 12 Z. Chen, Q. Peng, Y. Hu, Z. Liu, X. Zhao, P. Li, L. Xu, H. Zheng, F. Xue and R. Ding, *J. Mater. Sci. Technol.*, 2023, **167**, 152–160.
- 13 X. Du, H. Cui, B. Sun, J. Wang, Q. Zhao, K. Xia, T. Wu and M. S. Humayun, *Adv. Mater. Technol.*, 2017, **2**, 1700120.
- 14 H. Hu, C. Huang, M. Galluzzi, Q. Ye, R. Xiao, X. Yu and X. Du, *Research*, 2021, **2021**, 9786128.
- 15 S. Blacklow, J. Li, B. Freedman, M. Zeidi, C. Chen and D. Mooney, *Sci. Adv.*, 2019, **5**, eaaw3963.
- 16 X. Du, H. Cui, T. Xu, C. Huang, Y. Wang, Q. Zhao, Y. Xu and X. Wu, *Adv. Funct. Mater.*, 2020, **30**, 1909202.
- 17 J. Wang, Q. Zhao, H. Cui, Y. Wang, H. Chen and X. Du, *J. Mater. Chem. A*, 2018, **6**, 24748–24755.
- 18 Q. Zhao, J. Wang, H. Cui, H. Chen, Y. Wang and X. Du, *Adv. Funct. Mater.*, 2018, **28**, 1801027.
- 19 Q. Zhao, J. Wang, Y. Wang, H. Cui and X. Du, *Natl. Sci. Rev.*, 2020, **7**, 629–643.
- 20 B. Wang, J. Shen, C. Huang, Z. Ye, J. He, X. Wu, Z. Guo, L. Zhang and T. Xu, *Nat. Biomed. Eng.*, 2025, 1–15.
- 21 L. Cera, G. M. Gonzalez, Q. Liu, S. Choi, C. O. Chantre, J. Lee, R. Gabardi, M. C. Choi, K. Shin and K. K. Parker, *Nat. Mater.*, 2021, **20**, 242–249.
- 22 Y. Wang, H. Cui, Q. Zhao and X. Du, *Matter*, 2019, **1**, 626–638.
- 23 S. Choi, K. Y. Lee, S. L. Kim, L. A. MacQueen, H. Chang, J. F. Zimmerman, Q. Jin, M. M. Peters, H. A. M. Ardoña and X. Liu, *Nat. Mater.*, 2023, **22**, 1039–1046.
- 24 L. Yang, J. Miao, G. Li, H. Ren, T. Zhang, D. Guo, Y. Tang, W. Shang and Y. Shen, *ACS Appl. Polym. Mater.*, 2022, **4**, 5431–5440.
- 25 Z. Wang, H. Wei, Y. Huang, Y. Wei and J. Chen, *Chem. Soc. Rev.*, 2023, **52**, 2992–3034.
- 26 I. Apsite, S. Salehi and L. Ionov, *Chem. Rev.*, 2022, **122**, 1349–1415.
- 27 M. Li, A. Pal, A. Aghakhani, A. Pena-Francesch and M. Sitti, *Nat. Rev. Mater.*, 2022, **7**, 235–249.
- 28 L. Dai, M. Ma, J. Xu, C. Si, X. Wang, Z. Liu and Y. Ni, *Chem. Mater.*, 2020, **32**, 4324–4330.
- 29 L. L. da Costa, C. Moreau, D. Lourdin, B. Cathala and A. Villares, *Carbohydr. Polym.*, 2023, **314**, 120951.
- 30 M. Miotto, R. M. Gouveia, A. M. Ionescu, F. Figueiredo, I. W. Hamley and C. J. Connon, *Adv. Funct. Mater.*, 2019, **29**, 1807334.
- 31 H. Cui, N. Pan, W. Fan, C. Liu, Y. Li, Y. Xia and K. Sui, *Adv. Funct. Mater.*, 2019, **29**, 1807692.
- 32 X. Zhu, C. Yang, Y. Jian, H. Deng, Y. Du and X. Shi, *Carbohydr. Polym.*, 2022, **276**, 118759.
- 33 M. Yu, C. Wang, H. Cui, J. Huang, Q. Yu, P. Wang, C. Huang, G. Li, Y. Zhao and X. Du, *ACS Appl. Mater. Interfaces*, 2023, **15**, 7663–7672.
- 34 X. Wang, X. H. Qin, C. Hu, A. Terzopoulou, X. Z. Chen, T. Y. Huang, K. Maniura-Weber, S. Pané and B. J. Nelson, *Adv. Funct. Mater.*, 2018, **28**, 1804107.
- 35 S. Yang, Y. Zhang, T. Wang, W. Sun and Z. Tong, *ACS Appl. Mater. Interfaces*, 2020, **12**, 46701–46709.
- 36 S. Shi, M. Cui, F. Sun, K. Zhu, M. I. Iqbal, X. Chen, B. Fei, R. K. Y. Li, Q. Xia and J. Hu, *Adv. Mater.*, 2021, **33**, 2101005.
- 37 C. Lee, J. H. Park, M. Kim, J. S. Kim and T. S. Shim, *Soft Matter*, 2022, **18**, 4604–4612.
- 38 A. Reizabal, D. M. Correia, C. M. Costa, L. Perez-Alvarez, J. L. Vilas-Vilela and S. Lanceros-Méndez, *ACS Appl. Mater. Interfaces*, 2019, **11**, 30197–30206.
- 39 M. Baumgartner, F. Hartmann, M. Drack, D. Preninger, D. Wirthl, R. Gerstmayr, L. Lehner, G. Mao, R. Pruckner, S. Demchyshyn, L. Reiter, M. Strobel, T. Stockinger, D. Schiller, S. Kimeswenger, F. Greibich, G. Buchberger, E. Bradt, S. Hild, S. Bauer and M. Kaltenbrunner, *Nat. Mater.*, 2020, **19**, 1102–1109.
- 40 A. Heiden, D. Preninger, L. Lehner, M. Baumgartner, M. Drack, E. Woritzka, D. Schiller, R. Gerstmayr, F. Hartmann and M. Kaltenbrunner, *Sci. Rob.*, 2022, **7**, eabk2119.
- 41 A. Pena-Francesch, J. Giltinan and M. Sitti, *Nat. Commun.*, 2019, **10**, 3188.
- 42 W. Sun, A. S. Williamson, R. Sukhnandan, C. Majidi, L. Yao, A. W. Feinberg and V. A. Webster-Wood, *Adv. Funct. Mater.*, 2023, **33**, 2303659.
- 43 S. Wang, Q. Zhao, J. Li and X. Du, *ACS Appl. Mater. Interfaces*, 2022, **14**, 42420–42429.
- 44 A. B. Neog, R. K. Gogoi, T. Dutta and K. Raidongia, *ACS Appl. Nano Mater.*, 2020, **3**, 6629–6635.
- 45 S. J. Matonis, B. Zhuang, A. F. Bishop, D. A. Naik, Z. Temel and C. J. Bettinger, *ACS Appl. Polym. Mater.*, 2023, **5**, 6288–6295.
- 46 S. Noh, S. Jeon, E. Kim, U. Oh, D. Park, S. H. Park, S. W. Kim, S. Pané, B. J. Nelson and J. Y. Kim, *Small*, 2022, **18**, 2107888.
- 47 N. Zheng, V. Fitzpatrick, R. Cheng, L. Shi, D. L. Kaplan and C. Yang, *ACS Nano*, 2022, **16**, 2292–2305.
- 48 B. Kumar, N. Singh and P. Kumar, *Eur. Polym. J.*, 2024, **213**, 113078.
- 49 L. Ma, Y. Tan, X. Chen, Y. Ran, Q. Tong, L. Tang, W. Su, X. Wang and X. Li, *Carbohydr. Polym.*, 2022, **293**, 119733.
- 50 E. A. Mozipo, A. N. Galindo, J. D. Khachatourian, C. G. Harris, J. Dorogin, V. R. Spaulding, M. R. Ford, M. Singhal, K. C. Fogg and M. H. Hettiaratchi, *J. Mater. Chem. B*, 2024, **12**, 2523–2536.
- 51 K. Xu, H. Yao, D. Fan, L. Zhou and S. Wei, *Carbohydr. Polym.*, 2021, **254**, 117286.
- 52 R. Wang, X. Huang, B. Zoetebier, P. J. Dijkstra and M. Karperien, *Bioact. Mater.*, 2023, **20**, 53–63.
- 53 J. Hua, C. Liu, P. F. Ng and B. Fei, *Carbohydr. Polym.*, 2021, **259**, 117737.
- 54 J. Hua, P. F. Ng and B. Fei, *J. Polym. Sci., Part B: Polym. Phys.*, 2018, **56**, 1325–1335.
- 55 Y. Zhou, J. Zhang, Y. Cheng, X. Zhang, J. Wu and J. Zhang, *Research*, 2022, **2022**, 9853529.
- 56 L. Bai, Y. Zhang, S. Guo, H. Qu, Z. Yu, H. Yu, W. Chen and S. C. Tan, *Adv. Mater.*, 2023, **35**, 2211437.



- 57 Z. Li, C. Chen, H. Xie, Y. Yao, X. Zhang, A. Brozena, J. Li, Y. Ding, X. Zhao and M. Hong, *Nat. Sustainability*, 2022, **5**, 235–244.
- 58 W. Chen, B. Sun, P. Biehl and K. Zhang, *Macromol. Mater. Eng.*, 2022, **307**, 2200072.
- 59 S. Andra, S. K. Balu, J. Jeevanandam, M. Muthalagu and M. K. Danquah, *Cellulose*, 2021, **28**, 5895–5910.
- 60 T. Aziz, A. Farid, F. Haq, M. Kiran, A. Ullah, K. Zhang, C. Li, S. Ghazanfar, H. Sun and R. Ullah, *Polymers*, 2022, **14**, 3206.
- 61 N. Zhang, J. Wang, J. Ye, P. Zhao and M. Xiao, *Int. J. Biol. Macromol.*, 2018, **117**, 696–703.
- 62 B. Sun, *Cell Rep. Phys. Sci.*, 2021, **2**, 100515.
- 63 H. Ping, W. Wagermaier, N. Horbelt, E. Scoppola, C. Li, P. Werner, Z. Fu and P. Fratzl, *Science*, 2022, **376**, 188–192.
- 64 P. Hameed and G. Manivasagam, *Biophys. Rev.*, 2021, **13**, 387–403.
- 65 D. Loessner, C. Meinert, E. Kaemmerer, L. C. Martine, K. Yue, P. A. Levett, T. J. Klein, F. P. Melchels, A. Khademhosseini and D. W. Hutmacher, *Nat. Protoc.*, 2016, **11**, 727–746.
- 66 M. A. El-Meligy, K. Valachová, I. Juránek, T. M. Tamer and L. Šoltés, *Molecules*, 2022, **27**, 7003.
- 67 M. S. N. A. Azmir, M. N. Moni, A. Gobetti, G. Ramorino and K. Dey, *Int. J. Polym. Mater. Polym. Biomater.*, 2025, **74**, 215–250.
- 68 T. Jia, Y. Wang, Y. Dou, Y. Li, M. Jung de Andrade, R. Wang, S. Fang, J. Li, Z. Yu and R. Qiao, *Adv. Funct. Mater.*, 2019, **29**, 1808241.
- 69 J. Wang, H. Liu, X. Shi, S. Qin, J. Liu, Q. Lv, J. Liu, Q. S. Li, Z. Wang and L. Wang, *Adv. Mater.*, 2024, **36**, 2311593.
- 70 R. Wu, J. Bae, H. Jeon and T. Kim, *Chem. Eng. J.*, 2022, **444**, 136556.
- 71 A. Reizabal, C. M. Costa, N. Pereira, L. Pérez-Álvarez, J.-L. Vilas-Vilela and S. Lancers-Méndez, *Adv. Eng. Mater.*, 2020, **22**, 2000111.
- 72 D. Liu, A. Tarakanova, C. C. Hsu, M. Yu, S. Zheng, L. Yu, J. Liu, Y. He, D. Dunstan and M. J. Buehler, *Sci. Adv.*, 2019, **5**, eaau9183.
- 73 N. Cohen, M. Levin and C. D. Eisenbach, *Biomacromolecules*, 2021, **22**, 993–1000.
- 74 G. Bhattacharyya, P. Oliveira, S. T. Krishnaji, D. Chen, M. Hinman, B. Bell, T. I. Harris, A. Ghazitabatabaei, R. V. Lewis and J. A. Jones, *Protein Expression Purif.*, 2021, **183**, 105839.
- 75 X. Xu, Z. Wang, M. Li, Y. Su, Q. Zhang, S. Zhang and J. Hu, *Adv. Mater.*, 2023, **35**, 2304725.
- 76 G. Yang, Z. Gong, X. Luo, L. Chen and L. Shuai, *Nature*, 2023, **621**, 511–515.
- 77 Y. Shao, Q. Xia, L. Dong, X. Liu, X. Han, S. F. Parker, Y. Cheng, L. L. Daemen, A. J. Ramirez-Cuesta, S. Yang and Y. Wang, *Nat. Commun.*, 2017, **8**, 16104.
- 78 Y. Gu, W. Wu, C. Zhang, X. Li, X. Guo, Y. Wang, Y. Yuan, B. Jiang and Y. Jin, *Adv. Funct. Mater.*, 2024, **35**, 2417206.
- 79 L. Yang, J. Cui, L. Zhang, X. Xu, X. Chen and D. Sun, *Adv. Funct. Mater.*, 2021, **31**, 2101378.
- 80 J. Hua, C. Liu, B. Fei and Z. Liu, *Gels*, 2022, **8**, 101.
- 81 X. Xu, Z. Wang, M. Li, Y. Su, Q. Zhang, S. Zhang and J. Hu, *Adv. Mater.*, 2023, **35**, 2304725.
- 82 X. Du, H. Cui, Q. Zhao, J. Wang, H. Chen and Y. Wang, *Research*, 2019, **2019**, 6398296.
- 83 X. Wang and Q. Wang, *Acc. Chem. Res.*, 2021, **54**, 1274–1287.
- 84 T. Su, Z. Tang, H. He, W. Li, X. Wang, C. Liao, Y. Sun and Q. Wang, *Chem. Sci.*, 2014, **5**, 4204–4209.
- 85 J. P. Serra, L. C. Fernandes, D. M. Correia, C. R. Tubio, J. L. Vilas-Vilela, M. Tariq, J. M. Esperança, C. M. Costa and S. Lancers-Mendez, *Mater. Adv.*, 2022, **3**, 937–945.
- 86 S. M. Koch, C. H. Dreimol, C. Goldhahn, A. Maillard, A. Stadler, T. Künniger, P. Grönquist, M. Ritter, T. Keplinger and I. Burgert, *ACS Sustainable Chem. Eng.*, 2024, **12**, 8662–8670.
- 87 X. Xu, Z. Wang, Y. Su, K. Zhang, M. Li, Q. Zhang, S. Zhang, Y. Zhao, Q. Ke and H. Hu, *Adv. Funct. Mater.*, 2024, **34**, 2401732.
- 88 L. D. Liu DaBiao, A. Tarakanova, C. Hsu, Y. M. Yu Miao, Z. S. Zheng ShiMin, Y. L. Yu LongTeng, L. J. Liu Jie, H. Y. He YuMing, D. Dunstan and M. Buehler, 2019.
- 89 L. R. Khoury, M. Slawinski, D. R. Collison and I. Popa, *Sci. Adv.*, 2020, **6**, eaba6112.
- 90 K. Cikalleshi, A. Nexha, T. Kister, M. Ronzan, A. Mondini, S. Mariani, T. Kraus and B. Mazzolai, *Sci. Adv.*, 2023, **9**, eadi8492.
- 91 Y. Zhao, B. Yi, J. Hu, D. Zhang, G. Li, Y. Lu and Q. Zhou, *Adv. Funct. Mater.*, 2023, **33**, 2300710.
- 92 Y. Gao, X. Han, J. Chen, Y. Pan, M. Yang, L. Lu, J. Yang, Z. Suo and T. Lu, *Proc. Natl. Acad. Sci. U. S. A.*, 2021, **118**, e2103457118.
- 93 X. Zhu, F. Wang, Q. Zhao and X. Du, *Adv. Funct. Mater.*, 2024, **34**, 2314575.
- 94 M. Peng, Q. Zhao, A. Chai, Y. Wang, M. Wang and X. Du, *Matter*, 2025, **8**, 101901.
- 95 P. D. Costa, D. C. Costa, T. R. Correia, V. M. Gaspar and J. F. Mano, *Adv. Mater. Technol.*, 2021, **6**, 2100168.
- 96 F. Wang, L. Wang, X. Zhu, Y. Lu and X. Du, *Adv. Mater.*, 2025, **37**, 2416698.
- 97 F. Wang, L. Wang, X. Zhu, Y. Lu and X. Du, *Adv. Funct. Mater.*, 2025, **35**, 2500685.

