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1 Introduction

Modern energetic materials need to meet performance, environmental, and economic requirements in order to be considered for practical use. Synthetic transformations which produce multiple energetic functionalities (aka ‘explosophore’) in a single step are of special interest in the field. The nitrogen-rich heterocycles including triazoles,^{1–7} tetrazole,^{1,8–13} triazines,^{6,14–17} and tetrazines^{16,18–26} have found extensive use as the backbone in new energetic materials. Annulated heterocyclic systems are arguably some of the most important backbones; when

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Nitroacetonitrile as a versatile precursor in energetic materials synthesis

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Nitroacetonitrile is the simplest α -nitronitrile; it possesses a single central carbon attached to two strong electronegative, electron-withdrawing groups allowing extensive chemistry through the active methylene center. Free nitroacetonitrile has purification and stability issues, however stable salts of nitroacetonitrile possess the same reactivity as the free acid and are much more stable. Nitroacetonitrile serves as a versatile synthetic precursor in the formation of heterocyclic and polyfunctional aliphatic products and can allow for straightforward conversion to amino, acyl, and other functional groups. A main advantage of using nitroacetonitrile in the formation of heterocyclic-based energetics is its ability to add vicinal amino and nitro moieties onto fused ring structures, a common structural motif in insensitive energetic materials. In this minireview we discuss the preparation of nitroacetonitrile and its stable salts, as well as discuss the range of energetic materials this versatile precursor has found use in.

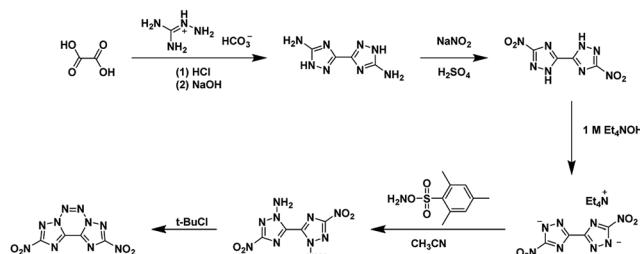
designing new energetic materials as they often have some of the most desirable properties including higher thermal stabilities, low sensitivities, and higher densities when compared to the related non-annulated materials;^{27,28} however, the syntheses of many annulated heterocyclic systems are complex and consist of many steps (examples shown Schemes 1 and 2).

The main utility of nitroacetonitrile in the synthesis of annulated heterocyclic compounds is their ability to produce annulated 1,2,4-triazines bearing a vicinal amino and nitro group in a single step. In this, a diazonium-containing compound is reacted with either nitroacetonitrile or a salt thereof, and the produced nitrocyanohydrazone then cyclizes through the nitrile giving a heterocycloaminonitro-1,2,4-triazine. Pure acid nitroacetonitrile as a precursor suffers from numerous drawbacks including lack of high-yield high-purity syntheses, and chemical instability including the

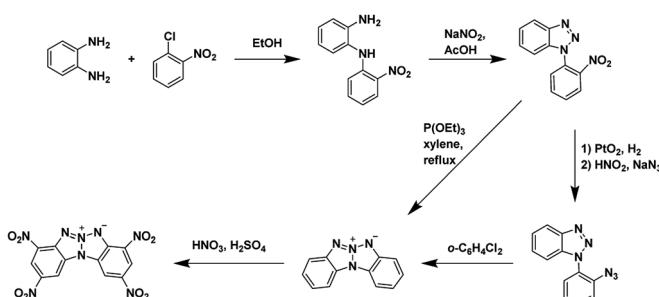


Prof. Dr Davin Piercey received his PhD from the Ludwig Maximilian University of Munich in Germany in 2013 under the direction of Prof. Dr Thomas M. Klapötke and completed his postdoctoral research at Los Alamos National Laboratory in New Mexico under Dr David E Chavez. Since 2018 he has been faculty at Purdue University directing his research group on the synthesis of new energetic materials.





Scheme 1 Synthesis of 2,9-dinitro-bis[1,2,4]triazolo[1,5-d:50,10-f][1,2,3,4]tetrazine, an annulated energetic system.^{26,28,32}



Scheme 2 Synthesis of 2,4,8,10-tetranitrobenzo[4',5'][1,2,3]triazolo[2',1',2,3][1,2,3]triazolo[4,5-b]pyridin-6-ium-5-ide (TACOT), an annulated energetic system.³³

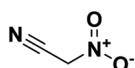


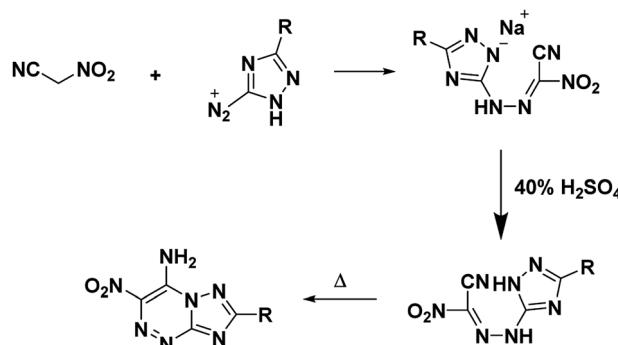
Fig. 1 Neutral nitroacetonitrile.

chance of spontaneous explosion.²⁹ Stable salts of nitroacetonitrile, such as the potassium salt of nitroacetonitrile which is easily prepared *via* an indirect route and does not pose a lab hazard,^{30,31} have made the use of nitroacetonitrile practical for energetics chemistry on both the lab and large scale (Fig. 1).

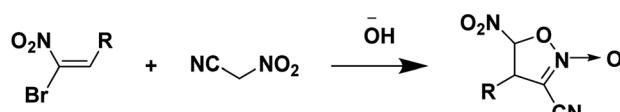
2 Nitroacetonitrile

Nitroacetonitrile serves as a versatile synthetic precursor in organic synthesis as an intermediate in the formation of heterocyclic and polyfunctional aliphatic products.³⁴ (Schemes 3 and 4).

Nitroacetonitrile is the simplest α -nitronitrile compound and possesses two strongly electronegative, electron-withdrawing groups directly attached to the same α -carbon, making the protons of the central carbon (CH_2 group) acidic.³⁴ Nitroacetonitrile's role as a cyano(nitro)methylation agent is invaluable as it alters compounds' structures to allow for the straightforward conversion into target molecules with numerous functional groups.^{35,36} This is possible due to the highly reactive nature of the cyano group, which enables conversion to amino, acyl, and other functional groups³⁷ and the nitro group's capability of converting into an amino or



Scheme 3 Synthesis of 7-amino-6-nitro-1,2,4-triazolo[5,1-c][1,2,4]triazines.



Scheme 4 Synthesis of 4-alkyl(aryl)-3-cyano-5-nitroisoxazolines.³⁴

carbonyl group³⁵ and the active methylene center's ability to form C–C or N–C bonds.^{38,39}

Nitroacetonitrile is thermodynamically unstable, and a common practice is to maintain reactions in which it serves as a reagent under 50 °C (max).⁴⁰ Dr Craig Thomas of the National Institutes of Health Chemical Genomics Center, in 2009, reported the explosion of a flask containing nitroacetonitrile allegedly due to decomposition.²⁹ Now, a widely stated hazard, one of the earliest references of nitroacetonitrile possessing energetic properties, was made by Grivas and Taurins.⁴⁰ The decomposition of nitroacetonitrile at 109 °C, measured by DSC, released 874 J g⁻¹⁴¹ of energy.

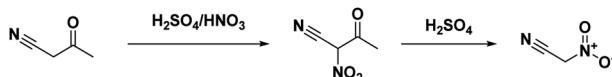
3 Synthesis

3.1. Neutral nitroacetonitrile

The first synthesis of nitroacetonitrile was reported by Steinkopf and Bohrmann in 1908⁴² where methazonic acid (nitroacetaldehyde oxime) was dehydrated by thionyl chloride (Scheme 5). In this synthesis thionyl chloride was added to a gently refluxing solution of methazonic acid in diethyl ether and heated until there was no further production of hydrogen chloride and sulfur dioxide. The mixture was subsequently filtered and concentrated under pressure to yield a yellow or brown oil.^{43–45} Many authors used this preparation method or variations of over the following years. This method results in low yields, 13–47%, with varying degrees of purity. The oil can



Scheme 5 Synthesis of neutral nitroacetonitrile from methazonic acid (nitroacetaldehyde oxime).



Scheme 6 Synthesis of neutral nitroacetonitrile from cyanoacetone.

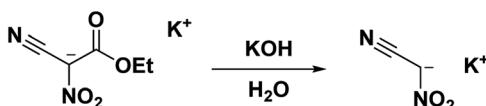
also be purified *via* a silica gel column with benzene as the eluent.⁴³ Another purification option reported is to decolorize the oil with activated charcoal, then turn the compound into a salt with gaseous ammonia before acidifying and extracting into ether.⁴⁵

In 1994, Kislyi *et al.*⁴⁶ reported an alternate method for the synthesis of nitroacetonitrile from nitrocyanoacetone with a yield of 70–85% *via* deacylation. Nitrocyanoacetone was prepared by the nitration of cyanoacetone with a sulfuric acid/nitric acid mixture in chloroform (Scheme 6). The chloroform layer was then removed and evaporated, leaving a residue of nitrocyanoacetone. The deacylation was performed by dissolving nitrocyanoacetone in ethanol (or methanol) and acidifying with 10% sulfuric acid before neutralizing with sodium bicarbonate and pouring into water. Nitroacetonitrile was then isolated as a residue *via* extraction and evaporation of the organic solvent.⁴⁶

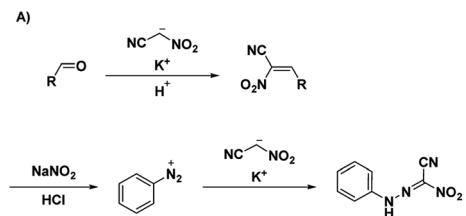
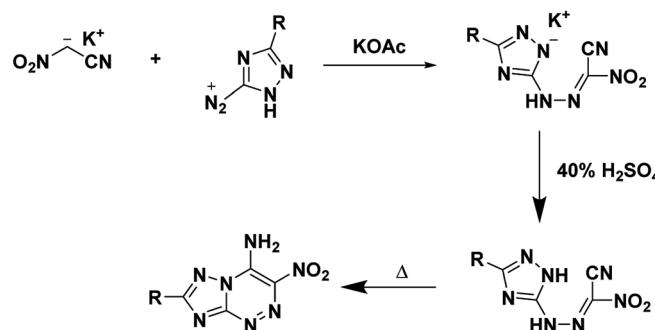
3.2. Potassium salt of nitroacetonitrile

Due to the low thermal stability, low yield and purity, and hazardous nature of nitroacetonitrile decomposition process, the work done with nitroacetonitrile was hampered by this inconvenient precursor until the development of stable salts as synthetic equivalents by alternative synthesis routes was developed. The advantage of using salts and avoiding pure neutral nitroacetonitrile is the decreased risk due to by-passing the generation of free neutral nitroacetonitrile during a reaction. These alternatives allow work without the hazard of explosion and allow for purer precursors to be used in synthesis using nitroacetonitrile as a reagent.

The potassium salt of nitroacetonitrile is an excellent alternative to neutral nitroacetonitrile being thermodynamically stable, chemically equivalent, and water-soluble; in fact, many syntheses using nitroacetonitrile begin with the formation of a nitroacetonitrile salt *in situ*.^{6,14,15,27,47–50} The potassium salt of nitroacetonitrile can be obtained from the hydrolysis of the potassium salt of ethyl nitrocyanoacetate into the unstable dipotassium salt of nitrocyanoacetic acid (cyano-*ac*-nitroacetate) which readily converts, *via* decarboxylation, into the potassium salt of nitroacetonitrile (Scheme 7) with a 45% yield.³¹ The nitroacetonitrile potassium salt has also been obtained with a 79% yield by the decarboxylation of an acidic aqueous solution of dipotassium nitrocyanoacetic acid through an ion-exchange resin (IRC-50).⁵¹ This route entirely avoids unstable intermediates such as methazonic acid or nitroacetonitrile.



Scheme 7 Synthesis route for the stable potassium salt of nitroacetonitrile.

Scheme 8 (A) Formation of 3-(het)aryl-2-nitroacrylonitriles and (B) synthesis of 2-nitro-2-phenylhydrazonoacetonitrile.³¹Scheme 9 Synthesis of azolo[5,1-c][1,2,4]triazines using the potassium salt of nitroacetonitrile.³⁰

Voinkov *et al.*³¹ showed the ability of the potassium salt to replace nitroacetonitrile by reacting nitroacetonitrile potassium salt with aromatic and heterocyclic aldehydes to form 3-(het)aryl-2-nitroacrylonitriles and demonstrating the ability of nitroacetonitrile potassium salt to serve as an azocoupling reagent with the production of 2-nitro-2-phenylhydrazonoacetonitrile (Scheme 8).³¹ Ulomskiy *et al.*³⁰ also provided verification by replicating a 1985 study done by Rusinov *et al.*⁴⁷ (refer Scheme 3) to synthesize azolo[5,1-c][1,2,4]triazines using neutral nitroacetonitrile (Scheme 9).

4 Nitroacetonitrile in energetic synthesis

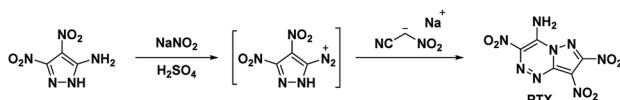
The advantage of using nitroacetonitrile in the synthesis of heterocyclic energetics is its ability to create annulated 1,2,4-triazines containing vicinal amino and nitro groups. The addition of the vicinal amino and nitro group structural motif stabilizes *via* intra- and intermolecular hydrogen bonding.^{6,50} The presence of amine and nitro groups can lead to conjugation resulting in a planar structure with π – π stacking interactions. These interactions are also seen in fused-rings with flat molecular geometry.¹⁵ Often, energetics with the lowest thermal and mechanical sensitivities are flat molecules with π – π interactions and hydrogen bonding. The flat geometry can result in a crystal lattice with parallel planar⁵² packing that allows slip between the layers. The ability for slip decreases the resistance experienced by the compound during compression initiated by shock or impact⁵² this, in turn, reduces the probability of hot-spot generation and inadvertent initiation.¹⁵



The typical synthesis of heterocyclic energetics using free nitroacetonitrile begins with the conversion of a parent compound into its corresponding diazonium salt. The diazonium product is then treated with a solution containing a salt of nitroacetonitrile in acid yielding a hydrazone. The resulting molecule is then cyclized by heating in an organic solvent or mixture if it does not cyclize during synthesis spontaneously.

4.1. 7-Amino-2,3,6-trinitropyrazolo[5,1-*c*][1,2,4]triazine (PTX)

In 2010, Dalinger *et al.*⁵³ published a seven-step procedure for the formation of 7-amino-2,3,6-trinitropyrazolo[5,1-*c*][1,2,4]triazine a fused pyrazolo-triazine explosive later synthesized in two-steps by Chavez *et al.*¹⁵ in 2015. The synthesis of **PTX** (Scheme 10) starts from 5-amino-3,4-dinitropyrazole and begins by using sodium nitrite and acid to form the diazonium. The diazodinitropyrazole was then coupled, *in situ*, with nitroacetonitrile to yield **PTX**. Chavez *et al.* investigated **PTX** further based on its potential to match TATB's insensitivity while providing increased performance as it is a fused ring system with a flat molecular geometry, π - π interaction, and intra/intermolecular hydrogen bonding and was anticipated to possess a planar crystal structure. Analysis of the crystal structure supported the predicted structural characteristics but showed four unique plane stacking orientations which prevent interlayer sliding within the crystal lattice. According to Chavez *et al.* this structure is classified as herringbone crystal packing. It was concluded, the inability to slip is what prevented **PTX** from matching TATB's insensitivity while still having a lower sensitivity than HMX. Despite this, **PTX** compares favourably with



Scheme 10 Synthesis of **PTX**.

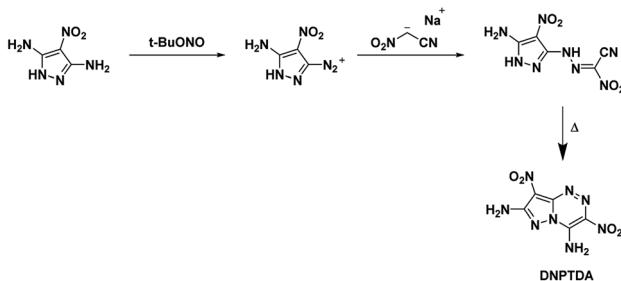
Table 1 Physical and energetic properties of baseline energetics and those developed with nitroacetonitrile^a

Compound	T_d^b [°C]	ρ^c [g cm ⁻³]	ΔH_f^d [kJ mol ⁻¹]	IS ^e [J]	FS ^f [N]	Spark ^g [J]	P_{CJ}^h [GPa]	V_D^i [m s ⁻¹]
TATB ^{14,27,50}	350	1.93	-139.7	50	>360	—	30.5	8179
RDX ^{6,14}	204	1.80	92.6	4.6	157	0.062	34.9	8795
HMX ¹⁵	265	1.89	75	6.1	150 ± 40	0.025–0.125	39.0	9110
LLM-105 (ref. 50)	342	1.92	11	20	360	—	31.7	8639
PETN ^{6,55,56}	164	1.77	-501.24	2.5	92	0.062	33.2	8260
PTX ¹⁵	246	1.95	370	14.3	324–360	0.0625	36.04	8998
DNPTDA ⁵⁰	355	1.90	344	>60	>360	—	32.6	8727
DPX-26 ⁶	232	1.86	387	29	>360	0.125	32	8700
DPX-27 ⁶	138	1.90	378	10.3	258	0.062	35.4	8970
ANCTT ⁴⁹	229	1.80	533.34	—	—	—	23.05	7760
ANTTT ⁴⁹	305	1.82	723.43	>78.5	>360	0.125	27.04	8310
AANT ⁵⁴	162	1.781	494.3	7	120	—	28.88	8310
TNTHBPTDA ²⁷	315	1.85	899	>60	>360	—	31.4	8572

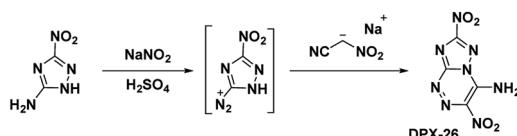
^a Conditions, instrumentation, and equations vary depending on the individuals reporting; please refer to sources. ^b DSC thermal decomposition temperature (onset) under nitrogen gas. ^c Density was calculated or measured *via* crystal analysis or gas pycnometry at literature temperature.

^d Calculated heat of formation. ^e Impact sensitivity, LANL type 12, 50% drop height, 2.5 kg. ^f Friction sensitivity, 50% load Bruceton up/down method. ^g ABL spare 3.4% threshold initiation level. ^h Calculated detonation pressure. ⁱ Calculated detonation velocity.

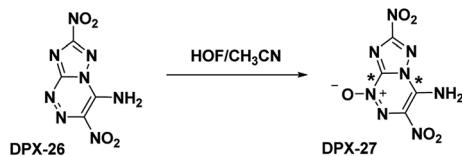




Scheme 11 Synthesis of DNPTDA.



Scheme 12 Synthesis of DPX-26.



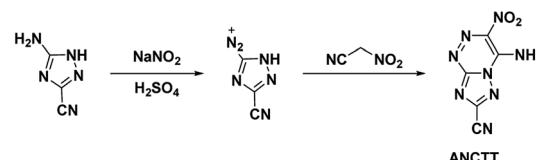
Scheme 13 Synthesis of DPX-27.

between nitro groups and both rings. The compound was similarly synthesized by Shreeve *et al.*,¹⁴ however the compound did not cyclize *in situ* and the acyclic hydrazone needed to be refluxed in a methanol/water mixture to complete the cyclization.

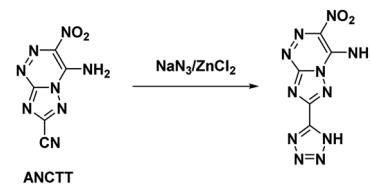
The oxidation of **DPX-26** with hypofluorous acid in acetonitrile yielded 4-amino-3,7-dinitrotriazolo-[5,1-c][1,2,4] triazine 4-oxide (**DPX-27**) with the *N*-oxide installed on the N1 position of the triazine (refer Scheme 13). Similar to **PTX**, the **DPX-27** water complex possesses a herringbone crystal lattice structure with eight molecules per unit cell. Crystal analysis of **DPX-27** solvates from water and nitromethane showed an increase in bond-length between C1-N5 and C4-N4 (indicated * in Scheme 13), compared to **DPX-26**, leading to an increase in separation between the 1,2,4-triazine ring and the triazole ring. This separation is not seen in **DPX-26** and was concluded to be the reason behind the decrease in decomposition temperature from 232 °C (**DPX-26**) to 138 °C (**DPX-27**). **DPX-26** has improved thermal stability, heat of formation, and insensitivity over RDX (Table 1) while **DPX-27** has increased resistance to impact and friction and higher calculated performance with a detonation velocity of 8970 m s⁻¹ and a detonation pressure of 35.4 GPa.

4.4. 4-Amino-3-nitro-7-cyanotriazolo-[5,1-c][1,2,4] triazine (**ANCTT**) and 4-amino-3-nitro-7-(5-1H-tetrazolyl)triazolo-[5,1-c][1,2,4] triazine (**ANTTT**)

Reviewing the research done on the stabilizing effects of vicinal amine and nitro moieties, Snyder *et al.*⁴⁹ sought to improve sensitivities and thermal stability by replacing azolo-bound



Scheme 14 Synthesis of ANCTT.



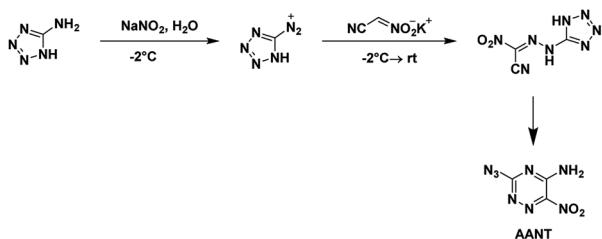
Scheme 15 Synthesis of ANTTT.

nitro groups with functional groups which express the traits themselves. Tetrazolyl moieties satisfy this requirement by possessing high thermal stability and endothermicity with low sensitivity. Snyder *et al.* developed an energetic precursor to which a tetrazolyl moiety could be added by azocoupling diazotized 3-amino-5-cyano-1,2,4-triazole (**ACT**) with nitroacetonitrile (Scheme 14). Crystal analysis of **ANCTT** showed herringbone packing and π -interactions. Bond lengths indicated delocalization on the bicyclic system and high delocalization of the amine lone-pair in the π -ring system. While **ANCTT** has greater thermal stability than RDX, the calculated performance of **ANCTT** was seen to be significantly less, with a predicted detonation velocity of 7760 m s⁻¹ and detonation pressure of 23.05 GPa. The low performance was concluded to be the result of poor oxygen balance. **ANTTT** was made by reacting **ANCTT** with sodium azide in the presence of zinc chloride (Scheme 15). The addition of the tetrazolyl moiety improved performance ($V_D = 8310$ m s⁻¹; $P_{CJ} = 27.04$ GPa), though still less than that of RDX, and increased the thermal stability. The reported impact and friction sensitivity of **ANTTT** are higher than that of TATB (Table 1).

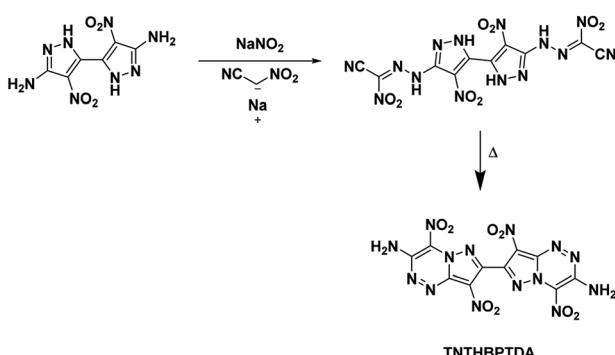
4.5. 3-Azido-5-amino-6-nitro-1,2,4-triazine (**AANT**)

AANT was first synthesized by Rusinov *et al.*⁴⁸ in 1984 using free nitroacetonitrile. It was later synthesized in 2020 by Piercey *et al.*⁵⁴ using the potassium salt of nitroacetonitrile and characterized, for the first time, as an energetic. The commercial precursor 5-aminotetrazole was diazotized and reacted with the potassium salt of nitroacetonitrile (Scheme 16). Two separate precipitation events occurred with the first yielding the nitroacetamide and the second the azido-triazine. The nitroacetamide crystallizes in the triclinic space group $P\bar{1}$ with the inclusion of a single hydration water per molecule with two formula units within the unit cell and a density of 1.781 g cm⁻³. **AANT** crystallizes in the orthorhombic space group $P2_12_12_1$ with four formula units in the unit cell and a density of 1.781 g cm⁻³. The compound is less sensitive to impact and friction than RDX but is less thermally stable. The calculated performance is also





Scheme 16 Synthesis of AANT.



Scheme 17 Synthesis of TNTHBPTDA.

less with a detonation pressure of 28.9 GPa and detonation velocity of 8310 m s⁻¹.

4.6. 4,4',8,8'-Tetranitro-6,6',8a,8'a-tetrahydro-[7,7'-bipyrazolo[5,1-c][1,2,4]triazine]-3,3'-diamine (TNTHBPTDA)

In this study, Shreeve *et al.*²⁷ characterized a newly synthesized energetic bicyclic C-C bonded amino-, nitro-pyrazole system, 4,4'-dinitro-2H,2'H-[3,3'-bipyrazole]-5,5'-diamine. Reacting the bipyrazole with nitroacetonitrile yielded a hydrazone intermediate which cyclized into the annulated structure **TNTHBPTDA** upon refluxing in a solution of water and methanol (Scheme 17). The crystal structure of **TNTHBPTDA** showed an increase in bond lengths between nitro groups and their rings when compared to the precursor compound (1.42 Å from 1.39 Å, respectively). Additionally, the structure obtained shows the molecule is not planar with a rotation along the central C-C bond though the amino and nitro groups are coplanar to their associated rings. The 5,6-fused diamine has high thermal stability and is more insensitive than TATB (Table 1). Its performance is less than but still comparable to that of RDX with a detonation velocity of 8572 m s⁻¹ and a detonation pressure of 31.4 GPa.

5 Conclusion

Nitroacetonitrile is useful synthetic precursor capable of creating a wide variety of energetic compounds. The development of a stable form has removed the limitations placed on use of the compound due to its energetic nature and the purity and stability challenges. The use of nitroacetonitrile allows for the

synthesis of annulated heterocyclic energetic systems with simple routes of preparation. The energetic materials prepared from this versatile precursor are in general, highly performing and highly thermally stable. Of the eight materials presented two are expected to outperform RDX and another two to perform similarly to RDX. In terms of insensitivity, seven are less mechanically and thermally sensitive than RDX while one surpasses TATB.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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