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High-performance all-organic aqueous batteries based on a poly(imide) anode and poly(catechol) cathode†

Nagaraj Patil, ^{*,a} Andreas Mavrandonakis, ^a Christine Jérôme, ^b Christophe Detrembleur, ^b Nerea Casado, ^c David Mecerreyes, ^{cd} Jesus Palma ^a and Rebeca Marcilla ^{*,a}

Aqueous all-polymer batteries (AqPBs) are foreseen as promising solutions for safe, sustainable, and high-performance energy storage applications. Nevertheless, their development is still challenging as it demands precise optimization of both electrodes and the electrolyte composition to be able to sustain a stable redox activity, while delivering an optimal voltage output. Herein, we report AqPBs based on a poly(imide) (PI) anode and poly(catechol) (PC) cathode that exhibit tunable cell voltage depending on the salt used in the aqueous electrolyte, *i.e.*, 0.58, 0.74, 0.89, and 0.95 V, respectively, when Li⁺, Zn²⁺, Al³⁺, and Li⁺/H⁺ were utilized as charge carriers. The PI–PC full-cell delivers the best rate performance (a sub-second charge/discharge) and cycling stability (80% capacity retention over 1000 cycles at 5 A g⁻¹) in Li⁺. Furthermore, a maximum energy/power density of 80.6 W h kg_{anode+cathode}⁻¹/348 kW kg_{anode+cathode}⁻¹ is achieved in Li⁺/H⁺, superior to most of the previously reported AqPBs.

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Introduction

The proper integration of affordable, scalable and eco-friendly electrochemical energy storage (EES) systems is critical to facilitate the development of a safe, secure, and sustainable energy landscape.^{1,2} However, commercial Li-ion batteries exclusively include insertion-type inorganic anodes, 3d transition metal cathodes and organic electrolytes, which are unsafe, scarce, expensive and energy intensive, and hardly meet the requirements of a sustainable society.³ This calls for a radical change in research and development beyond Li-ion battery chemistries to meet the ever-increasing sustainability demands.⁴

Aqueous all-polymer batteries (AqPBs) that incorporate redox-active polymers (RAPs) as organic electrode materials (OEMs) and aqueous solutions as safe and cost-effective electrolytes can be promising alternatives for the development of sustainable energy storage systems.^{5–7} Although a plethora of RAPs have been successfully applied as OEMs in numerous

rechargeable battery technologies (mostly, in metal-ion–polymer configuration),^{8–17} examples of AqPBs sporadically appeared in the literature.^{18,19} This is partly due to the formidable challenge that requires careful designing of both anode and cathode RAP partners to be not only able to sustain their redox activity in aqueous media, but also deliver a high voltage output within a relatively narrow electrochemical window of aqueous electrolytes (~1.23 and ~2 V for pure water and typical salt-in-water electrolytes, respectively).^{20–23}

Based on the charge storage mechanisms of RAPs, they can be generally classified into: n-type undergoing N ↔ N⁻, p-type undergoing P ↔ P⁺, and bipolar exhibiting B⁻ ↔ B ↔ B⁺ redox reactions, with the simultaneous shuttling of electro-neutralizing cations, anions, and dual ions, respectively.^{8–15,18,19} Depending on the RAP (n- or p-type) and the chemical nature of the charge carriers, three kinds of AqPBs were realized: (i) n|n-type combination is generally preferred for the capacity-oriented design (20–65 mA h g_{cell}⁻¹, <1 V),^{24–26} p|p-type combination mostly preferred for the voltage-oriented design (1.1–1.3 V, <45 mA h g_{cell}⁻¹),^{27–29} and n|p-type combination offers a compromise between the capacity and the voltage (10–52 mA h g_{cell}⁻¹ and 0.9–1.3 V)^{29–33} (Fig. S1 and Table S1, see the ESI†). From these limited examples, it is evident that the development of AqPBs is at a slow pace and further it is necessary to simultaneously improve their capacity and voltage in order to be competitive with other aqueous-based battery technologies.^{18,19}

Among different varieties of n-type Redox-Active Polymers (RAPs), poly(imide)s and poly(quinone)s have been attracting tremendous interest in AqPBs owing to their (i) high theoretical

^aElectrochemical Processes Unit, IMDEA Energy, Avda. Ramón de la Sagra 3, 28935 Móstoles, Madrid, Spain. E-mail: rebeca.marcilla@imdea.org; nagaraj.patil@imdea.org

^bCentre for Education and Research on Macromolecules (CERM), CESAM Research Unit, Department of Chemistry, University of Liege, Allée de la Chimie B6A, 4000 Liège, Belgium

^cPOLYMAT, University of the Basque Country UPV/EHU, Joxe Mari Korta Center, Avda. Tolosa 72, 20018 Donostia-San Sebastián, Spain

^dIkerbasque, Basque Foundation for Science, E-48011, Bilbao, Spain

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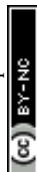


Table 1 Experimental and modelling parameters for PI and PC in unbuffered aqueous electrolytes

Cation	PI anode				PC cathode				
	E_{ave}^a (V)	$E_{red, 2, exp}^b$ (V)	$E_{red, 2, calc}^c$ (V)	$E_{bind}/cation^d$ (kcal mol ⁻¹)	$E_{1/2}^e$ (V)	$E_{red, exp}^f$ (V)	$E_{red, 2, calc}^c$ (V)	E_{bind}^d (kcal mol ⁻¹)	E_{cell}^g (V)
Li ⁺	-0.50	-0.78	-0.71	+1.2	+0.1	+0.05	-0.06	-7.3	0.6
Zn ²⁺	-0.47	-0.73	-0.60 (+0.11) ^h	-2.8 (-4.0) ⁱ	+0.28	+0.2	+0.17 (+0.23) ^h	-25.2 (-17.9) ⁱ	0.75
Al ³⁺	-0.40	-0.54	-0.49 (+0.22) ^h	-7.9 (-9.0) ⁱ	+0.51	+0.43	+0.69 (+0.76) ^h	-49.0 (-41.7) ⁱ	0.91
Li ⁺ /H ⁺	-0.38	-0.45	nd	nd	+0.57	+0.52	nd	nd	0.95

^a Average conversion potential (E_{ave}) = ($E_{PI,1} + E_{PI,2}$)/2 measured at 10 mV s⁻¹. ^b $E_{red, 2, exp}$ obtained experimentally at 10 mV s⁻¹. ^c Refer to the ESI to see the full details of the computational method to calculate $E_{red, 2, calc}$. ^d Refer to the ESI to see the full details of the computational method to calculate $E_{binding}$ per cation. ^e Average peak potential ($E_{1/2}$) = ($E_{anodic, peak} + E_{cathodic, peak}$)/2 measured at 10 mV s⁻¹. ^f $E_{red, exp}$ obtained experimentally at 10 mV s⁻¹. ^g $E_{cathode}(E_{1/2}) - E_{anode}(E_{ave})$ at 10 mV s⁻¹. All the potentials (in CV and DFT calculations) are referenced against Ag/AgCl. ^h Relative reduction potential gain of active materials for binding with Zn²⁺ or Al³⁺ compared to Li⁺. ⁱ Change in the binding energy of active materials with Zn²⁺ or Al³⁺ in the reduced state compared to that with Li⁺. nd = not determined.

the electrochemistry of the PC cathode and PI anode, respectively. It should be noted that achieving AqPBs with an output voltage above 0.9 V is not that simple task, particularly for the n|n-type combination (Table S1†). We did not consider proton cycling in the case of PI because to the best of our knowledge, imides are not known to undergo proton coupled redox reactions. Evidently, Gheyhani *et al.* demonstrated the pH independent redox activity of PI in aqueous electrolytes.³⁵

Quantum chemical calculations. In order to elucidate the difference in redox potentials for PI and PC, we looked into the electronic structure of imide/enolate and catecholate/*ortho*-quinone repeating units to calculate the second-reduction potential ($E_{red, 2, calc}$) and binding free energy (E_{bind}) using quantum-chemical calculations based on density functional theory (DFT) (see details in the ESI†). From Table 1, it can be seen that there is a good correlation between the experimental and the calculated reduction potentials for both imide and *ortho*-quinone moieties in the presence of Li⁺, Zn²⁺ and Al³⁺ charge carriers.

Analogues to the CV observations, a distinctive small and huge increase of $E_{red, 2, calc}$ in the order of Li⁺ < Zn²⁺ < Al³⁺ was accounted for PI and PC, respectively. Assuming the similar redox mechanism of both PI and PC based on their *n*-type nature, the difference in redox potentials should be ascribed to the differences in strength of metal cation-reduced redox core interactions (E_{bind}). The computed E_{bind} between enolate (of PI) and Li⁺, Zn²⁺ and Al³⁺ was +1.2, -2.8, and -7.9 kcal mol⁻¹ per cation, respectively (Table 1). However, a higher E_{bind} of -7.3, -25.2, and -49.0 kcal mol⁻¹ per cation was obtained for metal cation-catecholate (of PC) with Li⁺, Zn²⁺ and Al³⁺, respectively. In general, a higher value of E_{bind} is associated with larger positive shifts in reduction potentials due to the enhanced thermodynamic stabilization of the reduced species into the complexes,^{41,47,50} and thus their re-oxidation becomes increasingly difficult and occurs at more positive potentials in the Li⁺ < Zn²⁺ < Al³⁺ order. Therefore, a small enhancement by -4.0 and -9.0 kcal mol⁻¹ in E_{bind} induced a minute increase of redox potential for enolate (PI) with Zn²⁺ and Al³⁺, respectively, compared to Li⁺, whereas, a huge increase in redox potential for catecholate (PC) was linked to the large increment of E_{bind} (by -17.9 and -41.7 kcal mol⁻¹ for Zn²⁺ and Al³⁺, respectively,

compared to Li⁺). This distinctive trend in E_{bind} and thus redox potential between PI and PC are presumably due to their different electron density. Localized electron density on the catecholate ring and the *ortho*-nature of quinone redox sites lead to strong metal-polymer interactions in PC,^{52,53} while for PI the *para*-oriented redox-active enolates and more diffused electron density over the extended naphthalenetetracarboxylic diimide (NDI) ring result in weaker metal-polymer interactions.⁵⁴

Electrochemical performance of individual electrodes

Fig. 3 shows the rate performance of PI and PC half-cells by GCD experiments at progressively increasing C-rates in different aqueous electrolytes containing Li⁺, Zn²⁺, Al³⁺, and Li⁺/H⁺ charge carriers.

The representative specific capacity-potential profiles are given in the ESI (Fig. S4 and S5†). It is also evident from these potential profiles that despite their sloping nature, the charge/discharge plateaus of PI and PC were shifted to higher values in the Li⁺ < Zn²⁺ < Al³⁺ order, but to a different extent, which is in good agreement with CV studies and DFT calculations. Both PI and PC delivered reversible capacities in the range of 128–164 mA h g⁻¹ and 167–183 mA h g⁻¹, respectively, at 2C in the aforementioned electrolytes (Fig. 3a). PI in Li⁺ provided the highest discharge capacity of 164 mA h g⁻¹, close to the theoretical limit (166 mA h g⁻¹). However, lower capacity utilization values of 93, 86 and 77% were obtained in Zn²⁺, Al³⁺, and Li⁺/H⁺, respectively. Notably, the coulombic efficiencies were close to 100% in all the cases (Fig. S4†). On the other hand, PC demonstrated a better active-material utilization in the range of 93–100% (theoretical specific capacity of 180 mA h g⁻¹) but lower coulombic efficiencies at low C-rates, and subsequently recovered to the quantitative values at higher C-rates (Fig. S5†).

With increasing C-rates from 2C to 240C, both the discharge capacities (Fig. 3a) and consequently the capacity retentions (capacities at higher C-rates w.r.t. the capacity at 2C; Fig. 3b) of PI and PC decreased monotonically in the Li⁺ < Zn²⁺ < Al³⁺ order. As demonstrated in our previous publication,⁴¹ this diminished rate performance should be ascribed to the sluggish ion mobilities on account of stronger metal cation-polymer interactions in the same order of charge carrier valences.





Fig. 3 (a) Discharge capacity vs. cycle number at increasing C-rates. (b) Discharge capacity retention at different C-rates. The discharge capacities at higher C-rates are normalized with respect to the discharge capacity at 2C (1C = 166 and 180 mA g⁻¹ for PI and PC, respectively).

Remarkably, even at a very high C-rate of 240C, PI and PC still retained 71, 60 and 47% and 71, 57 and 52% of their initial capacities in Li⁺, Zn²⁺ and Al³⁺, respectively. Additionally, both the electrode partners of the all-organic cell also demonstrated excellent dynamic performance in the Li⁺/H⁺ electrolyte, but the overall performance of PC was superior to that of PI (Fig. 3).

In order to understand the origin of the outstanding rate performance of PI and PC, the electrochemical kinetics of redox

reactions in polymer working electrodes were investigated by CV at different scan rates (ν) in the aqueous electrolyte containing Li⁺ as the representative charge carrier. The Laviron method was used to determine the transfer coefficient (α) and apparent reaction rate constant (k^0) parameters (Fig. 4a, d and S6†).⁶⁴ The value of α was close to 0.5 for both systems, indicating almost symmetric energy barriers for the oxidation and reduction reactions. Furthermore, the calculated k^0 was found

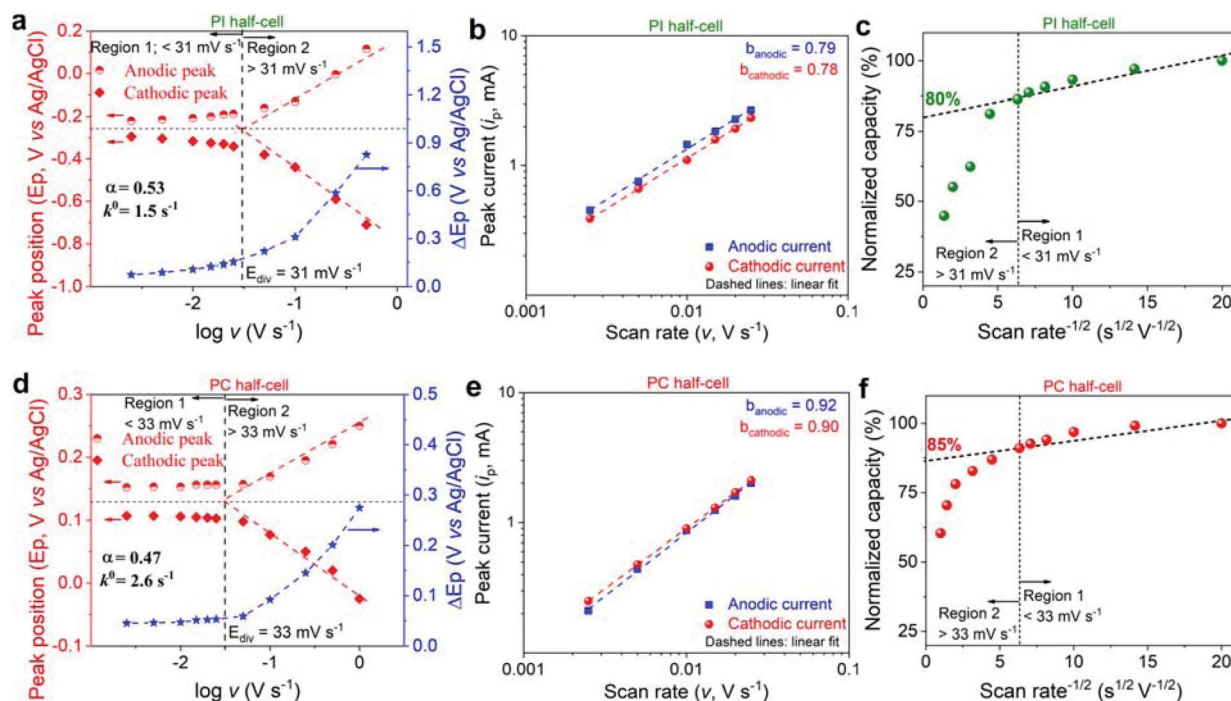


Fig. 4 Kinetic evaluation of PI and PC half-cells. (a and d) Laviron plots, indicating the variation of anodic and cathodic peak positions (E_p), and ΔE_p as a function of the scan rate on a logarithmic scale. (b and e) Plots of peak current vs. scan rate on a logarithmic scale. (c and f) Normalized capacity vs. scan rate^{-1/2} plots. The dashed vertical line in (a, c, d and f) separates two distinct kinetic regions: Region 1 below E_{div} where the capacity is mostly independent of the scan rate, and region 2 above E_{div} where the capacity is limited by semi-infinite linear diffusion. The y-intercept in Fig. 4c and f corresponds to the extrapolation of the infinite scan rate capacity (% capacity_{non-diffusion-controlled}). This dashed diagonal line is drawn based on the two distinct kinetic regions.



to be 1.5 and 2.6 s⁻¹ for PI and PC, respectively. Additionally, considering that the peak currents (i_p) in the CV curves obey the power-law relationship as: $i_p = av^b$, where a and b are adjustable coefficients, the slope (b -value) of the $\log(i_p)$ vs. $\log(v)$ plot provides insights into the underlying redox mechanism.⁶⁵ Ideally, the b -value of 0.5 indicates a diffusion-controlled process, whereas the b -value of 1.0 is the signature of a capacitive-controlled behavior.

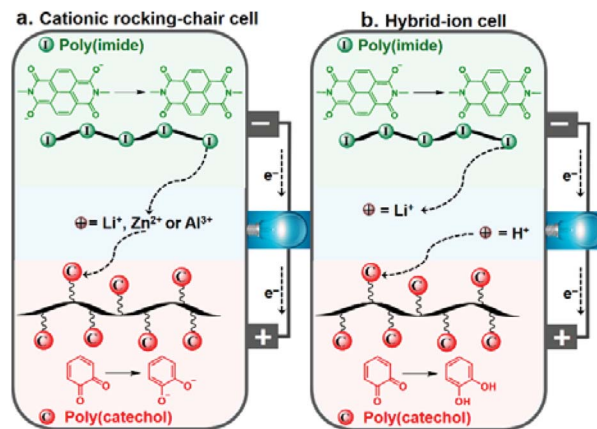
High b -values of 0.79/0.78 and 0.92/0.90 for the anodic/cathodic peaks were obtained for PI and PC (Fig. 4b and e), respectively, suggesting a mixed electrochemical response but tending to be less diffusion limited. Here, the capacitive-type electrochemical response is assumed to have mainly originated from bulk electrochemical reaction sites (similar to intercalation pseudocapacitance that is observed in some inorganic intercalation compounds, which is different from conventional surface pseudocapacitance in nanomaterials)^{65–67} that are less limited by the diffusion processes on account of polymer's high reaction rates and superior ion mobilities.^{41–43} To further quantify the contributions of diffusion- and non-diffusion-controlled charge storage to the total capacity, the correlation between normalized capacity and $v^{-1/2}$ was established (Fig. 4c and f). The capacity_{capacitive-controlled}, which is non-diffusion limited, was obtained as the y -intercept,⁶⁵ resulting in 80 and 85% for PI and PC, respectively, resembling a fast pseudocapacitive behavior. Thanks to the smart design of both the electrode partners, they are engineered to exhibit pseudo-capacitive like energy storage behavior on account of fast redox reactions and facilitated ion-mobility in the bulk of the material. In fact, the incorporation of ion conducting 2-acrylamido-2-methylpropane sulfonate⁴² and poly(ethylene oxide)⁴³ comonomer moieties in PC and PI, respectively, assisted the ion transport. Therefore, superior rate performance is anticipated for the PI-PC full-cells.

It is worth noting that both PI and PC demonstrated satisfactory stable cycling over 100 GCD cycles at 10C, retaining 98, 97, 91, and 98% (Fig. S7†) and 96, 95, 94, and 94% (Fig. S8†) of their initial capacities, respectively, with quantitative coulombic efficiencies (>99%) in Li⁺, Zn²⁺, Al³⁺, and Li⁺/H⁺.

Electrochemical performance evaluation of PI-PC all-organic batteries

Based on the excellent electrode performance of PI and PC individual electrodes, along with their tunable voltage behaviors, all-organic aqueous rechargeable batteries were assembled with PI and PC serving as the anode and cathode, respectively. A schematic illustration of the full-cell structure and the overall electrode reactions of the cells in two different sets of aqueous electrolytes are given in Scheme 1.

The full-cells operate in a cationic rocking-chair mode in Li⁺, Zn²⁺ or Al³⁺ based electrolytes, with unidirectional shuttling of charge carriers from the anode to the cathode during discharge (Scheme 1a) and from the cathode to the anode during charge.¹⁸ On the other hand, the PI-PC full-cell is assumed to operate in a non-rocking chair cationic hybrid-ion configuration with a mixed Li⁺/H⁺ electrolyte: during the discharging process,



Scheme 1 Schematic of the working principle of the PI-PC full-cell during the discharge process in a cationic rocking-chair mode with Li⁺, Zn²⁺ or Al³⁺ (a), and hybrid-ion configuration with Li⁺/H⁺ (b).

enolates are oxidized to imides while releasing Li⁺ into the electrolyte reservoir, and *ortho*-quinones are reduced to the classical catechols with the uptake of H⁺ from the electrolyte (Scheme 1b).²⁵ Conversely, catechols are oxidized to *ortho*-quinones, while H⁺ reversibly breaks away from the cathode and return to the electrolyte, and the imides are reduced to enolates with the concomitant coordination of Li⁺. However, the interaction of H⁺ with PI in the Li⁺/H⁺ mixed electrolyte can be argued, and we partially discard this through the following controlled experiment. When PI was cycled in 0.25 M H₂SO₄, the electrochemical stability rapidly diminished upon cycling, indicating its poor compatibility with protons (Fig. S9†), which was already reported by Wang *et al.*⁶⁸ Encouragingly, the cycling stability of the PI half-cell (Fig. S7e†) and PI-PC full-cell (discussed later, shown in Fig. 5c) in Li⁺/H⁺ significantly improved compared to only in H⁺, once again suggesting that Li⁺ is involved in the redox reaction of PI.

The mass ratio between PI and PC in the full-cell was calculated to be 1 : 1, 1 : 0.9, 1 : 0.7, and 1 : 0.72 in Li⁺, Zn²⁺, Al³⁺, and Li⁺/H⁺ configurations, respectively, based on the capacities of individual electrodes in the three-electrode investigations. To validate the different mass balance, the overall voltage of PI-PC full-cells and the individual voltages of the PI anode and PC cathode were monitored during electrochemical experiments in Swagelok™ T-cells (see Fig. S10 and the ESI for detailed discussion†). Fig. S10a–c† show that the average cell potential (taken as half the sum of mid-point voltages of charge and discharge branches) increases from 0.58 to 0.74 and further to 0.89 V when the type of charge carrier changed from Li⁺ to Zn²⁺, and further to Al³⁺. This is in good agreement with the CVs of individual electrodes (see Fig. 1b). Accordingly, a higher voltage output of 0.95 V was exhibited by the full-cell with a mixed Li⁺/H⁺ electrolyte (Fig. S10d†).

Then, the rate capability of full-cells in the aforementioned electrolytes was assessed in a two-electrode configuration by GCD studies at progressively increasing current densities. At a low current density of 0.5 A g⁻¹, full-cells were able to deliver 155, 145, 134, and 146 mA h g⁻¹ discharge capacities in Li⁺,





Fig. 5 (a and b) Rate performance of PI-PC full-cells: discharge capacity vs. cycle number at different current densities (a), and discharge capacity retention (b). (c) Cyclic performance: discharge capacity retention (%) and coulombic efficiencies measured at 5 A g^{-1} . The capacity and current density in experiments a–c were based on the PI component of the full-cell. (d and e) Comparison of full-cell performance with the state-of-the-art all-polymer aqueous stationary batteries: cell voltage vs. specific capacity (d) and Ragone plot (e). The specific capacity and gravimetric energy/power density were evaluated based on the total mass of the anode and cathode. Both these plots for various all-organic full-cells (mostly, all-polymer) are computed by considering some of the best performing full-cells in their class (see Table S1†). p|p-type: half-filled green symbols in the light green region, n|p-type: half-filled blue symbols in the light blue region, n|n-type: half-filled red symbols in the light red region, and filled spheres represent this work.

Zn^{2+} , Al^{3+} , and Li^+/H^+ , respectively (Fig. 5a). The rate performance of PI-PC full-cells is once again hampered in the $\text{Li}^+ < \text{Zn}^{2+} < \text{Al}^{3+}$ order, which is in accordance with the half-cell studies. For instance, when the applied current density was increased to 60 A g^{-1} , full-cells achieved discharge capacities of 129, 64, and 7 mA h g^{-1} , corresponding to 83, 43, and 6% of their initial capacities in Li^+ , Zn^{2+} , and Al^{3+} , respectively (Fig. 5b). Remarkably, full-cells in Li^+ and Li^+/H^+ can still deliver discharge capacities of 35 and 17 mA h g^{-1} , respectively, at even an extremely high current density of 500 A g^{-1} (corresponding to a sub-second charge or discharge), reflecting the unprecedented rate capabilities of both PI and PC in these electrolytes. Furthermore, when the current density was brought back to 0.5 A g^{-1} , nearly quantitative capacity recovery was observed in all the cases, discarding irreversible capacity fade during the high current experiments. It is also worth noting here that the average coulombic efficiencies were close to 100% in Li^+ and Zn^{2+} aqueous electrolytes at all the current densities, while slightly lower efficiencies (*ca.*, 94–97%) were obtained below 1 A g^{-1} with Al^{3+} and Li^+/H^+ and then subsequently improved to $> 99\%$ (Fig. S11†).

The cycling stability of PI-PC full-cells was evaluated at a current density of 5 A g^{-1} . Full-cells were able to maintain 80, 74, 53, and 75% of their initial capacities over 1000 GCD cycles

in Li^+ , Zn^{2+} , Al^{3+} , and Li^+/H^+ , respectively (Fig. 5c and S12†). Additionally, the coulombic efficiencies were stabilized at $>99\%$ after the initial few catechol-to-*ortho*-quinone activation cycles.

Finally, to demonstrate the availability of our PI-PC full-cells as sustainable high-performance energy storage systems, we compared their performance with that of the state-of-the-art all-polymer aqueous stationary batteries. The maximum attained specific capacities in the range of $78\text{--}85 \text{ mA h g}^{-1}$ were higher than that of the reported AqPBs, and the average cell voltage of 0.95 V in Li^+/H^+ was also notable for the n|n-type configuration (Fig. 5d and Table S1†). As shown in the Ragone plot (Fig. 5e), full-cells in Li^+ and Li^+/H^+ containing aqueous electrolytes can deliver a maximum energy/power density of $46.5 \text{ W h kg}^{-1}/302 \text{ kW kg}^{-1}$ and $82.2 \text{ W h kg}^{-1}/355 \text{ kW kg}^{-1}$, respectively. The concurrent high specific capacity, high cell voltage, and ultra-fast kinetics, particularly in the mixed Li^+/H^+ aqueous electrolyte, endowed the PI-PC full-cell with a steady and high energy density over a wide range of power values that clearly rivals most of the state-of-the-art AqPBs, and also comparable to the poly(viologen)-poly(2,2,6,6-tetramethylpiperidinyloxy-4-yl acrylamide) aqueous battery (example 3 in Fig. 5e and Table S1†),²⁸ which is based on the p|p-type combination. Yet another advantage of n|n-type combination is that it can make use of lighter weight shuttling cations (*e.g.*, H^+ , Li^+ *etc.*), in contrast to



