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## Introduction

The current strategy for the disposal of spent nuclear fuel is in a deep geological repository according to the majority of the international community. The repositories provide a long-term storage solution, yet the release of radioactive species from spent nuclear fuel into the environment from the repository is projected to occur in the future upon failure of the repository barriers. Therefore, it is necessary to develop safety models for the repositories to predict their performance when failure occurs and nuclear material is exposed to the local environment. The main pathway for radionuclide release is predicted to be caused by the ingress of groundwater into the repository and interaction of the groundwater with the surface of the spent fuel. Understanding the reaction mechanisms between groundwater and spent fuel is integral to the development of safety models. Such interactions between the groundwater and spent fuel will lead to dissolution of the UO2 matrix which constitutes the majority of the spent fuel.1 The solubility of U in

# The kinetics and mechanism of $H_2O_2$ decomposition at the $U_3O_8$ surface in bicarbonate solution

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In the event of nuclear waste canister failure in a deep geological repository, groundwater interaction with spent fuel will lead to dissolution of uranium (U) into the environment. The rate of U dissolution is affected by bicarbonate (HCO<sub>3</sub><sup>-</sup>) concentrations in the groundwater, as well as H<sub>2</sub>O<sub>2</sub> produced by water radiolysis. To understand the dissolution of U<sub>3</sub>O<sub>8</sub> by H<sub>2</sub>O<sub>2</sub> in bicarbonate solution (0.1–50 mM), dissolved U concentrations were measured upon H<sub>2</sub>O<sub>2</sub> addition (300  $\mu$ M) to U<sub>3</sub>O<sub>8</sub>/bicarbonate mixtures. As the H<sub>2</sub>O<sub>2</sub> decomposition mechanism is integral to the dissolution of U<sub>3</sub>O<sub>8</sub>, the kinetics and mechanism of H<sub>2</sub>O<sub>2</sub> decomposition at the U<sub>3</sub>O<sub>8</sub> surface was investigated. The dissolution of U<sub>3</sub>O<sub>8</sub> increased with bicarbonate concentration which was attributed to a change in the H<sub>2</sub>O<sub>2</sub> decomposition mechanism from catalytic at low bicarbonate ( $\leq$ 5 mM HCO<sub>3</sub><sup>-</sup>) to oxidative at high bicarbonate ( $\geq$ 10 mM HCO<sub>3</sub><sup>-</sup>). Catalytic decomposition of H<sub>2</sub>O<sub>2</sub> at low bicarbonate was attributed to the formation of an oxidised surface layer. Second-order rate constants for the catalytic and oxidative decomposition of H<sub>2</sub>O<sub>2</sub> at the U<sub>3</sub>O<sub>8</sub> surface were 4.24 × 10<sup>-8</sup> m s<sup>-1</sup> and 7.66 × 10<sup>-9</sup> m s<sup>-1</sup> respectively. A pathway to explain both the observed U<sub>3</sub>O<sub>8</sub> dissolution behaviour and H<sub>2</sub>O<sub>2</sub> decomposition as a function of bicarbonate concentration was proposed.

groundwater is governed by the form of U (U<sup>(IV)</sup>, U<sup>(V)</sup> and U<sup>(VI)</sup>), with the hexavalent U<sup>(VI)</sup> form being more soluble than U<sup>(IV)</sup> and U<sup>(V)</sup>.<sup>2-4</sup> Therefore, the presence of U<sup>(VI)</sup> facilitates U dissolution into the groundwater upon canister failure.

Under the reducing, anoxic conditions typically found in groundwater at repository depths, the solubility of  $U^{(IV)}$  is very low,<sup>5-7</sup> and so significant dissolution of the UO<sub>2</sub> spent fuel may not be expected. However, radiation from the spent fuel will cause radiolysis of fuel adjacent water leading to the formation of a complex water chemistry involving radical, ionic and molecular species in the form of both reductants ( $e_{aq}$ -, H<sup>+</sup>, H<sub>2</sub>) and oxidants (OH<sup>-</sup>, H<sub>2</sub>O<sub>2</sub>).<sup>8</sup> This will significantly affect the local redox chemistry of the water and the oxidation state of U.

Of the oxidants generated by radiolysis, it has been shown that  $H_2O_2$  is the dominant species in regards to U dissolution under deep geological repository conditions.<sup>9,10</sup> The interaction of  $H_2O_2$  with the UO<sub>2</sub> surface has been thoroughly studied due to its importance for U dissolution, and it has been proposed that there are two competing pathways, both of which involve the decomposition of  $H_2O_2$  at the UO<sub>2</sub> surface.<sup>11,12</sup> The first involves catalytic  $H_2O_2$  decomposition forming  $H_2O_2$  and  $O_2$ where the UO<sub>2</sub> surface acts as a catalyst (ads = adsorbed):

$$(H_2O_2)_{ads} \to 2(OH^{\cdot})_{ads} \tag{1}$$

$$(OH\bullet)_{ads} + H_2O_2 \rightarrow (HO_2^{\bullet})_{ads} + H_2O$$
(2)

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$$2(HO_2')_{ads} \rightarrow H_2O_2 + O_2$$
(3)

In this case, the  $H_2O_2$  decomposition does not directly cause U dissolution. The second is an oxidative decomposition reaction where  $H_2O_2$  oxidises  $U^{(IV)}$  to  $U^{(V)}$  (eqn (4)) and  $U^{(V)}$  to  $U^{(VI)}$  (eqn (5)) while itself being reduced to  $OH^-$  (eqn (6)) in a redox couple.

$$U^{(IV)}O_2 \to U^{(V)}O_2 + e^-$$
 (4)

$$U^{(V)}O_2 \rightarrow U^{(VI)}O_2^{2+} + e^-$$
 (5)

$$\frac{1}{2}H_2O_2 + e^- \rightarrow OH^- \tag{6}$$

Typically, groundwater also contains bicarbonate  $(\text{HCO}_3^-)$  which has been shown to enhance the dissolution of U due to favourable complexation with  $U^{(VI)}$  and stabilisation of the dissolution products:<sup>13-16</sup>

$$U^{IV} + HCO_3^- \rightarrow U^V(HCO_3)_{ads} + e^-$$
(7)

$$U^{V}(HCO_{3})_{ads} + OH^{-} \rightarrow U^{VI}(CO_{3})_{ads} + e^{-} + H_{2}O \qquad (8)$$

$$U^{VI}(CO_3)_{ads} + HCO_3^- \rightarrow (U^{VI}O_2(CO_3)_2)^{2-} + H^+$$
 (9)

Therefore, the concentration of bicarbonate is believed to have a significant effect on U dissolution and the rate of  $H_2O_2$  decomposition at the UO<sub>2</sub> surface.

Due to the importance of developing models to predict U dissolution into groundwater, various studies have been undertaken with UO<sub>2</sub> in simulated groundwater. A recent study by Kumagai et al.17 has shown that increasing the oxygen content from UO2 to UO23 increased U dissolution and reduced the rate of H<sub>2</sub>O<sub>2</sub> decomposition at the oxide surface. As the dissolution of U is governed by the redox behaviour of the U atoms, it follows that the ratio of U<sup>(IV)</sup>, U<sup>(V)</sup> and U<sup>(VI)</sup> will have a significant impact on both U dissolution as well as the H<sub>2</sub>O<sub>2</sub> decomposition pathway. Therefore, the form of uranium oxide that exists on the spent fuel oxide will have a large effect on the dissolution of U into the environment. Due to the radiolysis of spent fuel surface adjacent groundwater and the elevated temperatures from spent fuel decay, the formation of highly oxidised forms of U is expected *i.e.*, where x > 0.3 for UO<sub>2+x</sub>. However, there is still a lack of knowledge regarding the impact of higher oxidised forms of U on the mechanism of U dissolution and H<sub>2</sub>O<sub>2</sub> decomposition.

To investigate this, we adopted  $U_3O_8$  as an extreme case, which corresponds to  $UO_{2.66}$  containing two  $U^{(V)}$  atoms and one  $U^{(VI)}$  atom.<sup>18-20</sup>  $U_3O_8$  has been observed on used nuclear fuel both in wet<sup>21</sup> and air<sup>22,23</sup> environments, and can be used as a highly oxidised form of uranium oxide for an examination of the effects of U valence on U dissolution. As the complexation of bicarbonate with  $U^{(VI)}$  is thought to drive U dissolution by favourable complexation, the effect of U oxidation state on the dissolution of U in bicarbonate solution can be investigated by using  $U_3O_8$ . The  $H_2O_2$  decomposition mechanism is dependent on U oxidation and so can also be investigated using  $U_3O_8$  for comparison with  $UO_2$ . The concentration of bicarbonate in groundwater is dependent on the location of the deep geological repository, and can range from  $\sim 10^{-4}$  M (Tono, Japan),<sup>24</sup> to  $\sim 10^{-3}$  M (Daejeon, South Korea),<sup>25,26</sup> to  $\sim 10^{-2}$  M (Forsmark, Sweden)<sup>27</sup> and so it is necessary to understand U dissolution and  $H_2O_2$  decomposition at uranium oxide surfaces over a range of bicarbonate concentrations.

Therefore, in this work, U dissolution from  $U_3O_8$  suspensions with  $H_2O_2$  as a function of sodium bicarbonate (NaHCO<sub>3</sub>) has been investigated, and the mechanism of  $H_2O_2$  decomposition at the  $U_3O_8$  surface has been elucidated.

## Experimental

#### Materials

Two samples of  $U_3O_8$  powder were used in this study to investigate the reproducibility of the U dissolution tests. The first  $U_3O_8$  powder (sample 1) was prepared by heating  $UO_2$  powder to 750 °C for 3 hours under a continuous flow of air. The second (sample 2) was prepared by dissolving U metal in 13 M HNO<sub>3</sub> (Fujifilm Wako Pure Chemical, 60%) to form  $UO_2(NO_3)_2 \cdot (H_2O)_n$ , which was then heated under identical conditions to give a 96% yield of  $U_3O_8$ . The formation of  $U_3O_8$  was confirmed by XRD and the data was refined using the Rietveld method.<sup>28</sup> The average crystallite size was measured using the Scherrer equation:<sup>29</sup>

$$d = \frac{0.9\lambda}{b\cos\theta} \tag{10}$$

where d is the mean crystallite size,  $\lambda$  is the X-ray wavelength (1.5406 Å), b is the full width at half maximum value, and  $\theta$  is the diffraction peak position. The crystallite sizes were calculated as 47 and 46 nm for sample 1 and 2 respectively. The orthorhombic lattice constants were also calculated from the diffractograms using Bragg's law<sup>30</sup> for orthorhombic structures  $(1/d_{hkl^2} = h^2/a^2 + k^2/b^2 + l^2/c^2)$  giving values of a = 6.72, b = 11.96and c = 4.15 Å for sample 1 and a = 6.71, b = 11.95 and c = 4.14Å for sample 2. The lattice constants were consistent with those for  $U_3O_8$  (a = 6.72, b = 11.96 and c = 4.15 Å).<sup>31</sup> This indicated that the structure of each U<sub>3</sub>O<sub>8</sub> sample prepared via different methods was almost identical. Sample 1 was used for determination of the pseudo-first order rate constants for H<sub>2</sub>O<sub>2</sub> decomposition to investigate the mechanism of decomposition. Sample 2 was used for determination of the second order rate constants for H<sub>2</sub>O<sub>2</sub> decomposition at the U<sub>3</sub>O<sub>8</sub> surface for comparison with UO2. This assignment was solely due to the amount of sample required to conduct each set of experiments there was an insufficient amount of sample 1 for the second order experiments. The reproducibility of the dissolution tests with different U<sub>3</sub>O<sub>8</sub> samples could then be analysed by comparison of H<sub>2</sub>O<sub>2</sub> decomposition rates on each sample. The specific surface area of the powders was measured for calculation of the second order rate constants. Specific surface areas were measured by the Brunauer-Emmett-Teller method<sup>32</sup> of adsorption/desorption using Kr gas with a Micromeritics Tristar II instrument. This method involves the adsorption of a monolayer of gas onto the surface of the powder at cryogenic

temperatures, and the volume of adsorbed gas provides surface area information. Values of 1.20 m<sup>2</sup> g<sup>-1</sup> and 2.52  $\pm$  0.2 m<sup>2</sup> g<sup>-1</sup> for sample 1 and sample 2 were obtained respectively. After the immersion tests, the U<sub>3</sub>O<sub>8</sub> powder was dried under vacuum and analysed by Raman spectroscopy to investigate alterations to the U<sub>3</sub>O<sub>8</sub> surface.

#### **Dissolution experiments**

The effect of NaHCO<sub>3</sub> (Alfa Aesar) on the dissolution of  $U_3O_8$ powder by reaction with H2O2 (Fujifilm Wako Pure Chemical, 30%) was investigated by monitoring the U and H<sub>2</sub>O<sub>2</sub> concentration as a function of reaction time. A suspension of U<sub>3</sub>O<sub>8</sub> was prepared at concentrations of NaHCO<sub>3</sub> between 0.1-50 mM (pH 8.2-9.7), and the suspensions were purged with Ar for approximately 18 hours to ensure removal of O2 to imitate the anoxic conditions of groundwater. Into the suspension, H<sub>2</sub>O<sub>2</sub> was added to initiate the reaction. The concentration of H2O2 added was 300 µM which has been shown to be optimal to study oxidative dissolution on UO2.17 Ar purging was continued throughout the experiment. Experiments were conducted under atmospheric pressure at a temperature of 25 °C which was maintained with a coolant system. Samples of the suspension were taken at intervals over the course of the reaction. The samples were immediately filtered through a 0.45 µm filter to stop the reaction, and then analysed for H2O2 and U. For determination of the pseudo-first order rate constants, 50 mg of U<sub>3</sub>O<sub>8</sub> (sample 1) was added to 50 ml bicarbonate solution, whilst for the second-order rate constant measurements, 50, 100, 150 and 200 mg of U<sub>3</sub>O<sub>8</sub> (sample 2) were added to 70 ml bicarbonate solution. Error in the experimental methodology was estimated as <5% by conducting a set of dissolution experiments in triplicate and taking the standard deviation of the H<sub>2</sub>O<sub>2</sub> pseudo-first order decay constants.

#### Analytical techniques

The concentration of U was measured by ICP-OES using a PerkinElmer Avio-200 spectrometer. Calibration was conducted using U standards and measurements were done in triplicate. The standard deviations of the measurements were typically <1% of the measured values. The concentration of H<sub>2</sub>O<sub>2</sub> was measured by the Ghormley triiodide method where the iodide ion (I<sup>-</sup>) reacts with H<sub>2</sub>O<sub>2</sub> and is converted to triiodide (I<sub>3</sub><sup>-</sup>) using ammonium heptamolybdate ((NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>) and an acidic buffer (KHC<sub>8</sub>H<sub>4</sub>O<sub>4</sub>).<sup>33,34</sup> The concentration of H<sub>2</sub>O<sub>2</sub> was then determined from the absorbance spectra of I<sub>3</sub><sup>-</sup> at 350 nm using a Shimadzu UV-3600 Plus UV-Vis-NIR spectrophotometer. Raman analysis of the oxide surface was conducted with a JASCO NRS-4500 Raman spectrometer. A 532 nm laser was introduced through a 20× objective lens, and 3 spectra of 10 seconds each were recorded and averaged for each sample.

### Results and discussion

#### U dissolution

The dissolution of U upon addition of  $H_2O_2$  to  $U_3O_8$ suspensions as a function of NaHCO<sub>3</sub> was investigated by measuring dissolved U concentrations over the reaction time. Fig. 1 shows the dissolved uranium (U) minus the dissolved U concentration prior to  $H_2O_2$  addition (U<sub>0</sub>). The dissolution of U changed over the experimental time and showed a clear effect of bicarbonate on the dissolution of  $U_3O_8$ . At 0.1 < [NaHCO<sub>3</sub>] < 5 mM, the dissolution was low. At > 5 mM the extent of dissolution significantly increased with bicarbonate. This is due to a change in the  $H_2O_2$  decomposition mechanism as discussed later. The magnitude of U dissolution decreased with increasing bicarbonate concentration (*i.e.*, from 5 to 10 mM bicarbonate the increase in U dissolution was ~0.3 mM, and from 20 to 50 mM was ~0.1 mM) indicating a complex relationship.

At t = 1 min, the value of  $[U-U_0]$  became negative at certain bicarbonate concentrations, and so the measured values of  $[U-U_0]_{t=1\text{min}}$  were plotted as a function of bicarbonate concentration (Fig. 2). A decrease in the concentration of dissolved U can be seen in 5, 10 and 20 mM NaHCO<sub>3</sub> solution, suggesting deposition from solution of U onto the U<sub>3</sub>O<sub>8</sub> surface after the initial addition of H<sub>2</sub>O<sub>2</sub> as highlighted by the second *y*-axis. As the extent of deposition increased with bicarbonate, it can be predicted that the deposits are uranium carbonates. Under the

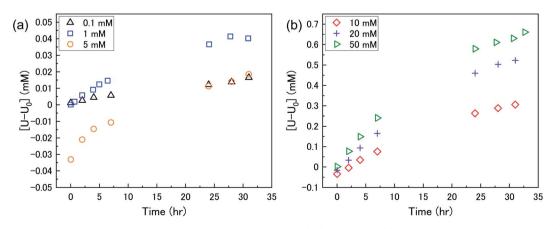


Fig. 1 The dissolution of U as a function of time in a 50 mg suspension of  $U_3O_8$  (sample 1) in (a) 0.1, 1 and 5 mM bicarbonate and (b) 10, 20 and 50 mM bicarbonate solution after addition of 300  $\mu$ M H<sub>2</sub>O<sub>2</sub>.

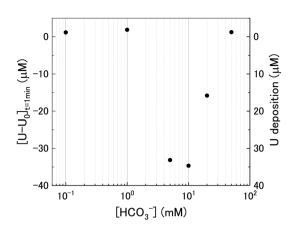


Fig. 2 The initial change in U concentration one minute after  $\rm H_2O_2$  addition to the  $\rm U_3O_8$  suspension as a function of bicarbonate concentration.

experimental conditions, the stable form of U in solution is  $UO_2(CO_3)_3^{4-}$  and so the deposits may be  $UO_2(CO_3)_3$ . Another possibility is the formation of uranyl peroxide  $(UO_2(O_2))$ , where the increase in deposition with bicarbonate is due to an increase in dissolved U with bicarbonate and, therefore, an increase in uranyl peroxide.

#### Kinetics of H<sub>2</sub>O<sub>2</sub> decomposition

The dissolution of U from  $U_3O_8$  was induced by the addition of  $H_2O_2$  to the bicarbonate solution. Therefore, to understand the observed U dissolution behaviour from  $U_3O_8$ , the kinetics and mechanism of  $H_2O_2$  decomposition at the  $U_3O_8$  surface was studied. The kinetics of the reaction between  $H_2O_2$  and  $U_3O_8$  as a function of NaHCO<sub>3</sub> were investigated by measuring the concentration of  $H_2O_2$  over the reaction time. Fig. 3 shows the concentration of  $H_2O_2$  after adding 300  $\mu$ M to a 50 mg suspension of  $U_3O_8$  at different bicarbonate concentrations as a function of time. The  $H_2O_2$  concentration decreased quickly at low bicarbonate concentration (0.1 mM), but the decomposition slowed down as the bicarbonate concentration increased to

5 mM. Further increases in the bicarbonate concentration up to 50 mM caused the rate of  $H_2O_2$  decomposition to gradually increase again, until the  $H_2O_2$  concentration profile in 50 mM bicarbonate was similar to that in 0.1 mM bicarbonate. The results in Fig. 3 clearly show an effect of bicarbonate on  $H_2O_2$ decomposition on  $U_3O_8$ .

To investigate the mechanism of  $H_2O_2$  decomposition at the  $U_3O_8$  surface, the kinetics of decomposition was investigated. Previous studies on  $H_2O_2$  decomposition at the surface of uranium oxides have shown that the reaction follows first order kinetics with respect to  $H_2O_2$ . As the  $U_3O_8$  surface is in excess relative to  $H_2O_2$ , the reaction can be modelled as a pseudo-first order reaction. Therefore, the rate of  $H_2O_2$  decomposition can be explained by,

$$\frac{-d[H_2O_2]}{dt} = k_1[H_2O_2]$$
(11)

and the kinetics of  $H_2O_2$  decomposition can be investigated by plotting the  $ln[H_2O_2]$  vs. time, where the gradient of the resulting straight-line plot gives the pseudo-first order rate constant, k, for the reaction (Fig. 4). The plots exhibited nonlinear behaviour after the initial addition of  $H_2O_2$  to the  $U_3O_8$ / bicarbonate mixtures indicating an initial reaction of  $H_2O_2$  with the  $U_3O_8$  surface. This initial fast decomposition of  $H_2O_2$  is attributed to the formation of a surface layer and is further discussed later.

The calculated values of *k* from the linear region (from t = 2 hours to the experiment end) are plotted against bicarbonate concentration in Fig. 5 and the value of *k* was found to be in the range between 0.4 to  $1.6 \times 10^{-5} \text{ s}^{-1}$ . The decrease in the pseudo-first order rate constant coincided with U deposition from solution indicating that the secondary phases that deposit on the surface of the U<sub>3</sub>O<sub>8</sub> may block the approach of H<sub>2</sub>O<sub>2</sub> to the surface. As the plots in Fig. 4 show linear behaviour, this suggests that these deposits are stable over the experimental timescale.

#### U dissolution with H<sub>2</sub>O<sub>2</sub> decomposition

The mechanism of U dissolution  $via H_2O_2$  decomposition can be investigated by analysing the extent of U dissolution as

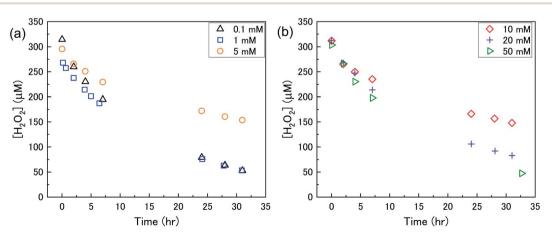


Fig. 3 The concentration of  $H_2O_2$  as a function of time in a 50 mg suspension of  $U_3O_8$  (sample 1) in (a) 0.1, 1 and 5 mM bicarbonate and (b) 10, 20 and 50 mM bicarbonate solution after addition of 300  $\mu$ M  $H_2O_2$ .

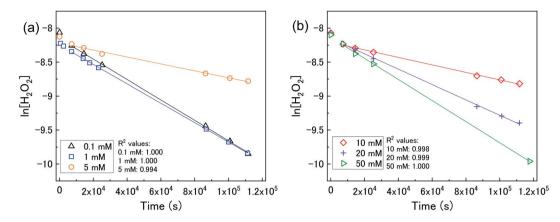


Fig. 4 (a) A plot of  $\ln[H_2O_2]$  vs. time as a function of bicarbonate concentration with 50 mg  $U_3O_8$  (sample 1) in (a) 0.1, 1 and 5 mM bicarbonate and (b) 10, 20 and 50 mM bicarbonate solution showing pseudo-first order behaviour.

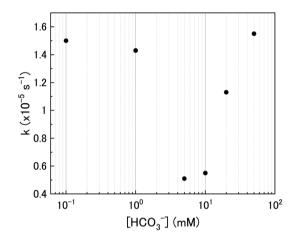


Fig. 5 The pseudo-first order rate constants for  $H_2O_2$  decomposition.

a function of  $H_2O_2$  decomposition. To illustrate this, Fig. 6 shows a plot of the amount of dissolved U against the amount of consumed  $H_2O_2$  for each bicarbonate concentration. The U dissolution per  $H_2O_2$  decomposition shows linear behaviour. If we consider the oxidative pathway for H<sub>2</sub>O<sub>2</sub> decomposition at the U<sub>3</sub>O<sub>8</sub> surface, U<sup>(V)</sup> is oxidised to U<sup>(VI)</sup> leading to decomposition of the  $U_3O_8$  unit since the net charge in the lattice is no longer neutral. Therefore, each H<sub>2</sub>O<sub>2</sub> decomposition event via oxidative decomposition will lead to a U<sub>3</sub>O<sub>8</sub> dissolution event  $(U_3O_8 + H_2O_2 \rightarrow 3UO_2^{2+}(aq))$ , and a gradient of 3 may be expected from the plots in Fig. 6. If we consider only catalytic decomposition of H<sub>2</sub>O<sub>2</sub>, no U dissolution would occur giving an ideal gradient of 0. Therefore, the measured gradients provide a ratio of oxidative to catalytic H<sub>2</sub>O<sub>2</sub> decomposition at each bicarbonate concentration, assuming these pathways are the only pathways for H<sub>2</sub>O<sub>2</sub> decomposition (i.e. for 50 mM bicarbonate the ratio of oxidative dissolution is  $\frac{2.71}{3}$  and catalytic decomposition is  $\frac{0.29}{3}$ ). The dissolution of U from U<sub>3</sub>O<sub>8</sub> in 10 mM bicarbonate gave a gradient of 2.68. By comparison with the gradients measured from the dissolution of U from UO<sub>2</sub> (~0.4) and UO<sub>2.3</sub> (~1) with  $H_2O_2$  addition in 10 mM bicarbonate,17 this shows that the oxidative dissolution of U increases with increased oxidation state of the uranium oxide. As the complexation of U<sup>(VI)</sup> with bicarbonate drives the

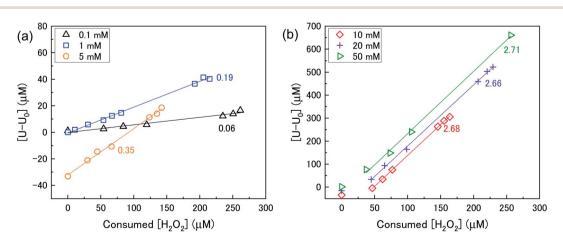


Fig. 6 U dissolution from a 50 mg  $U_3O_8$  (sample 1) suspension as a function of consumed  $H_2O_2$  in (a) 0.1, 1 and 5 mM bicarbonate and (b) 10, 20 and 50 mM bicarbonate solution.

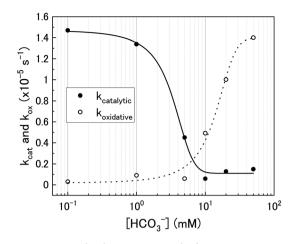


Fig. 7 The catalytic ( $k_{cat}$ ) and oxidative ( $k_{ox}$ ) pseudo-first order rate constants for H<sub>2</sub>O<sub>2</sub> decomposition on U<sub>3</sub>O<sub>8</sub> as a function of bicarbonate concentration.

dissolution of U from the surface, it follows that the two-step oxidation of  $U^{(IV)} \rightarrow U^{(V)} \rightarrow U^{(VI)}$  for UO<sub>2</sub> would result in less dissolution of U than the one-step oxidation for  $U^{(V)} \rightarrow U^{(VI)}$  in  $U_3O_8$ , and for intermediate  $UO_{2+x}$  stoichiometries the dissolution rate would increase with increasing values of *x*. Another point of consideration regarding U dissolution is the crystal structure of UO<sub>2</sub> (cubic fluorite) and  $U_3O_8$  (orthorhombic). As the crystal structures are different, the number of surface sites for  $H_2O_2$  decomposition will impact U dissolution. The surface site densities for UO<sub>2</sub> and  $U_3O_8$  have been reported as between 126 (ref. 35) to 165 (ref. 36) sites per nm<sup>2</sup> for UO<sub>2</sub> and 48 (ref. 36) sites per nm<sup>2</sup> for  $U_3O_8$ . As the surface sites are ~3 times lower for  $U_3O_8$ , the observed increase in U dissolution from  $U_3O_8$ relative to UO<sub>2</sub> is more pronounced than the measured dissolved U concentrations suggest.

Using the ratios taken from the gradients, the contributions of catalytic ( $k_{cat}$ ) and oxidative ( $k_{ox}$ ) decomposition to the measured pseudo-first order rate constant can be found and are plotted in Fig. 7 as a function of bicarbonate.

At low bicarbonate concentrations, the main pathway for  $H_2O_2$  decomposition is the catalytic decomposition mechanism as there is little U dissolution associated with  $H_2O_2$  decomposition. As  $k_{ox}$  is low, this indicates that the  $U_3O_8$  is protected from  $H_2O_2$  by a surface layer. It is postulated that upon addition of  $H_2O_2$  to the bicarbonate solution, oxidative dissolution proceeds on the bare  $U_3O_8$  surface (Fig. 8). As this involves the oxidation of  $U^{(V)}$  to  $U^{(VI)}$ , it is likely that  $U^{(VI)}$  forms a surface layer on the  $U_3O_8$  which protects against further oxidative

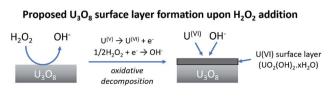


Fig. 8 The formation of a protective surface layer on the surface of  $U_3O_8$  due to oxidative decomposition of  $H_2O_2$ .

dissolution as  $U^{(VI)}$  is already fully oxidised, and due to the low concentration of bicarbonate the surface layer is stable.

The composition of the surface layer is thought to be in the hydroxide form  $(UO_2(OH)_2 \cdot xH_2O)$  due to the formation of hydroxide from the oxidative decomposition of  $H_2O_2$ . Raman analysis of the  $U_3O_8$  surface after removal from solution and vacuum drying showed spectra representative of  $U_3O_8$  only (Fig. 9). Peaks relating to  $U_3O_8$  were observed including the U-O  $A1_g$  stretching modes at 335 and 410 cm<sup>-1</sup>, and the U-O  $E_g$  stretching mode at 475 cm<sup>-1</sup>.<sup>37</sup> As  $U_3O_8$  was the only phase observed, any surface layer that formed had been removed prior to Raman analysis. If the surface layer is in the hydroxide form, it is expected to decompose upon drying which would explain the observed results. Further studies are required to elucidate the composition of the surface.

As the bicarbonate concentration increases from 0.1 to 5 mM, the rate of catalytic  $H_2O_2$  decomposition decreases. This is caused by an increase in deposition from solution as seen in Fig. 2. As the pseudo-first order rate constant decreases up to 5 mM, it can be said that the deposits do not catalyse  $H_2O_2$  decomposition to the extent that  $U_3O_8$  does.

Increasing the bicarbonate concentration > 5 mM changes the main  $H_2O_2$  decomposition mechanism pathway from catalytic to oxidative. At NaHCO<sub>3</sub> concentrations of 10 mM and above, at least 90% of the  $H_2O_2$  decomposed *via* oxidation of  $U^{(V)}$  to  $U^{(VI)}$ . This is due to increased dissolution of the  $U^{(VI)}$ surface layer and exposure of the  $U_3O_8$  surface beneath leading an increase in  $k_{ox}$ . As the value of *k* increases with bicarbonate, this suggests that the dissolution step is rate determining rather than the redox reaction. Therefore, dissolution experiments in solutions of higher bicarbonate concentrations are required to elucidate the true value of *k* for oxidative dissolution in this system. Interestingly, a study by Nilsson *et al.* on  $UO_2$  dissolution in 10 mM NaHCO<sub>3</sub> with  $H_2O_2$  addition using pellets

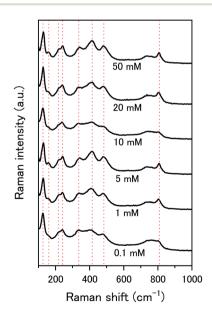


Fig. 9 Raman spectra of  $U_3O_8$  (sample 1) after the dissolution tests for different concentrations of NaHCO<sub>3</sub>.

showed that ~14% of  $H_2O_2$  decomposition events occurred *via* oxidative dissolution while the value was even lower (~2%) on SIMFUEL.<sup>38</sup> This suggests that  $k_{cat}$  is high in the case of the pellets indicating that the surface oxide that forms on the pellets is more protective than on the powders. The large discrepancy between the  $H_2O_2$  decomposition behaviour between  $UO_2$  pellets and  $U_3O_8$  powder (and  $UO_2$  powder) is a point that requires investigation.

 $U_3O_8$  (sample 2) surface area to solution volume ratio (m<sup>-1</sup>) for 0.1 mM

and 50 mM HCO<sub>3</sub><sup>-</sup> solutions (70 ml solution). The data for 0.1 mM ( $\Box$ )

and 50 mM (x) calculated using  $U_3O_8$  sample 1 shown in Fig. 5 is included to show reproducibility (50 mg  $U_3O_8$  in 50 ml solution).

To clarify the dependence of the catalytic and oxidative mechanisms on  $U_3O_8$ , the second order rate constants for  $H_2O_2$  decomposition were obtained for 0.1 mM and 50 mM solutions with  $U_3O_8$  (sample 2). The second order rate equation,

$$\frac{-\mathrm{d}[\mathrm{H}_2\mathrm{O}_2]}{\mathrm{d}t} = k_2 \left(\frac{SA_{\mathrm{U}_3\mathrm{O}_8}}{V}\right) [\mathrm{H}_2\mathrm{O}_2] \tag{12}$$

can be used to obtain the second order rate constant by plotting the pseudo-first order rate constant against the  $U_3O_8$  surface

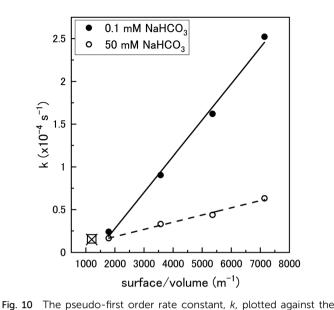
area to total solution volume ratio (Fig. 10). The second order rate constant in 0.1 mM bicarbonate was  $4.24 \times 10^{-8}$  m s<sup>-1</sup>. At this concentration, the decomposition was shown to be almost completely catalytic, and so this can be attributed to the catalytic decomposition reaction pathway shown in eqn (1)-(3). At 50 mM, the value of the measured second order rate constant was  $8.44 \times 10^{-9}$  m s<sup>-1</sup>, and as the ratio of oxidative decomposition was  $\sim$ 90%, we can estimate the oxidative decomposition rate constant to be  $7.60 \times 10^{-9}$  m s<sup>-1</sup> for the pathway shown in eqn (5) and (6). These values are within the range described in the literature for catalytic decomposition (3.6  $\times$  10<sup>-8</sup> to 5  $\times$  $10^{-11}$  m s<sup>-1</sup>) and oxidative decomposition (1.4 imes 10<sup>-7</sup> to 2.0 imes $10^{-10} \text{ m s}^{-1}$ ) of H<sub>2</sub>O<sub>2</sub> at the UO<sub>2</sub> surface.<sup>39</sup> The pseudo-first order rate constant measurement for 0.1 mM and 50 mM bicarbonate solutions using  $U_3O_8$  sample 1 (shown in Fig. 5) are included in Fig. 10 showing the reproducibility of the data using different U<sub>3</sub>O<sub>8</sub> powders.

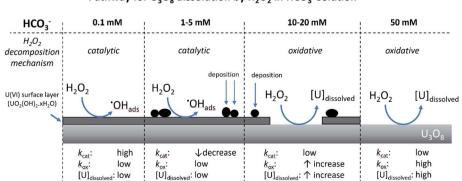
## Proposed pathway for $U_3O_8$ dissolution by $H_2O_2$ in NaHCO<sub>3</sub> solution

From the experimental results, a proposed pathway to explain the observed behaviour of U<sub>3</sub>O<sub>8</sub> in bicarbonate solution with H<sub>2</sub>O<sub>2</sub> is summarized, and a schematic is provided in Fig. 11. At low bicarbonate concentrations upon H<sub>2</sub>O<sub>2</sub> addition, oxidative decomposition of H<sub>2</sub>O<sub>2</sub> occurs at the exposed U<sub>3</sub>O<sub>8</sub> surface forming a surface layer comprised of U<sup>(VI)</sup> that provides protection against further oxidative dissolution. The decomposition of H2O2 proceeds via catalytic decomposition, and so the rate of U dissolution is low. The surface layer protects the U<sub>3</sub>O<sub>8</sub> in bicarbonate concentrations up to 5 mM, and the H<sub>2</sub>O<sub>2</sub> decomposition mechanism remains catalytic and U dissolution remains low. At 10 mM bicarbonate, the concentration of bicarbonate is sufficient to induce dissolution of the surface layer, and the surface layer does not fully protect the U3O8 which is exposed leading to oxidative decomposition of H<sub>2</sub>O<sub>2</sub> and an increase in U dissolution. At higher bicarbonate concentrations, the surface layer is further dissolved, and oxidative decomposition of H<sub>2</sub>O<sub>2</sub> and dissolution of U proceeds at higher rates.



Fig. 11 The proposed pathway for  $U_3O_8$  dissolution upon  $H_2O_2$  addition as a function of bicarbonate concentration.





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## Conclusions

Based on the presented results, the effect of bicarbonate on U dissolution from  $U_3O_8$  with  $H_2O_2$  addition can be split into 3 sections:

(1)  $[NaHCO_3] < 5 \text{ mM: } H_2O_2$  decomposition occurs *via* catalytic decomposition at the U<sub>3</sub>O<sub>8</sub> surface, and the dissolution of U into solution is low.

(2) 5 mM < [NaHCO<sub>3</sub>] < 20 mM: secondary phases deposit onto the surface of the  $U_3O_8$  upon  $H_2O_2$  addition. The mechanism of decomposition changes from catalytic to oxidative, causing dissolution of U.

(3)  $[NaHCO_3] > 20$  mM: the decomposition mechanism of  $H_2O_2$  is >90% oxidative, leading to significant dissolution of U.

The concentration of bicarbonate and form of uranium oxide has a large influence on U dissolution and  $H_2O_2$  decomposition. Significant dissolution of U from  $U_3O_8$  was observed at bicarbonate concentrations > 5 mM, and the extent of U dissolution was found to be larger on  $U_3O_8$  than for  $UO_2$  which was attributed to the one-step oxidation of  $U^{(V)}$  to  $U^{(VI)}$  for  $U_3O_8$ compared to the two-step oxidation for  $UO_2$  from  $U^{(V)}$  to  $U^{(V)}$ . The rate of  $H_2O_2$  decomposition on  $U_3O_8$  was comparable to literature data for  $UO_2$ . However, the mechanism of  $H_2O_2$ decomposition on  $U_3O_8$  showed a strong dependence on the concentration of bicarbonate in solution with catalytic preferred at low bicarbonate and oxidative at high bicarbonate. The increase in catalytic activity at low bicarbonate was attributed to oxidation of the  $U_3O_8$  surface and formation of a surface oxide.

Predicting the dissolution behaviour of spent fuel in the far future upon deep geological repository failure is a challenging task that requires significant experimental data for the development of accurate predictive models. In this work, elucidation of the mechanism of H<sub>2</sub>O<sub>2</sub> decomposition on U<sub>3</sub>O<sub>8</sub> and its effect on U dissolution was achieved, along with H2O2 decay constants as a function of simulated groundwater bicarbonate concentration. In groundwater containing high bicarbonate concentrations, significant dissolution of U from U<sub>3</sub>O<sub>8</sub> is expected. This provides contributions to the development of such models for safety assessment of deep geological repositories. By demonstrating that the form of U will play a major role in the rate of U dissolution into the environment, the need for further studies regarding the effect of spent fuel composition on radionuclide dissolution into groundwater has been highlighted.

## Conflicts of interest

There are no conflicts to declare.

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