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Sputter deposition of highly active complex solid solution electrocatalysts into an ionic liquid library: effect of structure and composition on oxygen reduction activity†

 Alba Garzón Manjón,^a Tobias Löffler,^b Michael Meischein,^c Hajo Meyer,^c Joohyun Lim,^{‡a} Valerie Strotkötter,^c Wolfgang Schuhmann,^b Alfred Ludwig^b and Christina Scheu^b

Complex solid solution electrocatalysts (often called high-entropy alloys) present a new catalyst class with highly promising features due to the interplay of multi-element active sites. One hurdle is the limited knowledge about structure–activity correlations needed for targeted catalyst design. We prepared Cr–Mn–Fe–Co–Ni nanoparticles by magnetron sputtering a high entropy Cantor alloy target simultaneously into an ionic liquid library. The synthesized nanoparticles have a narrow size distribution but different sizes (from 1.3 ± 0.1 nm up to 2.6 ± 0.3 nm), different crystallinity (amorphous, face-centered cubic or body-centered cubic) and composition (*i.e.* high Mn versus low Mn content). The Cr–Mn–Fe–Co–Ni complex solid solution nanoparticles possess an unprecedented intrinsic electrocatalytic activity for the oxygen reduction reaction in alkaline media, some of them even surpassing that of Pt. The highest intrinsic activity was obtained for body-centered cubic nanoparticles with a low Mn and Fe content which were synthesized using the ionic liquid 1-ethyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide [Emim][[Tf)₂N].

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Introduction

The discovery of novel highly active catalyst materials such as multinary metal alloys forming a complex solid solution (CSS) phase with a multifunctional surface structure^{1–5} opens opportunities for replacing scarce catalysts, such as the benchmark Pt catalyst for the electrocatalytic oxygen reduction reaction (ORR). Increased entropy in multinary alloys with multiple principle elements can stabilize the solid solution state and hence these materials are often denoted as high-entropy alloys (HEA). CSS nanoparticles (CSSNPs) based on non-noble metals such as Cr, Fe, Mn, Ni and Co have been demonstrated to be

excellent candidates for ORR catalysis.^{1–14} In particular, CSS catalysts might have the capability to overcome existing limitations regarding position in volcano plots and scaling relations.^{6,15} However, little is known about structure and composition-activity correlations of CSS catalysts and an increased understanding is a crucial missing piece of information for targeted catalyst design.

Traditional wet synthesis routes are suitable for the synthesis of single-element or binary alloys.^{16,17} The synthesis of single-phase CSSNPs demands a technique with great control over the nucleation process down to the atomic scale, which can be achieved by combinational co-sputtering into ionic liquids (ILs),^{18,19} which offers an almost unlimited flexibility for the used pure elements. ILs are excellent dispersion media to control size, structure and composition of CSSNPs.^{20,21} Additionally, ILs act as a media for growth and as stabilizer for highly stable colloidal solutions,²² devoid of any other chemical stabilizers which could affect the CSSNPs catalytic properties.

CSSNPs compositions can be defined by co-sputtering of several elements simultaneously from individual targets or by using alloy targets.^{18,21} In addition, the desired phase, crystallinity and size of the CSSNPs can be modulated by means of post-annealing treatment.²¹ Co-sputtering is a high-through-

^aMax-Planck-Institut für Eisenforschung GmbH, Max-Planck-Straße 1, 40237 Düsseldorf, Germany. E-mail: a.garzon@mpie.de, c.scheu@mpie.de

^bAnalytical Chemistry—Center for Electrochemical Sciences (CES), Faculty of Chemistry and Biochemistry, Ruhr University Bochum, Universitätsstr. 150, D-44780 Bochum, Germany. E-mail: wolfgang.schuhmann@rub.de

^cMaterials Discovery and Interfaces, Institute for Materials, Faculty of Mechanical Engineering, Ruhr University Bochum, Universitätsstr. 150, D-44780 Bochum, Germany. E-mail: alfred.ludwig@rub.de

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‡Current address: Department of Chemistry, Kangwon National University, Chuncheon 24341, Republic of Korea.



detail in the ESI of ref. 24, a mass loading reduced by two orders of magnitude and constant background noise level provided by the carbon electrode and a Tafel slope of 80 mV dec^{-1} would imply a visible Pt current exceeding the background current at 160 mV higher overpotential. This finding is in accordance with ref. 1, where we also used IL 2 to produce one amorphous quinary NP system ($\text{Cr}_{39}\text{Mn}_2\text{Fe}_{12}\text{Co}_{24}\text{Ni}_{23}$), which outperformed binary and quaternary CSSNPs (an *in situ* phase transformation video showing the transition from the amorphous to the crystalline state is added in the ESI†). In the present work, the most active CSSNPs show considerably higher intrinsic activity than the benchmark Pt NPs, showcasing the high potential of NP property optimization to exploit the paradigm changing concept of CSS catalysts.

Note that a completely stable “blank” electrode signal cannot be maintained, implying that a slight overcorrection is performed by subtracting the electrode polarization curve prior to NP immobilization.²⁵ This effect causes an “oxidative bump” at about 700 mV vs. reversible hydrogen electrode (RHE) where usually the current increase of the blank electrode becomes visible. For the active samples (CSSNPs in IL 1, IL 2, IL 6, IL 7 and IL 8) this effect does not play a role since they reach the maximum current already at lower overpotentials. For the less active samples (CSSNPs in IL 3, IL 4 and IL 5), however, a deviation at low currents is obtained, which is counteracted once the kinetic CSSNP current starts to dominate at higher overpotentials and the influence of the carbon instability becomes insignificant. Such a bump is also observed when subtracting two consecutive blank electrode cycles without any NPs attached and, therefore, it is not attributed to any NP property. All polarization curves were normalized by the plateau current of the first current wave, which provides a mass loading independent information about the position of the most favorable adsorption peak and thus, the potential in intrinsic activity for this catalyst.²⁴

In order to clarify the origin of the differences in the CSSNPs activities, aberration-corrected high resolution (HR) TEM and EDS data acquisition in STEM were required to analyze the size, structure and composition of the CSSNPs at the atomic scale.

The average size of the CSSNPs ranges from $1.3 \pm 0.1 \text{ nm}$ to $2.6 \pm 0.3 \text{ nm}$ for the different ILs (Fig. 3). Histograms for the size distribution were obtained for the different CSSNPs by analyzing up to 20 HRTEM images. The data are presented in the ESI Fig. S1.†

The crystal structure of the CSSNPs could not be determined by selected area diffraction experiments due to the high contribution from the amorphous signal of the carbon-coated TEM grid. Thus, crystal structures were analyzed by fast Fourier transformation (FFT) and the results are shown as insets in Fig. 3. As the CSSNPs were too small to be tilted into a specific zone axis HRTEM images were taken with random orientation of the CSSNPs. The FFT analysis revealed that by choosing the appropriate IL, the CSSNPs can be synthesized in either amorphous, face centered cubic (fcc) or body centered cubic (bcc) state (Fig. 3). We showed earlier that by *ex situ*

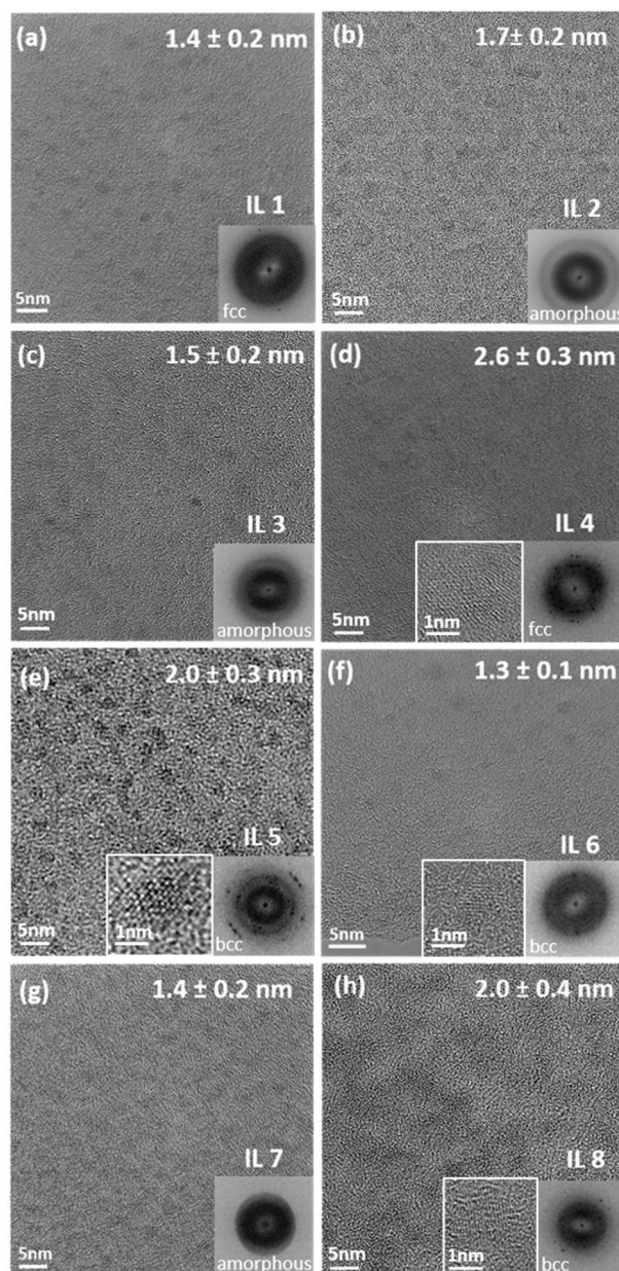


Fig. 3 HRTEM images of CSSNPs sputtered in 8 different ILs: (a) IL 1, (b) IL 2, (c) IL 3, (d) IL 4, (e) IL 5, (f) IL 6, (g) IL 7 and (h) IL 8. The insets show the zoom in on the crystalline CSSNPs and the FFT patterns with the deduced crystal structure. Amorphous, fcc or bcc CSSNPs were found depending on the IL used in the synthesis.

annealing of the initially amorphous NP prepared by DC sputtering, or by high-power impulse magnetron sputtering crystalline NPs can be produced using IL 2.²¹ Here we demonstrate that depending on the IL used we can synthesize CSSNPs with different crystal structures. It should be noted that the different crystal structures are not due to crystallization caused by the electron beam as they were all acquired with similar electron dose rates and at the same 300 keV energy of the incident electron beam.



purity > 98%, halides < 250 ppm, water 60 ppm. (2) IL 2: 1-butyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide [Bmim][[(Tf)₂N]], purity > 99%, halides < 100 ppm, water 51 ppm. (3) IL 3: 1-butyl-3-methylimidazolium dicyanamide [Bmim][[CN]₂N]], purity > 98%, halides < 2%, water 1402 ppm. (4) IL 4: 1-butyl-3-methylimidazolium hexafluorophosphate [Bmim][PF₆], purity > 99%, halides < 100 ppm, water 150 ppm. (5) IL 5: 1-butyl-3-methylimidazolium tetrafluoroborate [Bmim][BF₄], purity > 99%, halides < 100 ppm, water 109 ppm. (6) IL 6: 1-ethyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide [Emim][[(Tf)₂N]], purity > 99%, halides < 100 ppm, water 59 ppm. (7) IL 7: 1-hexyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide [Hmim][[(Tf)₂N]], purity > 99%, halides < 50 ppm, water 64 ppm. (8) IL 8: 1-butylpyridinium bis(trifluoromethylsulfonyl)imide [BuPy][[(Tf)₂N]], purity > 99%, halides < 100 ppm, water 61 ppm. The molecular structure of the different ILs are displayed in Fig. 1.

Sputter deposition²¹

The sputter process was performed in a magnetron sputter system (AJA POLARIS-5, AJA International) with 1.5 inch diameter cathodes and a DC power supply (DC-XS 1500 from AJA International Inc., North Scituate). Before synthesis the cavity holder was cleaned by ultrasonication for 30 min each in isopropanol and acetone. A lid was used to expose only 36 cavities. The cavities were filled with the different ILs containing a volume of 40 μ L per cavity²⁰ under Ar gas atmosphere with a purity of 99.9999%. Four cavities were filled with identical IL to increase the total IL volume (Fig. 1). Before sputtering, the ILs were evacuated for three days in the sputter chamber to remove air and moisture until a pressure of 1.7×10^{-4} Pa was reached. An alloy target was used for sputtering, with a composition of Cr₁₈Mn₂₀Fe₂₀Co₂₁Ni₂₁, as analyzed by inductively coupled plasma mass spectrometry (ICP-MS), and a purity of 99.95%. Sputtering was performed at 30 W (312 V, 95 mA) for 2 h with rotation of the substrate holder of 30 rotations per minute and an angle of 12° between the target and the cavity holder. After plasma ignition (1.33 Pa, 20 W and 2 min pre-cleaning step prior to sputtering) the Ar pressure was fixed to 0.5 Pa, the power was set to 30 W and the shutter in front of the sputter cathode was opened for the desired time. After the sputter process, the MNP/ILs suspensions were collected and stored under Ar atmosphere in a glovebox (oxygen and water content <0.5 ppm).

Electrochemical measurements of CSSNPs on nanoelectrodes

Etched carbon nanoelectrodes were obtained by preparation of nanopipettes using laser pulling (Sutter Instruments P-2000) of quartz glass capillaries (Sutter Instruments, outer diameter 1.2 mm, inner diameter 0.9 mm). Two capillaries with a conically-shaped end with opening between 100 nm and 250 nm were obtained. These nanopipettes were flushed with a propane/butane gas mixture from Campinggaz and subsequently heated with a torch at the conical end in an Ar counterflow to fill the capillary with a carbon film. In order to increase the electrode surface area, the thin quartz capillary at

the tip apex was removed by etching in 5 : 1 buffered hydrofluoric (HF) solution containing 40% hydrofluoric acid (aq.) (AnalaR NORMAPUR):40% NH₄Cl (aq.) (Sigma Aldrich) by immersion of the tip apex for 4 min. Afterwards, the tip apex was immersed into water to remove any contaminants or HF residues.³¹ Electrochemical measurements were performed in a three-electrode setup comprising a miniaturized Agar Ag/AgCl (3 M KCl) reference electrode, a carbon cloth in a second compartment (0.1 M KOH) as counter electrode and the etched carbon nanoelectrodes as the working electrode. A potentiostat (pgu-BI 100 from ips-jaisle) was used for activity measurements of the blank carbon electrode as well as after immobilization of CSSNPs in 0.1 M KOH in a Teflon beaker. Cyclic voltammograms (CVs) were measured in a potential range between 0 mV and -800 mV vs. Ag/AgCl (3 M KCl). After every three cycles, the electrodes were lifted and immersed back into the electrolyte to invoke convection and air contact of the electrode surface. This procedure was repeated until three consecutive cycles reached a stable response. The last cycle served as “blank electrode” cycle. After immobilization of CSSNPs, three CV cycles were performed, and the last cycle was used as “electrode + MNP response”. By subtraction of the blank electrode current, the CSSNPs signal was obtained as described previously.²⁵ For each sample, a new nanoelectrode was used and the KOH solution was exchanged. CSSNPs immobilization, after the “blank electrode” CV, was obtained with the electrodes immersed for 30 min into a suspension of 35 μ L of NPs in IL, 300 μ L pure IL and 300 μ L EtOH while applying a potential of -400 mV vs. Ag/AgCl (3 M KCl). Electrodes and potentiostat were the same as for activity measurements.

TEM characterization of CSSNPs

TEM characterization of CSSNPs was carried out using two different Titans 80-300 X-FEG (Thermo Fischer Scientific) operated at 300 kV, one equipped with an image corrector and the other one with a probe corrector. A metal-oxide-semiconductor (CMOS) camera with 4k \times 4k pixels was used to record TEM images. EDS was carried out in STEM mode using a beam current of \sim 150 pA and a beam size of \sim 0.2 nm. For each sample, approximately 100 CSSNPs were studied. The chemical composition was determined by quantifying the EDS data. In order to investigate the crystal structure of the CSSNPs, FFT were calculated from high-resolution (HR)TEM images, each having a size of 33.5 \times 33.5 nm², averaging over several CSSNPs. Holey carbon-coated Au grids (200 mesh, Plano) were used to prepare TEM samples. An amount of 2.5 μ L IL for each sample was dropped on the carbon-coated side and left for adhesion for 2 h. Subsequently, dried acetonitrile was used to clean the grid dropwise for 1 h under Ar atmosphere. The final grid was stored inside of a vacuum chamber under Ar atmosphere.

Conflicts of interest

There are no conflicts to declare.



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