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Complementary green analytical procedure index (ComplexGAPI) and software†

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It is not easy to find appropriate tools for the evaluation of the “green” nature of analytical methodologies which involve the use of compounds, materials, or chemicals manufactured prior to the analytical step. Here, we propose a new metric for the evaluation of analytical procedures based on the GAC attributes. The proposed solution expands on the well-known green analytical procedure index by adding additional fields pertaining to the processes performed prior to the analytical procedure itself. Each field of the hexagon that was added to the GAPI pictogram corresponds to a different aspect of the described process and is coloured green if certain requirements are met. To showcase the utility of the proposed metric, it was used to evaluate analytical protocols for the determination of pesticides in urine samples. We believe that, following GAPI’s success, ComplexGAPI will also gain attention and eventually trust and acceptance from the chemical community. To facilitate the use of this tool, we have created freeware software for generating the ComplexGAPI pictograms.

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Introduction

One of the prominent approaches in chemistry is the philosophy of green chemistry which aims to conduct processes in accordance with the principles of sustainable development. Nowadays, green chemistry principles are widely applied in numerous areas, from government policies, through industrial management, to educational practice and technology development. In the circular economy concept, it is important to balance economic growth, resource sustainability, and environmental protection. Thus it can be claimed that green and sustainable chemistry is a path towards changing the attitudes and paradigms in chemical manufacturing and production.¹ Moreover, the general concept of green chemistry permeates its areas, leading to the reevaluation of approaches and giving rise to new ways of thinking. In the particular case of analytical chemistry, the term green analytical chemistry (GAC) is commonly used.

Finding the right way to assess the green character of an analytical procedure is challenging since many different parameters must be taken into consideration.² It is generally accepted that hard data on actual environmental impacts are needed to claim that a process or product is sustainable. Here, the developed tools for assessing the greenness of the given

analytical procedures come to the rescue (Fig. 1). These tools are juxtaposed and described in detail in several published reviews.^{3–5} However, in this area, some questions can be raised as follows: How many parameters are evaluated by these tools? Are these metrics easy to use? How effective are these methods for assessing the green nature of an analytical procedure? The answers to these questions are important, as there are still many examples for analytical protocols reported in the literature that are claimed to be green and eco-friendly by their authors with little tangible evidence, *e.g.*, in the form of a greenness metric score. Furthermore, such new protocols should be compared with the previously developed methodologies (Tobiszewski, *Anal. Chem.*).⁶

Analytical protocols are used to gather data in numerous application areas, which are then used as the basis for making decisions, and so their validity is of high importance.⁷ Thus, these data must be characterized by consistent quality. Such quality can be ensured by using a tool called life cycle assessment (LCA) which allows assessing the potential impacts of products, processes, or services through production, usage, and disposal.⁸ The life cycle concept is adaptable to analytical methodologies if an analytical protocol as a process and the output of this process in the form of reportable results are considered.⁹ However, it is not often applied in the area of analytical chemistry. In fact, it needs standardized guidelines to ensure the high quality of its application. Moreover, the impact assessment methods need to be extended by further human and ecosystem health indicators.¹⁰

The LCA of an analytical protocol includes quality-by-design (QbD) approaches in every step of the development of a

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Fig. 1 LCA of an analytical methodology.

new procedure, its validation and operational applications.⁴ Moreover, LCA includes additional elements, such as the identification of an analytical target profile (ATP) – a set of criteria that define what will be measured (*e.g.*, analyte content and impurity content) and the performance criteria to be achieved by the measurement (*e.g.*, validation parameters), but without specifying the method.⁹ With these features in mind, the LCA of an analytical procedure can be broken down into three stages: method design, method qualification, and continued method verification (Fig. 1).

One of the earliest tools for the assessment of the greenness of analytical procedures is the National Environmental Methods Index (NEMI, Fig. 2).¹¹ Although NEMI as a greenness assessment tool has its advantages (*e.g.*, it is easy to read by potential users), it also has some drawbacks. The NEMI symbol presents each threat as being below or above a certain value, and therefore it cannot be considered quantitative. Furthermore, this tool does not take into consideration such issues as energy, chemical and reagent consumption, and the amount of waste generated. In addition, searching for each chemical used in the procedure in official lists (EPA TRI list, Resource Conservation and Recovery Act list, *etc.*) is time-consuming. Therefore, it has been modified by de la Guardia *et al.*¹² who proposed the use of a colour scale to improve clarity (Fig. 2).

Another very popular and often used metric is the analytical Eco-scale proposed by Gałuszka *et al.*¹³ In this tool, the penalty points are considered and subtracted from a base of 100. The higher the score, the more sustainable the analytical procedure is. The analytical Eco-Scale is characterized by many advantages such as simplicity of use and semi-quantitative calculation of the amounts of chemicals and wastes, information about the environmental impacts of analytical approaches is provided quantitatively, and different aspects of environmental impacts are evaluated. Its drawbacks however include the lack of additional quantifiers capable of discriminating between the micro- and macro-scale of method applications. In addition, the result is not informative in the case of a negative environmental impact, and as such does not facilitate the

improvement of the method during the design stage in this aspect.

Recently, two metrics, the Analytical GREENness calculator (AGREE) and the Red-Green-Blue model, have been introduced.^{14,15} AGREE is a comprehensive, flexible, and straightforward evaluation approach that produces an easily interpretable and informative result. In AGREE, the considered criteria are taken from the 12 principles of GAC and are transformed into a unified 0–1 scale. One of the advantages of this metric is the availability of freeware software which makes its applications more straightforward.

The RGB model uses three colours to represent the main attributes of the assessed method.¹⁵ These attributes cover analytical performance (red), compliance with the principles of green chemistry (green), and practical effectiveness (blue). The final colour assigned to the evaluated methodology is a result of the additive synthesis of the primary colours, the intensities of which are expressed by the Colour Score parameter on the scale of 0–100%, distinguishing three separate ranges. These ranges allow the simplification of the application of the RGB model for the assessment of analytical procedures and distinguish the limited number of resultant/final colours of a method. In addition, the quantitative parameter, called “method brilliance”, integrating all primary colours, is provided. The evaluation using the RGB model is performed using Excel worksheets.

The RGB model inspired a new perspective on the implementation of sustainable development principles in analytical chemistry, leading to the formulation of the so-called 12 principles of White Analytical Chemistry (WAC).¹⁶ This concept incorporates the main assumptions of GAC, while also addressing the additional expectations. WAC aims to maintain the integrity of the various parameters without directly prioritizing any of the attributes assessed. As the aspiration for sustainable development is striving for a “white” method, the authors of WAC propose the application of the term “white” as a synonym for a well-balanced analytical procedure used in a given application.

In 2018, the green analytical procedure index (GAPI) tool was reported¹⁷ and has since been used by many scientists to





Fig. 2 Characterization of the most popular metrics for the evaluation of the green character of analytical procedures.

evaluate the green nature of the developed procedures, making it relatively successful and already established at the time of writing. The GAPI metric uses a pictogram to classify the greenness of each step of an analytical methodology, applying a colour scale, with two or three levels of evaluation for each stage. In GAPI, reagents, procedures, and instrumentation are evaluated. Thus, many factors are considered, including chemical health and environmental hazard, waste amount and type, and energy requirements. Furthermore, GAPI presents information on the entire analytical protocol. What is very important is that the compact pictogram of GAPI allows for an at-a-glance comparison of several methods and easy selection of the greenest method for a particular study. It could be stated that GAPI evidently indicates the weakest points in analytical procedures.

Considering the above-mentioned tools it could be concluded that they are sufficient and provide reliable and factual results. They do, however, have certain shortcomings when viewed through the lens of the spirit of the original stipulations of green analytical chemistry. GAC is a multi-step approach, and one of its axioms is that the new analytical procedure will meet the desired requirements from the sustainability point of view (Fig. 3).

When re-visiting these original stipulations we can point to an issue with the current assessment tools. Nowadays, many new solvents, sorbents, reagents, columns, *etc.* are produced in



Fig. 3 The development of analytical methodology in accordance with GAC.

order to enhance not only the efficiency but also the green character of a developed procedure and this part, *i.e.*, production/synthesis of new, specific reagents, solvents or other materials prior to sample preparation and final analysis should also be evaluated. While some available metrics for measuring the aspects of a chemical process relating to the principles of green chemistry could be used to assess this stage of method development (*e.g.*, *e*-factor, step economy,



atom economy, *etc.*),¹⁸ their application would not be convenient or time-saving. Therefore, we propose a complex green analytical procedure index (ComplexGAPI), an easy tool that complements the existing GAPI metric. One hexagonal field was added to the original GAPI graph and it reflects the processes performed prior to the sample preparation step and final analysis. We believe that by following the path of GAPI success, ComplexGAPI will also gain attention, trust and acceptance from the chemical community. To facilitate the use of the tool, we have created freeware software for generating ComplexGAPI pictograms.

Complementary green analytical procedure index

The premise behind the development of the tool was to allow it to assess as much information as possible about a given analytical methodology, including processes performed prior to analysis, thus providing a more comprehensive evaluation of the procedure's 'greenness'. We believe that the tool proposed here meets these criteria. The complex green analytical procedure index (ComplexGAPI) is a tool that covers all aspects of an analytical procedure, from sample collection, its transport, preservation, and storage to sample preparation and final analysis, but also these aspects and processes which are performed prior to the general analytical methodology. This modification of the original GAPI tool was motivated by questions from many chemists who applied GAPI in their laboratory practice but were finding it difficult to evaluate such processes as the synthesis of new ionic liquids (ILs), deep eutectic substances (DESSs), nanoparticles (NPs), *etc.*, and other materials used in the separation step, *e.g.*, phases for columns.

ComplexGAPI was created based on the same principles which guided the development of GAPI: the analytical eco-scale¹³ and the eco-scale.¹⁹ In addition, some requirements taken from the CHEM21²⁰ tool were also taken into consider-

ation in ComplexGAPI development. This makes the new metric easy to use for those who are already familiar with these tools and have used them to assess the green nature of the analytical procedures. They will in fact find the assessment process much more straightforward and less time-consuming thanks to the availability of the software for ComplexGAPI. The ComplexGAPI metric expands the pictogram created for GAPI by adding an additional hexagonal field at its bottom. This field corresponds to the 'green' character of pre-analysis processes. It covers such aspects as yield and conditions, reagents and solvents, instrumentation, work up and purification of the end products (Fig. 4). As in GAPI, the modified tool utilizes a colour scale, with two or three levels of evaluation for each stage. The created pictogram can be used to evaluate and quantify – from green to yellow to red – the low, medium and high environmental impacts associated with each stage of the pre-analysis process and the analytical methodology. Each field reflects a different feature of the described processes and analytical protocol and is filled green if certain requirements are met. The complex green analytical procedure index parameters are described in Table 1.

The design of ComplexGAPI

A basic requirement for the creation of ComplexGAPI, as a modification of GAPI, is legibility, simplicity and user-friendliness. At the same time, it is required to cover the whole range of parameters that characterize the analytical protocol as well as pre-analysis processes (reagents, conditions, and techniques). As the GAPI tool has been described in detail,¹⁷ we will only cover the parameters covered by the additional hexagonal glyph describing the aspects related to the processes taking place prior to the analytical protocol.

Yield/selectivity and conditions. Without a doubt, yield is one of the most important aspects of synthesis. A high yield is recognized as an indicator of success, as the limiting reactants have been almost quantitatively converted into the desired product. In the case of low yield, it is necessary to test the



Fig. 4 The ComplexGAPI pictogram, with the original GAPI pictogram greyed out in the background, and particular fields of the added hexagonal glyph grouped and colour-coded for clarity.



Table 1 Comprehensive green analytical procedure index parameter description

Category	Green	Yellow	Red
Pre-analysis processes			
Yield/selectivity and conditions			
Yield (I)	>89%	70–89%	<70%
Temperature/time (II)	Room temperature, <1 h	Room temperature, >1 h Heating, <1 h Cooling to 0 °C	Heating, >1 h Cooling <0 °C
Relation to the green economy			
Number of rules met	5–6	3–4	1–2
Reagents and solvents			
Health hazard (IVa)	Slightly toxic, slightly irritant; NFPA health hazard score is 0 or 1	Moderately toxic; could cause temporary incapacitation; NFPA = 2 or 3	Serious injury on short-term exposure; known or suspected small animal carcinogen; NFPA = 4
Safety hazard (IVb)	Highest NFPA flammability, instability score of 0 or 1. No special hazards	Highest NFPA flammability or instability score is 2 or 3, or a special hazard is involved	Highest NFPA flammability or instability score is 4
Instrumentation			
Technical setup (Va)	Common setup	Additional setups/semi-advanced instruments used	Pressure equipment >1 atm; glove box
Energy (Vb)	≤0.1 kW h per sample	≤1.5 kW h per sample	>1.5 kW h per sample
Occupational hazard (Vc)	Hermetization of the analytical process	—	Emission of vapours to the atmosphere
Workup and purification			
Workup and purification of the end product (VI a)	None or simple processes	Application of standard purification techniques	Application of advanced purification techniques
Purity (VIb)	>98%	97–98%	<97%
ADDITIONAL FIELD:			
E-factor			
$E\text{-factor} = \frac{\text{total mass of waste from process}}{\text{total mass of product}}$			
Sample preparation and analysis			
Sample preparation			
Collection (1)	In-line	On-line or at-line	Off-line
Preservation (2)	None	Chemical or physical	Physicochemical
Transport (3)	None	Required	—
Storage (4)	None	Under normal conditions	Under special conditions
Type of method: direct or indirect (5)	None sample preparation	Simple procedures, e.g., filtration and decantation	Extraction required
Scale of extraction (6)	Nanoextraction	Microextraction	Macroextraction
Solvents/reagents used (7)	Solvent-free methods	Green solvents/reagents used	Non-green solvents/reagents used
Additional treatments (8)	None	Simple treatments (extract clean up, solvent removal, etc.)	Advanced treatments (derivatization, mineralization, etc.)
Reagents and solvents			
Amount (9)	<10 mL (<10 g)	10–100 mL (10–100 g)	>100 mL (>100 g)
Health hazard (10)	Slightly toxic, slightly irritant; NFPA health hazard score is 0 or 1	Moderately toxic; could cause temporary incapacitation; NFPA = 2 or 3	Serious injury on short-term exposure; known or suspected small animal carcinogen; NFPA = 4
Safety hazard (11)	Highest NFPA flammability, instability score of 0 or 1. No special hazards.	Highest NFPA flammability or instability score is 2 or 3, or a special hazard is used.	Highest NFPA flammability or instability score is 4
Instrumentation			
Energy (12)	≤0.1 kW h per sample	≤1.5 kW h per sample	>1.5 kW h per sample
Occupational hazard (13)	Hermetization of the analytical process	—	Emission of vapours to the atmosphere
Waste (14)	<1 mL (<1 g)	1–10 mL (1–10 g)	>10 mL (<10 g)
Waste treatment (15)	Recycling	Degradation, passivation	No treatment
ADDITIONAL MARK: QUANTIFICATION			
Oval in the middle of GAPI: <i>Procedure for qualification and quantification</i>	No oval in the middle of GAPI: <i>Procedure only for qualification</i>		
NFPA, National Fire Protection Association			

underlying chemistry in order to improve selectivity.²⁰ However, in some scenarios the yield is low, but selectivity in the direction of the desired compound is high and the conversion is also low. In such a case, there is a place for future investigations (e.g., optimization of the synthesis conditions). Based on the CHEM21 parameters, the relevant field will be

coloured green for yields >89%, yellow in the case of yields in the range of 70–89%, and red for yields <70%. The ranges for selectivity are the same. For appropriate calculations, please see eqn (1S), (2S) and (3S) in the ESI.†

The conditions of the process performers are also evaluated by ComplexGAPI. Here, temperature and time are taken into



