

## PAPER

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3, 2488Synthesis of an  $\text{AlI}_3$ -doped  $\text{Li}_2\text{S}$  positive electrode with superior performance in all-solid-state batteries†Hirotada Gamo,<sup>a</sup> Takaki Maeda,<sup>a</sup> Kazuhiro Hikima,<sup>id</sup><sup>a</sup> Minako Deguchi,<sup>b</sup> Yushi Fujita,<sup>b</sup> Yusuke Kawasaki,<sup>b</sup> Atsushi Sakuda,<sup>id</sup><sup>b</sup> Hiroyuki Muto,<sup>ac</sup> Nguyen Huu Huy Phuc,<sup>id</sup><sup>\*a</sup> Akitoshi Hayashi,<sup>id</sup><sup>b</sup> Masahiro Tatsumisago<sup>b</sup> and Atsunori Matsuda<sup>id</sup><sup>\*a</sup>

A  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $0 \leq x \leq 30$ ) positive electrode was prepared by the planetary ball-milling method for application in all-solid-state Li–S batteries. X-Ray diffraction results showed that  $\text{I}^-$  in  $\text{AlI}_3$  dissolved into the  $\text{Li}_2\text{S}$  structure in  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  with  $x \leq 5$  to form the solid solution. The change of the electronic structure of  $\text{Li}_2\text{S}$  and  $\text{AlI}_3$  was further proved by UV-Vis spectroscopy and X-ray photoelectron spectroscopy results. The highest conductivity of about  $6.0 \times 10^{-5} \text{ S cm}^{-1}$  at room temperature was obtained with  $80\text{Li}_2\text{S} \cdot 20\text{AlI}_3$  (mol%) and the highest conductivity at  $150^\circ\text{C}$  of about  $7.0 \times 10^{-3} \text{ S cm}^{-1}$  was observed in  $75\text{Li}_2\text{S} \cdot 25\text{AlI}_3$ . The maximum capacities of the cells with  $x = 0, 0.5, 1.5$ , and  $2$  were 880, 1059, 1006, and  $869 \text{ mA h g}^{-1} \text{ Li}_2\text{S}$ , respectively. The capacity retention of the cells with  $x = 0, 0.5, 1.5$ , and  $2$  after 60 cycles was 64.0%, 88.4%, 69.6%, and 71.2%, respectively. This study showed that  $\text{AlI}_3$  doping could improve not only the conductivities of  $\text{Li}_2\text{S}$  but also the cyclic properties of all-solid-state Li–S batteries.

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## 1. Introduction

All-solid-state (ASS) Li–S batteries have attracted attention from a wide research community because of their potential in high theoretical energy density and ease of electrode design.<sup>1,2</sup> Research on ASS Li–S batteries has accelerated recently and most of the studies focus on the synthesis of new electrode materials or electrode composite design.<sup>3</sup> The active materials of positive electrodes have been developed for years and are mainly divided into three different groups: sulfur based, transition metal chalcogenides, and sulfide solid electrolyte based.<sup>4–7</sup>

Sulfur is the simplest active material for Li–S batteries but its use has faced difficulties arising from its electronic and ionic insulation. Therefore, sulfur must be blended with materials with decent electronic and ionic conductivities. Very often, sulfur is embedded in the pore structures of either carbonaceous or oxide materials to improve its conduction properties.<sup>8,9</sup>

In another approach, sulfur was embedded into transition metal chalcogenides and employed as an active material in Li–S batteries because there are abundant and simple methods for composite electrode preparation.<sup>10</sup> However, the use of either sulfur or transition metal chalcogenides results in the need for Li metal at the negative electrode and then dendritic Li formation becomes a major issue to solve.<sup>11</sup>

Lithium sulfide ( $\text{Li}_2\text{S}$ ) is the discharged form of sulfur and, thus, its use in the positive electrode will result in the elimination of Li metal and open the doors for graphite or silicon, the safety of which has been proven for years in conventional Li-ion batteries.<sup>12</sup>  $\text{Li}_2\text{S}$  could be blended with reduced graphene oxide (electronic conductor) to form a positive electrode composite that provides a capacity of approximately  $400 \text{ mA h g}^{-1}$  after 20 cycles.<sup>13</sup> In addition,  $\text{Li}_2\text{S}$  nanoparticles could form a core-shell structure with the solid electrolyte  $\text{Li}_3\text{PS}_4$  to improve interfacial resistivity for better cycle performance and capacity.<sup>14,15</sup> Hakari *et al.* showed that an  $80\text{Li}_2\text{S} \cdot 20\text{LiI}$  solid solution could improve  $\text{Li}_2\text{S}$  utility and cyclic stability due to the electrochemical sites provided by the anion  $\text{I}^-$ .<sup>16</sup> The multivalence cations  $\text{Mg}^{2+}$  and  $\text{Al}^{3+}$  also enhanced not only the ionic conductivities of  $\text{Li}_2\text{S}$  and  $\text{Li}_3\text{PS}_4$  but also the capacity and cyclic performance of ASS Li–S batteries because of defect formation and reduction in activation energy for the sulfur, lithium ion, and electron combination reactions.<sup>6,17,18</sup>

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In this study  $\text{AlI}_3$ -doped  $\text{Li}_2\text{S}$  was prepared by the planetary ball-milling method for further improvement of the  $\text{Li}_2\text{S}$  positive electrode performance. The prepared samples were characterized and their battery performances were investigated.  $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$  glass ceramic was used as a solid electrolyte because of its high ionic conductivity, ease of preparation, and stability at low voltage.<sup>19,20</sup> X-Ray diffraction (XRD), ultraviolet-visible spectroscopy (UV-Vis), and X-ray photoelectron spectroscopy (XPS) were employed to analyze the structure of prepared  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$ . The capacity of the cell using the sample  $x = 0.5$  remained at  $936 \text{ mA h g}^{-1}$  compared with  $563 \text{ mA h g}^{-1}$  for  $x = 0$  after 60 cycles.

## 2. Experimental

$\text{Li}_2\text{S}$  (99.9%) and  $\text{P}_2\text{S}_5$  (99%) were purchased from Mitsuwa Chemical and Merck Group, respectively, and used without purification.  $\text{AlI}_3$  (99.9%) and  $\text{LiI}$  (99.9%) were received from Kojundo Chemical Laboratory and Aldrich, respectively.

$(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $0 \leq x \leq 30$ ) was prepared *via* planetary ball milling.  $\text{Li}_2\text{S}$  and  $\text{AlI}_3$  were mixed for 10 min using an agate mortar, and then put into 45 ml zirconia pots with zirconia balls (10 mm, 15 balls). The pots were rotated at 500 rpm for 12 h using a Pulverisette 7 (Fritsch). The obtained samples were recovered and used without any further heat treatment.

$\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$  glass ceramic solid electrolyte was prepared by a solid-state reaction. 1.5 g amounts of  $\text{Li}_2\text{S}$ ,  $\text{P}_2\text{S}_5$ , and  $\text{LiI}$  in a molar ratio of  $\text{Li}_2\text{S} : \text{P}_2\text{S}_5 : \text{LiI} = 9 : 3 : 2$  were weighed, mixed well using an agate mortar, and then put into 45 ml zirconia pots with 70 g of zirconia balls (4 mm). The pots were rotated at 510 rpm for 15 h using a Pulverisette 7 (Fritsch). The obtained glassy powder was then sintered at  $190^\circ\text{C}$  for 1 h in an Ar atmosphere to obtain a  $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$  glass ceramic solid electrolyte with an ionic conductivity at RT of approximately  $1.0 \text{ mS cm}^{-1}$ .

A composite cathode composed of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$ ,  $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$  glass ceramic, and Ketjen Black (KB) in a weight ratio of 50:40:10 was prepared *via* two-step planetary ball milling. An amount of 0.3 g of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  and KB (weight ratio of 5:1) were put into zirconia pots with 30 g of zirconia balls (4 mm) and the pots were rotated at 510 rpm for 10 h. Then 0.2 g of  $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$  glass ceramic was added to the pots and they were rotated at 400 rpm for 2 h to obtain the positive electrode composites.

The structures of the prepared  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  powders were characterized *via* XRD (Ultima IV, Rigaku) and diffuse reflection UV-Vis (V-670, Jasco). For analysis, the samples were sealed in special holders in an Ar-filled glove box to avoid exposure to humidity. The electronic structure was characterized using XPS (K-Alpha, Thermo Fisher Scientific) using a monochromatic Al K $\alpha$  source (1486.6 eV).<sup>21</sup> Calibration of the observed binding energies was performed with respect to the advantageous C 1s peak at 284.7 eV after etching. Ar<sup>+</sup> ion-etching was carried out using Ar gas cluster ion beams with an energy of 6 keV for 30 min to suppress damage to the samples.

The etching rate was  $1 \text{ nm min}^{-1}$ . The sample was characterized without exposure to air by using an Ar-filled transfer vessel.

The temperature dependence of the ionic conductivity of the prepared  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  samples was investigated using a previously reported procedure.<sup>22</sup> The electronic conductivity at RT was measured *via* the direct current polarization method.<sup>5</sup> Prior to the measurements, the samples were pressed into pellets of  $\sim 10 \text{ mm}$  in diameter at a pressure of 550 MPa (at RT). The pellets were then placed in a PEEK holder with two stainless steel rods as blocking electrodes. Voltages of 0.1–2.0 V (DC) were then applied to the prepared cells for 60 min and the currents were measured. The experiments were carried out using a potentiostat (SI 1287; Solatron). ASS Li–S cells were fabricated with a structure resembling the one reported elsewhere.<sup>5</sup> The current density was  $\sim 0.25 \text{ mA cm}^{-2}$ . The cut-off voltages of all batteries were 0.9–3.0 V *vs.* Li–In for the first cycle and 0.9–2.25 V *vs.* Li–In for subsequent cycles. The charge–discharge test after the first charge was carried out in CC (Constant Current)–CV (Constant Voltage) mode. The normalized  $\text{Li}_2\text{S}$  loading in each cell was 1.8–2.2 mg. ASS Li–S cells were cycled under an applied external pressure of about 36 MPa at  $30^\circ\text{C}$ . All the experiments were conducted in an Ar-filled glove box (water < 0.1 ppm) or an airtight sample holder to avoid direct exposure of the samples to ambient humidity.

## 3. Results and discussion

Fig. 1 illustrates the XRD patterns of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  samples. Peaks of  $\text{Li}_2\text{S}$  were preserved until  $x = 5$  but those of  $\text{AlI}_3$  disappeared. The peaks of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $x \leq 5$ ) were shifted to lower angles compared with  $x = 0$  (pristine  $\text{Li}_2\text{S}$ ). These facts proved that the lattice volume of the  $\text{Li}_2\text{S}$  structure increased until  $x = 5$  because  $\Gamma^-$  within  $\text{AlI}_3$  was dissolved into the  $\text{Li}_2\text{S}$  structure. Calculating the lattice parameters from the diffraction angles corresponding to the (111), (200), (220), and (311) lattice planes, the lattice parameters for the samples with  $x = 0, 0.5, 3$ , and 5 were 5.718, 5.741, 5.752, and  $5.777 \text{ \AA}$ , respectively. The lattice parameters of the  $\text{Li}_2\text{S}$  structure increased with increasing  $\text{AlI}_3$  doping levels in



Fig. 1 X-Ray diffraction patterns of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  and a magnified view.



$\text{Li}_2\text{S}$ . From  $x = 7$ , peaks of  $\text{LiI}$  were detected and from  $x = 20$  peaks of  $\text{Li}_2\text{S}$  disappeared, as shown in Fig. S1 (ESI†). According to the previous study,  $\text{Li}_2\text{S}-\text{AlS}_{1.5}$  prepared by high-energy mechanical milling involves an XRD halo pattern and no diffraction peak at a specific composition with high Al-ion concentration.<sup>23</sup> Therefore, at higher  $x$  values  $\text{AlI}_3$  can dissolve into the  $\text{Li}_2\text{S}$  glass matrix to form a solid solution. It was also proved that  $\text{Li}_2\text{S}$  could form a solid solution with  $\text{LiI}$  at a molar ratio of  $\text{Li}_2\text{S}:\text{LiI} = 80:20$ .<sup>16</sup> The peak-shift to lower angles was also detected in that study. Further increase of the  $\text{LiI}$  concentration to 25 mol% resulted in  $\text{LiI}$  remaining in addition to the  $\text{Li}_2\text{S}-\text{LiI}$  solid solution. This is consistent with the fact that the  $\text{LiI}$  crystal phase was produced in the sample with  $x = 7$  (in this case, the  $\text{I}$  concentration was 21 mol%).

Fig. 2 illustrates the UV-Vis spectra of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $x \leq 5$ ).  $\text{Li}_2\text{S}$  exhibited one small shoulder centered at 270 nm and a large shoulder in the range of 250–190 nm.  $\text{AlI}_3$  showed a large absorption shoulder ranging from  $\sim 320$  nm to 190 nm. Doping a small amount of  $\text{AlI}_3$  into the  $\text{Li}_2\text{S}$  structure ( $x \leq 2$ ) resulted in the appearance of a small absorption shoulder centered at approximately 350 nm while the absorption bands centered at 270 nm and 290 nm of  $\text{Li}_2\text{S}$  and  $\text{AlI}_3$  disappeared. At higher doping levels of  $2 < x \leq 5$ , the band at 350 nm was replaced by a new absorption band centered at 307 nm. This is consistent with the change of the UV-Vis spectra observed in the  $\text{Li}_2\text{S}-\text{AlI}_3$  solid solution,<sup>6</sup> indicating that Al-ions in  $\text{AlI}_3$  were well dispersed in the  $\text{Li}_2\text{S}$  glass matrix. Therefore, the  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $x \leq 5$ ) solid solution formation drastically changed the electronic structure.

Fig. 3(a–d) show the XPS spectra (envelope after background subtraction) of S 2p, I 3d, Li 1s, and Al 2p, respectively, for the prepared samples and standard materials  $\text{Li}_2\text{S}$  (ball milled),  $\text{AlI}_3$  (ball milled),  $\text{LiI}$ , and  $80\text{Li}_2\text{S}-20\text{LiI}$  for comparison. The details of the measured data, peak deconvolutions, and envelopes are illustrated in Fig. S2 (ESI†). The binding energy values provided in Fig. 3 were adapted from the deconvolution peaks, the details of which are shown in Fig. S2 (ESI†). The two peaks at 160.1 eV and 161.3 eV of  $\text{Li}_2\text{S}$  were assigned to the binding

energies of S 2p<sub>3/2</sub> and 2p<sub>1/2</sub> (Fig. 3(a)).<sup>24</sup> Those for  $80\text{Li}_2\text{S}-20\text{LiI}$  were 160.6 eV and 161.8 eV. Doping  $\text{Li}_2\text{S}$  with a small amount of  $\text{AlI}_3$  ( $x = 0.5$ ) resulted in the peaks shifting to higher binding energies, 160.5 eV and 161.6 eV. The peaks were shifted to 160.8 eV and 162.0 eV for both the higher doping levels,  $x = 3$  and  $x = 5$ . These results suggested the existence of a bond between S and Al in the  $\text{Li}_2\text{S}-\text{AlI}_3$ ; this could be described by high electronegativity of the Al-ion compared with that of the Li-ion. The S 2p spectra and their deconvolution results showed that S in the samples and standard materials were in the single electronic state (Fig. S2, ESI†). Energy separations of approximately 1.20 eV and peak intensity ratios of about 2:1 were observed in all the spectra. The results for S 2p in this study were consistent with the reported values.<sup>25,26</sup> The I 3d XPS data is provided in Fig. 3(b). The two peaks located at 619.0 eV and 630.4 eV were assigned to 3d<sub>5/2</sub> and 3d<sub>3/2</sub> of  $\text{I}^-$ .<sup>27,28</sup> Those values for  $\text{I}^-$  in  $\text{AlI}_3$  were 619.7 eV and 631.2 eV. The  $80\text{Li}_2\text{S}-20\text{LiI}$  expressed the peaks of  $\text{I}^-$  at 619.1 eV and 630.5 eV. Peaks of  $\text{I}^-$  in all the prepared samples ( $x = 0.5, 3$ , and 5) appeared in the region of  $\text{I}^-$  in  $80\text{Li}_2\text{S}-20\text{LiI}$ , 619.1 eV and 630.5 eV, instead of  $\text{AlI}_3$ . This observation indicates that doping I-ion dissolved into the  $\text{Li}_2\text{S}$  structure, which is consistent with the formation of a solid solution described by the XRD results. The signal of Li 1s in  $\text{LiI}$  appeared at 56.3 eV while that of  $\text{Li}_2\text{S}$  was at 54.5 eV.<sup>27,29</sup> The peak of Li 1s in  $80\text{Li}_2\text{S}-20\text{LiI}$  was detected at 55.1 eV, which was in between the values of those in  $\text{LiI}$  and  $\text{Li}_2\text{S}$ . Doping  $\text{AlI}_3$  into  $\text{Li}_2\text{S}$  resulted in the peak-shift of Li 1s from 54.5 eV in  $\text{Li}_2\text{S}$  to 54.8 eV, 55.2 eV, and 55.4 eV with  $x = 0, 3$ , and 5, respectively. The Al 2p of  $\text{AlI}_3$  showed a peak at 75.0 eV.<sup>30</sup> The addition of  $\text{AlI}_3$  into  $\text{Li}_2\text{S}$  at  $x = 0.5$  led to a drastic peak-shift to 73.6 eV. For  $x = 3$  and  $x = 5$ , the signal of Al 2p appeared at 73.9 eV and 74.0 eV. The peak-shift observed in  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $0 < x \leq 5$ ) compared with those of standard materials demonstrates that the  $\text{Al}^{3+}$  is bound to S with low electronegativity in comparison to that of  $\text{I}^-$ . Therefore, these XPS results also confirmed that the  $\text{Al}^{3+}$  in  $\text{AlI}_3$  dissolved into the  $\text{Li}_2\text{S}$  matrix. These results were also in good agreement with those obtained from XRD and UV-Vis measurements. The formation of the  $\text{Li}_2\text{S}-\text{AlI}_3$  solid solution should dramatically change the electronic structures in both  $\text{Li}_2\text{S}$  and  $\text{AlI}_3$ . It should be noted that the obtained XPS spectra is reflected the chemical binding state from the surface to a depth of 10 nm in  $\text{Li}_2\text{S}-\text{AlI}_3$ .

The temperature dependence of ionic conductivity and polarized  $I$ - $V$  correlation (electronic current) of  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$  ( $0 \leq x \leq 5$ ) samples are shown in Fig. 4. The reported ionic conductivity of  $\text{Li}_2\text{S}$  at RT was reported to be  $10^{-9}$ – $10^{-8} \text{ S cm}^{-1}$ .<sup>16</sup> However, the value obtained in this study was lower than  $10^{-12} \text{ S cm}^{-1}$ , which was in agreement with the value reported by Z. Lin *et al.*<sup>14</sup> A  $99\text{Li}_2\text{S} \cdot 1\text{AlI}_3$  solid solution exhibited ionic conductivity approximately three orders of magnitude higher than that of  $\text{Li}_2\text{S}$ .  $95\text{Li}_2\text{S} \cdot 5\text{AlI}_3$  expressed ionic conductivity at RT of  $4.5 \times 10^{-6} \text{ S cm}^{-1}$ , which was comparable to that of  $80\text{Li}_2\text{S} \cdot 20\text{LiI}$ .<sup>15</sup> A slight increase in the amount of  $\text{AlI}_3$  from 5 to 7 resulted in the increase of ionic conductivity from  $4.5 \times 10^{-6} \text{ S cm}^{-1}$  to  $2.8 \times 10^{-5} \text{ S cm}^{-1}$ , as shown in Fig. S3 (ESI†). The highest conductivity at RT was



Fig. 2 UV-Vis spectra of  $\text{Li}_2\text{S}$  ( $x = 0$ ),  $\text{AlI}_3$  ( $x = 100$ ), and  $(100 - x)\text{Li}_2\text{S} \cdot x\text{AlI}_3$ .





Fig. 3 X-Ray photoelectron spectroscopy spectra (envelope) of the prepared samples and standard materials. (a) S 2p; (b) I 3d; (c) Li 1s; and (d) Al 2p.



Fig. 4 Temperature dependence of ionic conductivity (a) and  $I$ - $V$  correlation (polarized electronic current) (b) of  $(100 - x)\text{Li}_2\text{S} - x\text{AlI}_3$ .

obtained for  $80\text{Li}_2\text{S}-20\text{AlI}_3$ , which was approximately  $6.0 \times 10^{-5} \text{ S cm}^{-1}$ ; while the highest conductivity at  $150^\circ\text{C}$  was approximately  $7.0 \times 10^{-3} \text{ S cm}^{-1}$  and was observed in  $75\text{Li}_2\text{S}-25\text{AlI}_3$ . The values of ionic conductivity obtained in this study were much higher than that of any  $\text{Li}_2\text{S}$ -based substances reported so far.<sup>31</sup> Hayashi *et al.* reported that the  $60\text{Li}_2\text{S}-40\text{AlI}_3$  amorphous solid electrolyte prepared by mechanical milling showed  $3.4 \times 10^{-5} \text{ S cm}^{-1}$  of ionic conductivity at room temperature as a pure Li ion conductor.<sup>32</sup> Thus, aluminum ions in  $\text{Li}_2\text{S}$  matrix spatially localize to occupied sites, and multi-ion concerted migration should not occur in the  $\text{Li}_2\text{S}-\text{AlI}_3$  system.

The results of the  $I$ - $V$  correlation measurements using blocking electrodes for evaluation of electron conductivity are shown in Fig. 4(b). The results confirmed that  $\text{Li}_2\text{S}$  was nearly insulating toward electrons at applied voltages up to 1 V. The current in the doped samples clearly exhibited a dependence on the applied voltage. Dissolving  $\text{AlI}_3$  into  $\text{Li}_2\text{S}$  led to the decrease of binding energy for both Al 2p and I 3d orbitals, which meant that the ionization energies of those electrons were reduced (Fig. 3(b) and d)). Conversely, the binding energies of both Li 1s and S 2p increased after  $\text{AlI}_3$  doping (Fig. 3(a) and c)). Those increased values meant that the movement of  $\text{Li}^+$  was enhanced in the vicinity of  $\text{I}^-$ ,  $\text{Al}^{3+}$ , and the vacancies; thus, the ionic conductivity was improved. Hence, the electronic structure of  $\text{Li}_2\text{S}$  was altered from being an insulator to a semiconductor with the appearance of new UV-Vis absorption bands and voltage dependence of polarized electronic current.

Fig. 5(a) shows the charge-discharge curves at the 1st, 10th, and 50th cycles of the cell using samples  $x = 0$  and  $x = 0.5$  as active materials. The curves illustrated that the overpotential of the cell was drastically reduced with 0.5 mol%  $\text{AlI}_3$  doping. Furthermore, it was also pointed out that the overpotentials of both cells were decreasing during the first 10 cycles. Fig. 5(b) plots the cyclic properties of all-solid-state cells employing electrode composites with  $x = 0, 0.5, 1.5$ , and 2. The capacity and stability of cells with  $x = 0.5$  and  $x = 1.5$  were better than those of  $x = 0$  and  $x = 2$ . The initial coulombic efficiency of  $x = 0.5$  and  $x = 1.5$  were 91.0% and 82.3% but those of  $x = 0$  and  $x = 2$  were 79.1% and 76.8%, respectively. The highest capacities of the cells  $x = 0, 0.5, 1.5$ , and 2 were 880, 1059, 1006, and 869  $\text{mA h g}^{-1}$   $\text{Li}_2\text{S}$ , respectively. The capacity retention of the cells  $x = 0, 0.5, 1.5$ , and 2 after 60 cycles was 64.0%, 88.4%, 69.6% and 71.2%, respectively. Thus, doping  $\text{AlI}_3$  into  $\text{Li}_2\text{S}$  could improve not only the initial capacity and the initial coulombic efficiency but also the capacity retention. The  $\text{Li}_2\text{S}$  cathode to which a trace amount of  $\text{AlI}_3$  is added (*i.e.*  $99.5\text{Li}_2\text{S}-0.5\text{AlI}_3$ ) demonstrated the best cell performance among the prepared cathode materials even though the ionic and electronic conductivity of  $\text{Li}_2\text{S}-\text{AlI}_3$  increased with increasing  $\text{AlI}_3$ .





Fig. 5 Charge–discharge curves of all-solid-state cells employing electrode composites with  $x = 0$  and  $0.5$  (a); cyclic properties of all-solid-state cells employing electrode composites with  $x = 0, 0.5, 1.5$ , and  $2$  (b).

content. The fact indicates no correlation between the electric conductivity and the cell performance in the  $\text{Li}_2\text{S}$ – $\text{AlI}_3$  system. The enhanced cell performance of  $99.5\text{Li}_2\text{S}$ – $0.5\text{AlI}_3$  cannot be described only by the improved electrochemical properties. The reaction kinetics in Li–S batteries depends on the surface reaction of  $\text{Li}_2\text{S}$  or S particles. Augustyn *et al.* revealed that LiI coating on  $\text{Li}_2\text{S}$  particles lowers the barrier for grain boundary diffusion between the  $\text{Li}_2\text{S}$  and  $\text{Li}_6\text{PS}_5\text{Cl}$  based on NMR analysis.<sup>33</sup>  $\text{AlI}_3$  doping could enhance the grain boundary diffusion between the electrode and the solid electrolyte because of high polarization of I-ions. The experimental results suggest the importance of interface design to establish facile Li-ion transport in ASS Li–S batteries. The capacities of all cells increased during the first 10 cycles, which has been well reported so far but the reason is not yet evident.<sup>6,18,34–36</sup> One reason for the increase of capacity during the starting cycles

may be the decomposition reactions of the solid electrolyte.<sup>37</sup> It is believed that the solid electrolyte in the cathode composite is activated by the high-energy ball milling employed to prepare the positive electrode composite in our study. The composite  $80(95\text{Li}_2\text{S}$ – $5\text{AlI}_3)$ – $20\text{KB}$  (weight ratio) itself could function as a positive electrode composite with a stable charge–discharge cyclic performance over 100 cycles, as shown in Fig. S5 (ESI†). Despite its stability, the low capacity illustrated that only a part of the  $95\text{Li}_2\text{S}$ – $5\text{AlI}_3$  participated in the redox reaction during the charge–discharge process. Previous efforts reported that altering the lower cut-off potential influences the capacity retention. Four different cells, which employed the  $50(97\text{Li}_2\text{S}$ – $3\text{AlI}_3)$ – $40\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$ – $10\text{KB}$  composite as the positive electrode, were prepared and cycled with different charge–discharge processes. The results are illustrated in Fig. S6 (ESI†). Among the cycled cells, cell 3 with CC (Constant Current) charge and CV (Constant Voltage) ( $0.9\text{ V vs. Li-In}$  or  $1.52\text{ V vs. Li}^+/\text{Li}$ ) exhibited the most stability. Other cells with a lower cut-off voltage had a faster discharge capacity degradation than cell 3. In fact, cells 1, 2, and 4 were cycled with lower discharge cut-off voltages than that of cell 3 and they exhibited similar cyclic properties, which were different from those of cell 3. Those results proved that an irreversible reaction occurred inside the positive electrode at voltages lower than  $0.9\text{ V vs. Li-In}$  or  $1.52\text{ V vs. Li}^+/\text{Li}$ . A comparison of battery performance including cell design and operating conditions is listed in Table 1. Our positive electrode composite is more attractive than the other  $\text{Li}_2\text{S}$ -based positive electrode composites reported in the recent literature in terms of a high specific capacity per gram of positive electrode composite, as well as areal  $\text{Li}_2\text{S}$  loading and cycling stability.

## 4. Conclusions

In summary, this work demonstrated  $(100 - x)\text{Li}_2\text{S}$ – $x\text{AlI}_3$  ( $0 \leq x \leq 5$ ) solid solutions for ASS Li–S batteries. The solid solutions were prepared by the planetary ball-milling method. It was proved by both XRD and UV-Vis spectra that  $\text{AlI}_3$  was dissolved in the  $\text{Li}_2\text{S}$  matrix during the preparation process. XPS results pointed out that the electronic structure of  $\text{Li}_2\text{S}$  was changed due to the solid solution formation. This change led to the formation of new UV-Vis absorption bands, increasing both ionic and electronic conductivities. Better initial capacity, coulombic efficiency, and capacity retention were also obtained with the cells using  $\text{Li}_2\text{S}$ – $\text{AlI}_3$  solid solution compared with the

Table 1 Comparison of all-solid-state cells with  $\text{Li}_2\text{S}$ -based positive electrode composites

Active material	Content of active materials (%)	Loading [mg cm <sup>-2</sup> ]	Cutoff voltage [V vs. Li <sup>+</sup> /Li]	Current density [mA cm <sup>-2</sup> ]	Cycle number	Specific capacity [mAh g <sup>-1</sup> of active materials]	Specific capacity [mAh g <sup>-1</sup> of composite cathode]	Operating temperature [°C]	Ref.
$\text{Li}_2\text{S}$	30.6	0.2–0.5	1.5–2.8	0.04	30	720	220	60	14
$\text{Li}_2\text{S}$	28.9	0.9–1.1	1.2–3.6	0.58	60	1100	318	25	16
$\text{Li}_2\text{S}$	38.0	3.5	1.5–3.0	0.2	10	1047	398	RT	34
$\text{Li}_2\text{S}$	50.0	3.84	1.49–3.5	0.2	30	674	337	60	35
$\text{Li}_2\text{S}$	35.8	3.6	0.9–3.6	0.13	60	830	297	RT	38
$\text{Li}_2\text{S}$	30.0	2.24	0.6–3.6	0.044	50	525	161	RT	39
$\text{Li}_2\text{S}$	48.0	2.45	1.52–2.87	0.285	60	936	449	30	This work



one employing bare Li<sub>2</sub>S. This work provided a facile strategy to improve the electrochemical performance of materials for all-solid-state Li–S batteries.

## Author contributions

H. Gamo: XRD analysis, data curation, visualization, conception, writing – review & editing; T. Maeda: UV-Vis measurement, XRD measurement, synthesis, electrochemical measurement, data curation; K. Hikima: design of the experiment, project administration, writing – review & editing; M. Deguchi: XPS measurements, Y. Fujita: XPS measurements; Y. Kawasaki: XPS measurements; A. Sakuda: XPS analysis, resources, writing – review & editing; H. Muto: funding acquisition, resources; N. H. H. Phuc: XRD measurements, electrochemical measurements, data curation, visualization, designed the study and experiment, conception, writing – original draft; A. Hayashi: resources, writing – review & editing; M. Tatsumisago: discussion and resources; A. Matsuda: supervision, funding acquisition, resources, project administration, writing – review & editing.

## Conflicts of interest

There are no conflicts to declare.

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