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Interphases in Aqueous Rechargeable Zinc Metal Batteries

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Abstract

Despite extensive research efforts in developing aqueous rechargeable zinc metal batteries (RZMBs) as high-energy-density alternatives to both lithium ion and lithium metal batteries, the commercial prospects for RZMBs are still obfuscated by fundamental scientific questions. In particular, the electrode–electrolyte interphase properties and behaviors are still intensely debated topics in the field. In this review, we provide a comprehensive and thorough overview toward the solid electrolyte interphase (SEI) and cathode electrolyte interphase (CEI) in aqueous RZMBs, with an emphasis on the formation mechanisms and characteristics of the SEI and CEI. We then summarize state-of-the-art techniques for characterizing the SEI/CEI to reveal the intrinsic correlation between the functionalities of the interphases and the electrochemical performances. Finally, future directions are proposed, including studies on aqueous SEI/CEI evolution as a function of pH and temperature, as well as SEI/CEI studies for high-energy-density and long-lifetime RZMBs.

Keywords: rechargeable zinc metal batteries, solid electrolyte interphase, cathode electrolyte interphase, interphasial properties, interphasial characterizations

1. Introduction

To integrate intermittent renewable energy sources and achieve a zero-carbon transition, lithium-ion batteries (LIBs) have been predominantly deployed for electric vehicles (EVs) and grid-scale battery storage. However, rapidly growing demand in LIBs necessitates the development of complementary battery technologies to relieve potential resource crises (e.g. lithium, cobalt, nickel)¹.

Rechargeable zinc metal batteries (RZMBs), which were first explored as Cu/Zn piles by Alessandro Volta in 1799², have regained substantial research interest due to the unique advantages of the zinc metal anode³⁻⁴: natural compatibility with aqueous electrolytes, high volumetric capacity (5854 Ah L⁻¹), and higher abundance in the Earth's crust compared with lithium. A variety of cathode materials with earth abundant elements have also been achieved for RZMBs, including diverse metal oxides (e.g. MnO₂⁵⁻⁶, Zn_{0.25}V₂O₅·nH₂O⁷, V₂O₅⁸⁻⁹, Na₂V₆O₁₆·1.63H₂O¹⁰⁻¹¹, etc.), layered sulfides (e.g. TiS₂¹²), prussian blue analogs (e.g. zinc hexacyanoferrate¹³⁻¹⁴), and organic materials¹⁵⁻¹⁶. However, the commercialization of RZMBs with high energy density and long lifetime is still hindered by a few challenges, including zinc dendrite formation/growth, inferior Coulombic efficiency (CE), hydrogen or oxygen evolution, and severe electrolyte consumption³⁻⁴.

Based on recent advances of RZMBs, it becomes clear that most challenges are ascribed to the interphases between electrodes and electrolytes, which have not been thoroughly investigated for RZMBs. Such interphases, known as a solid electrolyte interphase (SEI) on the zinc metal anode surface and a cathode electrolyte interphase (CEI) on the cathode surface, are formed by a combination of electrochemical and chemical reactions at electrode surfaces. The stability of the SEI/CEI will determine the reactions between electrodes and electrolytes, thus affecting cell performance.

1.1. History of zinc battery technology

Figure 1 summarizes the key developments in the zinc battery technology over the past two centuries that support our current understanding of the functionality and composition of electrode–electrolyte interphases in RZMBs. The first zinc metal battery, introduced by Alessandro Volta, was demonstrated as a zinc metal paired with copper plates in a brine electrolyte in 1799². In 1866, Georges Leclanche invented the Leclanche cell, which is the demonstration of early zinc–manganese (Zn–MnO₂) batteries⁴. In 1886, Carl Gassner developed a zinc–carbon battery with a carbon rod as the cathode current collector, while keeping Zn and MnO₂ as the anode and cathode, respectively¹⁷. A mild acidic aqueous paste containing ammonium chloride (NH₄Cl) salt with/without zinc chloride (ZnCl₂) was used as the electrolyte. In 1901, T. Edison invented a rechargeable zinc–nickel (Zn–Ni) battery system, which was an important starting point for the RZMB technology¹⁸. Unfortunately, these early Zn–Ni batteries with limited cycle life were not of much interest. Additionally, Lewis Urry's development of an alkaline electrolyte in the 1950's made Zn–MnO₂ batteries the dominant technology in the primary battery market, due to improved calendar lifetime and energy density¹⁹.

Electrode–electrolyte interfacial behaviors drew little attention until the resurgence of efforts to make zinc metal batteries rechargeable between the 1970s and 1990s. Much research has been reported to fundamentally understand the complicated chemistries and materials involved in the mechanism of RZMB failure. In regards to the zinc metal anode, the repeated dissolution/deposition of zinc metal during cell cycling leads to morphological changes and dendrite formation/growth, even with the formation of a ZnO passivation layer in alkaline electrolytes²⁰⁻²². Cell capacity fading was also attributed to the cathode, with an example of Mn dissolution from a MnO₂ cathode^{5-6, 23}. Additionally, the formation of a CEI comprised of ZnSO₄·3Zn(OH)₂·nH₂O was detected on the MnO₂ cathode surface within the aqueous ZnSO₄ electrolyte⁶.

Recently, scientific research on RZMBs has been gaining renewed momentum by leveraging novel materials engineering in both electrodes and electrolytes with the in-depth understanding of the electrode–electrolyte interfacial behaviors. By transplanting the concepts of the SEI proposed by Peled for the lithium metal anode²⁴⁻²⁵, different approaches (**Figure 1**) including Zn²⁺ cation solvation structure modification²⁶⁻²⁸, Inner Helmholtz layer regulation²⁹⁻³¹, organic/polymer coating³²⁻³⁵, and inorganic/ceramic coating^{11, 36-39} have been proposed to tune SEI compositions on the zinc metal anode surface with improved mechanical and ionic transport properties to suppress dendrite propagation and hydrogen evolution. Similar strategies have also been applied in tuning CEI to extend the lifetime of RZMBs⁴⁰⁻⁴⁴.

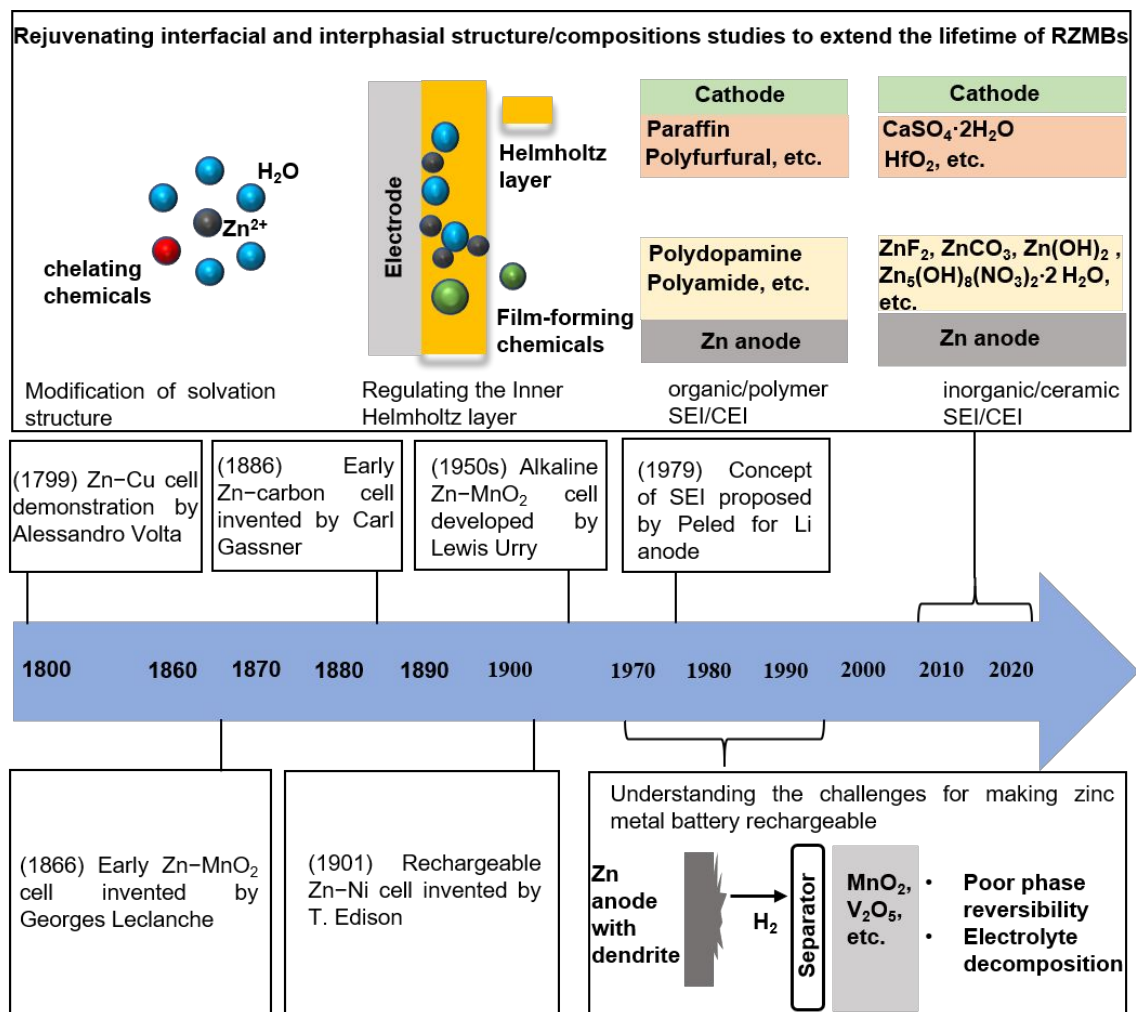


Figure 1. A summary of the development of Zn metal battery technology.

1.2. SEI and CEI in RZMBs

The SEI and CEI, composed of insoluble products from reactions between electrodes and electrolytes, are ionic conductors and electronic insulators, thus preventing continuous side reactions between electrodes and electrolytes²⁴⁻²⁵. They have been recognized as key components for the successful implementation of monovalent ion based rechargeable batteries (e.g. LIBs, sodium-ion batteries (SIBs)). According to Goodenough's classical relative electron energy model⁴⁵ (**Figure 2**), the lowest unoccupied molecular orbital (LUMO) of the electrolyte needs to be higher than the Fermi level of the anode (μ_A), while the highest occupied molecular orbital (HOMO) of the electrolyte needs to be lower than the Fermi level of the cathode (μ_C) to achieve thermodynamically stable interphases. However, the electrode potential is generally beyond the electrochemical window of electrolytes unless passivation layers (i.e. SEI/CEI) block electron transfer between the LUMO or HOMO of the electrolyte and the electrode.

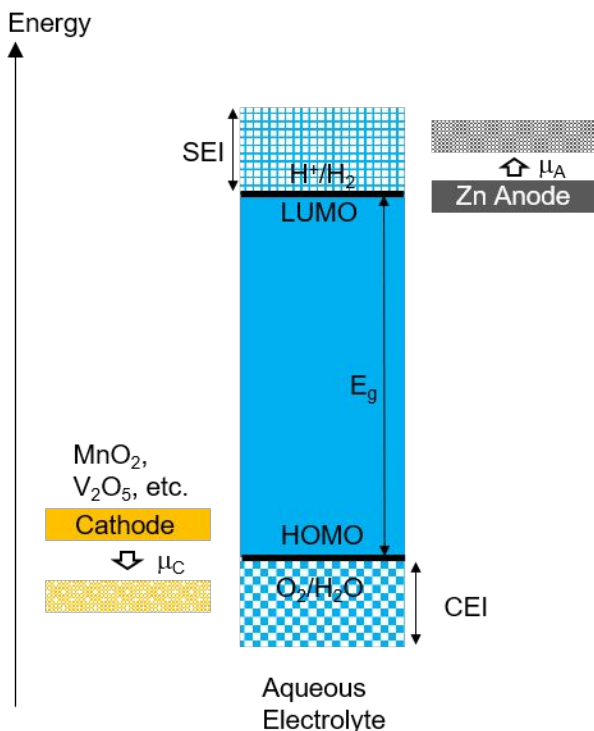


Figure 2. The SEI/CEI formation under electrochemical reduction/oxidation conditions.

Due to the narrow electrochemical window of water, redox reactions in the aqueous electrolytes are limited, and the formation of SEI/CEI has not been considered for aqueous RZMBs until recent renewed interest in this area^{3, 26, 31, 36, 46}. To prevent water splitting and improve zinc metal anode reversibility, substantial materials engineering efforts have been applied to form and modify the SEI/CEI in RZMBs. The characterizations of these SEI/CEI have been focused on the morphology, chemical composition, and structure at certain cycling stages^{26, 31, 36, 46}. In fact, the functionalities of the SEI/CEI are important links between their properties (morphology, ionic conductivity, solubility, etc.) and battery performance. A fundamental understanding of such a correlation would be significant to further reshape the SEI/CEI for better electrochemical performance at the device level.

There are many excellent literatures discussing Zn electrode–electrolyte interphases in this field^{41, 47-49}. To differentiate from these reported results, the scope of this review covers (i) formation mechanisms of SEI/CEI, (ii) properties of SEI/CEI, and (iii) characterizations of SEI/CEI with state-of-the-art techniques. In addition to traditional electrochemical reaction pathways, chemical reaction pathways that largely impact the formation of SEI/CEI are also discussed. Moreover, theoretical modeling of these reaction pathways and different interphasial properties of the SEI/CEI are discussed. We focus on the existing knowledge of ionic conductivity, mechanical properties, thermal stability, and chemical and electrochemical stability. To identify the SEI/CEI functions, several important characterization techniques are introduced and discussed with detailed examples. Finally, a perspective on the challenges for understanding and modifying the SEI/CEI

in RZMBs is provided, integrating all aspects of the electrode materials, electrolyte materials, and characterization techniques. Currently, the aqueous RZMB field is generating a myriad of exciting research, and this review is not a comprehensive coverage of the topic, but instead, a reflection of the authors' perspectives on current research progress in the realm of the aqueous SEI/CEI.

2. Formation of SEI/CEI in aqueous RZMBs

It has been well known that the formation of an SEI/CEI results from the sacrificial decomposition of electrolyte components and RZMBs show no exception. Generally, all the electrolyte components including co-solvents, salts, and electrolyte additives could decompose to form an SEI/CEI. In addition to the electrochemical redox pathway, chemical reaction and artificial fabrication are also realized as complementary SEI/CEI formation routes in aqueous RZMBs. In this section, we will discuss SEI/CEI formation mechanisms through these different routes. Corresponding SEI/CEI chemical compositions and morphology will also be discussed.

2.1. SEI formation

Electrons in the zinc anode transfer to the electrolyte components (solvents, salts, or electrolyte additives) when the μ_A of the zinc anode is higher than the LUMO of these components, resulting in an electrochemical reduction reaction of electrolyte and formation of SEI on the zinc metal anode. Typically, such an SEI passivation occurs on metallic zinc at a negative potential of -0.76 V vs. standard hydrogen electrode (SHE), which is much higher than that of lithium metal (-3.0 V vs. SHE) and decreases the choices of components that can be reduced. In recent years, to extend the zinc metal anode reversibility, intensified efforts have focused on its SEI, significantly deepening our understanding of this elusive component.

2.1.1 SEI formation from solvents

Solvents provide an indispensable medium for ion transport between electrodes in a RZMB. As the main solvent component in aqueous electrolytes, water itself cannot form the SEI due to the gaseous decomposition products (i.e. H_2 and O_2). As a result, continuous parasitic reactions between the zinc anode and electrolytes compromise cell lifetime, while the cell energy density is also limited by the electrochemical window of water (i.e. 1.23 V). Thanks to the introduction of organic solvents into water as co-solvents for the electrolytes, an SEI has been reported to form on zinc metal anode surfaces with the decomposed products from these organic co-solvents.

The solvation structure, particularly originating from the Zn^{2+} -solvent interactions, in a bulk electrolyte with Zn^{2+} cation-based salts, have become a topic of importance due to the effect of the Zn^{2+} -solvent sheath structure on interfacial structures and SEI chemistries. In a typical aqueous Zn electrolyte, the microstructure is dominated by solvent-separated ion pairs (SSIPs) with few contact ion pairs (CIPs) or aggregate (AGGs) structures occurring³⁰⁻³¹. The typical SSIP is composed of one Zn^{2+} cation surrounded by six water molecules⁵⁰. However, the addition of organic co-solvent molecules with a high Gutmann donor number including methanol (MeOH)⁵¹, ethanol (EA)⁵², ethylene glycol (EG)⁵³⁻⁵⁵, acetonitrile (AN)⁵⁶⁻⁵⁷, succinonitrile (SN)⁵⁸, propylene carbonate (PC)⁵⁹⁻⁶⁰, dimethyl sulfoxide (DMSO)^{26, 61}, sulfolane (SL)⁶², trimethyl phosphate (TMP)⁶³, triethyl phosphate (TEP)⁶⁴, dimethyl methylphosphonate (DMMP)⁶⁵, and tetraglyme

(G4)⁶⁶ would modify thisSSIP structure by replacing the water in the molecular solvation sheath (**Figure 3a**). Multimodal characterizations including Fourier-transform infrared spectroscopy (FTIR), Raman spectroscopy, nuclear magnetic resonance (NMR) spectroscopy and X-ray scattering have been successfully applied to investigate and elucidate such a solvation structure change, especially when complemented by molecular dynamics (MD) simulations. It is worth nothing that the phase field used in MD simulations has to be verified by the experimental results of electrolyte characteristics (e.g. viscosity, density and conductivity).

During the first charging process in an RZMB, the Zn^{2+} cation and its solvating molecules will enter the electrical double layer (EDL) of the zinc anode prior to their potential electrochemical reactions. Here, the introduction of co-solvent molecules decreases the number of water molecules in the EDL, thus suppressing the parasitic reactions caused by water splitting. However, the subsequent reaction pathway of co-solvent molecules is still in debate in this field because the reduction potential of some molecules (e.g. ~ -2.25 V vs. SHE for PC⁶⁷⁻⁶⁸; ~ -1.05 V vs. SHE for DMSO⁶⁹) is much lower than that of Zn/Zn^{2+} (-0.76 V vs. SHE) in spite of direct experimental observation of SEI layers later²⁶. One possibility is that intimate contact of co-solvent molecules with the zinc metal electrode in the EDL results in a high probability of participating in reduction. Moreover, Borodin et al.⁷⁰ reported that the actual reduction potential of solvent molecules could change depending on the coordination with cations. In addition to electrochemical reduction, chemical reactions in the interphase can contribute to SEI formation. Ma et al.³⁹ realized the $Zn(OH)_2$ containing SEI formation mechanism through a deprotonation reaction with alcohol family containing co-solvents (**Figure 3a**). A summary of co-solvent choices and their functional mechanisms has been shown in **Table 1**.

In a short summary, developing optimal co-solvents for the purpose of SEI formation is a crucial objective for achieving a RZMB with favorable electrochemical performance. Further understanding on the relationship between co-solvent chemistries and SEI chemistries could guide the design and selection of co-solvent molecules. Choosing the optimal co-solvents also requires comprehensive consideration encompassing the ratio to water, flammability, solvation/de-solvation characteristics, and transport properties.

Table 1. A summary of co-solvent choices used for improving zinc metal anode reversibility.

Solvent chemicals	Reference	Function	Main SEI components, if any
MeOH	39, 51	Screen out water and form SEI	Zn(OH) ₂ , Zn(OCH ₃) ₂
AN	56-57	Screen out water	N/A
SN	58	Screen out water	N/A
DMSO	26, 61	Screen out water and form SEI	Zn ₁₂ (SO ₄) ₃ Cl ₃ (OH) ₁₅ ·5H ₂ O, ZnSO ₃ , ZnS
TEP	64, 71	Screen out water and form SEI	Zn ₃ (PO ₄) ₂ and/or its derivatives, poly-ZnP ₂ O ₆
TMP	63, 72	Screen out water and form SEI	Zn ₃ (PO ₄) ₂ and its derivatives, RZnPO ₄ (R represents alkyl) aggregation
SL	62	Screen out water	N/A
EG	39, 53-55	Screen out water and form SEI	Mainly Zn(OH) ₂
EA	39, 52	Form SEI	Zn(OH) ₂ , Zn(OCH ₂ CH ₃) ₂
PC	59-60	Screen out water and form SEI	ZnCO ₃
fluoromethane or difluoromethane	11	Form SEI	ZnF ₂

2.1.2 SEI formation from salts

Metal salts, significant constituents that dominate the electrolyte pH value, play a pivotal role in determining the electrochemical performance of RZMBs. They serve as the charge carriers between the cathode and anode and affect the electrolyte ionic conductivity. Early electrolyte attempts for aqueous RZMBs were based on alkali salts (e.g. KOH). Despite a high pH value to suppress the hydrogen evolution reaction (HER), the low Zn²⁺ stripping/plating CE and the formation of zinc dendrites with ZnO by-products hinder the development of alkaline electrolytes^{3, 73}. In contrast, more research efforts have been devoted towards neutral or mildly acidic aqueous electrolytes recently, thus this section will focus on the discussion of salts utilized in these conditions.

A series of salts with Zn²⁺ as the cation including zinc bis(trifluoromethanesulfonyl)imide (Zn(TFSI)₂)^{30, 46, 74}, zinc trifluoromethanesulfonate (Zn(OTf)₂)^{31, 61}, zinc sulfate (ZnSO₄)^{51, 75}, zinc perchlorate (Zn(ClO₄)₂)⁷⁶, and zinc acetate (Zn(Ac)₂)⁷⁷ have been investigated in aqueous electrolytes within their very limited solubility (< 4m). There is no significant difference among these different anion chemistries in terms of zinc anode electrochemical performance, except for a better HER suppression in Zn(Ac)₂-based neutral electrolyte. Among the aforementioned salts, the higher the salt concentration, the better the electrochemical performance obtained. This has been ascribed to the suppression of hydrogen bond networks in the bulk electrolyte without considering any interphasial behavior changes.

To further improve zinc anode reversibility, enlightened by this “water-in-salt” concept^{74, 78}, substantial efforts have been dedicated to tune the Zn^{2+} cation solvation structure (**Figure 3b**) and modify the zinc anode SEI by further increasing salt concentration and involving more functionalized cation or anion chemistries. Since zinc chloride (ZnCl_2) salt can reach a very high concentration of 31m itself in water at room temperature, its concentration effect on zinc anode reversibility was investigated from 1m up to 30m⁷⁹⁻⁸¹. When the concentration of ZnCl_2 is above 5m, water molecules within the Zn^{2+} solvation sheath starts to be replaced by Cl^- and form $[\text{ZnCl}_4]^{2-}$. As a result, the electrolyte electrochemical window stability was improved by decreasing the amount of water in EDL. Unfortunately, there is no clear report on the change of SEI chemistries here.

Unlike ZnCl_2 , other zinc salts cannot reach such a high concentration in water. Highly soluble supporting salts with different cation chemistries were introduced to modify electrolyte solvation structures and suppress free water, even in the EDL. For example, to improve zinc anode reversibility in 1m $\text{Zn}(\text{TFSI})_2$ aqueous electrolyte, Wang et al.⁷⁴ introduced another 20m lithium bis(trifluoromethanesulfonyl)imide (LiTFSI) as a supporting salt. Similarly, 31m potassium acetate (KAc)⁸² and 13m lithium nitrate (LiNO_3)⁸³ were used as supporting salts with their corresponding zinc salt containing solutions (i.e. 1m $\text{Zn}(\text{Ac})_2$ and 2.5m $\text{Zn}(\text{NO}_3)_2$), respectively. To further enrich the SEI chemistries, supporting salts with functionalized cations were also involved other than simply using these monovalent metal cation-based ones (**Figure 3b**). Cao et al.^{31, 46} reported a functionalized cation, trimethyl ethyl ammonium cation (Me_3EtN^+), that can be dissolved up to 4m in water with other 4m zinc salts. Particularly, the decomposition of Me_3EtN^+ cation can generate ethylene, which is the feedstock for the formation of polymeric SEI species. Ma et al.³⁰ reported the effect of different cation ligand chemistries on Zn SEI formation by comparing two supporting salts: tributylmethyl phosphonium-TFSI (P_{4441} -TFSI) and tributyl(2-methoxyethyl)-TFSI ($\text{P}_{444(2\text{O}1)}$ -TFSI).

In short, the effects of common zinc salts and supporting salts on zinc interphasial behavior are summarized in **Table 2**. Common zinc salts, except for ZnCl_2 , do not tend to affect electrolyte solvation structure or zinc anode interphasial behavior due to their limited solubility in water (< 4m) at room temperature. Supporting salts, highly soluble in water when dissolved with zinc salts, can be divided into two types: monovalent cation-based and functionalized. The former improves zinc anode reversibility by suppressing a hydrogen bond network in the bulk electrolyte and decreasing the number of water molecules in the EDL. Unfortunately, there are no clear reports on changes in SEI chemistries. The latter supporting salt tends to form an SEI on the zinc anode by decomposing the cations. More functionalized supporting salt chemistries need to be investigated to further improve zinc anode reversibility.

Table 2. A summary of salts used for improving zinc anode reversibility.

Classification	Reference	Salt chemicals	The way of improving zinc anode reversibility	Main components, if any	SEI
Zinc salt	84-85	ZnSO ₄	Manipulate hydrogen bond network	N/A	
	84-85	Zn(OTf) ₂	Manipulate hydrogen bond network	N/A	
	84-85	Zn(TFSI) ₂	Manipulate hydrogen bond network	N/A	
Supporting salt	77	Zn(Ac) ₂	Affect pH	N/A	
	76, 86	Zn(ClO ₄) ₂	Form SEI	Cl ⁻ anion containing species	
	79-81	ZnCl ₂	Screen out water	N/A	
	87	LiTFSI	Screen out water	N/A	
	83	LiNO ₃	Screen out water	N/A	
	82	KAc	Manipulate hydrogen bond network	N/A	
	88	LiClO ₄	Manipulate hydrogen bond network	N/A	
	31	Me ₃ EtN-OTf	Form SEI	ZnCO ₃ , ZnF ₂ , and polymeric species (e.g. ZnSO ₃ CF ₂ CH ₂ CH ₂ CF ₂ SO ₃ CF ₃)	
	46	Me ₃ EtN-TFSI	Form SEI	ZnCO ₃ , ZnF ₂ , and polymeric species (e.g. CH ₂ CH ₂ CF ₂ SO ₂ NSO ₂ CF ₃)	
	30	P ₄₄₄₍₂₀₁₎ -TFSI	Form SEI	ZnF ₂ and polymeric species (e.g. CH ₂ CH ₂ CF ₂ SO ₂ NSO ₂ CF ₃)	

2.1.3 SEI formation from electrolyte additives

The electrolyte additive is a small amount of a component dissolved in electrolyte without replacing its bulk composition. According to Xu et al.⁸⁹, a threshold of 10% is adopted here, below which the new components are considered as electrolyte additives. Unlike the additives in LIBs, the additives in RZMBs are intended to tune interfacial structures by either sacrificing themselves and forming interphases in the initial activation cycles, or by adsorbing on the zinc anode surface to repel water molecules or change the preferred orientation of Zn deposits.

The former sacrificial additives would be consumed and only leave their chemical signatures on the zinc anode surface (**Figure 3c**). As a result of the additive's sacrifice, a layer of new chemical

species will be formed with a function of conducting Zn^{2+} cations and blocking electron transfer. This suppresses the parasitic reactions between the zinc metal anode and aqueous electrolytes, thus extending cell lifetime. Zeng et al.³² used dopamine (DA) as an additive in aqueous electrolyte to form a layer of polydopamine through an electrochemical polymerization process. Alternatively, electrolyte additives can be consumed through chemical reactions and form an SEI layer on the zinc metal anode. Zeng et al.⁹⁰ reported an SEI layer of $\text{Zn}_3(\text{PO}_4)_2 \cdot 4\text{H}_2\text{O}$ formed by the addition of $\text{Zn}(\text{HPO}_4)_2$ as an electrolyte additive. This SEI is formed utilizing the local pH change derived from H_2 evolution.

Compared to the route of additive decomposition, more literature on the development of electrolyte additives have been reported on the route of adsorption. Instead of decomposing and forming a new SEI layer, electrolyte additives in aqueous electrolytes can also adsorb on the surface of the zinc metal anode, dominate active sites of water splitting, and regulate Zn deposition orientation (**Figure 3c**). Functionalized parts of these additives can be cations, anions, or even whole neutral molecules. Zhu et al.⁹¹ reported that tetrabutylammonium (TBA) cation would electrostatically adsorb and create protective TBA cation layers, which could further restrict the lateral diffusion of Zn^{2+} ions and lead to a dendrite-free homogeneous Zn deposition. Ethylene diamine tetraacetic acid tetrasodium salt (Na_4EDTA) has been reported as a useful additive to suppress H_2 evolution due to the adsorption of the EDTA anion on the zinc anode surface⁹²⁻⁹³. The EDTA anion dominated active sites for water electrolysis and promoted de-solvation of $\text{Zn}(\text{H}_2\text{O})_6^{2+}$. Some other electrolyte additive molecules with neutral charge (e.g. vanillin⁹⁴, glucose⁹⁵) are also able to improve the zinc metal anode electrochemical reversibility based on a similar adsorption mechanism.

Selected electrolyte additives used in aqueous Zn electrolytes and their working mechanisms are summarized in **Table 3**. Typically, electrolyte additives do not affect Zn^{2+} cation solvation structure in the bulk due to their limited amount. The working mechanism of reported electrolyte additives can be classified into two types: 1. modification of interphasial chemistries by decomposing electrolyte additives; 2. alternation of interfacial structures by adsorbing electrolyte additives without any decomposition. Due to the high electrochemical potential of zinc metal (-0.76V versus the standard hydrogen electrode), most traditional electrolyte additives with a film forming function will not be reduced on the zinc metal anode prior to Zn deposition. This limits the choices of electrolyte additives. As a result, most current studies are focused on developing more electrolyte additives with the function of adsorption instead of decomposition.

Table 3. A summary of electrolyte additives used in aqueous electrolytes for improving zinc anode reversibility.

Electrolyte additive chemicals	Reference	Skeleton aqueous electrolyte and additive amount	Function mechanisms
Dopamine	32	1 M Zn(CF ₃ SO ₃) ₂ with 50 mM DA	Form a polymeric species-based SEI
Zn(H ₂ PO ₄) ₂	90	1 M Zn(CF ₃ SO ₃) ₂ with 25 mM Zn(H ₂ PO ₄) ₂	Form a Zn ₃ (PO ₄) ₂ ·4H ₂ O-based SEI
LiCl	96	3 M ZnSO ₄ + 0.5M LiCl	Form a Li ₂ O/Li ₂ CO ₃ -based SEI
PEO	97-98	1 M ZnSO ₄ with 0.5 wt% PEO	PEO adsorbs on the Zn anode surface
Tetrabutylammonium sulfate	91	2 M ZnSO ₄ with 0.05 mM TBA ₂ SO ₄	TBA ⁺ cations adsorb on the Zn anode surface
N, N-dimethyl acetamide	99	2 M ZnSO ₄ + 10%vol DMA	DMA adsorbs on the Zn anode surface
Na ₂ EDTA	92-93	1 M ZnSO ₄ with 0.075 M Na ₂ EDTA	EDTA anions adsorb on the Zn anode surface
La(NO ₃) ₃	100	2m ZnSO ₄ and 0.0085m La(NO ₃) ₃	La ³⁺ adsorbs on the Zn anode surface
Betaine	101	5m ZnCl ₂ + 1m BT	BT adsorbs on the Zn anode surface
Ammonium acetate	102	2M ZnSO ₄ + 20mM ammonium acetate	NH ₄ ⁺ (oxygen ligand) and CH ₃ COO ⁻ adsorb on the Zn anode surface
Vanillin	94	2 M ZnSO ₄ + 5 mM vanillin	Vanillin adsorbs on the Zn anode surface
Glucose	51	1 M ZnSO ₄ + 10 mM glucose	Glucose adsorbs on the Zn anode surface
Benzyltrimethylammonium	103	2m ZnSO ₄ with 0.5 g L ⁻¹ TMBAC	TMBA ⁺ adsorbs on the Zn anode surface

2.1.4 Artificial SEI

To better tailor properties of the SEI, researchers have attempted to fabricate an artificial SEI via various approaches on the zinc metal anode surface before cell assembly. Typically, the “artificial SEI,” with assumed limited solubility in electrolytes, only modifies the surface of a zinc metal electrode without interacting with the other electrode in the cell.

Functioning similarly to an SEI formed in-situ by the electrolyte components, the main function of an artificial SEI, whether comprised of inorganic chemicals, polymer materials, metal-organic frameworks (MOF), or metal alloys (**Figure 3d**), is to isolate the zinc metal anode from contact with water, and to homogenize Zn deposition. Passerini et al.³⁸ and Zhang et al.¹⁰⁴ applied a thin coating with inorganic species (e.g. ZnF₂, Zn₃(PO₄)₂-ZnF₂-ZnS) on a zinc metal electrode, and

observed improved electrochemical performance of the processed zinc anode in typical aqueous electrolytes, such as higher Zn stripping/plating CE, less hydrogen evolution, as well as suppressed dendrite growth. Li et al.¹⁰⁵ and Guo et al.¹⁰⁶, on the other hand, coated the surface of a zinc electrode with polymers (e.g. polyacrylamide (PAM)/polyvinylpyrrolidone (PVP), polyvinyl butyral), and reported remarkable improvements in Zn electrochemical reversibility, especially in dendrite suppression. They attributed this uniform Zn deposition to the guided Zn^{2+} migration along polymer chains. The use of MOFs as artificial SEI layer components has also been reported to result in a uniform Zn plating process by creating a zincophilic interface to reduce interfacial charge-transfer resistance and facilitate an electrolyte flux on the zinc anode³⁴.

In addition to these functions discussed above, researchers have also attempted to prepare artificial SEI with higher ionic conductivity and lower electron conductivity to further suppress side reactions between zinc metal anode and electrolytes. Li et al.¹⁰⁷ developed a magnesium-aluminum layered double hydroxide (Mg-Al LDH) coating layer as a multifunctional artificial SEI for zinc metal anodes. This artificial SEI layer not only effectively redistributes Zn^{2+} flux near the interphase to prevent dendrite growth, but also dramatically prevents electron tunneling and suppresses parasitic reactions between the zinc anode and electrolyte to extend cell lifetime. A list of selected artificial SEI and their working mechanisms is summarized in **Table 4**.

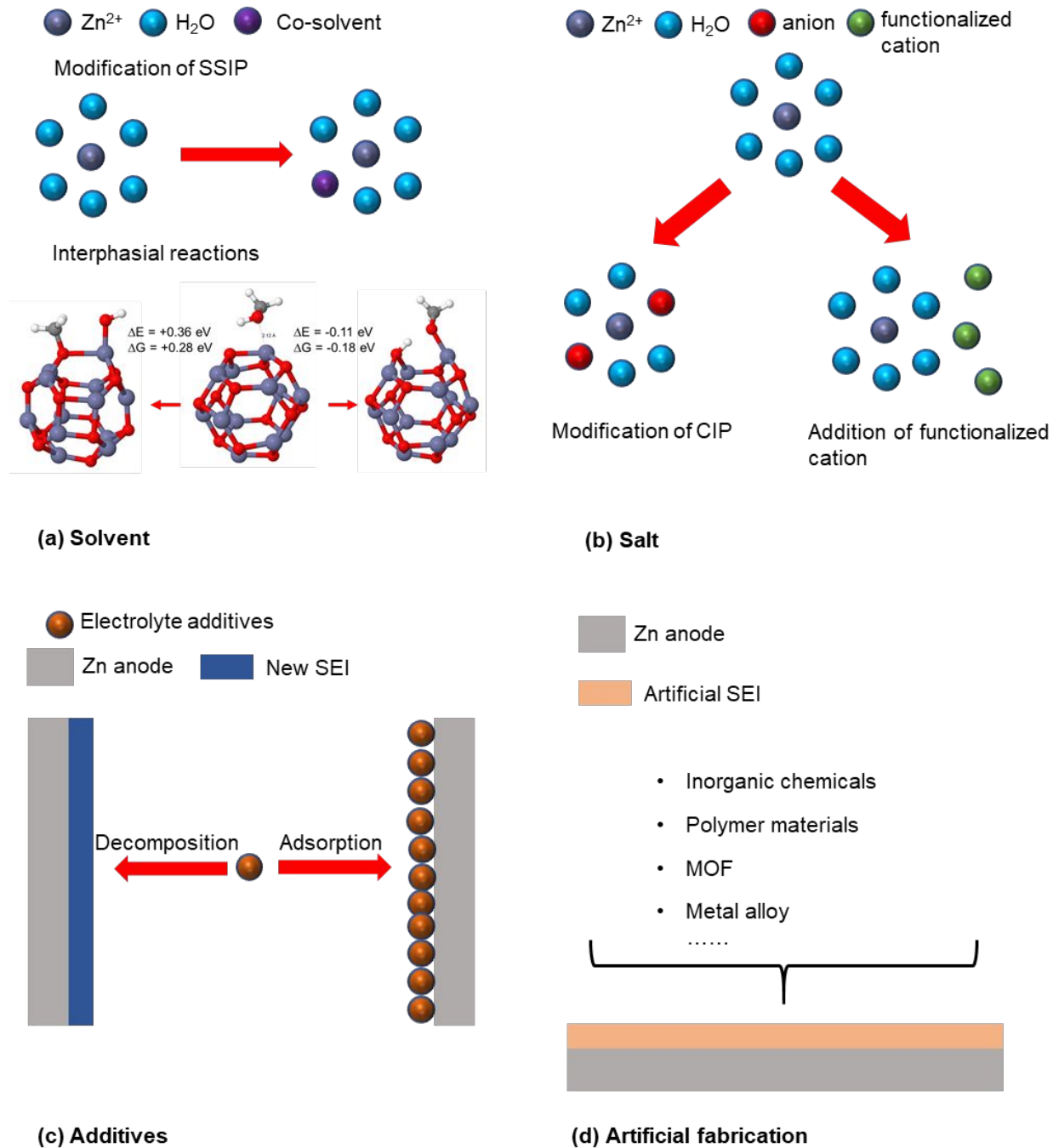


Figure 3. A summary of the formation pathways of the zinc anode SEI. a. Co-solvents that modify the Zn^{2+} cation solvation structure (i.e. SSIP); Reproduced from ref.³⁹, Copyright 2022 the National Academy of Sciences (NAS). b. Salts that either modify Zn^{2+} cation solvation structure (i.e. CIP) or involve functionalized cations; c. Electrolyte additives that modify interphasial chemistries and interfacial structures by decomposing or adsorbing on the zinc anode surface; d. Artificial SEI composed of various chemicals on the zinc anode surface.

Table 4. A summary of selected artificial SEI for improving zinc anode reversibility.

Artificial SEI chemical components	Reference	Fabrication method	Function mechanisms
Zn ₃ (PO ₄) ₂ -ZnF ₂ -ZnS	104	Pre-cycling	Homogenize Zn deposition with a preferred Zn(002) texture
ZnF ₂	38	Thermal decomposition of a precursor	Suppress dendrite growth
Disordered zinc silicate	108	Directly coating with chemical treatment	Redistribute the Zn ²⁺ cation flux
Graphitic C ₃ N ₄ (g-C ₃ N ₄) nanosheets	109	Directly coating with heating treatment	Redistribute the Zn ²⁺ cation flux through crystallographic match
Zinc benzene tricarboxylate	110	Blade coating	Regulate both ionic conduction and electric field at the Zn metal anode surface
Cu ₃ (BTC) ₂ MOF	111	Slurry coating	Confine non-aqueous species inside
PVDF with UiO-66 MOF	34	Slurry coating	Nanowetting effect
Poly(vinyl butyral) (PVB)	106	Spin-coating	Strong adhesion to the Zn surface with hydrophilicity
Polyacrylamide (PAM)/polyvinylpyrrolidone (PVP) binary blend layer	105	Slurry coating	Guide the migration of Zn ²⁺ along polymer chains
Magnesium-aluminum layered double hydroxide (Mg-Al LDH) coating layer	107	Slurry coating	Redistribute Zn ²⁺ cation flux near the interphase

2.2. CEI formation

Unlike its counterpart on zinc metal anode surfaces, there has been rather limited effort to understand the CEI in aqueous RZMBs. Few reports were available regarding CEI formation and evolution mechanisms, chemical compositions, and functions. There are at least three reasons for the lack of CEI studies in aqueous RZMBs:

(1) First, as compared to the more pressing necessity associated with zinc metal anode SEI studies, there has been a lack of motivation to understand CEI. The irreversible issues from zinc metal anode, especially dendrite growth, have been regarded to cause prompt cell failure. Without a working Zn stripping/plating process, the cathode materials do not form dendrites that short the cell immediately. Due to the limited choices of cathode materials for RZMBs, more research is focused on developing novel cathode materials with higher specific capacity and higher average voltage, and exploring their relevant Zn storage mechanisms.

(2) The complicated chemical compositions on cathode surfaces make it difficult to clearly discern the CEI products from chemical reactions or even electrochemical oxidation of electrolyte components. Further complications are introduced by the competition between Zn^{2+} cation and proton insertion on cathode surfaces, and its concomitant reactions with electrolyte components.

(3) More importantly, the operating potentials of most cathode materials in aqueous RZMBs are near or over the oxygen evolution reaction (OER) of water solvent; therefore, the decomposition of electrolyte components might not be mandatory to *in-situ* form CEI directly.

As a traditional cathode material used in aqueous RZMBs, MnO_2 has been widely studied for decades and is used as a common testing vehicle for electrolyte development. Taking the MnO_2 cathode as an example, this section intends to cover a few important advances made regarding CEI for aqueous RZMBs. More emphasis will be placed on the development of artificial CEI chemistries, whose functions have become a subject of vital importance for extending the lifetime of aqueous RZMBs.

In many aqueous RZMBs that use MnO_2 or other oxide cathode materials, Zn^{2+} intercalation is accompanied by proton intercalation and concomitant deposition of a layered double hydroxide (LDH) on the cathode surface as a special spontaneous “CEI”¹¹²⁻¹¹³. The formation of LDH comes from the reaction of OH^- , which remains after H^+ intercalation, with Zn^{2+} and the electrolyte anions¹¹⁴⁻¹¹⁵. $\text{Zn}_4(\text{OH})_6\text{SO}_4 \cdot x\text{H}_2\text{O}$ is the typical LDH composition when ZnSO_4 is used as the salt in aqueous electrolyte. Although this LDH layer can buffer electrolyte pH to sustain the proton intercalation, it could detach off the cathode and limit cell lifetime during storage resting¹¹⁶. With emerging identification and acknowledgement of such a special “CEI”, more research could be explored to further figure out other interfacial behaviors (e.g. Zn^{2+} cation de-solvation process) on this “CEI”.

Most aqueous RZMBs with MnO_2 or other oxide cathode materials could exhibit significant capacity fade over long-term cycling due to Mn^{2+} or other transition metal cation dissolution into the electrolyte¹¹⁷⁻¹¹⁸. To address this issue, research efforts on the CEI have been devoted from the perspective of both *in-situ* formation and artificial fabrication (**Figure 4**). Zhou et al.⁴² developed an *in-situ* electrochemically formed $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ CEI layer on the surface of a Ca_2MnO_4 cathode (**Figure 4a**). This CEI layer can effectively suppress the Mn^{2+} dissolution, reduce the activation energy, facilitate Zn^{2+} intercalation/de-intercalation, and reduce impedance. Zhu et al.¹¹⁹ et al. *in-situ* formed a CEI composed of ZnCO_3 by tuning the Zn^{2+} solvation structure with urea to form a $[\text{Zn}(\text{H}_2\text{O})_2(\text{urea})_3]^{2+}$ complex in electrolyte. This CEI successfully inhibits the Mn dissolution from $\text{Na}_{0.1}\text{MnO}_2 \cdot 0.5\text{H}_2\text{O}$ cathode, contributing to cathode structure integrity.

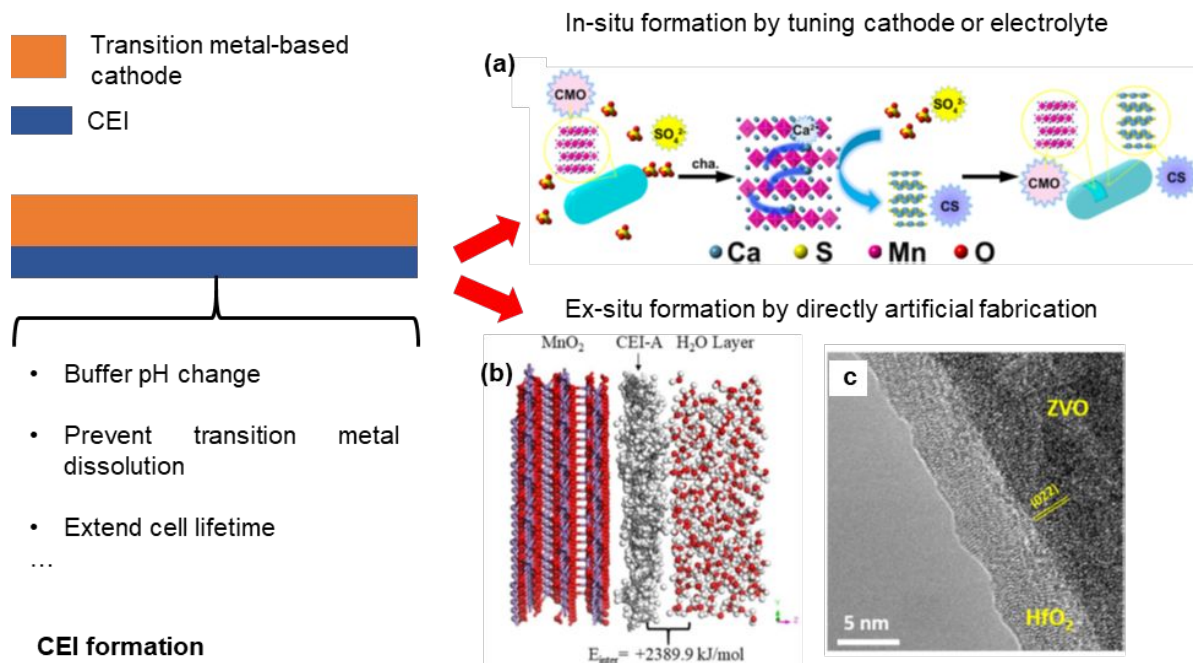


Figure 4. A summary of the CEI formation pathways in aqueous RZMBs with transition metal-based cathodes. (a) An example of in-situ forming of a $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ CEI layer by tuning cathode composition, Reproduced from ref.⁴², Copyright 2019 the American Chemical Society; (b) An example of artificially coating paraffin as a CEI layer on a MnO_2 cathode⁴⁰, Reproduced from ref.⁴⁰, Copyright 2022 the American Chemical Society; (c) An example of an artificial ALD coating HfO_2 as CEI layer on $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2 \cdot 2\text{H}_2\text{O}$ cathode, Reproduced from ref.⁴⁴, Copyright 2019 the American Chemical Society.

Due to the limited choice in electrolyte components functionalized for CEI formation, more efforts have been concentrated on developing novel artificial CEI chemistries. Chen et al.⁴⁰ directly coated paraffin on the surface of MnO_2 and ZnMn_2O_4 cathodes as a CEI to suppress Mn^{2+} dissolution and prevent contact with water (**Figure 4b**). Cell lifetime was dramatically extended even with a very high cathode mass loading, over 20 mg cm^{-2} . Such artificial CEI strategies have also been applied in vanadium-based cathode materials to successfully prevent vanadium dissolution and improve cell lifetime. Alshareef et al.⁴⁴ reported an ultrathin hafnium(IV) oxide (HfO_2) film as a CEI on the surface of $\text{Zn}_3\text{V}_2\text{O}_7(\text{OH})_2 \cdot 2\text{H}_2\text{O}$ that is uniformly deposited by atomic layer deposition (ALD, **Figure 4c**). Miao et al.¹²⁰ introduced a CEI with SrCO_3 coating layer by involving Sr^{2+} ion into V_2O_5 layers as a sacrificial additive. Chen et al.¹²¹ constructed CEI on the surface of a V_2O_5 cathode via a polymerization process of heterocyclic aromatic chains and benzene derivatives (e.g. pyrrole, aniline, thiophene). Selected recent studies on aqueous CEI have been summarized in **Table 5**.

Table 5. A summary of selected CEI for preventing transition metal dissolution extending cell lifetime.

CEI components	Reference	Fabrication method and cathode material	Function mechanisms
CaSO ₄ ·2H ₂ O	42	In-situ electrochemically formed on the surface of Ca ₂ MnO ₄	Suppress the Mn ²⁺ dissolution and facilitate Zn ²⁺ transportation
ZnCO ₃	119	In-situ formed on the surface of Na _{0.1} MnO ₂ ·0.5H ₂ O cathode by tuning solvation structure	Inhibit the Mn ²⁺ dissolution
Paraffin	40	Artificially coated on the surface of MnO ₂ and ZnMn ₂ O ₄ cathode	Suppress Mn ²⁺ dissolution and prevent water decomposition
Hafnium(IV) oxide (HfO ₂)	44	deposited on the surface of Zn ₃ V ₂ O ₇ (OH) ₂ ·2H ₂ O cathode by ALD	Prevent vanadium dissolution
SrCO ₃	120	Artificially introducing Sr ²⁺ ion into V ₂ O ₅ layers	Prevent vanadium dissolution
Conductive heterocyclic aromatic chains	121	Artificially polymerizing benzene derivatives on the surface of V ₂ O ₅	Prevent vanadium dissolution and buffer the V ₂ O ₅ volume change

Redox-active organic materials and polymers have also been attractive to serve as the cathodes of RZMBs due to low cost, abundance, high sustainability, environmental benignity, and great structural tunability. Although various organic cathode materials have been developed with different redox mechanisms for RZMBs, their performances, in terms of specific capacity and voltages, are not comparable with V-based and Mn-based inorganic compounds so far^{15, 122}. Moreover, severe capacity decay was observed owing to the dissolution of small organic compounds into electrolytes. Polymerizing organic compounds to form high-molecular-weight polymers is an effective strategy to addressing the high solubility challenge, but a large amount of carbon additives is required to increase the cathode electronic conductivity, sacrificing the battery energy density. In the authors' opinion, more efforts should be devoted to rational design of organic cathode materials with high capacity, long cycle life, high cyclic stability, and fast charging capability in RZMBs prior to detailed CEI studies.

3. Properties of SEI/CEI

An ideal SEI or CEI is considered to be highly ionically conductive, electronically insulative, thermally stable at elevated temperatures, chemically stable against electrode materials, and capable of suppressing side reactions between electrodes and electrolytes even under significantly high mechanical pressure caused by morphology change. It is well known that the structure, morphology, and chemical composition of the SEI/CEI determines the properties of the SEI/CEI.

In this section, the properties of the SEI/CEI, including ionic conductivity, mechanical strength, thermal stability, and chemical stability will be comprehensively reviewed and discussed.

3.1 Zn²⁺ ion transport property of SEI/CEI

The Zn²⁺ ionic conductivities of the SEI or CEI are closely related to the components of the SEI or CEI, and the Zn²⁺ migration mechanism within the SEI or CEI. Due to the thin thickness (even at nanometer scale), complex chemical composition, and inhomogeneous nature, direct experimental methods on the determination of SEI or CEI ionic conductivity are challenging to establish. The detailed Zn²⁺ transportation mechanism through the SEI/CEI has not been elucidated. As a result, indirect experimental results combined with theoretical calculations were widely used to make an estimation on the Zn²⁺ ionic conductivity of the SEI or CEI and establish the Zn²⁺ transportation mechanism through the SEI or CEI. In this part, the Zn²⁺ ionic conductivities of several typical single SEI or CEI components are discussed.

ZnF₂: ZnF₂ is the major product in F-containing aqueous electrolytes and the main choice of an artificial SEI/CEI component. Leveraging electrochemical impedance spectroscopy (EIS) testing, equivalent circuit fitting (**Figure 5a**), and the nudged elastic band (NEB) calculations, Passerini et al.³⁸ obtained the ionic conductivity value of ZnF₂ at around 10⁻⁴ mS cm⁻¹ at room temperature, which is 5 orders of magnitude lower than that reported by Zhi et al.³⁷. Apparently, the Zn²⁺ conductivity through a ZnF₂ containing SEI/CEI needs to be further explored.

ZnS: ZnS is a typical SEI/CEI component which contributes to cell performance improvement. Guo et al.¹²³ investigated the ionic conductivity of ZnS film alone with a result of 1.3 × 10⁻⁵ S cm⁻¹, which enables Zn²⁺ diffusion through this protective film.

Zn₃(PO₄)₂·4H₂O: The ionic conductivity of the Zn₃(PO₄)₂·4H₂O was obtained through EIS at room temperature by Guo et al.⁹⁰. A high value of 7.2 × 10⁻⁵ S cm⁻¹ was observed, which is consistent with the claim that Zn₃(PO₄)₂·4H₂O is a highly Zn²⁺ conductive solid electrolyte material¹²⁴.

Zn₄(OH)₆SO₄·xH₂O: Zn₄(OH)₆SO₄·xH₂O is a well-known product generated in the CEI when H⁺ insertion occurs at the cathode¹¹². Zhu et al.¹²⁵ realized its high ionic conductivity of 0.26 mS cm⁻¹ at room temperature using EIS.

Zinc silicate: As a novel artificial SEI component, zinc silicate with a disordered structure was reported to achieve a high ionic conductivity of 9.29 mS cm⁻¹ at room temperature. The absence of grain boundaries along the Zn²⁺ transport tunnel could be the reason for promoting Zn²⁺ ionic conductivity.

Gelatin: Gelatin is one type of polymeric chemicals used as artificial SEI/CEI to prevent side reactions between aqueous electrolytes and electrodes. A high ionic conductivity of 3.6 × 10⁻² S cm⁻¹ was reported by Choi et al.¹²⁶ using EIS.

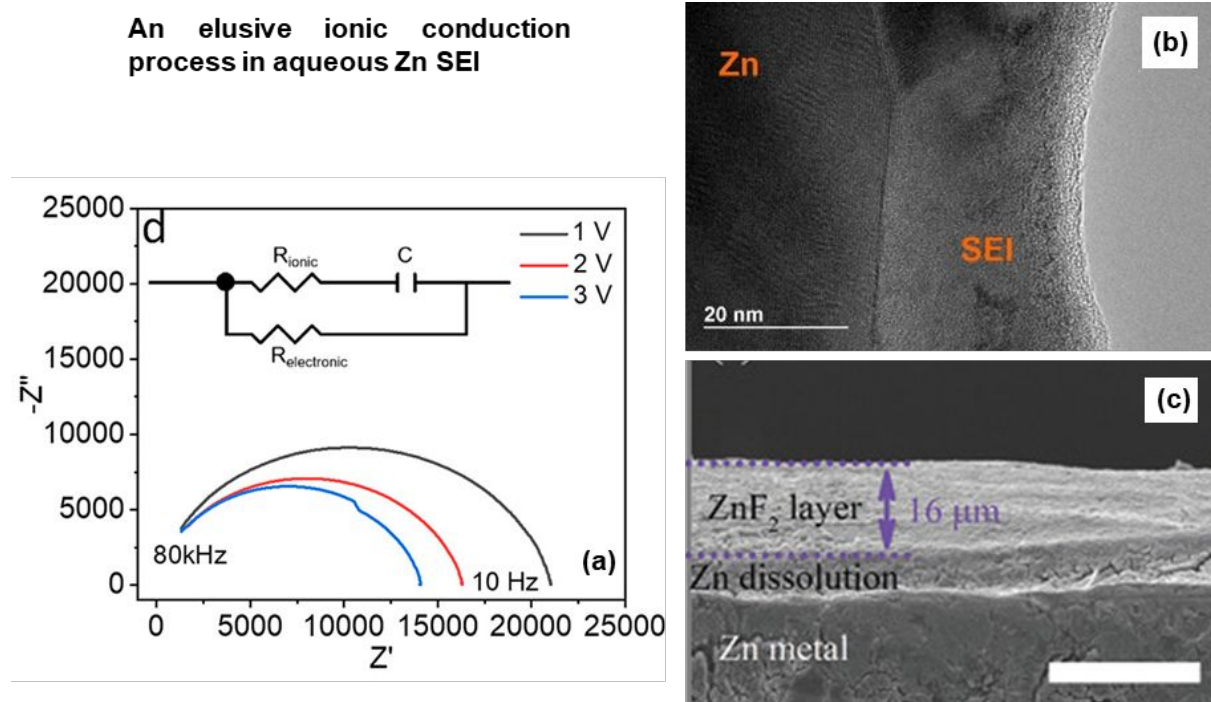


Figure 5. An example to demonstrate the elusiveness on understanding Zn²⁺ conduction process through SEI/CEI. (a) An example of indirect experimental technique (i.e. EIS) on characterizing the ionic conductivity of ZnF₂, Reproduced from ref.³⁸, Copyright 2019 the American Chemical Society. (b) TEM of Zn SEI formed with aqueous 4m Zn(TFSI)₂+4m P₄₄₄(201)-TFSI after 40h cycling (0.5 mA cm⁻², 0.5 mAh cm⁻² per cycle), Reproduced from ref.³⁰, Copyright 2021 Wiley. (c) Cross-sectional SEM of Zn SEI with artificial ZnF₂ layer in aqueous 2M ZnSO₄ after 50h cycling (2 mA cm⁻², 1 mAh cm⁻² per cycle), Reproduced from ref.³⁷, Copyright 2021 Wiley VCH.

The actual Zn²⁺ ionic conductivity of the SEI or CEI is not only determined by each single component, but also by the way these species are combined. Unlike the SEI of Li metal anodes, there is no mature model to describe the SEI or CEI structures of aqueous RZMBs. Notably, the reported Zn SEI thickness is highly inconsistent and tends to cover a wide range, from ~ 20 nm even up to 16 μm^{30, 37} (**Figure 5b–c**), which is in conflict with the classical theory of SEI thickness on non-aqueous Li-based batteries¹²⁷⁻¹²⁸ (~ 30 nm). The traditional “ion hopping” mechanism within the crystalline lattice may not be able to fully explain the Zn²⁺ ionic conduction across such a thick SEI/CEI. To date, few efforts have been devoted to understanding the detailed Zn²⁺ conduction mechanism. In addition, direct experimental evaluation of SEI/CEI conductivity should also be developed in the future.

3.2 Mechanical properties of SEI/CEI

Typically, SEI mechanical stress will be caused by significant morphological changes of the zinc metal underneath the SEI during Zn stripping/plating process. When such a stress is beyond the stress limit of the SEI, the zinc metal anode could suffer from SEI fracture, re-exposure to the electrolyte with more side reactions, and even Zn dendrite growth (**Figure 6a**). Consequently,

mechanical properties (e.g. Young's modulus, shear modulus) of the SEI are critical for extending zinc metal anode lifetime.

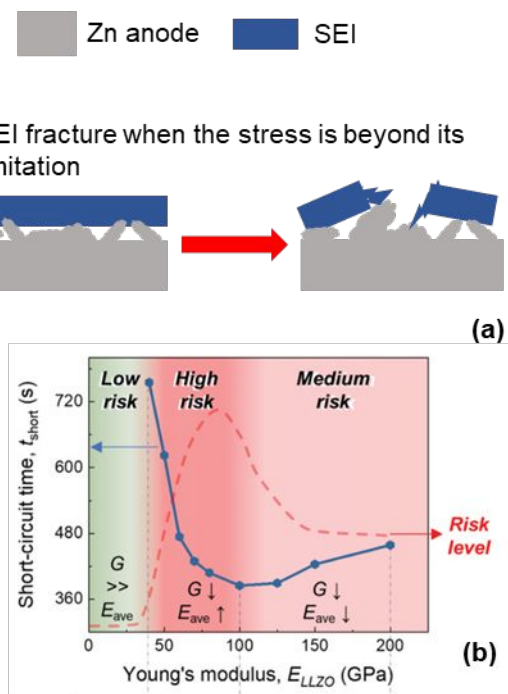


Figure 6. The effect of interphasial mechanical properties on dendrite formation/growth. (a) A schematic showing the process of SEI fracture when the stress caused by Zn deposition is beyond its limitation. (b) Cell short-circuit time caused by dendrite growth as a function of Young's modulus of $\text{Li}_7\text{La}_3\text{Zr}_2\text{O}_{12}$ (LLZO), Reproduced from ref.¹²⁹, Copyright 2021 Wiley.

Substantial efforts have been devoted to characterizing the Young's modulus of the Zn SEI using atomic force microscopy (AFM)¹³⁰ and correlating it to the dendrite growth process. Zhang et al.¹³¹ successfully suppressed Zn dendrite growth by coating a graphite SEI on the Zn surface and ascribed the results to the lower Young's modulus of graphite with good ductility and compressibility. Zhang et al.¹³² reported that the use of agarose gel was able to suppress Zn dendrite formation due to its high Young's modulus. It is counterintuitive to see such different claims dependent on Young's modulus. This could result from complicated mechanisms of dendrite formation/growth, different chemical compositions of SEI/CEI, and limited understanding on the relationship between Young's modulus change and dendrite growth. Borrowing the knowledge from Li dendrite, Xu et al.¹²⁹ suggested that the Young's modulus of ceramic solid state electrolytes may not have a linear relationship with dendrite suppression (**Figure 6b**).

Additionally, Viswanathan et al.¹³³ highlighted the importance of the shear modulus on suppressing dendrite formation and growth using machine learning. Xu et al.⁴⁶ experimentally demonstrated the function of ZnCO_3 on suppressing dendrite growth due to the higher shear modulus of ZnCO_3 (49GPa) compared with Zn (37GPa). Evaluation on the effect of different mechanical properties on suppressing dendrite growth should also be considered in the future.

3.3. Thermal stability of SEI/CEI

Due to the use of water as the major component of electrolytes, aqueous RZMBs will not suffer from fire or explosion triggered by thermal instability of the SEI at elevated temperatures. However, it is also important to achieve an SEI or CEI with better thermal stability for aqueous RZMBs to secure a longer lifetime considering current battery technology is expected to operate across wide temperature ranges. According to Dahn et al.¹³⁴⁻¹³⁵, the degradation of the SEI/CEI above room temperatures (typically >40°C) is the main reason for cell lifetime degradation caused by the involvement of more parasitic reactions. Chen et al.¹²¹ recently extended the lifetime of V₂O₅/Zn cells at 60°C by artificially polymerizing pyrrole as a thermally stable CEI to prevent V₂O₅ dissolution. More exploration on the thermal stability of SEI/CEIs in aqueous RZMBs should also be considered in the future, especially when flammable chemicals (e.g. methanol^{39, 51}) are being involved as co-solvents in aqueous electrolytes.

3.4. Chemical and electrochemical stability of SEI/CEI

To support a longer lifetime in aqueous RZMBs, the SEI/CEI must remain stable in the bulk electrolyte against both chemical reactions and electrochemical degradation. According to Wang et al.¹³⁶, an aqueous SEI/CEI faces much more severe challenges (e.g. dissolution) from the perspective of chemical degradations than its nonaqueous counterpart due to the unique properties of water, including a high dielectric constant, large dipole moment, and high acceptance/donor numbers. Xu et al.³⁹ investigated the effect of potential SEI dissolution in water on zinc metal anode reversibility. The use of MeOH as solvent enabled the formation of a Zn(OH)₂ containing SEI on the surface of the zinc metal anode (**Figure 7a–b**), which further improved interphasial ionic conductivity and suppressed electronic conductivity³⁹. However, with the addition of water into the MeOH, the reversibility of the zinc metal anode (**Figure 7c–d**) decreased, which could result from the dissolution of the SEI. In this perspective, the alteration of the chemical components and the structures of the SEI/CEI should be investigated to build chemically and electrochemically stable interphases. For example, taking advantage of the most recently developed bilayer interphases concept which includes inner inorganic-rich layer and outer polymeric layer and demonstrates a superior stability against both anode and cathode¹³⁷.

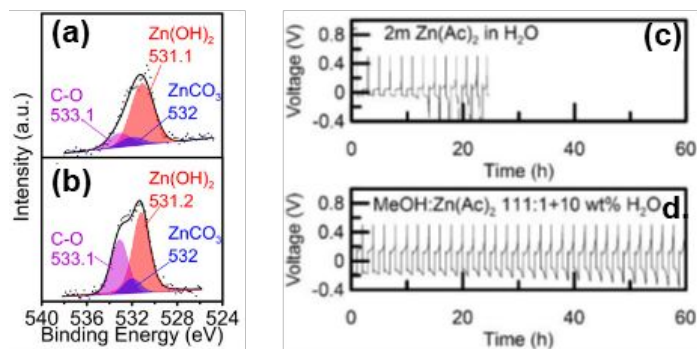


Figure 7. The effect of water on zinc metal anode reversibility³⁹. (a–b) XPS spectra of O 1s for zinc metal anodes corresponding to samples obtained from Zn|Zn (100 μm) symmetric cells at a zero state of charge after (a) 20 h and (b) 200 h cycling (2.5 mA cm^{-2} , 2.5 mAh cm^{-2} per cycle) with 111:1 (MeOH:Zn(OTf)₂ by mol) electrolyte at room temperature. (c–d) Voltage vs time for Cu|Zn (10 μm) cells cycled with 2.93 mA cm^{-2} , 2.93 mAh cm^{-2} and 50% Zn utilization per cycle with different water content as labeled in the panel. Reproduced from ref.³⁹, Copyright 2022 NAS.

Compared to non-aqueous LIBs, specific studies on the electrochemical stability of the SEI/CEI in aqueous RZMBs is not urgent due to the narrow electrochemical window of water. Once the electrochemical window of water can be expanded to a competitive level compared to non-aqueous solvents, this topic would be worth to consider more in the future.

4. Characterization of SEI and CEI

To date, considerable efforts have been devoted to developing artificial SEI/CEI and advanced electrolytes for aqueous RZMBs. The nano-structured artificial SEI/CEI layers containing CaCO_3 , TiO_2 , polyamide, polyimide, metal organic frameworks, etc. have been employed to coat on the surface of the zinc metal anode or cathode and stabilize both electrodes for dendrite-free and high-performance aqueous RZMBs. In addition, advanced aqueous electrolytes that can *in-situ* form SEI/CEI containing ZnF_2 , ZnCO_3 , ZnS , ZnSO_3 , ZnSO_4 , $\text{Zn}_3(\text{PO}_4)_2$, etc. have been identified. This section discusses the state-of-the-art techniques that have been widely used to characterize the SEI/CEI layer mainly from the perspective of morphology and chemical compositions, including X-ray photoelectron spectroscopy (XPS), X-ray diffraction (XRD), focused ion beam (FIB) detection, Raman spectroscopy, AFM, scanning electron microscopy (SEM), transmission electron microscopy (TEM), energy dispersive spectroscopy (EDS), and the electrochemical quartz crystal microbalance (EQCM) analysis (**Figure 8**). We aim to provide a fundamental understanding toward the state-of-the-art SEI/CEI characterization techniques and the properties of the SEI/CEI in aqueous RZMBs. The correlation between the composition and the structure of SEI/CEI and their properties will also be discussed.

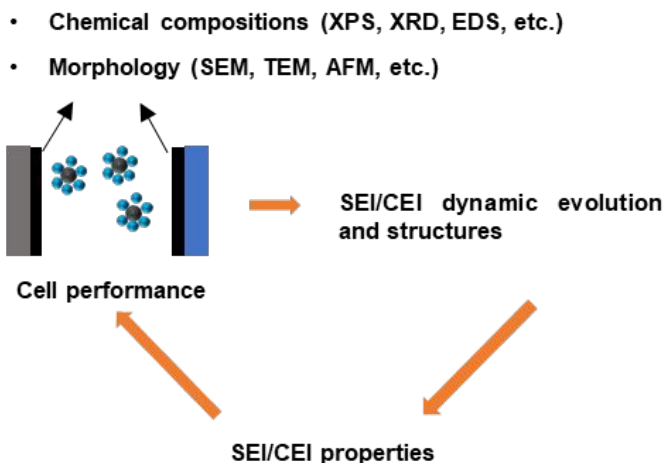


Figure 8. A schematic of the relationship between SEI/CEI characterizations and cell performance improvement.

4.1 Characterization of SEI

4.1.1 Characterization of SEI chemical compositions

4.1.1.1 XPS and XRD

An SEI typically is composed of complex chemical compositions. It is significant to deconvolute the chemical information using multiple techniques simultaneously to further understand the SEI properties. According to published literature, the most common techniques for the SEI chemical composition characterization on the zinc anode are XRD and XPS. XRD characterizes the crystalline structures in the SEI, which are mainly for inorganic components, while XPS detects the binding energy between elements on the surface of the SEI up to 10 nm, indicating the bonding and functional groups in the SEI. Wang et al.²⁶ used XRD and XPS to characterize a $\text{Zn}_{12}(\text{SO}_4)_3\text{Cl}_3(\text{OH})_{15}\cdot 5\text{H}_2\text{O}$, ZnSO_3 , and ZnS enriched-SEI formed in a 1.3m $\text{ZnCl}_2/\text{H}_2\text{O}$ -dimethyl sulfoxide (DMSO, volume ratio of $\text{H}_2\text{O}/\text{DMSO} = 4.3:1$) electrolyte. The stable and robust SEI can prevent Zn dendrite formation and suppress water decomposition in aqueous Zn metal batteries. As shown in the XRD patterns (**Figure 9a**), the obvious peaks for $\text{Zn}_{12}(\text{SO}_4)_3\text{Cl}_3(\text{OH})_{15}\cdot 5\text{H}_2\text{O}$ and $\text{Zn}_5(\text{OH})_6(\text{CO}_3)_2$ are observed in the cycled zinc anode with the $\text{ZnCl}_2\text{-H}_2\text{O}$ -DMSO electrolyte, indicating they are two major components in the Zn^{2+} conductive SEI, while Zn^{2+} -insulating $\text{Zn}_5(\text{OH})_8\text{Cl}_2\cdot \text{H}_2\text{O}$ is identified as the major component in the SEI generated by the $\text{ZnCl}_2\text{-H}_2\text{O}$ electrolyte. To further understand the structure of the SEI formed in the $\text{ZnCl}_2\text{-H}_2\text{O}$ -DMSO electrolyte, XPS with an Ar^+ sputtering depth profiling was employed. The results in **Figure 10a** show that inorganic ZnSO_3 , ZnSO_4 , and ZnS with minor organic S-C species are major components in the top surface of SEI formed by the 1.3m $\text{ZnCl}_2/\text{H}_2\text{O}$ -DMSO electrolyte before Ar^+ sputtering. To analyze the inner structure of SEI, Ar^+ sputtering was used, confirming that $\text{Zn}_{12}(\text{SO}_4)_3\text{Cl}_3(\text{OH})_{15}\cdot 5\text{H}_2\text{O}$, ZnSO_3 , and ZnS are major components in the SEI. The solvation structure of Zn^{2+} with DMSO contributes to the formation of Zn^{2+} conductive $\text{Zn}_{12}(\text{SO}_4)_3\text{Cl}_3(\text{OH})_{15}\cdot 5\text{H}_2\text{O}$, ZnSO_3 , and ZnS enriched SEI.

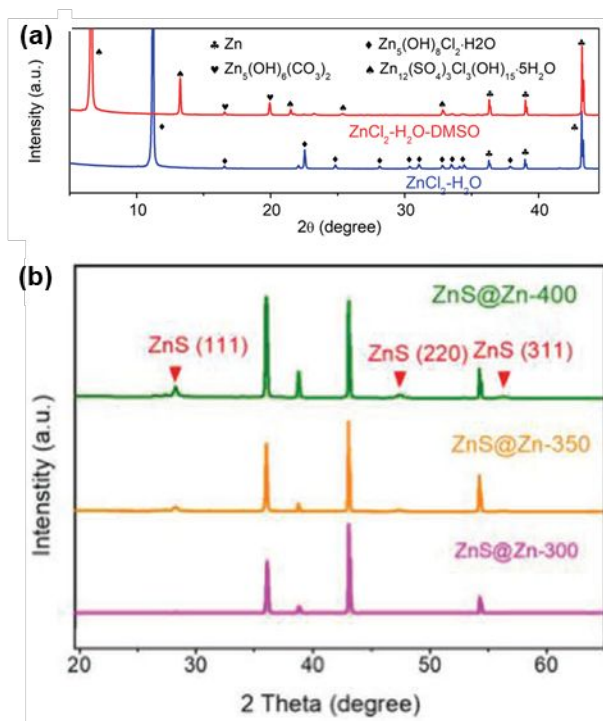


Figure 9. Characterization of the aqueous Zn SEI using XRD. (a) XRD patterns of Zn anodes after plating/stripping cycles in $\text{ZnCl}_2\text{-H}_2\text{O-DMSO}$ and $\text{ZnCl}_2\text{-H}_2\text{O}$ electrolytes. Reproduced from ref.²⁶, Copyright 2020 American Chemical Society. (b) XRD patterns of ZnS@Zn foils at different temperatures. Reproduced from ref.¹²³, Copyright 2020 Wiley VCH.

Guo *et al.*⁶⁴ introduced a fire-retardant TEP with a high Gutmann donor number of 26 kcal mol^{-1} to form a nonaqueous/aqueous hybrid electrolyte for RZMBs. The optimized $0.5 \text{ m-Zn(OTf)}_2\text{/TEP:H}_2\text{O}$ (TEP:H₂O volume ratio of 1:1) electrolyte (denoted as $\text{Zn(OTf)}_2\text{-TEP-H}_2\text{O}$), leads to a polymeric-inorganic (poly- ZnP_2O_6 and ZnF_2) species-containing SEI with a low electrical conductivity and a low activation energy barrier for Zn^{2+} diffusion. To understand the SEI chemistries, XPS (**Figure 10b**) were carried out to prove the formation of the polymetaphosphate (poly- ZnP_2O_6) from the decomposition of the TEP solvent. Some inorganic components such as ZnF_2 , carbonates, and sulfur compounds from the decomposition of the anions were also observed by XPS.

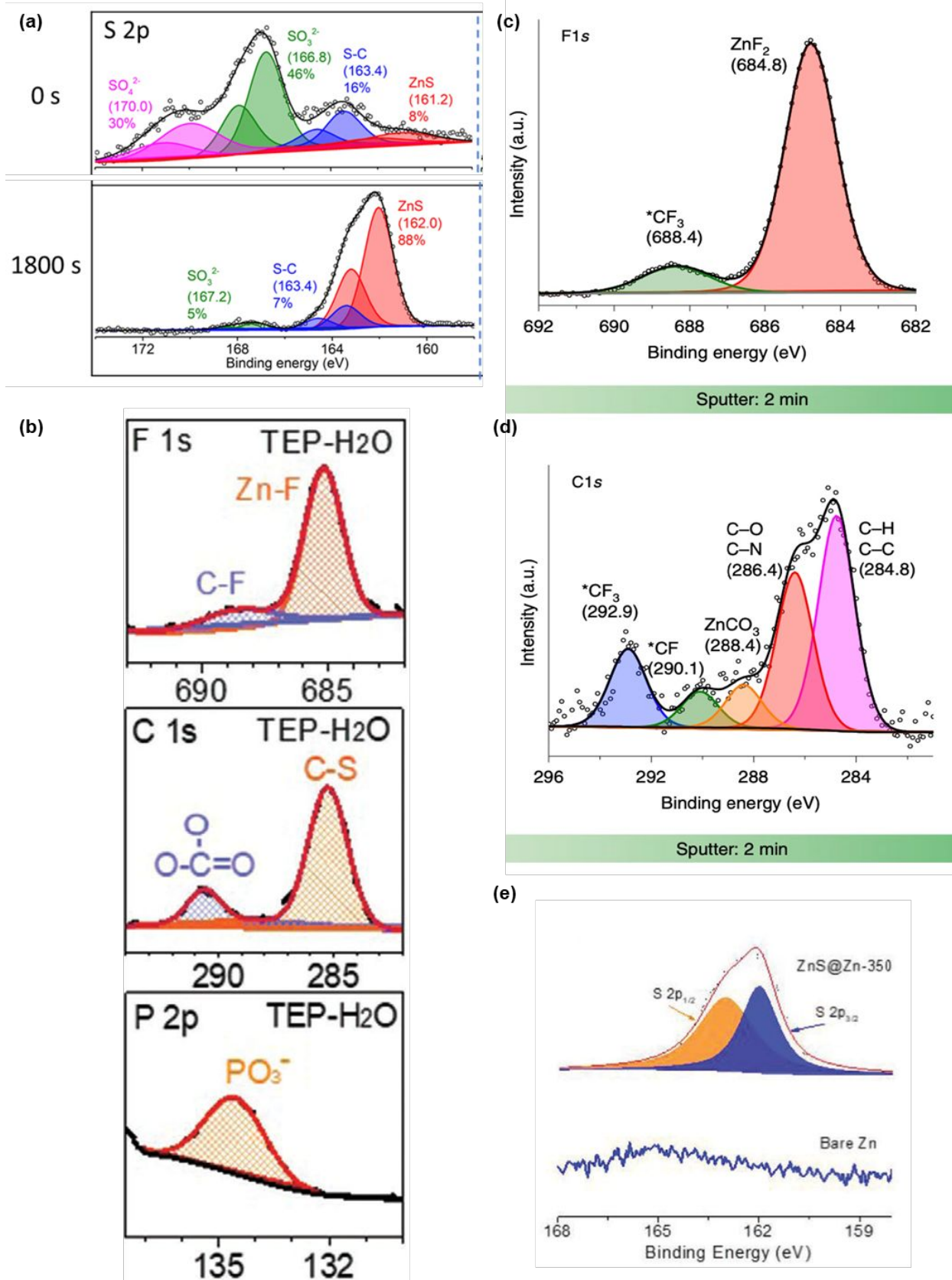


Figure 10. Characterization of the aqueous Zn SEI using XPS. (a) XPS characterization of the SEI formed on Zn cycled in ZnCl₂-H₂O-DMSO electrolyte. Reproduced from ref.²⁶, Copyright 2020 American Chemical Society. (b) XPS spectra of the F 1s, C 1s, and P 2p on the zinc anode after cycling in Zn(OTf)₂-TEP-H₂O electrolyte. Reproduced from ref.⁶⁴, Copyright 2021 Wiley VCH. XPS spectra depth profiles of F1s (c) generated after Ar⁺ sputtering for 2 min, and of C1s (d) after 2 min on zinc metal cycled in 4 m Zn(OTf)₂ + 0.5 m Me₃EtN-OTf. Reproduced from ref.³¹, Copyright 2021 Springer Nature. (e) XPS spectra of bare Zn and ZnS@Zn foil with S 2p spectra. Reproduced from ref.¹²³, Copyright 2020 Wiley VCH.

The aqueous Zn(OTf)₂ electrolyte with 0.5 m Me₃EtN-OTf as an additive increases the Zn plating/stripping CE from 87.6% to 99.9% by forming a fluorinated and hydrophobic interphase that conducts Zn²⁺ but suppresses the side reaction³¹. XPS was employed to analyze the chemical structure of the SEI. The sharp peak for inorganic ZnF₂ is detected at ~684.7 eV in XPS spectra (**Figure 10c**). The peak ratio of ZnF₂ to CF₃ increases after sputtering, confirming the ZnF₂-rich SEI structure. In addition to ZnF₂, the C 1s spectra (**Figure 10d**) indicates that ZnCO₃ is also a main component in the SEI, which could also contribute to the high CE. The trace amount of nitrogen in the SEI may be from Zn(OH)₂(Me₃N)₂, which is from the decomposition of the alkylammonium via a Hofmann elimination.

XRD and XPS are also feasible to characterize the artificial SEI. Hao *et al.*¹²³ deposited a robust and homogeneous ZnS interphase on the Zn surface by a vapor-solid strategy. The artificial ZnS layer obtained at 350°C enables the side reaction-free and dendrite-free zinc anode for high-performance aqueous RZMBs. As shown in **Figure 9b**, the XRD pattern shows new peaks at 28.6°, 47.5°, and 56.3°, representing the (111), (200), and (311) planes of ZnS. XPS (**Figure 10e**) is used to confirm the formation of Zn-S polar bonds at the interphase of ZnS and zinc metal.

4.1.1.2 EDS

EDS, typically coupled with either SEM or TEM, is an X-ray microanalysis technique to obtain the distributions and content of the selected elements across a sample. This technique has been successfully applied to evaluate both *in-situ* formed or artificial SEI elements to supplement other surface techniques such as XPS. According to Liu *et al.*⁶⁴ and Hao *et al.*¹²³, the EDS mapping (**Figure 11a-b**) shows consistent results with XPS for poly-ZnP₂O₆ and ZnS chemistries, respectively.

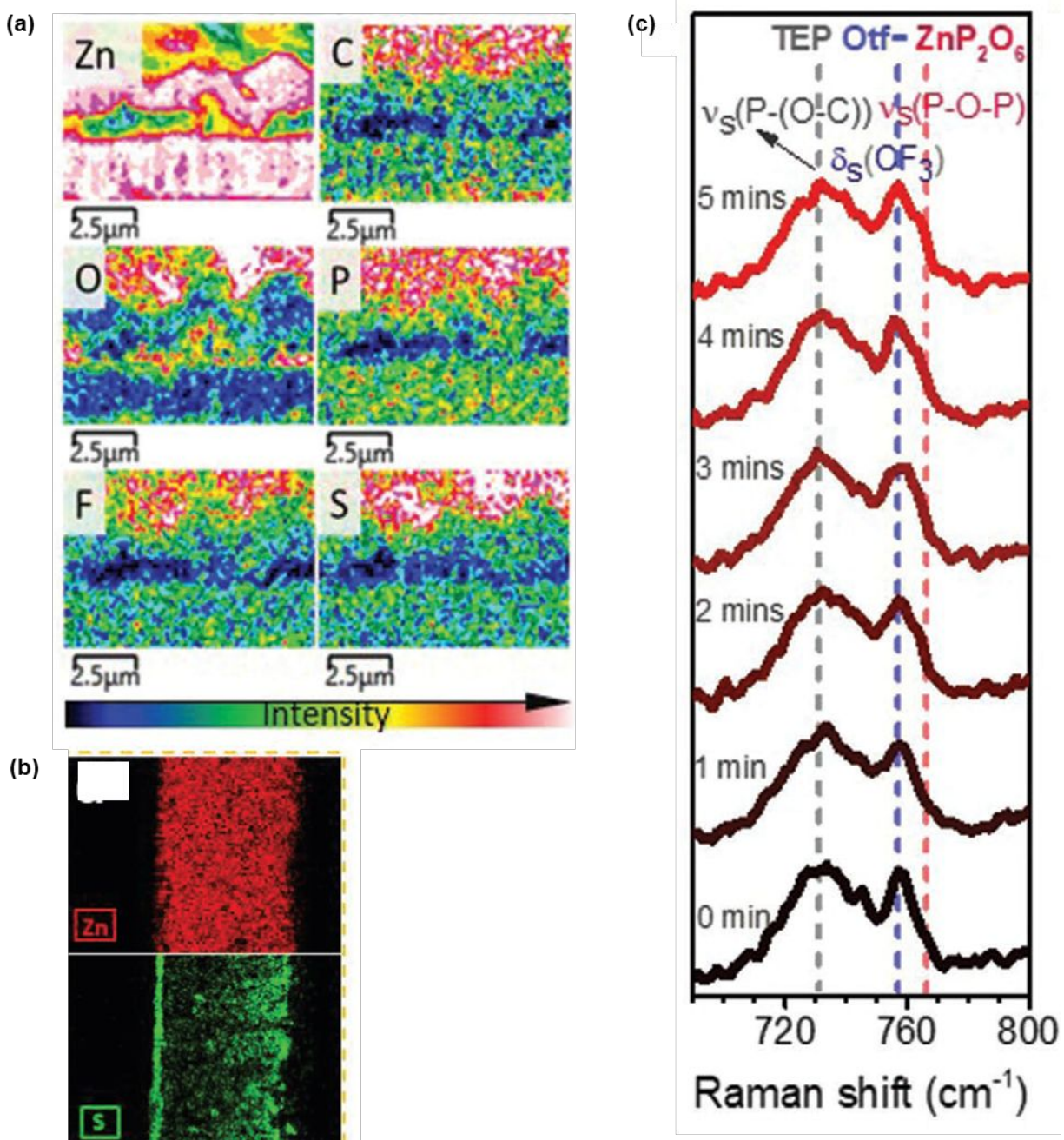


Figure 11. Characterization of the aqueous Zn SEI using EDS and Raman spectroscopy. (a) The FIB-cut cross-section and the corresponding elemental distribution from EDS after cycling under Zn(OTf)₂-TEP-H₂O electrolyte. Reproduced from ref. ⁶⁴, Copyright 2021 Wiley VCH. (b) EDS mapping of Zn element (top) and S element (bottom). Reproduced from ref.¹²³, Copyright 2020 Wiley VCH. (c) In situ Raman spectra of the Zn(OTf)₂-TEP-H₂O electrolyte on Zn surface within different ranges. Reproduced from ref. ⁶⁴, Copyright 2021 Wiley VCH.

4.1.1.3 Raman spectroscopy

Adopting lasers as the excitation source, Raman spectroscopy can be used to determine the molecular structure by studying the vibrations of functional groups in SEI components. As demonstrated by Liu *et al.*⁶⁴, Raman spectroscopy (**Figure 11c**) were carried out to prove the formation of the polymetaphosphate (poly-ZnP₂O₆) from the decomposition of the TEP solvent.

4.1.1.4 EQCM

As a complementary method to understand chemical compositions change, EQCM is a powerful technique to study SEI formation on the zinc metal anode. **Figures 12a–b** show the schematic diagrams of the setup for EQCM analysis, which is widely used to detect the change in the mass of the electrode during electrochemical processes. According to the Sauerbrey equation ($\Delta f = -C_f \Delta m$)¹³⁸, there is a linear dependence of characteristic frequency on the mass of the crystal oscillator. The vibrational frequency of the quartz crystal decreases as the weight of the working electrode increases (**Figure 12c**), providing information about the structure of the newly formed products. To offer more nucleation sites for dendrite regulation, the well-studied polyethylene glycol (PEG) is used as an electrolyte additive to promote Zn plating and stripping. Chen *et al.*¹³⁹ used EQCM to precisely detect the components and dynamic evolution of byproducts upon cycling. According to their EQCM results (**Figure 12d**), a small amount of interfacial byproducts of Zn(OH)₂ and zinc hydrogen sulfate Zn₄(OH)₆SO₄·5H₂O (ZHS) are formed when the potential is above 0.7V. The adsorption of PEG on the Zn anode occurs at a potential below 0.7V.

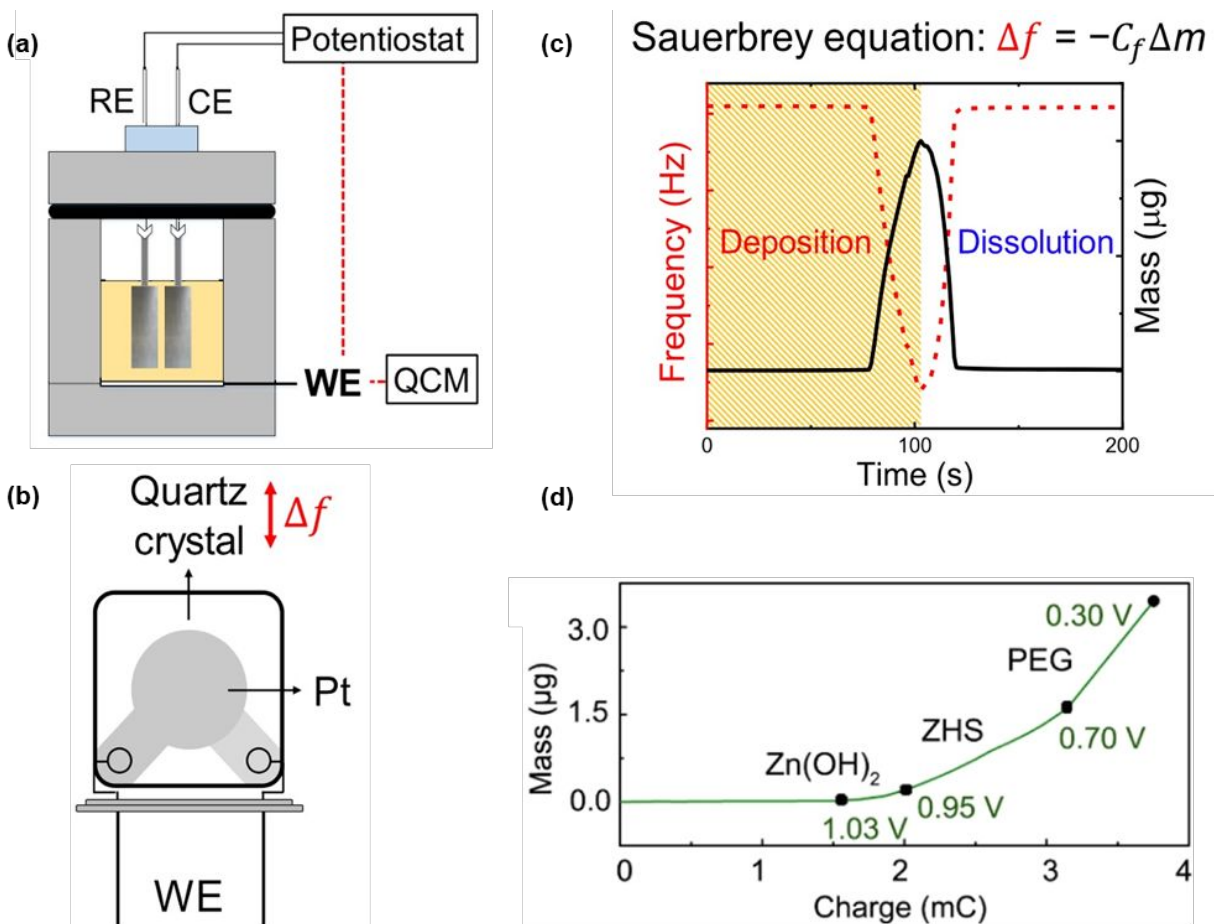


Figure 12. A schematic of EQCM analysis. (a) EQCM cell, (b) quartz crystal working electrode, and (c) exemplary frequency and mass profiles during Zn stripping/plating process. Reproduced from ref.¹³⁸, Copyright 2021 American Chemical Society. (d) Mass vs charge curve from EQCM on Zn SEI when 1.0 M ZnSO₄–1000 ppm PEG electrolyte was used. Reproduced from ref.¹³⁹, Copyright 2020 American Chemical Society.

4.1.2 Characterization of SEI morphology

4.1.2.1 SEM and TEM

SEM and TEM, in coupled with FIB for sample preparation, are the most common techniques to characterize SEI morphology in aqueous RZMBs. EDS and electron energy loss spectroscopy (EELS) are typically performed together to confirm the SEI region in the SEM or TEM images. Using FIB and SEM, Liu *et al.*⁶⁴ illustrated that the Zn(OTf)₂-TEP-H₂O electrolyte enables uniform and dense Zn deposition (**Figure 13a**), and the SEI contains the elements of Zn, C, O, P, F, and S (**Figure 11a**). Leveraging TEM, Cao *et al.*³¹ clearly revealed the thickness of the SEI of 64 nm derived from the 4 m Zn(OTf)₂ + 0.5 m Me₃EtN-OTf + H₂O electrolyte, while no such SEI was formed in the 4 m Zn(OTf)₂ + H₂O electrolyte (**Figure 13b**). The artificial SEI layer can also be visualized by SEM. Hao *et al.*¹²³ showed that the zinc surface is evenly covered by an artificial ZnS layer, which is also confirmed by EDS mapping of the cross section (**Figure 11b, 13c**). The

cross-sectional image shows a homogeneous ZnS layer on the Zn surface with a thickness of ~ 0.5 μm .

As a note passing by, the thickness of SEI ($< 50\text{nm}$) in non-aqueous LIBs is typically beyond the detection limit of SEM¹²⁸. The feasibility of using SEM here is due to the abnormal thickness of SEI and unclear SEI evolution mechanisms in aqueous electrolytes.

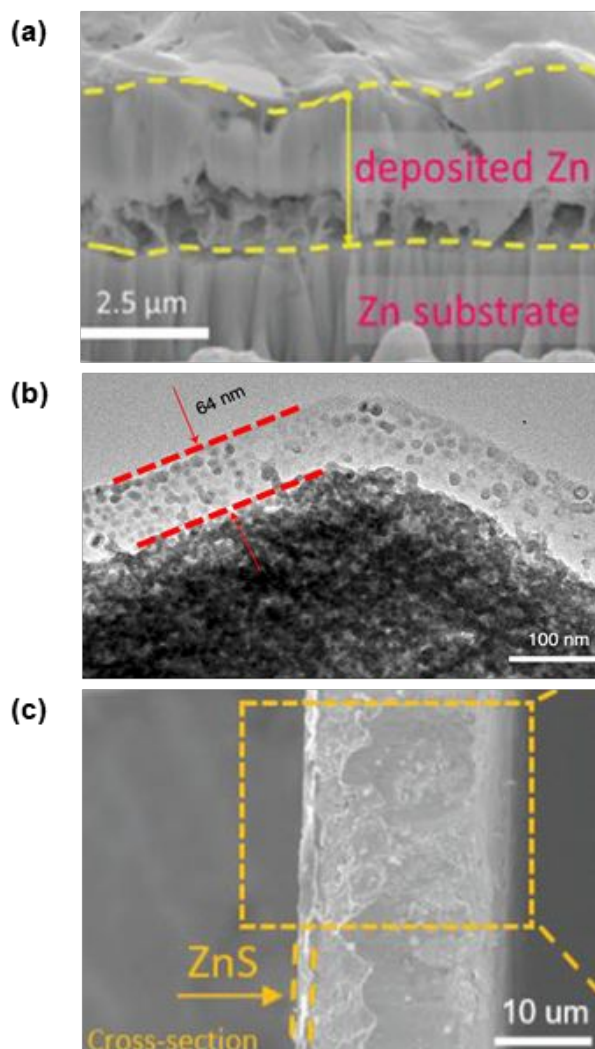


Figure 13. Characterization of the aqueous Zn SEI using SEM and TEM. (a) the FIB-cut cross-section SEM image on Zn anode after cycling under $\text{Zn}(\text{OTf})_2\text{-TEP-H}_2\text{O}$ electrolyte. Reproduced from ref.⁶⁴, Copyright 2021 Wiley VCH. (b) TEM images of the cycled Zn anode surface in 4 m $\text{Zn}(\text{OTf})_2 + 0.5$ m $\text{Me}_3\text{EtN-OTf}$. Reproduced from ref.³¹, Copyright 2021 Springer Nature. (c) Cross-sectional SEM image of ZnS@Zn foil, showing that the thickness of the ZnS is ≈ 0.5 μm . Reproduced from ref.¹²³, Copyright 2020 Wiley VCH.

4.1.2.2 AFM

Due to a high spatial resolution, the AFM technique has been widely used to understand the morphology changes of Zn anodes under electrochemical environments. It can also be used to study the dynamic evolution of SEI morphology. According to Chen et al.¹³⁹, Zn deposits with more nucleation sites and a much smoother surface in the 1M ZnSO₄ – 1000 ppm PEG electrolyte, enabling the compact dendrite-free morphology. *In situ* AFM is used to monitor the morphology of PEG adsorption on the Zn anode during the discharge. As shown in **Figures 14a–b**, the PEG adsorption orients in parallel, and the PEG lamellas cover the electrode surface, acting as a physical barrier to prevent the parasitic reaction between zinc metal and water. As the potential further decreases, the lamellar PEG grows larger, preventing the Zn dendrite growth.

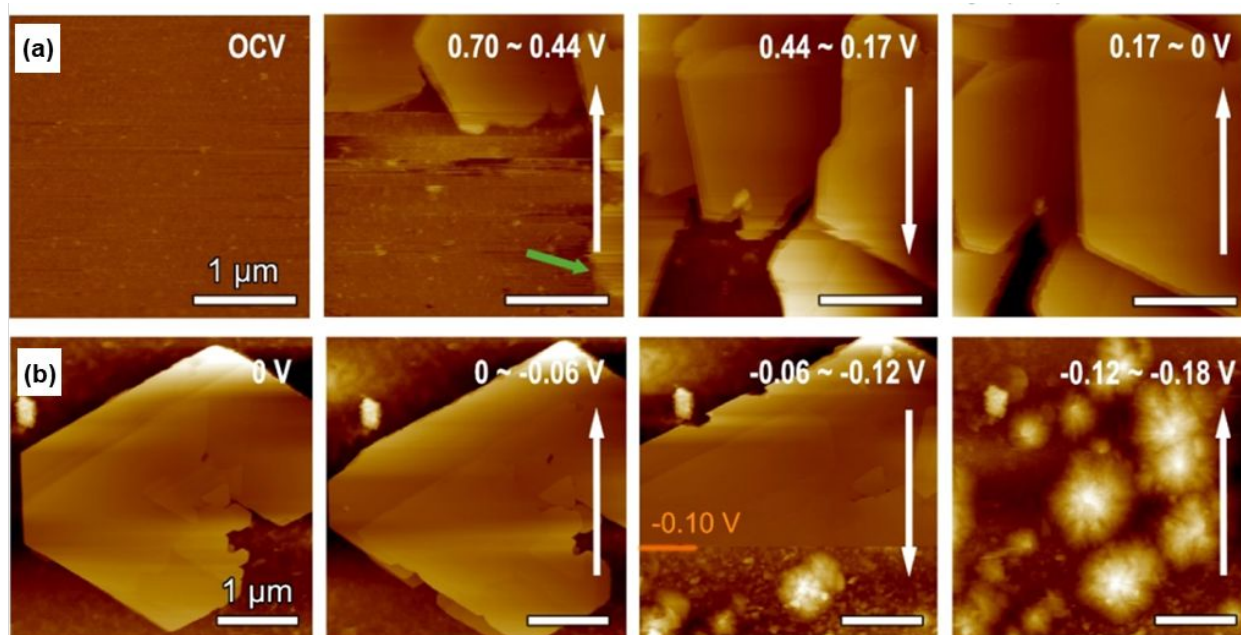


Figure 14. Characterization of the aqueous Zn SEI using AFM. (a–b) *In situ* potential-dependent AFM topography images Zn SEI when 1.0 M ZnSO₄–1000 ppm PEG electrolyte was used. The data scale in the AFM image is 300 nm. Reproduced from ref.¹³⁹, Copyright 2020 American Chemical Society.

Since the SEI is vital for the reversibility of Zn plating/stripping, mitigation of dendrite growth, and protection from parasitic reactions between Zn metal and water, the rational design of a Zn-ion conductive, uniform, stable and robust SEI is the key for high-performance aqueous Zn batteries. The extensive characterization techniques discussed in this section provide a fundamental understanding toward the structures and properties of SEI, benefiting further optimization of aqueous electrolytes and artificial SEI to achieve a stable and robust interphase in aqueous RZMBs. More *in situ* techniques, such as operando reflection interference microscopy¹⁴⁰, are required to further understand the dynamic formation mechanism of SEI and its physicochemical properties to realize the practical applications of aqueous RZMBs. Moreover, the

advanced SEI characterization techniques for aqueous Zn batteries may also be applicable for the other energy storage devices to investigate the interfacial structures and improve the battery performance.

4.2 Characterization of CEI

To date, considerable efforts have been devoted to developing and characterizing the SEI on the zinc metal anode, because it not only widens the electrochemical stability window of the electrolytes but also improves the battery cycle life. Significant progress was achieved to address the challenges in the anode and obtain a dendrite-free and stable Zn metal anode. However, another common challenge in RZMBs is the cathode material dissolution, which results in fast capacity decay upon cycling. To circumvent this challenge, it is critical to study the structure of the protective interphase in the cathode, known as the CEI. It is generated by the decomposition and reaction of the electrolytes in the interface between the cathode and the electrolyte at a high working voltage. Due to the similarity of the CEI to the SEI, characterization techniques for the SEI are extensively used to investigate the structure of the CEI. Based on the fundamental understanding of the interfacial structure in the cathode, it is feasible to rationally design an ionically conductive and electronically insulating CEI with superior chemical and electrochemical stability in the high voltage window to mitigate cathode material dissolution and obtain stable cathodes for high-performance RZMBs.

4.2.1 Characterization of CEI Chemical Compositions

4.2.1.1 XPS and XRD

XPS and XRD are also the common techniques used for characterizing CEI chemistries. Zhou et al.⁴² discovered that *in situ* formation of a $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ -based single component CEI in RZMBs with a Ca_2MnO_4 cathode and a 2 mol ZnSO_4 + 0.1 mol MnSO_4 electrolyte prevented the manganese dissolution. As shown in **Figure 15a**, *ex situ* XRD indicates the generation of $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ during the charge, and it remains stable upon subsequent discharge. Meanwhile, a common byproduct of $\text{Zn}_4\text{SO}_4(\text{OH})_6 \cdot 4\text{H}_2\text{O}$ is also formed during the discharge, but it disappears during the charge. The crystalline structure of Ca_2MnO_4 remains unchanged after the discharge and charge, demonstrating a stable cathode in RZMBs.

In addition to the *in situ* formation of the CEI on the cathode by the decomposition of electrolytes, another method to stabilize the cathode is the construction of an artificial CEI. Alshareef et al.⁴⁴ employed an ALD technique to uniformly and conformally deposited an ultrathin (5 nm) HfO_2 film as the CEI on the surface of the $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ cathode. The HfO_2 -based artificial CEI not only reduces the generation of the $\text{Zn}_4\text{SO}_4(\text{OH})_6 \cdot x\text{H}_2\text{O}$ byproduct in the CEI but also suppresses the dissolution of the cathode material in the electrolyte (1 M ZnSO_4 in water). In the XRD results (**Figure 15b**), the HfO_2 -coated $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ cathode exhibits the same XRD pattern as the $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ cathode without coating, demonstrating the ultrathin HfO_2 film is an amorphous phase and does not impact the crystalline structure of the cathode material. XPS (**Figures 16a–b**)

further confirms that the chemical valence of vanadium is not affected by the HfO_2 coating, while the Hf–O bonding in the HfO_2 can be observed.

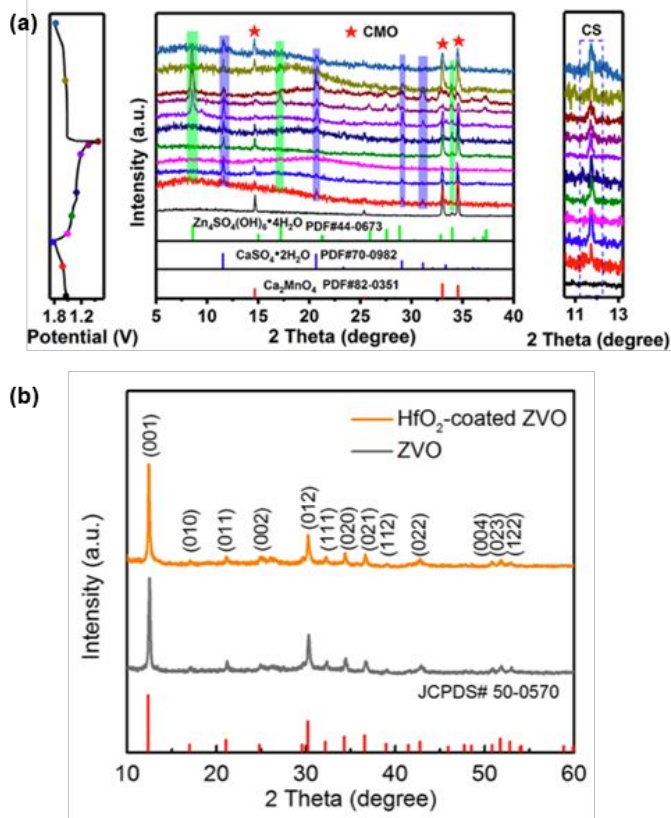


Figure 15. Characterization of the aqueous Zn CEI using XRD. (a) Ex situ XRD of the first two cycles for Ca_2MnO_4 cathode. Reproduced from ref.⁴², Copyright 2019 American Chemical Society. (b) XRD pattern showing that the HfO_2 CEI coating does not change the $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ cathode structure. Reproduced from ref.⁴⁴, Copyright 2019 American Chemical Society.

Another example of using artificial CEI to prevent the vanadium dissolution in aqueous RZMBs is reported by Miao et al.¹²⁰ An *in situ* artificial CEI strategy is proposed to convert soluble $\text{Sr}(\text{OH})_2$ to insoluble SrCO_3 as the CEI coating layer on the vanadium-based cathode. In the XPS results, the appearance of a new peak for CO_3^{2-} is clearly observed, indicating the formation of SrCO_3 on the surface (**Figures 16c**).

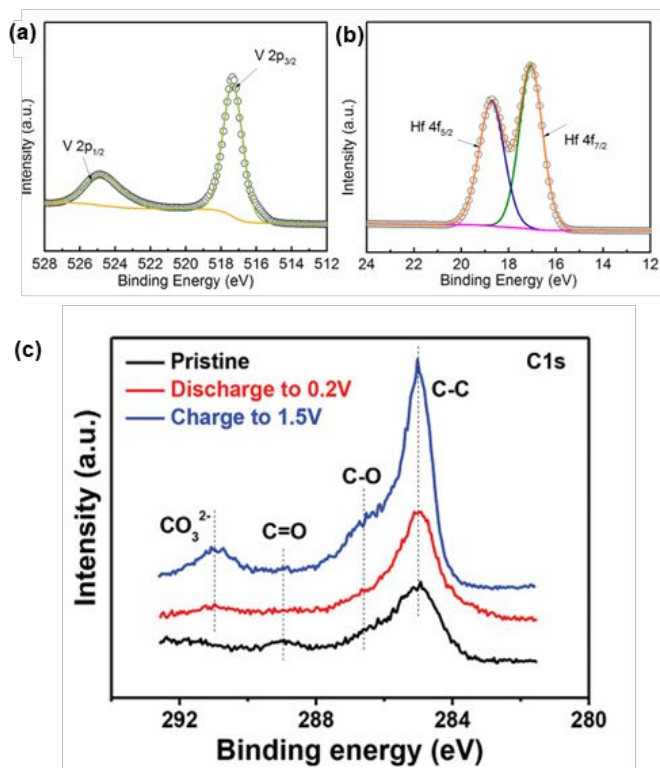


Figure 16. Characterization of the aqueous Zn CEI using XPS. (a–b) XPS high-resolution spectra of (a) V 2p and (b) Hf 4f obtained from HfO₂-coated Zn₃V₂O₇·2H₂O cathode. Reproduced from ref.⁴⁴, Copyright 2019 American Chemical Society. (c) XPS high-resolution spectra of C 1s obtained from hydrated sodium strontium vanadate cathode upon the 1st discharge–charge process at selected states with 0.5 A g⁻¹ current density. Reproduced from ref.¹²⁰, Copyright 2021 Wiley VCH.

4.2.1.2 EDS

The use of EDX with either linear scan or mapping mode is able to visualize elements distribution across CEI. Zhou et al.⁴² *in-situ* coated Ca₂MnO₄ cathode with a CEI layer of CaSO₄·2H₂O. Combining both EDX mapping graph (**Figure 17a**), and linear scan (**Figure 17b**), it showed that there is more S on the surface while more Mn in the center, confirming the core-shell structure. Alshareef et al.⁴⁴ successfully characterized HfO₂-coated Zn₃V₂O₇·2H₂O cathode and confirmed its core-shell structure by using EDS elemental mapping in **Figures 17c–g**, where Zn, V, O, and Hf elements are homogeneously distributed in the HfO₂-coated Zn₃V₂O₇·2H₂O nanobelt.

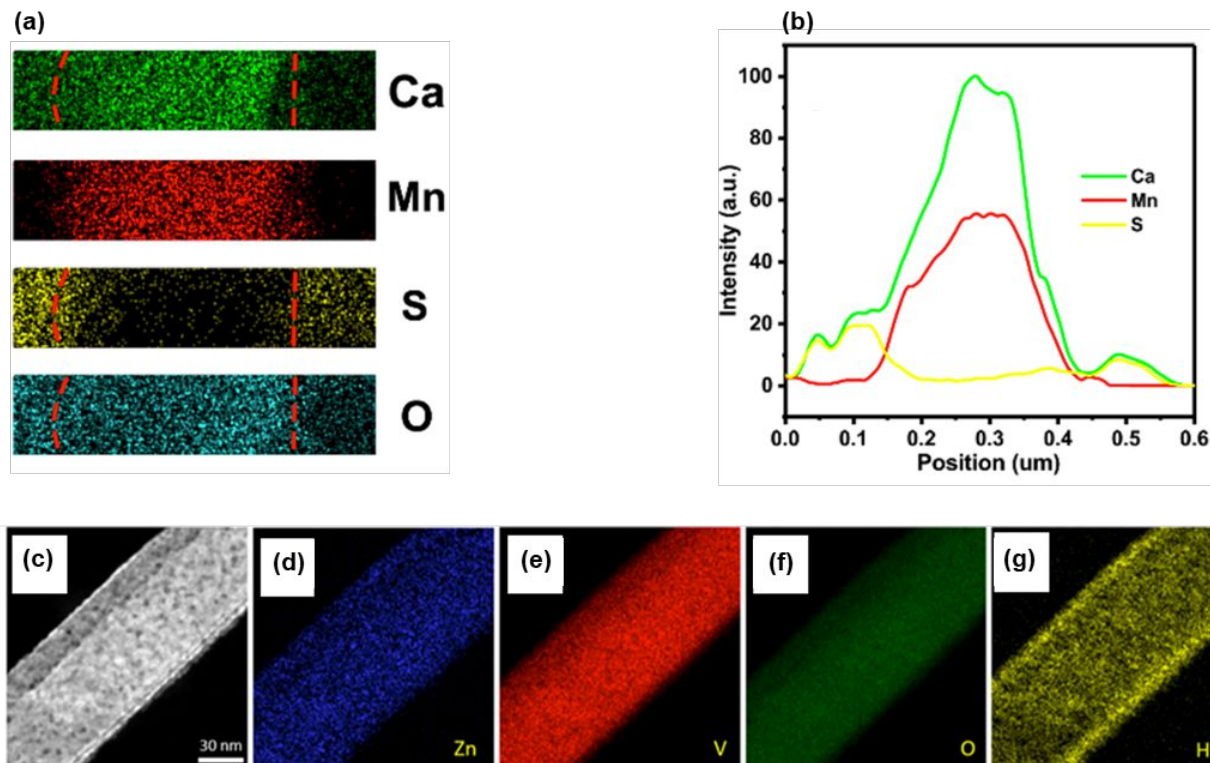


Figure 17. Characterization of the aqueous Zn CEI using EDS. (a) EDS mapping graph of the Ca_2MnO_4 electrode at fully charged state. (b) The linear EDS scan the Ca_2MnO_4 electrode at fully charged state. Reproduced from ref.⁴², Copyright 2019 American Chemical Society. (c–g) TEM-EDS elemental maps of a HfO_2 -coated $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ individual nanobelt. Reproduced from ref.⁴⁴, Copyright 2019 American Chemical Society.

4.2.2 Characterization of CEI Morphology

Coupled with EDX or EELS, TEM is still the most common technique to visualize the CEI formed in aqueous RZMBs. Alshareef et al.⁴⁴ used high angle annular dark-field scanning TEM (HAADF-STEM) and high-resolution (HR) TEM (**Figures 18a–c**) to characterize the morphology and showed the core-shell structure of the HfO_2 -coated $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$. A uniform HfO_2 layer with a thickness of 5 nm was on the $\text{Zn}_3\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ nanobelt. Miao et al.¹²⁰ used *ex situ* TEM, HAADF, and EDS (**Figures 18d–f**) to prove the *in situ* coating strategy of coating a SrCO_3 CEI layer on the vanadium-based cathode. A CEI layer with a thickness of over 10 nm can be observed in the HAADF images of the cycled cathode.

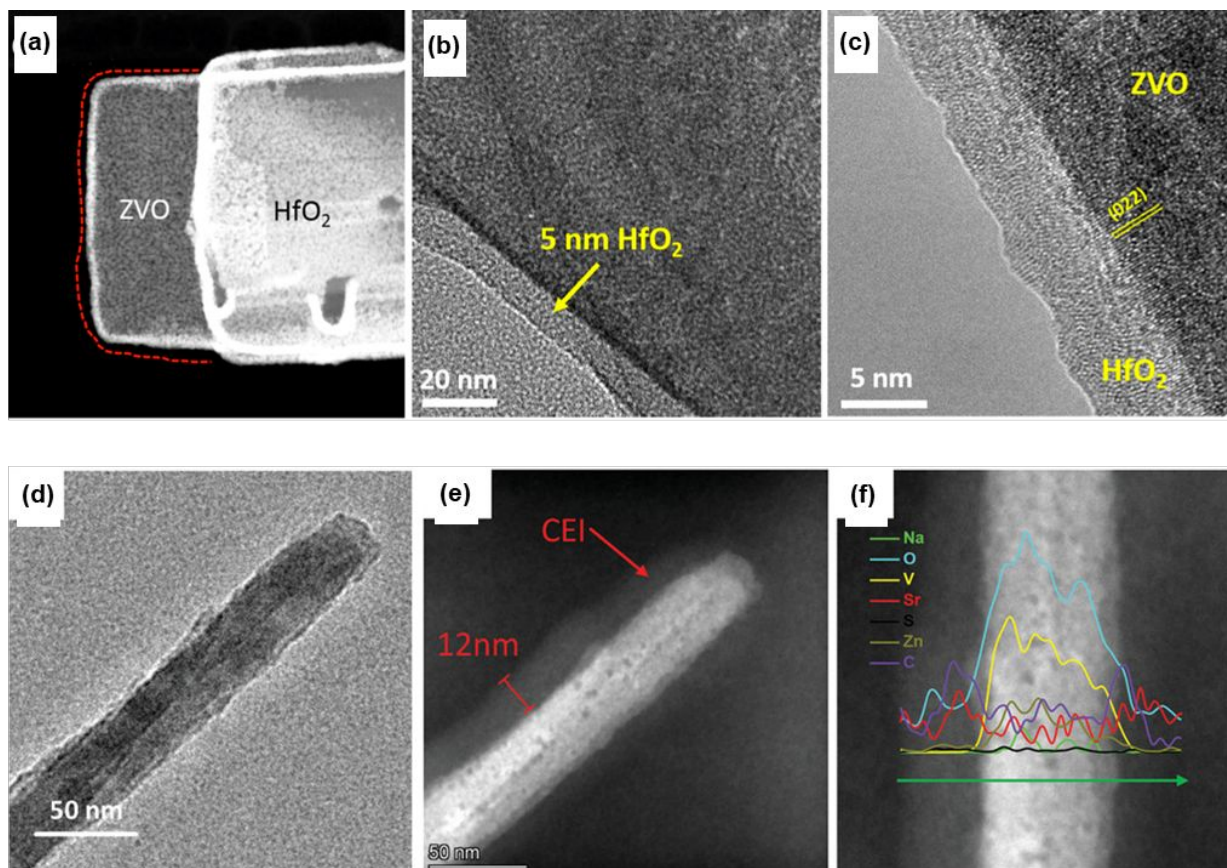


Figure 18. Characterization of the aqueous Zn CEI using TEM. (a) HAADF-STEM image, (b) TEM image, and (c) HRTEM image of HfO₂-coated Zn₃V₂O₇·2H₂O cathode. Reproduced from ref.⁴⁴, Copyright 2019 American Chemical Society. (d) TEM image, (e) HAADF image, (f) HAADF image with the green line showing the EDS line scanning path for the hydrated sodium strontium vanadate cathode. Reproduced from ref.¹²⁰, Copyright 2021 Wiley VCH.

Analogous to the SEI in the anode, the CEI in the cathode is also critical for the development of low-cost and high-performance RZMBs. More advanced characterization techniques such as cryo-TEM, etc. are required to fully understand the structure and formation mechanism of the CEI. Based on the fundamental understanding, the guidance for rational design of the CEI can be achieved to address the challenges in the cathodes of RZMBs for practical applications.

5. Conclusions and Perspective

5.1 Conclusions

To avoid a potential resource crisis (e.g. lithium, cobalt, nickel) in the future, it is urgent to advance the development of rechargeable aqueous RZMBs as a complementary battery system to LIBs. Significant progress has been made by extending cyclability with more choices of electrodes and electrolytes for RZMBs. However, the commercialization of aqueous RZMBs still requires further improvement on electrochemical performance, including energy density, cycling lifetime, storage lifetime, compatibility with different temperatures, as well as low cost. As bridges connecting

electrodes and electrolytes, optimal interphases in RZMBs, including both SEI and CEI, are urgently required to advance this technology.

In this review, we systematically examined the *in-situ* formation process of both the SEI and CEI in aqueous RZMBs with different co-solvents, additives, or salts. Typically, these electrolyte components affect interphases by entering the EDL with or without decomposition. Such a decomposition process can undergo either a chemical or an electrochemical process to leave a layer of chemical signature on the electrode surface. Most literatures revealed that electrolyte components with the EDL tend to adsorb on the electrode surface instead of decomposition to screen out water molecules and homogenize Zn^{2+} transport. Artificial fabrication processes of SEI and CEI were also discussed. These strategies, including inorganic compound coatings, polymeric coatings, metallic or MOF coatings, impart unique characteristics to the electrode-electrolyte interphase in the aqueous media thereby preventing side reactions such as water decomposition and TM dissolution. According to the latest experimental observations, there is no universal model that can be used to describe SEI or CEI structures since they are determined by the electrolyte components or artificial fabrication chemistries. Consequently, the properties of the SEI or CEI such as Zn^{2+} ionic conductivity, mechanical properties, thermal stability, and chemical and electrochemical stability are various due to different SEI or CEI structures and chemistries. In fact, these properties determine the battery performances. It is important to unravel the properties of these SEI or CEI for rational design and optimization of their functions.

5.2 Perspective

Despite the remarkable progress that has been achieved in the interphase studies of aqueous RZMBs, there remains many challenges in understanding the SEI/CEI and correlating SEI/CEI properties to battery performances. Therefore, we propose our perspective of future studies on SEI/CEI for developing high-performance aqueous RZMBs.

5.2.1 Better understanding on how SEI/CEI evolve as a function of time

The continuous evolution of SEI in non-aqueous electrolytes of LIBs is inevitable due to the electron tunneling effect²⁴. To explain such a growth, a simple model of diffusion-limitation was adopted¹⁴¹⁻¹⁴² (equation 1), which has been confirmed by Dahn et al. experimentally¹⁴¹

$$\frac{dx}{dt} = \sqrt{\frac{k}{2}} t^{-1/2}$$

Equation 1

where x is the hypothetic thickness of an ideal SEI, t is the time, dx/dt is the SEI growth rate, k is a constant, which depends on electrolytes/electrodes and temperature. Here, the SEI also needs to (1) have homogeneous components across the whole layer and (2) be uniform without any defects (e.g. cracks, holes).

Considering that water is one of the most powerful solvents, due to its high dielectric constant and dipole moment, an aqueous SEI/CEI evolution during cell operation or storage could suffer from

more complex processes and severe challenges compared to its non-aqueous counterpart. Additionally, SEI/CEI components could have higher solubility issues in an aqueous electrolyte compared to non-aqueous electrolytes, which could result in the formation of defects, accelerate irreversible reactions, and require a SEI/CEI repair. It is important to understand SEI/CEI evolution as a function of time in aqueous electrolytes in the future.

Development of New Methods

The real structure and chemical composition of the SEI/CEI immersed in aqueous electrolytes, especially as a function of time, are still not yet completely understood due to the limitation of characterization methods. Therefore, in operando techniques with multi-modality chemical imaging and spectroscopy are of high interest to track the SEI/CEI evolution chemically and structurally. Currently, TEM coupled with EELS and EDS is the widely used method. However, electron beams and X-ray could damage the SEI/CEI when overexposure occurs. For this reason, non-destructive characterization approaches should be developed and applied. In addition, the development of computational methods will help understand the evolution mechanisms and properties of SEI/CEI at the atomistic and molecular levels, providing supporting explanations of complex phenomena observed experimentally.

pH

The aqueous electrolytes with a wide pH range, from acidic to basic environment, have been investigated for RZMBs. However, it is still unclear how protons or hydroxide anions affect SEI/CEI evolution, especially the chemical reaction between protons and Zn that can occur where SEI defects exist. For this reason, the analysis of SEI/CEI evolution in aqueous electrolytes at different pH levels should be performed structurally and chemically.

Temperature

In most of the current reports, RZMBs testing and relevant analysis are usually performed at room temperature conditions. As a promising candidate for future grid energy storage, RZMBs will likely suffer from either high or low temperature conditions. It is important to widen their testing temperature range to enhance the practical utilization of aqueous RZMBs. Consequently, the analysis of SEI/CEI evolution across a wide temperature range is key to tailoring interphasial properties to meet different temperature requirements.

5.2.2 Correlation of SEI/CEI studies with cell energy density

Due to the unique advantage of volumetric energy density of Zn metal anodes, it is important to increase the Zn utilization per-cycle (> 50%) to fully realize such an advantage. However, most current SEI studies were performed when limited Zn utilization per-cycle (typically <2%) was used. Higher Zn utilization per-cycle could generate more mechanical stress on the SEI. For this reason, the analysis of SEI evolution at higher Zn utilization per-cycled needs to be carried out.

5.2.3 Correlation of SEI/CEI studies with cell lifetime

In addition to proton contribution to the cell capacity, the Zn inventory in the cell is the resource of the reversible capacity, and its retention is directly correlated with cell lifetime. Typically, Zn

inventory loss comes from SEI/CEI formation, evolution, or repair. To facilitate the manufacturing process of aqueous RZMBs in the future, it would be easier to use Zn powder instead of Zn foil. Due to the increased surface area, it is worth fully understanding the SEI evolution with potential Zn inventory loss in the future.

Cycling lifetime

CE is an important parameter to characterize Zn inventory loss during cell cycling. According to Dahn et al.¹⁴³, CE is a function of cycling time instead of cycle number. Most current reports demonstrate excellent CEs with a high cycling rate, which could hide the real Zn inventory loss process. To correlate SEI/CEI studies with cell lifetime, it is important to accurately quantify Zn inventory loss with a low rate (e.g. C/20) to allow a complete parasitic reaction process in the future.

Calendar lifetime

As a standard testing procedure for non-aqueous LIBs, high temperature storage testing has rarely been performed for aqueous RZMBs to characterize their calendar lifetime performance. It is critical to correlate SEI/CEI studies with storage testing results to fully understand the effect of SEI/CEI quality on cell gas evolution, Zn inventory loss, and voltage decay during the open circuit voltage resting process, especially at high temperatures. This is essential to accelerate the wide commercialization of aqueous RZMBs.

Conflicts of interest

There are no conflicts to declare.

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