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Improved lithium ion dynamics in crosslinked PMMA gel polymer electrolyte†

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Since PMMA-based gel polymer electrolytes could substitute PVDF-HFP based gels currently used in Li-ion batteries at lower financial and environmental costs, we investigate here the solvation and transport properties of the lithium ions in a crosslinked PMMA-based gel polymer electrolyte by a combination of thermal and electrochemical methods, Raman spectroscopy, pulse field gradient (PFG) and electrophoretic NMR (eNMR) techniques, as well as *ab initio* calculations. The conductivity of the gel containing 10 wt% polymer is only reduced by 14% relative to the liquid electrolyte. In addition, the cosolvation by polymer functional groups, *a priori* expected to slow lithium transport relatively to the anion, has instead a positive effect on lithium transport. Indeed, the ester groups not only participate in lithium solvation and increase ionic dissociation, but since this interaction is rather weak, rather than lowering the lithium diffusion relatively to other species, it mainly decorrelates lithium transport from anionic mobility. Compared to its liquid fraction, the gels show, at the same time, better dissociation and a higher lithium transference number, which results in a higher cationic conductivity, despite the overall conductivity loss.

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Introduction

Gel polymer electrolytes (GPEs) for lithium-ion batteries consist of lithium salts and organic solvents that are trapped in different polymer matrices¹ (mostly PVDF-HFP for commercial batteries). GPEs possess characteristics close to those of liquid electrolytes in terms of high ionic diffusivity, but also exhibit cohesive properties (*i.e.* dimensional stability, which prevents leaks) more similar to solid polymer electrolytes (SPEs), although they do not ensure the separator function in commercial lithium-ion cells. To reach a high mobility close to that of the liquid fraction, high fractions of liquid are included, which requires polymer matrixes that have a good solvent affinity. Thus, to reach mechanical cohesion, chemical (covalent)² or physical (*e.g.* bi-phasic)³ crosslinking strategies are used.

Even though ion conduction in gels occurs rather similarly to in liquid electrolytes (vs. SPEs), polymers that contain polar groups^{4,5} also participate in lithium ion coordination and salt dissociation. The interactions between lithium ions and polymer can increase the number of free charged species and might positively influence conductivity in this regard. However, it can

be either advantageous or disadvantageous for ionic mobility. Several reports suggest that strong lithium ion coordination by polymer networks containing ether oxygen units (e.g. PEO) participate to low ionic mobility. 6-8 On the other hand, Tominaga et al. and Brandell et al. 7.9 reported on loose coordination for polyesters and polycarbonates. Therefore, the polyester PMMA matrix was chosen in this study as it contains C=O functional groups, which could be favorable in terms of lithium ionic mobility. In addition, PMMA was reported to exhibit high ionic conductivity as a result of high electrolyte uptake. 10,11 Besides, from a practical point of view, it is non-toxic and non-fluorinated and PMMA-based gel electrolytes can be easily prepared in situ from monomer and crosslinker low viscosity mixtures and allow long term cycling of lithium-ion batteries. 12

To investigate ion solvation and coordination in electrolytes, spectroscopic techniques such as RAMAN are commonly used. 13,14 On the other hand, to investigate ion dynamics, nuclear magnetic resonance (NMR) techniques are useful. With multinuclear pulsed-field-gradient (PFG) NMR, diffusion coefficients of the different species are obtained, which has been widely used to characterize both liquid and polymer electrolytes. 15 In particular, lithium transference numbers can be estimated, however, only under the assumption of validity of the Nernst–Einstein equation, which is often not fulfilled due to ion pairing. Complementarily to this approach, the model-free study of correlations and coordination behavior in electrolytes by electrophoretic NMR (eNMR) 16,17 allows the direct calculation of transference numbers from electrophoretic mobilities

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without further assumptions, yielding information about correlated ion motion in an electric field. In recent years, it has been applied to several liquid electrolytes to study ion pairing and transference numbers. ^{17–20} For example, in ionic liquids, Lianion clusters could be identified as transport vehicles for Li. ^{20,21} Provided that mobilities are not too low, eNMR is even applicable to polymer electrolytes to determine transference numbers, which has recently been shown for Li salt in poly(ethyleneoxide). ²²

In addition to experimental measurements, molecular modelling techniques are extremely helpful to gain insights at the microscopic level. Molecular dynamics (MD) simulations are frequently employed to study ion coordination²³⁻²⁶ or ion transport mechanism²⁷⁻³³ in electrolyte materials, however, these calculations depend on reliable force fields³⁴⁻³⁶ to obtain accurate results. On the other hand, *ab initio* quantum chemistry (QC) calculations require no further input than the molecular structure, and offer access to binding energies between different molecular species. In case of battery materials, several studies focused on the stability of the lithium coordination sphere.³⁷⁻⁴⁰

Here we study the influence of polymer network addition on electrolyte transport properties in a crosslinked poly(methyl methacrylate) (PMMA) gel polymer electrolyte (PGPE). PGPE allows the cycling of graphite/LiNi_{0.33}Mn_{0.33}Co_{0.33}O₂ (NMC111) lithium ion cells after in situ crosslinking. 12 Since the investigated gel polymer membrane contains C=O groups on the backbone and -CH₂-CH₂-O- groups (EO) on the oligoethylene oxide crosslinker, these polar groups likely form complexes with lithium salts and organic solvents and consequently increase the salt dissociation degree within the PGPE compared to the corresponding liquid electrolyte. This increased dissociation is investigated here by Raman spectroscopy and by the changes in self-diffusion coefficients and electrophoretic mobilities of the different ion species via 7Li, 19F and 13C PFG and electrophoretic NMR. In addition, we used both density functional theory (DFT) and higher-level QC calculations to characterize the Li⁺ coordination environment in the microscopically heterogeneous PGPE.

2. Experimental

2.1 Chemicals

Lithium bis(trifluoromethanesulfonyl)imide (LiTFSI) (BASF) and lithium bis(oxalato)borate (LiBOB) (BASF) salts were dried under reduced pressure of 1 \times 10⁻³ mbar for 2 days at 120 °C and 110 °C respectively, while ethylene carbonate (EC) and propylene carbonate (PC) (both BASF, SelectilyteTM) and additives (vinylene carbonate (VC) (BASF, SelectilyteTM) and 1-propene-1,3-sultone (PES) (>98%, TCI Chemicals)) were used as received. Impurity content and water level were analysed by coulometric Karl-Fischer titration (Metrohm 851 Titrando) and liquid ¹H, ¹F, ¹³C-NMR (Bruker AVANCE, 300 MHz or 400 MHz). Methyl methacrylate (MMA) (99%, Merck) and poly(ethylene glycol) dimethacrylate ($M_{\rm n} = 750~{\rm g~mol}^{-1}$, Merck) were stored on molecular sieve (3 Å) for one week before use. Azobisisobutyronitrile (AIBN, 98%, Merck) was used as received.

2.2 PGPE and liquid electrolyte preparation

All preparation steps for PGPE were carried out in a dry room (dew point < -65 °C and H₂O < 5.3 ppm). Crosslinking was used for obtaining PGPEs with sufficient mechanical stability at low polymer content. The investigated PGPE contain the polymer precursor and Li salts and solvents which are combined with the ratio of 10:90 wt% (polymer precursor: liquid fraction). The proposed polymer precursor contains 95.05 wt% of MMA monomer, 4.75 wt% poly(ethylene glycol) dimethacrylate (5 wt% of MMA) and 0.2 wt% AIBN as thermal initiator, and the corresponding structure is indicated in Fig. 1. Moreover, the liquid fraction was prepared in an Ar-filled glove box (<0.1 ppm O₂ and H₂O) and with the formulation of 0.9 M LiTFSI + 0.1 M LiBOB in EC/PC 7:3 wt% + 3 wt% VC + 3 wt% PES. The gel polymer precursor was cast in a frame to control the thickness of the membrane. As the final step, the frame containing the gel precursor was kept in an oven at 75 °C overnight.

2.3 Electrochemical testing

The ionic conductivity of PGPEs was measured using electrochemical impedance spectroscopy (EIS). EIS spectra were acquired on a Novocontrol Alpha-A analyser, equipped with a ZG2 extension interface and a cryostat for temperature control in the frequency range from 1 MHz to 0.1 Hz and in the temperature range from -30 to $80\,^{\circ}\text{C}$ with $10\,^{\circ}\text{C}$ intervals and temperature equilibration for 30 min prior to each measurement. PGPEs were sandwiched between two stainless steel electrodes with $100\,\,\mu\text{m}$ gap (using a 14 mm inner diameter PTFE spacer in a 2032 coin cell). Liquid electrolyte ionic conductivity was measured with a MCS10 EIS-based multichannel conductivity meter from Bio-logic with the same temperature range and interval as for PGPEs.

2.4 Thermal analysis

Differential scanning calorimetry (DSC) was conducted using a DSC Q2000 (TA instruments) to investigate glass transition temperatures. All the samples were hermetically sealed in

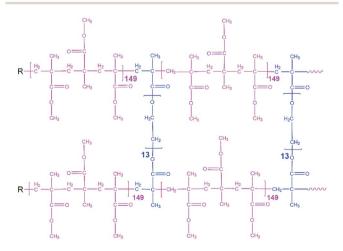


Fig. 1 PGPE chemical structure, C=O groups on backbone and EO groups on crosslinker.

aluminum TzeroTM pans in a dry room atmosphere (dew point < -65 °C and H₂O < 5.3 ppm). The samples were cooled from 20 to $-150~^{\circ}\text{C}$ and heated to 150 $^{\circ}\text{C}$ for PGPE and 120 $^{\circ}\text{C}$ for liquid fraction, respectively, at 10 K min⁻¹ for three cycles under He

2.5 Spectroscopic analysis

2.5.1 Raman measurements. Raman measurements were conducted on a Bruker VERTEX 70 spectrometer at 25 °C equipped with HFS600E-PB4 temperature stage and T95-LinkPad controller. Raman spectroscopy was carried out with a laser source at 9395 cm⁻¹ and with a power of 500 mW. The spectra resolution was 2 cm⁻¹ in the range from 0 cm⁻¹ to 4000 cm^{-1} .

2.5.2 PFG-NMR measurements. All NMR experiments were performed on a Bruker AVANCE III HD 400 spectrometer with a gradient probe head (Diff50, Bruker) and selective radiofrequency inserts for ⁷Li, ¹⁹F and ¹³C. The maximum gradient strength was 2800 G cm⁻¹. The temperature was controlled using a GMH 3710 controller with a PT100 thermocouple (Greisinger electronics, Germany).

The self-diffusion coefficient D for each species was measured with a stimulated echo pulse sequence in a pulsedfield-gradient NMR (PFG-NMR) experiment. D was calculated by using eqn (1) with the gyromagnetic ratio γ , the gradient strength g, the gradient duration δ (1 ms) and the observation time Δ (100 ms).

$$I(g) = I(0)\exp\left(-\gamma^2 g^2 \delta^2 D\left(\Delta - \frac{\delta}{3}\right)\right) \tag{1}$$

2.5.3 eNMR measurements. eNMR experiments were performed using a previously described17 self-built electrode configuration fitting in a 5 mm NMR tube and a self-built pulse generator ($U_{\text{max}} = 1 \text{ kV}$, $I_{\text{max}} = 50 \text{ mA}$) to apply the electric field. By applying a voltage U during a double stimulated echo pulse sequence, a phase shift of the spectrum could be observed. By increasing U in a series of spectra, one can extract the electrophoretic mobility μ from the slope in a linear plot of $\Delta \Phi$ against U by using eqn (2) with the known parameters γ , g, δ (1 ms), Δ_{drift} (100 ms) and the electrode distance d (22 mm).

$$\Delta \Phi = \gamma g \delta \Delta_{\text{drift}} \frac{U}{d} \mu \tag{2}$$

The gradient strength g varied between 100 G cm⁻¹ and 500 G cm⁻¹. U was increased in 21 steps from 0 V to 120 V with alternating sign of the voltage to cover the largest possible voltage range without decomposition of the sample. The phase shift analysis was performed by fits of the spectra with phase sensitive Lorentzian profiles as described elsewhere.41

Quantum chemical calculations

All OC calculations have been performed with the Gaussian 16 package.42 In a first step, the binding energies and free energies between a lithium ion and a single EC, PC, TFSI, or BOB

molecule, as well as an MMA monomer and dimer (denoted as (MMA)₂) have been computed. Additionally, the interaction of Li⁺ with tetraethylene glycol dimethyl ether (TEGDME) has been computed as a model for lithium ions coordinating to the longer oligoethylene oxide cross-linkers. In a second step, we performed calculations of larger clusters composed of the aforementioned molecules mimicking the entire lithium solvation shell in the electrolyte.38-40

For the Li⁺-solvent, Li⁺-anion and Li⁺-dimers, we compared computationally expedient PBE/6-31+G(d,p) calculations to higher-level calculations with the accurate but computationally expensive G4MP2 composite method.43 Furthermore, for the PBE/6-31+G(d,p) calculations, we also assessed the effect of Grimme's D3 dispersion correction with Becke-Johnson damping44 on the results. Solvent effects were taken into account via the implicit SMD model45 using a dielectric constant of $\varepsilon = 20$ characteristic for carbonate mixtures.³⁸ For TFSI, both mono- and bidentate coordinations have been taken into account. For BOB, we disregarded a possible coordination via the oxygen atoms linked to the central boron atom, and only took coordination via the double bonded oxygen into account. The results for the dimer calculations are shown in Table S1 in the ESI.†

As reported previously, 38-40 the PBE calculations reproduce the G4MP2 values surprisingly well for EC, PC, PMMA, and BOB. Here, the deviations are mainly even below 1 kcal mol⁻¹, which is comparable to the intrinsic uncertainty of G4MP2.43 For TEGDME and monodentate TFSI, however, the deviations are 4 kcal mol⁻¹ and 2 kcal mol⁻¹, respectively. For the calculations of larger clusters involving TEGDME or monodentate TFSI (see below), we therefore used the (free) energy difference between the PBE and the G4MP2 calculations for the Li⁺-TEGDME or monodendate Li+-TFSI dimer as a correction to the cluster energy as motivated previously.39,40 We also note that the inclusion of an empirical dispersion correction44 did not improve the accuracy of the PBE/6-31+G(d,p) calculations, but rather led to larger deviations from the G4MP2 reference calculations (Table S1†). Therefore, we abstained from using a dispersion correction for the following cluster calculations.

Motivated by the good agreement between PBE/6-31+G(d,p)and G4MP2 calculations, we finally performed calculations of larger clusters at the PBE/6-31+G(d,p) level, in which the lithium ion is surround by a full solvation shell with different compositions (see Fig. S1 in ESI†). In all calculations except those involving TEGDME, we fixed the coordination number of Li⁺ to four. However, since PMMA, TEGDME, TFSI, or BOB may coordinate via multiple sites, some of the four coordination sites may originate from the same molecule. In addition to the explicit modelling of the first coordination shell, we modelled solvation effects beyond the first coordination shell by the SMD model45 as described above.

3. Results and discussion

Ionic conductivities and thermal analysis

According to eqn (3), ionic conductivity is dependent on ionic mobility (μ_i) and on the number density of ions (n_i) for each ion Paper

species i. As can be seen in Fig. 2(a), the ionic conductivity of the EC/PC liquid electrolyte is 4.5 mS cm⁻¹. The PGPE with 10 wt% polymer exhibits a reduced ionic conductivity of 3.9 mS cm⁻¹ at 20 °C, presumably due to viscosity increase, geometrical restriction⁴⁶ and interactions between ions and polymer chain. The conductivities are, however, relatively close to each other, with the gel value reaching 86% of that of the liquid fraction.

$$\sigma = \sum_{i} n_{i} \mu_{i} z_{i} e \tag{3}$$

Moreover, as seen in Fig. 2(b) the PGPE exhibits a low T_{g} , similar to that of the liquid fraction (-89.5 °C, vs. -89.9 °C at the inflexion point at 10 K min⁻¹), which indicates that the presence of the polymer hardly affects the average mobility of the electrolyte species compared to the liquid electrolyte. No crystallization is observed on the cooling ramps and cold crystallization and melting are only slightly affected by the presence of the polymer (the presence of the polymer offsets the cold crystallization temperature onset) and the peaks are small in both cases. The presence of the polymer matrix slightly

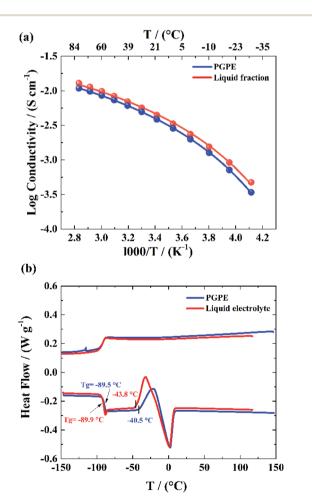


Fig. 2 (a) Ionic conductivity of PGPE and liquid electrolyte. The data points are fitted by VTF function. (b) DSC thermogram, lower curves: first heating ramp and upper curves: cooling trace, both of 10 K min⁻¹ for PGPE (blue) and liquid electrolyte (red).

decreases the cold crystallization and melting enthalpies (ca. 16 $\int g^{-1} \nu s$. 21 $\int g^{-1}$), either due to lowering the crystal fraction or lowering its melting enthalpy.

3.2 Degree of ion dissociation

Raman spectroscopy was performed to provide complementary insights concerning the dissociation degree of the Li salts in the gel polymer electrolyte.

The Raman spectra of the EC/PC-based liquid electrolyte and the PGPE are shown in Fig. 3(a) and (b) respectively in the 690-760 cm⁻¹ range. They exhibit two peaks: one at 719 cm⁻¹, corresponding to the symmetric ring deformation of EC47 and one at 743 cm⁻¹, corresponding to the S-N-S stretching mode of the TFSI anion. This peak is sensitive to TFSI solvation and can be split into two contributions: one a at 739 cm⁻¹, corresponding to free TFSI anions and one at 744 cm⁻¹, attributed to contact ion pair (CIP).48 Thus, the spectra were fitted with pseudo-Voigt functions to determine the fractions of TFSI in each solvating state. The gel and liquid electrolytes studied here contain relatively dilute salt solutions (1 M) and a well dissociating solvent mixture and are thus expected to contain significant fractions of free anions.48 Indeed, the fractions of free anion are high in both cases and is even higher in the case of PGPE (83%)

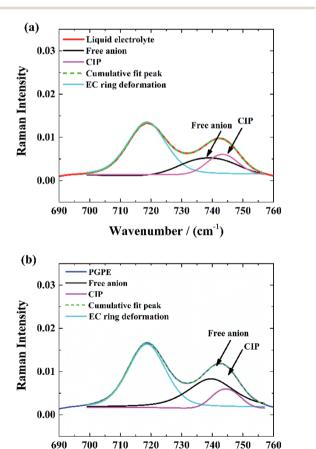


Fig. 3 Deconvolution of S-N-S stretching vibrational mode of the TFSI-anion: (a) in liquid electrolyte, (b) in PGPE.

Wavenumber / (cm⁻¹)

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compared to the liquid electrolyte (71%) which indicates a higher degree of salt dissociation in gel polymer electrolytes.

3.3 Diffusivities

To further validate the dissociation degree calculated from Raman spectroscopy measurements, self-diffusion coefficients of all involved ionic species were determined via PFG-NMR measurements. Fig. 4 shows the data obtained for the PGPE and the liquid electrolyte for three observed nuclei (19F, 7Li, ¹³C). The spectral lines that were evaluated correspond to Li, TFSI and BOB, respectively. We note here that NMR quantities measured over an observation time in the order of 100 ms in liquids present fast exchange averages over different species. This implies for example that Li diffusion coefficients (and also mobilities) are average values over free Li⁺, undissociated Li ion pairs and any further clusters. In Fig. 4, it is evident that D_{7Li} and D_{19} are strongly decreasing from the liquid electrolyte to the PGPE. Within the margin of error D_{13} C is not changing at all. A certain decrease of the diffusion coefficients is expected due to the increase in viscosity and the geometrical restriction arising from polymer addition to the liquid electrolyte.46 However, the behavior of $D_{^{13}C}$ is rather unexpected and suggests that the effect of geometrical restriction is compensated by other factors. Such factors may be changes in ion coordination and clustering, which can partly compensate for the geometrical restriction, as recently shown in similar polymer gel electrolyte systems.46

An average salt dissociation degree α can be estimated from the diffusion data in combination with conductivities. An estimate for α (eqn (4)) is given by the ratio of the conductivity measured by impedance spectroscopy $\sigma_{\rm imp}$ and the conductivity calculated *via* the Nernst-Einstein equation σ_{PFG} (eqn (5)).

$$\alpha = \frac{\sigma_{\rm imp}}{\sigma_{\rm DEG}} \tag{4}$$

$$\sigma_{\rm PFG} = \frac{F^2}{RT} \sum c_i z_i D_i \tag{5}$$

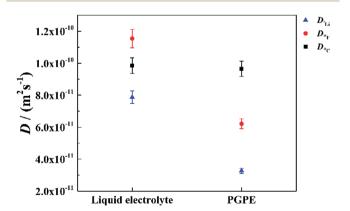


Fig. 4 Self-diffusion coefficients of PGPE and liquid electrolyte: Li (blue triangles), TFSA (red circles) and BOB (black squares) at 25 °C measured by ⁷Li, ¹⁹F and ¹³C PFG-NMR, respectively. Errors are calculated by error propagation.

In Table 1 the values for α are shown and compared to those extracted from the Raman spectra. For both systems, α is in very good agreement with the values derived from Raman spectra. A dissociation degree of 81% in the case of the PGPE shows, in comparison to 67% for the liquid electrolyte, a significant increase in dissociation. This underlines the positive effect of the gel on ion dissociation as previously shown in the literature.49,50

3.4 Lithium coordination by polar groups of polymer

The C=O stretching mode of PMMA^{7,51,52} is also convenient to investigate lithium coordination. Fig. 5 shows the Raman spectra of the neat PGPE precursor solution without salt or liquid electrolyte (black curve), with the C=O stretching band of the MMA monomer at 1730 cm⁻¹. For the PGPE without any solvents (pink curve), this band evolves toward lower frequencies and adopts a more complex shape, as a result of the Li⁺ solvation by the 'dry' polymer. The presence of alkyl carbonate solvents (EC and PC) in the PGPE (blue curve), leads to the appearance of a peak at 1760-1840 cm⁻¹ which is assigned to the Li⁺ solvation by the C=O groups in EC/PC (stretching band of C=O). However, a small peak remains around 1730 cm $^{-1}$ and confirms the co-solvation by the polymer in the presence of solvents. The dominance of the Li coordination to the carbonates also indicates that the transport mechanism should be dominated by organic solvents rather than polymer network.7

3.5 Electrophoretic mobility

For a deeper look into correlated ion motion in the investigated system, electrophoretic NMR (eNMR) experiments are very useful. In contrast to PFG-NMR, with eNMR it is possible to obtain directly the electrophoretic mobilities of all species containing NMR-active nuclei without assuming ideal, noncorrelated ion motion. Unfortunately, due to lower signal intensity, it was not possible to obtain electrophoretic mobilities of the 13C nucleus and therefore of the BOB anion. However, the electrophoretic mobilities of the lithium (⁷Li) and TFSI (¹⁹F) species could be determined. At this point it should be mentioned, that the observation time in the measurement (100 ms) is much larger than the lifetime of a distinguishable lithium-anion cluster. Therefore, all mobilities are weighted average values over single ions and all existing ion pairs or clusters. The mobilities $\mu_{^{19}F}$ and $\mu_{^{7}Li}$ are shown in Fig. 6 together with the apparent mobilities, which were calculated via the

Table 1 Dissociation degree $\alpha = \left(\frac{\sigma_{\rm imp}}{\sigma_{\rm PFG}}\right)$ of PGPE and liquid electrolyte calculated from impedance and PFG-NMR measurements, respectively

	Dissociation degree α	
Sample	Raman	PFG-NMR
Liquid electrolyte PGPE	71% 83%	67% 81%

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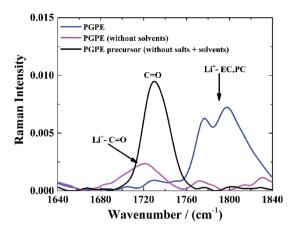


Fig. 5 Raman spectra of C=O stretching mode of PMMA by introducing the same salts and solvents as in PGPE.

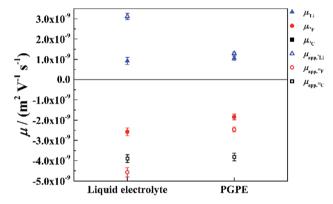


Fig. 6 Electrophoretic mobilities (filled symbols) from eNMR and apparent mobilities (open symbols) from PFG-NMR of the GPE and the liquid electrolyte: Li (blue triangles), TFSA (red circles) and BoB (black squares) at 20 $^{\circ}$ C measured by 7 Li, 19 F and 13 C NMR respectively. Errors are calculated by error propagation.

Nernst-Einstein equation assuming completely uncorrelated ion motion.

In the liquid electrolyte, the apparent mobilities deviate strongly from the values measured by eNMR, which shows that the former are heavily affected by ion correlations. It is immediately evident that these correlations are decreased by the presence of the polymer, as the apparent values provide better approximations to the electrophoretic mobilities in the case of the gel as compared to the liquid electrolyte (Fig. 6). Thus, our conclusion is that the gel promotes the disintegration of ion clusters. It is interesting, however, that the mobilities μ_{7Li} and μ^{19} F are affected by the polymer in a slightly different way: the crosslinked polymer reduces the electrophoretic mobility of TFSI, while in contrast, μ_{Li} has the same value within the margin of error for both electrolytes. This asymmetry in the behavior of the Li cation and the anion cannot be explained by a simple enhancement of salt dissociation, i.e. the lowering of the ion pair fraction, and will be discussed in the next

Further light is shed on ion speciation by the concept of the effective charge ε_c^i (eqn (6)), 17 which relates the average charge of

a species containing the nucleus in question to the nominal charge of the uncorrelated single ion. 17 Values below $\epsilon_c^i=1$ thus indicate deviations from ideal uncorrelated behavior.

$$\varepsilon_{\rm c}^{\rm i} = \frac{\mu_{\rm i}}{\mu_{\rm app,i}} \tag{6}$$

In Fig. 7 the effective charges of the TFSI and the lithium species are shown. Both increase due to polymer addition, reflecting again the reduction of ion correlations in the gel. ε_c rises from 0.56 in the liquid electrolyte up to 0.75 in the PGPE, however, $\varepsilon_c^{^{19}\text{Li}}$ rises by a greater extent from 0.30 up to 0.82. If assuming only Li-TFSI and Li-BOB ion pairs in equilibrium with single ions, this difference cannot be explained, since then ion pair dissociation would be symmetric, leading to identical effective charges of cation and anion. We rather have to conclude on the presence of larger, asymmetric ion clusters dominating charge transport. Similar arguments based on differing effective charges of cation and anions were recently given for ionic liquids.17 It seems that, even in the dilute carbonate-based electrolyte, asymmetric clusters are more relevant than ion pairs. For such clusters, the polymer addition reduces correlations of Li to a considerably higher extent than those of TFSI. Note that in the PGPE, the effective charges of Li and anion are similar, indicating a shift from asymmetric to symmetric clusters. These results demonstrate the positive effect of the polymer matrix on the dissociation of the system in general, in particular mobilizing the lithium cation.

3.6 Transference number

Regarding a possible application of the investigated electrolyte system, the lithium transference number $t_{\rm Li}$ is an important quantity to estimate the performance of the electrolyte considering the lithium ion motion. In Table 2, the lithium transference number $t_{\rm Li}$ calculated from eNMR data is shown. In the PGPE the lithium transference number of 0.34 is considerably higher than in the liquid electrolyte ($t_{\rm PLi} = 0.25$) and the Li⁺ ionic conductivity ($t_{\rm PLi} \times \sigma$) increases from 1.13 mS cm⁻¹ for the

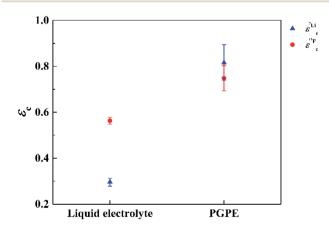


Fig. 7 Effective charges for Li (blue triangles) and TFSI (red circles) at $20\,^{\circ}\text{C}$ measured by ^{7}Li and ^{19}F NMR respectively. Errors are calculated by error propagation.

Table 2 Transference number t_{71i} calculated from electrophoretic mobilities measured at 20 °C for the liquid electrolyte and PGPE. Apparent transference number $t_{app,^7Li}$ from PFG-NMR are given for comparison. Errors are calculated by error propagation

Sample	$t_{^7{ m Li}}$	$t_{ m app,^7Li}$
Liquid electrolyte PGPE	$\begin{array}{c} 0.25 \pm 0.02 \\ 0.34 \pm 0.02 \end{array}$	$\begin{array}{c} 0.41 \pm 0.04 \\ 0.33 \pm 0.03 \end{array}$

liquid electrolyte to 1.33 mS cm⁻¹ for PGPE. Thus, the beneficial effect of the polymer concerning the reduction of ion correlations in particular for Li shows up very clearly in the transference number. The last column gives a comparison to the estimates of $t_{\text{app},^7\text{Li}}$ from PFG-NMR. It is interesting that the PGPE shows similar values for t_{Li} and $t_{\text{app},^7\text{Li}}$, implying that t_{Li} has even reached the value which would be expected for an ideal system without ion correlations.

Clusters stabilities based on DFT calculation

Finally, we employ QC calculations of fully solvated Li⁺ clusters to further rationalize the solution structure within the liquid electrolyte and the PGPE, similar in spirit to recent studies on related electrolytes. 38-40 Fig. 8 shows the formation energies ΔE and free energies ΔG for various lithium ion clusters comprising the individual electrolyte components (i.e. solvent, polymer and anions). As a reference, we chose the $[Li(EC)_4]^+$ cluster modelling a lithium ion that is fully solvated in the liquid phase of the electrolyte. The snapshots of the corresponding clusters in Fig. 8 are shown in Fig. S1 in the ESI,† and the precise values of the energies presented in Fig. 8 are shown in Table S2.† First, we note that the coordination to TEGDME a proxy for the PEO cross-linker – shows negative values for ΔE highly negative values for ΔG for both

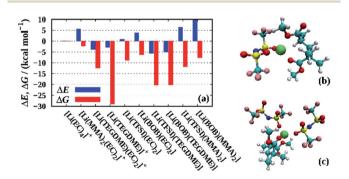


Fig. 8 (a) Formation energies ΔE and free energies ΔG for various lithium ion clusters calculated at the PBE/6-31+G(d,p) level of theory. In all cases except those involving TEGDME, the total coordination number has been constrained to four, while for TEGDME also higher coordination numbers as determined from the geometry optimization (see Fig. S1†) have been taken into account. For clusters involving TEGDME, a correction based on the energy differences between PBE and G4MP2 calculations has been applied (see Table S1† and main text). As a reference, we chose the [Li(EC)₄]⁺ cluster modelling a lithium ion fully solvated by carbonate molecules. Snapshots of the [Li(TFSI)(MMA)₂] and [Li(TFSI)₂(MMA)₂] clusters that partially immobilize cations and anions are shown in (b) and (c), respectively.

[Li(TEGDME)(EC)₂]⁺ cluster (Li⁺ coordination to two ether oxygen atoms) and the [Li(TEGDME)]+ cluster (coordination to all TEGDME oxygen atoms). Thus, it implies that the lithium ions readily coordinate to the crosslinking PEO chains in the electrolyte. However, since the crosslinkers are only employed at low mole fractions (see Section 2.2), these sites are likely to be fully coordinated due to the strong interaction with Li⁺, thus preventing an excessive binding of a large fraction of lithium ions to the crosslinkers. The comparison of the respective values for ΔE and ΔG demonstrates that the Li⁺-TEGDME binding is largely stabilized by the entropic gain resulting from the release of four EC molecules from the Li⁺ solvation shell of $[Li(EC)_4]^+$.

A similar effect is found for the formation of contact ion pairs with either TFSI or BOB, modeled by the clusters $[\text{Li}(\text{TFSI})(\text{EC})_2]^+$ and $[\text{Li}(\text{BOB})(\text{EC})_2]^+$. Here, ΔE is slightly positive in both cases, however, ΔG is significantly negative, overall rendering both types of ion pairs stable. Contrarily, when TEGDME, instead of EC, accounts for the partial solvation of the ion pairs, i.e. [Li(TFSI)(TEGDME)]⁺ and [Li(BOB)(TEGDME)]⁺, both ΔE and ΔG are negative, which suggests that lithium ions coordinating to the crosslinker are more likely engaged in ion pairs than fully solvated by the liquid electrolyte. We also note that the [Li(PC)₄]⁺ cluster is slightly more stable than the $[\text{Li}(\text{EC})_4]^+$ cluster, both energetically ($\Delta E = -1.5 \text{ kcal mol}^{-1}$) and entropically ($\Delta G = -1.8 \text{ kcal mol}^{-1}$, not shown). However, since these differences are rather small, we only expect a slight preference of Li⁺ to coordinate to PC.

Interestingly, while the coordination of a single Li⁺ to PMMA (modeled by the coordination to a dimer, i.e. $[Li(MMA)_2(EC)_2]^+$) only displays a slightly negative value for ΔG in the range of a few kcal mol⁻¹, the corresponding free energies for the anioncontaining **PMMA** clusters [Li(TFSI)(MMA)₂] $[Li(BOB)(MMA)_2]$ are substantially negative with ΔG values of -12 and -8 kcal mol⁻¹, respectively. As before, this stabilization mainly stems from an entropic gain resulting from the release of the EC molecules (see above). Moreover, comparative calculations of Li⁺-PMMA clusters containing two anions, that is [Li(TFSI)₂(MMA)₂]⁻ and [Li(BOB)₂(MMA)₂]⁻, show values in the range of -1.8 to 4.4 kcal mol⁻¹ and -6.9 to -2.1 kcal mol⁻¹ for ΔE and ΔG , respectively (Table S2†), suggesting that also two distinct anions might indirectly bind to the PMMA chains via a lithium ion. In all cases, this indirect binding to PMMA is more pronounced for TFSI as compared to BOB in agreement stronger immobilization of TFSI with the experimentally.

Although the impact of the solution structure on its dynamical properties probed by PFG-NMR or eNMR remain inaccessible in our calculations, our results nonetheless rationalize the eNMR results on a qualitative level, which indicate that, while the mobility of the lithium ions in the gel is approximately the same as in the liquid electrolyte within the uncertainties, the anions (mainly TFSI) are slower in the gel than in the liquid electrolyte (see Section 3.5). Due to the formation of larger ion clusters in the vicinity of the PMMA backbone (and also of the less prevalent crosslinkers), the anions become at least partially immobilized. In addition, the

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large size of the TFSI anions might further hinder their motion through the dense polymer network. Even though the corresponding solvated [Li(EC)₄]⁺ cluster has a comparable size as a TFSI anion, and might thus also be slowed down by the polymer network, the rapid exchange of its solvation shell, however, would still render the lithium ions more mobile. To this end, a future MD simulation study to fully unravel the lithium ion transport mechanism in these electrolytes would be highly promising.

Conclusion 4.

The good performance in terms of conductivity of PMMA gel polymer electrolytes vs. its liquid electrolyte fraction is linked on the one hand, to the well retained mobility of ionic species in combination with a reduced effect of ion correlations on lithium mobility as indicated by eNMR, DSC and Raman spectroscopy. Interestingly, the polymer backbone interacts with the lithium cation and, besides increasing ionic dissociation, it slows down the anion while leaving the mobility of the lithium cation almost unaffected. With an improved effective lithium transference number calculated from eNMR, the loss of conductivity, a priori due to the volume occupation of the immobile polymer matrix is compensated in the PGPE by a 15% increase in Li^+ conductivity (σt_{Li}) vs. liquid electrolyte (i.e. 1.33) mS cm $^{-1}$ vs. 1.13 mS cm $^{-1}$ at 20 °C).

Conflicts of interest

The authors declare that they have no competing interests.

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