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Porous reduced graphene oxide (rGO)/WO₃ nanocomposites for the enhanced detection of NH₃ at room temperature†

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Incorporation of reduced graphene oxide (rGO) modifies the properties of semiconducting metal oxide nanoparticles and makes it possible to tune the surface area and pore size to optimum values, which in turn improves their gas sensing properties. In this work, to improve the ammonia (NH₃) gas sensing characteristics, reduced graphene oxide (rGO) was incorporated into tungsten oxide (WO₃) nanospheres using a simple ultrasonication method. The rGO–WO₃ nanocomposites exhibited porous nanosheets with nanospherical WO₃ as observed with field-emission scanning electron microscopy (FE-SEM). The oxidation state of the rGO–WO₃ nanocomposite was determined using X-ray photoelectron spectroscopy (XPS). Three ratios of (1, 5 and 10% rGO/WO₃) nanocomposites and pure WO₃ showed good selectivity towards NH₃ at 10–100 ppm, and more remarkably at room temperature in the range of about 32–35 °C and at a relative humidity (RH) of 55%. The limit of detection (LOD) of the synthesized rGO–WO₃ nanocomposites was 1.14 ppm, which will highly favour low detection ranges of NH₃. The sensor response was 1.5 times higher than that of the bare WO₃ nanospheres. The sensors showed excellent selectivity, ultrafast response/recovery times (18/24 s), reproducibility and stability even after one month of their preparation. We believe that metal oxides using the rGO modifier can improve the sensitivity and reduce the LOD towards NH₃ and can be used effectively in real-time environmental monitoring.

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1 Introduction

Today's fast industrial development and intense use of vehicles have caused severe air and water pollution. Volatile organic compounds (VOCs) like acetone, ethanol and formaldehyde and toxic gases such as, ammonia (NH₃), hydrogen sulfide (H₂S) and nitrogen oxide (NO₂, NO and N₂O) are the major pollutants, which have hazardous effects on both human health and the environment.¹ These toxic compounds are released every day from different sources into the environment and it is very essential to detect them to minimize their harmful effects.² NH₃, accounted to be a very toxic gas, has been identified as the origin for many serious respiratory diseases. With the rapid developments in technology, the use of NH₃ has become unavoidable, especially in applications like production of explosives employed in defense, fuels for automobiles, fertilizer

and in food processing. The long-term acceptable exposure limit of NH₃ is around 50 ppm, as reported by the occupational safety and health administration (OSHA).^{3–5} Exposure to NH₃ above this limit may lead to serious health issues. Thus, selective and sensitive detection of NH₃ is a vital safety measure for a pollution-free ecosystem. In this regard, it is essential to develop a reliable, cost-effective and ultrasensitive NH₃ sensing device, which can work at room temperature.⁶

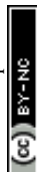
A number of studies based on metal oxide semiconductor nanoparticles, like zinc oxide (ZnO), tin oxide (SnO₂), indium oxide (In₂O₃), tungsten oxide (WO₃), molybdenum oxide (MoO₃) and vanadium oxide (V₂O₅) were conducted towards the development of NH₃ gas sensors.^{7–10} Among these metal oxides, WO₃, an n-type semiconductor, is considered as a forefront material for chemiresistive gas sensing application. The sensing effects of WO₃ nanoparticles are determined by the capability of tungsten ions to change their valence state upon oxidation/reduction. The oxygen vacancy sites, related to sub-stoichiometric WO_{3–x}, act as active sites for chemisorption and easily regulate the sensing effects of the WO₃ nanoparticles as well as the changeable sensibility of these particles with respect to analyte molecules.^{2,11} However, most of the WO₃ nanoparticle based NH₃ sensors work in the high temperature range of about 50–350 °C and other factors like high response and recovery times, high resistivity and low surface area restrict

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the use of WO_3 in practical sensing applications. But, the need of the hour is room temperature (RT) sensors with fast response/recovery times and selectivity.¹²

The hurdles in the usage of semiconducting metal oxides (SMOs) in sensors can be surmounted by compositing them with carbon-based materials. In particular, the outstanding properties of graphene such as, its large specific surface area, chemical functionalities and fast electron transportation kinetics at room temperature ensure that it can be combined very well with SMOs for the fabrication of RT gas sensors. Moreover, SMO/graphene based nanocomposites are being continuously explored in different fields such as electrochromic smart windows, gas and biosensors and photocatalytic and energy storage applications.^{13–18}

Jinjin Shi *et al.* synthesized graphene oxide/hexagonal WO_3 nanosheet composites for the detection of H_2S and the sensors employing these nanocomposites showed a low detection limit of 10 ppb at a temperature of about 330 °C.¹⁹ Tarcisio M. Perfecto *et al.* explored $\text{WO}_3 \cdot 0.33\text{H}_2\text{O}$ nano-needles and their composites with rGO for detecting isopropanol down to 1 ppm at room temperature.²⁰ Xiaoqian *et al.* successfully employed the one-step hydrothermal method to prepare WO_3 nanorods/graphene nanocomposites, which exhibited sensitivity towards NO_2 up to 25 ppb at 300 °C.²¹ Jasmeet Kaur *et al.* fabricated rGO/ WO_3 nanocomposite films, which could detect as low as 1 ppm of acetone in air and exhibited a maximum sensing response at a lower working temperature (200 °C).²² Ruma Ghosh *et al.* developed rGO/ SnO_2 hybrid-sensing layers by ultrasonication mixing and studied their sensing performance towards NH_3 at room temperature.²³ Huiling Tai *et al.* designed ZnO/rGO bilayer films, which offered excellent NH_3 (10–50 ppm) detection at room temperature with fast response/recovery times.²⁴ All these studies indicate that the incorporation of porous rGO into WO_3 could lead to ultrasensitive NH_3 sensing properties making WO_3 an ideal candidate for gas sensing. To the best of our knowledge, no previous reports are available on NH_3 sensing using porous rGO/ WO_3 nanocomposites at room temperature. For confirmation, previously reported literature is listed in ESI Table 1 (ST1†).

In the present work, porous rGO/ WO_3 nanocomposites were prepared *via* the ultrasonication method and examined for effective sensing and selective trace level detection of NH_3 at room temperature. The WO_3 nanospheres were uniformly distributed on the porous rGO sheets and the sheets showed good affinity towards WO_3 nanospheres. The obtained sensing results were compared with those of pure WO_3 nanospheres. The porous rGO/ WO_3 nanocomposite sensor revealed outstanding enhancement in NH_3 sensing when compared with the pure WO_3 sensor. Structural, morphological and electrical measurements were carried out. The possible sensing mechanism was elucidated in detail. The present work will make a major impact on the room temperature sensing of NH_3 .

2. Experimental section

2.1 Synthesis of WO_3 nanostructures and GO

The detailed synthesis methodology and scheme for the preparation of pure WO_3 nanospheres are reported in the ESI

(Fig. S1 and ST2†). The preparation of GO and rGO has already been reported in our earlier studies.^{15,25}

2.2 Synthesis of rGO/ WO_3 nanocomposites

Three different weight percentages (1%, 5% and 10%) of rGO were loaded into the prepared WO_3 nanospheres. In a typical synthesis process, the required quantities of the prepared WO_3 nanospheres were dispersed using ethanol and sonicated for 20 min. Next, 1% of rGO was dispersed using water and sonicated for 30 min to obtain a homogeneous dispersion. The dispersed rGO solution was then slowly added into the WO_3 solution and the mixture was kept in an ultrasonic bath for 1 h to exfoliate a few layers of reduced graphene oxide, which resulted in the formation of a 1% porous rGO/ WO_3 nanocomposite. Changing the amount of rGO suitably resulted in the formation of 5% and 10% rGO/ WO_3 nanocomposites. The as-obtained products were labeled as 1% rGO/ WO_3 , 5% rGO/ WO_3 and 10% rGO/ WO_3 .^{14,25} The schematic representation of the formation of porous rGO/ WO_3 nanocomposites is shown in Fig. 1.

2.3 Characterization

The structural analysis was done using X-ray Diffraction techniques (XRD, Rigaku Smart Lab) with $\text{Cu-K}\alpha$ radiation (1.5406 Å). The elemental and morphological analyses were done using field emission scanning electron microscopy (FESEM, FEI Quanta 250 FEG). Raman spectra of the prepared nanostructures were recorded using a Horiba Jobin Yvon LABRAM-HR 800 spectrometer with an argon laser at an excitation wavelength of 514 nm. The photoluminescence (PL) spectra were obtained by using a FLUOROLOG, Horiba Jobin Yvon spectrophotometer. The composition and electronic state of the material were recorded using X-ray Photoelectron Spectroscopy ((XPS) Kratos analytical, ESCA-3400, Shimadzu) with an X-ray source (Mg $\text{K}\alpha$, 1253.6 eV). BET surface area analysis was performed using a BELSHORP MINI II (BEL Japan).

2.4 Fabrication of nanocomposite thin films by spin coating

The prepared materials were ultrasonicated and thin film deposition of these materials was done using the spin coating technique. The obtained nanocomposites (1% rGO/ WO_3 , 5% rGO/ WO_3 and 10% rGO/ WO_3) were subjected to uniform dispersion by ultrasonication for 10 min. The deposition of uniform rGO/ WO_3 nanocomposite thin films on pre-cleaned glass substrates (1 × 2 cm) was carried out using a spin coater.^{26,27}

2.5 Gas-sensing capacity measurements of the fabricated sensors

For sensing measurements, highly conductive silver paste and copper wire were used to establish contacts on the spin coated thin film samples. The copper wires were connected to a high resistance electrometer (Keithley 6517B) interfaced with a computer using RS232 cable for recording the resistance. Room temperature sensing studies were done using a customized sensing chamber. The schematic diagram of the gas



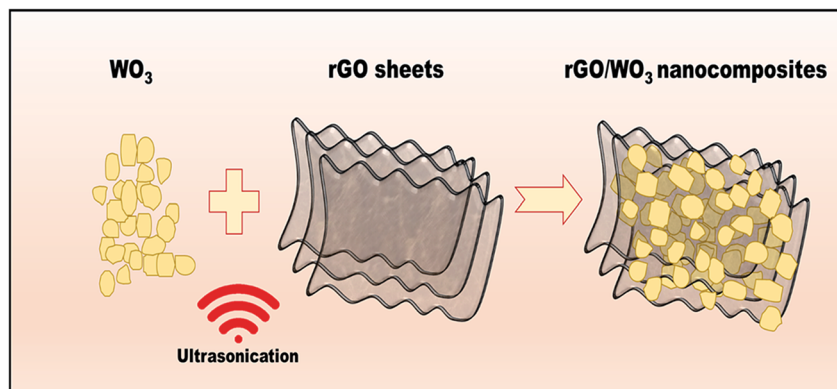


Fig. 1 Schematic representation of rGO/WO₃ nanocomposite formation using the ultrasonication method.

sensing set up and the complete measurement details are given elsewhere.^{7,28}

3. Results and discussion

3.1 Synthesis and characterization of rGO/WO₃ nanocomposites

XRD analysis was performed to study the purity and crystal structures of the prepared samples. XRD spectra of pure WO₃ nanospheres, GO and rGO are shown in Fig. S2(A & B†). The typical diffraction peaks obtained (Fig. S2A† and 2) in this study indicate the monoclinic phase of WO₃ and they are in good agreement with the Joint Committee of Powder Diffraction Standards (JCPDS card no. 89-4476). The characteristic peaks at 23.12°, 23.59° and 24.38° correspond to (0 0 2), (0 2 0) and (2 0 0) orientations respectively. The peaks of all the samples (1%, 5% and 10% rGO/WO₃ nanocomposites) occur at nearly the same angle, indicating the successful replication of material formation. No noticeable peak corresponding to rGO is seen and this is owing to the lower percentage of rGO incorporation into WO₃. This result is in agreement with earlier reports.¹⁸ We further performed Raman spectroscopy, XPS analysis and FESEM to

confirm the presence of porous rGO in the obtained rGO/WO₃ nanocomposites. The sharp and high intensity reflection peaks obtained for all three samples indicate their highly crystalline nature as well as the phase purity of the prepared samples, which means that the rGO incorporation does not change the phase of WO₃.²⁵ The average grain sizes were calculated for all the samples (1%, 5% and 10% rGO/WO₃ nanocomposites) using the Scherrer formula and were found to be in the ranges from 42 to 45, 46 to 50 and 39 to 43 nm for 1%, 5% and 10% rGO/WO₃ respectively.

The Raman spectrum of graphene is useful in understanding defects, phonons, phonon–electron interactions and electron–electron interactions and identifying the number of layers of graphene. WO₃ is a non-linear type of molecule like ReO₃, which consists of corner-sharing packed WO₆ octahedra. It comprises 4 atoms and 6 fundamental normal modes of vibration with the space group $P2_{1/n}$ (C_{2h}) and exhibits a monoclinic structure.^{29,30} In the present study, five Raman active modes have been observed experimentally for pure WO₃ and D, G, and 2D bands for GO and rGO as shown in Fig. S3(A and B†). In Fig. 3, the sharp intense peaks at 709 and 807 cm⁻¹ correspond to the stretching vibration of O–W–O, whereas the peaks at 264 and 328 cm⁻¹ relate to the bending vibration of W–O–W. The peak at 131 cm⁻¹ is assigned to the lattice vibration of crystalline WO₃ and the additional low intensity peaks belong to D and G bands, which denote the presence of porous rGO in the nanocomposite.²⁵ The D band at 1346 cm⁻¹ corresponds to the defect originated in the graphene structure and the G band at 1535 cm⁻¹ is due to the scattering of sp² carbon atoms from the graphene lattice. The disordered crystal structure of graphene is strongly indicated by the intensity ratio (I_D/I_G) between the D and G bands. The value of I_D/I_G for the 10% rGO/WO₃ is the highest (1.0), while its values are 0.9 and 0.7 for 5% and 1% rGO/WO₃ respectively. This is due to the decrease in the C (sp²) area for the lower concentrations of rGO. In addition to this, the improved intensity of D and G bands for higher percentages of rGO confirms the formation of different weight percentages (1%, 5% and 10%) of rGO/WO₃ nanocomposites.

Detailed confirmation about the size, typical morphologies and elemental percentage of the synthesized WO₃, GO and rGO nanostructures was obtained by FESEM and EDAX analyses

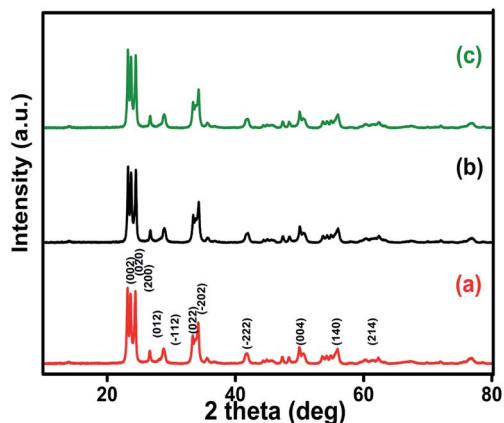


Fig. 2 Powder XRD spectra of different weight percentages of 1%, 5% and 10% rGO/WO₃ nanocomposites: (a) 1% rGO/WO₃, (b) 5% rGO/WO₃ and (c) 10% rGO/WO₃.



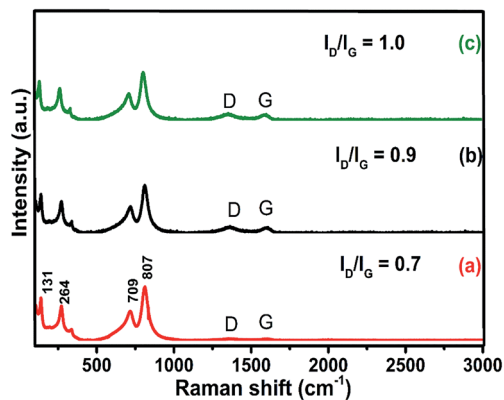


Fig. 3 Raman spectra of different weight percentages of nano-composites (1%, 5% and 10% rGO/WO₃): (a) 1% rGO/WO₃, (b) 5% rGO/WO₃ and (c) 10% rGO/WO₃.

(Fig. S4(a–f)†). Fig. 4(a–f) show the FESEM images of rGO/WO₃ nanocomposites with different percentages of rGO content (1%, 5% and 10%) at low and high magnifications. The rGO/WO₃ nanocomposite reveals uniform dispersion of WO₃ on the ultrathin porous graphene sheet and the average diameter of the WO₃ nanospheres is about 120–130 nm. During ultrasonication, the rGO sheets are well dispersed. Transparent thin layered and wrinkled sheets are uniformly incorporated into WO₃ due to a strong Van der Waal's interaction occurring between rGO and WO₃.¹⁵ Besides, rGO incorporation prevents agglomeration of WO₃ nanospheres and therefore maintains a high surface area.²⁵

The chemical binding states of rGO/WO₃ nanocomposites and the stoichiometry of tungsten and surface elements of the nanocomposites were studied using the X-ray photoelectron spectra (XPS). The phase and chemical structure of all the nanocomposites are similar (confirmed by XRD, Raman and EDAX), except the percentage of rGO incorporation (1%, 5% and 10%). XPS analysis of the 5% rGO/WO₃ nanocomposite (Fig. 5(a)) shows four major peaks at 35.7, 37.9, 530.4 and 284.87 corresponding to tungsten, oxygen and carbon and they indicate the formation of the nanocomposite. It is clear that the sample consists of only W, O and C, with no other impurities.³¹

The W 4f and O 1s core level spectra are shown in Fig. 5(a–c). The W 4f core level corresponds to binding energies 35.7 and 37.9 eV for W 4f_{7/2} and W 4f_{5/2} respectively with a spin-orbit separation (W 4f_{7/2}–W 4f_{5/2}) of about 2.2 eV. The binding energy positions are the basic indicators for the W⁶⁺ oxidation state of WO₃, which are in agreement with the previous report.³² The O 1s spectrum (Fig. 5(c)) shows two peaks positioned at 530.4 and 532.5 eV. The former peak with maximum intensity is due to the W=O bonding modes of WO₃ corresponding to oxygen atoms O²⁻ in the lattice. The latter small peak is due to the free oxide surfaces in contact with the atmosphere. This indicates the formation of oxygen deficiencies in the nanocomposite. Further, the C 1s shows two peaks at 284.7 and 288.92 eV as seen in Fig. 5(d), which correspond to the binding states of the C=C and C–O–W bonds in the nanocomposite

respectively. The absence of any other peaks confirms the successful formation of the nanocomposite.^{11,33,34}

The pore size distribution and specific surface area (SSA) of WO₃ with different weight percentages of rGO content were studied using adsorption–desorption analysis.^{35,36} Fig. 6(a–c) show the BET surface area and corresponding BJH pore size distribution of the pure WO₃ and different weight percentage nanocomposites (1% and 5% rGO/WO₃). Surprisingly, all the samples show type IV isotherms, indicating the formation of mesoporous materials with a relative pressure between 0.1 and 0.9. Specific surface areas of 9.96, 12.53 and 21.464 m² g⁻¹ with an average pore size distribution of 25.79, 31.68 and 29.41 nm are observed for the pure WO₃, 1% and 5% rGO/WO₃ respectively.²³ This result supports the enhanced performance of the 5% rGO/WO₃ nanocomposite and the slight decrease in pore size may be due to the incorporation of a greater number of graphene layers.

The photoluminescence (PL) spectra are used to study the structural defects and to understand the transfer and recombination processes of photoexcited charge carriers of the prepared nanocomposites. The strongest PL emission peaks appear at 328, 326 and 325 nm (Fig. 7) for WO₃, and 1% and 5% rGO/WO₃ nanocomposites respectively and they are associated with near-band edge emission (UV-emission). The other small peaks appearing at 414, 409 and 405 nm are attributed to the abundant incorporation of oxygen defects into the prepared WO₃ and rGO/WO₃ nanocomposite. The PL intensity obtained for 5% rGO/WO₃ is six times lower than that for pure WO₃ nanospheres and 3 times lower than that for the 1% rGO/WO₃ nanocomposite showing a drastic quenching after the introduction of rGO, which is clearly observed in Fig. 7(a–c). When the samples were excited at 290 nm, the PL peak intensities for the three samples were in the following order: WO₃ > 1% rGO/WO₃ > 5% rGO/WO₃. The quenching effect in the nanocomposite is due to the large contact between the WO₃ nanospheres and rGO nanosheets, which might be due to the 2D and π - π conjugated structure of rGO. The rGO/WO₃ nanocomposites can efficiently hinder the recombination of electron–hole pairs and strongly support the electron transfer from the conduction band of WO₃ to the electronic states of rGO. Various researchers have reported similar results on metal oxide/rGO nanocomposites.^{25,37–39} In the present analysis, the emission peaks are observed to be blue shifted when compared with earlier reports.⁴⁰ This might be due to the influence of quantum confinement effect in WO₃.

Fig. S5† shows the linear behavior of the current–voltage characteristics of pure WO₃ and the 5% rGO/WO₃ nanocomposite. Here, the *I*–*V* measurements were carried out between –20 and +20 V. It is observed from the characteristics that the 5% rGO/WO₃ nanocomposite shows the greatest linearity, which confirms the good ohmic contact between the sensing materials and Cu wire.^{41,42}

3.2 Gas sensing performance

As previously reported, the rGO/WO₃ nanocomposite is a promising candidate for detecting many toxic gases such as NO₂, H₂S, acetone and so on.^{43–46} In the present work, sensing of



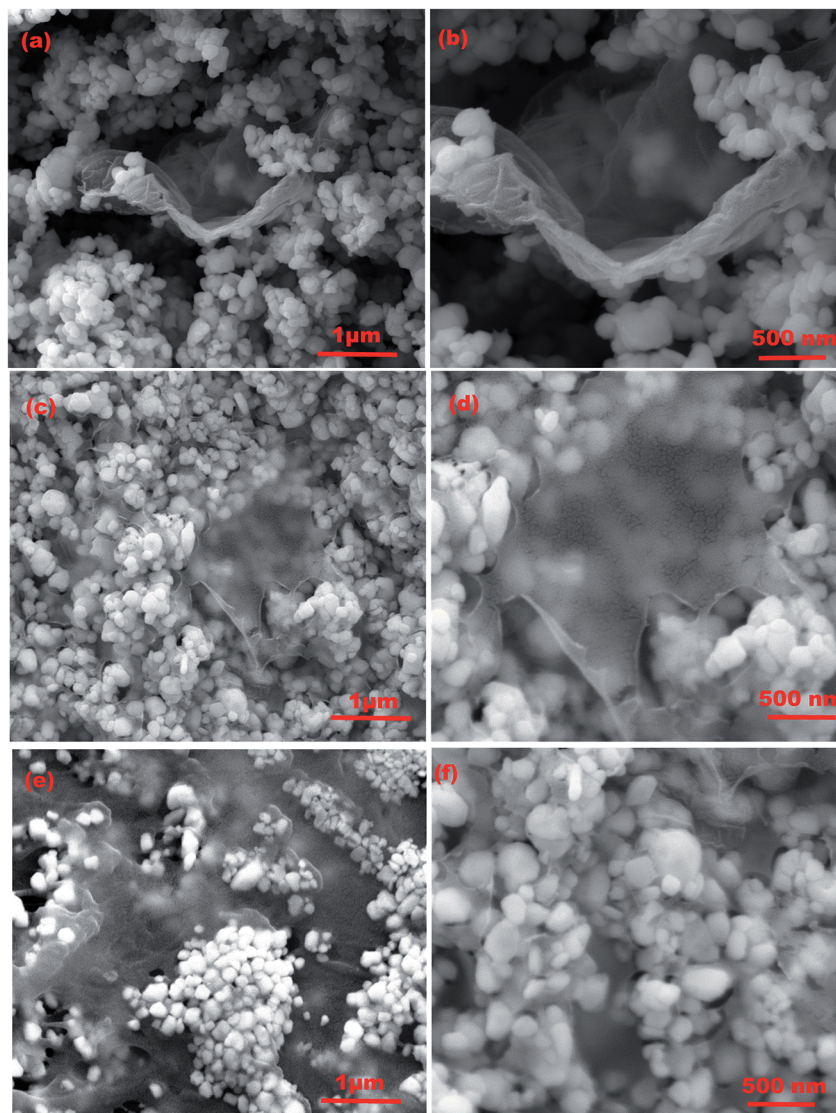


Fig. 4 FESEM images of different weight percentages of rGO/WO₃ nanocomposites (1%, 5% and 10%): (a and b) 1% rGO/WO₃, (c and d) 5% rGO/WO₃, and (e and f) 10% rGO/WO₃. (f) EDAX analysis of rGO/WO₃ nanocomposites.

NH₃, as the target vapour is demonstrated using rGO/WO₃ nanocomposites. So far, there are no specific reports on the use of rGO/WO₃ nanocomposites towards NH₃ sensing at room temperature. Fig. 8(a–d) show the influence of different percentages of rGO (1%, 5% and 10%) in the rGO/WO₃ nanocomposite based chemiresistive-type sensor towards the detection of different concentrations (10, 20, 40, 60, 80 and 100 ppm) of the reducing vapour NH₃ at 35 °C (RH: 54%). For comparison, different morphologies (nanorods, nanospheres and aggregated nanoparticles) of pure WO₃ towards the detection of NH₃ were also tested and their dynamic response curve, response and recovery times, sensitivity and selectivity characteristics of the samples are shown in Fig. S6(a–f).† Increase in the percentage of rGO content leads to an increase in conductivity and therefore a noticeable change (decrease) in the resistance value (Fig. 8), which clearly confirms the incorporation of different percentages of rGO into the WO₃ nanospheres. When the rGO/

WO₃ nanocomposite is exposed to different concentrations (10–100 ppm) of NH₃, an increase in the resistance value is observed (Fig. 8(a–c)). This indicates the p-type behavior of the sensing element. However, the resistance of the pure WO₃ based sensor decreased (Fig. S6(a–c)†) when exposed to NH₃ indicating the n-type behavior of WO₃. The sensing response of rGO/WO₃ nanocomposites towards NH₃ is shown in Fig. 8(d). The 5% rGO/WO₃ nanocomposite shows the maximum response when compared with the other two percentages of the nanocomposites and pure WO₃. The response values of the 5% rGO/WO₃ nanocomposite are 4.50, 5.22, 7.53, 9.69, 12.88 and 15.83 for different concentrations of NH₃ such as 10, 20, 40, 60, 80 and 100 ppm, respectively. The sensor response value is in the following order: 5% rGO/WO₃ > 1% rGO/WO₃ > WO₃ > 10% rGO/WO₃ as seen from Fig. 8(d) and S6(d).† To evaluate the sensing performance of rGO/WO₃ nanocomposites, the sensitivity (S) was calculated using the formula,



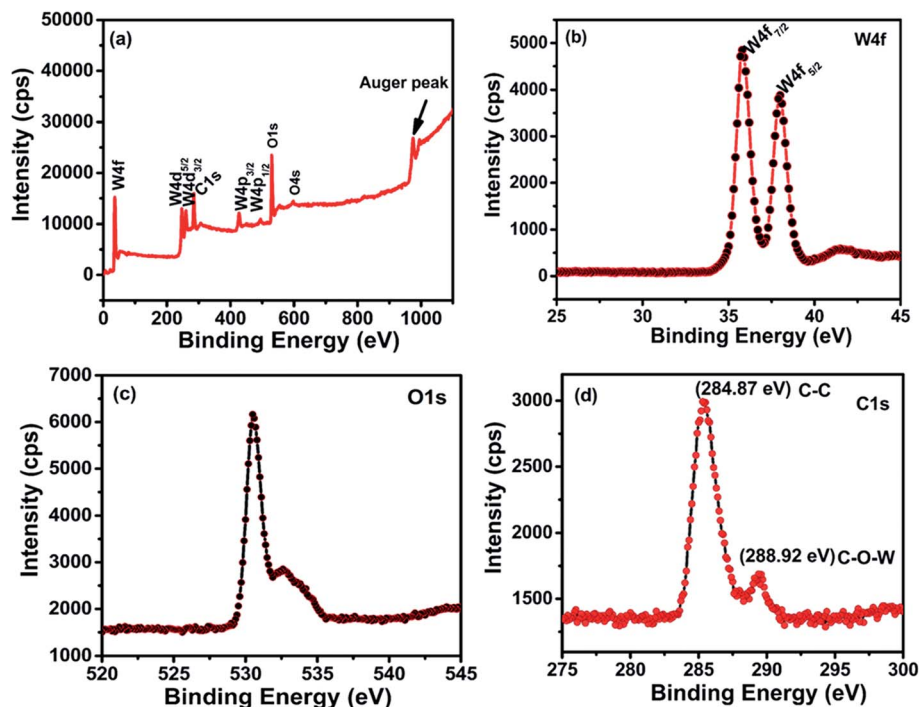


Fig. 5 XPS spectra of the 5% rGO/WO₃ nanocomposite. (a) Wide angle spectrum of the 5% rGO/WO₃ nanocomposite, (b) high resolution spectrum for the W 4f region, (c) high resolution spectrum for the O 1s region and (d) high resolution spectrum for the C 1s region.

$$S = R_g - R_a/R_a, \quad (1)$$

where R_a is the baseline resistance of the sensor in air and R_g is the resistance of the sensor after exposure to the test vapour/gas.

Further, the single transient response/recovery times of all the prepared rGO/WO₃ sensors on exposure to 40 ppm NH₃ are displayed in Fig. 9(a–c). The response and recovery times of the sensor are respectively defined as the times taken to reach 90%

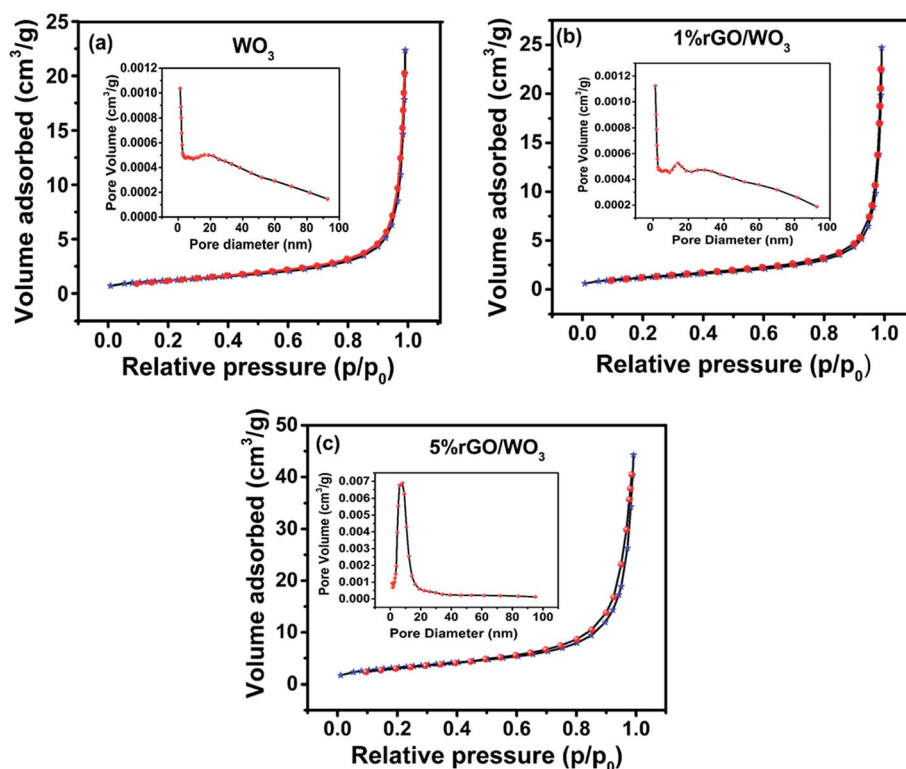


Fig. 6 Nitrogen-adsorption/desorption isotherms and corresponding pore size distribution of (a) pure WO₃, (b) 1% rGO/WO₃ and (c) 5% rGO/WO₃.



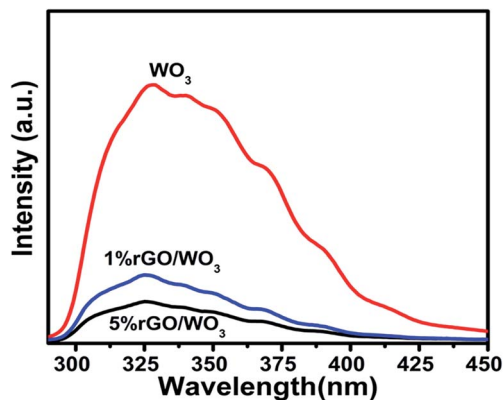


Fig. 7 PL spectra of pure WO_3 , 1% rGO/ WO_3 and 5% rGO/ WO_3 .

of its stable resistance value on exposure to target vapour and to reach 10% of its baseline resistance value when exposed to an air atmosphere.^{47–49}

The pure WO_3 sensor shows a response time of 165 s and recovery time of 132 s, which are shown for comparison in Fig S6(e).[†] However, the response and recovery times of the prepared sensor are 18 s and 24 s respectively. From these observations, one can confirm that this trend is due to the influence of concentration. Increased NH_3 concentration results in faster adsorption on the nanocomposite surface, which leads to a decrease in response time; on the other hand, adsorption of a higher concentration of NH_3 slightly prolonged the desorption at room temperature.

It is important to study the selectivity of the prepared material. In this work, ten different compounds, such as, ammonia (NH_3), ethanol ($\text{C}_2\text{H}_6\text{O}$), methanol (CH_3OH), isopropyl alcohol ($\text{C}_3\text{H}_8\text{O}$), formaldehyde (CH_2O), acetone ($\text{C}_3\text{H}_6\text{O}$), triethylamine ($\text{C}_6\text{H}_{15}\text{N}$), dimethylamine ($(\text{CH}_3)_2\text{NH}$), xylene (C_8H_{10}) and *n*-butanol ($\text{C}_4\text{H}_{10}\text{O}$) vapours at 100 ppm concentration have been tested. From Fig. 9(d), it is evident that all the rGO/ WO_3 nanocomposites and pure WO_3 selectively detected NH_3 . Details of the size of each molecule and the dipole moments of all the probable interfering compounds are listed in Table 1. It is evident that the molecular sizes of all the other gases are large when compared to NH_3 and this is the reason for its higher permeation ability and hence a higher response and selectivity. NH_3 molecules rapidly donate electrons to the rGO/ WO_3 nanocomposite surface even at room temperature compared to other vapours. This might be another important reason for its selectivity. Especially, the 5% rGO/ WO_3 nanocomposite has a good selectivity and the highest response to NH_3 when compared to the other two percentages of rGO/ WO_3 nanocomposites and pure WO_3 . The response values of WO_3 , and 1%, 5% and 10% rGO/ WO_3 towards 100 ppm NH_3 are 10.5, 14.53, 16.0 and 0.60 respectively.

The 5% rGO/ WO_3 nanocomposite exhibited an excellent sensing capacity towards NH_3 , which is 1.5 times higher than that of WO_3 nanostructures. Moreover, the rGO/ WO_3 nanocomposite has a high surface area, which leads to more active reaction sites and an obvious increase in the sensor performance.³⁵ However, the sensing properties are strongly

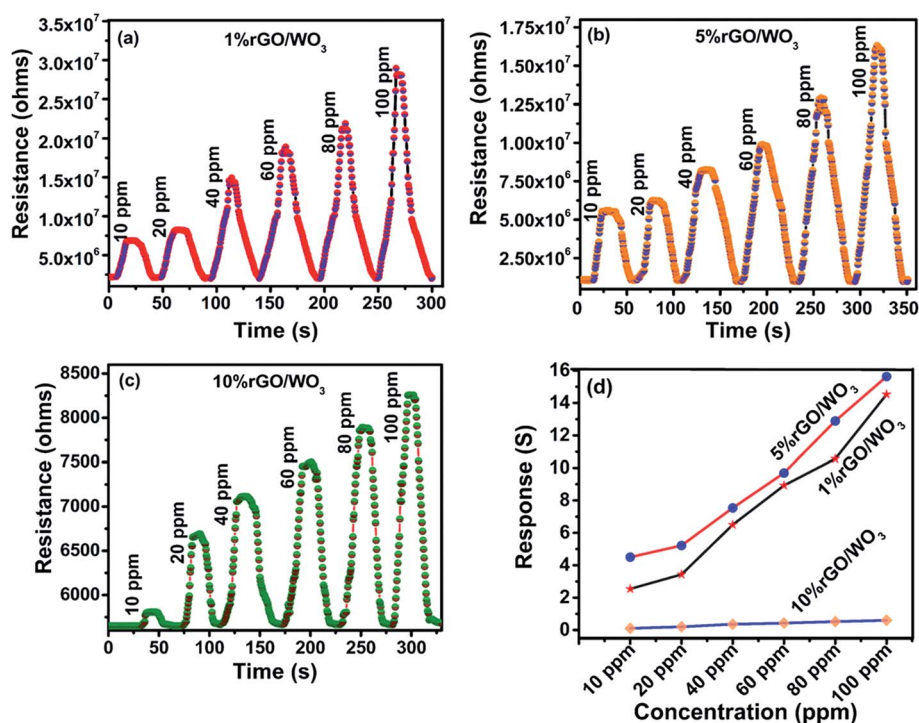


Fig. 8 (a) Dynamic response and recovery curve of the 1% rGO/ WO_3 nanocomposite on exposure to 10–100 ppm of NH_3 . (b) Dynamic response and recovery curve of the 5% rGO/ WO_3 nanocomposite on exposure to 10–100 ppm of NH_3 . (c) Dynamic response and recovery curve of the 10% rGO/ WO_3 nanocomposite on exposure to 10–100 ppm of NH_3 . (d) The response curve of the rGO/ WO_3 nanocomposite on exposure to different concentrations of NH_3 .



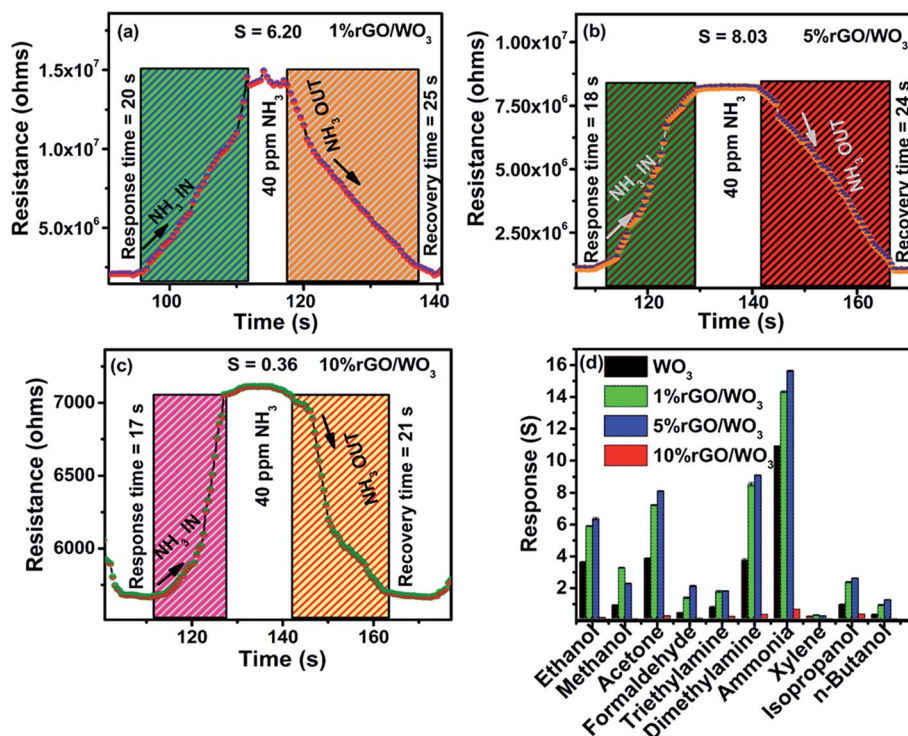


Fig. 9 (a) Single transient response and recovery times of the 1% rGO/WO₃ nanocomposite towards 40 ppm of NH₃. (b) Single transient response and recovery times of the 5% rGO/WO₃ nanocomposite towards 40 ppm of NH₃. (c) Single transient response and recovery times of the 10% rGO/WO₃ nanocomposite towards 40 ppm of NH₃. (d) The selectivity graph of all four samples WO₃, 1% rGO/WO₃, 5% rGO/WO₃ and 10% rGO/WO₃ showing their response towards 100 ppm of different gases at room temperature.

influenced by the rGO content; increasing the rGO content beyond 5% decreases the sensor response. The increase in rGO content beyond 5% leads to an increase in the graphene layer, which fully covers the WO₃ surface by wrapping the active sites. Therefore, there is a significant reduction in the electrical resistance and an extreme decrease in the sensor response. A similar result is reported by Perfecto *et al.*²⁰ towards detection of isopropanol down to 1 ppm. Based on the above discussions, the NH₃ sensing properties of the 5% rGO/WO₃ nanocomposite and its basic sensor characteristics such as, LOD, RH, reproducibility, and stability were studied.

In addition to high sensitivity and selectivity, a good gas sensor needs a good limit of detection (LOD), relative humidity value (RH%), reproducibility and stability.⁴¹ When the NH₃

concentration increases, the response value of the sensor proportionally increases. The 5% rGO/WO₃ nanocomposite sensor shows (Fig. 10(a)) a linear response on increasing the concentration of NH₃. The sensor has an R^2 (coefficient of determination) value of 0.9907 as illustrated in Fig. 10(a). The LOD of the 5% rGO/WO₃ nanocomposite is calculated using the following formula,

$$\text{LOD} = 3\sigma/S \quad (2)$$

where σ and S are the standard deviation and the slope respectively.⁴² The LOD for the developed sensor is found to be 1.14 ppm. Fig. 10(b) shows the response of the 5% rGO/WO₃ nanocomposite sensor on exposure to 100 ppm NH₃ with a change of 15%, 41%, 54%, 72%, and 88% in the RH percentage. A decrease in sensor resistance with an increase in RH% is observed. The standard deviation of 100 ppm NH₃ with the change in humidity values is <5%. The developed sensor material provides good reproducibility towards sensing of NH₃ (60 ppm). Also the sensor resistance recovered to its initial baseline value after four cycles indicating the outstanding reproducibility of the prepared material (Fig. 10(c)).⁴⁸ Measuring the response value of the sensor over a period of time helped in checking the stability of the device. Fig. 10(d) shows the variation in response of the 5% rGO/WO₃ nanocomposite towards 10 and 100 ppm concentration of NH₃ for a period of 30 days. The response values of the 5% rGO/WO₃ nanocomposite for 10 and 100 ppm concentrations of NH₃ on

Table 1 Molecular size and dipole moment of NH₃ and all interfering compounds

Different compounds	Dipole moment (D)	Molecular size (nm)	Ref.
Acetone	2.88	0.66	50
Formaldehyde	2.33	—	51,52
Ethanol	1.69	0.44	53
Isopropanol	1.66	0.47	7
Methanol	1.70	0.43	53
Trimethylamine	0.87	0.78	7
Dimethylamine	1.12	—	54
Ammonia	1.4	0.32	7,50,52



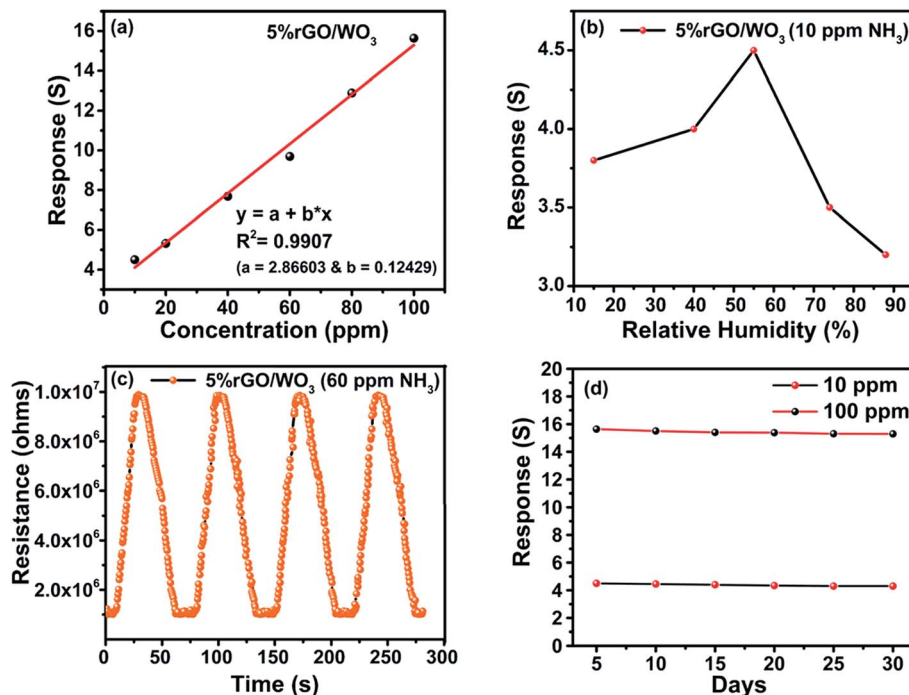


Fig. 10 (a) Sensor response plot of 5% rGO/WO₃ on exposure to NH₃ (10–100 ppm). (b) Sensing performance of 5% rGO/WO₃ towards 10 ppm NH₃ under different humidity conditions. (c) Reproducibility of 5% rGO/WO₃ on exposure to NH₃ (60 ppm) at room temperature. (d) Stability of the 5% rGO/WO₃ on exposure to NH₃ (10 and 100 ppm) over a period of 30 days.

10th, 20th and 30th days were observed as 4.5, 4.1 and 3.9 and 15.8, 15.3 and 15.1 respectively. The observed response values confirm the stability of the sensing element throughout the 30-day period with an allowable error value of <5%.⁵⁵

To prove the validity of the results obtained from the present work, the observed room temperature NH₃ sensing properties of rGO/WO₃ nanocomposites are compared with the earlier reports and the data are presented in ST3.† The present work on rGO/WO₃ confirms superior sensing properties, ultrafast response and recovery, selectivity and stability towards NH₃ specifically at room temperature. Three possible reasons have been proposed, which might be responsible for the enhancement in the sensor response.

(i) The porosity and specific surface area have a significant impact on the gas–solid interaction and provide more active sites for reactions. The obtained BET results proved that the enhancement in sensing performance of the 5% rGO/WO₃ nanocomposite is due to the improved specific surface area and pore size of the 5% rGO/WO₃ nanocomposite when compared to pure WO₃.²⁰

(ii) In gas sensing, the depletion layer formation is directly related to the available number of oxygen vacancies in the rGO/WO₃ nanocomposite surface, because oxygen vacancies act as electron capturers, which result in a decrease in the recombination process and they also act as preferential adsorption sites for VOCs and gas molecules.^{16,23} On the basis of the PL intensity quenching, we conclude that the 5% rGO/WO₃ nanocomposite leads to a reduction in charge recombination and this might be another reason for the enhancement in sensing performance of the 5% rGO/WO₃ nanocomposite.

(iii) Finally, the p–n heterojunction facilitates electron transfer from the conduction band of WO₃ to the electronic states of rGO and strongly hinders the recombination of electron–hole pairs. In addition to this, the ohmic contact helps in the continuous convenient flow of charge carriers at the interfaces of rGO and WO₃.^{43–46,56–58} This ohmic contact formation is the additional reason for the enhanced sensing performance of the 5% rGO/WO₃ nanocomposite.

The pore size, specific surface area, p–n heterojunction and ohmic contact formation were studied from the BET, PL and *I*–*V* analyses of the prepared rGO/WO₃ nanocomposites and the pure WO₃ and the results support the enhancement of the sensor response (Fig. 6 and 7). These three characteristics function together to improve the response of rGO/WO₃ nanocomposite based NH₃ sensors at room temperature.

3.3 Gas sensing mechanism

Based on the above results, it can be said that the vapour sensing mechanism of metal oxide/rGO nanocomposites is governed by many factors, such as sensor porosity, specific surface area and heterojunction formation. Semiconductor metal oxide based sensors work on the principle of the change in resistance owing to the reaction among gas molecules and the sensitive surface. This involves surface reaction, gas adsorption, and desorption processes.⁵⁹ This process is completely temperature dependent. At temperatures below 100 °C or at room temperature, a single molecular oxygen absorbs only one electron and forms a molecular ionic oxygen species (O₂[−]), but above 100 °C, it is capable of absorbing two electrons to form atomic oxygen species (O[−] and O^{2−}).⁴⁷



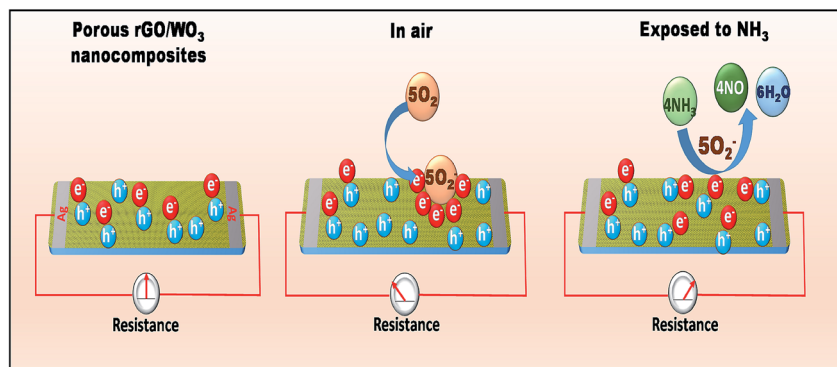
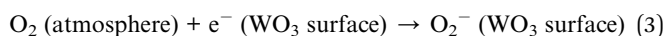
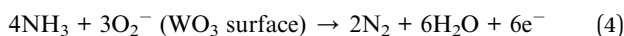


Fig. 11 Schematic representation of the gas sensing mechanism of the rGO/WO₃ nanocomposite towards NH₃ at room temperature.

The possible room temperature sensing mechanism of pure WO₃ towards NH₃ is as follows,



Initially when the WO₃ surface is exposed to an air atmosphere, the oxygen molecules are adsorbed on the WO₃ surface by capturing the electrons, which modulates the surface carrier concentration, leading to the formation of an enlarged electron depletion region. This results in a stabilized baseline resistance. Moreover, on exposure of the WO₃ surface to the NH₃ reducing vapour, the pre-adsorbed oxygen reacts with NH₃ to produce N₂ and H₂O at room temperature. The resistance of the sensing element decreases due to the removal of chemisorbed oxygen, which obeys the n-type behaviour of WO₃. As a result, the trapped electrons are released into the conduction band of WO₃, thus improving the carrier concentration. As a consequence, the baseline resistance decreases, leading to a decrease in the width of the depletion region.⁶⁰ The main reaction between WO₃ and NH₃ based on the above discussions is given below:



However, in the case of rGO/WO₃ nanocomposites, WO₃ is an n-type semiconductor and rGO behaves like p-type. It is well known that the n and p type materials are dominated by electrons and holes respectively. Once they come into contact with each other, a depletion layer is formed at the interface which is a p–n heterojunction. The rGO/WO₃ sensor shows p-type behavior towards NH₃ detection. rGO possesses a higher work function and defects in the prepared nanocomposite surface, which will provide many adsorption centers for NH₃. Therefore, when the sensor surface is exposed to NH₃, the NH₃ molecules are adsorbed on the composite surface, and the interaction between adsorbed O₂[−] and NH₃ releases free electrons and neutralizes the holes in the rGO which contributes to reduction in the width of charge conduction channels, leading to the increase in the width of the electron depletion layer (as shown in Fig. 11) and hence an increase in sensor resistance.

The results of the present work on NH₃ sensing are of immense importance due to the highly improved sensor

response of rGO/WO₃ nanocomposites at room temperature when compared to the earlier report.⁹ These results are in concurrence with those of Zhang *et al.*⁶¹

4 Conclusions

Porous and conductive rGO/WO₃ nanocomposites were fabricated by a simple ultrasonication method. The structural, morphological, vibrational, compositional and optical properties confirm the formation of the nanocomposite. The 5% rGO/WO₃ nanocomposite shows enhanced sensing performance towards NH₃, which is attributed to the increased surface area and pore size of the nanocomposite when compared to pure WO₃ nanospheres. The voids in the graphene sheet may provide excellent permeability to NH₃ due to physisorption. Moreover, the incorporation of WO₃ into 2D structures provides a greater number of reactive sites for selective and sensitive detection of NH₃. Additionally, the 5% rGO/WO₃ nanocomposite sensor was found to be highly selective towards NH₃ in the presence of possible interfering gases and exhibited remarkable stability and repeatability at room temperature. The obtained data clearly show that the surface area, pore size, p–n heterojunction and ohmic contact play important roles in the enhancement of sensor performance towards NH₃ detection.

Conflicts of interest

There are no conflicts to declare.

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