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## Effects of Crosslink Density and Plasticizer on Thermorheological Properties of Dissociative Guanidine-based Covalent Adaptable Networks

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### **Abstract**

We report the effects of varying crosslink density and plasticizer loading on the thermorheological properties of guanidine-based covalent adaptable networks (CANs). CANs engage in dynamic bond-exchange reactions above  $T_g$ , resulting in shifts between thermoset-like materials and states capable of flow that can be greatly impacted by network characteristics beyond the exchange reaction itself. The synthesis of guanidine-based CANs by combination of carbodiimide-containing oligomers and various ratios of amine-containing crosslinker molecules and phthalate plasticizer was used to create a library of CANs with varying crosslink density and equal concentrations of guanidine functionalities. Additionally,  $T_g$  was tuned by modifying plasticizer loading. CANs at three degrees of crosslink density and three degrees of plasticizer loading were characterized by rheometry and dynamic mechanical analysis. The resulting data indicated that absolute relaxation times varied directly with crosslink density but were largely unaffected by plasticizer content or temperature relative to  $T_g$ ; thus, plasticizer served to decouple  $T_g$  from relaxation dynamics. Moreover, little difference in activation energies were observed between each system, contrasting studies of associative CANs.

## **Introduction**

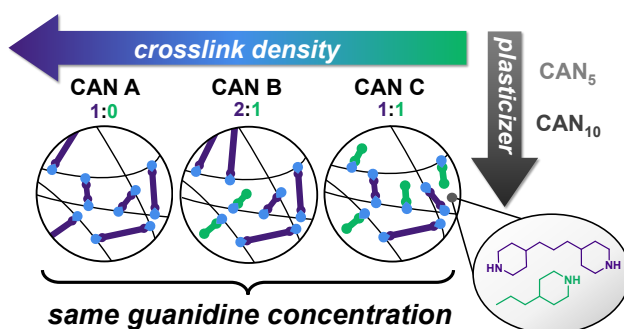
Covalent adaptable networks (CANs) are a broad class of crosslinked polymers based on the application of dynamic covalent chemistry (DCC). These materials incorporate reversible covalent bonds that undergo dynamic bond-exchange reactions under specific circumstances.<sup>1,2</sup> Intrinsic DCC in CANs results in thermoset-like rigidity when reversible bonds are dormant and thermoplastic-like viscoelastic flow upon substantial activation of the dynamic reaction.<sup>3</sup> The effective bridge between thermosets and thermoplastics realized in CANs results in properties such as reprocessability, self-healing, and shape-memory, alongside numerous potential applications.<sup>4-6</sup> Two broad categories based on the bond-exchange mechanism encompass the majority of CANs: associative CANs, also known as vitrimers, possess constant crosslink density ( $v_e$ ) throughout the duration of the bimolecular exchange reaction and concomitant relaxation or flow,<sup>7,8</sup> while dissociative CANs exhibit changing  $v_e$  upon activation of the dynamic reaction.<sup>9,10</sup> Experimentally, the line between these categories can blur substantially, as dissociative CANs can display little variation in  $K_{eq}$  of the associated and dissociated crosslink states with temperature. As a result, determining the relationship of  $v_e$  to bond-exchange dynamics and the resulting rheological properties can be challenging. Among the currently known dissociative DCCs that display this behavior in CANs are triazolium and anilinium transalkylation,<sup>10,11</sup> oxime transcarbamoylation,<sup>12</sup> and others,<sup>13</sup> while CANs based on Diels-Alder chemistry,<sup>5,14</sup> disulfide exchange,<sup>15-17</sup> thiol-Michael reactions,<sup>18</sup> and hindered urea chemistry show measurable changes in crosslink  $K_{eq}$  in the studied temperature windows.<sup>19-21</sup>

In addition to the DCC responsible for crosslink exchange, it has been increasingly recognized that the structural and chemical characteristics of the surrounding polymer matrix have significant effects on CAN properties such as characteristic relaxation time ( $\tau^*$ ) and flow activation energy ( $E_a$ ). Prepolymer

molar mass,<sup>22,23</sup> branching at the point of crosslinking,<sup>24</sup> the concentration of reactive species,<sup>25</sup> crosslinker molar mass,<sup>26,27</sup> polarity,<sup>28</sup> and  $v_e$  have all been found to exert influence over CAN dynamics. In particular,  $v_e$  has emerged as an important governor of CAN behavior. Targeted approaches to study its effects include the manipulation of DCC-reactive species concentration in tandem with crosslink concentration<sup>29-31</sup> and, conversely, decoupling the two by the incorporation of capping agents or similar strategies.<sup>32-34</sup> Additionally, variation in  $v_e$  due to synthetic modifications such as partial permanent crosslinking,<sup>35,36</sup> heterogeneous crosslinking of block prepolymers,<sup>37</sup> and independently activated bond-exchange reactions<sup>38</sup> has been explored.

As dynamic systems, CANs possess intertwining structural, mechanical, and chemical constituents that present challenges in examining specific effects of the polymer matrix. As a result, studies designed to examine particular characteristics like  $v_e$  have varying degrees of control of other related properties, which complicates the attribution of a definitive impact to a specific factor. For example,  $v_e$  has largely been found to relate directly to  $T_g$  in both vitrimers and dissociative CANs, as in traditional thermosets.<sup>11,21,26,31,32,34</sup> The relationship of  $v_e$  to rheological properties presents a less cohesive image and may be impacted by the inherent differences in  $T_g$  and exchangeable functional group concentration among related systems. For example,  $v_e$  in both vitrimers and dissociative CANs has been found to relate either directly or inversely to  $\tau^*$ ,<sup>23,26,31,32,34,39,40</sup> and dependence of  $E_a$  on  $v_e$  can vary substantially.<sup>11,23,27,31,34</sup> Thus, the substantial effects of the polymer matrix on CAN systems, as well as its potential for synthetic tunability, make it a suitable pathway for altering CAN dynamics without necessitating modification of the bond-exchange reaction itself. However, much of the work performed thus far in this area examines vitrimers, and the effects of non-DCC components on thermorheological properties of dissociative CANs remain understudied. In particular, the effects of decoupling  $v_e$  from functional group concentration have only been explored in a single system.<sup>32</sup> Furthermore, few studies have directly examined the role of added plasticizers on CAN dynamics,<sup>41</sup> despite their common use to tune thermorheological properties of

traditional polymeric materials. We describe herein the synthesis of a library of dissociative guanidine-based CANs varying in  $v_e$  and plasticizer loading while maintaining a constant guanidine concentration (**Figure 1**). Chemical, thermal, and rheological properties including  $T_g$ ,  $\tau^*$ ,  $E_a$ , and  $v_e$  were measured by dynamic mechanical analysis (DMA), stress relaxation, and small amplitude oscillatory shear (SAOS) frequency sweeps. We show that  $v_e$  is directly related to  $\tau^*$  while  $E_a$  is relatively constant across network compositions. Further, our results indicate that plasticizer can be used to tune  $T_g$  while minimally impacting CAN rheology.



**Figure 1.** Synthetic framework of CANs with three degrees of varying  $v_e$  and two degrees of plasticizer loading. Difunctional amine crosslinker and monofunctional amine capping agent are shown in purple and green respectively; molar ratios of amine functionalities are given as difunctional:monofunctional species. Plasticizer mass loading (w/w) is given as a subscript, where  $CAN_0 = 0\%$  w/w plasticizer,  $CAN_5 = 5\%$  w/w plasticizer, and  $CAN_{10} = 10\%$  w/w plasticizer.

## Experimental Section

**Materials.** Unless otherwise noted, all chemicals were purchased from commercial sources and used as received. Dry tetrahydrofuran (THF) was obtained from an Inert PureSolv solvent purification system.

**Instrumentation.**  $^1\text{H}$  nuclear magnetic resonance (NMR) spectroscopy was performed on a Bruker Avance III 500 MHz FT-NMR spectrometer. Chemical shifts are reported in delta ( $\delta$ ) units, expressed in parts per million (ppm) downfield from tetramethylsilane using the residual protio-solvent as an internal standard ( $\text{CDCl}_3$ , 7.26 ppm). Infrared (IR) spectroscopy was performed on a Thermo iS10 FT-IR with single-bounce diamond ATR. Thermogravimetric analysis (TGA) was performed on a TA Instruments Q500 with a platinum pan. Temperature ramp experiments were heated at a rate of  $10\text{ }^\circ\text{C}/\text{min}$  from room temperature to  $500\text{ }^\circ\text{C}$  under nitrogen flow ( $40\text{ mL}/\text{min}$ ). Dynamic mechanical analysis (DMA) temperature ramp experiments were performed on a TA Instruments Q800 in tension mode. Rectangular samples (approximately  $21\text{ mm} \times 5\text{ mm} \times 1\text{ mm}$ ) were deformed by a 0.025% sinusoidal tensile strain at a frequency of 1 Hz while heating from ambient temperature to  $190\text{ }^\circ\text{C}$  at a rate of  $3\text{ }^\circ\text{C}/\text{min}$ .  $T_g$  was taken as the peak of  $\tan \delta$ . Rheometry was performed on a TA Instruments DHR-2 Discovery Hybrid Rheometer with 25 mm parallel plate geometry. For strain sweep experiments, samples were held at  $170\text{ }^\circ\text{C}$  for 300 s, then deformed at 0.001% - 5.0% strain at 20 points per decade logarithmically at a constant frequency of 1.0 Hz and a constant axial force of 5 N. For stress relaxation experiments, samples were held at temperature for 60 s, then deformed at 1.0% strain for 1200 s with a constant axial force of 5 N throughout a selected temperature range in  $5\text{ }^\circ\text{C}$  increments. Continuous relaxation spectra were calculated in TRIOS from the raw stress relaxation data at a given temperature. In spectra with multiple peaks in the continuous relaxation spectrum, the principal peak was determined as that with the largest integration value. For frequency sweep experiments, samples were held at temperature for 60 s, then deformed at an oscillation strain of 1.0% at frequencies of 0.001 Hz - 100.0 Hz at 5 points per decade logarithmically with a constant axial force of 5 N throughout a selected temperature range in  $5\text{ }^\circ\text{C}$  increments. Relaxation times were calculated from the modulus crossover point ( $G' = G''$ ) as  $\tau_{\text{cross}}^* = 1/\omega_{\text{cross}}$ . For frequency sweep experiments, horizontal shift factors ( $a_T$ ) were determined by manually shifting  $\tan \delta$  versus  $\omega$  curves while vertical shift factors ( $b_T$ ) were determined by manually shifting  $G^*$  versus  $\omega$  curves. For stress

relaxation experiments,  $a_T$  was determined by manually shifting relaxation curves and  $b_T$  was obtained by shifting curves such that  $G(t)$  at 1 s was equal.

**Synthesis and Sample Processing.** *Preparation of multifunctional carbodiimide oligomer:* In an oven-dried flask under  $N_2$ , methylenediphenyl 4,4'-diisocyanate (6.00 g, 24.0 mmol, 1.0 equiv.) and 3-methyl-1-phenyl-2-phospholene 1-oxide (0.230 g, 1.20 mmol, 0.05 equiv.) were dissolved in dry THF (16 mL). To this solution, *p*-tolyl isocyanate (6.95 mL, 55.1 mmol, 2.3 equiv.) was added and the reaction was heated with stirring at 50 °C for 5.5 h with a vent needle. After cooling to room temperature, the solution was precipitated into 10 × the reaction volume of chilled 5:1 hexanes:methanol using a separatory funnel. The precipitate was recovered by vacuum filtration and dried under reduced pressure at 40 °C overnight to yield oligomer as a white solid (4.53 g, 46.2%) with an average degree of polymerization of  $2.5 \pm 0.40$  by endgroup analysis. Prolonged reaction times led to persistently insoluble material, potentially due to side reactions that result in crosslinking.<sup>42</sup>  $^1H$  NMR (500 MHz,  $CDCl_3$ )  $\delta$  7.12-7.04 (m, 29H), 3.93 (s, 5H), 2.33 (s, 6H). ATR-IR: N=C=N 2117  $cm^{-1}$ .

*General procedure for synthesis of CAN:* Multifunctional carbodiimide oligomer (2.00 g, 2.69 mmol,  $n+1$  equiv. carbodiimide functionality) was dissolved in THF (28 mL) in a beaker with stirring. In a separate beaker, 1,3-di-4-piperidylpropane, 4-propylpiperidine (amount and equiv. as detailed below) and dioctyl phthalate (5% w/w or 10% w/w) were dissolved in THF (14 mL) with stirring. Sonication was used as necessary to aid dissolution. The oligomer solution was chilled in an ice bath for approximately 10 min, after which the stir bar was removed and the amine solution was combined with the oligomer solution by Pasteur pipette. The resulting solution was stirred manually with a metal spatula with THF added as necessary to facilitate stirring. The precipitate and THF were poured into a glass dish and left for solvent evaporation to occur under ambient conditions. The solid was transferred to a vial and dried under reduced pressure at 80 °C overnight. The dried product was crushed into a powder using a mortar and pestle and further dried at 100 °C for 2 h in a vacuum oven to yield CAN as a light yellow powder (3.09 g,

94.6%). ATR-IR: C=N 1575  $\text{cm}^{-1}$ . The gel fraction was obtained by soaking a pre-weighed sample of CAN in THF for 24 h, then replacing the THF and soaking another 24 h followed by drying in a vacuum oven at 90  $^{\circ}\text{C}$  for 24 h.

*Determination of crosslinker and capping agent stoichiometries:* Amounts of 1,3-di-4-piperidylpropane (difunctional crosslinker, D) and 4-propylpiperidine (monofunctional capping agent, M) used in CAN synthesis were determined using equations (1) and (2):

$$\text{equiv. } D = \left( \frac{x_D}{x_D + x_M} \left( \frac{n+1}{1 \text{ mol CDI oligomer}} * \frac{1 \text{ mol amine}}{1 \text{ mol CDI}} * \frac{1 \text{ mol D}}{2 \text{ mol amine}} \right) \right) + 0.005 \quad (1)$$

$$\text{equiv. } M = \left( \frac{x_M}{x_D + x_M} \left( \frac{n+1}{1 \text{ mol CDI oligomer}} * \frac{1 \text{ mol amine}}{1 \text{ mol CDI}} * \frac{1 \text{ mol M}}{1 \text{ mol amine}} \right) \right) + 0.005 \quad (2)$$

where  $x_D$  and  $x_M$  denote molar fractions of D and M, respectively. A slight excess of both crosslinker and capping agent was used to facilitate full conversion of CDI to guanidine.

*Procedure for preparation of CAN A<sub>0</sub>:* Equation (1) was used to determine equivalence of crosslinker at  $x_D = 1$  and  $x_M = 0$ . Equation (2) was set to zero. No dioctyl phthalate was used.

*Procedure for preparation of CAN A<sub>5</sub>:* Equation (1) was used to determine equivalence of crosslinker at  $x_D = 1$  and  $x_M = 0$ . Equation (2) was set to zero. 5% w/w dioctyl phthalate was used.

*Procedure for preparation of CAN B<sub>5</sub>:* Equations (1) and (2) were used to determine equivalents of crosslinker and capping agent respectively at  $x_D = 2$  and  $x_M = 1$ . 5% w/w dioctyl phthalate was used.

*Procedure for preparation of CAN C<sub>5</sub>:* Equations (1) and (2) were used to determine equivalents of crosslinker and capping agent respectively at  $x_D = 1$  and  $x_M = 1$ . 5% w/w dioctyl phthalate was used.

*Procedure for preparation of CAN A<sub>10</sub>:* Equation (1) was used to determine equivalence of crosslinker at  $x_D = 1$  and  $x_M = 0$ . Equation (2) was set to zero. 10% w/w dioctyl phthalate was used.



*Procedure for preparation of CAN B<sub>10</sub>*: Equations (1) and (2) were used to determine equivalents of crosslinker and capping agent respectively at  $x_D = 2$  and  $x_M = 1$ . 10% w/w dioctyl phthalate was used.

*Procedure for preparation of CAN C<sub>10</sub>*: Equations (1) and (2) were used to determine equivalents of crosslinker and capping agent respectively at  $x_D = 1$  and  $x_M = 1$ . 10% w/w dioctyl phthalate was used.

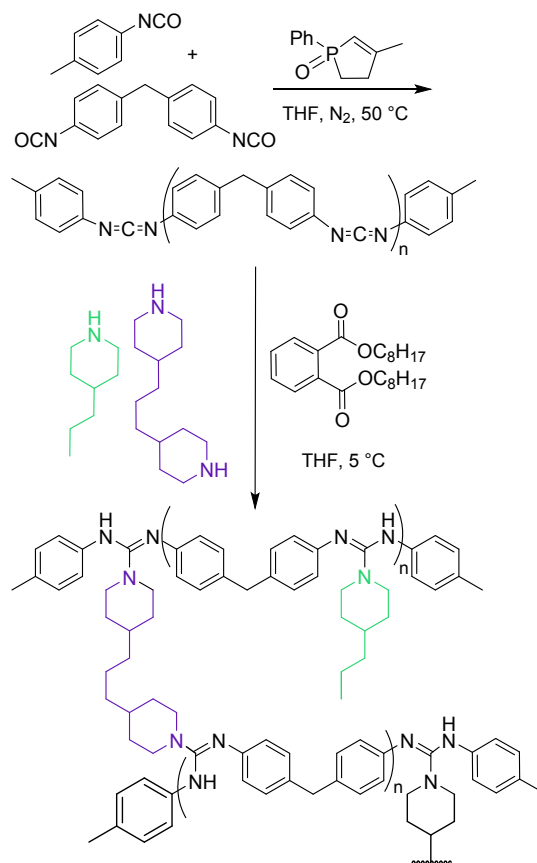
*Procedure for CAN sample preparation*: For samples used in DMA, approximately 220 mg of finely ground CAN was placed into a rectangular 5 mm × 30 mm dry pressing die set (custom-made by MSE Supplies). The die was placed in a benchtop Carver press with heated platens at approximately 169 °C for 30 min with no pressure, then pressed at 2000 psi for 30 min while maintaining heat. Upon removal from the Carver press, the die was cooled to room temperature under ambient conditions before sample retrieval. For samples used in rheometry, approximately 700 mg of finely ground CAN was placed into a circular 25 mm dry pressing die set (MSE Supplies PR0104). The die was placed in a benchtop Carver press with heated platens at approximately 160 °C for 30 min with no pressure, then pressed at 5000 psi for 30 min while maintaining heat. Upon removal from the Carver press, the die was cooled to room temperature under ambient conditions before sample retrieval.

## **Results & Discussion**

Previous work in our group focused on the synthesis and rheological characterization of guanidine-based CANs.<sup>40,43</sup> Upon sufficient heating, *N,N',N''*-trisubstituted guanidines undergo a dissociative, reversible exchange of *N*-substituents termed thermal guanidine metathesis (TGM).<sup>44</sup> To prepare CANs, precursors containing multiple carbodiimide (CDI) functionalities can be combined with alkyl diamine crosslinkers to yield guanidine-crosslinked networks. A library of seven guanidine-based CANs was devised to vary  $v_e$  and plasticizer loading while maintaining consistency across other aspects of the polymer matrix. Multifunctional CDI oligomers were synthesized by combining monofunctional aryl

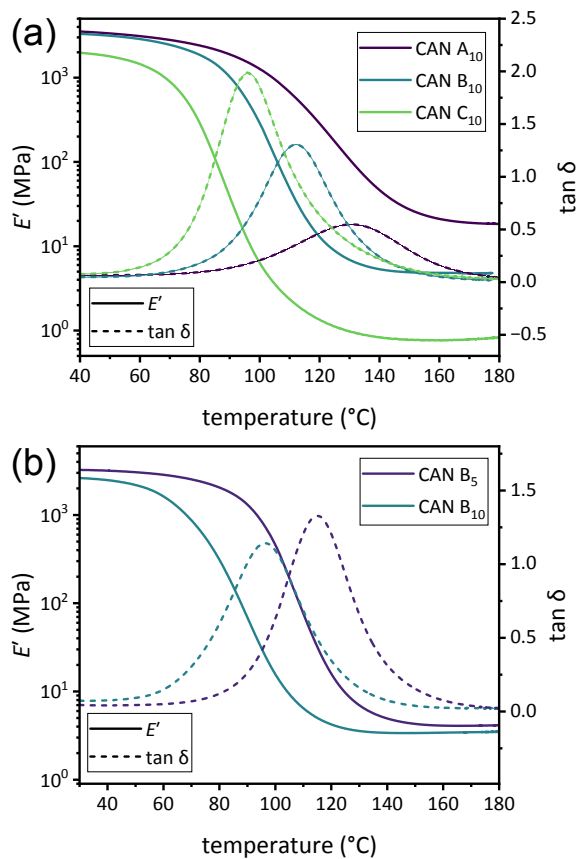
isocyanates and diisocyanates in the presence of a phospholene oxide catalyst (**Scheme 1**).<sup>43</sup> The resulting oligomers were found to have an average degree of polymerization of  $2.51 \pm 0.40$  by <sup>1</sup>H NMR endgroup analysis (**Figure S1**). CANs were synthesized by nucleophilic addition of different ratios of difunctional amine crosslinkers and monofunctional amine capping agents together with specific loadings of dioctyl phthalate plasticizer. CANs A, B, and C were prepared in descending order of  $v_e$ : CAN A was synthesized with full crosslinking (difunctional amine only), CAN B was synthesized at a 2:1 molar ratio of crosslinker to capping agent, and CAN C was synthesized at a 1:1 molar ratio of crosslinker to capping agent based on amine functionalities. Using this synthetic framework,  $v_e$  was changed while maintaining total guanidine concentration. Plasticizer loading was varied in three degrees, with CAN<sub>0</sub>, CAN<sub>5</sub>, and CAN<sub>10</sub> variants possessing 0%, 5%, and 10% w/w dioctyl phthalate, respectively. Previous studies on guanidine-based CANs have shown that the addition of phthalates – a common class of plasticizers used in industry – results in lower  $T_g$  with no evidence of potential deleterious effects such as side reactions at high temperatures or microphase separation.<sup>40</sup> Accordingly, the chosen plasticizer loadings resulted in an approximately 50 °C range of  $T_g$  values for the CAN variants under study (see below).. In all cases, ATR FT-IR spectroscopy indicated full conversion of CDI to guanidine, as evidenced by the disappearance of the prominent N=C=N stretching frequency at 2117 cm<sup>-1</sup> and appearance of a C=N stretching frequency at 1575 cm<sup>-1</sup> (**Figures S2 – S9**). Network formation was further confirmed by sol-gel analysis (**Table S1**), with gel fractions generally decreasing with higher monofunctional amine and/or plasticizer loading across CAN formulations. Thermal analysis indicated modest stability as the average temperature at 5% mass loss was found to be 196 °C by TGA (**Figures S10 – S16**).

### Scheme 1. Synthesis of Multifunctional Carbodiimide Oligomer and Preparation of Guanidine-based Covalent Adaptable Networks



To determine differences in  $T_g$  and  $v_e$ , DMA temperature ramps were performed on all CANs (Figures S17 – S30).  $T_g$  was found to vary directly with  $v_e$ , with a larger decrease between CANs A and B than between CANs B and C (Figure 2a, Table 1). Increased plasticizer was also found to decrease  $T_g$ . For example,  $T_g$  of CAN A<sub>0</sub> was approximately  $44\text{ }^\circ\text{C}$  higher than that of CAN A<sub>5</sub> ( $176$  and  $132\text{ }^\circ\text{C}$ , respectively). This high  $T_g$  precluded further rheological analysis of samples without plasticizer, as the temperature window between  $T_g$  and the onset of thermal degradation was very limited. Additionally, trends in  $v_e$  of plasticized samples (estimated as  $3E'/RT$ )<sup>45</sup> in the rubbery plateau at  $175\text{ }^\circ\text{C}$  were observed to correspond

with relative loadings of difunctional:monofunctional amine during synthesis, with little difference between CANs with 5% w/w and 10% w/w plasticizer loadings (**Figure 2b, Table 1**).



**Figure 2.** (a) DMA thermograms of  $E'$  versus temperature for CAN A<sub>10</sub>, CAN B<sub>10</sub>, and CAN C<sub>10</sub>. (b) DMA thermograms of  $E'$  and  $\tan \delta$  versus temperature for CAN B<sub>5</sub> and CAN B<sub>10</sub>.

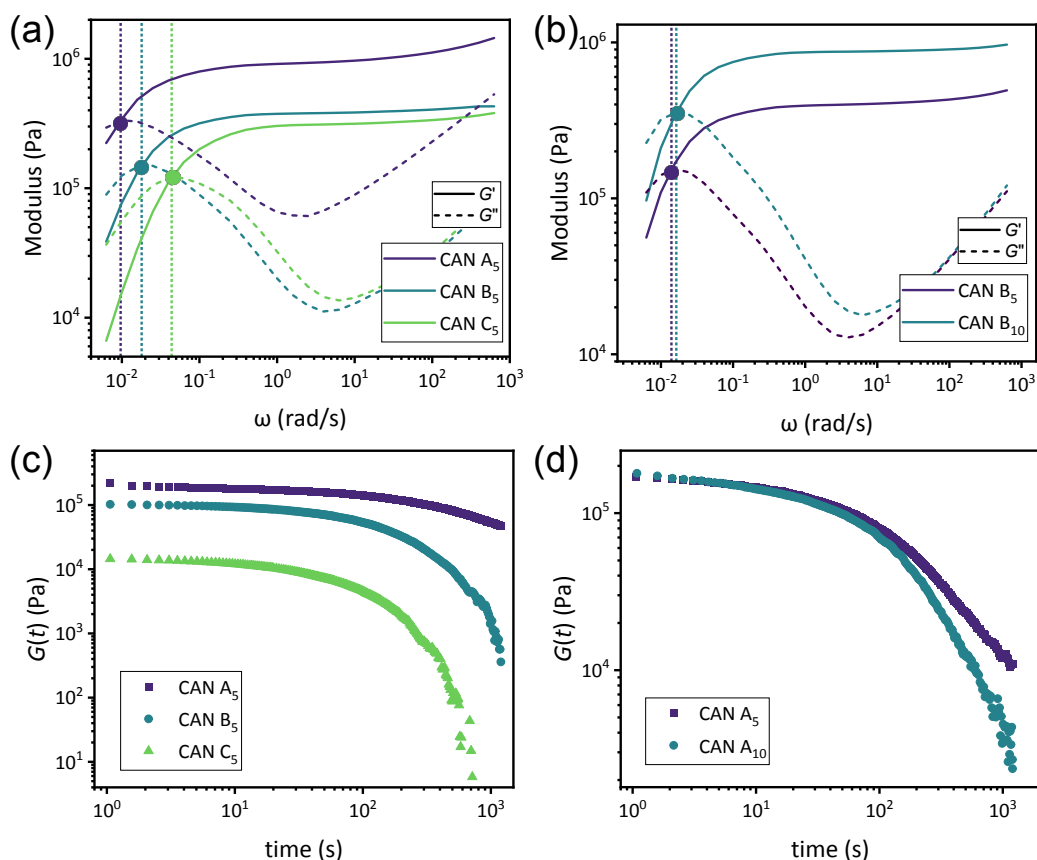
**Table 1. Thermorheological data of CANs from DMA and SAOS rheometry.**

	$T_g$ (°C)	$v_e$ (mmol/g)	$\tau_{SR}^*$ (s)	$\tau_{cross}^*$ (s)	$\tau_{SR}^* @ T_g + 35^\circ C$ (s)
CAN A <sub>5</sub>	132 ± 1.3 <sup>a</sup>	4.49 ± 0.41 <sup>a</sup>	129 ± 32 <sup>a</sup>	126 ± 22 <sup>a</sup>	405 ± 55 <sup>a</sup>
CAN A <sub>10</sub>	126 ± 5.5 <sup>b</sup>	4.52 ± 0.46 <sup>b</sup>	122 ± 9 <sup>b</sup>	159 ± 7 <sup>a</sup>	>1200 <sup>c</sup>
CAN B <sub>5</sub>	113 ± 2.8 <sup>a</sup>	1.23 ± 0.07 <sup>a</sup>	73 ± 11 <sup>a</sup>	98 ± 6 <sup>a</sup>	621 ± 16 <sup>a</sup>
CAN B <sub>10</sub>	104 ± 8.0 <sup>b</sup>	1.11 ± 0.18 <sup>b</sup>	56 ± 9 <sup>b</sup>	69 ± 21 <sup>b</sup>	>1200 <sup>c</sup>
CAN C <sub>5</sub>	110 ± 4.0 <sup>b</sup>	0.260 ± 0.06 <sup>b</sup>	23 ± 9 <sup>a</sup>	33 ± 2 <sup>a</sup>	327 ± 32 <sup>a</sup>
CAN C <sub>10</sub>	104 ± 7.5 <sup>b</sup>	0.296 ± 0.08 <sup>b</sup>	38 ± 9 <sup>b</sup>	43 ± 14 <sup>b</sup>	>1200 <sup>c</sup>
CAN A <sub>0</sub>	176	- <sup>d</sup>	- <sup>d</sup>	- <sup>d</sup>	- <sup>d</sup>

<sup>a</sup>Data from three samples. <sup>b</sup>Data from two samples. <sup>c</sup>No peak maximum observed in continuous relaxation spectra during experimental window (1200 s). <sup>d</sup>Limited thermal window for analysis precluded determination.

As a means of comparing  $\tau^*$  of each system, a series of small-amplitude oscillatory shear (SAOS) frequency sweeps were performed at 175 °C using parallel plate shear rheometry within the linear viscoelastic region (**Figures S31 – S37**). Relaxation times estimated by the modulus crossover ( $\tau_{cross}^*$ ) possessed a direct relationship to  $v_e$  at both 5% w/w and 10% w/w plasticizer (**Figure 3a, Table 1**). The relaxation processes at these temperatures thus appear to be dependent upon crosslinking dynamics, as the amount of reactive species remains constant across all CAN compositions. This is similar to findings in other CANs with equal concentrations of reactive groups, which also possess a direct relationship between  $v_e$  and  $\tau^*$ .<sup>32,34</sup> Additionally,  $\tau_{cross}^*$  values were not observed to vary consistently as a function of changing plasticizer loading between CAN<sub>5</sub> and CAN<sub>10</sub> (**Figure 3b, Table 1**). As a complementary method of analysis,  $\tau^*$  at 175 °C was also estimated from stress relaxation experiments ( $\tau_{SR}^*$ ). Some samples exhibited relaxation processes that were not well-captured by fitting the data to a stretched exponential function. As an alternative, we estimated  $\tau_{SR}^*$  from the principal peak in the continuous relaxation spectra derived

from stress relaxation data (**Figures S38 – S43**).<sup>46-48</sup> These spectra more clearly distinguished the principal relaxation mode from others such as segmental Rouse relaxation, which was observable at short timescales in some compositions. Trends remained similar to those found in frequency sweeps: a direct relationship to  $v_e$  and no consistent difference due to plasticizer loading was observed (**Figures 3c – 3d**). Additionally,  $\tau^*$  values were generally in relatively good agreement across the two analysis techniques (**Table 1**). Previous studies have implicated differences in  $T_g$  as important governors of CAN relaxation behavior.<sup>26,49,50</sup> To examine this possibility, we also compared  $\tau^*_{SR}$  values 35 °C above  $T_g$  of each individual network. These values did not exhibit trends similar to those observed at an absolute temperature (**Table 1**). Thus, temperature relative to  $T_g$  does not appear to have predictive value with respect to relaxation behavior, and plasticizer can serve to decouple  $T_g$  from CAN dynamics.

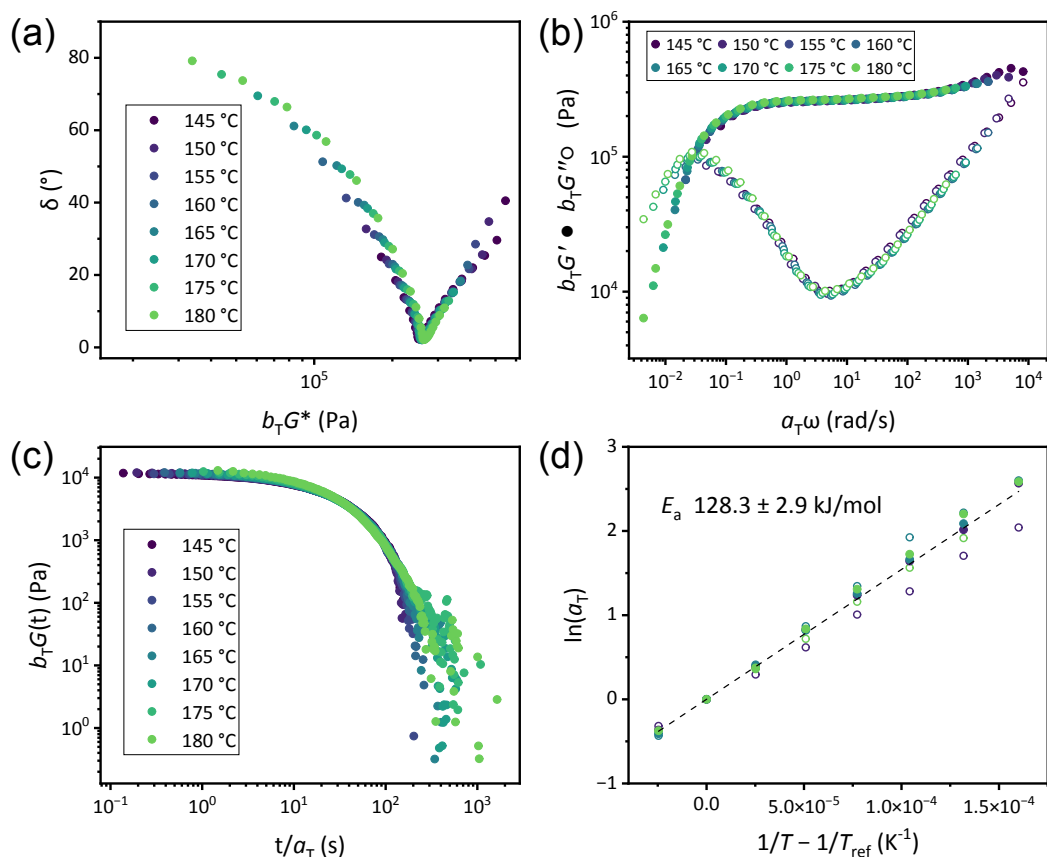


**Figure 3.** (a) Frequency sweep data for representative samples of CAN A<sub>5</sub>, CAN B<sub>5</sub>, and CAN C<sub>5</sub> at 175 °C, where vertical lines indicate crossover frequencies. (b) Frequency sweep data for data for representative samples of CAN B<sub>5</sub> and CAN B<sub>10</sub> at 175 °C, where vertical lines indicate crossover frequencies. (c) Stress relaxation data for representative samples of CAN A<sub>5</sub>, CAN B<sub>5</sub>, and CAN C<sub>5</sub> at 175 °C. (d) Stress relaxation data for representative samples of CAN A<sub>5</sub> and CAN A<sub>10</sub> at 175 °C.

Flow activation energies were determined by conducting both frequency sweep and stress relaxation experiments in 5 °C increments above  $T_g$  and subsequently constructing master curves by time-temperature superposition (TTS) using both horizontal and vertical shift factors ( $a_T$  and  $b_T$ , respectively). While rigorous use of TTS relies on the assumption of thermorheological simplicity, CANs cannot possess this characteristic as they exhibit inherently different temperature dependencies of relaxation processes.<sup>46</sup> Nevertheless, previous researchers have found judicious application of TTS to be a valuable means of understanding CAN behavior,<sup>10,51,52</sup> and collapse of data in reduced van Gorp-Palmen plots

(**Figure 4a, S44a-49a**) supported the validity of TTS in our systems.<sup>53</sup> While all CAN B and CAN C variants exhibited superposition of both frequency sweep and stress relaxation data from 145 – 180 °C, TTS only applied from 165 – 185 °C in CAN A (**Figure 4b – 4c, S44b-e – S49b-e**). Across all formulations,  $a_T$  exhibited an Arrhenius relationship with temperature (**Figure 4d, S44f – S49f**), with similar shifts occurring among SAOS and stress relaxation data. Thus,  $E_a$  was calculated using  $a_T$  compiled from all experiments on each individual CAN formulation (**Table 2**),<sup>10</sup> and little variation was observed based on either  $v_e$  or plasticizer loading. This contrasts with associative systems, which tend to exhibit changes in  $E_a$  with varying  $v_e$  even with the same concentration of reactive functionalities.<sup>33,34</sup> The interpretation of  $b_T$  in this system is less clear (**Figure S50**). In stress relaxation experiments,  $G_0$  and the attendant  $b_T$  varied as expected for a dissociative system in which  $v_e$  decreases with increasing temperature. However,  $b_T$  from SAOS frequency sweeps exhibited more variation. Previous studies of dissociative CANs have found Arrhenius relationships of  $b_T$  with temperature in both types of measurement corresponding to the enthalpy of the dissociation reaction.<sup>10</sup> Such findings were predicted to occur in a limited temperature range and are dependent on the thermodynamics of each specific system. Additionally,  $b_T$  in associative CANs is highly variable.<sup>Error!</sup> **Bookmark not defined.,Error! Bookmark not defined.** As any potential side reaction resulting in permanent crosslinking would occur in both experiments and no significant changes were observed in the IR spectra of CANs after rheological analysis (**Figure S51**), a possible explanation for the lack of observed trends in  $b_T$  derived from frequency sweeps is a complex interplay between the crosslink dissociation equilibrium, changes in material density, and entropic contributions to elasticity which manifest more substantially on the timescale of the SAOS plateau modulus.





**Figure 4.** (a) Reduced van Gorp-Palmen plot of a representative sample of CAN C<sub>5</sub>. (b) Master curve of frequency sweep data constructed via TTS of a sample of CAN C<sub>5</sub>. (c) Master curve of stress relaxation constructed from TTS of a sample of CAN C<sub>5</sub>. (d) Arrhenius analysis of horizontal shift factors for all CAN C<sub>5</sub> samples. Filled circles are from frequency sweep data and empty circles from stress relaxation; each color is a single sample. Dashed line is line of best fit.  $T_{ref} = 175$  °C for all analyses.

**Table 2. Flow activation energy (kJ/mol) by Arrhenius analysis of combined shift factors from frequency sweep and stress relaxation data.**

	5% w/w plasticizer	10% w/w plasticizer
CAN A	$136.1 \pm 2.8^{b,c}$	$138.5 \pm 5.2^{a,c}$
CAN B	$134.7 \pm 3.2^b$	$146.3 \pm 4.0^a$
CAN C	$128.3 \pm 2.9^b$	$134.5 \pm 2.6^a$

<sup>a</sup>Combined linear fit from two samples. <sup>b</sup>Combined linear fit from three samples. <sup>c</sup>Data from 165–185 °C; all other data from 145–180 °C.

Our findings that  $\tau^*$  varies directly with  $v_e$  while  $E_a$  does not can be rationalized based on the sticky Rouse model developed for unentangled CANs.<sup>54</sup> A key component of this model is that the longest relaxation times are directly related to both the crosslink lifetime ( $\tau_{xl}$ ) and the number of crosslinks per chain, i.e.  $v_e$ , in accordance with our results (see Supporting Information for additional discussion).<sup>55</sup> In CANs,  $\tau_{xl}$  is determined by contributions of 1) the kinetics of the crosslink exchange reaction; 2) Rouse dynamics, which describe chain diffusion based on repeat unit friction; and 3) the mobility of exchanging functionalities within the polymer matrix. As contributions from 1) and 2) are largely determined by the chemical makeup of the system, their temperature dependence is not expected to vary across different  $v_e$ . However, the relatively constant  $E_a$  we observe implies that the mobility of exchanging functionalities is not substantially impacted by  $v_e$  in dissociative guanidine-based CANs, similar to another dissociative system with constant functional group concentration<sup>32</sup> and contrasting with vitrimers.<sup>33,34</sup> We hypothesize this difference originates in the temperature dependence on  $v_e$  that is not present in associative systems.

## **Conclusions**

In conclusion, we have analyzed the effects of  $v_e$  and plasticizer on rheological properties of guanidine-based CANs using complementary rheometric techniques. The combination of multifunctional carbodiimide oligomers with specific ratios of difunctional to monofunctional secondary alkyl amine species enabled the synthesis of CANs with varying  $v_e$  but a constant concentration of reactive groups. By changing  $v_e$  in three levels and plasticizer loading by weight in two levels, a library of seven CANs was developed.  $T_g$  was found to vary directly with  $v_e$  and plasticizer loading. However,  $\tau^*$  obtained by both stress relaxation and SAOS frequency sweeps varied directly with  $v_e$  while plasticizer had little effect; thus, plasticizer serves to decouple  $\tau^*$  from  $T_g$ . Further, we observed a relatively constant  $E_a$  across all network compositions, in contrast with studies of associative CANs. We hope our studies motivate additional

investigation of the fundamental properties of vitrimer-like dissociative systems, further illustrate the utility of TTS in rheological analysis of CANs, and add plasticizer content to the growing list of characteristics that can be used to tune CAN dynamics.

### **Data Availability**

The data supporting this article have been included as part of the ESI.

### **Conflicts of Interest**

There are no conflicts to declare.

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**Supporting Information.** Additional characterization of oligomers and CANs; data from DMA, stress relaxation, and SAOS analyses; discussion of the sticky Rouse model for unentangled CANs.

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**Data Availability Statement:**

The data supporting this article have been included in the main text and as part of the Supplementary Information.