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Nano-Fe₃O₄@SiO₂-supported boron sulfonic acid as a novel magnetically heterogeneous catalyst for the synthesis of pyrano coumarins[†]

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In this study, a novel magnetically heterogeneous catalyst based on the immobilization of boron sulfonic acid onto $Fe_3O_4@SiO_2$ nanoparticles ($Fe_3O_4@SiO_2-BSA$) is reported. $Fe_3O_4@SiO_2-BSA$ was characterized via FT-IR, X-ray diffraction patterns (XRD), scanning electron microscopy (SEM), energy-dispersive X-ray spectroscopy (EDS), and vibrating sample magnetometer (VSM) analysis. The performance ability of this catalyst including acid sites was evaluated for the synthesis of pyrano coumarins under solvent-free conditions with high yields. Thermal stability of the catalyst and its easy separation by a magnetic field make this catalyst a good heterogeneous system and a useful alternative to other heterogeneous catalysts.

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Introduction

Supported heterogeneous catalysts as environmentally friendly materials play a pivotal role in modern science and technology, in particular, in the organic synthesis area.¹⁻³ Because of the many advantages of catalyst immobilization on solid supports, including easy handling, low solubility, increasing selectivity of the reactions, and non-toxicity, it is a technique that is widely used.4 Nanostructure supports are also advantageous because they exhibit higher activity and selectivity than their corresponding bulk materials.5-8 As the diameter of the particle decreases to the nanometer scale, the external surface area becomes available for chemical transformations.9 Recent studies show that magnetite (Fe_3O_4) nanoparticles have unique properties such as simple isolation from the reaction mixture using an external magnetic field, high surface area, thermal stability, low cost, their potential to immobilize functional groups, and excellent recyclability, which make them useful supports to prepare reusable heterogenous catalysts.¹⁰⁻¹² A protective shell of silica as a coating can be formed on the surface of Fe₃O₄ nanoparticles to prevent them from oxidizing in an air atmosphere, provide simple surface functionalization, and enable aggregation between particles.13,14

Boron sulfonic acid, as a solid acid catalyst that was first introduced by Kiasat *et al.*, and silica boron sulfonic acid have many advantages such as simplicity in preparation, availability of precursor, economically benign, non-toxicity, and high activity/ selectivity with excellent yields in various chemical processes.¹⁵

Synthesis of hybrid heterocycles that contain biologically active skeletons is an interesting subject in organic synthesis.^{16,17} The

chromene ring system is used regularly as a scaffold in medicinal and agricultural chemistry.^{18,19} Pyrano coumarins as a fused dihydropyran with a chromene nucleus received great attention due to their wide range of applications in various fields of chemistry.^{20,21} They have exhibited various pharmacological activities such as anti-HIV, antitumor, anticancer, antibacterial, and anti-inflammatory properties.^{22,23} Moreover, they can also be employed as cosmetics and pigments and utilized as potential biodegradable agrochemicals.^{24,25} The unique properties and broad applications of pyrano coumarins have promoted extensive studies for the synthesis of these useful compounds.

Because one-pot multi-component reactions (MCRs) play an important role in combinatorial chemistry, this field remained one of the most interesting areas of research in recent years. During multi-component reactions, target compounds are formed by joining at least three functional groups through covalent bonds.²⁶ These reactions represent a very useful tool for the synthesis of complex molecules with potential biological properties because of their effective atom economy, convergent nature, and brief and straightforward experimental procedures.²⁷

Herein, in continuation of our studies in the field of heterogeneous catalysts²⁸⁻³¹ and according to importance of pyrano coumarins, we wish to disclose, for the first time, the preparation and characterization of novel immobilized boron sulfonic acid onto Fe_3O_4 @SiO₂ nanoparticles (Fe_3O_4 @SiO₂-BSA) as well as the examination of their catalytic application in the synthesis of pyrano coumarin derivatives.

Experimental

All chemicals used in this research were purchased from Fluka and Merck chemical companies. The obtained products were identified by comparison of their spectral data and physical properties with previously reported data. The monitoring of the

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reaction progress and determination of purity of the compounds were accomplished using TLC performed with silica gel SIL G/UV254 plates. Melting points were determined by an electrothermal KSB1N apparatus and are uncorrected. The NMR spectra of ¹H in DMSO were recorded on a Bruker Avance Ultra Shield 400 MHz spectrometer, and ¹³C NMR spectra were recorded at 100 MHz using TMS as an internal standard. Infrared (IR) spectra were obtained with a JASCO Fourier transform-infrared (FT-IR)/680 spectrometer using KBr pellets. X-ray powder diffraction (XRD) patterns were recorded using a Bruker AXS (D8 Advance) X-ray diffractometer with Cu K α radiation ($\lambda = 0.15418$ nm). The measurement was made in 2θ ranging from 10° to 80° at the speed of 0.05° min⁻¹. Energy dispersive spectroscopy (EDS) was performed using a TESCAN Vega model instrument. The morphology of the particles was observed by scanning electron microscopy (SEM) under an acceleration voltage of 26 kV. The magnetic measurement was carried out in a vibrating sample magnetometer (VSM; Kashan University, Kashan, Iran) at room temperature.

Preparation of Fe₃O₄

To synthesize Fe_3O_4 magnetic nanoparticles through a chemical coprecipitation method, a solution of $FeCl_3 \cdot 6H_2O$ (2.7 g, 10 mmol) and $FeCl_2 \cdot 4H_2O$ (1 g, 5 mmol) in 45 mL double distilled water was mechanically stirred under an argon atmosphere at 80 °C for 30 min. In the next step, a sodium hydroxide solution (5 mL, 10 M) was gradually added dropwise. After continuous stirring at 80 °C for 1 h under an argon atmosphere, the black precipitate of Fe_3O_4 magnetic nanoparticles was decanted using an external magnetic field. The product was washed with double distilled water until pH 9 was obtained and then dried at 60 °C under a vacuum.³²

Procedure for the synthesis of Fe₃O₄-silica-coated nanoparticles

According to the current method in the literature, a suspension containing Fe₃O₄ magnetic nanoparticles (1 g) was sufficiently dispersed in a mixture of ethanol (80 mL), distilled water (20 mL), concentrated ammonia aqueous solution (3 mL, 28%), and tetraethyl orthosilicate (0.5 mL). The reaction mixture was heated under reflux for 12 h. The Fe₃O₄-silica-coated (Fe₃O₄@-SiO₂) was separated by a magnet, washed several times with ethanol, and dried at 60 °C in air.³³

Procedure for Fe₃O₄@SiO₂-OB(OH)₂

A saturated solution of boric acid was added to a slurry containing Fe₃O₄@SiO₂ nanoparticles (8 g) in dry toluene (45 mL). The mixture was refluxed for 24 h. The resultant suspension was collected using an external magnet and washed several times with distilled water and then methanol. It was dried at 80 °C to obtain the brown solid named nano Fe₃O₄@SiO₂-OB(OH)₂.³⁴

Procedure for the preparation of Fe₃O₄@SiO₂-OB(OSO₃H)₂

In the final stage, a 100 mL suction flask was equipped with a dropping funnel containing chlorosulfonic acid (7.64 g, 0.066

mol), dry chloroform (40 mL), one argon inlet, and a gas outlet tube for conducting HCl gas over an adsorbing solution (10% NaOH). Then, Fe_3O_4 (a)SiO₂-OB(OH)₂ (7.5 g) was charged into the flask. Chlorosulfonic acid was added drop-wise over a period of 60 min at 0 °C. HCl gas immediately evolved from the reaction vessel. When the addition was completed, the mixture was sonicated for 1 h. The functionalized magnetic nanoparticles were collected by a magnet. The supernatant was decanted, and the nanoparticles were washed with dry chloroform (3 × 5 mL) and then dried in high vacuum overnight.

General procedure for the synthesis of pyrano coumarins 4 and 6

Fe₃O₄@SiO₂–BSA (0.005 g) was added to a mixture of malononitrile/ethyl cyanoacetate, aryl aldehyde, and 5,7-dihydroxy-4-substituted coumarin/4-hydroxycoumarin at 80 °C under solvent-free conditions. The reaction progress was monitored by TLC (*n*-hexane/EtOAc, 3 : 2). After completion of the reaction, boiling EtOAc (10 mL) was added, and the catalyst was separated by filtration. To further purify the product, the obtained powder was recrystallized from EtOH.

Compound 4e. FT-IR (KBr): $\nu_{\rm max}$ 3477, 3423, 3315, 1702, 1681 cm⁻¹. ¹H NMR (DMSO- d_6 , 400 MHz) $\delta = 10.88$ (s, 1H), 7.61 (s, 2H), 7.25–7.05 (m, 5H), 6.39 (s, 1H), 6.04 (s, 1H), 3.50 (s, 2H), 3.44 (s, 1H), 2.66 (s, 3H), 1.02–1.11 (m, 3H) ppm. ¹³C NMR (DMSO- d_6 , 100 MHz) $\delta = 168.47$, 168.18, 159.97, 159.92, 159.45, 158.12, 158.12, 158.05, 154.23, 153.41, 147.54, 143.85, 143.69, 132.54, 131.78, 111.30, 110.01, 101.57, 98.09, 56.06, 24.11, 18.56, 14.27 ppm. Anal. calcd for C₂₂H₁₈ClNO₆: C, 61.76; H, 4.24; N, 3.27. Found: C, 61.70; H, 4.26; N, 3.31. MS (*m/z*): 427 [M]⁺.

Compound 4h. FT-IR (KBr): ν_{max} 3413, 3311, 1687, 1625 cm⁻¹. ¹H NMR (DMSO- d_6 , 400 MHz) $\delta = 10.81$ (s, 1H), 7.58 (s, 2H), 7.22–7.84 (m, 7H), 6.36 (s, 1H), 6.11 (s, 1H), 5.87 (s, 1H), 2.74 (m, 5H), 1.06 (t, J = 5.22 Hz, 3H) ppm. ¹³C NMR (DMSO- d_6 , 100 MHz) $\delta = 168.41$, 160.07, 160.02, 159.44, 157.86, 153.89, 153.39, 147.61, 144.95, 132.86, 130.67, 127.87, 126.31, 126.23, 125.61, 125.16, 125.08, 124.93, 112.66, 111.32, 101.88, 98.08, 78.46, 50.23, 24.04, 18.52 ppm. Anal. calcd for C₂₆H₂₁NO₆: C, 70.42; H, 4.77; N, 3.16. Found: C, 70.38; H, 4.80; N, 3.21.

Compound 4r. FT-IR (KBr): v_{max} 3402, 1728, 1663 cm⁻¹. ¹H NMR (DMSO- d_6 , 400 MHz) $\delta = 11.10$ (s, 1H), 8.18 (d, J = 8.8 Hz, 2H), 7.44 (d, J = 8.4 Hz, 2H), 7.17 (s, 2H), 6.51 (s, 1H), 6.12 (s, 1H), 4.82 (s, 1H), 2.63 (s, 3H) ppm. ¹³C NMR (DMSO- d_6 , 100 MHz) $\delta = 160.02$, 159.76, 157.97, 155.17, 153.76, 153.10, 147.99, 146.72, 128.92, 124.29, 120.17, 112.12, 107.55, 102.46, 99.11, 56.64, 36.81, 24.49 ppm.

Compound 6c. FT-IR (KBr): ν_{max} 3380, 3311, 3189, 1714, 1675 cm⁻¹. ¹H NMR (DMSO- d_6 , 400 MHz) $\delta = 7.92$ (d, J = 8 Hz, 1H), 7.82 (s, 1H), 7.80 (d, J = 1.6 Hz, 1H), 7.76 (d, J = 1.6 Hz, 1H), 7.74 (s, 1H), 7.72 (d, J = 1.6 Hz, 1H), 7.54 (s, 1H), 7.52 (s, 1H), 7.49 (t, J = 3.6 Hz, 2H), 7.47 (s, 1H) ppm. ¹³C NMR (DMSO- d_6 , 100 MHz) $\delta = 160.0$, 158.5, 154.4, 152.7, 149.2, 133.5, 132.9, 129.3, 125.1, 123.0, 119.4, 119.2, 117.0, 113.4, 110.4, 103.3, 57.3, 37.5 ppm. Anal. calcd for C₂₀H₁₁N₃O₃: C, 70.38; H, 3.25; N, 12.31. Found: C, 70.42; H, 3.20; N, 12.25.

Compound 6e. FT-IR (KBr): ν_{max} 3391, 3180, 1712, 1674, 1608 cm⁻¹. ¹H NMR (DMSO- d_6 , 400 MHz) δ = 7.90 (dd, J = 8.0 Hz, 1H), 7.73–7.69 (m, 1H), 7.44–7.38 (m, 7H), 7.18 (d, J = 8.8 Hz, 2H), 6.95 (d, J = 8.8 Hz, 2H), 5.06 (s, 2H), 4.40 (s, 1H) ppm. ¹³C NMR (DMSO- d_6 , 100 MHz) δ = 159.51, 157.87, 157.45, 153.09, 152.06, 137.05, 135.60, 132.83, 128.76, 128.40, 127.79, 127.64, 124.63, 122.41, 119.30, 116.53, 114.61, 112.97, 104.19, 69.17, 58.09, 36.13 ppm.

Compound 6i. FT-IR (KBr): ν_{max} 3461, 3295, 3162, 1716, 1673, 1631 cm⁻¹. ¹H NMR (DMSO-*d*₆, 400 MHz) δ = 8.86 (s, 1H), 7.90 (d, J = 8 Hz, 1H), 7.74 (t, J = 8 Hz, 2H), 7.46–7.52 (m, 2H), 7.34 (s, 1H), 6.81 (d, J = 2 Hz, 1H), 6.72 (d, J = 2.1 Hz, 1H), 6.64 (d, J = 8.4 Hz, 1H), 4.35 (s, 1H), 3.94–4.01 (m, 2H), 1.32 (t, J = 6.8 Hz, 3H) ppm. ¹³C NMR (DMSO-*d*₆, 100 MHz) δ = 160.0, 158.3, 153.4, 152.5, 146.5, 134.7, 133.2, 15.0, 122.9, 120.3, 119.8, 117.0, 116.0, 114.0, 113.5, 104.8, 64.4, 58.8, 36.9, 15.1 ppm. Anal. calcd for C₂₁H₁₆N₂O₅: C, 67.02; H, 4.28; N, 7.44. Found: C, 67.12; H, 4.20; N, 7.51.

Results and discussion

The new magnetic nano-catalyst Fe_3O_4 @SiO₂–BSA was prepared following the protocol shown in Scheme 1. Firstly, in order to prepare the magnetic Fe_3O_4 nanoparticles, the chemical coprecipitation of Fe^{2+} and Fe^{3+} ions in NaOH solution was performed.³² Subsequently, the silica-coated magnetic nanoparticles (Fe_3O_4 @SiO₂) were easily achieved with the known Stober method.³² Then, Fe_3O_4 @SiO₂–OB(OH)₂ was synthesized from the reaction of Fe_3O_4 @SiO₂ with boric acid in dry toluene under reflux.³⁴ Finally, the surface of Fe_3O_4 @SiO₂–OB(OH)₂ was functionalized with chlorosulfonic acid to obtain Fe_3O_4 @SiO₂– OB(OSO₃H)₂. Chemical analysis of prepared Fe_3O_4 @SiO₂– OB(OSO₃H)₂ was performed using FT-IR, EDX, XRD, and SEM; magnetic measurements were performed using VSM.

The FT-IR spectra of Fe₃O₄, Fe₃O₄@SiO₂, Fe₃O₄@SiO₂@-OB(OH)₂, and Fe₃O₄@SiO₂–BSA were compared with each other (Fig. 1). The appearance of peaks around 570 cm⁻¹, 796 cm⁻¹, 1097 cm⁻¹, 478 cm⁻¹, and 3413 cm⁻¹ in all of these four spectra are relevant to Fe–O stretching, Si–O–Si symmetric and asymmetric stretching, bending vibration, and OH vibration,



Fe₃O₄@SiO₂-BSA

Scheme 1 Synthesis of Fe₃O₄@SiO₂-BSA.



Fig. 1 The FT-IR of (a) Fe_3O_4 , (b) $Fe_3O_4@SiO_2$, (c) $Fe_3O_4@SiO_2@-OB(OH)_2$, and (d) $Fe_3O_4@SiO_2-BSA$.



Fig. 2 XRD patterns of Fe₃O₄, Fe₃O₄@SiO₂, and Fe₃O₄@SiO₂-BSA.

respectively, which was confirmed to preserve the nano-structure of Fe₃O₄ and Fe₃O₄@SiO₂.³⁵ The peak in the region of approximately 1400 cm⁻¹ of spectra c and d can be related to B–O.³⁶ The O=S=O asymmetric and symmetric stretching vibrations near 1200–1250 cm⁻¹ and 1010–1100 cm⁻¹, and the S–O stretching vibration of -SO₃H at 650 cm⁻¹ and 3180 to 3419 cm⁻¹ were seen in d spectra for the sulfonic group of the catalytic surface.³⁷

To investigate the quantity of crystalline phases of the new catalyst, its XRD-diffraction pattern was obtained, as shown in Fig. 2. The control of six characteristic peaks at 30.3909, 35.7981, 43.4418, 53.9044, 57.4051, and 63.0226 that correspond to the (2 2 0), (3 1 1), (4 0 0), (4 2 2), (5 1 1), and (4 4 0) crystal planes is very important because the preservation of the cubic spinel structure could be strictly confirmed (JCPD 00-001-1111 standard). Additionally, there was a broad peak from $2\theta = 19$ to 28 that



Fig. 3 (a) Energy-dispersive X-ray spectroscopy (EDS) spectra of $Fe_3O_4@SiO_2-BSA$. (b) EDS data for $Fe_3O_4@SiO_2-BSA$.

was due to the SiO_2 shells of the coated Fe_3O_4 .³⁸ The other existing groups in the catalyst did not exhibit any changes in the crystal structure. The particle size of the prepared catalyst can be calculated using the Debye–Scherrer equation:

$D = 0.94\lambda/\beta \cos\theta$

where *D* is the average particle diameter, 0.94 is the Scherrer's constant, λ is the X-ray wavelength (1.5406 °A for Cu K α), β is the half width of XRD diffraction lines, and θ is the Bragg's angle in degrees. The particle size relevant to the Debye–Scherrer equation is calculated as 88.8 nm.

Energy-dispersive X-ray spectroscopy (EDS) is one of the best approaches to determine catalyst purity. Fig. 3 shows the EDS spectra indicating the elemental composition of the catalyst. It contains no impurity elements other than Fe, O, Si, S, and B. It must be noted that failure of the boron peak is observed because of the overlap between peaks of boron and other elements.³⁶

The SEM image of Fe_3O_4 @SiO₂-BSA in Fig. 4 shows that the average diameter range was 58–86 nm, indicating good harmony in comparison with the calculated result from the Debye–Scherrer equation. Also, the uniform core–shell morphology was consistent



Fig. 4 SEM image of the catalyst.



Fig. 5 The vibrating sample magnetometer (VSM) magnetization curves of Fe $_3O_4@SiO_2-BSA$ in comparison with Fe $_3O_4@SiO_2$.

with the spherical shape of the Fe_3O_4 nanoparticles. We commonly used a vibrating sample magnetometer to evaluate the magnetic measurement of our catalyst. Fig. 5 shows the magnetic behavior at room temperature for the catalyst. The below magnetization curves indicate the saturation magnetization of $Fe_3O_4(@SiO_2 \text{ nanoparticles and } Fe_3O_4(@SiO_2 \text{-BSA}, which were diminished to 24.8 emu g⁻¹ from 56.2 emu g⁻¹ for Fe_3O_4(@SiO_2.$

To show the catalytic activity of Fe_3O_4 (a)SiO₂–BSA, it was used as a catalyst in the synthesis of a range of known and novel pyrano coumarins 4 and 6 *via* the three-component reactions of aryl aldehydes 1, active methylene compound 2 (malononitrile or ethyl cyanoacetate), and hydroxycoumarin (5,7-dihydroxy-4substituted coumarins 3 or 4-hydroxycoumarin 5) under solvent-free conditions (Scheme 2).

To initiate the synthetic work, several 5,7-dihydroxy-4substituted coumarins 3 were prepared in good yields according to previously published methods.³⁹ Subsequently, in order to find the most appropriate reaction conditions, a threecomponent reaction of ethyl cyanoacetate, benzaldehyde, and 4-methyl-5,7-dihydroxycoumarin was screened as a model reaction. The desired product was not produced in the absence of a catalyst even after a long reaction time. Therefore, the model reaction was performed using $Fe_3O_4@SiO_2@(CH_2)_3$ -OMOO₃H at various conditions. On the basis of the results obtained, we found that this reaction was efficiently performed in the presence of 0.005 g of $Fe_3O_4@SiO_2$ -BSA at 80 °C under solvent-free conditions (Table 1).



Scheme 2 Preparation of pyrano coumarins 4 and 6 in the presence of Fe_3O_4 asiO₂-BSA as catalyst.

 Table 1
 Screening conditions for the model reaction

Entry	Catalyst (g)	Solvent	T (°C)	Yield ^a (%)
1	0.001	None	70	30
2	0.002	None	70	40
3	0.003	None	70	45
4	0.004	None	70	47
5	0.005	None	70	70
6	0.006	None	50	70
7	0.005	None	60	60
8	0.005	None	80	90
9	0.005	None	90	90
10	0.005	None	100	90
11	0.005	MeOH	Reflux	65
12	0.005	EtOH	Reflux	67
13	0.005	EtOH/H ₂ O	Reflux	55
14	0.005	CH ₃ CN	Reflux	73
16	0.005	Toluene	Reflux	60
^a Isolated	l yields.			

With optimal conditions established, we then examined the scope of the reaction for the construction of various substrates including malononitrile, various aromatic aldehydes, and diverse 5,7-dihydroxy-4-substituted coumarin derivatives; the results are summarized in Table 2. In general, the reaction proceeded smoothly to afford the desired products **4** in good to excellent yields.

Encouraged by these results, we extended the catalytic activity of Fe_3O_4 @SiO₂-BSA to condensation reactions of aromatic aldehydes, malononitrile, and 4-hydroxycoumarin to afford pyrano coumarins **6** (Scheme 2). A series of product **6** with different substituents was prepared from different aromatic aldehydes bearing electron-withdrawing and electron-donating groups (Table 3).

The structures of the obtained products **4** and **6** were deduced from their elemental analysis, IR, ¹H, and ¹³C NMR spectroscopy and they were compared with authentic samples.^{40–42} Although both electron-rich and electron-poor aldehydes afforded the desired products **4** and **6**, aldehydes having electron-withdrawing groups in comparison with those having electron-donating ones

 Table 2
 Fe₃O₄@SiO₂-BSA-catalyzed synthesis of pyrano coumarins 4

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Entry	Ar	R^1	R^2	Mp (°C)	Yield ^a (%)	
4a	C ₆ H ₅	CO ₂ Et	CH_3	260-262	90	
4b	4-CH ₃ C ₆ H ₄	CO ₂ Et	CH_3	280-282	75	
4c	$4-BrC_6H_4$	CO_2Et	CH ₃	215-217	86	
4d	$3-BrC_6H_4$	CO ₂ Et	CH_3	271-273	90	
1e	$2-ClC_6H_4$	CO_2Et	CH_3	274-276	93	
4f	$2,4$ - $Cl_2C_6H_3$	CO_2Et	CH_3	251-253	89	
4g	2-Cl6-FC ₆ H ₃	CO_2Et	CH_3	234-235	87	
4h	1-Naphthyl	CO_2Et	CH_3	208-210	75	
4i	C_6H_5	CN	CH_3	250-251	85	
4j	$4-ClC_6H_4$	CN	CH_3	245-247	93	
4k	$3-ClC_6H_4$	CN	CH_3	202-204	96	
41	$2-ClC_6H_4$	CN	CH_3	325-326	90	
4m	$2,4$ - $Cl_2C_6H_3$	CN	CH_3	320-321	85	
4n	$4-CH_3C_6H_4$	CN	CH_3	221-222	70	
10	$4\text{-OCH}_3\text{C}_6\text{H}_4$	CN	CH_3	260-262	65	
4p	$2\text{-OCH}_3C_6H_4$	CN	CH_3	300-301	70	
1q	$3-BrC_6H_4$	CN	CH_3	296-298	90	
1r	$4-NO_2C_6H_4$	CN	CH_3	341-342	85	
4s	$3-NO_2C_6H_4$	CN	CH_3	390-391	87	
4t	$2\text{-ClC}_6\text{H}_4$	CN	Ph	241-242	85	
4u	2-ClC ₆ H ₄	CN	CH_2Cl	305-306	91	
Isolated yield.						
	-					

performed this transformation in better yields. This may be explained according to more positive charges located on the carbonyl group of aldehydes in electron-poor cases, which makes it a more reactive electrophile center.

A plausible mechanism for the synthesis of pyrano coumarins is outlined in Scheme 3. Initially, intermediate 7 is formed *via* the Knoevenagel condensation of the aldehyde and active methylene compound. For the formation of pyrano coumarin 4, adduct 8 results from a Michael-type addition of C-8 of dihydroxycoumarin to compound 7. Subsequently, cyclization of intermediate 8 gives pyrano coumarin 4. 4-Hydroxycoumarin can also attack

Table 3 Synthesis of pyrano coumarins 6 using Fe₃O₄@SiO₂-BSA

Entry	Ar	Mp (°C)	Yield ^a (%)
6a	C_6H_5	261-263	85
6b	$4-CH_3C_6H_4$	255-257	90
6c	$4-CNC_6H_4$	252-254	83
6d	4-Iso-propylC ₆ H ₄	240-242	87
6e	4-BenzyloxyC ₆ H ₄	268-269	78
6f	$3-BrC_6H_4$	276-277	95
6g	2-Cl 6-FC ₆ H ₃	293-295	80
6h	1-Naphthyl	260-261	86
6i	3-OEt 4-OHC ₆ H ₃	244-245	75
6j	Thiophene-2-yl	265-266	80
6k	$4-OCH_3C_6H_4$	246-248	85
61	$4-NO_2C_6H_4$	260-262	90
6m	$4-ClC_6H_4$	262-264	87
6n	$3-NO_2C_6H_4$	263-265	80
60	$2-ClC_6H_4$	269-271	83
6p	$2,4$ - $Cl_2C_6H_3$	259-260	80

^a Isolated yield.



Scheme 3 Proposed mechanism for the synthesis of 4 and 6 in the presence of Fe_3O_4 @SiO₂-BSA.



Fig. 6 Reusability study of Fe_3O_4 @SiO₂-BSA in the synthesis of 4a at 80 °C under solvent-free conditions.

intermediate 7 to produce 9, which is then converted to pyrano coumarin 6 after an intramolecular cyclization.

The recovery and reusability of catalyst are quite preferable because they are eco-friendly procedures. The recovered Fe₃-O₄@SiO₂-BSA from the model reaction for the synthesis of **4a** was regenerated by washing with chloroform and drying at 120 °C for 1 hour. Using the recycled catalyst four consecutive times in the model reaction gave the product with a gradually decreasing reaction yield (Fig. 6).

Conclusions

In summary, for the first time, a new modified magnetic nanoparticle-bearing boron sulfonic acid, Fe_3O_4 (a)SiO₂-BSA,

was prepared, characterized, and applied as a heterogeneous and efficient acid catalyst for the synthesis of a series of functionalized heterocyclic compounds containing the coumarin moiety *via* a one-pot three-component reaction. Our work presents a very simple reaction performed in the absence of hazardous organic solvents. Reusability of the catalyst, operational simplicity, and good chemical yields, combined with step- and atom-economic aspects, make this strategy highly attractive. It is worthwhile to note that the products are potentially valuable for further synthetic manipulation because of the presence of transformable functionalities.

Conflicts of interest

There are no conflicts to declare.

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