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## Introduction

Polymers with strong acid functionalities have been used in a wide range of academic and industrial applications as poly-electrolytes, immobilized acid catalysts, ion-exchange membranes, proton-conducting membranes, etc.<sup>1–5</sup> Among such polymers, those containing sulfonic acids are undoubtedly the most important because of the established commercialization of a wide range of monomers and polymers containing sulfonic acid units and their acidity due to their sulfonic acid functionalities.<sup>6,7</sup> Despite the high availability of polymers with sulfonic acid units, their physicochemical properties are strongly influenced by the chemical and physical nature of the sulfonic acid moieties. For example, the acidities of sulfonic acids are identical, and their highly ionic nature leads to a decrease in their lipophilicity. Thus, the expansion of strong acid moieties in polymeric materials should advance materials and polymer science.

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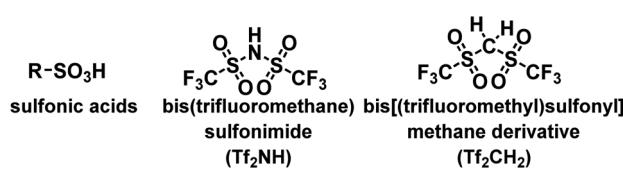
† Electronic supplementary information (ESI) available: The following files are available free of charge: experimental details and SEM-EDX spectra of the PE/PP-g-P(St-co-StOHCH<sub>2</sub>CF<sub>3</sub>H) are included. See DOI: <https://doi.org/10.1039/d4sc05422a>

## Installation of superacidic carbon acid moieties into polymer materials via post-polymerization modification†

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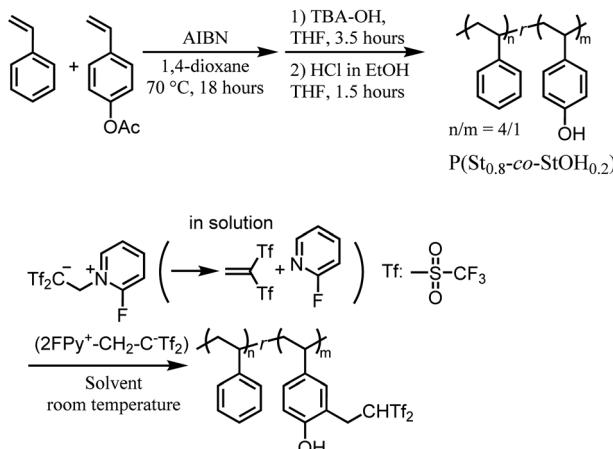
In the fields of polymer and material chemistries, strong acid units have mainly included sulfonic acids, which has limited the extension of related material chemistries. Here, a unique carbon acid functionality, namely the bis[(trifluoromethyl)sulfonyl]methyl group, was integrated with polymers via a simple postpolymerization modification with the outstandingly electrophilic 1,1-bis[(trifluoromethyl)sulfonyl]ethylene. The proposed synthesis protocol was verified as an efficient process even for solid-state reactions. The synthesis afforded an organic material with a surface decorated with bis[(trifluoromethyl)sulfonyl]methyl units. The fabricated membranes featuring surface bis[(trifluoromethyl)sulfonyl]methyl units functioned as efficient organocatalysts with high catalytic activity for the Mukaiyama aldol reaction. This study provides a simple method for installing superacidic carbon acid moieties onto the surfaces of materials without tedious chemical treatments.

In this regard, achievements in superacid chemistry could facilitate the replacement of sulfonic acids.<sup>8</sup> Considering the acidity of sulfonic acids, bis(trifluoromethane)sulfonimide (Tf<sub>2</sub>NH, triflylimide) is the most suitable alternative to sulfonic acids.<sup>9</sup> As shown in Scheme 1, the sulfonic acid bears a releasable hydrogen atom on the oxygen atom. However, Tf<sub>2</sub>NH features a strong acidic proton at the nitrogen atom, chemically and physically distinguishing it from its sulfonic acid counterparts. Thus, Tf<sub>2</sub>NH and related nitrogen acids have been introduced into polymer science and used in various applications, offering a new class of polymers with strong acid moieties and their derivatives.<sup>10</sup> Among polymers with strong acid moieties, bis[(trifluoromethyl)sulfonyl]methane (Tf<sub>2</sub>CH<sub>2</sub>; Tf = CF<sub>3</sub>SO<sub>2</sub>) is attractive because the tetravalency of its central carbon atom enables the synthesis of several derivatives through the replacement of one proton on the carbon atom. Such derivatives exhibit strong acidities comparable to those of organic sulfonic acids and sulfuric acid because the presence of two adjacent (trifluoromethyl)sulfonyl groups effectively enhances the acidity of the remaining C–H moiety. Owing to the



Scheme 1 Organic acids with acidities comparable to those of sulfonic acids.





**Scheme 2** Schematic overview of the synthesis of polymers bearing  $\text{Tf}_2\text{CH}_2$  derivatives *via* postpolymerization reactions of polymeric phenol derivatives with  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ .

strong acidities of  $\text{Tf}_2\text{CH}$ -based carbon acids, their conjugate bases are highly stable “carbon” anions. Overall,  $\text{Tf}_2\text{CH}$ -based carbon acid derivatives hold promise in polymer chemistry, and their incorporation into polymer materials could enrich the chemistry of polymer acids.

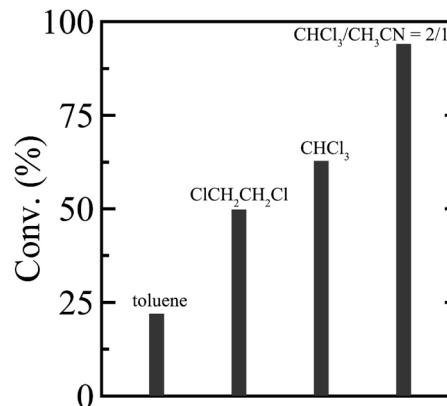
Despite the structural advantages of  $\text{Tf}_2\text{CH}_2$  derivatives, their synthesis has proved extremely difficult. The lack of a feasible synthesis protocol has prevented intensive research into their material applications.<sup>11</sup> Recently, an innovative synthetic pathway was discovered for the chemical decoration of small organic molecules with the  $\text{Tf}_2\text{CH}$  functionality. Specifically, 2-(2-fluoropyridin-1-ium-1-yl)-1,1-bis(trifluoromethylsulfonyl) ethan-1-ide ( $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ ), a zwitterionic compound bearing a stabilized carbanion moiety, was developed as an easy-to-handle and effective reagent for the *in situ* generation of a highly electron-deficient 1,1-bis[(trifluoromethyl)sulfonyl] ethylene ( $\text{Tf}_2\text{C}=\text{CH}_2$ ) (Scheme 2).<sup>12</sup> The  $\text{Tf}_2\text{C}=\text{CH}_2$  generated in a solution rapidly reacted with coexisting nucleophiles to yield  $\text{Tf}_2\text{CH}$ -decorated products (Scheme 2). However, the utility of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  is limited in the chemical transformations of small molecules, and its applications in polymer and material sciences have not been demonstrated.<sup>13-16</sup>

Thus, this study investigated the applicability of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  in polymer and material sciences. To achieve this, postpolymerization modifications<sup>17</sup> based on the reactivity of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  were performed to generate polymers with  $\text{Tf}_2\text{CH}_2$  derivatives (Scheme 2). In addition, the utility of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  in surface reactions was verified through radiation-induced graft polymerization (RIGP).<sup>18-21</sup> Finally, the obtained organic materials with surfaces decorated with  $\text{Tf}_2\text{CH}_2$  derivatives were preliminarily evaluated as immobilized organocatalysts.<sup>22,23</sup>

## Results and discussion

### Postpolymerization modification reactions with $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ in solution

As previously mentioned, this study aimed to verify the chemical utility of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  in line with polymer synthesis.



**Fig. 1** Solvent effect on the postpolymerization reaction of  $\text{P}(\text{St}_{0.8}-\text{co}-\text{StOH}_{0.2})$  with  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ .

Although the released  $\text{Tf}_2\text{C}=\text{CH}_2$  has been reported to exhibit high reactivity with various nucleophiles, we selected polymeric phenol derivatives since the phenol moiety is ubiquitous in polymer and associated material chemistry. Thus, we designed postpolymerization reactions of polymeric phenol derivatives with  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ . To prevent problems arising from potential hydrogen-bonding network formation within phenol OH groups and changes in polymer solubility during postpolymerization conversions, the phenol unit incorporation was adjusted to 20 mol% in the copolymers. Thus,  $\text{P}(\text{St}_{0.8}-\text{co}-\text{StOH}_{0.2})$  was used as a starting polymer prepared *via* free radical copolymerization and the subsequent acetyl deprotection of styrene (St) and 4-acetoxystyrene (StOAc) (Scheme 2). The postpolymerization modifications of  $\text{P}(\text{St}_{0.8}-\text{co}-\text{StOH}_{0.2})$  were performed using  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  (Scheme 2).

To establish a versatile reaction platform, the postpolymerization reactions of  $\text{P}(\text{St}_{0.8}-\text{co}-\text{StOH}_{0.2})$  with  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  were optimized. The postpolymerization reactions of  $\text{P}(\text{St}_{0.8}-\text{co}-\text{StOH}_{0.2})$  were conducted for 8 h at room temperature ( $[\text{PhOH}]_0/[\text{2FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2]_0 = 1/1.5$ ). The reaction solvent was varied because the solubility and solvation of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  should be decisive for the kinetic release of  $\text{Tf}_2\text{C}=\text{CH}_2$  molecules (Fig. 1). Owing to the polymer solubility and chemical stability of  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ , only halogenated solvents, toluene and acetonitrile, were used. Thus, the postpolymerization reaction correlated well with the polarity of the solvents. Using apolar toluene, the reaction achieved only 22.0% conversion, which was lower than that achieved using polar halogenated solvents (49.8% in 1,2-dichloroethane and 62.8% in chloroform). In line with the polarity effect, the addition of aprotic polar acetonitrile had a drastic effect on the reaction. Specifically, the postpolymerization reaction achieved a practically quantitative (94.0%) conversion in a mixed solvent system of chloroform and acetonitrile ( $v/v = 2/1$ ). This was consistent with the chemical nature of the salt compound,  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$ , where the solubility and solvation of the inner salt were assisted by the polar acetonitrile. After optimizing the reaction, a kinetic investigation was conducted for the postpolymerization reaction of  $\text{P}(\text{St}_{0.8}-\text{co}-\text{StOH}_{0.2})$  with  $2\text{FPy}^+-\text{CH}_2-\text{C}^-\text{Tf}_2$  in chloroform



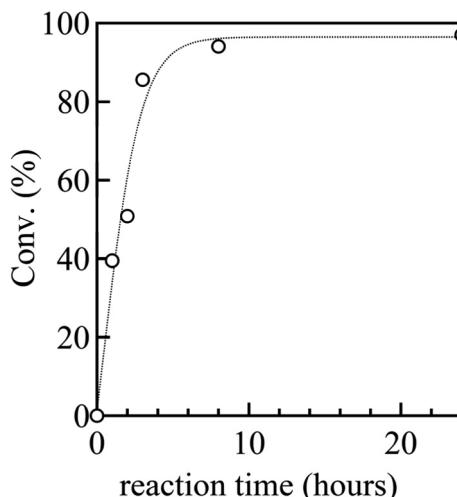


Fig. 2 Kinetic plots of the postpolymerization reaction of  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  (the dashed line is an eye guide).

and acetonitrile ( $\text{v/v} = 2/1$ ) (Fig. 2). As shown in Fig. 2, the postpolymerization modification reaction practically achieved a quantitative conversion at 8 h, which was fairly rapid reaction kinetics for postpolymerization modification reactions.

Owing to the feasible conversion of the phenol units in  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$ , the obtained polymers were chemically and structurally evaluated prior to and after the reaction with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  in chloroform and acetonitrile ( $\text{v/v} = 2/1$ ). The evaluations were performed *via* Fourier transform infrared (FT-IR), proton nuclear magnetic resonance ( $^1\text{H}$  NMR), and size-exclusion chromatography (SEC) measurements. Fig. 3 shows the FT-IR and  $^1\text{H}$  NMR spectra of the polymers prior to and after the postpolymerization modification of  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$ . The FT-IR measurements revealed a strong peak at  $1104\text{ cm}^{-1}$  owing to sulfonyl groups in the spectrum of the polymer after the reaction with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$ , supporting the installation of the  $\text{Tf}_2\text{CH}$  unit into the polymers. Similarly, the  $^1\text{H}$  NMR measurements reinforced the installation of the  $\text{Tf}_2\text{CH}$  unit. In the spectrum of the polymer after the

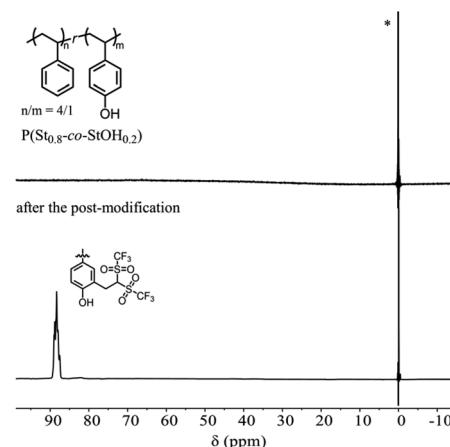


Fig. 4 The  $^{19}\text{F}$  nuclear magnetic resonance spectra in  $\text{CDCl}_3$  of the polymers prior to (upper) and after (lower) the postpolymerization reaction of  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  (\* refers to the internal reference,  $\text{C}_6\text{F}_6$ ).

reaction with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$ , peaks were observed at 3.6 and 5.9 ppm, corresponding to  $\text{Tf}_2\text{CH-CH}_2$ -methylene and methine protons, respectively. These peaks were consistent with the small-molecular-weight model compound reported by some of the authors.<sup>12</sup> The  $^1\text{H}$  NMR and FT-IR measurements showed that  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  smoothly reacted with  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$ .

To directly confirm the attachment of the  $\text{Tf}_2\text{CH}$  unit onto the polymer structures,  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  was subjected to  $^{19}\text{F}$  NMR measurements prior to and after the postpolymerization modification with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  (Fig. 4). Prior to the postpolymerization modification, the  $^{19}\text{F}$  NMR spectra of  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  did not exhibit any peaks due to fluorine atoms, whereas a broad distinct peak was observed at 88.3 ppm after the postpolymerization modification with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$ . Furthermore, the  $^{19}\text{F}$  NMR measurements supported the modification of  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$ .

Finally, SEC in dimethylformamide (DMF) containing  $\text{LiCl}$  was employed to characterize  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  prior to and after the postpolymerization process (Fig. 5). Fig. 5 shows a remarkable change in the SEC results of the polymers triggered by the postpolymerization process. The apparent number-average molecular weight ( $M_n$ ) increased from  $49.9\text{ kg mol}^{-1}$  for the starting  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  to  $248\text{ kg mol}^{-1}$  for the modified product. This corresponded with the structural change in the polymers. The modified product featured structurally bulky bis [(trifluoromethyl)sulfonyl]methane units in the pendant structures, which probably caused the increase in the apparent molecular weights. In addition, SEC-determined molecular weights are highly affected by the hydrodynamic volumes in the solution state. Thus, polymers bearing  $\text{Tf}_2\text{CH}$  units should be ionized by the coexisting  $\text{LiCl}$  salts to afford polymers with  $\text{Tf}_2\text{CLI}$  units during SEC measurements because  $\text{Tf}_2\text{CH}$  units are known to exhibit high acidity comparable to that of sulfuric acids. Naturally, we expected that polymers bearing  $\text{Tf}_2\text{CLI}$  units would have larger hydrodynamic volumes than those bearing  $\text{Tf}_2\text{CH}$  units because of their ionic nature, leading to a large

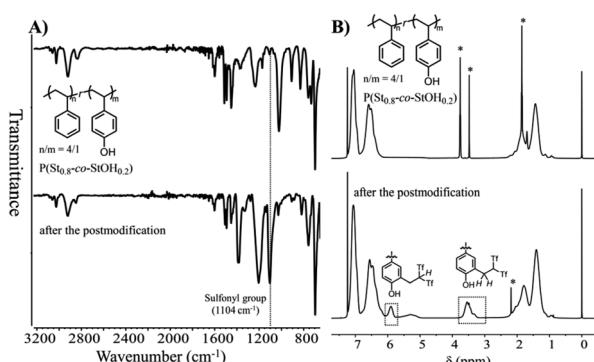


Fig. 3 Attenuated total reflectance-mode Fourier transform infrared spectra (A) and  $^1\text{H}$  nuclear magnetic resonance spectra in  $\text{CDCl}_3$  (B) of polymers prior to (upper) and after (lower) the postpolymerization reaction of  $\text{P}(\text{St}_{0.8}\text{-co-}\text{StOH}_{0.2})$  with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  (\* refers to the residual solvents).

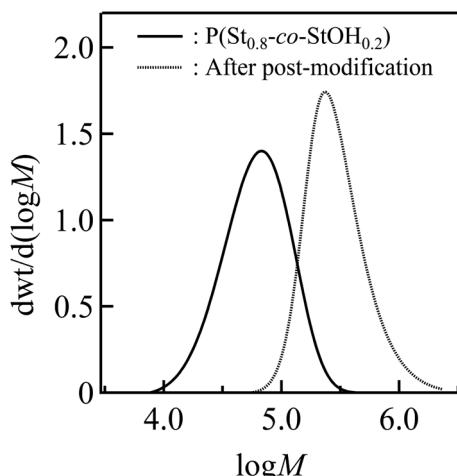
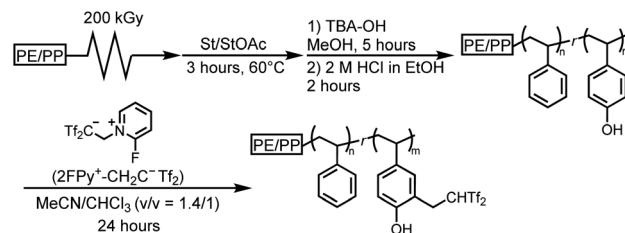


Fig. 5 Size-exclusion chromatography measurements of the polymers prior to (solid) and after (dashed) the postpolymerization reaction of  $P(St_{0.8}-co-StOH_{0.2})$  with  $2FPy^+-CH_2-C^-Tf_2$ . The measurement condition was  $0.35\text{ mL min}^{-1}$  in dimethylformamide (DMF) containing  $0.01\text{ mol L}^{-1}$  LiCl at  $40^\circ\text{C}$ .

increase in the apparent molecular weights. The experimental data strongly supported the postpolymerization modification of  $P(St_{0.8}-co-StOH_{0.2})$  with  $2FPy^+-CH_2-C^-Tf_2$ , and the modified product was designated as a polymer bearing  $Tf_2CH$  units, denoted as  $P(St_{0.8}-co-StOH-CH_2CTf_2H_{0.2})$ . For the first time, as far as we know,  $2FPy^+-CH_2-C^-Tf_2$  was revealed to be compatible with polymer synthesis and produced polymers bearing  $Tf_2CH$  units without tedious chemical transformation.

#### Fabrication of membranes bearing strong carbon acids *via* surface postpolymerization modification with $2FPy^+-CH_2-C^-Tf_2$

Having demonstrated the utility of  $2FPy^+-CH_2-C^-Tf_2$  in synthetic polymer chemistry, we attempted to fabricate membrane materials whose surfaces were decorated with  $Tf_2CH$  units. To achieve this, we combined RIGP and surface postpolymerization modification. This is because RIGP enables surface functionalization for most organic materials without compromising their material properties whereas plasma treatment has been also integrated with material chemistry.<sup>24</sup> To be specific, scalability and robustness of the RIGP was emphasized despite that plasma chemistry is also powerful from the viewpoint of easy handling. Thus, polyethylene-coated polypropylene nonwoven fabric (PE/PP) was selected as a base material and subjected to RIGP and subsequent acetyl deprotection of St and StOAc (Scheme 3). The PE/PP membrane was irradiated with electron beams at a dose of 200 kGy and subjected to RIGP, using St and StOAc as a monomer and a solvent, respectively, for 3 h at  $60^\circ\text{C}$  ( $[St]_0/[StOAc]_0 = 1/1$ ). This afforded PE/PP-g-P(St-co-StOAc) with a weight gain (termed the grafting degree) of 233%. PE/PP-g-P(St-co-StOAc) was subjected to simple acetyl deprotection, which afforded a PE/PP functionalized with  $P(St-co-StOH)$ , denoted as PE/PP-g-P(St-co-StOH). Similar to the postpolymerization modification reaction with  $2FPy^+-CH_2-C^-Tf_2$ ,



Scheme 3 Schematic overview of the synthesis of polyethylene-coated polypropylene nonwoven fabric bearing surface  $Tf_2CH_2$  derivatives via surface postpolymerization reactions with  $2FPy^+-CH_2-C^-Tf_2$ .

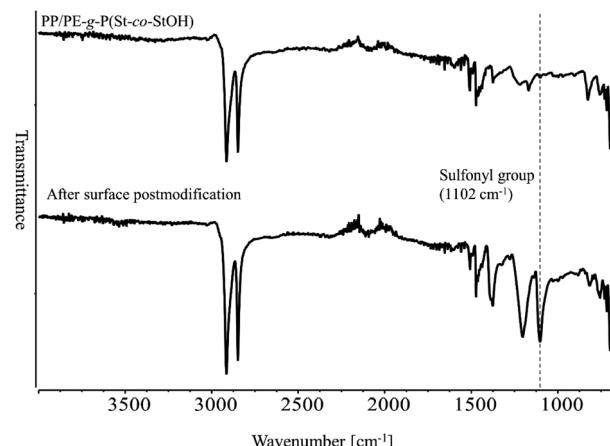


Fig. 6 Attenuated total reflectance-mode Fourier transform infrared spectra of membranes prior to (upper) and after (lower) the surface reaction of PE/PP-g-P(St-co-StOH) with  $2FPy^+-CH_2-C^-Tf_2$ .

$C^-Tf_2$  in solution, PE/PP-g-P(St-co-StOH) was reacted with  $2FPy^+-CH_2-C^-Tf_2$  in the mixed solvent of  $CHCl_3$  and  $CH_3CN$ . To obtain insights into the surface functionalization, PE/PP-g-P(St-co-StOH) was subjected to FT-IR measurements prior to and after the postmodification with  $2FPy^+-CH_2-C^-Tf_2$  (Fig. 6). Similar to the solution phase reaction, the FT-IR measurements revealed a sharp peak caused by sulfonyl groups at  $1102\text{ cm}^{-1}$  in the spectrum of the membrane that was reacted with  $2FPy^+-CH_2-C^-Tf_2$ , supporting the surface anchoring of the  $Tf_2CH$  units.

Dissimilar to the solution phase reactions, surface functionalization could potentially impact the membrane materials. Thus, the material was characterized *via* optical microscopy, scanning electron microscopy (SEM), and energy-dispersive X-ray spectroscopy (EDX). First, optical microscopy and SEM were employed to investigate PE/PP-g-P(St-co-StOH) prior to and after the modification with  $2FPy^+-CH_2-C^-Tf_2$  (Fig. 7). Although the shape of the material could be affected by the installation of bulky and fluorinated segments, the shape remained intact, as confirmed during the optical microscopy. Furthermore, the surface functionalization with  $2FPy^+-CH_2-C^-Tf_2$  did not damage the fiber structures supported by the SEM results (Fig. 7). The SEM-EDX profiles and mapping revealed that elements corresponding to the  $Tf_2CH$  units were detected and uniformly dispersed along the fiber structures (Fig. S1 and S2<sup>†</sup>). Overall,



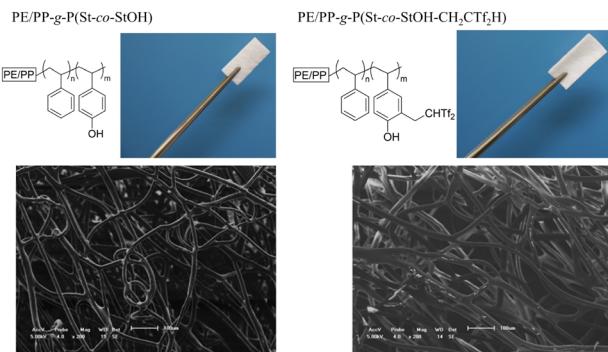


Fig. 7 Optical image (upper) and scanning electron microscopy (lower) images of membranes prior to and after the surface reaction of PE/PP-g-P(St-co-StOH) with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$ .

the experimental data showed that the surface reactions with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  smoothly proceeded to afford a PE/PP coated with surface  $\text{Tf}_2\text{CH}$  units (PE/PP-g-P(St-co-StOH-CH<sub>2</sub>CTf<sub>2</sub>H)). Here, the utility of  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  was demonstrated in the field of material chemistry for the first time; thus, chemists can install unique strong carbon acid moieties onto material surfaces while bypassing tedious chemical treatments. This is crucial for material chemists who do not wish to handle dangerous chemicals.

Finally, we demonstrated an intrinsic advantage of PE/PP-g-P(St-co-StOHCH<sub>2</sub>CTf<sub>2</sub>H) through a material application. In this context, PE/PP-g-P(St-co-StOHCH<sub>2</sub>CTf<sub>2</sub>H) was subjected to a preliminary assessment as an immobilized organocatalyst because the installed  $\text{Tf}_2\text{CH}$  units are known to exhibit high acidity close to that of sulfuric acid and, thus, act as an efficient acidic organocatalyst. As a proof of concept, the Mukaiyama aldol reaction was designed (Fig. 8). Similar to previous studies, PE/PP-g-P(St-co-StOHCH<sub>2</sub>CTf<sub>2</sub>H) exhibited high catalytic activity during the Mukaiyama aldol reaction even in an immobilized state, and the aldol product was obtained in 75% yield. In addition, the polymer catalyst demonstrated reusability. Considering that the combination of RIGP and surface post-polymerization modification allows the functionalization of

most organic materials regardless of their chemical and mechanical properties, we envision improving immobilized organocatalysts that are usually suffering from low catalytic activity.

## Conclusions

This paper reports a synthetic utility of  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  with respect to polymer and material chemistry. The post-polymerization modification of P(St<sub>0.8</sub>-co-StOH<sub>0.2</sub>) with  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  proceeded practically quantitatively in a polar solvent system, and the  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  only slightly exceeded the phenol units. Encouraged by the feasible post-modification reactions in solution phase, the utility of  $2\text{FPy}^+\text{-CH}_2\text{-C}^-\text{Tf}_2$  was further demonstrated during a solid-phase synthesis *via* a successful combination with RIGP. Thus, PE/PP was functionalized with surface strong carbon acid units of  $\text{Tf}_2\text{CH}$ , which was preliminarily revealed to function as an efficient immobilized organocatalyst. Since a wide range of organic materials, including even fluorinated polymers, are compatible with RIGP technique in any form, the proposed protocol allows the fabrication of organic membranes featuring strong carbon acid moieties based on chemically intact materials, which should lead to new material applications such as ion-exchange membrane with taking advantage of unique acid of  $\text{Tf}_2\text{CH}$ . Thus, we strongly believe that the study findings will promote the chemistry of polymeric materials with strong acid units.

## Data availability

The data supporting this article have been included as part of the ESI.†

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

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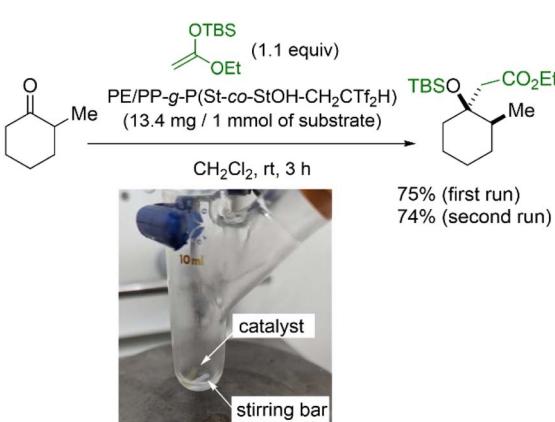


Fig. 8 Organocatalytic Mukaiyama aldol reaction of 2-methylcyclohexanone catalyzed by PE/PP-g-P(St-co-StOHCH<sub>2</sub>CTf<sub>2</sub>H).



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