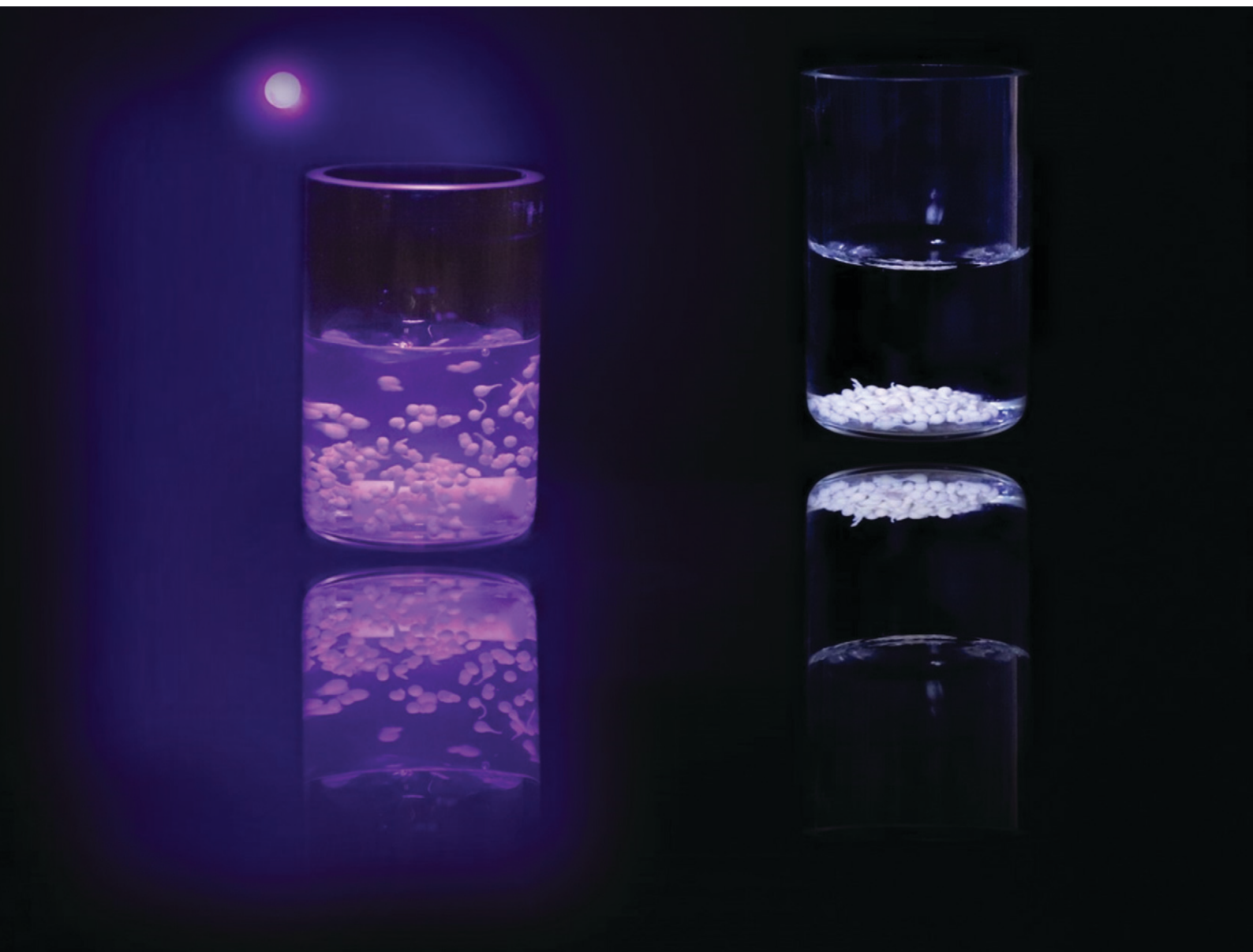


Environmental Science Nano

rsc.li/es-nano

Volume 11
Number 9
September 2024
Pages 3661–4030



ISSN 2051-8153

PAPER

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Cite this: *Environ. Sci.: Nano*, 2024, 11, 3729

Nano-TiO₂ immobilized polyvinylidene fluoride based spongy-spheres for ciprofloxacin photocatalytic degradation: antibacterial activity removal, mechanisms, UVA LED irradiation and easy recovery†

Laxman G. Raikar, ^a Atul Patel, ^a Jemi Gandhi, ^a
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TiO₂ is promising for the photocatalytic treatment of water contaminated with organic micropollutants. However, it is hard to recover TiO₂ slurry from water. Energy-intensive separation methods are required to recover TiO₂, which is a setback in the effective use of TiO₂ in water treatment. Herein, we present nano-TiO₂ immobilized with polyvinylidene fluoride spongy beads (TP) via simple phase inversion of the mixture of TiO₂ (1%), PVDF (13%) and PVP (0.7%) for the degradation of ciprofloxacin (CIP), a micropollutant in water, under UVA LED irradiation with easy TP recovery. The stable immobilization of TiO₂ with PVDF beads is attributed to interactions between Ti and F atoms. The pseudo first-order rate constant value ($k_{\text{obs}} = 0.0761 \text{ min}^{-1}$) was determined for the degradation of CIP by TP. Radical scavenging, chronoamperometry, and ESR analysis revealed the presence of O₂^{•−}, h⁺, HO[•] and ¹O₂ reactive species. LC-HRMS analysis detected ten degradation byproducts with possible degradation pathways. Importantly, the antibacterial activity of CIP against *Bacillus subtilis* and *Escherichia coli* was totally removed after 60 min treatment. TP beads were easily recovered using a simple strainer. TP was recovered and reused 30 times, and the absence of significant TiO₂ leaching into water demonstrated its stable immobilization. TP photocatalysis under UVA LED irradiation proves an energy-efficient treatment method with an electrical energy per order of 24.20 kW h m^{−3}. Overall, the study highlights a concrete way to effectively use the TiO₂ photocatalyst for water treatment via immobilization using a simple phase inversion method.

Received 8th April 2024,
Accepted 25th June 2024

DOI: 10.1039/d4en00302k

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Environmental significance

TiO₂ is an excellent photocatalyst for water treatment. However, it is difficult to separate TiO₂ slurry from water, which hinders TiO₂ recovery and its effective use. Herein, we demonstrate that TiO₂ immobilized with PVDF (TP) beads suspended in water exhibits excellent photocatalytic degradation of ciprofloxacin (CIP), a micropollutant of major concern, promoted under energy-efficient UVA LED irradiation. Further, the antibacterial activity of CIP was removed after treatment, highlighting the potential of TP photocatalytic treatment to prevent the risk of antimicrobial-resistant bacteria spreading into the environment due to antibiotics in water. Importantly, easily suspended TP beads were recovered by a simple strainer and reused several times. The study reveals the effective use of nano-TiO₂ for water treatment by its immobilization with PVDF beads.

1. Introduction

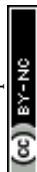
Organic micropollutants in water are a major concern as they have potential to cause adverse effects on the environment and health.¹ Importantly, the release of

antibiotic micropollutants into water has the risk of leading to the emergence of antibiotic-resistant bacteria (ARB).² Ciprofloxacin (CIP) is one of the largely consumed antibiotics across the world.³ It is mainly used in the treatment of respiratory and urinary tract infections; its incomplete metabolism in the body leads to its large discharge into wastewater and its spread into the environment.³ CIP belongs to the antibiotic class fluoroquinolones.³ It has been reported that quinolones are highly non-biodegradable and lead to accumulation in water, thus posing a risk of the spread of ARB.³

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† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4en00302k>



Advanced oxidation processes (AOPs) have acquired utmost attention owing to their ability of removing organic micropollutants from water through the *in situ* generation of reactive oxygen species, primarily hydroxyl radicals ($\text{HO}^\bullet$).⁴ Photocatalysis-based AOPs have been widely explored for water treatment.⁵ TiO_2 is one of the majorly explored photocatalysts for water treatment owing to its abundance in the earth's crust, chemical stability, excellent activity, suitable energy band positions, nontoxicity, and low cost.⁶ Importantly, TiO_2 -based AOPs are known to oxidize organic micropollutants due to the highly reactive $\text{HO}^\bullet$ together with other oxidative species such as super oxide radicals ($\text{O}_2^{\bullet-}$) and photogenerated holes (h^+).⁷ TiO_2 -based AOPs have the ability to be promoted by energy-efficient LED sources.⁸ Moreover, surface adsorption leading to interaction between contaminants and TiO_2 for degradation has been reported.⁵ Nevertheless, it is important to note that TiO_2 suspension is highly stable.⁹ Slurry-type photocatalytic systems suffer from the drawback of poor light penetration throughout the photocatalytic chamber due to scattering and inner filter effects and require careful optimization of the initial catalyst dose.⁹ Also, the requirement for energy intensive and costly filtration setups for the recovery of the TiO_2 catalyst post catalysis is a constraint.⁹ Therefore, the recovery of the TiO_2 photocatalyst remains a challenge and needs to be well explored.

On the other hand, polyvinylidene fluoride (PVDF) is a well explored membrane material used for water treatment.¹⁰ PVDF is largely used in membrane water treatment systems due to its great chemical stability and higher mechanical strength.^{11,12} Additionally, PVDF, being inert to ultraviolet radiations, has the advantage to be used along with TiO_2 for UVA-based photocatalytic water treatment systems.¹² Earlier, TiO_2 -PVDF systems were mainly studied as membrane films for photocatalysis that still require the energy-consuming pressurized filtration step.^{13,14} Herein, we propose TiO_2 immobilization with PVDF beads by the simple phase inversion technique. The proposed TiO_2 -immobilized polymeric beads may have dynamic movement throughout the photocatalytic chamber, effective light exposure, and easy recovery without any energy-intensive processes. Earlier, TiO_2 immobilized with beads made up of alginate,¹⁵ modified-alginate,^{16,17} cellulose aerogels,¹⁸ SiO_2 -based bead, *via* cross-linking¹⁵⁻¹⁸ and adsorption techniques¹⁹ have been reported. Further, the photocatalysis with these reported TiO_2 immobilized beads were studied using conventional light sources like mercury and xenon lamps that consume large electrical energy. Moreover, their stability and evaluation of recoverability for the effective use of photocatalysts need to be well studied.

Based on the above facts, for the first time, we aimed to synthesize TiO_2 -PVDF polymeric beads (TP) by the simple phase inversion technique and investigate its ability to degrade ciprofloxacin (CIP) antibiotic micropollutant under UVA LED irradiation and photocatalyst recovery. The beads were characterized by different techniques, such as FESEM-EDX, XRD, IR, UV-DRS, XPS, and BET. Different parameters such as the effect of TiO_2 loading in TP polymeric beads,

effect of the hydrophilicity inducing agent PVP, and the pH effect on the photocatalytic degradation efficiency were presented. The recovery of TP beads by a simple strainer was discussed. The recyclability of the TP beads along with ICP-AES analysis was performed to determine the stability of the proposed beads. Radical scavenging, ESR and electrochemical results were obtained, and a degradation mechanism was proposed. The results of LC-HRMS analysis and antibacterial assay before and after treatment were presented. Further, the electrical energy per order (EEo) value was determined.

2. Materials and methods

2.1. Reagents

Ciprofloxacin hydrochloride hydrate (CIP) and titanium dioxide nanopowder (TiO_2) were obtained from SRL Pvt. Ltd., India. Polyvinylidene fluoride (PVDF) was obtained from Kynar HSV 900, Arkema, polyvinylpyrrolidone (K85-95) (PVP) was obtained from Acros Organics (Fisher scientific), sodium chloride, sodium sulfate, sodium hydroxide, sulfuric acid, iron(III) nitrate nonahydrate, sodium hydrogen carbonate, sodium hydrogen phosphate, and humic acid were obtained from Qualigens, Thermo Scientific. *tert*-Butanol (TBA) (AR, 99%), methanol (MeOH) (HPLC Gradient Grade, 99.9%), and acetonitrile (ACN) (HPLC Gradient Grade, 99.9%) were purchased from Finar, India. Standard pH solutions (pH = 4.01, 7.00, 10.01) obtained from Thermo Scientific were used for calibration of the pH meter. Dimethyl-1-pyrroline-*N*-oxide (DMPO), 1-methyl-2-pyrrolidone (NMP), and 2,2,6,6-tetramethylpiperidine (TEMP) were purchased from Tokyo Chemical Industry Co., Ltd. (TCI), India. 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO) was purchased from Sigma Aldrich. The solutions were prepared in deionized water.

2.2. Synthesis of polymer beads

0.9 g of PVDF (13% w/v) was dissolved in 7 mL NMP solution along with 0.05 g of PVP (0.7% w/v) and stirred for 8 hours at 60 °C, as reported in the earlier literature, to achieve a homogenous slurry of PVDF.¹⁰ The polymer slurry was degassed for 12 hours in a vacuum desiccator. The degassed solution was taken in a syringe and dropped at 10 cm height into water to achieve spherical polymeric beads by phase inversion. These beads were designated as PP beads. Beads synthesized without PVP were labeled as PVDF beads. The average diameter of the beads was measured to be ~2 mm.

2.3. Synthesis of polymer beads with TiO_2

To obtain polymeric beads with TiO_2 , an appropriate amount of TiO_2 was taken in a 10 mL NMP and sonicated for 30 min to achieve a homogeneous suspension.¹⁰ Then, this sonicated solution was added to the PP polymer slurry (as mentioned in the above section) with constant stirring at 60 °C. The whole slurry was further stirred for 4 hours at 60 °C. The mixture was subjected to degassing in a vacuum desiccator for 12 hours. The degassed solution was dropped into water



by a syringe to form TP beads *via* phase inversion. TP beads with different loading amounts of TiO₂ (1%, 5%, 10% and 15%) were synthesized. TP beads with 1% TiO₂ loading with different amounts of PVP (0.35, 0.7, 1.4, 2.1 and 2.5) additive were also synthesized.

2.4. Characterization

Scanning electron microscopy (SEM) and energy dispersive X-ray (EDX) analysis were carried out using a Quanta FEG 250 (FE-SEM) equipped with an area mapping spectrometer (EDX). A LEICA EM ACE 200 sputter coater was used for sputtering the sample for surface analysis and elemental composition. Transmission electron microscopy (TEM) images were acquired using a JEOL model JEM-F200/F2 Multi-purpose Electron Microscope (200 kV). Samples for TEM analysis were prepared by drop casting the dispersion of sonicated TiO₂ nanopowder ethanolic solution over carbon-coated copper grids and drying under ambient atmosphere. The surface area, pore volume and size distribution were analyzed by the Brunauer–Emmett–Teller (BET) method using an Anton Paar Quantachrome NOVA 1000e through the nitrogen adsorption–desorption method. The structural properties of the PVDF beads and TiO₂ were determined by powder X-ray diffraction (XRD) using a Bruker D8 Advance instrument. The analysis was acquired from $2\theta = 10$ – 90 at 5° min^{-1} scanning speed with Cu K α radiation ($\lambda = 1.5405 \text{ \AA}$). The IR spectra were recorded using a Shimadzu FT-IR spectrometer. X-ray photoelectron spectroscopy (XPS) analysis was carried out to identify the surface composition, chemical state of the elements and the interaction between the catalyst and polymer matrix using a K-alpha Thermo Fisher Scientific instrument. A Shimadzu UV-2450 spectrometer was used for the measurement of the UV-visible diffuse reflectance spectra (UV-DRS) for the solid samples with BaSO₄ reference in the 200 to 800 nm range. The band gap of TiO₂ in TP beads was calculated as per the Tauc eqn (1).²⁰

$$\alpha h\nu = A(h\nu - E_g)^n \quad (1)$$

where α is the absorption coefficient, $h\nu$ is the energy of incident photon, A is the proportionality constant, $n = \frac{1}{2}$ for direct allowed bandgap, and E_g is the band gap.²⁰ The band gap was predicted from the extrapolation of the linear portion in the graph of $(\alpha h\nu)^2$ vs. $h\nu$.²⁰

A JEOL Electron spin resonance (ESR) spectrometer was used to record the ESR spectra. Spin trapping agents such as DMPO, TEMPO and TEMP were used for the analysis. The microwave frequency = 9.440 GHz, microwave power = 0.995 mW, and magnetic centre field = 336 mT condition were used. Samples were withdrawn at appropriate time intervals and analysed.

Inductively Coupled Plasma-Atomic Emission Spectrometry (ICP-AES) analysis was carried out using a SPECTRO ARCOS simultaneous ICP spectrometer. The instrument had a minimum detection limit of 10 ppb (μg

L^{-1}) for titanium (Ti). The TP beads were separated from water after photocatalysis using a simple strainer, and the water sample was analysed by ICP-AES.

Electrochemical analysis was performed using a BioLogic SP-150e electrochemical workstation. A three-electrode electrochemical cell was used for chronoamperometric measurements and electrochemical impedance spectroscopy (EIS) for constructing the Mott–Schottky and Nyquist plots. The Mott–Schottky plots were obtained by EIS measurements from -1.0 V to 0 V against Ag/AgCl reference electrode with frequency in the range from 100 kHz to 10 Hz. For the photocatalyst-working electrode, the TiO₂ slurry was prepared in water–ethanol mixture using alcoholic Nafion as a binder and coated over fluorine-doped tin oxide (FTO) glass slides over an area of 1 cm^2 . In case of TP, the coating slurry was prepared using NMP as the solvent. The reference electrode was Ag/AgCl (saturated KCl) electrode and graphite was used as the counter electrode. 15 mL of 0.1 M Na₂SO₄ electrolyte solution and 367 nm LED light source was used for all the photoelectrochemical experiment.

The porosity (ϵ) of the prepared beads was measured by gravimetric analysis (eqn (2)).²¹ The water holding capacity can be related to the free volume available over the bead surface and affinity towards water molecules.

$$\epsilon(\%) = \frac{\frac{W_{\text{wet}} - W_{\text{dry}}}{\rho_{\text{water}}}}{\frac{W_{\text{wet}} - W_{\text{dry}}}{\rho_{\text{water}}} + \frac{W_{\text{dry}}}{\rho_{\text{pvd}}}} \times 100\% \quad (2)$$

where, W_{wet} and W_{dry} is the weight of wet and dry bead, respectively, and ρ_{water} (0.998 g cm^{-3}) and ρ_{pvd} (1.785 g cm^{-3}) are the density of water and PVDF, respectively.

2.5. Photocatalysis

All the photocatalysis experiment were performed in deionised water. In a typical reaction, 50 mL of water was spiked with 1 ppm (1 mg L^{-1}) CIP and appropriate number of TP beads were added in the solution. An ultraviolet A light emitting diode (UVA LED) with maximum wavelength (λ_{max}) at 367 nm was used as the light source. A UVA LED light source was placed at a distance of 5 cm over the water surface for uniform irradiation with an average irradiance of 3.5 mW cm^{-2} . A stock solution of 100 ppm (100 mg L^{-1}) of CIP was used for all the analysis. For studying the pH effect, 0.1 N HCl and 0.1 N NaOH were used to adjust the pH. In real water matrix analysis, municipality tap water and simulated ground water were used (SGW). The characteristics of municipality tap water are provided in Table S1.† The SGW was prepared as per an earlier report.²² The composition of SGW was as follows: Fe (NO₃)₃·9H₂O = 0.24 μM (0.096 mg L^{-1}), NaHCO₃ = 1.2 mM (100 mg L^{-1}), Na₂SO₄ = 0.34 mM (48.29 mg L^{-1}), Na₂HPO₄ = 0.28 mM (40 mg L^{-1}), NaCl = 0.86 mM (50 mg L^{-1}), humic acid = 10.0 mg L^{-1} .²²

The degradation of CIP was monitored by high performance liquid chromatography (HPLC); the HPLC method conditions are discussed in Text S1.† 0.5 mL sample aliquot was collected at 10 min intervals and injected in the HPLC instrument. The



degradation byproducts were screened using a high resolution mass spectrometer (LC-HRMS-ToF). The method conditions are described in Text S2.† 2 mL sample aliquot was withdrawn after 60 min of photocatalysis reaction and used for analysis. A EUTECH pH 700 meter was used to measure the solution pH. For the radical scavenging experiment, benzoquinone (BQ), ethylenediaminetetraacetic acid disodium salt (EDTA), sodium azide (NaN_3), and *tert*-butyl alcohol (TBA) were used for the scavenging of the superoxide radical ($\text{O}_2^{\cdot-}$), photogenerated holes (h^+), singlet oxygen ($^1\text{O}_2$), and hydroxyl radical ($\text{HO}^{\cdot}$), respectively.²³ 10 mM scavengers were spiked in the reaction mixture for the studies.

2.6. Antibacterial assay

The antibacterial activity of CIP was determined by the agar well diffusion method as per Clinical and Laboratory Standards Institute (CLSI)²⁴ before and after the treatment with different time intervals by TP beads as per the standard protocol.²⁴ The Gram-positive *Bacillus subtilis* and Gram-negative *Escherichia coli* bacterial strains were used to evaluate the antibacterial activity of CIP. 90 mm sterile petri dishes were used to prepare plates with 22 mL of nutrient agar to yield 4 mm depth media. The standard spread-plate technique employed 100 μL of inoculum suspension on the solid media plates. Round wells (8 mm in diameter) were punched into agar plates using a sterile well-borer. The wells were filled with 75 μL of the samples using a sterile micropipette. These plates were incubated for 24 h at 37 °C and the inhibition zone (mm) around the well was measured. Experiments were repeated three times and the standard error was calculated.²²

3. Results and discussion

3.1. Characterization of polymer beads

3.1.1. SEM-EDX analysis of polymeric beads. The SEM image of the spherical PP bead reveals the average diameter to be about 2 mm (Fig. 1a). Further, 1000 $\times$ magnification

images reveal that the surface of the bead is porous in nature (Fig. 1b). The cross-section image reveals pores on the surface and channels and large voids spaces inside the bead; overall, the bead has a sponge-like morphology (Fig. 1c). The internal void space is much greater than the surface pore openings (Fig. 1b and d). Earlier, porous PVDF membrane flat sheet with large internal voids, as observed in the present study, was reported.²⁵ The SEM images of the whole TP bead and its corresponding cross-sectional image (Fig. 1e–h) were very similar to that of the PP bead (Fig. 1a–d). The SEM images for beads with different TiO_2 loading reveals no significant change in the morphology of the beads (Fig. S1†). Importantly, the SEM-EDX image results clearly reveal that TiO_2 was partially distributed on the surface of the beads as well as in the internal void spaces (Fig. S2†). Moreover, the SEM images reveal that the addition of PVP, a known hydrophilic polymer additive, induced more surface pores, leading to a rougher surface of the TP beads (Fig. S3†).^{26,27} Additionally, the distribution of TiO_2 nanoparticles on the surface of the TP beads were not affected by PVP loading, as revealed by SEM EDX analysis (Fig. S4†). Further, a magnified SEM image reveals that TiO_2 has a grain-like morphology with an average partial size of 25 nm that was agglomerated into large irregular clusters, and similar features of TiO_2 were seen in TP beads (Fig. S5a† and 1f and h). Further, the TEM image reveals the grain-like morphology of TiO_2 nanoparticles (Fig. S5b†). Thus, all the above results reveal the immobilization of TiO_2 with the PVDF sponge beads.

3.1.2. BET analysis and porosity determination. The surface area, total pore volume, and pore diameter of PVDF, PP, TP beads and TiO_2 are summarized in Table S2.† The surface area of PVDF and PP beads (with and without the addition of PVP, a hydrophilic additive) was 2.7550 $\text{m}^2 \text{g}^{-1}$ and 4.1065 $\text{m}^2 \text{g}^{-1}$, respectively.^{26,27} The TP beads had a higher surface area of 8.6374 $\text{m}^2 \text{g}^{-1}$ compared to that of PVDF beads (2.7550 $\text{m}^2 \text{g}^{-1}$). The higher surface area was attributed to the contribution of the immobilized high-surface TiO_2 nanoparticles (77.4609 $\text{m}^2 \text{g}^{-1}$) on the surface of

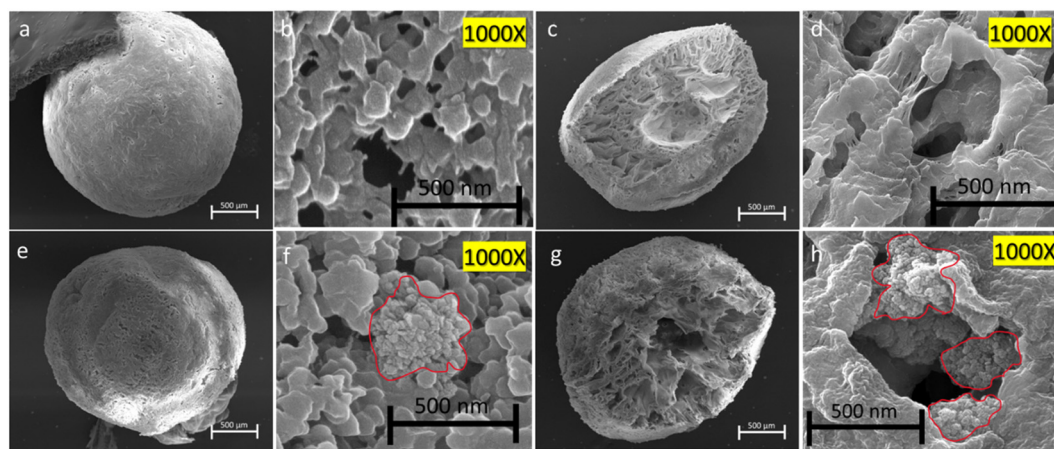
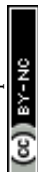


Fig. 1 SEM images of the surface and corresponding cross-section of beads with the respective high magnification images (1000 $\times$). PP (a–d) and TP (e–h). TP = 1% TiO_2 with PVDF having 0.7% PVP; PP = PVDF having 0.7% PVP.



the beads (Table S2†). Further, the porosity (%) measured by the gravimetric method for the beads was summarized (Table S2†). These results reveal that the porosity was not significantly affected by the immobilization of TiO₂, indicating the TP may exhibit effective mass transfer needed for the photocatalytic degradation of pollutants.

3.1.3. XRD analysis. The X-ray diffraction patterns of the TiO₂, PP, and TP beads were recorded (Fig. 2a). The XRD pattern of TiO₂ displayed peaks at $2\theta = 25.4^\circ, 37.0^\circ, 37.9^\circ, 38.6^\circ, 48.1^\circ, 54.0^\circ$ and 55.2° corresponding to the (101), (103), (004), (200), (105), (211), and (204) planes, respectively, revealing the anatase phase of TiO₂.²⁸ In case of PP, the peaks at $2\theta = 18.5^\circ, 20.4^\circ$ and 26.4° were attributed to PVDF. The reflection at 18.5° corresponds to the γ (020) plane. The reflection at 20.4° corresponds to (200) and (110) reflections of β overlapped with (021) of the γ phase.²⁹ The reflection at 26.4° represents the (021) plane of the α phase of PVDF. The XRD pattern of TP displayed characteristic peaks of TiO₂ and PVDF polymer with no major shift in the 2θ values.²⁸ The crystallite size of TiO₂ calculated using the Scherrer's equation (Text S3†) was found to be 20.9 nm for TiO₂ and 19.7 nm for TP. Thus, the XRD results reveal that the immobilized TiO₂ in the TP bead had a structure similar to the parent TiO₂ in the anatase form.

3.1.4. IR analysis. The IR spectral results for TiO₂, PP and TP are presented in Fig. 2b. The IR spectrum of TiO₂ shows characteristic strong intense peak at about 420 cm^{-1} to 490 cm^{-1} for the Ti–O stretching frequency.³⁰ In case of PP, the IR peaks at $488\text{ cm}^{-1}, 615\text{ cm}^{-1}, 763\text{ cm}^{-1}, 877\text{ cm}^{-1}, 976\text{ cm}^{-1}$, and 1401 cm^{-1} resulted from the α phase of the PVDF.³¹ The peaks at $841\text{ cm}^{-1}, 1072\text{ cm}^{-1}, 1277\text{ cm}^{-1}$ and 1430 cm^{-1} correspond to the β phase. The γ phase is represented by the peak at 1179 cm^{-1} .³¹ TP shows a broad Ti–O peak in the range from 420 cm^{-1} to 490 cm^{-1} . The peak with maximum intensity at 1673 cm^{-1} represents the pyrrolidone carbonyl stretching frequency of the PVP

molecule.³² Importantly, the ratio of β (at 841 cm^{-1}) and α (at 763 cm^{-1}) peaks observed in PVDF was found to be enhanced after the immobilisation of TiO₂ in TP, revealing the interaction between TiO₂ and PVDF. Earlier, a similar observation was reported for the TiO₂ immobilized with PVDF membrane in the flat sheet form.³³ Further, the possible interaction between TiO₂ and PVDF was investigated by XPS analysis, as discussed below.

3.1.5. XPS analysis. The XPS spectra of the TiO₂ core level Ti 2p showed two peaks at 459.55 eV and 465.16 eV corresponding to Ti 2p_{3/2} and Ti 2p_{1/2}, respectively (Fig. 3a). In TP, the Ti 2p_{3/2} and Ti 2p_{1/2} peaks were observed at 458.68 eV and 464.41 eV, respectively. The shifts in the Ti 2p_{3/2} and Ti 2p_{1/2} peaks of TP compared to TiO₂ indicate the interaction between Ti and the polymer matrix.³⁴ Further, PP showed a single peak of F 1s at 688.08 eV corresponding to the C–F bond of PVDF (Fig. 3b). Importantly, the C–F peak in case of TP beads was also observed. However, the F 1s peak position was at 687.96 eV (Fig. 3b), corresponding to a shift of 0.12 eV compared to the PP beads. These observations reveal the interaction between Ti and F in TP. Interestingly, a small hump at about 684.22 eV was observed, which is attributed to Ti–F interaction.³⁴ Similar results were observed in case of PVDF-modified TiO₂ prepared *via* the chemisorption of PVDF on to TiO₂.³⁴ The O 1s spectra showed peaks at 530.73 eV and 532.45 eV for TiO₂ resulting from Ti–O–Ti and O–H bonding, respectively. The peaks at 531.61 eV and 532.82 eV were attributed to functional groups C–O/C=O and O–H, respectively (Fig. 3c).³⁵ The O–H was mainly because of the trapped water molecules during the phase inversion of the polymer into beads (Fig. 3c). The Ti–O–Ti peak of TP was shifted by 0.9 eV compared to TiO₂, confirming the strong influence of the highly electronegative F atom on the Ti atom.³⁴ The C 1s spectra of PP showed peaks at 285.36 eV, 286.52 eV, 287.64 eV and 291.02 eV for the C–C, C–H, C–O and C–F bonds, respectively (Fig. 3d).³⁵ In the case of TP, the C 1s peaks were identified with no major shift in the signals

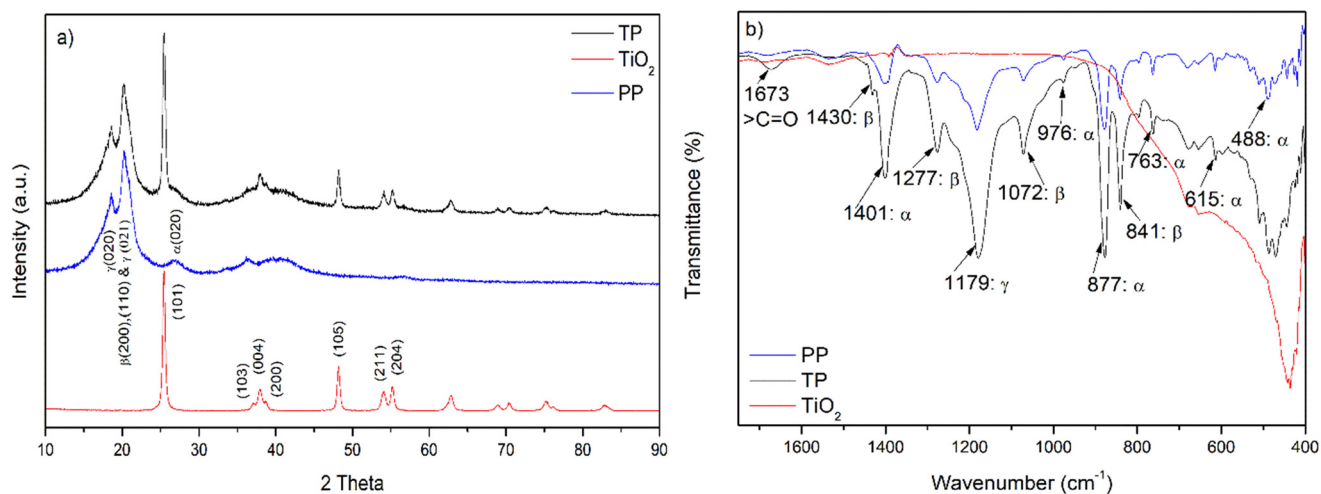


Fig. 2 a) XRD pattern of TiO₂, PP and TP beads. b) IR spectra of TiO₂, PP and TP beads. TP = 1% TiO₂ with PVDF having 0.7% PVP; PP = PVDF having 0.7% PVP.



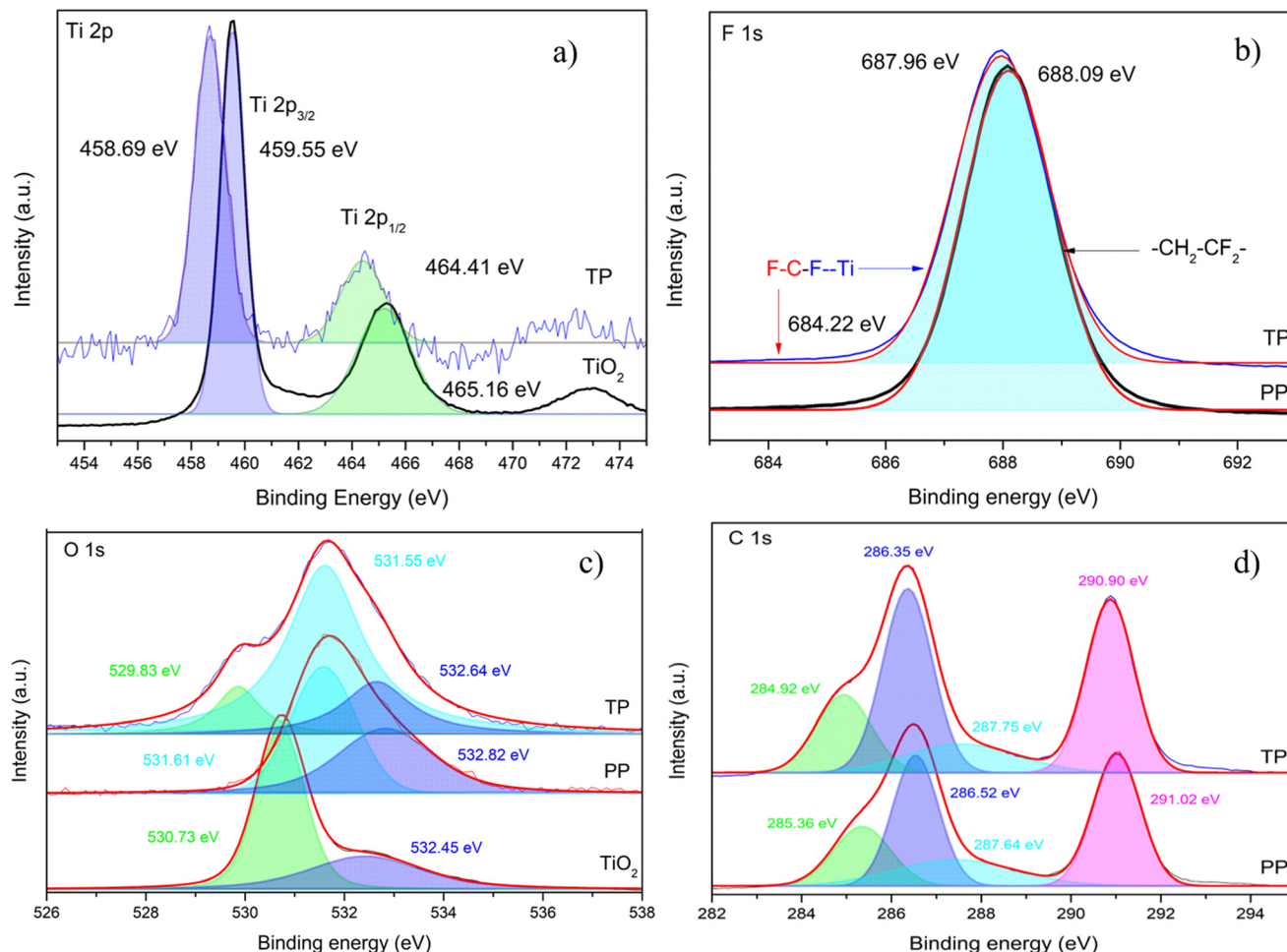


Fig. 3 XPS spectra of the core levels: a) Ti 2p, b) F 1s, c) O 1s, d) C 1s for TiO_2 , PP and TP. TP = 1% TiO_2 with PVDF having 0.7% PVP; PP = PVDF having 0.7% PVP.

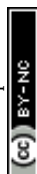
compared to the PVDF beads. The XPS survey spectra for TiO_2 , PP and TP are presented in Fig. S6†. Overall, XPS analysis clearly reveals the immobilization of TiO_2 with PVDF and the interaction of Ti and F atoms.

3.1.6. Absorption and electrochemical characterization. The band gap of TiO_2 and TP was determined to be 3.24 eV and 3.20 eV, respectively (Fig. S7(a)†). No major difference in the band gap reveals that immobilized TiO_2 has an electronic distribution similar to free TiO_2 . Further, the emission spectra of the UVA LED lamp with an emission maximum at 367 nm (corresponding to 3.37 eV) overlaps with the TP absorption spectrum (bandgap (E_g) = 3.26 eV), revealing that UVA LED with 367 nm wavelength is suitable for the promotion of TP photocatalysis (Fig. S7(b)†).²³ The flat band potentials obtained from the Mott-Schottky plot for the free TiO_2 (−0.702 V vs. Ag/AgCl) and immobilized TiO_2 (0.710 V vs. Ag/AgCl) were found to be almost similar (Fig. S8†).³⁶ Additionally, the Nyquist plot showed a similar arc radius, implying no major difference in the electron transfer ability of the TiO_2 bound to PVDF beads in comparison to free TiO_2 (Fig. S9†).^{35,36}

3.2. Photocatalysis

3.2.1. Photocatalytic degradation of CIP by TP under UVA LED irradiation. The CIP molecule was nearly stable under only UVA light irradiation, even after 60 min of photolysis (Fig. 4a). Further, the adsorptive removal of CIP by PP and TP beads was not effective, less than 45% after 60 min of dark incubation. Importantly, only in the case of CIP molecule irradiated under UVA light in the presence of TP caused almost complete degradation within 60 min.^{9,17} The pseudo first-order rate constant (k_{obs}) for the degradation of CIP by TP under UVA irradiation was determined to be 0.0761 min^{-1} .³⁷

3.2.2. Effect of catalyst loading. TP with different TiO_2 loading (1%, 5%, 10% and 15%) showed no significant difference in the degradation efficiency (Fig. 4b). As discussed in the earlier sections, the cross-sectional SEM images and the corresponding SEM-EDX analysis of the different TP beads revealed the occupancy of TiO_2 inside the large voids of TP beads as the amount of TiO_2 increased (Fig. S1 and S2†). These facts indicate that the available surface exposed TiO_2 were similar, although the TiO_2 loading was varied, and accounted for no change in the k_{obs} values.



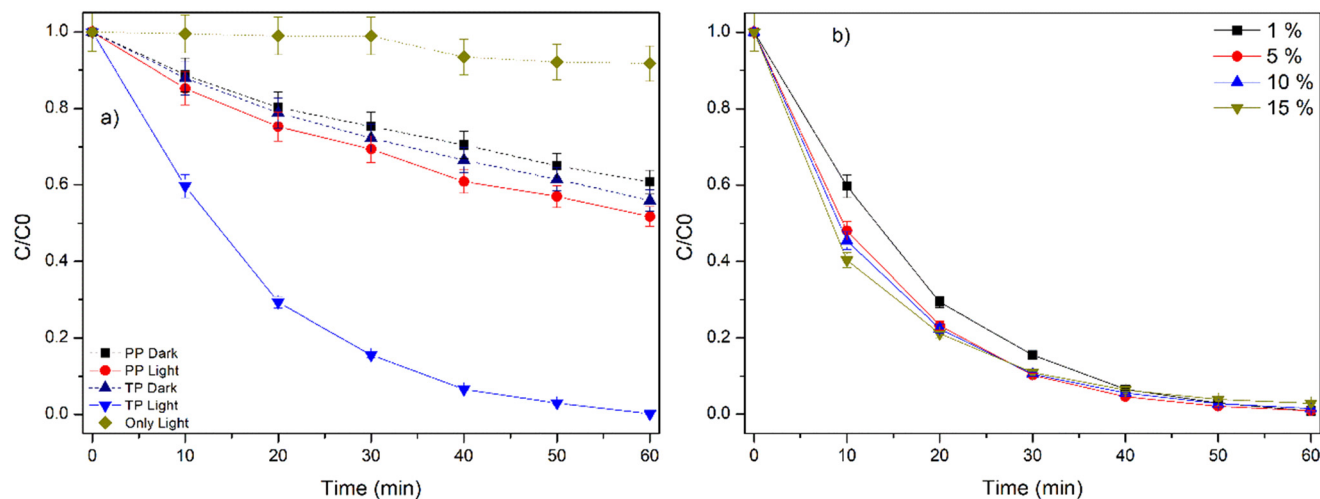


Fig. 4 a) Degradation of CIP by TP under UVA LED irradiation, TP = 1% TiO₂ with PVDF having 0.7% PVP, PP = PVDF having 0.7% PVP (control), b) effect of TiO₂ loading on the degradation of CIP by TP under UVA LED irradiation. Experimental conditions: [CIP] = 1 ppm, number of TP beads = 100, TP = 1%, 5%, 10% and 15% TiO₂, reaction volume = 50 mL.

Similar results were reported in the case of TiO₂-gC₃N₄/PVDF flat sheet membranes³⁸ and KCN/alginate beads³⁹ as the catalyst loading was increased.

3.2.3. Effect of PVP. The effect of PVP strength over the photocatalytic efficiency of the TP beads is presented in Fig. S10.† The PVP strength was varied from 0% to 2.8% in the TP bead synthesis. At 0 PVP, lower photocatalytic efficiency was noted, with incomplete degradation (90%) at 60 min. Upon increasing the PVP loading in the range from 0.35% to 1.4%, the degradation efficiency gradually increased. Further, at higher PVP loading of 2.1% and 2.8%, a minor reduction in the photocatalytic activity of the TP beads was observed. These results indicate that the appropriate loading of PVP is important. Earlier, PVP has been used as an additive in the phase inversion of PVDF to induce rough surface and hydrophilicity, which facilitates proper mass transfer and

induces efficient photocatalysis.⁴⁰ Upon increasing the PVP content, rough surface and enhanced surface pores were observed (Fig. S3†). Nevertheless, the results emphasize that a higher loading (about 2.1%) may cover the TiO₂ nanoparticles distributed on the surface pores and retard the photocatalytic efficiency.³⁸

3.2.4. Effect of the initial concentration of CIP. The influence of the initial concentration of CIP is presented in Fig. 5a. As the concentration of CIP is increased from 1 ppm to 5 ppm, there is a reduction in the photocatalytic efficiency. The pseudo first order rate (k_{obs}) value decreases exponentially from 0.0761 min⁻¹ to 0.0282 min⁻¹ with the increase in the initial concentration of CIP (1–5 ppm) (Table S3,† Fig. 5b). This is mainly due to the limited availability of the active sites of the photocatalyst in comparison to the higher initial concentration of CIP, adsorption of more CIP over the photocatalyst beads,

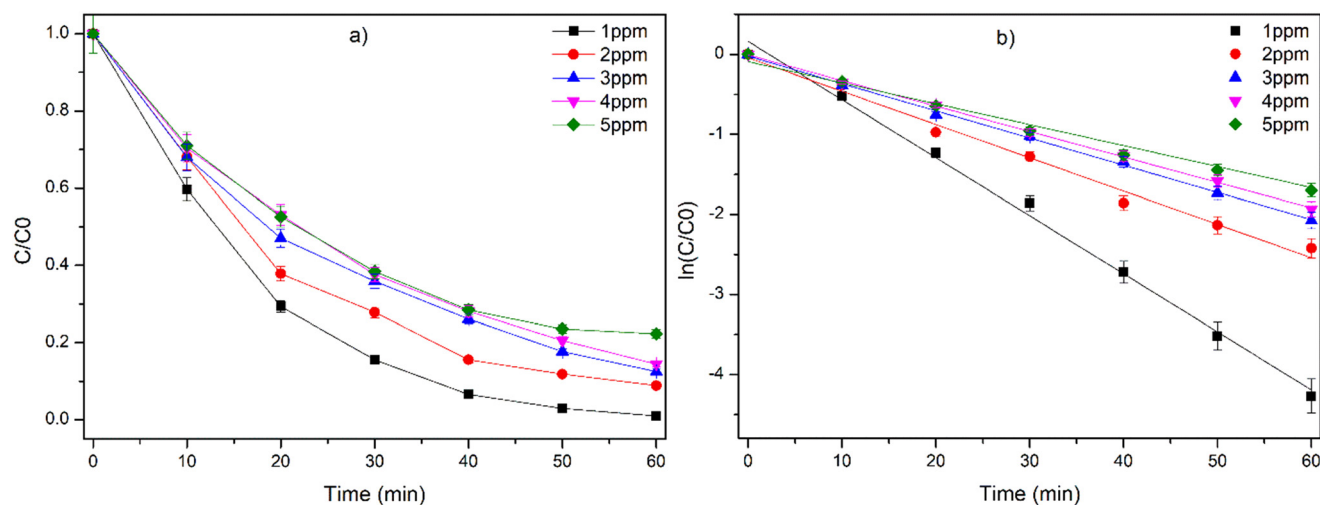


Fig. 5 a) Effect of initial concentration of CIP on the degradation by TP under UVA LED irradiation. b) Graph of $\ln(C/C_0)$ vs. time for the degradation of CIP. Experimental conditions: number of TP beads = 100, TP = 1% TiO₂, 0.7% PVP with PVDF, and reaction volume = 50 mL.



thereby blocking the active site and reducing the photogenerated reactive species.⁴¹ Further, the possible inner filter effect at higher CIP concentration, which hinders the effective penetration of light into the photocatalytic reaction chamber, may also retard the reaction.⁴¹

3.2.5. Effect of pH on the degradation efficiency of PVDF polymer beads. In the degradation of organic pollutants by photocatalysis, pH plays a vital role as the solution pH influences the surface charge of the catalyst as well as charge on the target pollutant.⁴¹ The degradation of CIP at different pH values (3–10) was performed and is presented in Fig. 6a. The CIP degradation efficiency was retarded to 55% at highly acidic and basic pH 3 and 10, in comparison to pH = 7 (100%). The degradation efficiency was retarded to 65% and 86% at pH = 4 and 8, respectively. The pK_a value of CIP was reported to be 5.90 and 8.89 (Fig. 6b). Below pH 5.9, the CIP molecule is positively charged and above 8.89, it is negatively charged.⁴¹ At higher pH (pH = 10), the surface charge of TiO₂ and overall charge of CIP molecule is negative, resulting in repulsion and lowering of the interaction of the CIP molecule and the catalyst.⁴¹ Additionally, ICP-AES analysis showed the leaching of Ti from TP (0.438 ppm = 0.24% at pH = 10), thus indicating the weakening of the coordination bond of Ti-F under the influence of alkaline pH. Similarly, at lower pH, the catalyst and CIP molecule possess a positive charge, leading to electrostatic repulsion, which affects the degradation efficiency.⁴¹ Importantly, there was no leaching of TiO₂ under acidic and neutral conditions. All these results highlight that near neutral pH is suitable for the degradation of CIP by TP beads.

3.2.6. Role of reactive species in the degradation of CIP.. TiO₂ under UVA irradiation (367 nm) is known to generate

photoexcited hole (h⁺) and electrons (e⁻).⁸ In the presence of p-BQ, a O₂⁻ quencher, the degradation efficiency was reduced to 48% (Fig. 7a). This result explains the significant role of O₂⁻ in the degradation of CIP.⁴² The photogenerated electrons in TiO₂ react with surface adsorbed O₂ and undergo photoreduction to generate O₂⁻. The CB of TiO₂ is reported to be about (-0.55 V), which is more negative compared to the redox potential of O₂/O₂⁻ (-0.16 V vs. RHE).²³ Further, EDTA was also found to retard the degradation efficiency to 61%. This emphasises the role of photogenerated holes (h⁺) in the degradation of CIP.⁴² Additionally, in the presence of NaN₃ and TBA, the degradation efficiency of 80% and 88% was observed, indicating no major role of ¹O₂ and HO[•] in the degradation of CIP by TP beads.⁴³ From the quenching experiment, the order of quenching for the reactive species is O₂⁻ > h⁺ >> ¹O₂ > HO[•].

The photocurrent response with and without the addition of CIP in the electrolyte solution is measured (Fig. 7b). The increase in the photocurrent response was observed in the presence of CIP molecule. These results further emphasise the oxidation of CIP molecule by the photogenerated h⁺ at the VB of TiO₂, thereby inhibiting the electron-hole recombination and increase the photocurrent response.²³

Additionally, the generation of the reactive radicals was confirmed by ESR analysis using DMPO, TEMPO and TEMP as the trapping agents. DMPO in the presence of methanol (MeOH) presented the DMPO-O₂⁻ signal, confirming the *in situ* generation of O₂⁻ radical during the photolysis of TP beads (Fig. 8a).^{23,43} In the DMPO-water system, prominent DMPO-HO[•] adduct with intensities of 1:2:2:1 was observed, representing the generation of HO[•] species by TP beads

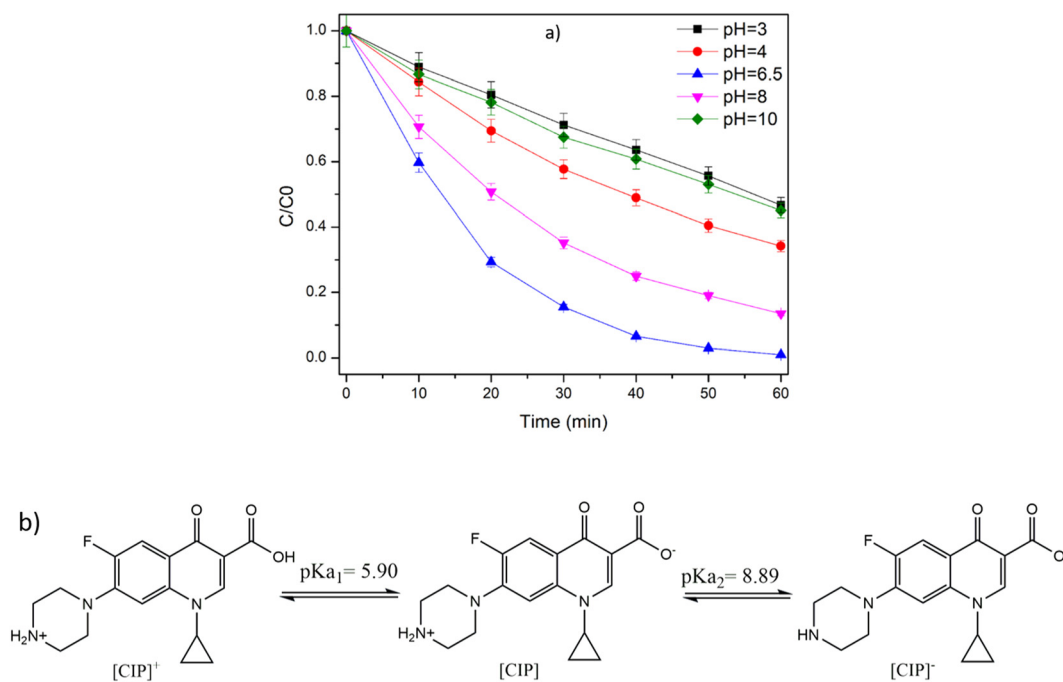


Fig. 6 a) Effect of initial pH on the degradation of CIP by TP under UVA LED irradiation. Experimental conditions: number of TP beads = 100, TP = 1% TiO₂, 0.7% PVP with PVDF, reaction volume = 50 mL, and b) zwitterionic form of CIP.



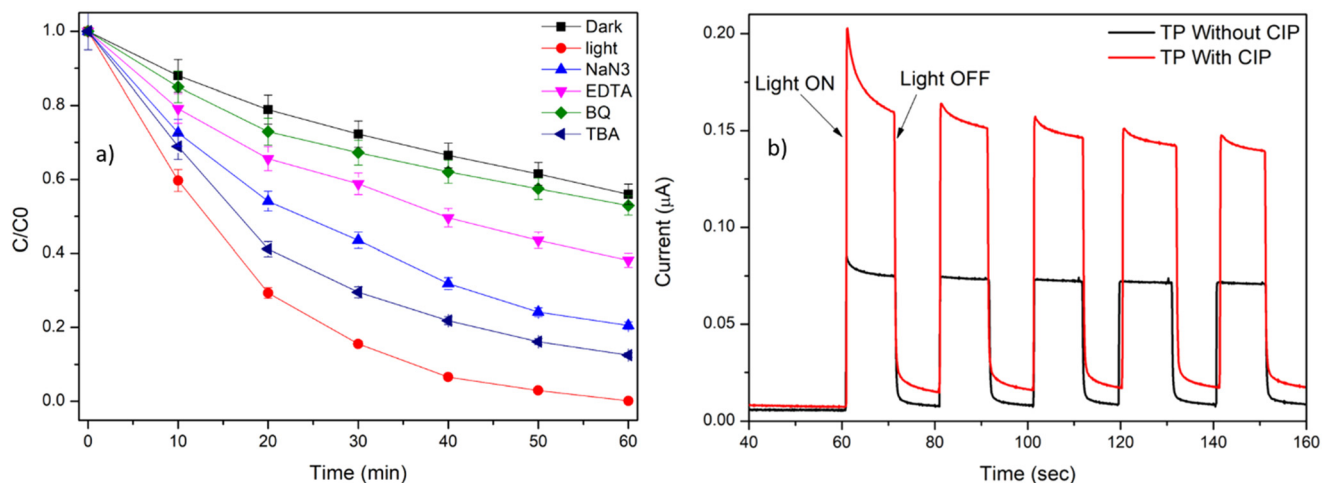


Fig. 7 a) Radical scavenging experiment for the degradation of CIP by TP beads. Experimental conditions: [CIP] = 1 ppm, [TBA] = [p-BQ] = [EDTA] = [NaN₃] = 10 mM, number of beads: 100, and TP = 1% TiO₂ with PVDF having 0.7% PVP. b) Photocurrent-time dependence curve. Experimental condition: 10 s ON-OFF cycle, voltage = 0.2 V against Ag/AgCl electrode, electrolyte = 0.1 N Na₂SO₄, and [CIP] = 1 ppm.

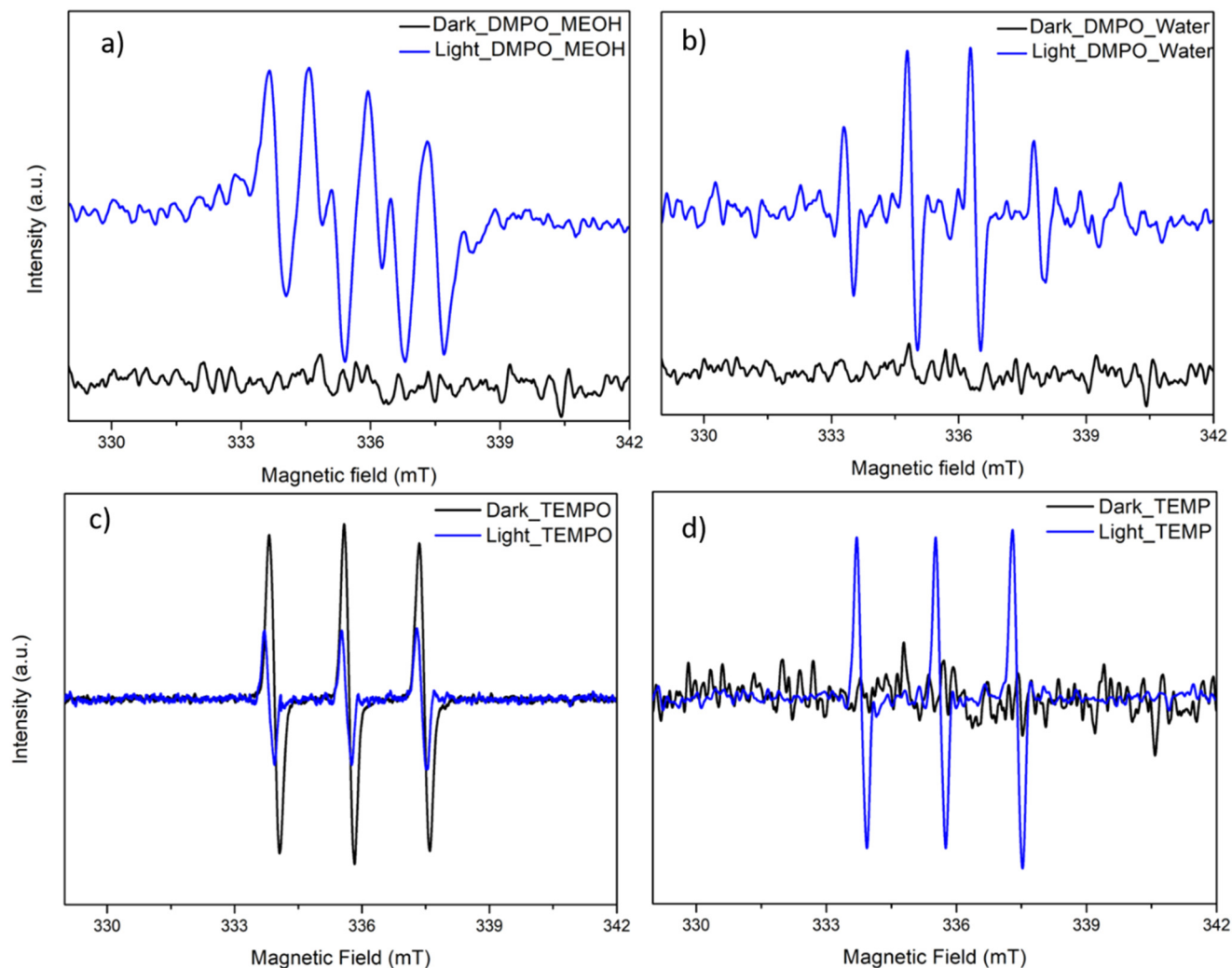
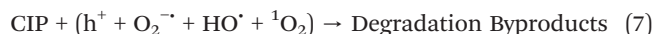
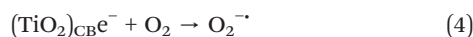
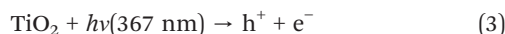


Fig. 8 ESR spectra of (a) DMPO-O₂•⁻, (b) DMPO-HO•, (c) TEMPO-h⁺, and (d) TEMP-¹O₂ for the light and dark experiment. [TP] = 100 bead/50 mL, [DMPO] = [TEMPO] = [TEMP] = 30 mM, TP = 1% TiO₂, and 0.7% PVP with PVDF.



(Fig. 8b).^{22,43} TEMPO has a triplet signal in the ESR spectrum due to its paramagnetic nature, and the reduction of the signal intensity during photolysis is attributed to the presence of photogenerated holes (h^+), which oxidizes the TEMPO (Fig. 8c).⁴³ In the presence of TEMP, singlet oxygen (1O_2) probe, triplet signals of equal intensity were observed, depicting the 1O_2 generation by the TP beads under UVA irradiation (Fig. 8d).⁴³

Based on all these results, the following photocatalytic mechanism for the generation of reactive species during photolysis and the degradation of CIP is presented below (eqn (3)–(7) and Fig. 9).



3.2.7. Degradation in real water matrix. The degradation of CIP in distilled water, simulated ground water (SGW) and real tap water was performed. The degradation efficiency of CIP in SGW and real tap water was determined to be about 74.6% and 94.6%, respectively (Fig. 10). This was attributed to presence of deactivating water constituents such as Cl^- , HCO_3^- , and NOM.⁴⁴ The degradation of CIP in the presence of individual water constituents like Cl^- , HCO_3^- , and HA were determined (Fig. S11†). The quenching effect was observed in the order $HA > Cl^- \geq HCO_3^-$. Humic acid is known to retard the degradation reaction due to i) the blocking of the active site of the photocatalyst *via* adsorption, ii) a strong absorption in the UV-visible region that leads to the inner filter effect of the UVA irradiations and iii) consuming $HO^{\cdot}$ and other reactive species generated in the reaction

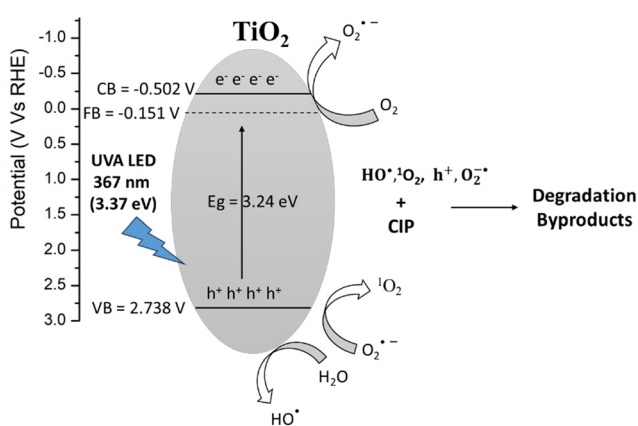


Fig. 9 Photocatalytic mechanism for the degradation of CIP by TP beads under UVA LED irradiation.

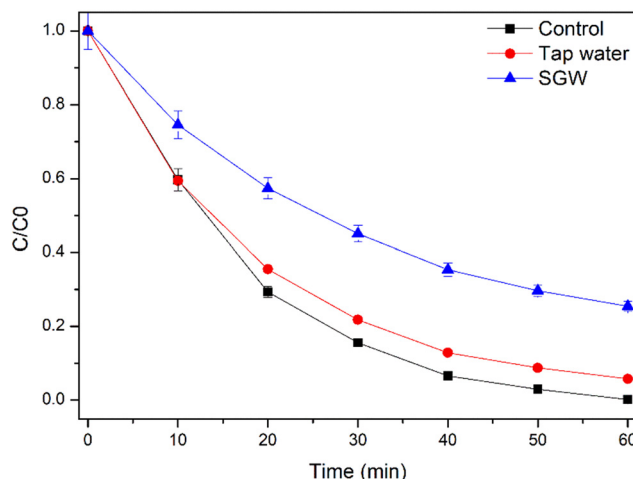
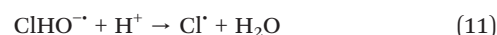
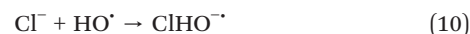
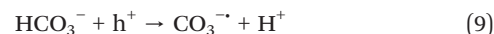
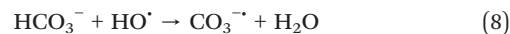


Fig. 10 Degradation of CIP in real water matrix, experimental conditions: [CIP] = 1 ppm, TP = 1% TiO_2 , 0.7% PVP with PVDF beads, volume: 50 mL.

system.^{44,45} In accordance with the literature, Cl^- and HCO_3^- were reported to react with $HO^{\cdot}$ and photogenerated hole in TiO_2 photocatalysis to generate secondary radicals such as $Cl_2^{\cdot-}$ and $Cl_3^{\cdot-}$ (eqn (8)–(13)) that are less reactive than $HO^{\cdot}$, thereby decreasing the degradation efficiency.^{46–48}



The deactivating water constituents in real tap water (HA = below permissible limit, HCO_3^- = 23.6 $mg\ L^{-1}$, Cl^- = 13.91 $mg\ L^{-1}$) are relatively lower compared to SGW (HA = 10 $mg\ L^{-1}$, HCO_3^- = 100 $mg\ L^{-1}$, Cl^- = 50 $mg\ L^{-1}$). Hence, less negative impact on the degradation efficiency occurs in the case of real tap water compared to SGW (Fig. 10). Earlier similar results have been observed for the photocatalytic activity by slurry TiO_2 nanoparticles.⁴⁹

3.3. Recyclability and stability studies

One major drawback of TiO_2 nanopowder is its recyclability as it forms a stable suspension that does not settle even after a long period of standing. The recovery of the TiO_2 nanopowder requires energy-intensive processes such as centrifugation and filtration, which further involve loss of the catalyst. In the present work, the suspended TP beads were easily recovered



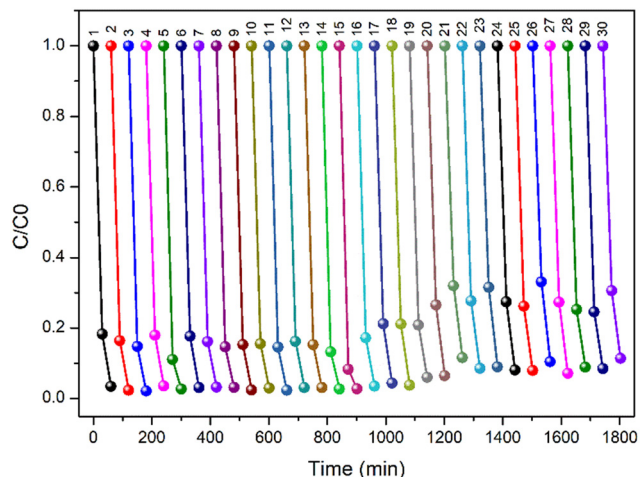


Fig. 11 Recyclability test of TP bead, experimental conditions: [CIP] = 1 ppm, TP = 1% TiO₂, 0.7% PVP with PVDF beads, and volume: 50 mL.

post photocatalysis using a simple strainer. The recovered beads were investigated for their further use to degrade CIP. The recyclability studies of the TP beads were presented for 30 cycles (Fig. 11). Importantly, there was no reduction in the photocatalytic activity of the beads until 20 cycles. Above 20 cycles, a very small decrease in the photocatalytic activity was observed. At the end of 30 cycles, the efficiency was determined to be 90% (Fig. 11). The slight reduction in efficiency may be attributed to the trace amount of accumulation of organic pollutants over the active site of the photocatalyst.

Further, the stability of immobilized TiO₂ over PVDF beads was monitored by ICP-AES analysis. Importantly, no leaching of TiO₂ was observed for the 30 cycles. The recyclability studies show that TP is highly reusable without the loss of TiO₂ into water. Importantly, the FTIR spectra and SEM images were recorded for used TP beads (Fig. S12 and S13†), respectively. The IR result showed no difference in the functional group of the used TP bead and the SEM images showed the presence of TiO₂ with no change in the surface morphology of the TP beads. All the above results strongly depict the effective use of TiO₂ photocatalyst by the immobilization of TiO₂ catalyst with PVDF beads *via* the simple phase inversion method for water treatment.

3.4. Identification of degradation byproducts of CIP

The LC-HRMS data of degradation byproducts along with the molecular formula, double bond equivalence (DBE) and the ppm error in the formula generated are presented in Table 1. Ten degradation byproducts were identified by LC-HRMS analysis (Scheme 1). The extracted ion chromatograms (EIC) for all the degradation byproducts are presented in Fig. S14–S24.† The plausible degradation pathways are presented in Scheme 1. Piperazine ring oxidation due to the attack by reactive species (O₂^{•−}, h⁺, ¹O₂, HO[•]) involving ring opening led to the degradation byproducts (2–8).^{50–52} Structures 9 and 10 are the decarboxylated products of 5 and 8, respectively.^{52–54} The structure 11 is the defluorinated product of structure 8 (Scheme 1).⁵¹

3.5. Antibacterial activity removal

The antibacterial activity of CIP before treatment and after treatment (at 20, 40 and 60 min) by TP were determined (Fig. 12). These results reveal that CIP before treatment (0 min) showed the zone of inhibition of 1.8 ± 0.2 cm and 2.5 ± 0.1 cm against the target *B. subtilis* (Fig. 12a) and *E. coli* (Fig. 12b), respectively. A decrease in the zone of inhibition was observed as the treatment time was increased, both in case of *B. subtilis* and *E. coli* organisms. Importantly, there was no zone of inhibition against *B. subtilis* and *E. coli* after 60 min of treatment (Fig. 12). The complete removal of antibacterial activity is important to prevent the risk of antimicrobial resistance bacteria spreading into the environment due to antibiotics in water.

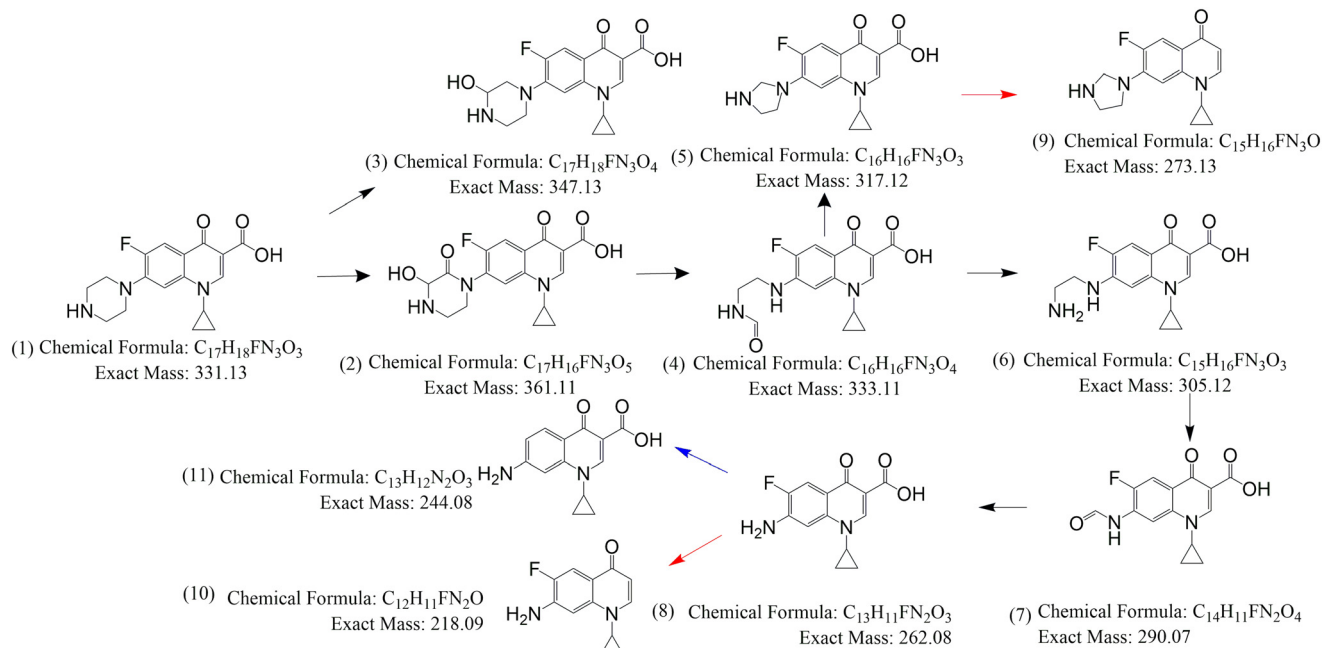
3.6. Electrical efficiency

The electrical energy per order for the TP photocatalytic degradation of CIP under UVA LED irradiation was determined to be 24.20 kW h m^{−3}, as discussed in Text S4.† Kokate *et al.*, reported similar EEO values for the degradation of the dye pollutant by the 400 nm LED light source.⁵⁵ The lower EEO value depicts the UVA LED as an energy-efficient light source for photocatalytic degradation.⁵⁵ To the best of our knowledge, the present study is the first to report a stable immobilization of the TiO₂ photocatalyst with PVDF bead support, which is extensively used as a

Table 1 HR-MS data for the degradation byproducts of CIP

Sr. no	Compound	(RT) (min)	Experimental mass [(M + H)] ⁺	DBE	Mass error (ppm)
1.	Ciprofloxacin C ₁₇ H ₁₈ FN ₃ O ₃ (1)	1.9	332.1408	10	0.82
2.	C ₁₇ H ₁₆ FN ₃ O ₅ (2)	2.0	362.1146	11	0.07
3.	C ₁₇ H ₁₈ FN ₃ O ₄ (3)	2.0	348.0993	11	0.69
4.	C ₁₆ H ₁₆ FN ₃ O ₄ (4)	2.1	334.1199	10	0.40
5.	C ₁₆ H ₁₆ FN ₃ O ₃ (5)	2.4	318.2791	9	−3.96
6.	C ₁₅ H ₁₆ FN ₃ O ₃ (6)	1.8	306.1248	9	0.20
7.	C ₁₄ H ₁₁ FN ₂ O ₄ (7)	2.1	291.0775	10	−0.08
8.	C ₁₃ H ₁₁ FN ₂ O ₃ (8)	2.1	263.0828	9	0.84
9.	C ₁₅ H ₁₆ FN ₃ O (9)	1.9	274.0983	9	−0.88
10.	C ₁₂ H ₁₁ FN ₂ O (10)	2.3	219.1744	8	−4.36
11.	C ₁₃ H ₁₂ N ₂ O ₃ (11)	2.1	245.0848	9	−4.94





Scheme 1 Possible degradation mechanism of CIP by TP beads; TP = 1% TiO_2 with PVDF having 0.7% PVP.

polymeric membrane for water treatment in degrading the CIP, a widely detected antibiotic micropollutants with its antibacterial activity removed by an energy-efficient UVA LED light source.

4. Conclusion

The study presents the immobilization of TiO_2 with PVDF beads (TP) by the phase inversion method and photocatalytic degradation of CIP by TP under UVA LED irradiation. The SEM images reveal the TP bead with a sponge-like morphology and immobilization of TiO_2 . The Ti-F coordination bond in TP revealed by XPS analysis was attributed to the effective immobilization of TiO_2 in the spongy beads. UVDRS and Mott-Schottky analysis showed no significant modification in the electronic properties of TiO_2 after immobilization with PVDF. The photocatalytic degradation of CIP obeyed pseudo first-

order kinetics with $k_{obs} = 0.0761 \text{ min}^{-1}$. Excess PVP, a hydrophilic additive, hinders the photocatalytic activity due to the masking of TiO_2 nanoparticles. Highly acidic and basic pH conditions retarded the degradation efficiency. $O_2^{\cdot-}$, h^+ , $HO^{\cdot}$, and 1O_2 were identified as reactive species responsible for the degradation of CIP by TP according to the radical scavenging, photocurrent measurements and ESR. The efficient degradation of CIP was demonstrated in both tap water and surface groundwater. The easy recovery of TP beads from water was achieved by collecting the beads with a simple strainer. 30 cycles of photodegradation without the loss of TiO_2 from TP beads were demonstrated. The degradation of CIP molecule due to the oxidation of the piperazine ring and defluorination reactions were proposed for the generation of the degradation byproducts. Additionally, antibacterial assays showed the removal of the antibacterial activity after the TP photocatalytic degradation of CIP. Energy efficiency calculations revealed that TP photocatalysis is an energy-efficient water treatment method under UVA LED irradiation with easy recovery. The study highlights polymeric beads with TiO_2 obtained by the phase inversion technique as promising to enhance the usage of TiO_2 nanoparticles for water treatment.

Data availability statement

All the data is contained within the article.

Author contributions

Laxman G. Raikar: methodology, validation, formal analysis, investigation, writing – original draft, writing – review & editing, visualization, Atul Patel: methodology, investigation

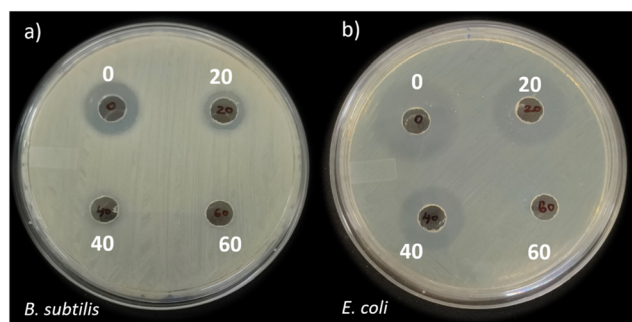


Fig. 12 Antibacterial activity of 1 ppm CIP (0) and 20, 40 and 60 min TP bead-treated CIP against (a) *B. subtilis* and (b) *E. coli*; TP = 1% TiO_2 with PVDF having 0.7% PVP.



Jemi Gandhi: methodology, investigation, KVK Gupta: resources, Halan Prakash: conceptualization, resources, writing – review & editing, supervision, funding acquisition.

Conflicts of interest

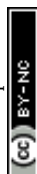
There are no conflicts to declare.

Acknowledgements

The authors gratefully acknowledge the support provided by the European Commission and the Department of Science and Technology (DST) of India through the “PANIWATER” project. This project falls within the framework of Indo-EU International Water Cooperation, funded by the European Union's Horizon 2020 research and innovation program under grant agreement number 820718. Furthermore, the authors express their gratitude for the central sophisticated instrumentation facility (CSIF) and laboratory facilities extended by BITS Pilani, K K Birla Goa Campus, Goa, India. The authors also extend their appreciation to Syngenta Bioscience Pvt. Ltd., Goa, India, for generously granting access to the HRMS facility. Furthermore, they acknowledge the Indian Institute of Technology, Bombay (IIT Bombay), India, for providing access to the EPR and ICP-AES facilities and University of Hyderabad for the TEM facility.

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