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Strategies for designing low thermal quenching upconverting temperature sensors

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The $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors and the phosphor-in-glass (PIG) have been synthesized employing a typical approach to investigate their structural, morphological and optical properties. Several PIG samples containing different amounts of $\text{NaGd}(\text{WO}_4)_2$ phosphor have been manufactured by sintering the phosphor and glass $[\text{TeO}_2-\text{WO}_3-\text{ZnO}-\text{TiO}_2]$ frit together at 550 °C, and its impact on the luminescence characteristics has been extensively studied. It has been noticed that the upconversion (UC) emission spectra of PIG under 980 nm excitation display similar characteristic emission peaks to the phosphors. The maximum absolute sensitivity of the phosphor and PIG is $17.3 \times 10^{-3} \text{ K}^{-1}$ @ 473 K and the maximum value of relative sensitivity is $10.0 \times 10^{-3} \text{ K}^{-1}$ @ 296 K and $10.7 \times 10^{-3} \text{ K}^{-1}$ @ 298 K, respectively. However, thermal resolution at room temperature has been improved in the case of PIG as compared to the $\text{NaGd}(\text{WO}_4)_2$ phosphor. As compared to the $\text{Er}^{3+}/\text{Yb}^{3+}$ codoped phosphor and glass, the less thermal quenching of luminescence has been observed in PIG.

1. Introduction

The existing era of luminescence-based applications is based mainly on rare-earth (RE) doped materials owing to their high luminescence efficiency, long lifetime, low power consumption, excellent stability, and flexible control of photometric properties.^{1–5} Several methodologies have been tried by the researchers to develop new types of RE-doped luminescent materials for better results in various applications. The RE-doped luminescent materials have two categories, *i.e.*, downconverting and upconverting luminescent materials. Among these, the upconverting luminescent materials have some advantages over the downconverting ones, such as the absence of background autofluorescence, high penetration depth and cheap excitation source.⁶ The upconverting materials have shown encouraging results in applications including optical temperature sensing, solar cells, photodynamic therapy (PDT), and bioimaging.^{7–10} In search of better results, researchers have tried to synthesize different types of functionalized upconverting nanoparticles (UCNPs) such as core@shell NPs, dye-sensitized UCNPs, and heavily doped UCNPs for various applications.¹¹ One such approach that is attracting researchers nowadays is phosphor-in-glass (PIG) based luminescent materials.

PIG, a mixture of a RE-doped phosphor and transparent glass sintered at low temperature (usually <800 °C), has garnered the attention of researchers because of its low

production cost and customized synthesis.¹² Compared to conventional binders such as silicones and organic resins, transparent glasses are more suitable for embedding phosphors as they prevent thermal degradation of phosphors due to low sintering temperature. A number of glass systems such as silicates, borates, phosphates, tellurites, and oxy-fluorides have been found suitable for synthesizing PIG structures.¹² Also, unlike ceramic phosphor plate (CPP) or phosphor glass ceramic (PGC), the PIG structure uses a small amount of phosphor, which lowers the production cost. On the other hand, the PIG structure can be synthesized from a variety of phosphors depending on the type of transparent glass. Ever since its invention, PIG materials involving downconverting phosphors have shown promising results in high-power LEDs.^{12–14} Also, Zeng *et al.* have reported lifetime based optical temperature sensing using the Sm^{2+} doped $\text{SrB}_4\text{O}_7:\text{TeO}_2-\text{ZnO}$ PIG structure.¹⁵

But it is surprising that despite showing such commendable results with downconverting phosphors, reports on upconverting phosphor-based PIG structures are not found to be available to the best of our information. This knowledge gap serves as a basis of the present study, in which the optical thermometry and thermal quenching of luminescence in the $\text{Er}^{3+}/\text{Yb}^{3+}$ codoped $\text{NaGd}(\text{WO}_4)_2:\text{TeO}_2-\text{WO}_3-\text{ZnO}-\text{TiO}_2$ (TWZTi) PIG structure have been studied extensively using 980 nm excitation. $\text{NaGd}(\text{WO}_4)_2$ is an $\text{A}^+\text{B}^{3+}(\text{WO}_4)_2$ alkali rare-earth double tungstate type host having a monoclinic or tetragonal system and scheelite like structure, where A^+ = alkali ions (Li^+ , Na^+ , K^+ , Rb^+ and Cs^+) and $\text{B}^{3+} = \text{Y}^{3+}$ and RE^{3+} . In this type of structure, the RE and alkali ion occupy the same site, thereby increasing the structural disorder.^{16–19} Moreover, the $\text{NaGd}(\text{WO}_4)_2$ host

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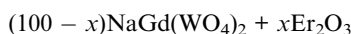
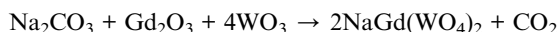
matrix having relatively low phonon frequency is more stable and environment friendly in comparison to hosts like fluorides, sulfides, *etc.*²⁰ This host has been selected due to its potential in the field of luminescence.^{21,22} On the other hand, TWZTi is a heavy-metal oxide based transparent glass, in which WO₃, ZnO and TiO₂ act as network modifiers. The addition of WO₃ is well-known for enhancing the thermal stability of glass by forming strong Te—O—W linkages.²³ The addition of ZnO will increase the density of the glass and decrease its optical bandgap, thereby increasing its refractive index as well. The last modifier TiO₂ enhances the chemical durability of the glass. Moreover, the addition of TiO₂ also decreases the optical bandgap of the glass, causing an increase in its refractive index.^{24,25}

The current work consists of synthesis of Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors and structural and optical studies such as XRD, FESEM, FTIR, Raman, UV-vis spectroscopy, UC emission, *etc.* The synthesized phosphors have also been utilized for anticounterfeiting purposes. The thermal stability of the prepared phosphors has been confirmed using the Arrhenius equation. Based on the observations, PIG using (TWZTi) glass has been developed at varying concentrations of optimized phosphors and made applicable for upconversion-based temperature sensing application for the first time. Also, the temperature dependent characteristics of the developed PIGs have been compared to those of the optimized phosphors and glass.

2. Material synthesis and characterization

2.1 Synthesis of phosphors

The Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors have been synthesized by the standard solid-state reaction method. The precursors Na₂CO₃ (RANKEM > 99.5%), Gd₂O₃ (CDH, >99.9%), WO₃ (CDH, 99.0%), Er₂O₃ (CDH, 99.99%) and Yb₂O₃ (Sigma-Aldrich, 99.9%) were used in the preparation of the phosphors according to the following chemical expressions:



where $x = 0.1, 0.3, 0.5$ and 0.7 mol%.



where $x = 0.5$; $y = 1.0, 3.0, 5.0$ and 7.0 mol%.

The mixture was brought to a stoichiometric ratio and pulverized using acetone in a mortar and pestle for 90 minutes. The mixed reagents were maintained at 1000 °C for three hours to facilitate high temperature synthesis in a muffle furnace. After naturally cooling to ambient temperature, the powder phosphors were out of the way for further investigations.

2.2 Preparation of glass

As reported,^{26,27} a TeO₂-based glass system with specifications such as a low phonon energy of 800 cm⁻¹, refractive index of

1.97–2.14 and melting temperature of 800 °C has been selected. The bare glass with the 70TeO₂ + 15WO₃ + 10ZnO + 5TiO₂ (TWZTi) molar composition has been prepared with the melt-quenching technique. In this procedure, the high purity (in mol%) powder forms of the glass precursors TeO₂, WO₃, ZnO and TiO₂ were weighed to yield 4 g of glass compositions, and the mixture was then ground in an agate mortar for two hours to obtain a fine and uniform mixture. The raw mixed material compositions were put into alumina crucibles and then heated to a temperature of 900 °C in a high-temperature electric furnace until the entire mixture became a transparent liquid. By pouring the obtained melt into a pre-heated brass mould and covering it with a hot flat brass plate, the melt was quickly quenched. A transparent glass of ~3 mm thickness was obtained, as shown in Fig. 2(f), and used for PIG development. Also, a separate optimized Er³⁺/Yb³⁺:TWZTi glass was synthesized for comparative study. The dopant concentration was kept the same as that of phosphors.

2.3 Preparation of PIG

The obtained undoped TWZTi glass was crushed into powders (glass frits) and mixed with optimized Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors. The phosphors in glass with the concentration of 1.0, 5.0, 10.0 and 20.0 weight% were named PIG1, PIG2, PIG3 and PIG4, respectively. The mixture powder of 0.7 g was used to make pellets and sintered at 550 °C for 45 min. The as-prepared PIGs were used for the photoluminescence study.

2.4 Characterization

To determine the crystal formation and lattice parameters, the optimized Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors were analyzed using an X-ray diffractometer in the 10° ≤ 2θ ≤ 80° range. FESEM consisting of an airlock compartment has been used for morphological analysis. The vibrational bands have been detected with FTIR. XPS confirms the valence states and binding energies of the elements in phosphors. Diffuse reflectance spectra (DRS) have been monitored in the UV-Vis-NIR region. The continuous wave (CW) laser source has been used to achieve the frequency UC. The monochromator used for this purpose consists of a triple grating and a photo-multiplier tube. Thermal stability experiments have been carried out using a multimeter, thermocouple, and a small heater that is maintained by altering the voltage. Calculations of CIE coordinates have been performed using GoCIE software.

3. Results and discussion

3.1 Structural characterization

The crystal formation of the developed Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors has been confirmed with the XRD pattern {Fig. 1(a)}. The peak positions coincide with the JCPDS file 25-0829 with no impurity phase. The NaGd(WO₄)₂ has a scheelite-like tetragonal structure with the *I*₄/a space group and cell parameters of $a = b = 5.22$ Å, $c = 11.32$ Å, $\alpha = \beta = \gamma = 90^\circ$ and volume = 309.21 Å³.



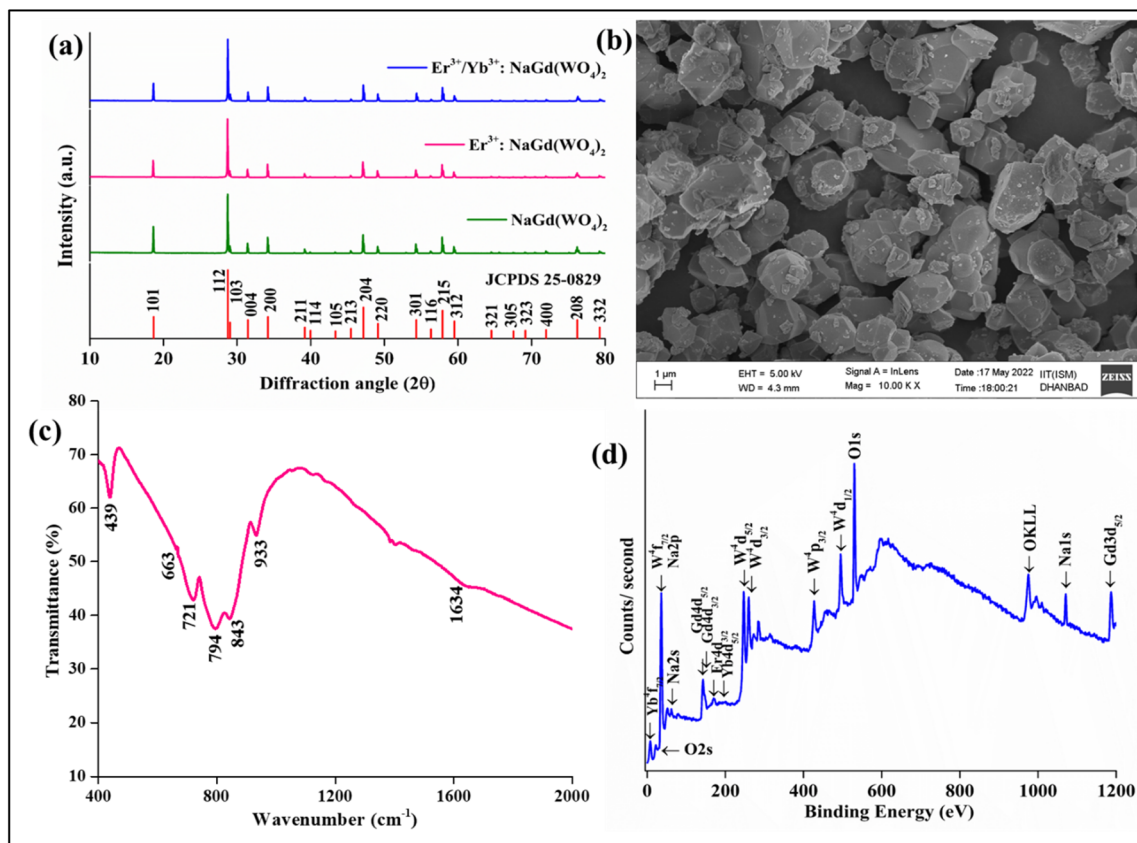


Fig. 1 (a) XRD spectra of NaGd(WO₄)₂, Er³⁺:NaGd(WO₄)₂ and Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors, (b) FESEM of optimized Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors, (c) FTIR spectrum of the NaGd(WO₄)₂ host and (d) XPS of Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors.

The XRD peaks of the phosphors correspond to (101), (112), (103), (004), (200), (211), (114), (105), (213), (204), (220), (301), (116), (215), (312), (321), (305), (323), (400), (208) and (332) (*hkl*) planes. The crystallite size (*D*) can be given by the Debye-Scherrer equation,²⁸

$$D = \frac{0.89\lambda}{\beta \cos \theta} \quad (1)$$

where ' λ ' denotes the wavelength of X-ray used ($\lambda = 1.5406 \text{ \AA}$), ' β ' signifies the full width at half maximum and ' θ ' represents the Bragg's diffraction angle. The crystallite sizes of $\sim 74.65 \text{ nm}$, $\sim 67.67 \text{ nm}$ and $\sim 59.70 \text{ nm}$ of the NaGd(WO₄)₂, Er³⁺:NaGd(WO₄)₂ and Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors have been calculated, respectively. Again, using the relation between the radius of the host cation ' $R_m(\text{CN})$ ' and doped ion ' $R_d(\text{CN})$ ', the acceptable percent of doping (D_r) can be confirmed as²⁹

$$D_r = 100 \times \frac{R_m(\text{CN}) - R_d(\text{CN})}{R_m(\text{CN})} \quad (2)$$

where the ionic radii of Na⁺, Gd³⁺, W⁶⁺, Er³⁺ and Yb³⁺ are 1.02 Å, 0.93 Å, 0.60 Å, 0.89 Å and 0.86 Å in VI coordination, respectively.³⁰ The value of D_r was found to be 4% for Er³⁺ and 7% for Yb³⁺ doping in Gd³⁺ sites of the NaGd(WO₄)₂ crystal, which are in agreement with the fact $D_r < 30\%$. The substitution of rare earths with a similar ionic radius and the same ionic charge does not disturb the crystal structure.

The FESEM image of prepared Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors is shown in Fig. 1(b) on the 1 μm scale with almost circular shape particles of various sizes.

The vibrational bands at $\sim 439 \text{ cm}^{-1}$, $\sim 663 \text{ cm}^{-1}$, $\sim 721 \text{ cm}^{-1}$, $\sim 794 \text{ cm}^{-1}$, $\sim 843 \text{ cm}^{-1}$, $\sim 933 \text{ cm}^{-1}$ and $\sim 1634 \text{ cm}^{-1}$ have been detected in the FTIR spectrum of the host NaGd(WO₄)₂ {Fig. 1(c)}. The broad peak at $\sim 1634 \text{ cm}^{-1}$ is due to the stretching vibration of the hydroxyl (-OH) group. The peak at $\sim 933 \text{ cm}^{-1}$ corresponds to W-O asymmetric stretching vibrations.³¹ The band at $\sim 843 \text{ cm}^{-1}$ is resulted from O-W-O stretching of the WO₄ tetrahedron, which confirms that the prepared phosphors are AWO₄ type scheelite oxides and S₄ site symmetry for the (WO₄)₂ groups.^{31,32} The vibrational energy of phosphors represents the maximum possible non-radiative transitions during excitation and emission processes. The other stretching vibrations of the WO₄ tetrahedron have been observed at 663 cm⁻¹, 721 cm⁻¹ and 794 cm⁻¹. The 439 cm⁻¹ peak is related to the bending mode of the WO₄ tetrahedron.³² The detected FTIR bands in the 400–2000 cm⁻¹ range are well matched with those of the double tungstate structure.^{31,32}

Fig. 1(d) displays the XPS spectrum of Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors. The spectrum confirms the elements present in the prepared phosphors. The calibration has been performed with respect to the C 1s ($\sim 284 \text{ eV}$) peak. The XPS peaks of oxygen are observed at $\sim 21 \text{ eV}$ (O 2s) and $\sim 530 \text{ eV}$ (O 1s). One Auger peak at

~ 974 eV (OKLL) has also been detected in the XPS spectrum.³³ The peaks for tungsten are found at ~ 35 eV ($4f_{7/2}$), ~ 247 eV ($4d_{5/2}$), ~ 259 eV ($4d_{3/2}$), ~ 426 eV ($4p_{3/2}$) and ~ 495 eV ($4p_{1/2}$).^{33,34} The XPS peaks of sodium are detected at ~ 35 eV (2p), ~ 62 eV (2s) and ~ 1071 eV (1s).³⁴ The two overlapped peaks of gadolinium are at ~ 143 eV and ~ 147 eV due to $4d_{5/2}$ and $4d_{3/2}$ states.^{34,35} One more peak of Gd has been found at ~ 1186 eV ($3d_{5/2}$).³⁴ The binding energy peak for Er^{3+} has been found at ~ 170.0 eV ($4d_{3/2}$). The ~ 7.0 eV and ~ 184 eV peaks correspond to $4f_{5/2}$ and $4d_{5/2}$ states due to Yb^{3+} ions.³³

3.2 Optical study

The UV-vis spectra of the $\text{NaGd}(\text{WO}_4)_2$ and optimized 0.5 mol% $\text{Er}^{3+}/3.0$ mol% $\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors have been recorded in the 200–1800 nm wavelength range [Fig. 2(a)]. The spectra were calibrated with the standard BaSO_4 powder. The host $\text{NaGd}(\text{WO}_4)_2$ does not contain any absorption peak. The $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphor consists of various absorption peaks at ~ 366 nm, ~ 378 nm, ~ 488 nm, ~ 520 nm, ~ 529 nm, ~ 544 nm, ~ 551 nm, ~ 655 nm, ~ 677 nm, ~ 799 nm, ~ 974 nm and ~ 1498 nm. The respective transitions originated from the ground state ($^4\text{I}_{15/2}$) of Er^{3+} ions to the $^2\text{G}_{9/2}$, $^4\text{G}_{11/2}$, $^4\text{F}_{7/2}$, $^2\text{H}_{11/2}$ (I), $^2\text{H}_{11/2}$ (II), $^4\text{S}_{3/2}$ (I), $^4\text{S}_{3/2}$ (II), $^4\text{F}_{9/2}$, $^4\text{I}_{9/2}$, $^4\text{I}_{11/2}$ and $^4\text{I}_{13/2}$ excited states. The intense peak at 974 nm has been observed due to the overlapping transitions from the Yb^{3+} and Er^{3+} ions. Further, the DRS spectra can be used to find the bandgap of the developed phosphors using the following Kubelka–Munk function $F(R_\infty)$ and Tauc relationship by³⁶

$$[F(R_\infty)h\nu] = C(h\nu - E_g)^n \quad (3)$$

$$F(R) = (1 - R)^2/2R = K/S \quad (4)$$

where $F(R_\infty)$ represents the reflectance of the infinitely thick sample with respect to the reference at each wavelength, ' C ' is a constant, ' $h\nu$ ' signifies the photon energy, ' E_g ' indicates the bandgap and $n = \frac{1}{2}$ for direct bandgap. ' R ' designates the diffuse reflectance of the spectrum, ' K ' signifies the absorption coefficient and ' S ' is the scattering coefficient. The calculated bandgaps for $\text{NaGd}(\text{WO}_4)_2$ and $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors are ~ 4.2 eV and ~ 4.3 eV, respectively, with negligible difference [Fig. 2(a), inset].

Frequency upconversion emission studies. The UC emission spectra of the prepared phosphors have been recorded at room temperature upon 980 nm excitation over the 450–700 nm [Fig. 2(b)] region and the optimal concentrations of Er^{3+} and Yb^{3+} have been found to be 0.5 and 3.0 mol%, respectively. The 0.5 mol% $\text{Er}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors contain green emission peaks at ~ 523 nm and ~ 544 nm, corresponding to the $^2\text{H}_{11/2}$ (H) $\rightarrow$ $^4\text{I}_{15/2}$ and $^4\text{S}_{3/2}$ (S) $\rightarrow$ $^4\text{I}_{15/2}$ transitions, and a red emission peak at ~ 656 nm due to the $^4\text{F}_{9/2} \rightarrow ^4\text{I}_{15/2}$ transition. Beyond 0.5 mol% concentration, quenching of luminescence intensity has been observed in the prepared phosphors. To understand the reason behind the quenching, the critical distance has been calculated using Blesse's equation.²⁹ The critical distance represents the value up to which the energy transfer between two Er^{3+} ions can take place. The obtained

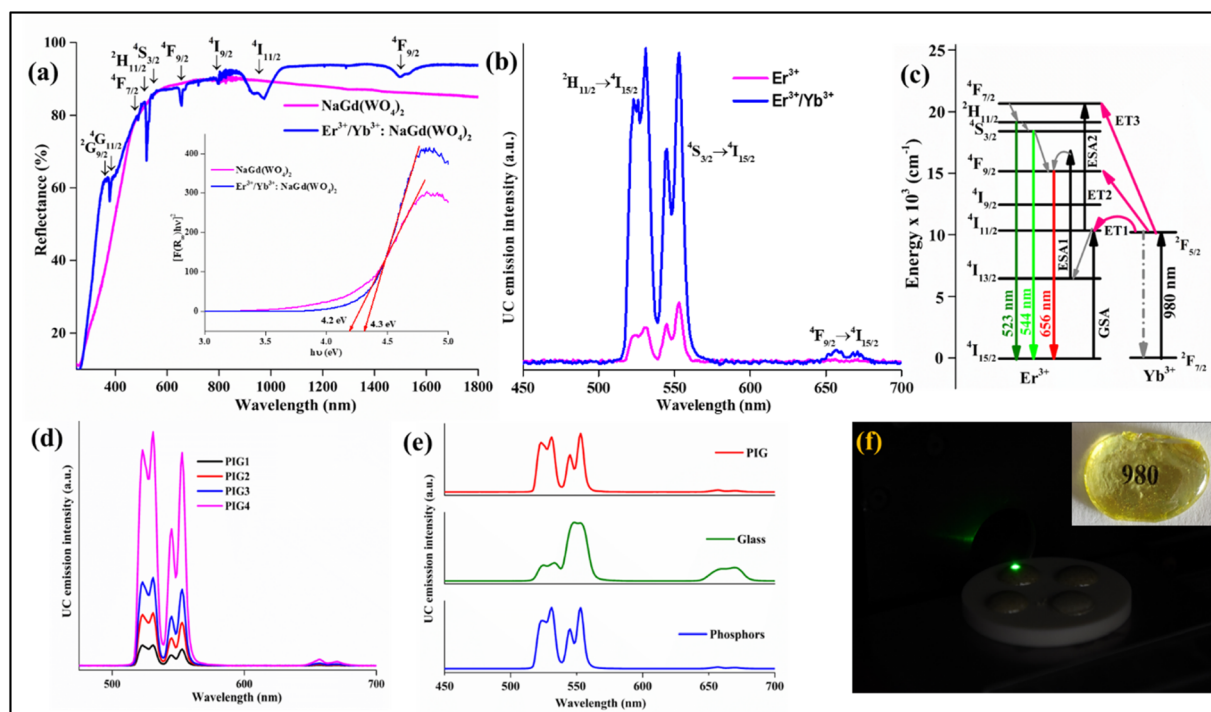


Fig. 2 (a) DRS spectra and calculated bandgap of the $\text{NaGd}(\text{WO}_4)_2$ host and optimized $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors, (b) UC emission of optimized Er^{3+} and $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors, (c) energy level diagram of the $\text{Er}^{3+}/\text{Yb}^{3+}$ system, (d) UC emission from PIGs with variation of phosphor contents (1.0, 5.0, 10.0 and 20.0 weight%), (e) comparative UC emission spectra for phosphors, glass and PIG and (f) developed PIGs on 980 nm excitation; the inset shows the transparency of the as-prepared undoped glass.



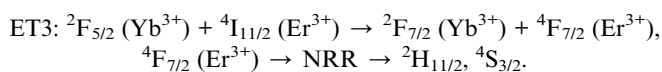
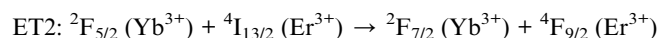
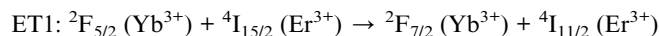
value of critical distance is ~ 6.6 Å, which is greater than 5 Å, indicating that the quenching has occurred due to multipolar interaction.²⁹ Further, to get an insight into the type of multipolar interaction, Dexter and Van Uitert's relationship has been used.²⁹ The obtained slope value (~ 8) indicates that the multipolar interaction between the Er^{3+} ions is electric dipole-quadrupole in nature. This interaction is mainly responsible for the concentration quenching in the doped $\text{NaGd}(\text{WO}_4)_2$ phosphors. Codoping with Yb^{3+} ions enhances the luminescence intensity by ~ 7 times by transferring the excitation energy from the Yb^{3+} to Er^{3+} ions.

The pump-power dependent UC emission spectra of the optimized Er^{3+} and $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors have been recorded by varying the pump power density from 1.36 to 75.9 W cm^{-2} . With the increase in pump power density, the UC emission intensity increases. However, in $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors, the UC emission intensity beyond 66.9 W cm^{-2} decreases. This decrease can be attributed to the thermal quenching effect generated in the samples due to the exposure to 980 nm CW laser radiation.³⁷ The UC emission intensity (I) and pump power (p) are related by the expression $I \propto p^n$, where ' n ' is the pump photons necessary for populating energy levels. The ' n ' values for H and S levels in the case of 0.5 mol% Er^{3+} doped $\text{NaGd}(\text{WO}_4)_2$ phosphors are ~ 1.7 and ~ 1.5 , respectively. The deviation of the slope value from two is due to the involvement of ESA and cross relaxation processes.¹⁹ In the case of 0.5 $\text{Er}^{3+}/3.0$ Yb^{3+} doped $\text{NaGd}(\text{WO}_4)_2$ phosphors the ' n ' values are ~ 1.2 and ~ 1.0 . The decrease in the slope value from the standard value (~ 2) is due to the competition between the linear decay and the upconversion processes. This competition has been theoretically explained in detail on the basis of rate-law equations.^{37,38}

Further, PIG has been developed with varying contents of optimized phosphors. With the increase of phosphor content, the UC emission intensity increases. With the increase in pump power density as well, the UC emission intensity increases and the calculated slope value ' n ' for PIG is ~ 1.4 and ~ 1.2 for H and S levels, respectively. However, the less intensity of PIG compared to phosphors is mainly due to the smaller composition (20%) of phosphors in the glass frits {Fig. 2(d)}. The UC emission spectra of developed phosphors, PIG and glass have been recorded for comparative study {Fig. 2(e)}. The PIG contains the characteristic peak shape of the developed phosphors. In the optimized glass, the intensity of the red emission band has increased, but the stark levels in green bands are not visible. The UC emission from the developed PIG upon 980 nm excitation is shown in Fig. 2(f).

The UC mechanism upon 980 nm excitation in the Er^{3+} , $\text{Er}^{3+}/\text{Yb}^{3+}$ system has been explained with the energy level diagram {Fig. 2(c)}. In Er^{3+} doped $\text{NaGd}(\text{WO}_4)_2$ phosphors, the energy levels are populated by GSA/ESA processes. By absorbing 980 nm photons, Er^{3+} ions are excited from the ground state ($^4\text{I}_{15/2}$) to the excited state ($^4\text{I}_{11/2}$) through the GSA process. From there, some of the ions decay *via* a non-radiative process to the $^4\text{I}_{13/2}$ level and then again excited to the $^4\text{F}_{9/2}$ level *via* the ESA1 process. The radiative transition from the $^4\text{F}_{9/2}$ level gives red emission at 656 nm. Apart from this, few ions in the $^4\text{I}_{11/2}$ levels

get excited to the $^4\text{F}_{7/2}$ level by sequential absorption *via* the ESA2 process. From the $^4\text{F}_{7/2}$ level the ions relax further to the $^2\text{H}_{11/2}$ and $^4\text{S}_{3/2}$ levels. The radiative transitions from the $^2\text{H}_{11/2}$ and $^4\text{S}_{3/2}$ levels result in green emissions at 523 nm and 544 nm, respectively. The codoping with Yb^{3+} ions enhances the UC emission intensity associated with the following energy transfer processes:



Photometric characterization and security ink application.

The colour emission from the phosphors has been visualized with CIE coordinates. The color coordinates for $\text{Er}^{3+}:\text{NaGd}(\text{WO}_4)_2$ and $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors were calculated to be (0.23, 0.73) and (0.20, 0.76), respectively {Fig. 3(a)}. The CIE coordinates shifted towards the greenish region with the incorporation of Yb^{3+} ions in the $\text{Er}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors. The UC emission from codoped phosphors upon 980 nm excitation is shown in Fig. 3(b). The developed phosphors have been applied for making security inks. The letters 'Ψ' and 'IIT' have been written on white paper by dissolving phosphors into ethanol {Fig. 3(c and e)}. The letters were invisible under natural day light illumination, but upon 980 nm excitation the letters became visible {Fig. 3(d and f)}. In this way, the present upconverting phosphors can protect from counterfeiting threats by keeping confidential documents and valuable products secured.

Temperature sensing. The thermally coupled energy levels (TCLs) present in the Er^{3+} can be explored for temperature sensing application using the fluorescence intensity ratio (FIR) approach. The temperature dependent UC emission spectra of the $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors (296–623 K), glass (296–623 K) and PIG (298–523 K) have been recorded. In both cases, the population at the H level increases up to 403 K and then decreases with respect to temperature. The TCL-based FIR technique can be applied to the UC peaks at 523 nm ($^2\text{H}_{11/2}$) and 544 nm ($^4\text{S}_{3/2}$) of Er^{3+} ions, as the energy difference between the $^2\text{H}_{11/2}$ and $^4\text{S}_{3/2}$ levels is ~ 738 cm^{-1} . The effect of rising temperature on the TCLs (H and S), *i.e.*, temperature-induced population redistribution ability (PRA), can be analyzed with the expression^{36,39}

$$\text{PRA} = \frac{I_{\text{H}}}{I_{\text{H}} + I_{\text{S}}} \quad (5)$$

PRA for phosphors varies from 0.58 to 0.85 (296–623 K), from 0.53 to 0.82 (296–523 K) for PIG and 0.22 to 0.55 (301–623 K) for glass. The population of TCLs follows the Boltzmann distribution and FIR is given by the relation^{36,39}

$$\text{FIR} = \frac{I_{\text{H}}}{I_{\text{S}}} = A \exp\left(\frac{-\Delta E}{kT}\right) \quad (6)$$



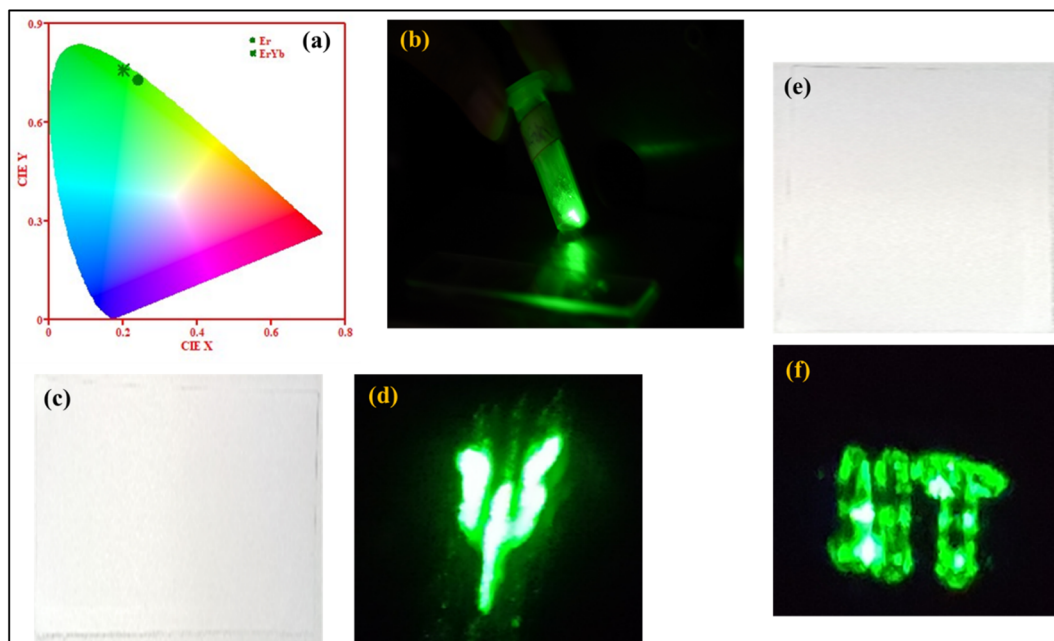


Fig. 3 (a) CIE diagram of $\text{Er}^{3+}:\text{NaGd}(\text{WO}_4)_2$ and $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors, (b) green emission from optimized $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors, and (c) and (e) the letter 'ψ' and letters 'IIT' upon natural day light illumination, and (d) and (f) upon 980 nm excitation.

where I_H and I_S are the integrated intensities of thermally coupled green bands, 'A' is the proportionality constant, ΔE is the energy difference between these two levels and k is Boltzmann's constant ($0.695 \text{ K}^{-1} \text{ cm}^{-1}$). ΔE between the $^2\text{H}_{11/2}$ and $^4\text{S}_{3/2}$ levels can be determined by linear fitting {Fig. 4(d)}. For phosphors, the obtained ΔE value is $\sim 612.31 \text{ cm}^{-1}$, for PIG it is $\sim 956.85 \text{ cm}^{-1}$ and for glass it is $\sim 902 \text{ cm}^{-1}$. Further, error ' δ ', the discrepancy between the fitted energy difference (ΔE) and the experimental energy difference (ΔE_0), can be used to assess the accuracy of temperature sensing using the expression³⁹

$$\delta = \frac{\Delta E_0 - \Delta E}{\Delta E_0} \quad (7)$$

The calculated errors for phosphors, PIG and glass come out to be 0.20, 0.10 and 0.15, respectively. The obtained value of δ is small and is minimum in the case of PIG. Thus, the weak energy transfer between the two thermally coupled levels and other levels can be neglected.⁴¹

The obtained ΔE can be used to find the sensitivities, *i.e.*, how often a sensor can detect even the smallest temperature changes. The relative (S_r) and absolute (S_a) sensitivities can be estimated by the following expressions^{21,42}

$$S_r = \left(\frac{1}{\text{FIR}} \right) \left(\frac{d \text{FIR}}{dT} \right) = \frac{\Delta E}{kT^2} \quad (8)$$

$$S_a = \frac{d \text{FIR}}{dT} = \text{FIR} \left(\frac{\Delta E}{kT^2} \right) \quad (9)$$

The graph for S_r and S_a demonstrates that the absolute sensitivity rises with temperature, reaching a maximum

sensitivity, and then decreases {Fig. 4(a)–(c)}. For both phosphors and PIG, the S_a is $17.3 \times 10^{-3} \text{ K}^{-1}$ @ 473 K. However, the relative sensitivity is found to be $10.0 \times 10^{-3} \text{ K}^{-1}$ @ 296 K for phosphors and a maximum of $10.7 \times 10^{-3} \text{ K}^{-1}$ @ 298 K for the PIG. Although there is a difference in ΔE value for phosphors and PIG, no detectable change in the sensitivities has been observed. The low intensity observed for PIG does not affect the sensitivity. Thus, both phosphors and PIG can be used for sensor development. Besides, for $\text{Er}^{3+}/\text{Yb}^{3+}$:glass the values of S_a and S_r are found to be $3.29 \times 10^{-3} \text{ K}^{-1}$ @ 473 K and $9.96 \times 10^{-3} \text{ K}^{-1}$ @ 301 K, respectively.

The sensitivities for different optical temperature sensing materials are listed in Table 1. Further, the temperature where a sensor performs best, *i.e.*, maximum sensitivity $S_{\max}$ and the temperature $T_{\max}$ can be obtained by putting $dS_a/dT = 0$ as^{38,43}

$$(S_a)_{\max} = \frac{0.54A}{\Delta E/k} \quad (10)$$

$$T_{\max} = \frac{1}{2} \frac{\Delta E}{k} \quad (11)$$

$S_{\max}$ and $T_{\max}$ for $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors have been determined to be $16.6 \times 10^{-3} \text{ K}^{-1}$ and 440 K, respectively. These values are closely in agreement with the outcome of the experimental calculation using eqn (8) and (9). Eqn (10) states that for higher sensitivity, a larger pre-exponential factor A and a smaller energy gap between the two levels are needed, whereas eqn (11) demonstrates that for higher $T_{\max}$, a large energy gap between the two levels is required.

Additionally, the least amount of temperature variation felt by an optical sensor, or the thermal resolution (uncertainty; T)



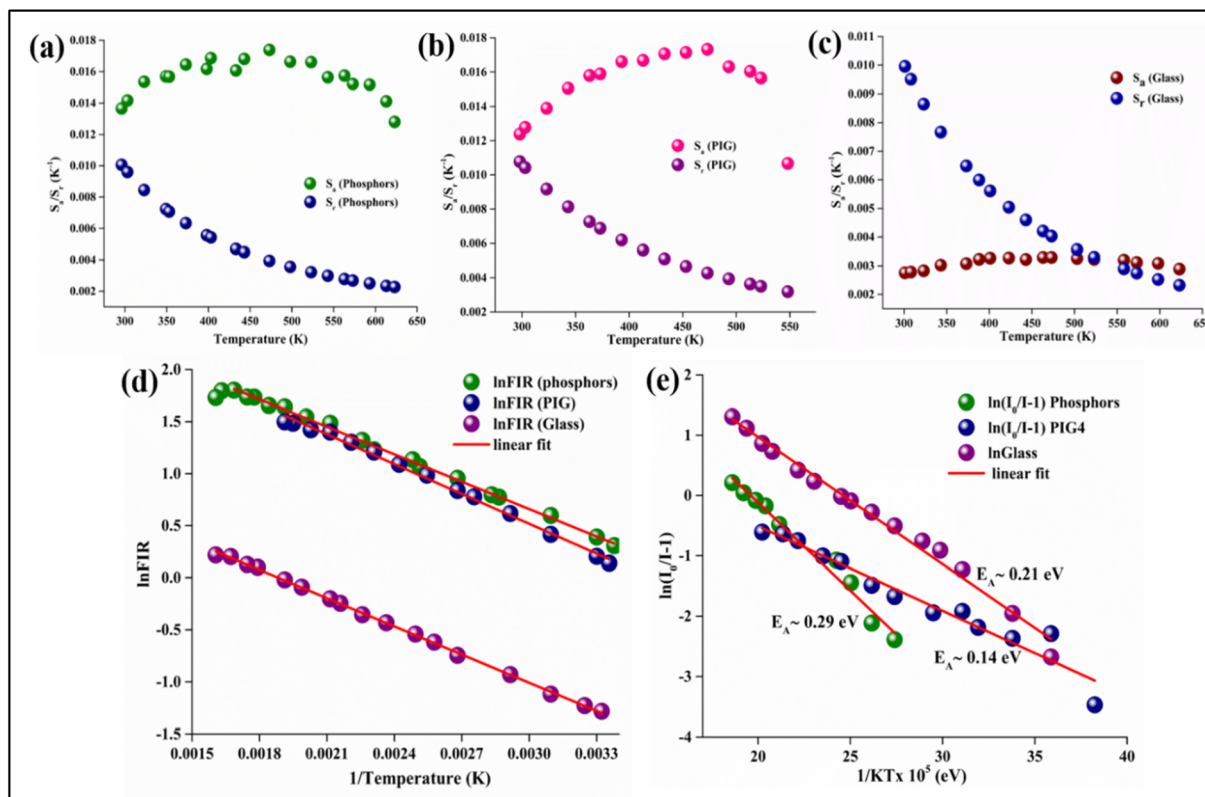


Fig. 4 Absolute and relative sensitivity of $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ (a) phosphors, (b) PIG, and (c) glass, (d) plot of $\ln \text{FIR}$ vs. $1/T$ (K) and (e) activation energy of phosphors, PIG and glass.

Table 1 Comparison of sensitivities in different $\text{Er}^{3+}/\text{Yb}^{3+}$ doped tungstate materials using the FIR technique in $^2\text{H}_{11/2}$ and $^4\text{S}_{3/2}$ levels

Phosphors/glass/phosphors in glass	Temperature range (K)	$S_a (\times 10^{-3} \text{ K}^{-1})$	$S_r (\times 10^{-3} \text{ K}^{-1})$	Reference
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{BaWO}_4$ phosphors	293–393	10.7 @ 293 K	14.7 @ 393 K	44
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{MgWO}_4$ phosphors	302–623	14.4 @ 473 K	9.72 @ 302 K	45
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{SrWO}_4$ phosphors	300–518	14.9 @ 403 K	5.3 @ 403 K	46
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{Ca}_2\text{MgWO}_6$ phosphors	303–573	8.2 @ 453 K	9.2 @ 303 K	47
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{GdBW}_2\text{O}_9$ phosphors	303–498	17.4 @ 450 K	1.2 @ 303 K	48
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaBi}(\text{WO}_4)_2$ phosphors	298–373	12.7 @ 373 K	12.4 @ 298 K	49
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaY}(\text{WO}_4)_2$ phosphors	298–573	14.6 @ 523 K	3.9 @ 523 K	50
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ glass	303–573	12.0 @ 542 K	1.1 @ 303 K	51
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors	296–623	17.3 @ 473 K	10.0 @ 296 K	Present work
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ PIG	298–523	17.3 @ 473 K	10.7 @ 298 K	Present work
$\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ glass	301–623	3.29 @ 473 K	9.96 @ 301 K	Present work

in measurements of sensing parameters, can be determined using the following equation⁴⁰

$$\delta T = \frac{1}{S_r} \frac{\delta \text{FIR}}{\text{FIR}} = \delta[\ln(\text{FIR})] \times \frac{T^2}{\Delta E/k} \quad (12)$$

where $\delta[\ln(\text{FIR})]$ is the standard deviation of the linear fit to $\ln(\text{FIR})$. The obtained value shows that the thermal resolution at room temperature has been improved from 0.50 and 0.49 to 0.42 for glass and phosphors to PIG.

Thermal stability. Highly efficient phosphors in terms of thermal stability are required for the applications of solid-state

lighting and temperature sensors. As the chromaticity, color shift, color rendering index, service life, absorption intensity and transition probability can be affected by the increase in temperature, the thermal stability of phosphors becomes a significant parameter.²¹ The quenching intensity and the spectral shape with rising temperature are two factors that can be used to assess thermal stability. Therefore, temperature dependent UC emission of the $\text{Er}^{3+}/\text{Yb}^{3+}:\text{NaGd}(\text{WO}_4)_2$ phosphors (296–623 K), PIG (300–573 K) and glass (301–623 K) has been recorded. No change in the shape of the UC emission spectra has been observed. However, thermal quenching with



Table 2 The percentage of UC emission intensity retained at 423 K due to thermal quenching has been compared to other reported works

Phosphors/glass/phosphors in glass	Retained intensity at 423 K		References
RaBa ₂ (PO ₃) ₅ :Eu ²⁺ phosphors	89.5%		52
CaMgSi ₂ O ₆ :Cr ³⁺ phosphors	88.4%		53
NaGd(MoO ₄) ₂ :Er ³⁺ –Yb ³⁺ phosphors	87%		40
Sr ₃ LiTaO ₆ :Mn ⁴⁺ phosphors	76.7%		54
Bi ₄ Ti ₃ O ₁₂ :Er ³⁺ –Yb ³⁺ –Al ³⁺ phosphors	73%		38
YPO ₄ :Ho ³⁺ –Tm ³⁺ –Yb ³⁺ phosphors	56%		55
YAG:Ce ³⁺ phosphor-in SiO ₂ –Na ₂ O–B ₂ O ₃ –CaO glass	70% at 503 K		56
SrGa ₂ S ₄ :Eu ²⁺ phosphor-in SiO ₂ –B ₂ O ₃ –ZnO–Al ₂ O ₃ –K ₂ O glass	87% at 423 K		57
YAG:Ce ³⁺ phosphor-in SiO ₂ –B ₂ O ₃ –RO (R = Ba, Zn) glass	93% at 473 K		58
YAG:Ce ³⁺ phosphor-in SiO ₂ –Al ₂ O ₃ –B ₂ O ₃ –ZnO–BaO glass	93.6% at 423 K and 88.6% at 473 K		59
NaGd(WO ₄) ₂ : Er ³⁺ /Yb ³⁺ phosphors	92% at 423 K	54% at 573 K	Present phosphors
NaGd(WO ₄) ₂ : Er ³⁺ /Yb ³⁺ phosphor-in TeO ₂ –WO ₃ –ZnO–TiO ₂ glass	84% at 423 K	65% at 573 K	Present PIG
TeO ₂ –WO ₃ –ZnO–TiO ₂ : Er ³⁺ /Yb ³⁺ glass	62% at 423 K	30% at 573 K	Present glass

the increase in temperature has been noticed, which is a major challenge of photoluminescence of any material. In actuality, at high temperatures, energy transmission becomes active due to lattice vibrations of the host to rare earth ions. Unexpectedly, the green band of the as-prepared phosphors exhibits a very low luminescence quenching behavior. Their UC emission intensity retains 92% when measured at 423 K of the initial intensity measured at 296 K and it is found to be 84% for the PIG and only 62% for glass. The behavior of the temperature dependent UC emission intensity has also been observed on further increasing the temperature and does not diminish even at 573 K. The UC intensity retains 54%, 65% and 30% of the initial intensity at 573 K for the phosphors, PIG and glass, respectively. Here, an improvement of 10% intensity compared to that of phosphors can be noticed with the PIG, which is 30% compared to that of glass. Thus, PIG can be an effective method to improve thermal quenching at higher temperatures. The temperature scale without much intensity loss has been enlarged using the phosphors as well as PIG (Table 2). The comparative study of the retained luminescence intensity with different phosphors shows that the initial intensity of the present Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphor reduces by only 8% at 423 K, thereby exhibiting excellent thermal stability.

Again, the activation energy has been determined using the Arrhenius equation,^{60,61}

$$I = \frac{I_0}{1 + C \exp\left(-\frac{E_A}{kT}\right)} \quad (13)$$

where the luminescence intensities I_0 and I are defined at initial temperature T_0 and temperature T (K), E_A stands for the activation energy, ' C ' is a constant and ' k ' signifies the Boltzmann constant (8.629×10^{-5} eV K⁻¹). The calculated activation energies (E_A) are ~0.29 eV for the phosphors, ~0.14 eV for PIG and ~0.21 eV for the glass {Fig. 4(e)}. The probable non-radiative transition occurring per unit time (α) can be estimated by the relation⁶²

$$\alpha = s \exp\left(-\frac{E_A}{kT}\right) \quad (14)$$

where s is a constant. It becomes clear that higher activation leads to less non-radiative transition.

4. Conclusion

Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphors have been successfully synthesized and phosphors in glass at various concentrations of phosphors have been developed. The UC emission intensity of Er³⁺ doped NaGd(WO₄)₂ phosphors has been enhanced ~7 times with the addition of Yb³⁺ ions. The prepared phosphors have been made applicable for security purposes. The intensity of the UC emission from PIG rises with the increase in phosphor content. No significant improvement or deterioration has been observed in the absolute and relative sensitivities of PIG as compared to the optimized phosphor. However, the thermal resolution at room temperature has been improved significantly in the case of PIG as compared to the phosphor. Also, at higher temperatures, the luminescence quenching in PIGs has been improved up to 10% and 30% as compared to that of the Er³⁺/Yb³⁺:NaGd(WO₄)₂ phosphor and Er³⁺/Yb³⁺:TWZTi glass, respectively. Thus, without much luminescence intensity loss, phosphors and the concept of designing PIG both are applicable for optical temperature sensing and solid-state lighting applications.

Conflicts of interest

There are no conflicts to declare.

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