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2 3 4	1	Selective choline biosensors based on choline oxidase co-immobilized with self-
5 6 7	2	assembled monolayers onto micro-chips at low potential
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Abstract:

The fabricated choline-biosensor exhibited excellent specific and selective recognition to selected biological molecule among coexistence with other analytes in the buffer system at low potential. This novel effort is initiated a well-organize way of efficient enzyme immobilized microchip biosensor development for selective choline (Ch) detection using choline oxidase (ChOx) enzymes in large scales. Here, reusable and sensitive Ch biosensor is developed based on mediator-free ChOx by self-assembled monolayer (SAM) onto tiny micro-chip. The simple cyclic voltammetry (CV) technique was employed with the enzyme fabricated chips in phosphate buffer solution (PBS, 0.1M) at room conditions. The analytical parameters of ChOx fabricated electrode displayed a lower detection limit (DL, 0.012±0.005 nM), a wide linear dynamic range (LDR, 0.05 nM to 10.0 uM), good linearity (R=0.9938), and higher sensitivity (3.5 μ A μ M⁻¹cm⁻ ²), where a tiny sample volume (50.0 μ L) was analyzed. The micro-chip system exhibits a simple and efficient approach to immobilize the oxidative enzymes onto thioglycolic acide (TGA) SAM modified surfaces, which can improve the biosensor performances for a large group of biomolecules in broad scale of biomedical applications in health-care fields. This integrated microchip provides a promising low-cost platform for the sensitive and rapid detection of biomolecules using miniature samples.

18 Key words: Choline; Choline oxidase; Self-assembled monolayer; Cyclic voltammetry;
19 Sensitivity; Thioglycolic acid; Selectivity; Micro-chips

Introduction:

Choline is an essential nutrient that body makes in small amounts, however it must consume it through the diet to get enough. In adults, choline helps keep cell membranes functioning properly, plays a role in nerve communications, prevents the buildup of homocysteine in blood (elevated levels are linked to heart disease) and reduces chronic inflammation. In pregnancy, choline plays an equally helping to prevent certain birth defects, such as spina bifida and brain development. It is a nutritional prerequisite of various animal species (dog, cat, rat, and guinea pig), and only lately [1,2] it was recommended that a nutritional source of choline may be requisite for adult humans. Choline, classified as being "vitamin-like", acts a rather considerable function for the synthesis of the neurotransmitter acetylcholine precursor which is disseminated in both central and peripheral nervous systems of mammals [3,4]. Ch insufficiency results in various syndromes, such as liver-damage and brain-disorders. Thus, the significance of ch has produced much attention in emerging a Ch-biosensor. Enzymebased Ch-biosensors have emerged in the past several years as the most promising methods. Ch is converted by ChOx in the presence of oxygen, generating H₂O₂. The electroactive hydrogen peroxide can be consequently identified with various modified sensors or electrodes. A Ch-biosensor based on a bielectrocatalytic property of amorphous MnO₂ nanoparticles modified flat-electrodes to hydrogen peroxide was fabricated via a straight and reliable electrochemical deposition of a biocomposites that was prepared of chitosan hydrogel, ChOx, and MnO₂ nanoparticles onto a glassy carbon electrode [5]. Ch is a significant component of phospholipids (lecithin and sphingomyelin), it is essential for the preparation of the neurotransmitter acetylcholine, it acts as a source of labile methyl groups, and it is a component of pulmonary surfactant [6]. This stuff is usually generated in human tissues in adequate amounts to meet

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human requirements, and it is confidential as being "vitamin-like". The endogenous preparation of Ch, however, needs sufficient amounts of the amino acids serine and methionine, along with adequate amounts of folic acid and vitamins B12 and B6. Ch is extensively disseminated in foods; the requisite is commonly contented by both nutritional and endogenous sources, although Ch deficiency has been published. The most universal signs of ch insufficiency are fatty liver and hemorrhagic kidney necrosis [7]. Confirmation for free radical activity in liver with Ch deficiency is reported, and this may be associated to the carcinogenesis method [8]. Ch is ingested mostly in the form of phosphatidylcholine rather than free base. Ch-chloride and Chbitartrate are supplemented to infant formulas and milk products to make sure the presence of Ch at levels found in milk.

Rapid in situ determination of Ch is important for the characterization of cholinergic transmission in normal and pathological physiology. Choline metabolite at select nicotinic receptor types [9] are involved in various functions, e.g., learning and memory formation [10], development and maintenance of addiction [11], and degeneration of cholinergic neuronal systems in Alzheimer' disease [12]. An effective method for Ch measurement should facilitate examination of basic mechanisms of cholinergic transmission and evaluation of pharmaceuticals that affect cholinergic activity [13,14]. An important confront to development of biosensors for in situ measurement is the high level of selectivity required due to the complexity of the physiological environment. Enzyme-based biosensors offer selectivity via indirect recognition of the products of a specific enzymatic reaction. Amperometric enzyme microsensors suitable for in situ measurement of Ch has been developed that utilize choline oxidase [15], and several have been tested in rat brain [16]. Recently, Ch biosensor were made with PD-films to which ChOx was immobilized on Pt with a detection scheme similar to that used for the present sensors.

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However, the previously reported Ch biosensors were used for detection of organophosphorus pesticides and are rather large for use in vivo [17].

Ch-ion is an significant biological cation that assists control the structure of cell membranes and has functions in cell signaling and as a neurotransmitter [18,19]. Ionic liquids based on choline ion guarantee long-term stability of biomolecules like DNA and proteins [20,21]. Both cations and anions included in ionic liquid may impinge on the chemical stability of these molecules. Fujita et al. illustrated that the character of anion shows to be more significant to the stability of proteins than the type of cation [22]. It is likely, however, that cations are more significant to the stability of DNA, because cationic molecules are needed to decrease the repulsive forces between the phosphate groups of DNA strands. Recognition of the interactions that happen between Ch-ion and DNA at the atomic level will offer imminent into how these ions control the stability of DNA duplexes in living cells where ch-ions play active functions and will further our ability to control DNA duplex stability in molecular machines. Enzyme based detection techniques have become a common tool for detecting and quantifying substances that are difficult or impossible to measure through standard analytical techniques alone, especially when a short time scale of seconds or milliseconds is required [23]. In this work, it is developed the choline biosensors using TGA self-assembled monolayer modified tiny micro-chip. A highly-sensitive and low-detective Ch-biosensor was fabricated with ChOx on TGA-SAM, which perfectly designed and fabricated onto tiny micro-chips.

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Experimental section:

2 Materials and Methods

Choline, Choline oxidase, monosodium phosphate, disodium phosphate, Thioglycolic acid (TGA), ethanol, and N-(3-Dimethylaminopropyl)-N'-ethylcarbodiimide hydrochloride (EDC) ware purchased from Sigma-Aldrich company. All other chemicals were analytical grade and used without further purification. 0.1 M PBS (pH ~7.2) is prepared by mixing the proper ratio of 0.2 M NaH₂PO₄ and 0.2M Na₂HPO₄. Required solutions are prepared with distilled water, which obtained from a water purifying apparatus (12.0 M. Ω .cm) (AQUA MEDIA). Cyclic voltammetry (CV) is a type of potentio-dynamic electroanalytical measurement. In CV, the significant working electrode potential is ramped linearly against time, like linear-sweep voltammetry. CV takes the experiment a step further than linear sweep voltammetry, which ends to achieve a set-potential. When CV attains a set-potential, the working electrode's potential ramp is reversed. This inversion can occur several times in a single experiment. The resultant current at the working electrode is plotted against the applied potential to confer the CV trace. CV is usually used to investigate the electro-analytical properties of target analytes in reaction medium in reaction conditions. The utility of CV is directly depended on the analytes concentration. The analyte has to be redox active within the experimental potential window. It is also highly enviable for the analyte to display a reversible wave. A reversible wave appears, when an analyte is reduced or oxidized on a forward scan and then re-oxidized or re-reduced in a predictable route. The technique uses a reference electrode (RE), working electrode (WE), and counter electrode (CE), in which the combination is sometimes referred to as a three-electrode system. Here, the electrochemical analyses were performed using a votammetric analyzer (CV-50W, BAS) at room condition. All investigations were carried out on

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electrochemical micro-chip (5.0 mm \times 5.0 mm), which sensing area is close to 0.0805 cm². The total investigations were carried out with ChOx-enzyme modified SAM-chips composed as working, Pt layer as counter, and Ag/AgCl (sat. KCl) as reference electrodes. CVs were recorded at Choline Oxidase/SAM of TGA/Gold surface of Chip (i.e., ChOx/TGA-SAM/AuE) electrode from -0.1 to +0.5 V (versus Ag/AgCl; sat KCl) in 0.1M PBS (pH ~7.2) at 0.1 V/s scan rate. Fabrication assembly of Ch/ChOx biosensor was prepared onto tiny micro-chip, which already fabricated by self-assembled monolayer of TGA. Analyte solution was prepared with different concentration ranges of target Ch from 0.05 nM to 50.0 uM. Calibration experiment is performed by using the various concentration of target Ch analyte using enzyme immobilized micro-chips. The calibration curve is plotted using the resultant current (from the applied potential) versus various Ch concentrations. The ratio of current and concentration (slope of calibration curve) was used to measure the sensitivity of Ch. Limit of detection was also calculated from the ratio of noise (3N) versus sensitivity (S) in the linear dynamic range of the calibration plot (shortly SNR).

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Construction of micro-chips by photolithography method:

The tiny microchips are fabricated by conventional photolithographic technique. Electrodes and passivation layers are developed on silicon wafer followed by dicing and packaging. N-doped Si wafers are prepared and over-flowed by extra-pure water. In this step, the contaminants on the surface and native SiO₂ layer are removed. At first, the wet oxidation is processed, and then dry oxidation is executed. Wafers are annealed in the condition of nitrogen. Aluminum is sputtered with Al-1% on Si target. Then the photolithograph processes are applied. Resist coating, baking, exposure, and development are done by Kanto chemicals, and then it is

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rinsed by ionic water. Al is etched by etching solution. Resist is removed by plasma etching instrument. Then wafers are cleaned by acetone, methanol, and finally by plasma simultaneously. SiN layer is deposited by chemical vapor deposition. Surface of pad electrodes are etched by reactive ion etching. Finally residual resist layer is removed by plasma acing. After photolithographic process. Pt is sputtered by SP150-HTS. Then it is patterned by lift-off technique, in which wafers are immersed into the remover, and then washed with IPA. Photolithographic process is again investigated, where Ti is sputtered as a binding layer, and then Au is evaporated by deposition. Finally, Au layer is patterned by lift-off process. Parylene passivation layer is formed for the protection of the chip from water. Photolithographic process is executed again for pad protection. Then parylene-dimer is evaporated by deposition apparatus. Photolithography process is done again for patterning. Parylene layer is patterned by etching. Finally, unnecessary resists are removed by acetone and then wafer is cleaned by IPA. Resist is coated on a whole surface of the wafer for protection during dicing process. Si wafer is diced into pieces by dicing apparatus and stored into the desiccators. Resist on chip surface is removed by acetone and cleaned with IPA. The backside of the chip is roughed by a sheet of sandpaper for better adhesion and electrical stability. The chip is bonded with die and packaged by silver paste. It is dried in a drying oven. Pads on chip are connected to the package through gold wire with bonding machine. Finally, Si-based adhesive is put on the periphery of the chip to protect pads and gold wire from sample solution. Adhesive is dried at room temperature for 24 hours. The composition and thickness of each fabricated layer into micro-devices are mentioned in Table 1.

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1	Table 1.	Function	and t	hickness	of every	layer	on the	micro-c	hip
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Material	Function	Thickness (µm)
Si	Wafer material	500.00
SiO ₂	Insulation	0.40
Al	Electric wiring	1.00
SiN	Protection/separation	1.00
Ti/TiN	Binding	0.15
Ti	Binding	0.10
Pt	Counter Electrode	0.25
Au	Working Electrode	0.30
Parylene	Passivation/protection	1.00

Then, the semiconductor micro-chips were prepared on silicon wafer. Al was sputtered to fabricate the wiring and bonding pads. Pt/Ti/TiN was sputtered on thermal oxide of silicon and patterned by photolithography to fabricate CE. Ti/TiN layers were used for strong adhesion. Au/Ti was sputtered and lithographed, which made circular WE with a diameter of 1.6 mm in the center of the chip. After electrodes fabrication, parylene layer was fabricated by evaporation method as a passivation layer. The wafer was diced to 5.0 mm square chips. This chip was bonded by silver paste to make the package. Aluminum pads were connected to the package by gold wire. Finally, adhesive (Araldite, Hantsman, Japan) was put on the periphery of chip, which prevented target solution from contacting pads (Figure 1a). The magnified construction view of internal chip-center (sensing area) is presented in the Figure 1b. A cross section of the sensor



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2 also presented in Figure 1d and calculated the active sensing area (0.0805 cm^2) .



Figure 1. Schematic diagram of (a) camera-view from top of micro-chip, (b) magnified schematic view of micro-chip sensing-area, and (c) cross-sectional view of micro-chip, and (d) cross-section of only sensing area. Calculated active sensing area is 0.0805 cm².

8 Results and discussions:

9 Fabrication of ChOx/TGA-SAM/AuE onto micro-chip

10 The micro-chip biosensor especially sensing-area is chemically cleaned several times 11 with cleaning agents and dried with acetone. The gold-sensing area is finally cleaned with 12 nitrogen (flow of nitrogen gas) and then deposited TGA solution onto the center micro-chip and 13 kept for 6 hours. The TGA-modified micro-chip is cleaned slightly with ethanol and then dried 14 and prepared for the enzymatic steps. The ChOx enzyme is dropped onto the TGA-SAM sensing

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area for 12 hours. Figure 2 outlines the sensing protocol using the ChOx/TGA-SAM/AuEmodified chip. It is prepared for covalent-bond formation to immobilize the ChOx enzyme on the TGA-SAM via peptide-conjugation in presence of EDC activating agent. First, self-assembled monolayer of TGA is formed by drop wise adding the TGA solution onto the sensing area of micro-chips for two hours. Then ChOx enzyme is immobilized on TGA-SAM by amide bond formation between the terminal-unbound carboxylic acids groups on TGA film and the amine groups of the ChOx enzyme.



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Figure 2. Fabrication way of Ch/ChOx biosensor is prepared on tiny micro-chip. Step-1: SAM of TGA on gold-surface of centered chips for 6 hr; Step-2: Activation of TGA-COOH group using EDC (12 hours, 4.0 °C); Step-3: Immobilization of ChOx for 12 hours at 4.0 °C.

For the stable attachment of ChOx onto TGA-SAM, the chip is placed for 12 hours into the refrigerator at 4.0 °C. The ChOx/Ch enzymatic reactions involved in the bio-sensing system for the detection of target Ch are given in below (Fig. 2),

Choline + 2O₂ (H₂O)
$$\xrightarrow{ChOx}$$
 Betaine + 2H₂O₂ (i)

$$2H_2O_2 \longrightarrow O_2 + 2H_2O + 2e^-$$
 (ii)

Reaction (i) is directly related on Ch concentration in the reaction medium. On the micro-chip, Ch is oxidized to form betaine and H_2O_2 . Then H_2O_2 is dissociated to produce the current (Reaction ii). This current is directly proportional to the Ch concentration in the solution system. Based on thin-layer of TGA-SAMs, it was successfully fabricated of Ch sensor using ChOx on the sensing area of micro-chip at room conditions. Conventional electrochemical method, CV is the most versatile electro-analytical method for the study of bioactive materials and species, which is widely used in industrial applications, academic or bio-chemical researches or R&D approaches. CV is also an important method to assess the coating/blocking property of the monolayer-coated electrodes using diffusion controlled redox couples. Micro-chip surface is cleaned by Piranha solution [H₂SO₄:H₂O₂ (3:1)] and washed with pure water, then dried sufficiently by nitrogen. TGA is dissolved in ethanol to make 10.0 mM stock solution. The prepared TGA solution was dropped onto sensing area of micro-chip, and then kept for 6 hours at room temperature.

Controlled experiment and Optimization

Figure 3 displays the CVs of un-modified and TGA-SAM modified micro-chip electrodes in 0.1 M PBS as the supporting electrolyte at 0.1 V/s potential scan rates. It can be observed from the Figure 3a, that the bare micro-chip (blue-curve) exhibits a voltammogram for the in 0.1 M PBS electrolytes. This is indicated that the electron-transfer reaction is totally diffusion controlled. In contrast, the absence of any peak formation in the CVs of TGA monolayermodified micro-chip (black-curve) shows the reaction is slightly inhibited. CVs for TGA are indicated a good blocking behavior for the electron-transfer reaction, which means that a highly

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ChOx enzyme was immobilized onto the TGA-SAM surface via peptide conjugation. First 10.0 mM EDC in 0.1 M PBS was put onto the TGA-SAM chip and then kept at 4.0 °C in the refrigerator to activate carboxylic group of TGA for 12 hours. Then EDC-treated electrode

was washed gently with 0.1 M PBS to remove excess EDC on the electrode surfaces. Then ChOx solution was dropped on the sensing area of chip and incubated in the refrigerator at 4.0 °C for 12 hours. ChOx was successfully immobilized onto TGA-SAM via covalent bond, which confirmed by the current change in Figure 3b. It showed that the CVs recorded for the bare microchip (blue curve), ChOx/TGA-SAM/AuE with 0.1 mM Ch solution (pink curve) of fabricated chip in 0.1 M PBS (pH 7.2) at 0.1 V/s scan rates. According to the control experiment, no significant change was observed when the CV recorded with the bare-microchip for 0.1 mM Ch in PBS due to the absence of ChOx enzyme. A small current change was observed at approximately +0.55 V versus Ag/AgCl for 0.1 mM Ch solution, due to the enzymatic reaction occurred with Ch in presence of ChOx enzyme on the sensing surface of the micro-chip. The enzymatic current (approximately +0.55 V) was increased due to the increasing of Ch concentration in the PBS solution. The experimental parameters which affecting the performances (detection limit, sensitivity, and response time) of the biosensor were optimized in term of pH and presented in Figure 3c. The pH of the buffer is exhibited a strong effect on the activity of the sensing layer on the microchips. The effect of the pH of the buffer on the current variation is studied over the pH range of 2.2 to 8.5. Figure 3c shows the peak-current is obtained at different pH values for 0.1 µM Ch in 0.1 M PBS system. The peak-height is increased from pH 2.2 to 7.2 and then decreased above pH 7.2. The peak-current is decreased above pH 7.2, due to the poor ChOx enzyme activity at higher basic medium. Therefore, the pH of the PBS system is set at 7.2 throughout the experiments.

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Detection of choline by enzyme immobilized micro-chip

Cyclic voltammetric technique using mediator-free PBS system was employed to confirm the detection of Ch with immobilized chip. 50.0 µL of each Ch solution with PBS was dropped on the sensing area of enzyme immobilized micro-chip and investigated the oxidation current. Figure 4a shows a typical CV (current-voltage) plot for the addition of various concentration of Ch solution in 0.1 M PBS (pH 7.2). The current is increased gradually with increasing the concentration of Ch (0.05 nM to 50.0 uM; by sequential addition) to a stable and saturated value. The ChOx/TGA-SAM/Au modified microchip electrode is achieved 90% of steady state currents with in 10.0 sec. The increase of oxidation current is significantly observed in this investigation. This is because of Ch oxidization in presence of ChOx and the current-changes lead to the positive current increased. In Figure 4b, it was plotted the calibration plots for the Ch-current at +0.5V, which exhibits from the current-voltage responses with fabricated microchips. Under the optimized conditions, the steady-state current is showed a linear relationship with the Ch concentration in the range from 0.05 nM to 10.0 uM (Fig. 4 inset). The linear dependence of Ch concentration is yielded with a correlation coefficient (~ 0.9938). The detection limit for Ch is calculated to be 0.012±0.005 nM, based on signal to noise ratio (~3S/N). The Ch sensor is also measured the higher sensitivity, which is close to $\sim 3.5 \,\mu A \mu M^{-1} cm^{-2}$. The observed sensitivity is much higher than the previously reported Ch sensors [26-28].



Figure 4. Electrochemical responses of (a) variation of analyte concentration (0.1 M PBS system), (b) calibration plot (at 0.5 V), and (inset) linearity of ChO_x fabricated electrode on micro-chip at room conditions. Analytes: 0.05 nM to 50.0 uM; Scan rate: 0.1 V/s; Reference electrode: Ag/AgCl (sat. KCl).

The selectivity (interference-effect) of the ChOx/TGA/Au-chip sensor is evaluated by voltammogram in the presence of other electro-active species for choline. It was also investigated the sensing selectivity performances (interferences) with other biological stuffs like lactate, glucose, ascorbic acid, uric acid, glutamate, cholesterol, and penicillin etc (Figure 5a). No significant current response is found, when 0.1 µM lactate, glucose, ascorbic acid, uric acid, glutamate, cholesterol, and penicillin were added into the 0.1 M PBS buffer. But when 0.1 µM Ch solution injected to the electrolyte solution, a clear current response is executed, indicating the selective detection of Ch with the ChOx/TGA/Au-chip sensor layer. At this concentration level, lactate, glucose, ascorbic acid, uric acid, glutamate, cholesterol, and penicillin have no significant interference for 0.1 µM Ch detection. Choline exhibited the higher current response by I-V system using ChOx/TGA fabricated micro-chip electrodes compared in the similar

phenomena of reported biosensors [29-38]. By calculating the percentile of current responses each chemical, Ch exhibited the maximum current response by I-V system using ChOx/TGA/AuE-chips compared to others biological stuffs, which is presented in Figure 5b. By deducting the current value of blank solution (at +0.55 V), it is found the current value is less than 5% for all chemicals (lactate 3.8%, glucose 4.52%, ascorbic acid 4.08%, uric acid 1.92%, glutamate 2.85%, blank 0%, cholesterol 2.71%, and penicillin 1.54%) compared to target choline (75.27%). It is specific and selective towards choline compared to all other chemicals with ChOx/TGA-SAM/AuE-chip sensor in phosphate buffer system.



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Figure 5. I-V responses of ChOx/TGA/µ-chips are presented for choline biosensors (a) selectivity study, and (b) percentile of analytes responses by subtracting the blank current

responses (at +0.55 V), and (c) reproducibility study. Ch and other chemicals concentration are taken as 0.1 μ M for selectivity study. Delay time: 1.0 s. PBP was taken 0.1 M (pH = 7.2); Potential range: -0.1 to +0.55 V.

To investigate the reproducibly and storage stabilities, I-V response for ChOx/TGA/µ-chips sensor was examined (up to 2 weeks). After each experiment, the fabricated ChOx/TGA/µ-chips substrate was washed gently and observed that the current response was not significantly decreased (Figure 5c). A series of five successive measurements of 0.1 µM Ch in solution vielded a good reproducible signal at ChOx/TGA/u-chips sensor in different conditions with a relative standard deviation (RSD) of 2.5%. The sensitivity was retained almost same of initial sensitivity up to week (1st to 2nd week), after that the response of the fabricated ChOx/TGA/u-chips gradually decreased. The sensor-to-sensor and run-to-run repeatability for 0.1 µM Ch detection were found to be 1.5% using ChOx/TGA/u-chips. Current loss of each run-to-run (1 to 6th run) is calculated and presented in the Figure 5c (inset). There is not any significance loss of the sensor signal with the run-to-run variations. To investigate the long-term storage stabilities, the response for the $ChOx/TGA/\mu$ -chips sensor was determined with the respect to the storing time. The long-term storing stability of the ChOx/TGA/µ-chips sensor was investigated significantly at room conditions. The sensitivity retained 92% of initial sensitivity for several days. The above results clearly suggested that the fabricated sensor can be used for several days without any significant loss in sensitivity. The dynamic response (0.05 nM to 10.0 uM) of the sensor was investigated from the practical concentration variation curve. The sensor response time is mentioned and investigated using this sensor system at room conditions. The performances of ChOx/TGA-SAM/AuE micro-chip sensor are investigated for Ch in presence of common interfering objectives in normal physiological levels. The analytical parameters of the

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constructed Ch biosensors are relatively better than previously reported biosensors [39-47],

2 based on various methods and materials modified electrodes presented in **Table 2**.

Table 2: Comparison of the analytical performances of some Ch biosensors fabricated based on

5	different materials and	modification	on electrode	surfaces l	by electrochemica	al approaches.
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	LDD	LOD	a	Respon	Linearit	t Dof	
Materials/Methods	LDR	LOD	Sensitivity	se time	y, r ²	Ref.	
Multienzymes-		0.33±0.09			0.997	[39]	
ChOx/pmPD/Pt/CV	0~100 μM	μM		<1 s			
Polymer/Pt/DAB/ChOx					0.9975		
Amperometry probe	0.03±0.11 mM	0.3 μmol/L		15s		[40]	
ChOx/α-	$2.0 \times 10^{-6} \sim 5.8$						
MnO2/Chit/GC/CV	× 10-4 M	1.0 μM		25 s		[41]	
ChOx/Polyacrylamide	2x10 ⁻⁵ M to		1.745 mA M-				
Microgels/Etd	2x10 ⁻⁴ M	8.0 µM	1cm-2		0.9944	[42]	
Fe3O4 magnetic	0 2				0.995		
NPs/SWV	10^{-9} to 10^{-2} M	0.1 nM				[43]	
			100			[44]	
Os-gel-HRP/CHOx/CV	$10^{-7} - 10^{-5} \text{ mol/L}$	10 ⁻⁸ mol/L	µmol/L/cm ²				
Ceramic/Microelectrodes		0.2 μΜ		1s		[45]	
Gold screen-printed/Silica							
Biocomposites		6.0 µM	6.0 μAmM ⁻¹			[46]	
Ch-			324±46				
ChOx/Microbiosensors		16.0 nM	nAuM ⁻¹ cm ⁻²	1.4s		[47]	
Ch-ChOx/TGA-	0.05nM to		3.5 µАµМ ⁻			Curren	
SAM/Chip/CV	10.0uM	0.012nM	¹ cm ⁻²	~10s	0.9938	work	

Conclusions:

Successful fabrication of sensitive Ch biosensor based on the immobilization of ChOx on TGA modified micro-chip has been investigated using mediator-free system. Sensor chips are constructed by photolithographic technique, which feasible to detect in micro-level of target Ch analyte. The analytical performances of the fabricated Ch-ChOx/TGA/µ-chips sensors are excellent in terms of sensitivity, detection limit, linear dynamic ranges, and in short response time. ChOx/TGA/ μ -chip is exhibited higher-sensitivity (~3.5 μ A μ M⁻¹cm⁻²) and lower-detection limit (~ 0.012 ± 0.005 nM) with good linearity in short response time, which efficiently utilized as biosensor for Ch-detection onto tiny ChOx/TGA/µ-chips. The simple fabrication technique of the biosensor has many advantages such as ease of fabrication, enhanced electro-catalysis, and efficiently preserving the activity of Ch biomolecules. It would have potential applications in Ch determination in biomedical and health care fields.

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