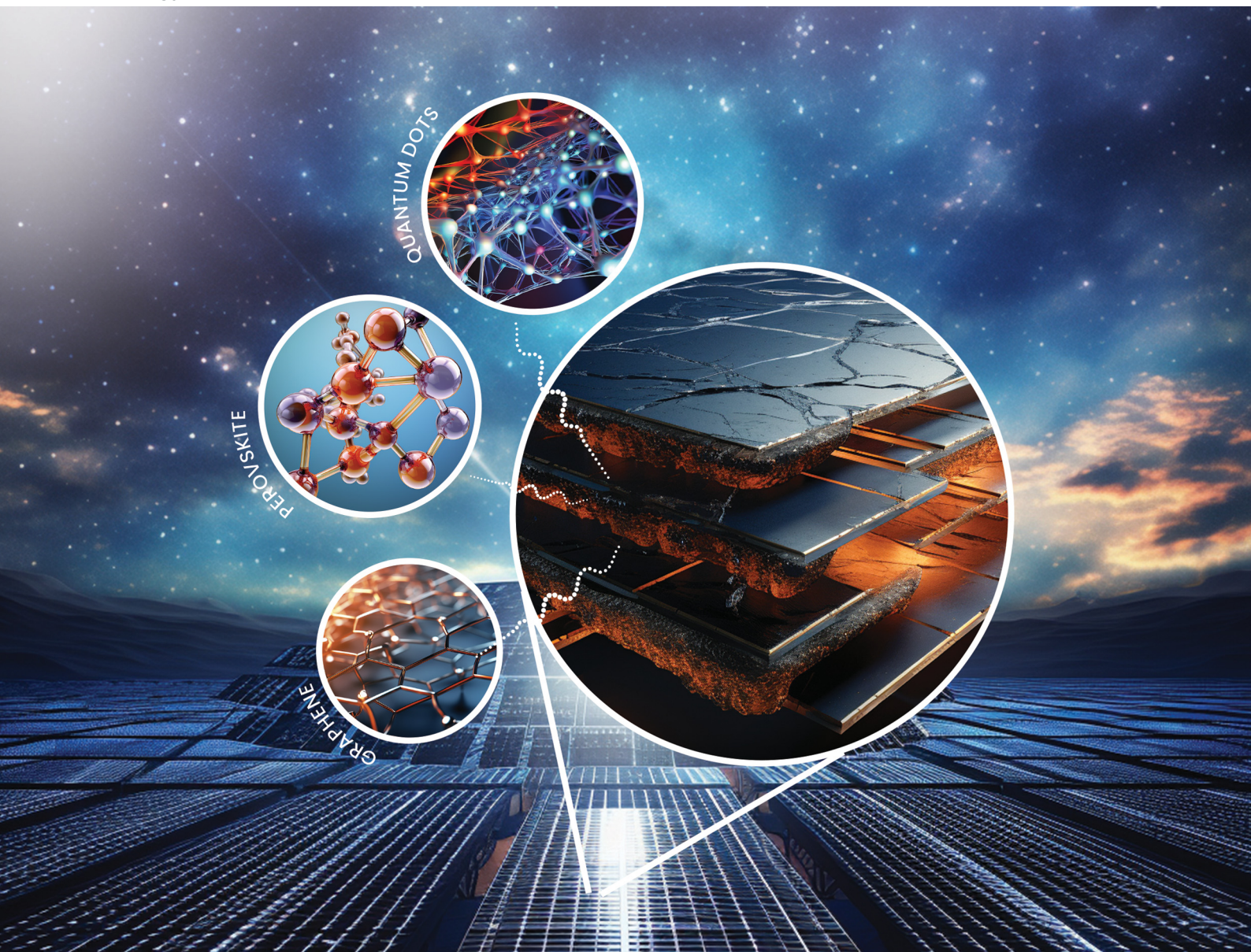


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REVIEW ARTICLE

Y. Massoud, M. Q. Mehmood, M. Zubair *et al.*
Fourth-generation solar cells: a review



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Fourth-generation solar cells: a review

Fatima Rehman, ^a Iqrar Hussain Syed, ^a Saira Khanam, ^a Sumbel Ijaz, ^a Haris Mehmood,^a Muhammad Zubair,^{*b} Yehia Massoud^{*b} and Muhammad Qasim Mehmood ^{*a}

Solar cells have provided a solution to the prevailing energy crisis and environmental contamination in the ongoing energy-driven era because of their potential to utilize solar energy. The initial efforts devoted to this during the past century involved the use of p–n junctions of III–V semiconductors (gallium arsenide, gallium nitride) which resulted in only low-efficiency solar cells. Conventional energy sources, through carbon dioxide emissions, contaminate the environment and exacerbate the greenhouse effect. By contrast, solar technology, as a sustainable form of energy, has assisted in mitigating these challenges, and the quest for attaining efficient and sophisticated designs has led to the discovery of a variety of solar cell structures. However, their large-scale commercialization has been constrained due to many factors, which include the vast installation area required, expensive cost, limited durability and associated losses that lead to a smaller operating efficiency, all of which have opened up various research routes to overcome these shortcomings. The diligent attempts of researchers have converged into generation-by-generation improvements in this domain. In this paper, we have discussed the design and working principles, fabrication, simulation and mathematical modelling of the most advanced state-of-the-art fourth-generation solar cells, which consist mainly of 2D material-based solar cells, quantum dot-based solar cells (QDSCs), perovskite solar cells (PSCs), organic solar cells (OSCs) and dye-sensitized solar cells (DSSCs). The comprehensive literature review presented in this paper may help the solar cell community to investigate and become acquainted with the design opportunities and variations that exist in the technology under study.

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1. Introduction

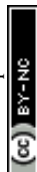
One of the major challenges faced by nations around the globe is the energy crisis. The shortage of energy resources can lead to a poorer economy and increased inflation, which eventually destabilises a state. Researchers around the world are trying, therefore, to discover novel resources that may contribute to reducing the shortage of energy while simultaneously keeping the environment clean. Unlike conventional energy resources, which are exponentially depleting the Earth's natural resources and producing harmful byproducts, scientists have been looking for environmentally friendly alternatives. Solar cells (SCs) have been found to be a promising technology that can overcome the energy-shortage challenge whilst also meeting the need for environmental sustainability. Sunlight acts as a source

of energy and is a gift of nature that is abundantly available around the world. The process of photo-excitation in solar cells produces photo-generated electrons which then generate electricity. However, an unequivocal limitation exists that is related to associated losses, such as transmission losses, thermalization, and recombination losses,¹ which lowers the overall efficiency of the cell.² Researchers worldwide have been working on solar cell technology to optimize the cell performance; this is achieved by ruling out the causes of low output, which is accomplished through engineering of both the materials and the design structures.

The history of solar cells dates back nearly five decades. The advancements made in solar cell technology have led to the formation of many generations of SCs. First-generation SCs comprise mono- and polycrystalline silicon solar cells.³ They were first discovered in 1954 when Bell Laboratories announced the invention of silicon solar cells with an efficiency of 8%,⁴ which were reported to be the most efficient solar cells of that time. Although, silicon solar cells achieved the highest efficiencies, they were very expensive because of their manufacturing cost, thus hindering their large-scale deployment. This inspired the search for alternative materials that were both cost effective and possessed the excellent properties of

^a MicroNano Lab, Department of Electrical Engineering, Information Technology University (ITU) of the Punjab, Ferozepur Road, 54600 Lahore, Pakistan.
E-mail: qasim.mehmood@itu.edu.pk

^b Innovative Technologies Laboratories (ITL), King Abdullah University of Science and Technology (KAUST), Thuwal 23955, Saudi Arabia.
E-mail: muhammad.zubair.3@kaust.edu.pk, yehia.massoud@kaust.edu.sa



silicon. This led to the introduction of second-generation solar cells, which in general are also called thin-film solar cells. These solar cells are comprised mainly of amorphous silicon (a-Si), copper indium gallium selenide (CIGS) and cadmium telluride (CdTe),⁵ due to their wide bandwidth that enables the absorption of solar radiation.⁶ The bandgap of a material affects the range of solar wavelengths it can absorb, which in turn causes efficient charge transport and charge collection within a certain energy range (also known as the bandwidth), and hence it is considered crucial for maximizing the photocurrent and, consequently, the PCE of a solar cell.^{7,8} Although materials belonging to second-generation SCs showed cost-effectiveness, they had significant drawbacks of toxicity, instability and low efficiency.⁹ Consequently, thin-film solar cells also failed to be utilized for large-scale applications. With the passage of time, advances were made in PV technology, which led to another evolution in this field and resulted in the discovery of third-generation solar cells. Third-generation solar cells offered a number of design variations, including dye-sensitized solar cells (DSSCs), quantum dot sensitized solar cells (QDSCs), organic solar cells (OSCs) and perovskite solar cells (PSCs).¹⁰ Their applicability in a particular scenario is evaluated based on their associated merits and demerits; for instance, a DSSC has the ability to work in dim light, but the electrolyte in the DSSC is organic in nature, which is volatile and can evaporate if not sealed properly. Similarly, PSCs are cheaper to manufacture¹¹ as they can be produced using easy fabrication techniques and by using inexpensive materials.¹² They also offer the highest power conversion efficiency, although they are prone to environmental degradation as the perovskites are sensitive to heat and humidity, which hinders their large-scale production.¹³ Likewise, OSCs are environmentally friendly, lightweight and semitransparent,¹⁴ in addition to being one of the cheapest sources of electricity;¹⁵ they do, however, lack stability and have a relatively short lifetime¹⁶ as presented by Gevorgyan *et al.*¹⁷ Quantum dot-based solar cells are durable, have high efficiencies and offer tunability. However, some types of QDSSC, such as cadmium selenide (CdSe) quantum dots, are highly toxic¹⁸ and pose a threat to the ecosystem. The quest for designing increasingly efficient and stable solar cells encouraged the development of fourth-generation solar cells, which is the latest technology in this research area. Fourth-generation solar cells combine all the benefits exhibited by solar cells of previous generations because they are cheaper, they have flexible structures, and they also offer the high stability of nano-materials.¹⁹ They are also called hybrid solar cells because of their ability to incorporate inorganic materials with organic materials.²⁰ They are commonly made up of metal oxides and metal nanoparticles, carbon nanotubes, graphene and its derivatives.²¹ A detailed analysis of the efficiencies of the different generation solar cells along with their historical timeline is given in Fig. 1.

In this review, our objective is to give an overview of contemporary developments, as well as the needs and installation of fourth-generation solar cells, while highlighting their advancements in comparison with previous-generation solar

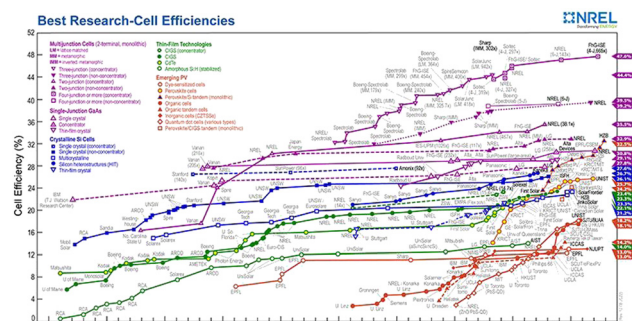


Fig. 1 Best research cell efficiency chart.²²

cells. The main focus is to discuss and elaborate on the design and working principles, their fabrication, the simulation methods and mathematical modelling. The continuous attempts to improve their performance rely on different design metrics, which include selection of the appropriate material and structure as well as the working principle in accordance with a particular configuration. Since all solar cells follow the same working principle for the conversion of solar energy into electrical energy, thus we will begin by describing the process of photogeneration that is equally valid for all types of solar cell.

1.1 Photogeneration

Photogeneration is the process of generating excitons (bound electron-hole pairs) as a result of photon absorption. The net generation of charge carriers depends on both exciton creation and dissociation since excitonic absorption does not necessarily result in mobile charges. Solar cells are characterized by this effect, *i.e.*, the formation of electron-hole pairs when light is incident on them. The phenomenon is manifested with the help of a structure that consists of a junction between n-type silicon and a p-type absorber which is placed between two electrodes, as shown in Fig. 2. The process is completed effectively in the following steps: the first step is the absorption of light (photons), *i.e.*, the generation of charge carriers. As shown in Fig. 2(a), a single photon of light is incident on the solar cell, and, upon its absorption, an exciton pair is produced. For the second step, Fig. 2(b) shows the disassociation of the exciton into charge carriers and the collection of these carriers at the electrodes. Several excitons are generated at once with a full spectrum of light, and these are simultaneously separated into independent charge carriers. Once these carriers are generated in a solar cell, they move around due to various processes such as diffusion, random motion and drift. In order to separate the photo-generated charged carriers, semi-permeable membranes are a must for both sides of the absorber, which ensure that the electron can only pass from one membrane and the holes flow out from another membrane. The charges are generated in the absorber layer, the p-n junction (at the top) allows only electrons to pass through, and the membrane at the bottom of the cell allows only holes to pass through; therefore, the solar cell needs to be designed in



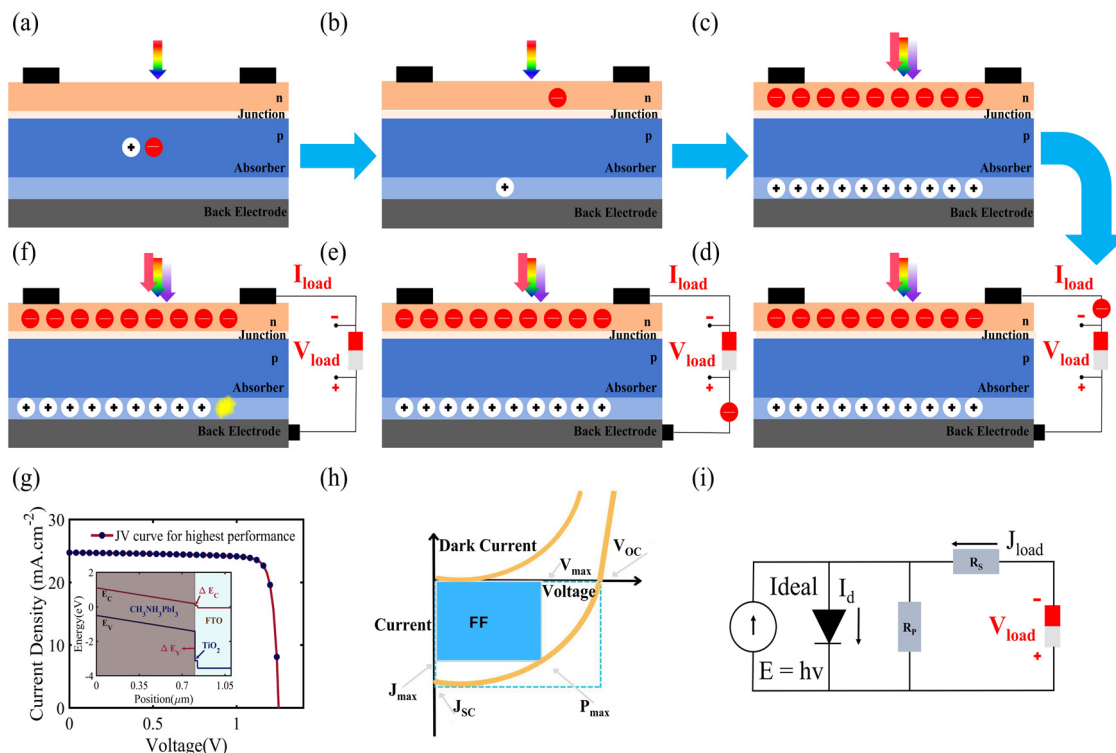


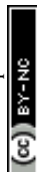
Fig. 2 (a) Absorption of a single photon of light, (b) generated and separated charge carriers, (c) continuous generation and separation of charge carriers, (d) load is connected, (e) movement of a charge carrier from high potential to low potential, (f) combining electron and holes, (g) J–V curve, where the inset shows the energy band diagram, (h) J–V curve, where the inset shows the maximum efficiency, and (i) equivalent electrical model.

such a way that the mobile charge carriers hit these barriers so they can be separated, as shown in Fig. 2(c). The difference in the concentration of charge carriers at both ends of the PV device causes a potential difference between the electrodes, and this potential, which can be measured using a voltmeter, is called the open circuit voltage (V_{oc}). If an external circuit is applied between the electrodes, the flow of electrons takes place from the n-type to the p-type material, thus producing electricity. In other words, the chemical energy of the electron-hole pair is changed into electrical energy Fig. 2(d and e). After the electrons have passed *via* the circuit they recombine with holes at the interface between the metal and absorber (Fig. 2(f)). Another major phenomenon that occurs during the formation of excitons is “recombination”. The exciton pair survives independently only for a particular lifetime, after which recombination may occur due to the weakening of the coulombic forces between them. This means that the electron will return to its initial state if recombination happens and the energy that was absorbed initially will be lost, hindering the conversion of light energy to electrical energy. In general, the performance of a SC is measured according to its operating parameters, which include the open circuit voltage V_{oc} (V), the short circuit current J_{sc} (mA cm^{-2}), the fill factor (FF; %) and the power conversion efficiency (PCE; %) (Fig. 2(g–i)). The success of PV technology lies in engineering the system in such a way that the performance parameters are optimized using various salient features, such as the carrier mobility, control of the recombination and

other losses. In the upcoming sections, we will be reviewing two-dimensional material-based SCs, quantum dot SCs, perovskite SCs, organic SCs and dye-sensitized SCs.

2. Two-dimensional (2D) material-based solar cells

2D materials such as molybdenum disulphide (MoS_2), graphene, tungsten disulphide (WS_2) and tungsten diselenide (WSe_2) have gained immense interest in fourth-generation photovoltaic technology due to their exceptional optical properties, thin sizes and lightweight nature.²³ MoS_2 , WS_2 and WSe_2 belong to the family of transition metal dichalcogenides (TMDCs), whereas graphene is an allotrope of carbon. These 2D materials are well-known for their flexibility, mechanical strength, transparency, tunable band gap, high carrier mobility and good conduction of heat and electricity, quantum Hall effect and magnetic anisotropy.^{24–29} These properties are attributed to their quantum confinement.³⁰ Owing to these exceptional properties, 2D materials, in particular graphene and its nanostructures, have so far shown potential applications in many fields, which include biomedical,^{31,32} electronics,³³ photonics,³⁴ membrane technology,³⁵ energy sector^{36,37} and sensor designs³⁸ to name but a few. Different types of 2D materials have been employed in the design of a variety of solar cells because they have the ability to be used as a



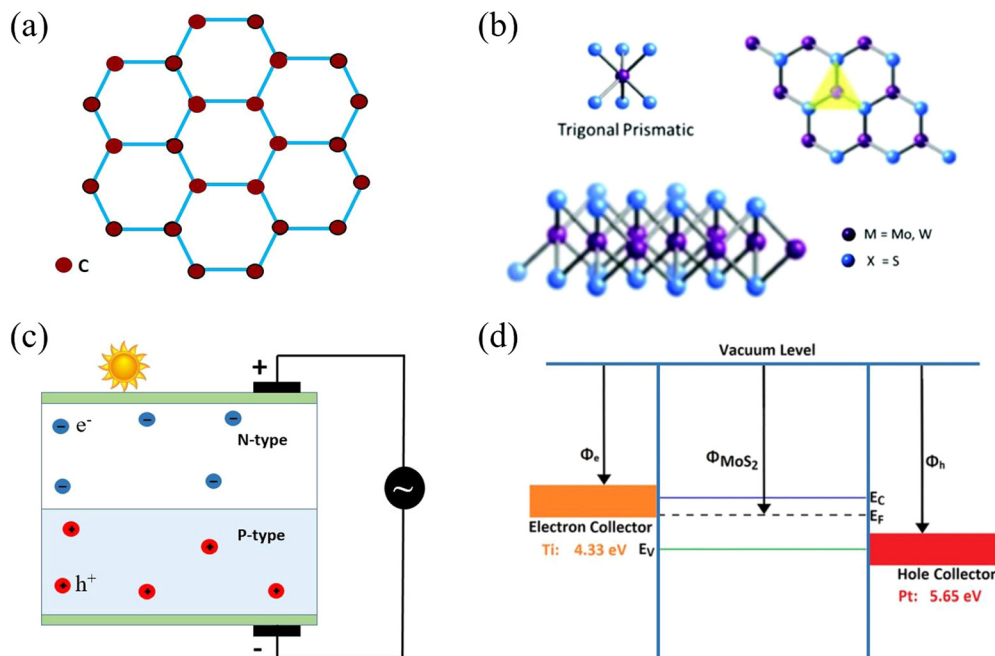


Fig. 3 (a) Honeycomb hexagonal structure of graphene. (b) Structure of 2D materials in terms of the metal coordination (top), and stacking sequence (bottom) of 2H MoS₂ and WS₂. (c) Working principle of a photovoltaic cell (reprinted under Open Access⁵¹). (d) Schematic diagram in terms of the band structure of a Schottky junction Ti-MoS₂-Pt solar cell (reprinted from ref. 52 under a CC-BY license).

transparent electrode, an electron transport material, a hole transport material, an active layer, a buffer layer, and an ultrathin and transparent diffusion barrier.^{23,39} Graphene is used in photovoltaic devices chiefly due to its tightly packed, two-dimensional honeycomb structure (Fig. 3(a)),⁴⁰ and plays a special role in protecting PV devices from environmental degradation.⁴¹ Similarly, the trigonal prismatic structure of 2D materials is shown in Fig. 3(b). In comparison with the most widely used solar absorbers GaAs and Si, 2D TMDC materials have successfully achieved an order of magnitude improvement in sunlight absorption and, notably, are capable of absorbing between 5 and 10% of incident sunlight for a material thickness of less than 1 nm.⁴² Single layer MoS₂ can be used in conjunction with p-Si to fabricate heterojunction solar cells.⁴³ MoS₂ also has the tendency to form a heterostructure with WSe₂ for use as counter electrodes in DSSCs.⁴⁴ Similarly, graphene has also been employed in its various forms; for instance, its fluorescent quantum dots,⁴⁵ nanotubes,⁴⁶ fullerenes⁴⁷ and nanoribbons⁴⁸ have been used extensively in solar cell technology. In addition, different chemical functionalization protocols can be followed to improve the electrical and optical properties of 2D materials, and doping can be carried out to enhance these properties.⁴⁹ These 2D materials have seemingly endless potential for improving the existing technologies of SCs. The different fabrication techniques also affect the morphology of the material.⁵⁰

2.1 Design and working principle of 2D material-based solar cells

Solar cells are constructed using semiconductor layers of n-type, *i.e.*, the emitter layer, and p-type, *i.e.*, the base layer, thus

developing a p-n junction as shown in Fig. 3(c). The reflections are reduced by using an anti-reflection coating layer. Solar cells, also identified as photovoltaic cells, have been designed for the direct conversion of light (photo) into electricity (voltaic), *i.e.*, “energy from light”. Light is electromagnetic radiation that is comprised of photons that are basically quanta of energy. The photon energy E is given in eqn (1):

$$E = h\nu \quad (1)$$

where h is Planck's constant, and ν is the speed of light.⁵³

When light falls on a surface, the loosely bound electrons absorb it and are promoted to their excited states, leaving behind vacancies called holes, where the hole is a positively charged entity. There is a coulombic force of attraction between the negatively charged electrons and the positively charged holes, forming pairs which are known as excitons.⁵⁴

The intrinsic energy possessed by the electrons in the valence band (VB) is E_i , and after excitation the energy is raised to E_f in the conduction band (CB) only if the incident photon has an energy equal to or greater than that of the band gap⁵⁵ (*i.e.*, $E_i - E_f \geq h\nu$), where the band gap is a forbidden region between the CB and the VB. The migration of electrons results in current flow.⁵⁶

2.1.1 Schottky junction-based 2D solar cells. A Schottky junction appears when a gap between the Fermi levels of the semiconductor and metal work functions (WFs) arises, causing the photocurrent to build up. While metals having symmetric WFs do not generate any photocurrent, asymmetric metal structures with different WFs do. Islam *et al.* fabricated Schottky junction solar cells using monolayer MoS₂ grown using the chemical vapour deposition (CVD) technique. The



devices consisted of platinum (Pt) and titanium (Ti) metal contacts with asymmetric WFs to enable the formation of charge carriers. An absorber layer of monolayer MoS₂ (0.65 nm thick) was introduced to enhance the efficiency of this model – monolayer MoS₂ is well known for its strong light-matter interaction, leading to high absorbance and photogeneration in the PV devices. The metal contacts were selected in such a way that the metal's WF aligned either to the CB or the VB of semiconductor MoS₂ in order to support charge carrier separation. A metal with a high WF collects holes, whereas a metal with a small WF collects electrons. Compatibility of Ti and Pt with the charge separation and WF of MoS₂ is shown in Fig. 3(d).⁵²

2.2 Fabrication techniques for 2D material-based solar cells

Multi-layers of 2D materials can be prepared using the Scotch tape method,⁵⁷ the CVD (chemical vapour deposition) technique^{58,59} and other electro-chemical methods.^{60,61} Cai *et al.* have presented detailed information on the synthesis of 2D materials using top-down exfoliation techniques.⁶² In the subsequent sub-section the fabrication methods for graphene are described, and similar techniques can be used to synthesise other 2D materials.

2.2.1 Exfoliation. Graphene was discovered in 2004 by Geim, Novoselov and co-workers, for which they received a Nobel prize.⁶³ They mechanically exfoliated layers of graphene using a simple Scotch tape method, thereby stimulating the interest of researchers worldwide on the further exploration of graphene's rich physics.⁶⁴ Using the Scotch tape method, the exfoliated flakes can subsequently be transferred to a silicon substrate and observed under a microscope to determine the exact number of layers, as shown in Fig. 4. The layers achieved in this way are smaller in size (between 0.3 μm⁶⁵ and 0.50 nm⁶⁶) and they are all free from impurities, although the uniformity of the thicknesses is compromised when used for large scale preparation. Therefore, scientists began to search for other techniques to synthesize graphene films that were both larger in size and uniform in terms of their thickness.

2.2.2 Chemical vapor deposition (CVD). Because of the irregularity in size of the exfoliated flakes, investigating alternative methods other than the straightforward Scotch-tape approach was necessary for the manufacture of large-area graphene sheets. One of these methods is chemical vapor deposition (CVD), which is carried out in a vacuum chamber where the vaporised materials are condensed to bring them to their solid states.⁶⁷ A schematic of the CVD process is shown in Fig. 5(a), where methane and hydrogen are used for graphene production. The mechanism begins with movement of the reactants *via* convection in the presence of a gas stream, where

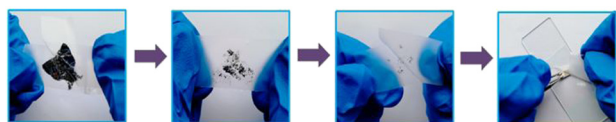


Fig. 4 Mechanical exfoliation or Scotch tape method.

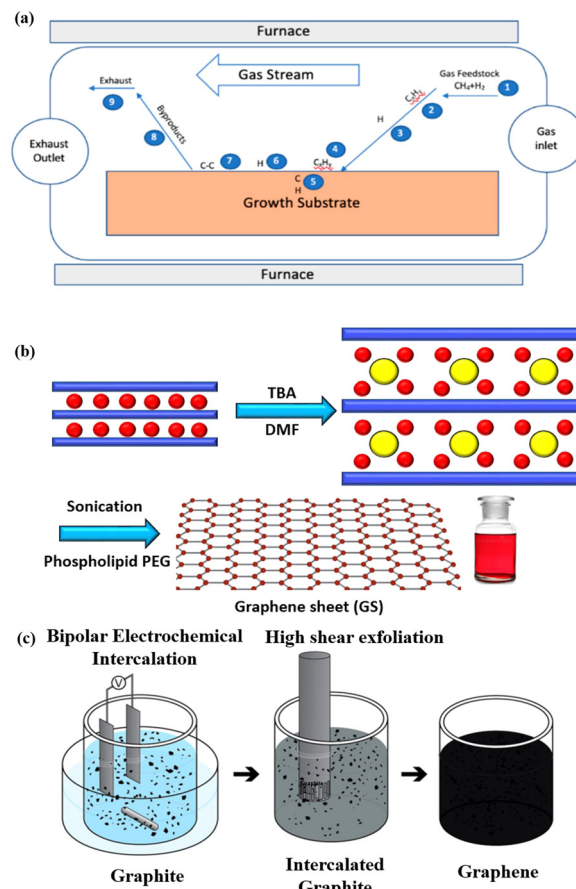


Fig. 5 (a) Stepwise method for the chemical vapour deposition of graphene (reproduced with permission from Saeed *et al.* published by MDPI, *Molecules*, 2020).⁶⁸ (b) Chemical method to synthesise aqueous graphene sheets using tetrabutylammonium hydroxide (TBA) in water and *N,N*-dimethylformamide (DMF). (c) Electrochemical method to fabricate aqueous graphene using bipolar electrochemical intercalation and high shear exfoliation (reprinted with special permission from ACS, further permissions related to the material excerpted should be directed to the ACS⁷¹).

the heat in the chamber activates them simultaneously (steps 1 and 2). Subsequently, the reactants are transported under the influence of diffusion *via* the main gas stream passing from the stationary boundary layer (step 3). Next, the reactants diffuse onto the substrate surface (steps 4 and 5). In order to prevent the production of multi-layer graphene, rapid cooling is sustained as it governs the solubility of the carbon substrates. During the surface mechanism (step 6), the catalytic decomposition of reactants occurs along with surface migration to the attachment locations and other heterogeneous reactions. Once the graphene film has grown, by-products in succession are desorbed from the substrate (step 7). In the end, diffusion of the by-products toward the main gas stream (step 8) across the boundary layer takes place, and the by-products are then carried to the exhaust system because of convection again (step 9).⁶⁸ CVD is a widely used method for preparing high-quality thin films and coatings of different materials.⁶⁹ Li *et al.* have used copper substrates to deposit graphene layers using

the CVD technique.⁷⁰ This method also changes the mechanical, optical and electrical characteristics of the material.

2.2.3 Chemical methods. Chemical methods are also used widely to synthesise nanoparticles, quantum dots, thin films, quantum materials, *etc.*⁷² These are relatively low-cost processes that can be carried out in laboratories where only basic chemical equipment is available. Stankovich *et al.* synthesised graphite nanoplatelets using a chemical method, where the solution based chemical reduction of exfoliated graphite oxide resulted in the formation of graphene sheets. The anionic polymer poly(sodium 4-styrenesulfonate) was used for the preparation of a stable aqueous dispersion of graphitic nanoplatelets.⁷³ Si *et al.* made water-soluble graphene *via* the sonication of 75 g graphite oxide in 75 g water for one hour. After sonication, a brown colored dispersion of graphene oxide was realized. The next step was the pre-reduction of graphene oxide using sodium borohydride, causing the dispersion to turn black. Then the sulfonation of graphene oxide was carried out by adding the aryl diazonium salt of sulfanilic acid while keeping the solution in an ice bath. Afterwards, the dispersion was centrifuged and rinsed with water. Following the post-reduction step, a solution of 2 g hydrazine with 5 g water was prepared and added to the dispersion, which resulted in the successful precipitation of the sulfonated graphene layers.⁷⁴ Li *et al.* fabricated graphene sheets using exfoliated graphite re-intercalated with sulphuric acid. They mixed tetrabutylammonium hydroxide (TBA; a 40% solution in water) with this solution. This mixture was then sonicated with *N,N*-dimethylformamide (DMF) for one hour to form a homogeneous suspension. The applied method resulted in the formation of large graphene sheets. A schematic illustration of this technique is shown in Fig. 5(b).⁷⁵

2.2.4 Electrochemical methods. Electrochemical methods are used widely to fabricate different materials because they enable the surface composition and crystal properties to remain unmodified. In addition, electrochemical methods enable the fabricated samples to be protected from any thermal effects.⁷⁶ The large-area synthesis of high-quality graphene has been carried out *via* the electrochemical intercalation of graphite flakes.⁷¹ The graphene so using this method had a size in the range of 0.4–1.5 μm , where a large number of flakes with four to six uniform layers of graphene were obtained. The authors of this work used 1 mM tetrabutylammonium tetrafluoroborate (Bu_4NBF_4) in *N*-methyl-2-pyrrolidone (NMP) with graphite flakes. Two steel feeder electrodes (FEs) placed 1 cm apart were dipped into the solution, as shown in Fig. 5(c). The voltage of 1100 V was applied between the FEs for an hour while the solution was stirred vigorously. The graphene was then exfoliated for an hour at a shear rate of $33\,000\text{ s}^{-1}$. The mixture was then centrifuged to remove any remaining big particles of graphite, and the residual liquid was extracted. By filtering a specific quantity of the suspension using poly(tetrafluoroethylene) (PTFE) membrane filters, the production of graphene in every suspension was calculated. The graphene sheets made using this technique were structurally intact.

2.3 Simulation and mathematical modelling of 2D material-based solar cells

The simulation and mathematical modelling of different solar cells are indeed interrelated. Both approaches are commonly used in the field of solar cell research and have been developed to understand the behavior, performance, and efficiency of solar cells. These methods refer to the use of computer-based models and algorithms to mimic and analyze the physical and electrical characteristics of solar cells, in which solving complex mathematical equations and incorporating various parameters, such as material properties, device geometry, and environmental conditions, are carried out. Mathematical modelling involves the formulation of mathematical equations and analytical frameworks that describe the behavior and performance of solar cells. These models are based on fundamental physical principles and are used to predict and analyze multiple aspects of the operation of a solar cell, such as the energy conversion efficiency, current-voltage characteristics, and the spectral response. Such modelling provides a theoretical understanding of a solar cell to serve as a basis for further analysis and optimization. In ref. 77 and 78 the authors verified that the simulated and experimental values for the solar cell characteristics are approximately the same. The authors simulated and fabricated SHJ-p-type aSi:H and measured the open circuit voltage, short circuit current, fill factor and efficiency. This provides a relationship between the theory and experimental ideas to analyze the optical and electrical characteristics of a solar cell, confirming that the basic design proposed for the simulations is correct. Several software platforms have so far been used to conduct the simulations for graphene-based solar cells, and include Ansys,⁷⁹ COMSOL,⁸⁰ AFORS-HET,⁸¹ CST-MWS⁸² and SILVACO(TCAD)⁸³ to describe the physical mechanisms taking place within the device. The WF (Φ (eV)), the thicknesses of the layers, the density of interface states, absorption loss, band gap, V_{oc} (V), J_{sc} (mA cm^{-2}), PCE, and FF are the design elements of solar cell that need to be evaluated. As a myriad of topologies can be realized for graphene-based cells, therefore it becomes essential to carry out an initial investigation of the influence of the aforementioned parameters on the device performance *via* simulations to save both cost and time. The AFORS-HET software is frequently used for modelling hetero-junctions with intrinsic thin-layer (HIT) solar cells as well as hetero-junction (HJ) solar cells. For instance, Yu *et al.*⁸¹ used this tool to analyse the efficiency of the graphene/GaAs-based cell before conducting actual experiments to ascertain the effect of the addition of a hole-transporting or electron-blocking layer. Methodical examination of the impact of many variables, such as the carrier density, absorption loss, and graphene WF, has been performed on the proposed device. This study demonstrates the enormous potential for using the graphene/GaAs HJ in extremely efficient solar cells. It has been demonstrated that graphene's WF, which is roughly 5 eV, endorses the improvement of efficiency. The WF of graphene is optimised chiefly by overcoming the absorption loss. A schematic diagram of the silver/graphene/n-GaAs/silver Schottky HJ solar cell is shown in Fig. 6(a), for which the AFORS-HET



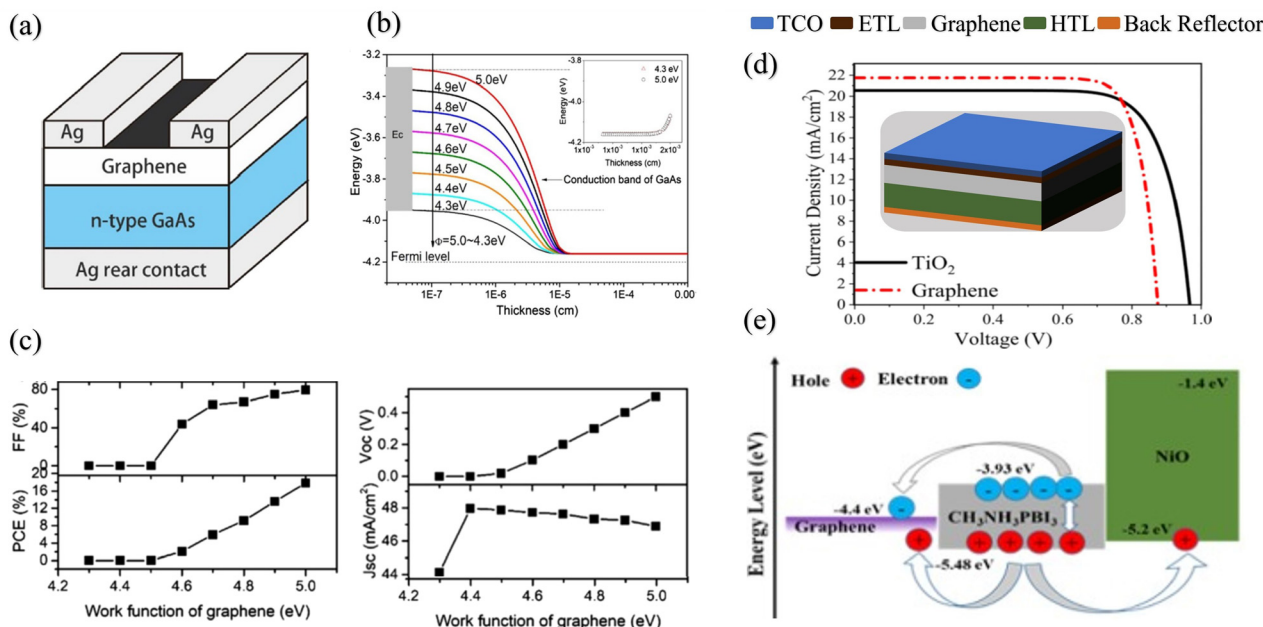


Fig. 6 (a) Simulated graphene/GaAs HJ solar cell schematic. (b) Graphene/GaAs energy band diagram for multiple graphene WF values, where the inset shows the location of the back contact on the conduction band diagram when the graphene WF is changed from 4.3 to 5.0 eV. (Source: Yu *et al.*,⁸¹ copyright 2019 licensed under Copyright Clearance Center, Inc.) (c) Output performance parameters of the graphene/GaAs HJ SCs with different graphene WFs. (d) Layer thicknesses and 3D PSC schematic (inset), and current density vs. voltage for ETLs of TiO_2 and graphene. (e) Energy level diagram and carrier transportation system in the PSC with the graphene ETL. (Source: Dadashbeik *et al.*,⁸⁴ copyright 2020 licensed under Copyright Clearance Center, Inc.)

software was used to calculate the energy-band diagrams for the cell under study (as presented in Fig. 6(b)) by changing the graphene WFs to observe the variation in the performance of the HJ solar cell. By applying Shockley–Read–Hall (SRH) recombination statistics, the AFORS-HET software solves the continuity equations and 1-D Poisson equation, such that one may analyse the behaviour of HJ SCs.

The conduction band on the GaAs side exhibits greater bending and a bigger depletion zone with the increase in the WF of graphene from 4.3 to 5.0 eV. In addition, the energy band diagrams of the graphene/GaAs HJ cell at the location of the back contact when the graphene WF is changed from 4.3 to 5.0 eV are included in the inset of Fig. 6(b). It is observed that the energy band diagram at the back contact is hardly affected by graphene's WF. This occurs principally because of the lower breadth of the built-in electric field when compared to the thickness of the GaAs layer. In Fig. 6(c), the output performance parameters of the graphene/GaAs HJ SCs are presented for the different WFs of graphene. The V_{oc} (V), FF and PCE values increase considerably, where the PCE increases to 17.84% for WF = 5.0 eV. However, the J_{sc} increases in the beginning from 44.12 to 47.92 mA/cm^2 upon increasing the WF from 4.3 to 4.4 eV, and then subsequently decreases to 46.8 mA/cm^2 for WF = 5.0 eV. As another example, authors of ref. 84 presented a 3D graphene solar cell using finite-element method (FEM)-based simulations. The layers in the cell structure are shown in Fig. 6(d), where FTO layer acts as the transparent conducting oxide (TCO), the n-type material TiO_2 is the electron transport

layer (ETL), an intrinsic layer (I-layer) of the perovskite $\text{CH}_3\text{NH}_3\text{PbI}_3$ is the active layer, a p-type material is used as the hole transport layer (HTL), and an Au layer acts as the back reflector. The authors investigated the respective effects of the ETL composed of graphene and a TiO_2 /graphene nanocomposite on the absorption, carrier production and recombination, charge transport, J_{sc} , V_{oc} , and PCE. It is observed from Fig. 6(d) that the presence of the graphene ETL enhances the absorption of the absorber layer due to its favourable optical as well as electrical characteristics, since the carrier mobility in graphene is very significant compared with TiO_2 , which is expressed as an increase in J_{sc} from 19.07 to 21.73 mA/cm^2 , the fill factor (FF) increased from 76.3% to 82.8% and the PCE increased from 14.42% to 16.03%. At the same time, due to recombination at the interface between the active layer and the ETL, the V_{oc} falls from 0.99 to 0.89 V. The band energy level diagram with carrier transport mechanism for the presented cell with graphene acting as the ETL is shown in Fig. 6(e).

Mathematical modelling and simulation are two different but not completely dependent approaches used in the study of photovoltaics. Mathematical modelling involves using mathematical equations to represent the behaviour of a photovoltaic system; it involves developing models that describe the physics of the system, such as the movement of electrons and holes in the solar cells, or models that describe the electrical behaviour of the system, such as the voltage and current produced by the cells. Simulations are based on mathematical models, but may also include other factors such as the effects of temperature

and shading. In general, mathematical modelling is intended for developing a fundamental concept related to the behaviour of a photovoltaic system; thus, both approaches are important tools for researchers and engineers, and are often used in combination to develop and optimize solar energy systems. In ref. 85, the authors report the theoretical model for a PV device based on the Pt/graphene/AlGaAs/n-GaAs/Al architecture. The mathematical-model-oriented simulation is carried out using the SILVACO TCAD software. The modelling of graphene is carried out using the 4H-SiC material, whose properties are reformed to contribute to the metallic values provided by Nair *et al.*⁸⁶ Three physical models, *i.e.*, Shockley–Read–Hall (SHR) recombination, Auger recombination and Optical recombination (OPTR), are embodied for the design formation of the PV device. The thermionic emission model is employed to represent the J – V characteristics of the heterojunction solar cells. The performance parameter for developing the solar cell mathematically can be expressed as follows in eqn (2):

$$I_L = I_0 \exp\left(\frac{q(V - IR_S)}{nKT}\right) \left[1 - \exp\left(-\frac{q(V - IR_S)}{KT}\right)\right] \quad (2)$$

where the illuminated current is I_L , the given voltage is V , the ideality factor is n , the reverse saturation current is expressed as I_0 , and R_S represents the series resistance. Mathematically, the reverse saturation current is given as eqn (3):

$$I_0 = \alpha A^{**} T^2 \exp\left(\frac{-q\phi_{Bn}}{KT}\right) \quad (3)$$

where α represents the area of the cell, $A^{**} = 8.16 \times 10^{-4} \text{ A m}^{-2} \text{ K}^{-2}$ (which is the effective Richardson constant of n-type GaAs)⁸⁷, ϕ_{Bn} is the barrier height of the metal–semiconductor (using an n-type semiconductor), T is the absolute temperature, and K represents the Boltzmann constant. The built-in voltage and metal–semiconductor barrier height in a Schottky contact have the following relationship, which is shown *via* eqn (4)–(6):

$$V_{Bi} = (\phi_{Bn} - \phi_n) \quad (4)$$

$$\phi_{Bn} = \phi_G - \chi \text{ (n-type-semiconductor)} \quad (5)$$

$$\phi_{Bp} = E_g - \phi_g + \chi \text{ (p-type-semiconductor)} \quad (6)$$

where ϕ_n is the conduction band (CB), E_g is the band gap energy, ϕ_G is the graphene WF, and χ is the semiconductor electron affinity. V_{oc} can be calculated using eqn (7) as:

$$V_{oc} = \frac{nKT}{q} \ln\left(\frac{I_L}{I_0} + 1\right). \quad (7)$$

The parameter I_{sc} , which can be used to obtain the highest power from solar cells, is a crucial one. The expressions for the fill factor (FF) and efficiency (η) of the cell are given in eqn (8) and (9), respectively:

$$FF = \frac{V_{oc} - \ln(V_{oc} - 0.72)}{V_{oc} + 1} \quad (8)$$

$$\eta = \frac{V_{oc} I_{sc} FF}{P_{in}}. \quad (9)$$

The aforementioned mathematical formulas and simulation techniques are equally valid for other 2D materials such as MoS₂, WS₂ and WSe₂.

3. Quantum dot-based solar cells

Quantum dots (QDs) are nanoscale semiconductor crystals that have proved to be fascinating materials in various areas of science, for example, in bio-imaging, light-emitting diode innovation, lasers, and solar cells.⁸⁸ In general, these materials are formed using II–VI or III–V elements from the periodic table and are characterized to be particles with actual sizes below the Bohr radius of the exciton.⁸⁸ QDs were first discovered in the 1980s by the Russian physicist Alexei Ekimov.⁸⁹ Since then, they have attracted extensive research interest.⁹⁰ They have unique electrical as well as fluorescent properties, which include narrow emission spectra, tunable photoluminescence (PL), high photo-chemical stability, and continuous absorption spectra,⁹⁰ to highlight but a few. Their unique set of characteristics has enabled them to be used in many applications, which include light emitting diodes, photovoltaics, photoconductors, photodetectors, biosensors, *etc.* Compared with molecular dyes, quantum dots are better in terms of their tunable photo-response and higher molar extinction coefficients, enabling a noteworthy increase in the PCE from 5% to 13%.⁹¹ Since their discovery more than twenty years ago, their utilization has expanded rapidly as a result of their abundant availability and excellent optical properties. In addition, show other considerable advantages, such as small dimensions (2–12 nm in diameter), size-tunable photo-luminescence,⁹² high fluorescence quantum yields, high solidness against photo-bleaching, and fluorescence discontinuity (flickering).⁹³ The most frequently used QDs or nanocrystals are cadmium selenide (CdSe), lead selenide (PbSe), cadmium sulphide (CdS), lead sulphide (PbS), cadmium telluride (CdTe), *etc.*^{94,95} Control over the size of quantum dots provides leverage for tuning the band gap, which is a distinct advantage over other quantum materials. In addition, due to the shift of energy levels of the CB and VB bands to either more negative or positive values, the quantum confinement effect alters the electronic properties.⁹⁶

3.1 Design and working principle of quantum dot-based solar cells

In principle, the aim for designing a quantum dot solar cell (QDSC) is again the conversion of solar energy into an electric current, where QDs behave mainly as light absorbers. The separation transport efficiency as well as the recombination rate of the photogenerated carriers have a significant impact on the QDSC performance. A prototypical QDSC is made of a photoanode comprising a QD-sensitized mesoporous large-bandgap semiconductor (such as TiO₂ QDs), an electrolyte, and a counter electrode.^{97–101} When illuminated with light, photon absorption takes place in the QDs, and the electrons in



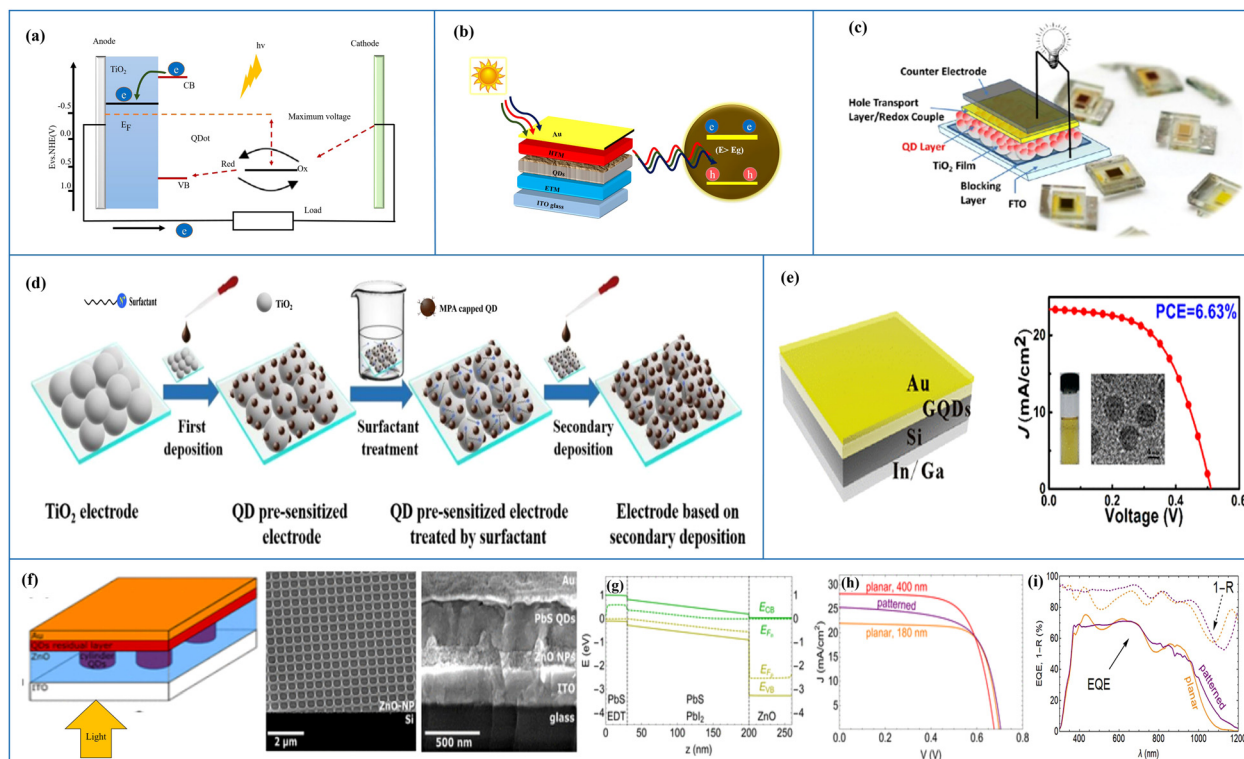
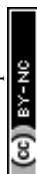


Fig. 7 (a) Structure of a QDSSC and its working principle. (b) Schematic diagram of a QDSC. (c) Design of a QDSC made from different layers, where the HTL is a redox electrolyte in the case of liquid junction solar cells and a solid state layer in the case of heterojunction solar cells. The active QD layer has an area of 0.25 cm^2 and is placed between the OTE and the redox electrolyte (reprinted with permission from ref. 103, copyright 2013 American Chemical Society). (d) Secondary deposition method for the fabrication of QD-sensitized photoanodes using surface ligand assisted assembly (reprinted with permission from ref. 105, copyright 2019 American Chemical Society). (e) Left: c-Si/GQD-based heterojunction solar cell. Right: parametric plot ($\sin(x)$, $\cos(x)$). (Source: Gao et al.;⁴⁵ licensed under the terms of the Creative Commons CC). (f) Left: patterned p-i-n heterojunction structure of a PbS quantum dot SC, where the light incidence is from the bottom. The front contact is ITO while the back contact is of Au. Bulk PbS quantum dots behave as a p/i-type layer, while ZnO is the n-type layer, collectively forming a 3D interface. Middle: SEM perspective (45°) view of the SCIL-patterned ZnO nanoparticle layer on a silicon substrate. Right: SEM cross-section image of the patterned cell structure. (g) Band diagram of a PbS quantum dot solar cell (180 nm active layer) under J_{sc} conditions ($V = 0$). The conduction band, electron quasi Fermi level (E_{Fn}), hole quasi Fermi level (E_{Fp}) and valence band are shown from top to the bottom. Gray vertical dashed lines distinguish the different regions in the p-i-n junction. Light is incident from the right. (h) Simulated J - V characteristics for the planar cells with absorber thicknesses of 180 nm (orange) and 400 nm (red), and for a patterned absorber layer (purple). (i) Reflection losses and external quantum efficiency (EQE) of a fabricated planar (orange) and patterned (purple) PbS quantum dot SC, with respect to the wavelength. Solid lines shows the EQE trends, and dashed lines show the upper limits for the EQE (Source: Tabernig et al.;¹⁰⁶ licensed under the terms of the Creative Commons CC).

the VB of the QDs are excited to the CB. Due to the favourable energy gap between the CBs of the QDs and TiO_2 , the transfer of excited electrons from the CB of the QDs to the CB of TiO_2 takes place, from where they are transported to a transparent conducting oxide glass substrate and then to the external circuit. A redox couple electrolyte is used to regenerate oxidized QDs, while attracting electrons from the external circuit at the electrolyte/counter electrode interface is used to regenerate the oxidized electrolyte.⁹⁹

Weller's group published the first research on quantum dot sensitized solar cells (QDSSCs).¹⁰² These devices were an alternative to DSSCs on account of the sensitizer used to harvest the sunlight. For DSSCs, the sensitizer is an organic dye molecule/a metal-organic complex, whereas for QDSSCs it is an inorganic semiconductor material. A QDSSC scheme and its operating principle are depicted in Fig. 7(a). The basic structure of a quantum dot SC is shown in Fig. 7(b). QDSCs, in general, have

five layers: a quantum dot layer arranged between the HTL and ETL, which are placed between the top metal back electrode layer (Au, Ag, Al) and the bottom photoanode layer (normally ITO or glass). The separation/transport efficiency as well as the recombination rate of the photo-generated carriers have a significant impact on the QDSC performance. A photo-anode, which is also known as a QD-sensitized mesoporous large-band-gap semiconductor, an electrolyte, and a counter electrode make up a typical QDSC.^{97,98,101} A major requirement for the design of QDSCs is that the semiconductor QDs in a mesoscopic oxide film are assembled and arranged in the correct order and they are deposited on optically transparent electrodes (OTES), e.g., mesoscopic TiO_2 and ZnO films, with a thickness of the order of $<10 \text{ nm}$. These electrodes are adjusted with QDs such that the conversion of incident photons to electricity takes place¹⁰³ as shown in Fig. 7(c). The semiconductor (TiO_2) is the best material for the photo-



electrode, which reflects all visible light while absorbing ultra-violet light. TiO_2 separates the excited electrons from the holes to prevent the recombination of excited electron-holes.^{102,104}

3.2 Fabrication techniques for quantum dot-based solar cells

Several sophisticated methods for the synthesis or fabrication of quantum dot solar cells have been explored so far, such as colloidal synthesis, self-assembly, electrical gating, chemical pyrolysis, traditional aqueous synthesis, the MOCVD growth technique,¹⁰⁷ molecular beam epitaxy (MBE),¹⁰⁸ etc.

Multiple spin-coating or dip-coating cycles are typically used in the process of depositing the QD layer. The QD film thickness is determined by the QD concentration and the number of spin or dip cycles. Both approaches yield solar cells that are of comparable performance and highly tunable in terms of the layer thicknesses and ligand exchange. Both deposition methods have their own benefits and deficits. Dip coating needs a sufficient overall volume to completely submerge the substrate. Therefore, the QD solution concentration used during dip coating (e.g., 10–20 mg mL⁻¹) is typically lower than that used for spin coating (30 mg mL⁻¹). Because of the very thin QD films deposited during each cycle, dip coating is used for finer control and is capable of depositing more solar cells from a single QD synthesis. However, this method of deposition normally requires more time because each cycle deposits a limited number of QDs. The deposition of thicker layers per cycle will require a QD higher solution concentration, resulting in film fabrication that is faster, and *vice versa* for thinner layers.¹⁰⁹

Wang *et al.* used surface engineering to improve the QD loading in QDSCs. When QD pre-sensitized TiO_2 films are treated using ammonium cationic surfactants, a supplemental amount of ZCISE (Zn–Cu–In–Se), ZCIS (Zn–Cu–In–S) or CdSe QDs onto ZCISE pre-sensitized electrodes was introduced after secondary deposition, as shown in Fig. 7(d). For the enhanced harvesting of sunlight, QDSCs with a higher QD loading exhibit a significant increase in the J_{sc} and PCE. So far, a certified PCE of 10.26% for Cu_2S /brass counter electrode-based QDSCs has been achieved under simulated AM1.5G test conditions with the secondary deposition of ZCISE QDs.¹⁰⁵ As an illustration of the synthesis of QD cells, Gao *et al.* fabricated graphene quantum dots (GQDs) using Pan's hydrothermal method. They designed a c-Si/GQD-based heterojunction solar cell, which is shown on the left of Fig. 7(e). This unique structure helps to separate the photo-generated electron-hole pairs at the junction. The GQDs have blocked electrons while avoiding charge carrier recombination at the anode. These factors led to the enhanced photovoltaic efficiency of the solar cell. In Fig. 7(e), right, a parametric plot shows that c-Si/GQD-based solar cell reveals relatively good stability; it also retained a high efficiency after storage for six months. An optimum PCE of 6.63% was achieved.⁴⁵

3.3 Simulation and mathematical modelling of quantum dot-based solar cells

Simulation methods play a crucial role in the development of fourth-generation solar cells. Fourth-generation solar cells refer

to a new generation of photovoltaic devices that aim to overcome the limitations of conventional solar cells and offer a higher efficiency, lower cost, and improved functionality. Several factors are included in simulation methods, such as the physics of the device, optimization of the performance, cost reduction *via* design iteration, and analysis of the material and parameter sensitivity. In ref. 110 and 111, the authors carried out the analysis of various parameters before fabrication of the solar cell. As mentioned before, many software packages have been developed for the design and simulation of solar cells. The underlying physics of quantum dot solar cells can be better understood through simulation and mathematical modelling, which can be used to improve the design for increased efficiency. Such simulations have enabled an in-depth understanding of the various types and locations of recombination to be gained in different device configurations. In addition, these simulation methods are capable of providing information on the dopant and trap state densities of the nanocrystal layers, such that the appropriate selection and optimization of blocking contacts has been carried out to enhance the device performance further.¹¹² These novel high photovoltaic energy conversion efficiency quantum dot sensitized solar cells (QDSSCs) are based on II–VI semiconductor materials such as CdS. CdS is an n-type semiconductor that has a direct band gap energy of 2.42 eV.¹¹³ Mehrabian *et al.* used the SILVACO TCAD software¹¹⁴ to model and simulate the ITO/ TiO_2 /CdS/ P_3HT /PCBM/Ag structure for a photovoltaic device.¹¹⁵ Another example of simulation of a QDSC is presented in ref. 106, where the design contains a depleted HJ layer (an n-type window layer), bulk PbS QDs ligands PbI_2 ligands (an i-type absorber layer), bulk PbS QDs with ethanedithiol (EDT) ligands (a p-type layer) and Au (contact with the back). A matrix of QDs packed tightly together acted as the “bulk QD layer”. Fig. 7(f) shows how an assembly of nano cylinders of PbS quantum dots forms a layer on a residual PbS quantum dot layer and is covered by ZnO. Both the front and back contacts in addition to the p-type layer make planar layers, so the nanopattern is restricted to the i–n junction of the solar cell. An i-type QD layer and a thin p-type QD layer make up the residual QD layer, which serves as an electronic barrier between the back Au contact and the n-type ZnO layer. The dimensions of the pillars were chosen to exhibit strong local optical resonances as well as guided (plasmonic) modes. The pillars are arranged in a square lattice and are placed at a fixed distance apart in the design. There are significantly shorter carrier paths available for those carriers produced at the back of the cell because of their nano geometry and structure that was created *via* the nanopatterning holes into the ZnO-NP layer (light-blue) on the ITO surface, then filling them with QDs (red). In order to pattern, they employed substrate conformal soft-imprint lithography (SCIL¹¹⁶), which imprints designs onto a liquid sol-gel using a nanostructured PDMS stamp that is a replica of a nanostructured Si master wafer. Until now, optically functional silica-like layers had been patterned using SCIL, and an optically and electronically functional layer was formed by these authors using ZnO-NPs and high-resolution SCIL stamps. This kind of patterned ZnO layer



can be seen in the SEM image (Fig. 7(f), middle). It has holes of 400 nm diameter and is arranged in the form of a square lattice with a pitch size of 513 nm. The PDMS stamp's feature depth eliminates the roughly 100 nm height difference between the pattern's walls and the residual ZnO layer. When compared with other conventional patterning techniques that include reactive wet etching and/or ion etching, it is important to note that this nanopattern transfer into the ZnO-NP layer from the stamp is a straightforward method and is highly unlikely to result in undesirable degradation of the ZnO layer's optical or electronic properties. In addition, the ZnO-NP solution used for making the ETL layer is compatible with the current state-of-the-art QD solar cells.¹¹⁷ As a result, there was no need to compromise the quality of the ETL and the SCIL compatibility of its precursor solution. The spinning duration was the only parameter adjusted for ZnO patterning, to ensure that the layer remains in a liquid state such that it can be patterned. Butanol, a solvent with a high boiling point, can be used to dilute the solution. A planar PbS QD-EDT layer of 30 nm and a 100-nm-thick layer of Au were deposited. The i-type material has a planar surface morphology because the nanopattern is restricted to the interface between QDs and ZnO. As a result, the Au layer and p-type QDs can be conformally deposited in the same manner as a planar cell. After the successful implementation of QD pillars embedded in ZnO, Tabernig *et al.* analyzed the specific dimensions needed to maximize the performance. For this they studied the optical properties of the bulk PbS QD layers to achieve the highest absorption per unit volume in the patterned absorber *via* finite difference time domain (FDTD) simulations using Lumerical CHARGE, a drift-diffusion equation solver. The nanostructured geometry of the cell was electronically analysed under an AM1.5G solar spectrum with design parameters including the recombination and doping density, and specific properties of the bulk QD such as its hopping, *i.e.*, the charge transfer process and voltage decrease due to the defects forming an effective CB. The optical simulations performed in ref. 106 revealed a 19.5% increase in the cylindrical QD absorber layer's absorption per unit volume. Electronic simulations have demonstrated that patterning leads to a current gain of 3.2 mA cm^{-2} and a minor voltage gain, resulting in an efficiency gain of 0.4%. This has been realized for QD nanopillars in a square array with a pitch size of 500 nm on a residual QD layer of 70 nm, surrounded by ZnO. In addition, simulations demonstrate that the patterned structure has a significant impact on the fill factor due to significant variation in the strength of the electric field across the patterned absorber. Due to a significantly enhanced infrared response (as predicted by simulations), Tabernig *et al.* demonstrated a 0.74 mA cm^{-2} current gain for a patterned cell in comparison with a planar cell in experimental results, as shown in Fig. 7(f and g). Fig. 7(g) depicts an electronic band diagram for a planar cell that has an absorber thickness of 180 nm and an applied voltage of 0 V. Along the *z*-direction, the graphs can be divided into three different regions that correspond to the p-i-n-type layers. Depleted heterojunction solar cells typically exhibit band bending, which occurs across the entire i-type

layer and is indicative of electric fields.¹¹⁸ The dipole moments of the ligands affect the energy landscape of the bulk QDs, which is why the p-type QD layer has a lower energy offset than the i-type QD layer. Fig. 7(h) shows simulated current-voltage (*I-V*) curves of planar and patterned cells of 180 and 400 nm thickness under AM1.5G illumination to examine the electronic behaviour of the patterned QD solar cells. The presented device exhibited enhanced light trapping, as proved *via* EQE measurements as depicted in Fig. 7(i), which was further confirmed with an increase in J_{sc} (mA cm^{-2}). The lower carrier collection of the patterned device shows less optimal carrier extraction, as affirmed by lower FF values. However, V_{oc} remained unchanged, pointing to the fact that the enhanced surface area does not result in any additional recombination.¹⁰⁶

4. Perovskite solar cells

The German scientist Gustav Rose discovered the perovskite mineral in 1839,¹¹⁹ although significant exploration on these was carried out by the Russian mineralogist Lev Perovski, hence them being named perovskites.¹²⁰ Perovskite is a chemical compound of the calcium titanium oxide mineral, which is made up of calcium titanate (CaTiO_3)¹²¹ and is abundantly available in nature.^{122,123} Thereafter any compounds having similar crystal structures (orthorhombic shape) were categorised as perovskites.¹²⁴ Perovskites have a crystal structure with a formula of $\text{A}_{(n-1)}\text{B}_n\text{X}_{(3n+1)}$ (where X = halogen, oxygen, nitrogen or carbon). The bigger 'A' cation shares a cuboctahedral site with twelve X anions, and the smaller 'B' cation shares an octahedral location with six 'X' anions.¹²⁵ Its cubic unit cell is shown in Fig. 8(a). Perovskites exhibit an exceptional ability to absorb light because they transport the electric charge when light falls on them, resulting in an increase in electron mobility.¹²⁶ Due to their long-range ambipolar charge transport,¹²⁷ high dielectric constant, high absorption coefficient,¹²⁷ low exciton-binding energy,¹²⁸ ferroelectric characteristics,^{129,130} and other unique physical properties, perovskite materials have sparked a lot of interest for their use in photovoltaic and optoelectronic devices. Since the efficiency of solar cells based on perovskite materials has risen from an initial 3.8% to more than 25%, research interest in these materials has grown dramatically.¹³¹

4.1 Design and working principle of perovskite solar cells

The basic layout of a perovskite solar cell (PSC) is shown in Fig. 8(b). It generally has five layers: a perovskite layer is placed between the HTL and the ETL, which are placed between the top metal back electrode layer (Au, Ag, Al) and the bottom photoanode layer (normally ITO or glass). In short, the perovskite active layer is placed at the centre of the solar cell¹³³ which acts as a light absorber. The transparency, thickness and morphology of these layers can be changed to optimise the PCE of the PSC. When light interacts with the perovskite layer, it triggers the emission of photo generated electrons leading to the formation of excitons. Because of the small exciton binding



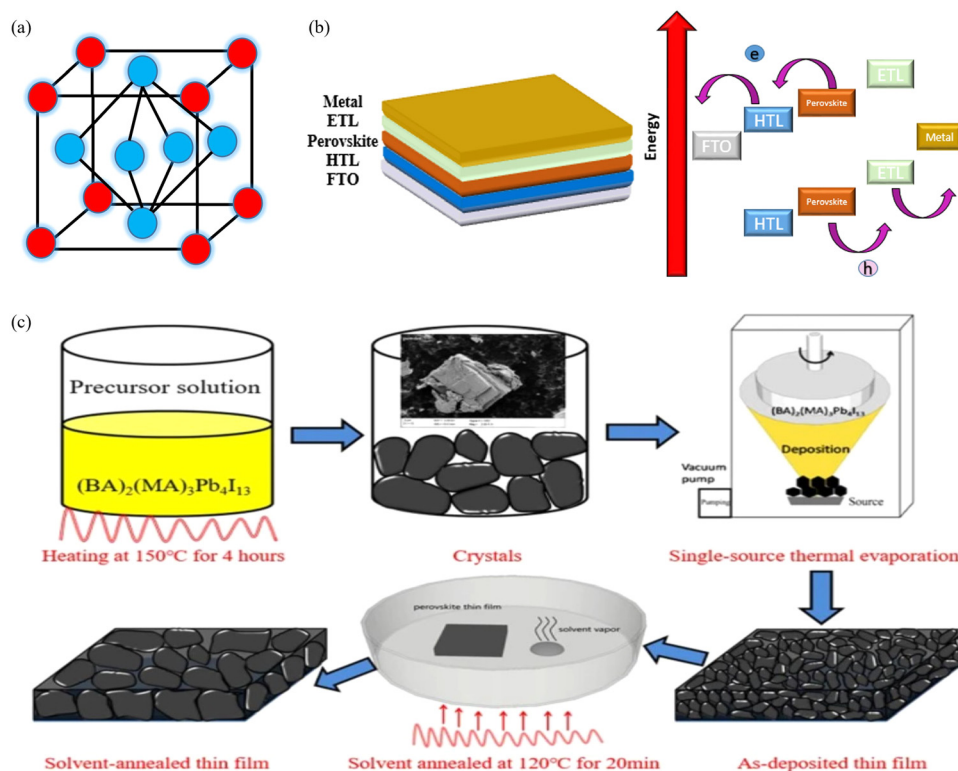


Fig. 8 (a) Unit cell of a perovskite. (b) Working principle of the PSC. (c) Schematic diagram of the fabrication procedure, which includes crystal preparation, single-source thermal evaporation, and solvent annealing (source: Zheng *et al.*,¹³² *Sci. Rep.*, Springer Nature, 2019).

energy of perovskite materials, the excitons separate into electron and holes, which are free charge carriers. These charge carriers then move to the hole- and electron-transport layers and flow towards the anode and cathode of the cell. For PSCs, different architectures exist, such as mesoporous, planar p-i-n, planar n-i-p, and perovskite tandem structures.¹³⁴

4.2 Fabrication techniques for perovskite solar cells

Akin to the development of fabrication techniques for other types of solar cell, there exist several elegant methods for fabricating PSCs. Different coating techniques, such as slot die coating, blade coating, spray coating and other methods, including methylamine gas treatment, scaffold-assisted printing, inkjet printing, screen printing,¹³⁵ solvent-free pressure assisted coating, vacuum deposition, and hybrid CVD, are used to fabricate large-area perovskite films.¹³⁶ The spin coating technique¹³⁷ is also used to synthesize perovskite crystals, although the films produced are not uniform. Casaluci *et al.* synthesized PSCs using vacuum vapour-assisted solution processing as a simple and inexpensive method without using a glove box. Neither an inert atmosphere nor a high vacuum was used to prepare the devices.¹³⁸ Li *et al.* synthesized single-crystal hybrid perovskites using a solution-based lithography-assisted epitaxial growth method.¹³⁹ The perovskite films made by Zhang *et al.*, using the solvent dripping technique in atmospheric air, were inappropriate for creating highly efficient solar cells in comparison with the mirror-like and brilliant black films created in a dry air glovebox. Since humidity is not

favourable for halide perovskites, it is usually avoided during manufacturing. The advances in perovskite fabrication under an ambient environment are hindered by the absence of fundamental knowledge about the chemical reactions between water and the precursors.¹⁴⁰ For instance, Zhang *et al.* successfully demonstrated the suppression of the defects in the formation of organic-inorganic halide PSCs by introducing bilateral interface modification *via* doping the perovskites with $\text{CH}_3\text{NH}_3\text{PbI}_3$ nanocrystals at room temperature, resulting in a CsPbBr_3 -based planar PSC exhibiting a 20% PCE.¹⁴¹ PSCs with the structure $\text{ITO}/\text{PEDOT:PSS}/(\text{BA})_2(\text{MA})_3\text{Pb}_4\text{I}_{13}/\text{PC}_{61}\text{BM}/\text{Ag}$ were fabricated *via* spin coating a solution of PEDOT:PSS (CLEVIOS PVP AI4083) onto glass substrate of ITO. To achieve a 50 nm film, the spin coating parameters were adjusted to 4500 rpm for 40 seconds. The resulting PEDOT:PSS film was heated at 160 °C for 20 minutes; afterwards, it was shifted to a single source evaporation deposition system. The $\text{BA}_2\text{MA}_3\text{Pb}_4\text{I}_{13}$ absorber layer was then deposited using single-source thermal evaporation and solvent annealing was carried out in a glove box filled with nitrogen for 20 minutes at 120 °C. The PC_{61}BM solution (20 mg mL in chlorobenzene) was spin-coated onto the $(\text{BA})_2(\text{MA})_3\text{Pb}_4\text{I}_{13}$ thin film at 3000 rpm for 30 s. Finally, a 90 nm Ag cathode was prepared *via* thermal evaporation under a vacuum of 3.0×10^{-4} Pa as shown in Fig. 8(c).¹³²

4.3 Simulation and mathematical modelling of perovskite solar cells

As has already been said, a variety of solar cell design tools are now accessible for in-depth examination prior to fabrication. In



ref. 142, a PSC was modelled and analyzed for its output characteristics under AM1.5G light using SCAPS (the solar cell capacitance simulator). The PV characteristics of the SC were simulated with an emphasis on the absorber layer's depth, recipient percentage, and defect density. In addition, the effects of various metal contact WFs were examined. The optimum parameters for each characteristic were noted for the practical implementation of PSCs, in the interest of contrasting the findings with an experimentally prepared device. SCAPS solves three fundamental equations for a device, including the Poisson eqn (10), which is understood to be the continuity equation of the charge carriers, *i.e.*, electrons (eqn (11)) and the holes (eqn (12)), to obtain the performance details such as the voltage-current density (*J*-*V*) characteristics, the quantum efficiency (QE), and the energy bands. These curves are used to calculate the solar cell device's performance parameters of J_{sc} , V_{oc} , FF (%) and PCE (%).

$$\frac{d}{dt} \left(-\varepsilon(t) \frac{d\psi}{dt} \right) = q[p(t) + N_D^+(t) + p_t(t) - \{n(t) + N_A^-(t) + n_t(t)\}] \quad (10)$$

$$\frac{dp_n}{dt} = G_p - \frac{p_n - p_{n0}}{\tau_p} + p_n \mu_p \frac{d\xi}{dt} + \mu_p \xi \frac{dp_n}{dt} + D_p \frac{d^2 p_n}{dt^2} \quad (11)$$

$$\frac{dn_p}{dt} = G_n + n_p \mu_n \frac{d\xi}{dt} + \mu_n \xi \frac{dn_p}{dt} + D_n \frac{d^2 n_p}{dt^2} - \frac{n_p - n_{p0}}{\tau_n} \quad (12)$$

Here, G , q , D , τ_n , τ_p , ψ , μ_n , μ_p , $n(t)$, $p(t)$, $N_A^-(t)$ and $N_D^+(t)$, $p_t(t)$, $n_t(t)$ denote the generation rate, electron charge, diffusion coefficient, electron lifetime, hole lifetime, electrostatic potential, electron mobility, hole mobility, concentration of free electrons, concentration of free holes, ionized acceptor and donor concentrations, concentration of trapped holes, and concentration of trapped electrons, where ' t ' indicates the thickness of the device, and ξ is the electric field.^{142–145}

Fig. 9(a) depicts the PSC device structure, and when the device is illuminated, excitons develop in the absorber layer. The charge carriers travel towards the ETL and HTL due to the junction field, and afterwards they migrate towards the cathode and anode and are collected at the respective electrodes to produce current. The energy band diagram of the discussed cell is shown in Fig. 9(b). The performance characteristics of the device are plotted in terms of the absorber height in Fig. 9(c). The J_{sc} shows an increasing trend up to 400 nm, which subsequently saturates to a value of 24.59 mA cm⁻². The V_{oc} also increases up to 500 nm and then undergoes a slow decrease as the thickness is increased further. A monotonic decrease is observed in the FF value with the thickness of the absorber

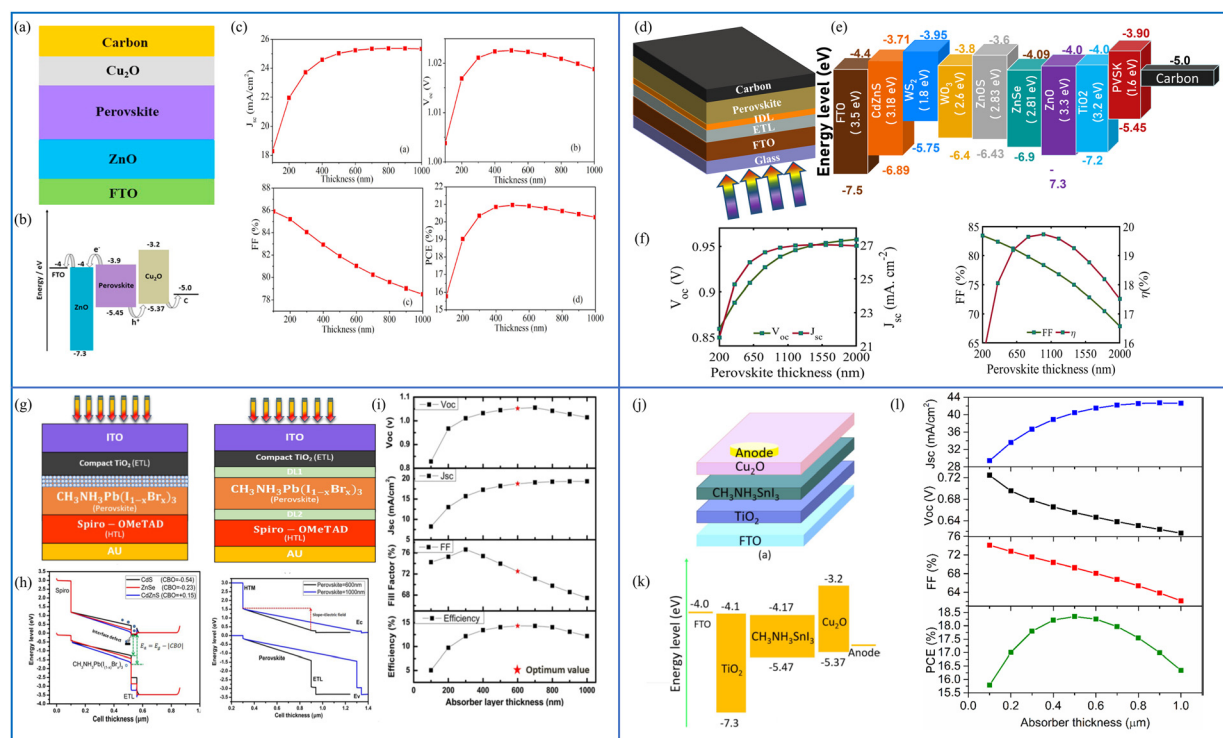


Fig. 9 (a) Cell structure of the Cu₂O HTL-based solar cell, (b) energy band diagram, and (c) cell performance parameters J_{sc} (mA cm⁻²), V_{oc} (V), FF (%) and PCE (%). (Source: Lin *et al.*,¹⁴² copyright 2019 licensed under Copyright Clearance Center Inc.) (d) Cell structure of the HTL-free carbon-based perovskite device, (e) band diagram including all the ETL materials for the proposed structure, and (f) cell performance parameters J_{sc} (mA cm⁻²), V_{oc} (V), FF (%) and PCE (%) against the absorber layer thickness from 200 nm to 2000 nm. (Source: Ijaz *et al.*,¹⁴⁶ copyright 2023 licensed under Copyright Clearance Center Inc.) (g) Schematic of the experimental and simulated devices with and without defect layers (DL1 and DL2) between the ETL and the perovskite and between the perovskite and HTL, respectively, (h) energy band diagrams of the simulated devices under different conditions, and (i) performance parameters J_{sc} (mA cm⁻²), V_{oc} (V), FF (%) and PCE (%) of the device with an absorber thickness in the range from 100 nm to 1000 nm (source: Ahmed *et al.*,¹⁴⁷ copyright 2020 licensed under the Copyright Clearance Center, Inc.). (j) Schematic of the CH₃NH₃SnI₃-based solar cell device, (k) energy level diagram of the proposed device, and (l) PV parameters J_{sc} (mA cm⁻²), V_{oc} (V), FF (%) and PCE (%) with respect to the varying thickness of the absorber layer from 100 to 1000 nm. (Source: Patel *et al.*,¹⁴⁸ copyright 2021 licensed under the Copyright Clearance Center, Inc.)

layer. A maximum of PCE = 20.96% is obtained at 500 nm; therefore, the optimum absorber thickness is found to be 500 nm. In ref. 146, using SCAPS-1D, the authors modelled a carbon-based PSC that does not have a hole transport layer. The objective of this study was to look for a suitable alternative ETL material in comparison with TiO_2 because, when it is used as an ETL, the cell becomes unstable under high temperature and exposure to UV light. Therefore, ZnO, CdZnS, WS_2 , ZnOS, WO_3 and ZnSe were investigated as options, with ZnSe showing the highest performing with an efficiency of 26.76%. A comprehensive analysis is presented using the simulator and varying many different design parameters of the layers. The cell architecture is displayed in Fig. 9(d), along with the energy band diagram that includes all ETL materials in Fig. 9(e). The change in the performance parameters of the ZnSe-based cell with the absorber thickness is shown in Fig. 9(f). J_{sc} increases with absorber height up to ~ 1000 nm, reaching saturation at 26.84 mA cm^{-2} . V_{oc} also increases with thickness and has an optimum value of 0.93 V. FF shows a decreasing trend and, at the optimum thickness, it has a value of 78.35%, where the optimum PCE is 19.74%.

The authors in ref. 147 also simulated the $\text{CH}_3\text{NH}_3\text{Pb}(\text{I}_{1-x}\text{B}_x)_3$ perovskite-based n-i-p solar cell using the SCAPS simulator. They applied carrier band offset (CBO) engineering to find the optimum performance using different ETL materials. The device assumes the ITO/ TiO_2 / $\text{CH}_3\text{NH}_3\text{Pb}(\text{I}_{1-x}\text{B}_x)_3$ /Spiro-OMeTAD/Au structure, as shown in Fig. 9(g), with the energy band diagrams shown in Fig. 9(h). They evaluated the device performance with and without the inclusion of a defect layer (DL1 and DL2) between the ETL and the perovskite and between the perovskite and HTL, respectively, to compensate for the difference between the experimental and simulated device because SCAPS-1D cannot calculate 3D structures. Fig. 9(i) depicts how the device behaves when the thickness of the absorber layer is changed from 100 nm to 1000 nm, and it is shown that J_{sc} increases with thickness, V_{oc} has a slow increase in the beginning which saturates and then decreases. The FF of the device decreases when absorber thickness exceeds 300 nm, and the PCE reaches the highest value for 600 nm. The device output parameters for the different ETL materials are summarised in Table 1.

The results clearly show that the highest performance is achieved when CdZnS is used as the ETL. The J_{sc} , V_{oc} , FF (%) and PCE (%) are, respectively, 23.35 mA cm^{-2} , 1.24 V, 86.29% and 25.20%. A lead-free planar heterojunction $\text{CH}_3\text{NH}_3\text{SnI}_3$ -based solar cell device was simulated and characterized using SCAPS in ref. 148. The working point for the device simulation was set to 300 K, and AM1.5G under 1 Sun illumination. The active region of the device was 1 cm^2 . The device schematic is included in Fig. 9(j), where CuO_2 is used as the HTL material and TiO_2 as the ETL. Fig. 9(k) shows the energy level diagram of the materials used in the device, and the effect of changing the thickness of the absorber layer (between 100 and 1000 nm) on the device performance parameters is shown in Fig. 9(l). J_{sc} is shown to increase up to 700 nm, whereas V_{oc} is seen to decrease because of the recombination of free carriers in thicker absorber layers. As the absorber thickness is increased, FF decreases

Table 1 Device output parameters for different ETL materials used in the PSC (source: Ahmed *et al.*,¹⁴⁷ copyright 2020 licensed under Copyright Clearance Center, Inc.). The parameters for CdZnS, CdS, PCBM and SnO_2 are adopted from ref. 149 and 150

ETL material	V_{oc} (mV)	J_{sc} (mA cm^{-2})	FF (%)	PCE (%)
TiO_2	1.1696	20.6580	83.15	20.09
ZnO	1.1695	20.6530	83.12	20.90
ZnSe	1.1681	20.6173	82.76	19.93
ZnOS	1.2061	20.7057	88.28	22.05
CdS	1.1546	20.5167	80.87	19.16
CdZnS	1.2436	23.3594	86.29	25.20
PCBM	1.2043	20.3143	87.93	21.51
SnO_2	1.1861	20.6541	86.56	21.21

monotonically due to series resistance, and the PCE reaches a maximum value of 18.36% at 500 nm. The mobility, thickness, absorption coefficient of the perovskite layer and defect density, for example, have a direct impact on the device's performance. The authors have realized the overall optimization of the presented device having parameters as $J_{\text{sc}} = 40.14 \text{ mA cm}^{-2}$, $V_{\text{oc}} = 0.93$ V, FF = 75.78%, and PCE = 28.39%.

5. Organic solar cells (OSCs)

OSCs featuring organic polymer molecules are an innovative replacement for traditional inorganic photovoltaic technologies that offer the potential for large-area applications and flexible energy generation. These organic molecules aim to enhance the charge transport and light absorption in solar cells.¹⁵¹ OSCs have gained importance based on the fact that they may become an alternative to their inorganic counterparts in conventional solar cells owing to their cost-effective, environmentally friendly, lightweight and abundant nature.¹⁶ Low-temperature manufacturing, colour tuning, flexibility and deposition on various substrates are additional characteristics offered by OSCs.¹⁵² These cells have successfully reached to PCE of more than 1.8% over the past decade,^{22,153,154} hence paving their way for their commercialization. Their performance can be improved further with a clear understanding of the nanostructure morphology, device structure and material optimization.

5.1 Design and working principle of OSCs

By analogy to conventional solar cells, the architecture of OSCs is also made up of different layers stacked on each other, where each layer has a specific function. A comparison of the advanced designs of OSCs is shown in Fig. 10(a), where the simplest OSC is made up of a single active layer between the hole- and electron-collecting layers (*i.e.*, cathode and anode). In an attempt to improve the PCE and to reduce the losses, *i.e.*, electron diffusion and the loss of charge carriers *via* recombination, several modifications of the active layer were introduced, leading to bilayer heterojunction (BHJ) OSCs and the next challenge, *i.e.*, the production of an increased interface area between the acceptor and donor layers because they lower the exciton diffusion and help to overcome recombination



losses. This was achieved *via* the incorporation of donor and acceptor materials, which act as the active layers. These advancements led to a breakthrough in the PCE of OSCs.¹⁵⁵ To increase the stability of BHJ OSCs, factors such as the interfacial engineering of buffer layers, device encapsulation, alternative materials for electrodes, and the morphology of the active layers should be explored in detail.¹⁵⁶

In OSCs, the absorption of photons takes place in organic photo-active layers, leading to the excitation of electrons from the highest occupied molecular orbital (HOMO) to the lowest unoccupied molecular orbital (LUMO), successively forming excitons. Afterwards, these excitons diffuse slowly in separate charge carriers where the electrons are gathered by the anode while the holes remain on the organic molecule. The difference in WF between the anode and cathode makes the transportation of charge carriers possible. The holes move towards the electrode with a positive large WF, and the electrons move towards the electrode with a negative small WF. If an external potential difference is applied, charge begins to flow between these two electrodes, resulting in the flow of an electric current.

For the successful operation of an OSC, the major considerations include the optimization of exciton generation, the absorption of light, diffusion of the electron-hole pair towards the active interface, charge transport, charge separation and, eventually, charge collection.¹⁶⁰

5.2 Fabrication techniques for OSCs

OSCs are made either by thermal evaporation or wet processing.¹⁶¹ Some other common methods include inkjet printing,¹⁶² magnetron sputtering,¹⁶⁰ solvent-based fabrication,^{163,164} sequential deposition or the layer-by-layer technique,¹⁶⁵ where the layer-by-layer method can also be used to make bilayer heterojunction OSCs (Fig. 10(b)).¹⁵⁷ In essence, dilute mixtures of electron acceptor and donor materials are prepared by dissolving then in a volatile solvent, and thin films are produced by coating these mixtures onto a substrate. When the solvent evaporates, an active layer of two uniform regions of the electron-acceptor and electron-donor is formed. This active layer is then placed between a cathode and an anode. Different morphologies in the active layer can be formed using various processing conditions, methods of coating and types

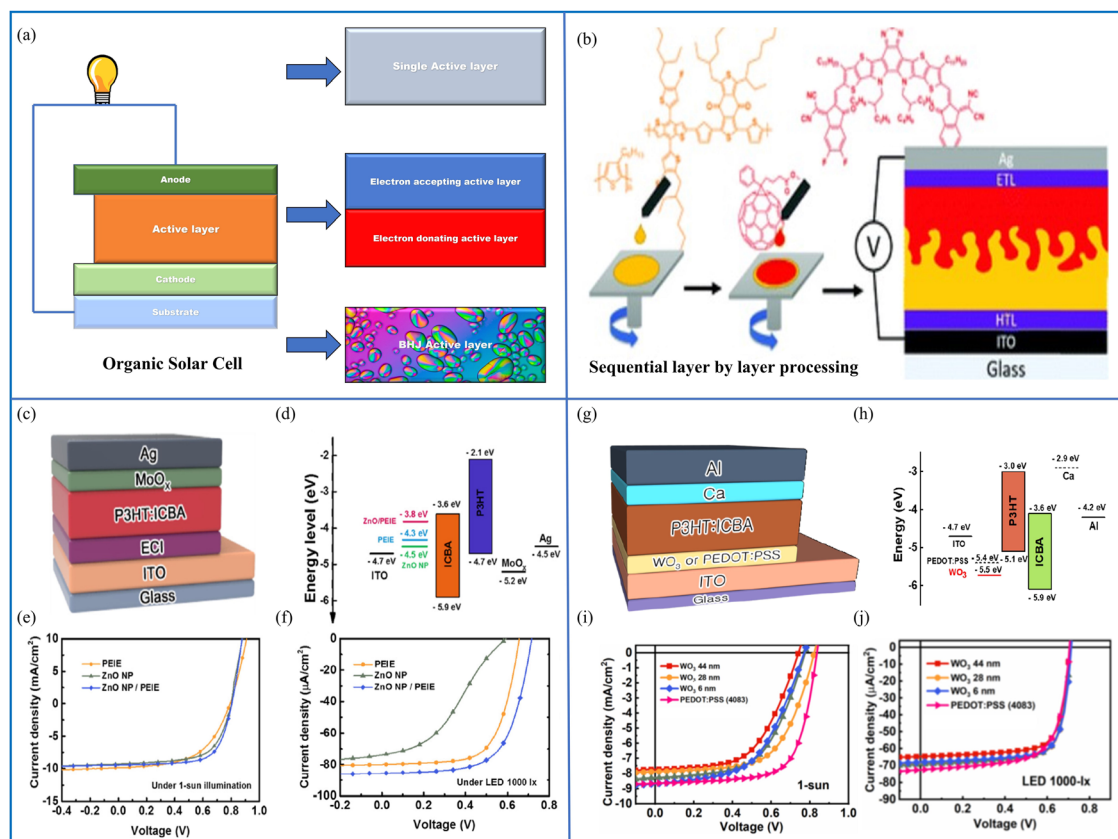
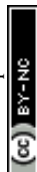


Fig. 10 (a) Schematic diagram of an OSC with a single active layer structure, a bulk heterojunction structure and bi-layer heterojunction structure, and (b) sequential layer-by-layer processing of an OSC. Reproduced from ref. 157 with permission from the Chinese Chemical Society (CCS), Institute of Chemistry of Chinese Academy of Sciences (IC), and the Royal Society of Chemistry. (c) An inverted organic cell structure proposed for indoor use, featuring a layer of P3HT:ICBA as the absorber material, (d) energy band diagram of the cell, (e) *J*-*V* analysis of the cell under 1-Sun illumination, and (f) *J*-*V* characteristics of the cell under a 1000-lx light-emitting diode (source: Shin *et al.*,¹⁵⁸ copyright 2019 licensed under the Copyright Clearance Center, Inc.). (g) Device structure with the WO₃ HCL, (h) schematic of the energy levels in an OPV device based on the WO₃ HCL, (i) *J*-*V* analysis of the cell under 1-Sun illumination (100 mW cm⁻²), and (j) current-voltage (*J*-*V*) characteristics of the cell analyzed under a light-emitting diode illumination source at an intensity of 1000-lx (0.28 mW cm⁻²) (source: Kimet *et al.*,¹⁵⁹ copyright 2020 licensed under Copyright Clearance Center, Inc.).



of substrate. The morphology has a directly effects on the PCE of OSCs.¹⁶⁶ In ref. 158, atomic force microscopy (AFM), ultraviolet-visible (UV-vis) spectroscopy and a Kelvin probe were each used to examine the morphological, optical, electrical and chemical features of the electron collecting interlayers (ECIs). The ECIs were used to create inverted poly(3-hexylthiophene-2,5-diyl):indene-C60 bis-adduct (P₃HT:ICBA) OPVs. Using poly(ethyleneimine)-ethoxylated (PEIE) to reducing the WF of the ECI, OPVs with the PEIE modification demonstrated a remarkable indoor performance. In particular, OPVs containing ZnO NPs/PEIE ECI produced the maximum efficiency, which was roughly 14.1% under a 1000-lx light-emitting diode bulb.

5.3 Simulation and mathematical modelling of organic solar cells

In this article, we have established the fact that simulation and mathematical modelling have been crucial for the design and optimization of OSCs without the need for expensive and time-consuming experimental studies. In general, the lack of a full understanding of their complex optoelectronic properties limits the design performance. These computational techniques enable researchers to foresee the functioning of the devices under various operating parameters while identifying ways for advancing the PCEs. They provide a means of gaining insight into the underlying physics of organic solar cells, and to optimize their design for improved efficiency.

In the framework of OSCs, simulations are used to model a number of phenomena, mainly charge transport and recombination, light absorption and scattering, and the impact of external factors such as the temperature and illumination intensity on the cell's performance. Several simulation methods exist that have so far been used for studying OSCs, and which have aided in exploring new materials and device architectures for OSCs to improve their efficiency. The drift-diffusion model describes the movement of charge carriers within the cell and their interactions with the material, and has been applied to predict the cell's current-voltage characteristics while identifying the factors that limit their efficiency.¹⁶⁷ Similarly, the Monte Carlo method describes the random movement of charge carriers within the cell and has been applied to predict the impact of defects and impurities on the performance of the cell, as well as to identify strategies for reducing the footprint of the device.¹⁶⁸

In addition to simulation methods, various mathematical models help to describe the optoelectronic properties of OSCs. The response of the solar cell is analysed beforehand, according to variations in the electrical and optical properties or some external stimuli in the system. Some common mathematical models used in the study of OSCs include the Shockley-Read-Hall model,^{169,170} which describes the recombination of charge carriers within the cell, and the Marcus theory, which describes the transfer of electronic excitation energy within the cell.¹⁷¹

As the field of organic solar cells has continued to grow and evolve, it is most likely that these methods will play an increasingly impressive role in the design and optimization of these devices. The Lumerical-FDTD-based performance

evaluation of an indoor organic cell is presented in ref. 158. Poly(ethyleneimine)-ethoxylated (PEIE), and zinc oxide (ZnO) nanoparticles (NPs) were used as separate electron-collecting interlayers (ECIs), and the performance was unsatisfactory when analyzed, but when the ZnO NPs and PEIE were combined as an ECI, the performance was improved. The presented cell that contains the ZnO NPs/PEIE ECI produced a maximum efficiency of 14.1% under a luminance with a 1000-lx bulb. The authors used the cell in an inverted configuration to achieve enhanced air stability while simultaneously avoiding the use of reactive and acidic components. A schematic layout of the device, including the chemical composition of the different layers, is exhibited in Fig. 10(c). The band diagram containing the different components of the OSC can be seen in Fig. 10(d). The *J-V* characteristics of the OSC are shown in Fig. 10(e) under 1-Sun illumination, where the device approaches a PCE of $4.3 \pm 0.1\%$ when the ECI material is PEIE, it is $4.6 \pm 0.2\%$ when the ZnO NPs are used as the ECI, and it improved to $5.2 \pm 0.1\%$ when the combined PEIE/ZnO NPs were used as the ECI material. The *J-V* characteristics of the proposed device under indoor lighting conditions of 1000-lx are shown in Fig. 10(f). The solar cell has a PCE of $12.4 \pm 0.2\%$ when the ECI material is PEIE, it is $5.6 \pm 0.1\%$ when the ZnO NPs are used as the ECI, and it improved to $14.1 \pm 0.3\%$ when the combined PEIE/ZnO NPs were used as the ECI material.

Another indoor design is presented in ref. 159 to assess the photovoltaic properties under indoor settings by changing the WO₃ layer thickness. OSCs with a composition of ITO/WO₃/P3HT:ICBA/Ca/Al were designed, as shown in Fig. 10(g). The performance of these OPVs was compared with the operation of the baseline OPV that has a PEDOT:PSS layer. The standard OPV energy level diagram is depicted in Fig. 10(h). The sample *J-V* curves were acquired in the dark and under 1-Sun illumination ($IL = 100 \text{ mW cm}^{-2}$) for the PEDOT:PSS and WO₃ HCIs at various thicknesses, and the results are shown in Fig. 10(i).

The PV characteristics of each device are summarised in Table 2. The OPV devices with 6-, 28-, and 44-nm-thick WO₃ HCIs demonstrated a comparable performance under one-Sun illumination. Under one Sun illumination, the 6- and 28-nm-thick WO₃ HCIs made OPV solar cells that demonstrated a comparable performance. For the devices with 6-, 28-, and 44-nm-thick WO₃ HCIs, the V_{oc} values were 0.781 ± 0.014 , 0.789 ± 0.016 , and $0.789 \pm 0.79 \text{ V}$, while the J_{sc} ($\mu\text{A cm}^{-2}$) values were 8.3 ± 0.5 , 8.29 ± 0.2 , and $7.39 \pm 0.2 \text{ mA cm}^{-2}$, respectively. The photovoltaic (OPV) device with a 28-nm-thick WO₃ HCI demonstrated the most significant conversion efficiency of $3.90 \pm 0.30\%$. By contrast, the OPV device with the 44-nm-thick WO₃ HCI demonstrated the lowest J_{sc} of $7.40 \pm 0.20 \text{ mA cm}^{-2}$, a fill factor (FF) of $57.0\% \pm 2.6\%$, and a PCE of $3.30\% \pm 0.10\%$. The inferior PV parameters observed in the second configuration can be ascribed to its greater thickness, leading to lower charge-collection efficiency and increased charge recombination.

Conversely, the OSC featuring the PEDOT:PSS HCI as the reference exhibited a marginally better performance. It recorded a V_{oc} , J_{sc} , FF, and PCE of $837 \pm 3 \text{ V}$, $8.3 \pm 0.5 \text{ mA cm}^{-2}$, $68.10 \pm 1.70\%$, and $4.90 \pm 0.20\%$, respectively.



Table 2 Summary of the photovoltaic performance parameters of devices under 1-Sun illumination (source: Kim *et al.*,¹⁵⁹ copyright 2019 licensed under Copyright Clearance Center, Inc.)

HCL	HCL thickness (nm)	V_{oc} (V)	J_{sc} (mA cm ⁻²)	FF (%)	PCE (%)
WO ₃	44	784 ± 8	7.4 ± 0.2	57.0 ± 2.6	3.3 ± 0.1
	28	790 ± 7	8.3 ± 0.2	59.0 ± 1.5	3.9 ± 0.3
	6	781 ± 14	8.3 ± 0.5	55.2 ± 1.7	3.6 ± 0.2
PEDOT:PSS(4083)	25	837 ± 3	8.3 ± 0.5	68.1 ± 1.7	4.9 ± 0.2

It is possible that this is due to the superior electrical conductivity of the PEDOT:PSS HCl.¹⁷² Fig. 10(j) shows the current-voltage analysis of the cell illuminated using a 1000 lx light-emitting diode source (0.280 mW cm⁻²), and the average photovoltaic parameters of 10 OSCs using the light-emitting diode source are presented in Table 3. Under the same conditions, the OSC with the PEDOT:PSS HCl showed a reasonable performance that was comparable to the other device. Its V_{oc} and J_{sc} values were 702 ± 4 V and 74.6 ± 1.7 mA cm⁻², respectively, but it had a slightly lower FF value of 67.7 ± 1.3%. Consequently, this resulted in the highest PCE of 12.7 ± 0.2%. The change in the J_{sc} values among the devices was only minor, indicating that J_{sc} is not influenced greatly by R_s under low light conditions, as explained in ref. 159. Since there is a direct relationship between the light intensity and J_{sc} , and the light of the 1000-lx light-emitting diode used is significantly lower in power compared with that of standard 1-Sun illumination, the J_{sc} value dropped from approximately 8.40 mA cm⁻² under light-emitting diode illumination to 70 mA cm⁻². The V_{oc} values for the OSCs were affected by the different light sources used (1-Sun and light-emitting diode illumination), as indicated in ref. 159. Since V_{oc} is logarithmically related to J_{sc} , a decrease of approximately 100 to 200 mV was recorded upon reducing the light intensity from 100 to 0.28 mW cm⁻².

A finite-difference time-domain (FDTD) simulation was used to identify the ECI-dependent (J_{sc}) change under light-emitting diode illumination. Although the EQE measurement is a suitable method for estimating the J_{sc} values, this study did not investigate it under weak light-emitting diode light illumination. In Fig. 11(a) under light-emitting diode illumination, using FDTD simulations, the power absorption proportions were examined for all the devices. Below wavelengths of 550 nm, the device using the PEIE ECI exhibited a marginally higher power absorption ratio, while there was no noticeable variation between the two alternative cells using zinc oxide NPs. The simulated results obtained from FDTD essentially consist of optical-effects-focused computation that ignores other electrical effects such as the presence of electrical resistance at

junctions and in the bulk form.^{173,174} The solar cell construction was subjected to 2D simulations using Lumerical, an FDTD solution programme. The distribution of the normalised E -field caused by light inside the solar cell structure was calculated using FDTD simulations.

6. Dye sensitized solar cells (DSSCs)

DSSCs are thin-film solar cells that consist primarily of a layer of TiO₂ film covered with a charge transfer dye, whose photo-sensitivity stimulates the absorption of solar energy.¹⁷⁷ There has been extensive research carried out on DSSCs for around two decades because they are inexpensive, easily produced, have low toxicity and an effective performance.¹⁷⁸ They also have the ability to work under low-light conditions.^{179,180} Their efficiencies have increased from 5% to 15% with the inclusion of perovskite-based mesoporous solar cell advancements.¹⁸¹ In addition, there are different types of DSSCs, such as liquid electrolyte-based DSSCs,¹⁸² quasi solid-state DSSCs,^{183,184} quantum dot sensitised solar cells¹⁸⁵ and flexible DSSCs.¹⁸⁶ DSSCs also have the ability to be printed on flexible substrates, they can work in diffuse light and fluorescent light, meaning that they can be used indoors as well.¹⁸⁷ Attempts to improve the conversion efficiency have resulted in a variety of DSSC designs. In this connection, tandem systems have assisted in enhancing the overall efficiency of DSSCs, for example, n-n tandem DSSCs, p-n tandem DSSCs and DSSCs in tandem with other solar cells are possible variants of such tandem systems.¹⁸⁸ The aim of tandem systems is to improve the absorption capability so that the full solar spectrum is covered. Lü *et al.* formed a GaInP/GaAs/InGaAs/Ge 4-J tandem solar cell, and they recorded a PCE of 33.9% under AM0 illumination.¹⁸⁹

6.1 Design and working principle of DSSCs

The purpose of DSSCs, similar to all of the SCs previously outlined, is to transform solar energy into electrical current. Fig. 11(a) shows the step-by-step working mechanism of a DSSC. A conductive glass is used as the substrate, which is

Table 3 Summary of indoor PV performance analysis of the devices using a light-emitting diode source (1000 lx). (Source: Kim *et al.*,¹⁵⁹ copyright 2019 licensed under Copyright Clearance Center, Inc.)

HCL	HCL thickness (nm)	V_{oc} (V)	J_{sc} (mA cm ⁻²)	FF (%)	PCE (%)
WO ₃	44	712 ± 9	63.1 ± 2.3	74.4 ± 0.4	11.9 ± 0.2
	28	713 ± 3	68.2 ± 1.6	774.9 ± 0.4	13.0 ± 0.3
	6	711 ± 4	66.7 ± 2.1	73.7 ± 0.8	12.5 ± 0.4
PEDOT:PSS(4083)	25	702 ± 4	74.6 ± 1.7	67.7 ± 1.3	12.7 ± 0.2



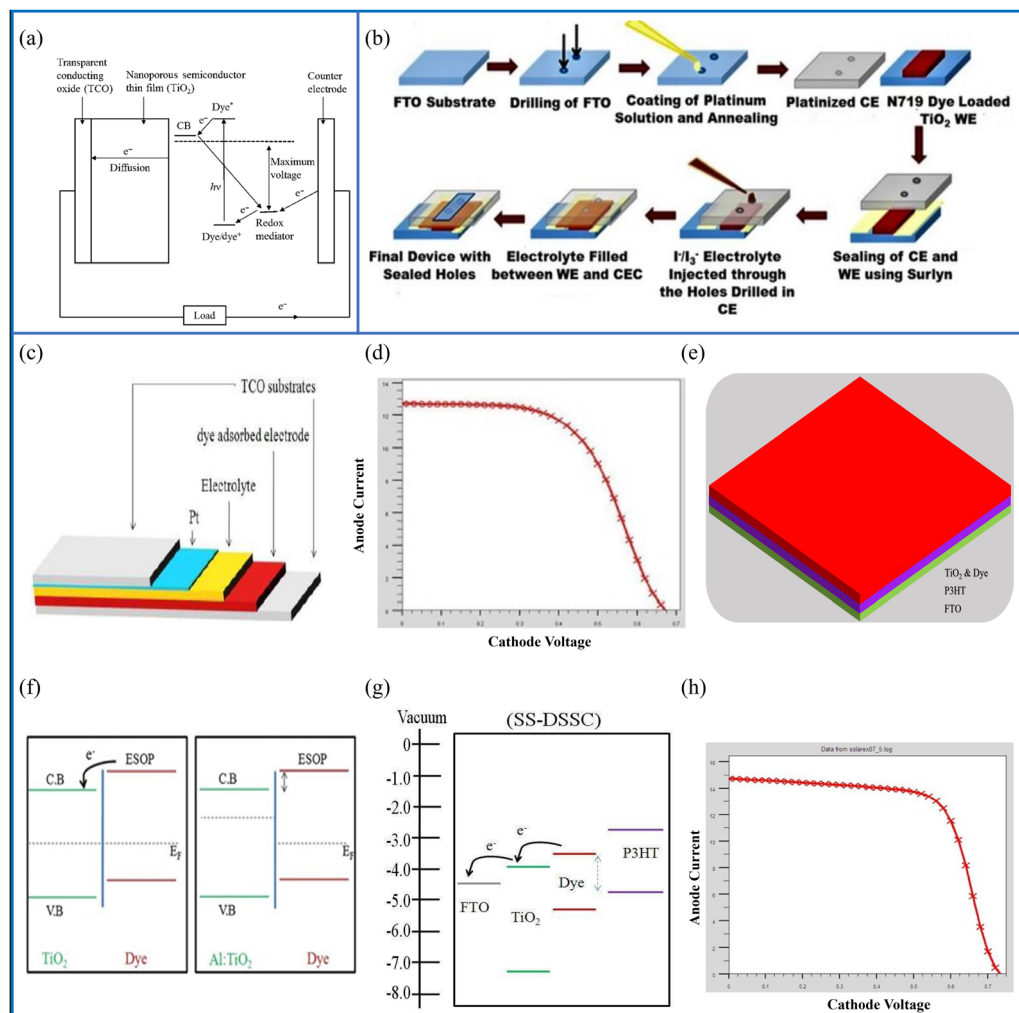


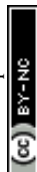
Fig. 11 (a) Schematic diagram containing the working principle of the DSSC. (b) Schematic of the step-wise fabrication of DSSCs (reprinted under terms and conditions of the Creative Commons Attribution 4.0 International Public License. Source: Roy *et al.*,¹⁷⁵ ACS, *J. Phys. Chem. C*, 2019). (c) Illustration of a DSSC with different layers, (d) performance of the DSSC photocurrent density–voltage ($J-V$) system, (e) SS-FTO/TiO₂-Dye/P3HT/Pt:FTO DSSC's structural design, (f) energy level diagram demonstrating charge transfer from the dye to TiO₂, (g) samples of the SS-DSSC band diagrams using P3HT and explanations of how the ESOP of the dye, the HOMO of P3HT, and the electrolyte differ from one another (dashed lines), and (h) $J-V$ analysis of the FTO/TiO₂-dye/P3HT/platinum-doped FTO structure SS-DSSC (source: Mehrabian *et al.*,¹⁷⁶ copyright 2018 licensed under Copyright Clearance Center, Inc.).

mainly ITO or FTO. A thin layer (5–30 microns) of nanocrystalline TiO₂ coated on the glass substrate acts as an electrode. The electrode is further coated with a layer of charge transfer dye. When incident light falls on the dye molecules they absorb it and their electrons go into excited states. These excited negatively charged carriers go to the mesoporous TiO₂ film which acts as an anode and promotes conduction. When the dye loses an electron the electrolyte restores it by donating one. This electrolyte acts as a redox mediator, which is an organic material that chiefly contains iodide and tri-iodide. The electron donation leads another electron to move towards the oxide film. During this course of action, the iodide is regenerated by the tri-iodide through its reduction at the other electrode *via* an external load. In short, electric power is generated without complete chemical transformation.¹⁹⁰ The selection of the dye depends mainly on the type of DSSC. Liquid electrolyte-based DSSCs use iodide/tri-iodide dyes, whereas quasi-solid-state

DSSCs use a hole transport material and polymer gel dyes. A reasonable dye requires a good absorption to match the solar spectrum range, good stability and the ability to be uniformly deposited on the semiconductor electrode. Moreover, its redox potential should support the regeneration reaction with a redox mediator.¹⁹¹

6.2 Fabrication techniques for DSSCs

The thermal CVD growth of zinc oxide (ZnO) nanostructures can be used to fabricate DSSCs.¹⁹² O'Regan *et al.* synthesized n-type ZnO DSSCs using electrochemical deposition.¹⁹³ CuSCN DSSCs can also be fabricated using the chemical solution method.¹⁹⁴ Cd-doped ZnO DSSCs were synthesised using the solvothermal method.¹⁹⁵ Layer-by-layer assembly can also be used to fabricate DSSCs.¹⁹⁶ In another route, DSSCs were manufactured using TiO₂-coated multi-walled carbon nanotubes (CNTs) due to their chemical stability and excellent



electrical conductivity characteristics. CNTs in DSSCs reduce the series resistance while improving the solar cell performance.¹⁹⁷ Roy *et al.* fabricated DSSCs by changing the TiO₂ thickness, where the main factors for determining colour comfort are the color rendering index (CRI) and the correlated color temperature (CCT), which were measured using the observed visible transmittance. A sandwich-like cell was formed by joining the TiO₂ coated electrode and a Pt-coated counter electrode (CE). A hot-melt square gasket made of the Surlyn thermoplastic sealant with a thickness of 30 μm was adjusted so that its internal size was consistent with the working electrode's active cell region. While the dye-sensitized metal oxide and the Pt-coated conducting side remained in a side-to-side layout, the CE was placed on the working electrode (WE). To make the final sealed DSSC device, the electrolyte was carefully poured across the hole of the CE. Using various layers of the TiO₂ paste, transparent TiO₂ films with thicknesses of 3.5, 6 and 10 μm were coated on FTO glass. The step-wise illustration of the manufactured cell configuration is displayed in Fig. 11(b). The fabricated solar cell exhibited PCE values of 2.51, 4.49 and 5.93% under 1 Sun AM 1.5G illumination.¹⁷⁵

6.3 Simulation and mathematical modelling of DSSCs

The simulation and mathematical modelling of DSSCs typically involves the use of various software tools, such as MATLAB, COMSOL, or SCAPS-DSSC, which can simulate the different mechanisms taking place while the cell operates, including the absorption of light by the dye, the charge carriers, and the movement of electrons through the cell. The simulation of DSSCs typically begins by creating a mathematical model of the electrodes, the electrolyte and the dye that are used for fabrication of the cell. These models are then used to simulate the behaviour of the cell under different operating conditions, including different intensities and temperatures of sunlight. The simulation can also be used to optimize the design of the cell, such as by tuning the thickness of the electrodes or the concentration of the dye, to improve its efficiency. In a DSSC, the sensitizers convert photons into excitons by acting as absorber components, whether they be quantum dots or ruthenium dyes. Due to the disparity in electron affinities, the excitons move towards the interface between the dye and semiconductor, where they separate into independent electrons and holes. For this process to occur, the energy of the semiconductor conduction band should be more than the energy level of the dye's LUMO.

In ref. 176, simulations were carried out to replace the liquid electrolyte with a semiconductor solid layer Fig. 11(c) and (f) show the schematic diagram and the band diagram of a DSSC, respectively. The SILVACO TCAD software was employed to simulate a DSSC that featured an FTO/TiO₂-Dye/Electrolyte/Pt-doped FTO structure. Subsequently, the interfacial charge transfer mechanism was enhanced by substituting the TiO₂ layer in conjunction with an aluminium-doped TiO₂ layer. Using a liquid electrolyte containing iodide/tri-iodide redox couples and organic solvents with volatile compounds can lead to significant issues, which include electrolyte leakage,

electrode corrosion, degradation of the cell performance over time, and challenges with sealing.

Fig. 11(d) shows the photo-current density-voltage performance of the simulated DSSC featuring the FTO/TiO₂ structure, subjected to AM 1.5G solar illumination at 100 mW cm^{-2} . To overcome the shortcomings imposed by the use of liquid electrolytes, a simulation study for a solid-state dye-sensitized solar cell (SS-DSSC) was performed. The SS-DSSC uses a P3HT layer as the hole collector instead of a liquid electrolyte. The results were promising, with a record V_{oc} of 0.67 V and a J_{sc} of 12.70 mA cm^{-2} . Liquid electrolyte leakage was resolved through introduction of the solid electrolytes. The SS-DSSCs hold great promise for practical applications. The p-type semiconductor poly(3-hexylthiophene) (P3HT) exhibits a relatively high hole mobility of $(10^{-4} \text{ to } 10^{-3} \text{ m}^2 \text{ V}^{-1} \text{ s}^{-1})$ ¹⁹⁸ and has an energy bandgap of around 2 eV. Both the HOMO and the LUMO can be found in the energy range of 5 and 3 electron volts (eV) below the vacuum.

One could model a SS-DSSC with a structure comprised of an FTO substrate, a TiO₂ and dye layer, a p-type polymer (P3HT) layer and a platinum-coated FTO layer. Such a simulation could demonstrate the potential for P3HT to serve as the HTL in place of an electrolyte.

The corresponding layers were 200 nm, 100 nm, and 80 nm thick. The layout of this model can be seen in Fig. 11(e). Fig. 11(h) shows the J - V analysis of this simulated SS-DSSC with the FTO/TiO₂-Dye/P3HT/Pt:FTO structure under AM 1.5G sunlight illumination. The PV parameters of this configuration are J_{sc} is 0.73 mA cm^{-2} , a short circuit current of 14.74 mA, an FF of 67.69%, and the PCE of this cell is 6.70%.

In an SS-DSSC, the energy gap of the excited singlet state of the p-type semiconducting polymer (P3HT) and its HOMO is less than the energy difference between excited state oxidation potential (ESOP) of the dye and the electrolyte's LUMO, as shown in comparison with a traditional DSSC in Fig. 11(f and g). The rate of photo-electron recombination increases when P3HT is used in place of the liquid electrolyte. This shows that in SS-DSSCs, the dye's ESOP electrons were unable to fully inject into the TiO₂ conduction band. In other words, rather than producing the photocurrent, the holes in the HOMO of P3HT will recombine with the electrons when they travel from the dye to TiO₂. Consequently, the J_{sc} dropped from 14.74 to 12.70 mA cm^{-2} . In order to address concerns regarding the use of liquid electrolytes, a SS-DSSC with a P3HT HTL was simulated using the suggested model. The P3HT layer connected dye particles that are joined to TiO₂, further to the CE. The findings revealed that, in comparison with a DSSC that uses liquid electrolytes, the SS-DSSC had a slightly smaller efficiency. The difference between the dye, the ESOP, the P3HT HOMO and the electrolyte resulted in an elevated carrier recombination rate, which causes a decrease in the power conversion efficiency. For additional SS-DSSC heterojunction solar modules, these simulation results may offer some encouragement.

All of the types of PV cells that differ from each other on the basis of the active layer are thoroughly discussed in this review paper and are summarized in Table 4 using particular



Table 4 Summary of photovoltaic performance parameters of different solar cells

Cell type	Material	Cell structure	V_{oc} (mV)	J_{sc} (mA cm^{-2})	FF (%)	PCE (%)	Fabrication technique
2D material	PFN/ PTB ₇ :WSe ₂ :PCBM ¹⁹⁹	Glass/ITO/PFN/PTB ₇ :WSe ₂ :PCBM/MoO ₃ :A	0.731	17.69	71.7	9.28	Three step cleaning process
	AgNW-MoS ₂ / n-MoS ₂ ²⁰⁰	Glass/AgNW-MoS ₂ /n-MoS ₂ /PBDTTT-CT:PCBM/p-MoS ₂ /Ag	0.76	15.66	67	8	Sol-gel method
	Graphene/ PEDOT:PSS ²⁰¹	Glass/graphene/PEDOT:PSS/WO ₃ /SMPV ₁ :PC ₇₁ BM/ZnO/ PEDOT:PSS/PTTBDT-FTT:PC ₇₁ BM/Ca/Al	1.56	8.45	64.32	8.84	Electron beam lithography
Quantum dots	CdS ²⁰²	FTO/TiO ₂ /CdS/ZnS/S ²⁻ -Sn ²⁻ /FGO Cu ₂ S/FTO	0.496	7.2	46	1.63	SILAR process
	CdS-Mn ²⁰²	FTO/TiO ₂ /CdS-Mn/ZnS/S ²⁻ -Sn ²⁻ /FGO-Cu ₂ S/FTO	0.583	8.9	49	2.52	SILAR process
	CdSe ²⁰³	TiO ₂ /CdSe-MPA/ZnS/S ²⁻ -Sn ²⁻ /Cu ₂ S/Brass	0.561	16.96	56	5.42	A post-synthesis assembly approach
	CdTe/CdSe ²⁰⁴	TiO ₂ /CdS/CdSe/ZnS/S ²⁻ -Sn ²⁻ /Pt/FTO	0.606	19.59	56	6.76	Non-injection high-temperature pyrolysis route
Perovskites	MAPbI ₃ ²⁰⁵	TiO ₂ /ZrO ₂ /(5-AVA) _x (MA) _{1-x} PbI ₃ /C (unsealed)	1.07	21.60	76.8	17.77	Solution synthesis
	CH ₃ NH ₃ PbI ₃ ²⁰⁶	Glass/ITO/CH ₃ NH ₃ PbI ₃	0.86	19.46	67	11.21	Electro deposition
	CH ₃ NH ₃ PbI ₃ ²⁰⁷	ITO/Cu:NiO _x /CH ₃ NH ₃ PbI ₃ /Ag	1.05	20.60	77	17.74	Combustion method
Organic	q-BHJ in toluene ¹⁴	ITO/ZnO/active layer/PFN-Br/Ag	0.86	21.68	70	13.08	Green fabrication
	PTVT-T:ITCC ²⁰⁸	ITO/PTVT-T:ITCC/Ag	1.08	14.30	62.06	9.60	ITCC as the acceptor
	PEDOT:PSS ¹⁵⁹	ITO/WO ₃ /P ₃ HT:ICBA/Ca/Al	0.71	68.1	75	13.0	Thermal evaporation
Dye sensitized	TiO ₂ ²⁰⁹	TiO ₂ /TCO/C ₄ H ₁₀ O	0.74	20.9	72	11.1	Screen-printing
	ZnO ²¹⁰	SnO ₂ -F-coated (FTO)/ZnO/N ₇₁₉	0.62	18.11	59	6.6	Squeegee method
	MgO/SnO ₂ ²¹¹	hITO/SnO ₂ /MgO/FTO	0.75	14.21	67	7.2	Surface spray

examples. The table includes the types of cells, the materials used in the design of a particular type with their configurations and the fabrication techniques used in their manufacturing. The performance evaluation parameters are also given for each of the examples. It is noteworthy that perovskite solar cells are high-performing devices.

7. Future perspective

Researchers are exploiting the exceptional properties of all of the aforementioned variants of solar cell technology to explore new ventures in this domain, and the future of this technology lies in the formation of multi-junction solar cells that are composed of different layers of these favourable materials. The combination of the discussed solar cells may also lead to the formation of heterojunction solar cells that show enhanced photovoltaic properties or characteristics compared with their individual counterparts. A demonstration of such a 2D/3D bulk heterojunction solar cell that consists of a 2D/3D inorganic perovskite has been shown by Kang *et al.*²¹² Similarly, a heterojunction solar cell of 2D materials based PSCs and OSCs,²¹³ quantum dot-based PSCs,²¹⁴ graphene quantum dot-based DSSCs,²¹⁵ and organic sensitizers for DSSCs²¹⁶ have been reported in the literature.

8. Conclusion

In this review paper, we have set forth a brief overview of the most advanced generation of solar cell technology, *i.e.*, fourth-generation solar cells, that consist mainly of 2D material-based

solar cells, quantum dot-based solar cells, perovskite solar cells, organic solar cells and dye-sensitised solar cells. The paper aims for readers to become well acquainted with the working principles, design parameters, fabrication, simulation and mathematical modelling of the aforementioned SCs as they have revolutionized solar cell technology. They currently offer the highest achievable efficiencies along with compact designs, flexibility, environmental friendliness and stability. Using the combined features of these solar cells, researchers in this area may formulate even more efficient designs to offer an extensive set of advantages compared with current solar cell technologies. Further advances in the field of solar cell research are anticipated with the discovery of novel materials, ease of fabrication, device designs, and a deeper understanding of the physics underlying the performance characteristics of solar cells.

Conflicts of interest

There are no conflicts to declare.

Notes and references

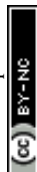
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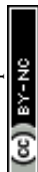
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