



Cite this: *Polym. Chem.*, 2015, **6**, 5653

A convenient synthesis strategy for microphase-separating functional copolymers: the cyclohydrocarbosilane tool box†

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Received 16th January 2015,
Accepted 16th February 2015

DOI: 10.1039/c5py00065c

www.rsc.org/polymers

A novel and feasible strategy for the preparation of functional polyhydrocarbosilane-based homo and block copolymers is described via a combination of anionic ring-opening polymerization of methylsilacyclobutane (MSB) and styrene followed by postmodification applying hydrosilylation protocols. Sterically demanding and functional vinyl compounds such as *N*-vinylcarbazole (NVC), vinylferrocene (VFc), and 9,10-di(1-naphthalenyl)-2-vinylanthracene (VADN) are block-selectively incorporated into the PMSB backbone with adjustable functional group contents between 26 mol% to 43 mol% with respect to the Si–H functionalities for the PMSB homopolymers and contents ranging from 28 mol% to 63 mol% for the corresponding diblock copolymers as evidenced by ¹H NMR spectroscopy. The novel functional diblock copolymers are capable of undergoing microphase separation as shown via TEM.

1 Introduction

Block copolymers which consist of two or more polymer segments covalently connected to each other have attracted enormous attention in the recent past due to their unique capability of undergoing microphase separation in the bulk or self-organization in (selective) solvents.^{1–6} As a result, various structures such as spheres, cylinders, lamellae and co-continuous structures as well as nanoscale porous structures can be obtained.^{7,8} Therefore, applications of block copolymers are manifold ranging, *e.g.* from fields of nanolithography, drug delivery to separation technologies.⁴ Furthermore, block copolymers and architectures thereof can consist of so-called stimuli-responsive polymers *i.e.*, polymers which are capable of changing their conformation, solubility, or even break or form covalent bonds caused by different external triggers such as the change of temperature, pH value, light, redox reagents or electrical field.^{9–19} As another important and feasible route towards functional materials, block copolymer self-assembly strategies can be advantageously used for the controlled buildup of ceramic nanostructures obtained by pyrolysis of inorganic/organic block copolymers. There, the inorganic block

segment – also referred to as *preceramic* block segment – is directly converted into the ceramic material after thermal treatment maintaining the block copolymer-templated nanostructure.^{20,21} Different approaches for the preparation of ceramic materials inclusively nanocomposites are known and excellent reviews within that field are given for example by Orilall and Wiesner²² and other authors.^{23–29}

All these above mentioned powerful applications based on block copolymers necessitates the precise synthesis of the underlying block copolymer architectures comprising adjustable block length and exact (block) polymer constitution. For this purpose, especially controlled or living polymerization protocols are applied.^{30–34} Although there is tremendous effort in terms of functional block copolymer synthesis in the last decades, there are still challenges to overcome in the field of living and controlled polymerization strategies for some functional monomers. Therefore, protocols for postmodification of homopolymers and block copolymers have been applied for many years in order to improve properties and to introduce certain functionalities. Powerful polymer postmodification methods for introducing pendant non-functional side groups or responsive moieties with additional functionalities into silane-, siloxane- and carbosilane-based polymers usually focus on hydrosilylation, hydroboration, and thiol-ene chemistry.^{35–43} There, especially the group of Frey succeeded in the formation of various functional polycarbosi-lane-based architectures by using convenient hydrosilylation protocols.^{44–47} Especially polycarbosi-lanes gained significant attention due to their outstanding potential to be converted into oxygen-free ceramic materials.^{48–50} More basic requirements for well-defined microphase separation of block copoly-

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†Electronic supplementary information (ESI) available: Additional data on PMSB homopolymers, ¹H NMR spectra, SEC, and DSC of all functional hydrosilylated PMSB homo- and block copolymers, ¹H NMR spectrum of NVC@PS-*b*-PMSB1 precipitated in methanol, cyclic voltammogram of VFc@PMSB1, TGA of VFc@PMSB1, and XRD pattern of ceramized VFc@PMSB. See DOI: 10.1039/c5py00065c



mers are *e.g.*, precise control over blocking efficiency and narrowly distributed polymer masses. In order to achieve these demands, especially anionic ring-opening polymerization routes starting from ring-strained cyclic carbosilane monomers has been studied by some groups.^{51–60} For example, Kim *et al.* reported the block copolymerization of 1,1-dimethylsilacyclobutane (DMSB) with polystyrene.⁶¹ The authors succeeded in preparing microphase-separated block copolymer structures which were converted into highly-ordered silicon-carbide ceramics after thermal treatment. As another example, polycarbosilane-based block copolymer micelles have been synthesized and converted into spherical SiC ceramics by pyrolysis.⁶²

In this contribution polyhydrocarbosilane-containing block copolymers with polystyrene (PS) as second block segment are prepared by using sequential anionic polymerization protocols. For this purpose, the anionic ring-opening polymerization (ROP) of methylsilacyclobutane (MSB) is investigated in order to obtain hydrocarbosilane moieties capable of undergoing efficient subsequent hydrosilylation reaction. Moreover, block copolymers are prepared featuring reactive Si–H moieties in the polycarbosilane segment which are successfully post-modified with three different functional vinyl compounds *i.e.*, *N*-vinylcarbazole (NVC), vinylferrocene (VFc) and 9,10-di-(1-naphthalenyl)-2-vinylanthracene (VADN) (Fig. 1).

Although block copolymer formation of PNVC and PVFc were described in literature by applying controlled and living polymerization protocols, preparation of polymers with high molar masses, narrow molecular weight distribution, well-defined constitutions without the presence of side-products and significant yields are still challenging.^{58,63–66} Within the present work we show how these challenging vinyl compounds *i.e.*, NVC, VFc, and VADN can be successfully incorporated into polyhydrocarbosilanes and corresponding block copolymers with polystyrene (PS). The novel functional polymers and block copolymers are investigated with respect to their molar masses, constitution, and thermal behaviour. Finally, polyhydrocarbosilane-containing block copolymers with functional moieties are shown to undergo microphase-separation. In the case of PMSB with pendant VFc groups it is shown that pyrolysis yields oxygen-free SiC/Fe-containing ceramic materials. We expect this postmodification route of polyhydrocarbosilane-based block copolymers by using hydrosilylation protocols as

universal methodology for the controlled buildup of functional block copolymers which will be useful for a manifold of applications in the field of nanotechnology.

2 Experimental

2.1 Materials and methods

All solvents and reagents were purchased from Alfa Aesar, Sigma Aldrich, Fisher Scientific, ABCR and Merck and used as received unless otherwise stated. Platinum(0)-1,3-divinyl-1,1,3,3-tetramethyldisiloxane complex in xylene (2.1–2.4% Pt) and *N*-vinylcarbazole (NVC) were used as received. 1-Methylsilacyclobutane (MSB) and styrene were stirred over calcium hydride (CaH₂), distilled and stored in a glove-box at –16 °C. MSB⁵⁸ and VADN⁶⁷ were synthesized as described elsewhere. Tetrahydrofuran (THF) and toluene were distilled from sodium/benzophenone under reduced pressure (cryo-transfer) prior to the addition of 1,1-diphenylethylene and *n*-butyllithium (*n*-BuLi) followed by a second cryo-transfer. Methylene chloride, diethylether, and ethanol were stirred over molecular sieves overnight, and degassed before use. Vinylferrocene (VFc) was synthesized and purified described elsewhere.⁶⁶ Deuterated solvents were purchased from Deutero GmbH, Kastellaun, Germany. All syntheses were carried out under an atmosphere of nitrogen using Schlenk techniques or a glovebox equipped with a Coldwell apparatus.

2.2 Preparation of PMSB

Exemplary synthesis of PMSB with a molar mass of approx. 12 kg mol^{–1}. In a glovebox MSB (0.59 g, 6.84 mmol) is dissolved in neat THF (15 mL) in an ampoule equipped with stirring bar. The solution is cooled to –78 °C by using the Coldwell apparatus and the polymerization is initiated by adding 31 µL *n*-BuLi (1.6 M in hexane). After 1 h the reaction is terminated by adding methanol and the solution poured into 10-fold excess of methanol. PMSB precipitates as a colourless liquid (yield: 0.51 g, 87%).⁵⁸

¹H-NMR (CDCl₃, 300 MHz, 300 K): δ = 3.827–3.716 (m, Si–H), 1.514–1.360 (m, 3-H₂), 0.775–0.556 (m, 2-H₄), 0.041 (d, 1-H₃) ppm. *J*_{1-H, Si-H} = 3.57 Hz.

¹³C-NMR (CDCl₃, 75 MHz, 300 K): δ = 19.923 (3-C), 17.067 (2-C), –6.058 (1-C) ppm.

2.3 Preparation of polystyrene-*block*-polymethylsilacyclobutane

Exemplary synthesis of PS-*b*-PMSB1. In a glovebox styrene (1.05 g, 10.08 mmol) is dissolved in neat toluene (20 mL) in an ampoule equipped with stirring bar followed by the addition of *sec*-BuLi (38 µL, 1.3 M in hexane) using a syringe. After 1 h of stirring at room temperature the mixture is cooled to –78 °C by using the Coldwell apparatus and precooled THF (20 mL) is added. After stirring the solution for 30 min at –78 °C, precooled MSB (0.45 g, 5.22 mmol) is added by using a syringe. Stirring is continued for 1 h at –78 °C. The reaction is terminated by adding methanol and the whole reaction

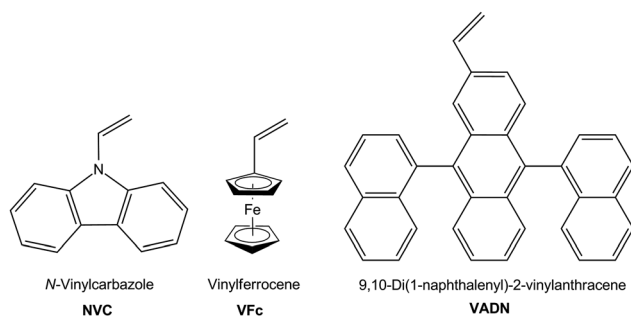


Fig. 1 Vinyl compounds for intended postmodification of polyhydrocarbosilane-containing homo- and diblock copolymers.



mixture is poured into 10-fold excess of methanol. The polymer precipitates as a colourless solid, filtered and dried *in vacuo* (yield: 1.28 g, 84%).

$^1\text{H-NMR}$ (CD_2Cl_2 , 300 MHz, 300 K): δ = 7.382–6.886 (m, 5- H_2 , 6- H_1), 6.880–6.295 (m, 4- H_2), 3.931–3.628 (m, Si-H), 2.378–1.168 (m, 1- H_2 , 2- H_1 , 9- H_2), 0.894–0.461 (m, 8- H_4), 0.049 (d, 7- H_3) ppm. $J_{7\text{-H}, \text{Si-H}}$ = 3.68 Hz.

$^{13}\text{C-NMR}$ (CD_2Cl_2 , 75 MHz, 300 K): δ = 145.809 (3-C); 128.425, 128.035, 126.073 (4-C, 5-C, 6-C); 41.015 (2-C); 40.766 (1-C); 20.160 (9-C), 17.274 (8-C), –6.091 (7-C) ppm.

2.4 Hydrosilylation of PMSB with functional vinyl compounds

Exemplary hydrosilylation of PMSB with VFc/NVC. In a 50 mL schlenk-flask equipped with stirring bar toluene (15 mL), 0.1 g PMSB homopolymer (containing 1.16 mmol of Si-H units) and platinum(0)-1,3-divinyl-1,1,3,3-tetramethyldisiloxane complex solution (11 μL , 2×10^{-4} mol Pt mol $^{-1}$ with respect to the Si-H units) are added. After stirring the mixture for 15 min at room temperature NVC (0.22 g, 1.16 mmol) or VFc (0.25 g, 1.16 mmol) is added and stirring is continued for 24 h at room temperature. The temperature is increased to 50 °C and stirring is continued for another 96 h. After that time the solution is poured into a 10-fold excess of methanol for polymer precipitation yielding NVC@PMSB (0.21 g, 50%) as colourless liquid or VFc@PMSB (0.31 g, 84%) as a brownish liquid after filtration and drying *in vacuo*. In the case of VADN@PMSB, 0.05 g PMSB (0.58 mmol Si-H units), 5.5 μL Karstedt's complex solution, and VADN (0.27 g, 0.58 mmol) are used applying exactly the same protocol yielding 0.16 g (41%) product as yellow solid.

NVC@PMSB: $^1\text{H-NMR}$ (CDCl_3 , 300 MHz, 300 K): δ = 8.22–7.89 (m, 15- H_2), 7.54–7.05 (m, 12- H_2 , 13- H_2 , 14- H_2), 4.43–4.10 (m, 10- H_2), 3.91–3.70 (m, Si-H), 1.63–1.20 (m, 3- H_2 , 7- H_2), 1.20–0.99 (m, 9- H_2), 0.79–0.42 (m, 2- H_2 , 4- H_2 , 6- H_2 , 8- H_2), 0.19–(–0.10) (m, 1- H_3 , 5- H_3) ppm.

VFc@PMSB: $^1\text{H-NMR}$ (CDCl_3 , 300 MHz, 300 K): δ = 4.28–4.00 (m, 14- H_5 , 13- H_2 , 12- H_2), 2.47–2.27 (m, 10- H_2), 3.90–3.76 (m, Si-H), 1.68–1.19 (m, 3- H_2 , 7- H_2), 0.96–0.46 (m, 2- H_2 , 4- H_2 , 6- H_2 , 8- H_2 , 9- H_2), 0.22–(–0.14) (m, 1- H_3 , 5- H_3) ppm.

VADN@PMSB: $^1\text{H-NMR}$ (CD_2Cl_2 , 300 MHz, 300 K): δ = 8.21–6.78 (m, 12- H_1 , 13- H_1 , 17- H_1 , 18- H_1 , 19- H_1 , 20- H_1 , 24- H_1 , 26- H_2 , 27- H_2 , 28- H_2 , 30- H_2 , 31- H_2 , 32- H_2 , 33- H_2), 3.81–3.46 (m, Si-H, 10- H_2), 2.56–(–0.62) (m, 1- H_3 , 2- H_2 , 3- H_2 , 4- H_2 , 5- H_3 , 6- H_2 , 7- H_2 , 8- H_2 , 9- H_2) ppm.

2.5 Hydrosilylation of PS-*b*-PMSB with NVC

Exemplary hydrosilylation of PS-*b*-PMSB3 with NVC. In a 50 mL schlenk-flask equipped with stirring bar toluene (30 mL), PS-*b*-PMSB3 (0.3 g, with 1.35 mmol of Si-H units) and platinum(0)-1,3-divinyl-1,1,3,3-tetramethyldisiloxane complex solution (13 μL , 2×10^{-4} mol Pt mol $^{-1}$ with respect to the Si-H units) are added. After stirring the mixture for 15 min at room temperature NVC (0.26 g, 1.35 mmol) is added and stirring is continued for 120 h at room temperature. The solution is

poured into a 10-fold excess of methanol for polymer precipitation yielding NVC@PS-*b*-PMSB (0.40 g, 41%) as white solid after filtration and drying *in vacuo*.

$^1\text{H-NMR}$ (CD_2Cl_2 , 500 MHz, 300 K): δ = 8.18–7.95 (m, 21- H_2), 7.54–6.29 (m, 4- H_2 , 5- H_2 , 6- H_1 , 18- H_2 , 19- H_2 , 20- H_2), 4.46–4.14 (m, 16- H_2), 3.92–3.66 (m, Si-H), 2.33–1.25 (m, 1- H_2 , 2- H_1 , 9- H_2 , 13- H_2), 1.22–0.99 (15- H_2), 0.83–0.45 (m, 8- H_2 , 10- H_2 , 12- H_2 , 14- H_2), 0.23–(–0.13) (m, 7- H_3 , 11- H_3) ppm.

2.6 Hydrosilylation of PS-*b*-PMSB with VFc

Exemplary hydrosilylation of PS-*b*-PMSB3 with VFc. In a 50 mL schlenk-flask equipped with stirring bar toluene (30 mL), PS-*b*-PMSB3 (0.2 g, with 0.90 mmol of Si-H units) and platinum(0)-1,3-divinyl-1,1,3,3-tetramethyldisiloxane complex solution (9 μL , 2×10^{-4} mol Pt mol $^{-1}$ of Si-H units) are added. After stirring the mixture for 15 min at room temperature VFc (0.19 g, 0.90 mmol) is added and stirring is continued for 120 h at room temperature. The solution is poured into a 10-fold excess of methanol for precipitation of VFc@PS-*b*-PMSB3 (yield: 0.30 g, 54%) as orange solid after filtration and drying *in vacuo*.

$^1\text{H-NMR}$ (CD_2Cl_2 , 500 MHz, 300 K): δ = 7.39–6.30 (m, 4- H_2 , 5- H_2 , 6- H_1), 4.28–3.87 (m, 18- H_2 , 19- H_2 , 20- H_5), 3.87–3.69 (m, Si-H), 2.48–1.45 (m, 1- H_2 , 2- H_1 , 9- H_2 , 13- H_1 , 16- H_2), 1.00–0.37 (m, 8- H_2 , 10- H_2 , 12- H_2 , 14- H_2 , 15- H_2), 0.22–(–0.22) (m, 7- H_3 , 11- H_3) ppm.

2.7 Hydrosilylation of PS-*b*-PMSB with VADN

Exemplary hydrosilylation of PS-*b*-PMSB3 with VADN. In a 50 mL schlenk-flask equipped with stirring bar toluene (30 mL), PS-*b*-PMSB3 (0.2 g, with 0.90 mmol of Si-H units) and platinum(0)-1,3-divinyl-1,1,3,3-tetramethyldisiloxane complex solution (9 μL , 2×10^{-4} mol Pt mol $^{-1}$ of Si-H units) are added. After stirring the mixture for 15 min at room temperature VADN (0.41 g, 0.90 mmol) is added and stirring is continued for 120 h at room temperature. The solution is poured into a 10-fold excess of methanol for precipitation of VADN@PS-*b*-PMSB3 (yield: 0.33 g, 31%) as yellow solid.

$^1\text{H-NMR}$ (CD_2Cl_2 , 500 MHz, 300 K): δ = 8.21–7.78 (m, 36- H_2 , 39- H_2), 7.79–6.31 (m, 4- H_2 , 5- H_2 , 6- H_1 , 18- H_1 , 19- H_1 , 23- H_1 , 24- H_1 , 25- H_1 , 25- H_1 , 30- H_1 , 32- H_2 , 33- H_2 , 34- H_2 , 37- H_2 , 38- H_2), 3.83–3.50 (m, Si-H, 16- H_2), 2.64–(–0.70) (m, 1- H_2 , 2- H_1 , 7- H_3 , 8- H_2 , 9- H_2 , 10- H_2 , 11- H_3 , 12- H_2 , 13- H_2 , 14- H_2 , 15- H_2) ppm.

2.8 Block copolymer film preparation

Block copolymer film samples for investigation of the bulk morphologies are obtained by slowly evaporating methylene chloride solvent from a polymer solution (at room temperature over a period of four weeks). After that time, polymer films are heated to 150 °C with a heating rate of 50 K min $^{-1}$, keeping the temperature at 150 °C for 1 h and again cooled to room temperature with a cooling rate of 50 K min $^{-1}$.

2.9 Characterization

NMR spectra were recorded on a Bruker DRX 500 NMR or on a Bruker DRX 300 spectrometer working at 500 MHz or



300 MHz. NMR chemical shifts are referenced relative to tetramethylsilane. Standard SEC was performed with THF as the mobile phase (flow rate 1 mL min⁻¹) on a SDV column set from PSS (SDV 1000, SDV 100 000, SDV 1 000 000) at 30 °C. Calibration was carried out using PS standards (from Polymer Standard Service, Mainz). For the SEC-MALLS experiments, a system composed of a Waters 515 pump (Waters, Milford, CT), a TSP AS100 autosampler, a Waters column oven, a Waters 486 UV detector operating at 254 nm, a Waters 410 RI-detector, and a DAWN DSP lightscattering detector (Wyatt Technology, Santa Barbara, CA) was used. For data acquisition and evaluation of the light-scattering experiments, Astra version 4.73 (Wyatt Technology, Santa Barbara, CA) was used. The light-scattering instrument was calibrated using pure toluene, assuming a Rayleigh ratio of 9.7810⁻⁶ cm⁻¹ at 690 nm. An injection volume of 118 µL, a sample concentration of 1–2 g L⁻¹, a column temperature of 35 °C, and a THF flow rate of 1 mL min⁻¹ have been applied. SEC analysis was performed on a high resolution column set from PSS (SDV 5 µm 10⁶ Å, SDV 5 µm 10⁵ Å, SDV 5 µm 1000 Å). TEM experiments were carried out on a Zeiss EM 10 electron microscope operating at 60 kV. All shown images were recorded with a slow-scan CCD camera obtained from TRS (Tröndle) in bright field mode. Camera control was computer-aided using the ImageSP software from TRS. CV measurements were carried out on a multi-potentiostat VMP2 (Princeton Applied Research) with a custom-made cell in dry methylene chloride with tetrabutylammoniumhexafluorophosphate (TBAHFP) as electrolyte (0.1 M) and ferrocene as standard under nitrogen atmosphere. Ag/AgCl reference electrode and Pt counter electrodes were chosen and a scan rate of 100 mV s⁻¹ in a range of -0.2 V to 0.8 V was applied. TGA was measured using a STA429 (Netzsch Gerätebau GmbH, Selb/Bavaria). The experiments were carried out in TG/DTA mode with an argon flow of 75 mL min⁻¹ using a heating rate of 10 K min⁻¹. WAXS measurements were conducted using a Stoe Stadi P with Ge₁₁₁ as monochromator and a wavelength of Mo_{Kα} = 0.7093 Å. A PSD Klein detector was used. For a qualitative analysis the program Match! from Crystal Impact was used. The corresponding structures were taken from Crystallography Open Database. A quantitative analysis was partially performed by the program Full-Prof using the Rietveld refinement algorithm. Thermal properties of the polymers were characterized using a differential scanning calorimeter (DSC) (Mettler Toledo DSC-1) in the temperature range from -110 °C to 180 °C with a heating rate of 10 K min⁻¹.

3 Results and discussion

3.1 Anionic ring-opening polymerization of MSB and sequential polymerization of styrene with MSB

Liao *et al.* were the first to report the anionic ring-opening polymerization (ROP) of methylsilacyclobutane (MSB).⁵² Although anionic polymerization using alkyl lithium initiator took place, it proved impossible to obtain PMSB homopoly-

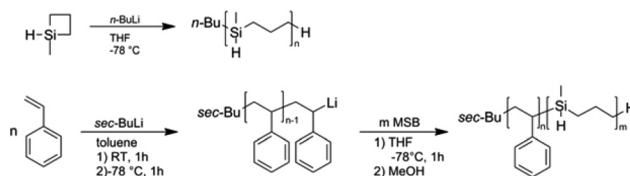


Fig. 2 Anionic ring-opening polymerization of MSB (top) and block copolymerization by sequential monomer addition of styrene and MSB (bottom).

mers with narrow molar mass distributions and polydispersity values $\bar{D}$ were typically close to 2.0.^{35,58} However, within these studies no detailed information about the character of “livingness” or the kinetic for this anionic ROP was described. Before we turn to the copolymerization of styrene with MSB, we performed experiments to clarify some of these aspects. Polymerization of MSB was carried out as described in the Experimental section and as given in Fig. 2 using *n*-butyllithium as initiator and THF as solvent at -78 °C.

Results of four different exemplary polymerizations are compiled in Table S1 of the ESI.† From the obtained yields of the experiments and from results of SEC measurements (Fig. S1†) it can be concluded that it is challenging to control the anionic ROP of MSB. The molar masses obtained strongly differ from expected values. Remarkably, under these conditions almost quantitative yields of PMSB could be obtained even after 5 minutes of reaction time independent of monomer concentrations or varying reaction temperatures between -78 °C and -90 °C. We additionally performed this reaction in *n*-hexane instead of THF as solvent applying the same reaction protocols. This led to slightly higher molar masses ($M_w = 41$ kDa) accompanied with a broadening of the molecular weight distribution ($\bar{D} = 1.84$). Attempts to subsequently add MSB monomer in order to prove a “living” character of the anionic polymerization also failed as the PMSB chains were not capable of further reaction with MSB monomer. Also the addition of 1,1-diphenylethylene (DPE) immediately after initiator addition to a precooled monomer solution did not result in a typical deep red colour. Hence it can be concluded that it is not possible to control the MSB polymerization by applying herein investigated synthesis protocols due to the remarkably high reactivity of MSB monomer. Nevertheless, it would be feasible to (i) form block copolymers with a structure-directing polymer such as polystyrene (PS) which can be polymerized in a well-defined manner and to (ii) further functionalize PMSB and PS-*b*-PMSB in a subsequent step by using *e.g.*, hydrosilylation strategies. For this purpose, styrene was polymerized by anionic polymerization and active polymer chains were used as macro-initiator for MSB monomer (Fig. 2). The results are compiled in Table 1 while an exemplary SEC measurement for PS-*b*-PMSB3 is given as Fig. S2.† It can be concluded that active PS polymer chains were capable of initiating MSB monomer under these conditions (see Experimental section). Due to the excellent control of styrene polymerization, low values for $\bar{D}$ could be obtained.



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mass for all prepared polymers again proving the feasibility of used postmodification strategy. All results obtained by using SEC and ^1H NMR spectroscopy are compiled in Table 2.

DSC measurements of corresponding substituted PMSB polymers revealed an increase in glass transition temperatures, T_g , compared to non-functionalized PMSBs. Shifted T_g values are additionally compiled in Table 2 while the corresponding DSC thermograms for NVC@PMSB, VFc@PMSB, and VADN@PMSB are given in the ESI as Fig. S8–S10.† As expected, increase of T_g values nicely fits to the degree of substitution (DS) with sterically demanding moieties which results in a hindered polymer chain segment mobility. It is worthy to mention that the residual Si–H moieties after postmodification with investigated bulky vinyl compounds were still capable of undergoing further functionalization with less bulky vinyl compounds. Exemplarily in the case of VFc@PMSB polymers, further hydrosilylation with *e.g.* styrene could be carried out up to a degree of substitution of 97% with respect to the Si–H moieties. As functionalization of PMSB homopolymers with all three functional monomers could be carried out without problems, we turned to postmodification of PS-*b*-PMSB diblock copolymers again by hydrosilylation in the next step. By applying exactly the same hydrosilylation protocols as for PMSB homopolymers (Fig. 4, middle), various novel functional block copolymers could be obtained. Exemplarily, postmodification of PS-*b*-PMSB having molar masses of 26 400 g mol $^{-1}$ (PS-*b*-PMSB1) and 21 900 g mol $^{-1}$ (PS-*b*-PMSB3) with NVC, VFc, and VADN was carried out (Fig. 4). Corresponding SEC measurements (Fig. S11–13†) and DSC measurements (stacked Fig. S14†) proved the successful postmodification of the polyhydrosilane-segment with functional moieties also for the diblock copolymers. As can be concluded from DSC thermograms, there was no shift of T_g values for the PS segment, while T_g for the PMSB segment shifted according to the degree of substitution with different functional sterically demanding vinyl compounds. Results obtained by SEC, DSC and ^1H NMR measurements for the modified block copolymers are compiled in Table 3. Moreover, in order to vary the content of functional groups which are covalently attached to the PMSB backbone, the degree of substitution was modified simply by the addition of certain amounts of vinyl compounds in the hydrosilylation step. Exemplarily, in the case of VFc the content was varied in the range of 28 mol% to remarkable 63 mol% with respect to the reactive Si–H units.

However, in some cases an additional signal appeared at 3.40 ppm in the corresponding ^1H NMR spectra after hydrosilylation reaction of PMSB or corresponding PS-*b*-PMSB using Karstedt's catalyst. Our first assumption was that this signal corresponded to a methyl group of the Markovnikov product (Fig. 5A), which is maybe a by-product during hydrosilylation reaction.

In general, following hydrosilylation strategies, predominantly formation of the *anti*-Markovnikov product (Fig. 5B) is expected. In order to confirm this first assumption – the formation of a Markovnikov product (A) – we studied NVC@PS-*b*-PMSB1 in more detail *via* 2D NMR spectroscopy. In detail, in

Table 3 Comparison of functionalized PS-*b*-PMSB1 and PS-*b*-PMSB3 diblock copolymers by hydrosilylation reaction with NVC, VFc or VADN by using Karstedt's catalyst. T_g values for PS-*b*-PMSB1 and PS-*b*-PMSB3 prior to postmodification were determined to be 100 °C (for PS) and –91 °C (for PMSB)

Polymer	M_n^a (g mol $^{-1}$)	M_w^a (g mol $^{-1}$)	D	DS b (mol%)	T_g (PMSB/ PS) (°C)
NVC@PS-PMSB1	35 600	43 200	1.21	31	22/98
NVC@PS-PMSB3	27 000	30 500	1.13	36	16/99
VFc@PS-PMSB1	27 000	29 300	1.08	28	–23/100
VFc@PS-PMSB3	29 900	39 800	1.33	63	6/95
VADN@PS-PMSB1	34 200	37 700	1.10	51	109
VADN@PS-PMSB3	25 600	27 200	1.06	48	100

a Molar masses determined by using SEC measurements with PS calibration. b DS: Degree of substitution for all functional groups were determined by using ^1H NMR spectroscopy.

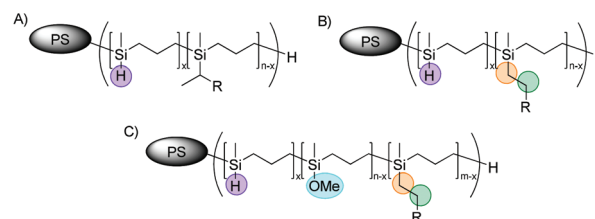


Fig. 5 Possible Markovnikov (A) and expected *anti*-Markovnikov (B) products formed after hydrosilylation reaction of PS-*b*-PMSB with vinyl compounds and the methoxy-substituted by-product after polymer work-up (C).

order to assign this signal the scalar proton coupling was analyzed through 2D homonuclear correlation measurement (COSY). A section of the aliphatic region of NVC@PS-*b*-PMSB as well as the corresponding ^1H NMR spectrum is shown in Fig. 6. For the *anti*-Markovnikov product the cross-peak appeared due to the spin coupling between the methylene groups. In the case of a Markovnikov product, a correlation between a methyl group and a methine proton would be expected. In fact, however, for the signal at 3.40 ppm no cross-peak was observed leading to the conclusion that possible product A was not formed.

As by-product A could be excluded using 2D NMR techniques, we followed the working hypothesis that the by-product was formed during polymer work-up protocols after hydrosilylation. Mirza-Aghayan *et al.* reported the transformation of silanes to corresponding silyl ethers in the presence of transition metal catalysts.⁶⁹ Thus, if the presence of alcohol during the polymer precipitation step can be avoided, no formation of the supposed product C (Fig. 5) will take place. We note that the corresponding ^1H NMR signal at 3.40 ppm significantly increases, if the polyhydrocarbosilane is treated with methanol in the presence of Karstedt's catalyst for a prolonged time. This is exemplarily shown for NVC@PS-*b*-PMSB1 which was stirred for 30 min in the methanol precipitation step. An even more intensive peak appeared at 3.40 ppm of the corresponding ^1H NMR spectrum (Fig. S15†).



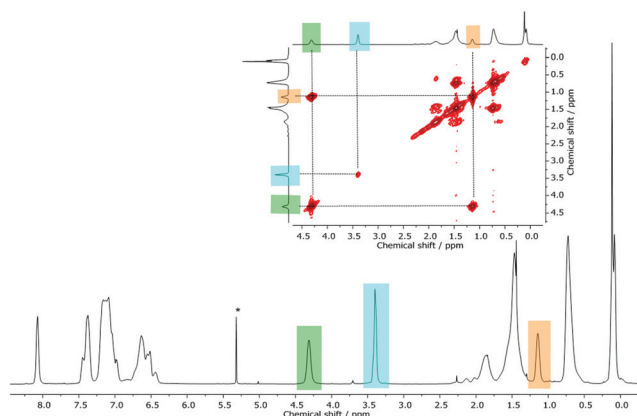


Fig. 6 2D homonuclear correlation measurement (COSY) of NVC@PS-*b*-PMSB1 for exclusion of by-product A shown in Fig. 5 (see text).

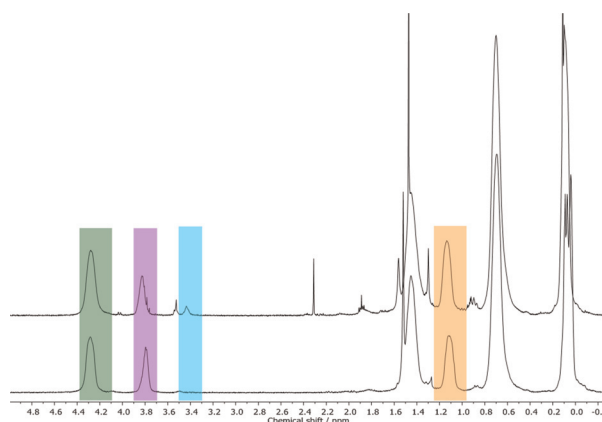


Fig. 7 Stacked ^1H NMR spectra of NVC@PMSB1 precipitated in methanol to form the methoxy-containing by-product C (top) and precipitated in pentane to obtain the *anti*-Markovnikov product B (bottom).

In order to prove the assumption of silylether formation with methanol, NVC@PMSB1 was precipitated either in methanol or pentane followed by studying the corresponding polymers by using ^1H NMR spectroscopy. In Fig. 7, corresponding stacked ^1H NMR spectra are given.

It can be concluded from both spectra that pentane is suitable to precipitate (functionalized) hydrosilylated polycarbosilanes without the formation of the methoxy-containing by-product C (corresponding signals are highlighted in blue in Fig. 7). As these results comprise the successful formation of functional polyhydrocarbosilane block copolymers featuring different contents of pendant functional groups, first attempts for microphase-separation and potential applications for these novel materials will be provided in the ensuing sections.

3.3 Microphase-separation of BC with pendant functional groups

The block copolymer film preparation is described in detail in the Experimental section. Unfortunately, the pristine PS-*b*-PMSB samples were too soft to prepare thin sections by ultra-

microtoming due to the glass transition temperature of $-91\text{ }^\circ\text{C}$ to $-86\text{ }^\circ\text{C}$ for the PMSB segment. However, as the content of Si-H group functionalization with sterically demanding NVC, VFc, and VADN monomers increased, also T_g values significantly increased (Table 3). Ultramicrotoming became possible and corresponding thin sections of all samples of Table 3 could be investigated by using TEM. Exemplary images are given in Fig. 8.

All samples were investigated without any staining as functionalized polyhydrocarbosilanes revealed sufficient contrast due to the presence of silicon or iron. Especially ferrocene-containing samples were rich in contrast (Fig. 8C) as it is observed for other ferrocene-containing polymers before.^{58,66,70,71} It can be concluded from all investigated block copolymer samples that a microphase separation with domain sizes in the range of 20–50 nm were obtained. Due to the fact that no typical nanostructures could be observed the system seems not to be in the equilibrium state. Nevertheless, the domain sizes are of

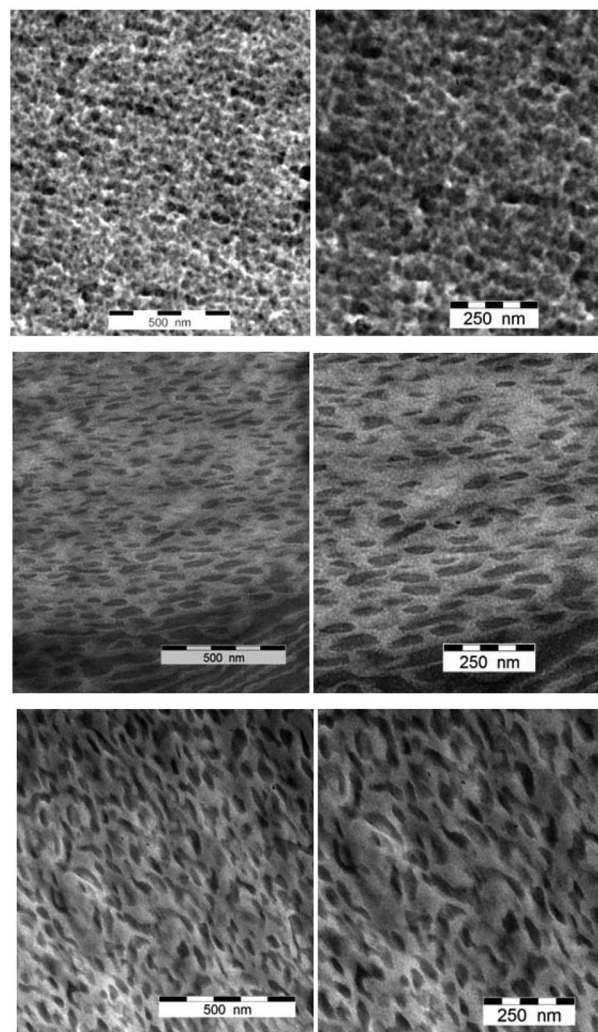


Fig. 8 TEM images of VADN@PS-*b*-PMSB1 (top), NVC@PS-*b*-PMSB1 (middle) and VFc@PS-*b*-PMSB1 (bottom). Scale bars correspond to 500 nm (left column) and 250 nm (right column).



high interest especially for preceramic block copolymers, *e.g.* for the preparation of porous structures featuring high surface areas after thermal treatment.

3.4 Stimuli-responsiveness and ceramization of VFc@PMSB

In order to prove the potential of these novel functional materials, VFc@PMSB polymers were exemplarily investigated in terms of redox-responsiveness and ceramization.

In general, applications based on ferrocene-containing polymers is an emerging field of recent research comprising *e.g.*, redox-mediated release out of the interior of nanocapsules,^{19,72} for switching the surface wettability and membrane gating,^{73,74} optical applications,^{75,76} or for reversible activity modulation of immobilized catalysts.⁷⁷ All these feasible applications necessitate the chemical or electrical response of the ferrocene moiety. Therefore, cyclic voltammetry (CV) studies for VFc@PMSB were performed (Fig. S16†). As can be concluded from the corresponding cyclic voltammogram, also functionalized ferrocene-containing polymers prepared and investigated within this contribution clearly revealed a redox-responsive behaviour for at least 24 cycles. The slight shift in the peak potentials is due to the worse solubility of polyvinylferrocenium compared to PVFc in acetonitrile forming a film at the electrodes as described in earlier studies.⁷⁶ We expect our synthetic strategy and easily adjustable protocol for polymer postmodification as excellent model in order to study the influence of the amount of functional groups over a wide range. A deeper understanding of stimuli-responsive polymers is thereof expected which is part of ongoing work.

As already stated in the introduction, metallopolymer and silicon-containing polymers are highly attractive as preceramic polymers. For widening the potential of herein studied functional polymers, VFc@PMSB1 was investigated by using thermogravimetric analysis (TGA). The corresponding diagram of an exemplary TGA of this polymer up to a temperature of 1500 °C is given as Fig. S17.† Two steps accompanied with a slight weight loss at 210 °C and a more significant weight loss at 470 °C could be observed. The final material after ceramization under inert conditions (argon) was analyzed by using XRD. The corresponding XRD pattern (Fig. S18†) consists of different series of peaks. As a first result, thermal treatment of VFc@PMSB1 up to a temperature of 1500 °C under argon enabled the formation of an interesting composite material consisting of Fe₃Si, Fe₃Si₅, SiC, and graphite. Investigations of properties and potential applications for such type of materials which can be tailored and modified further by using herein established protocols are under way.

4 Conclusions

In the current work we present a feasible strategy for the preparation of polyhydrocarbosilane-based block copolymers with polystyrene. Methylsilacyclobutane (MSB) monomer is polymerized by anionic ring-opening polymerization (ROP) followed by postmodification of PMSB homopolymers with three func-

tional vinyl compounds *i.e.*, *N*-vinylcarbazole (NVC), vinylferrocene (VFc), and 9,10-di(1-naphthalenyl)-2-vinyanthracene (VADN) by applying hydrosilylation protocols. Degree of substitution (DS) range between 26 mol% to 43 mol% with respect to the residual Si-H moieties of the PMSB polymer backbone. In the case of polystyrene-*block*-polymethylsilacyclobutane (PS-*b*-PMSB) corresponding DS values between 28 mol% to 63 mol% are obtained. All polymers are investigated by using SEC, NMR, and DSC proving the suitability of herein established synthesis protocols for convenient modification of the PMSB segment. As precipitation of homo- and block copolymers in methanol leads to undesired silylether by-products, polymer work-up procedures are presented in order to obtain well-defined oxygen-free polyhydrocarbosilanes featuring functional moieties. Microphase separation for all functional block copolymer samples are evidenced by TEM measurements after film formation although obtained structures are obviously not in the equilibrium state. Due to the presence of a PMSB segment consisting of polymer chains with significantly broader molecular weight distribution compared to the PS block, worm-like morphologies with domain sizes of approximately 50 nm are observed. The herein described block-selective hydrosilylation strategy for PMSB and the capability for convenient postmodification with adjustable contents of functional groups are expected to give insight into the mechanism of stimuli-responsive polymers. Moreover, such type of preceramic block copolymers will be advantageously used for the preparation of innovative tailor-made ceramics with adjustable domain sizes.

Acknowledgements

The authors thank Claudia Fasel (group of Prof. R. Riedel) and Jean-Christoph Jaud (group of Prof. W. Donner) from the Materials Science Department Darmstadt for performing the TGA and XRD measurement, Sabrina Mehlhase, Marion Trautmann, Johannes Elbert, and Daniel Scheid for help with DSC, TEM, and SEC measurements. Jochen Wulff is acknowledged for providing VADN monomer. Additionally, Haiko Didzoleit and Prof. Bernd Stühn (department of physics, TU Darmstadt) are acknowledged for helpful discussions concerning the XRD measurements.

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