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1. Introduction

Nowadays, the energy crisis and environmental pollution problems are current and global issues, and significant attention has been given to solving these problems by different methods.¹⁻⁵ The application of suitable semiconductor materials for hydrogen production, CO₂ reduction, pollutant degradation, and solar cells is also a current issue for scientists.⁶⁻¹⁰ In particular, treatment of industrial wastewater containing toxic heavy metals and aromatic organic pollutants has become a very big challenge for researchers.¹¹⁻¹³ For this reason, researchers have tried to decontaminate wastewaters with the aid of different techniques, such as photocatalysis, biological, and other conventional methods.¹⁴⁻¹⁸ Among the techniques used, photocatalysis is a powerful method for the decontamination of wastewaters.^{19,20} The photocatalytic degradation of pollutants by using high performance semiconductor catalysts has been also

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Synthesis and photocatalytic activities of a CuO/ TiO₂ composite catalyst using aquatic plants with accumulated copper as a template

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A CuO/TiO₂ composite photocatalyst was synthesized by using a hydrolysis method. In the synthesis of the CuO/TiO₂ composite catalyst, the aquatic plant *Eichhornia crassipes* containing accumulated copper was used and combined with titanium chloride precursor. X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), scanning electron microscopy (SEM), transmission electron microscopy (TEM), UV-Vis diffuse spectroscopy (DRS), and N₂ adsorption–desorption isotherms were used for CuO/TiO₂ characterization. The results showed that the CuO/TiO₂ synthesized with *Eichhornia crassipes* as a template had smaller crystallite size (12.6 nm), higher specific surface area (109 m² g⁻¹), and higher pore volume (0.135 cm³ g⁻¹). The catalytic activity of the CuO/TiO₂ composite catalyst was also investigated by the degradation of phenol under ultraviolet (UV) and visible light irradiation, showing excellent catalytic activity. Complete removal of phenol was achieved at 80 and 120 min under UV and visible light sources, respectively. The catalytic performances may be due to the higher porosity and surface area of the composite catalyst. The *Eichhornia crassipes* aquatic plant also controls the crystal growth and prevents aggregation, which could enhance the catalytic activity. Moreover, the formation of the p–n CuO/TiO₂ heterojunction also facilitates the separation of electrons and holes, and improves the photocatalytic activity of the material.

confirmed as one of the most promising strategies to clean the environment.²¹

Currently, the remediation of environmental pollution is focused on using metal oxide based photocatalysts, and TiO₂ has become a promising metal oxide photocatalytic material because of its stability and catalytic efficiency.22,23 However, the photocatalytic activities with TiO2 catalysts is typically suitable under UV irradiation owing to the large band gap energy (3.2 eV), and this limits TiO₂ in practical applications.²²⁻²⁴ For this reason, researchers have tried to modify the TiO₂ semiconductor material to be active in the visible region of the electromagnetic spectrum for different applications.^{25,26} Among the methods used for making TiO2 semiconductors active under visible light are doping, combination of TiO₂ with other lower band gap metal oxides and others.27-29 In addition to doping or combination of TiO₂ with other materials, the application of porous metal oxides has also many advantages in the remediation of environmental pollution.^{30,31} Reports have also shown that synthesized mesoporous TiO₂ exhibits a high specific surface area and enhances the catalytic activity.32,33 For this purpose, biological renewable resources such as lignin and cellulose templates for the preparation of mesoporous metal oxide materials are significantly important for wastewater treatment, as reported by different researchers.³⁴⁻³⁶ Also, biotemplate methods for the synthesis of materials for the

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decontamination of wastewater are believed to be green and environment-friendly and so are favored by the scientific community.³⁷⁻³⁹

Recently, Chen *et al.* synthesized mesoporous TiO₂ nanoparticles using the biological renewable resource unmodified lignin and N-doped mesoporous TiO₂ nanoparticles with biological renewable nanocrystalline cellulose as template for photocatalytic degradation of pollutants.^{40,41} Zhou *et al.* synthesized TiO₂ nanocubes induced by cellulose nanocrystals (CNCs) at low temperature.⁴² Moreover, Miao *et al.* prepared mesoporous TiO₂ films using titanium tetrabutyloxide and cellulose.⁴³ TiO₂ immobilized on carbon materials derived from renewable and biodegradable resources and morph-TiO₂ from green-leaf biotemplates have also been synthesized to enhance photocatalytic activity.^{34,44} However, utilization of the aquatic plant *Eichhornia crassipes* containing accumulated copper combined with TiO₂ has not previously been reported.

In this paper, a CuO/TiO₂ composite photocatalyst was prepared by a simple and green method using Eichhornia crassipes aquatic plant containing accumulated copper as a template. The effects of the Eichhornia crassipes template on the catalytic activity were studied systematically. Moreover, TiO₂-Tep with the Eichhornia crassipes and without copper aqueous solution, and TiO2 without using the Eichhornia crassipes template were also prepared and used for comparison purposes. Commercially available P25-TiO2 was also compared with the synthesized composite catalyst. To investigate the catalytic activities of the materials under UV and visible light sources, phenol was used as pollutant. Hence, the synthesis of combined p-type CuO semiconductor from copper-enriched Eichhornia crassipes and n-type TiO₂ semiconductor is expected to enhance the photocatalytic degradation of phenol under UV and visible light sources.

2. Experimental methods

2.1. Chemicals

All chemicals in this experiment were analytical grade and used without further purifications.

2.2. Preparation of template

In this experiment, the aquatic plant *Eichhornia crassipes* was used as a template. The plant was used after it had been immersed in 20 mg L^{-1} copper nitrate solution for one week. Then, the *Eichhornia crassipes*, which had accumulated copper, was dried and crushed to a particle size of about 100–120 mesh. Finally, the resulting crushed samples were collected and stored for further use.

2.3. Catalyst preparation

The composite catalyst was prepared with a simple and green method. In this particular procedure, 10 ml of TiCl_4 was added dropwise into 200 ml solution containing 1 g L⁻¹ *Eichhornia crassipes* with accumulated copper and stirred for 30 min. Subsequently, the solution was heated at 80 °C under continuous stirring. After stirring for 30 min, NH₃·H₂O was added

dropwise into the solution in order to adjust the pH to 7. After stirring for another 30 min, the precipitate was aged for 10 h at room temperature. The resulting precipitate was washed with distilled water and anhydrous ethanol. Finally, the product was dried at 85 °C under vacuum for 24 h, and calcined at 500 °C for 2 h in air. Then, the CuO/TiO₂ composite catalyst was obtained. For comparison purposes, TiO₂-Tep made with *Eichhornia crassipes* and without copper aqueous solution, and TiO₂ without using the *Eichhornia crassipes* template were prepared by similar procedures. Commercially available P25-TiO₂ was also used for comparison in this experiment.

2.4. Characterizations

An X-ray diffraction (XRD) system (Rigaku diffractometer with Cu K α radiation source) was used to examine the crystal structure of the photocatalytic composite material. Transmission electron microscopy (TEM, Tecnai G2 F20) with an accelerating voltage of 200 kV was used to observe the microstructure of the catalysts. X-ray photoelectron spectrometry measurement was conducted by means of a Physical Electronics PHI5700 photoelectron spectrometer with Al K α (hv = 1486.6 eV) radiation source. The ultraviolet–visible diffuse reflectance spectra measurements were recorded using a TU-1901 UV-Vis spectrophotometer. N₂ adsorption–desorption experiments were also performed using a SSA4300 analyzer after degassing for 2 h at 200 °C.

2.5. Catalyst activity measurements

The performance of the composite catalyst was tested in a home-made jacketed quartz reactor. A mercury lamp (8 W) was used as a source of UV light. A Xe lamp (350 W) with wavelength filtered to below 400 nm was used as a source of visible light. We used 250 ml of phenol solution (50 mg L⁻¹) for the photocatalytic degradation test. In the reaction mixture, 0.125 g of the catalyst was used and the mixture was stirred for 30 min in the dark to obtain adsorption–desorption equilibrium. Air flow was supplied into the reactor throughout the reaction. Finally, a 5 ml aliquot of solution was taken out at intervals of 20 min from the reactor and centrifuged. Then, the supernatant was examined by using a TU-1901 UV-Vis spectrophotometer and concentration was calculated by means of the Lambert–Beer law.

3. Results and discussion

3.1. XRD analysis

The XRD diffraction patterns of the CuO/TiO₂ composite, TiO₂-Tep, and TiO₂ annealed at 500 °C are shown in Fig. 1. As we see from Fig. 1, the characteristic peak positions of anatase and rutile at 25.27° and 27.48°, respectively, were not affected by the *Eichhornia crassipes* template. However, the amounts of rutile formed in the CuO/TiO₂ composite and TiO₂-Tep were smaller as compared with the template-free TiO₂ after calcination at 500 °C. Thus, the transition from anatase to rutile was controlled by the *Eichhornia crassipes* template and the change was relatively difficult. Moreover, the average crystallite sizes of

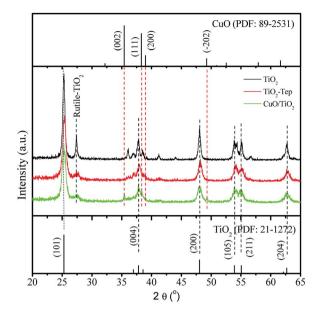


Fig. 1 XRD pattern of CuO/TiO₂, TiO₂-Tep, and TiO₂ catalysts

the catalysts calculated by means of the Scherrer formula are listed in Table 1. As we see from Table 1, the crystallite sizes of the CuO/TiO₂ and TiO₂-Tep were 12.6 and 12.3 nm, respectively. However, the crystallite size of the template-free TiO₂ was 18.1 nm. This shows that the use of the *Eichhornia crassipes* template in the synthesis TiO₂ nanoparticles made the crystallite size smaller. The smaller crystallite size may be due to the three-dimensional network of *Eichhornia crassipes* blocking the crystal growth. On the other hand, the functional groups on the surface of the *Eichhornia crassipes* template may bond with hydroxides of Ti which could limit agglomeration and inhibit the TiO₂ transition from anatase to rutile.⁴⁵ In addition to this, a smaller peak was also observed at about 35.4° due to the presence of CuO in the composite catalyst.

3.2. XPS analysis

Fig. 2 shows the XPS spectra for the CuO/TiO₂ composite and for TiO₂ made without using the template. As we see from Fig. 2a, the high resolution Ti2p XPS spectra of CuO/TiO₂ and TiO₂, contain peaks located at 458.3 and 464.2 eV belonging to Ti2p_{3/2} and Ti2p_{1/2}, respectively, of Ti⁴⁺. Fig. 2b shows the high resolution O1s XPS spectra of CuO/TiO₂ and TiO₂. The peaks at 529.6 and 531.3 eV belong to the lattice oxygen and the hydroxyl oxygen, respectively. Moreover, Fig. 2c shows the Cu2p XPS spectrum of the CuO/TiO₂ composite catalyst. The peaks at

934.6 and 954.5 eV belong to $Cu2p_{3/2}$ and $Cu2p_{1/2}$, respectively, which indicates the formation of Cu^{2+} in the composite.^{46,47} The peaks at 944.2 eV and 963.8 eV are the satellite peaks for Cu^{2+} . As we have seen from the results, the XPS and the XRD data further confirmed the formation of CuO in the composite.

3.3. N₂ adsorption-desorption isotherm analysis

The N₂ adsorption-desorption isotherms of the CuO/TiO₂ composite and TiO₂ catalysts prepared at 500 °C are shown in Fig. 3a. The results show hysteresis loops and the type IV adsorption-desorption isotherm. It is known that a hysteresis loop indicates the presence of mesoporous structure in the catalyst.48 Fig. 3b displays the pore size distribution curve. A pore diameter of 1-11 nm and a total pore volume of 0.135 cm³ g^{-1} were obtained for the CuO/TiO₂ prepared with the Eichhornia crassipes template. However, 1-30 nm pore diameter and 0.0159 cm³ g⁻¹ total pore volume were obtained for the TiO_2 prepared without template. Furthermore, the specific surface areas of the samples were calculated according to the BET equation and are shown in Table 1. The S_{BET} for CuO/TiO₂ was 109 m² g⁻¹, which was higher than that of 43.8 m² g⁻¹ for TiO₂. This indicates that the utilization of the Eichhornia crassipes template was advantageous for narrowing pore size distribution and increasing pore volume and specific surface area. This may be due to the decomposition of the Eichhornia crassipes template at high temperature and attributed to the formation of a porous networked structure in the TiO₂ particles.

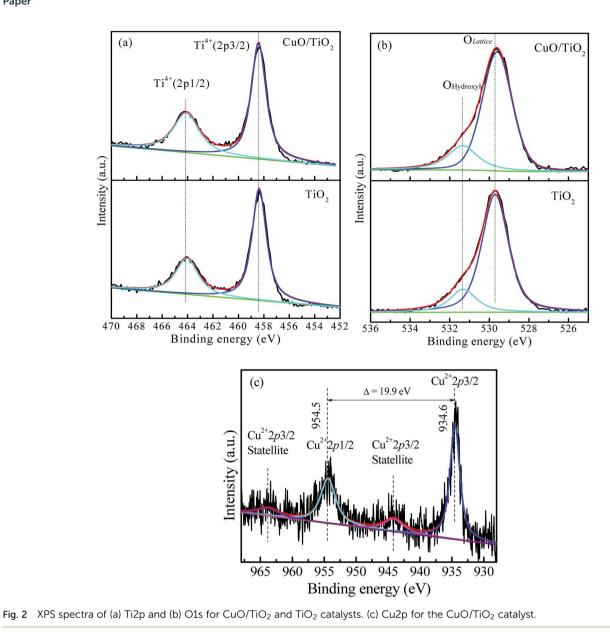
3.4. SEM and TEM analysis

The SEM and TEM images of TiO2 and CuO/TiO2 are shown in Fig. 4a-e. As we see from the SEM (Fig. 4a) and TEM (Fig. 4c) images, the TiO₂ prepared without template contained larger aggregated particles. However, the CuO/TiO2 composite catalyst prepared in the presence of Eichhornia crassipes template had smaller aggregates with a particle size of 30-100 nm (Fig. 4b). In the TEM image (Fig. 4d), we observe several pores measuring 2-10 nm and well distributed CuO/TiO₂ particles. However, there was no porosity in the TiO₂ particle prepared without Eichhornia crassipes (Fig. 4b). It is known that the presence of many uniform nanopores is advantageous because it enhances the surface permeability and improves its adsorption performance. It also enables the rapid transfer of light-excited carriers to the particle surface, to effectively reduce the carrier recombination rate and accelerate photocatalytic reactions.49 Fig. 4e shows the HR-TEM image of CuO/TiO₂. The *d*-spacing value of TiO₂ was 3.52 Å for the (101) plane, and the d-spacing value of CuO was

Table 1 Crystallite size and surface area of catalysts, and the kinetic parameters of phenol photocatalytic degradation^a

Sample	Crystallite size/nm	$S_{\rm BET}/({ m m}^2~{ m g}^{-1})$	Phenol removal ^b /%	<i>k</i> /min ⁻¹	R^2
CuO/TiO ₂	12.6	109	100	0.1405	0.8782
TiO ₂ -Tep	12.3	112	77.3	0.0694	0.8756
TiO ₂	18.1	43.8	55.8	0.0323	0.9395
P25-TiO ₂	21.0	50.0	64.1	0.0676	0.8898
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^{*a*} *k*, reaction constant. ^{*b*} At 80 min.



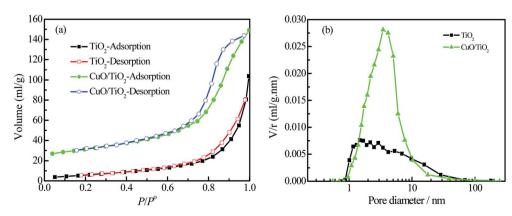


Fig. 3 (a) Nitrogen adsorption-desorption isotherms and (b) pore size distribution curves of CuO/TiO₂ and TiO₂.

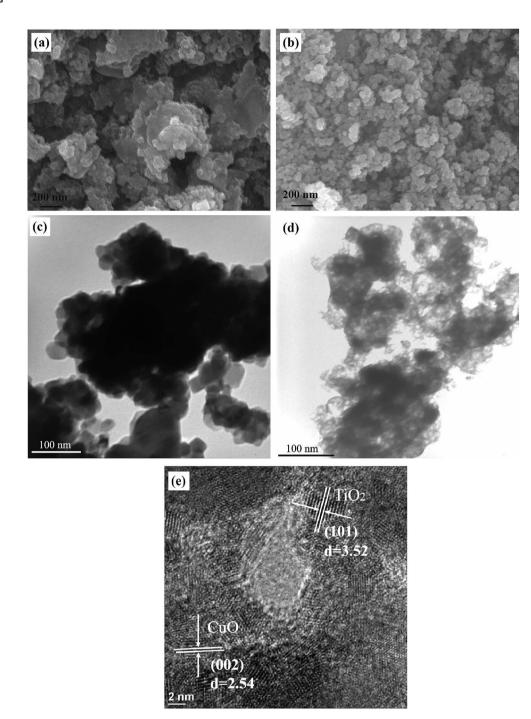


Fig. 4 SEM images of (a) TiO₂ and (b) CuO/TiO₂, TEM images of (c) TiO₂ and (d) CuO/TiO₂, and HR-TEM image (e) of CuO/TiO₂ catalyst.

2.540 Å for the (002) plane. These results further confirm the presence of CuO and TiO₂ particles in the composite catalyst.

3.5. UV-Vis diffuse reflectance spectrum analysis

The UV-Vis diffuse reflectance spectrum (DRS) spectra of the CuO/TiO₂, TiO₂-Tep and TiO₂ catalysts are shown in Fig. 5. It can be seen that the copper-free *Eichhornia crassipes* template had no effect on the absorption threshold of TiO₂, and the light in the ultraviolet and visible light regions. However, CuO/TiO₂ synthesized with Cu-enriched *Eichhornia crassipes* template

significantly increased the absorption in the visible region, owing to the absorption of light by CuO nanoparticles. But, the TiO₂ had no influence in the ultraviolet light region and on the light absorption threshold of the lattice structure. It is suggested that the combination of n-type semiconductor with ptype semiconductor creates an internal electric field and causes the formation of a p–n heterojunction. The formation of this p–n heterojunction and the band alignment between CuO and TiO₂ also greatly facilitate the electron–hole separation and enhance the catalytic activity.^{32,50}

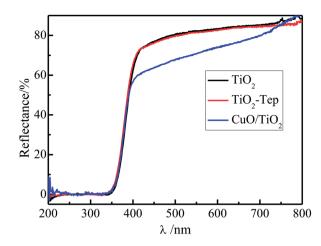


Fig. 5 Diffuse reflectance spectra of CuO/TiO_2, TiO_2-Tep, and TiO_2 catalysts.

3.6. Photocatalytic activity

Fig. 6a shows the catalytic activities of the CuO/TiO₂, TiO₂-Tep, TiO₂, and P25-TiO₂ under UV light irradiation. It was observed that the catalytic activity of the CuO/TiO₂ was significantly higher than those of the TiO₂-Tep, TiO₂, and P25-TiO₂. Phenol was completely removed by CuO/TiO₂ in 80 min. However, phenol removal by TiO₂-Tep, TiO₂, and P25-TiO₂ reached 100%, 82.6%, and 91.4%, respectively, in 140 min. Based on the kinetic analysis, the phenol photocatalytic degradation reaction was also well fitted with pseudo-first-order kinetics. The first-order reaction rate constant (*k*) sequence was CuO/TiO₂ (*k* = 0.1405 min⁻¹) > TiO₂-Tep (*k* = 0.06942 min⁻¹) > P25-TiO₂ (*k* =

0.06756 min⁻¹) > TiO₂ (k = 0.03232 min⁻¹). Fig. 6b shows the activities of the different catalysts under visible light. It is obvious that CuO/TiO₂ completely removed phenol in 120 min, but only 19.6%, 8.1%, and 11.3% was removed by TiO₂-Tep, TiO₂, and P25-TiO₂, respectively. In order to test the CuO/TiO₂ capability and reusability, the CuO/TiO₂ catalyst was continuously tested for six runs under visible light, with the results shown in Fig. 6c. The CuO/TiO₂ composite catalyst proved to be stable, retaining good degradation activity for removal of phenol of about 92.5% on the 6th run.

The improvement of catalytic efficiency of the CuO/TiO₂ could be due to the combination of p-type CuO and n-type TiO₂ semiconductors. When p-type and n-type semiconductors combine together, a p–n heterojunction is formed. Owing to the presence of carrier concentration gradients, photogenerated holes diffuse from p-type to n-type region and electrons diffuse from n-type to p-type region. At equilibrium, an electric field is created at the junction.^{51,52} During photocatalysis, the photogenerated electrons can move to the conduction band of the n-type TiO₂ and holes can move to the valence band of the p-type CuO. The p–n CuO/TiO₂ heterojunction formation facilitates the separation of photogenerated electrons and holes and improves the photocatalytic activities of the materials.²⁹ For this reason, the CuO/TiO₂ and P25-TiO₂.

3.7. Mechanism for *Eichhornia crassipes* template synthesis of TiO₂

The aquatic plant *Eichhornia crassipes* has a natural threedimensional network structure with many hydroxyl groups.

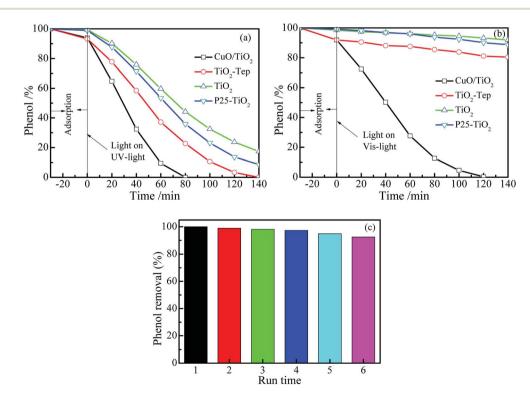


Fig. 6 Phenol photocatalytic degradation over CuO/TiO₂, TiO₂-Tep, TiO₂, and P25-TiO₂ under (a) UV and (b) visible light. (c) The reusability of CuO/TiO₂ for phenol degradation under visible light.

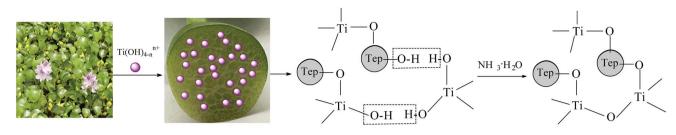


Fig. 7 The proposed mechanism for the synthesis of TiO₂ with Eichhornia crassipes template.

The following mechanism is proposed for the synthesis of TiO₂ with Eichhornia crassipes template. When the TiCl₄ is added into the Eichhornia crassipes suspension, hydrolyzed products of $Ti(OH)_{4-n}^{n+}$ are obtained (equn (1)).⁴⁰ Then, the $Ti(OH)_{4-n}^{n+}$ rapidly disperses through the mesh in Eichhornia crassipes and attaches to the mesh wall (Fig. 7). Ti(OH)_{4-n}ⁿ⁺ interacts with the hydroxy group on the surface of the template and further hydrolyzes to form the nucleation $O_n Ti-(O-template)_{4-n}$ (eqn (2)). After addition of $NH_3 \cdot H_2O$, template-TiO₂ (eqn (3)) is formed. During the reaction process, the growth of TiO₂ is blocked by the three-dimensional network structure of Eichhornia crassipes, the hydroxyl group of the Eichhornia crassipes combines with the hydroxy group of TiO₂ (Fig. 7), and crystalline growth and grain agglomeration of the TiO₂ precursor are inhibited.40,42 Finally, the template is removed by calcination, leaving CuO/TiO₂.

$$\operatorname{TiCl}_{4} + (4-n)\operatorname{H}_{2}\operatorname{O} \rightleftharpoons \operatorname{Ti}(\operatorname{OH})_{4-n}^{n+} + (4-n)\operatorname{H}^{+} + 4\operatorname{Cl}^{-} (1)$$

$$Ti(OH)_{4-n}^{n+} + (4-n)Template-OH \rightleftharpoons O_nTi -$$

(

$$- \text{O-Template})_{4-n} + (4-n)\text{H}^+$$
 (2)

$$O_n Ti - (-O-Template)_{4-n} \xrightarrow{NH_3 \cdot H_2 O} Template-TiO_2$$
 (3)

4. Conclusions

A CuO/TiO₂ composite photocatalyst was prepared by a facile hydrolysis method using the aquatic plant Eichhornia crassipes as a template. The CuO/TiO2 catalyst had excellent catalytic activity for the removal of phenol under UV and visible light irradiation. Phenol was completely removed by CuO/TiO2 in 80 min and 120 min under UV and visible light sources, respectively. The CuO/TiO2 synthesized with the Eichhornia crassipes template was effective for degradation of phenol. The catalytic efficiency of the CuO/TiO2 catalyst may be due to the porosity of the material, which is governed by the threedimensional network structure and the hydroxyl functional group of the Eichhornia crassipes in the synthetic process. The Eichhornia crassipes also prevents the crystal growth and aggregation and enhances the catalytic activity. Moreover, the formation of a p-n CuO/TiO₂ heterojunction facilitates the separation of photogenerated electrons and holes and improves the photocatalytic activity of the material.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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