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## Exceptional CO<sub>2</sub> working capacity in a heterodiamine-grafted metal-organic framework

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An amine-functionalized metal-organic framework (MOFs), dmen-Mg<sub>2</sub>(dobpdc) (dmen= N,N-dimethylethylenediamine), which contains a heterodiamine with primary and tertiary amines simultaneously, was prepared via post-synthetic method. This material exhibits significant selectivity factor of CO<sub>2</sub> over N<sub>2</sub> that is commensurate with the top-performing MOFs. It is remarkable that the solid is fully regenerated under vacuum or flowing Ar at low desorption temperatures, followed by taking up CO<sub>2</sub> more than 13 wt%. An exceptionally high working capacity is achieved at low regeneration temperatures and after exposure to humid conditions, which is an important parameter in a real post-combustion CO<sub>2</sub> capture process.

### Introduction

Carbon capture and sequestration (CCS) has been investigated to mitigate atmospheric CO<sub>2</sub> concentration and address global environmental concerns.<sup>1-5</sup> To capture CO<sub>2</sub> selectively from power plant flue gas, aqueous alkanolamine solutions have been intensively investigated. However, these amine solutions require an enormous energy input (~30% of the produced power) to regenerate the solvents.<sup>6</sup> This energy penalty that arises from heating water in amine solutions makes solid adsorbents with low heat capacities, and other prospective alternatives, advantageous.<sup>7</sup> Thus, one of the current research topics in the field of developing innovative materials for post-combustion CO<sub>2</sub> capture is the reduction of the regeneration energies of the capture media.

To evaluate the actual amount of CO<sub>2</sub> captured during adsorption and desorption cycles in a practical post-combustion process, it is critically important to determine the working, rather than the absolute, CO<sub>2</sub> capacity. The estimated

working capacity of porous materials such as porous polymer networks (PPNs)<sup>8-11</sup> and monoethanolamine (MEA)<sup>1, 12</sup> gradually decreases with lowering desorption temperature, based on a simplified model using CO<sub>2</sub> isotherms (the difference between the adsorbed quantities at 0.15 bar CO<sub>2</sub> and 40 °C and at 1 bar CO<sub>2</sub> and different desorption temperatures).<sup>9, 13</sup> The working capacities of the aforementioned materials become negligible at lower desorption temperatures; however, the regeneration temperature of the capture materials should be minimized to improve upon the high energy penalty of the current amine scrubbers.

Metal-organic frameworks (MOFs) with tunable pore shapes and other properties have been investigated for CO<sub>2</sub> capture.<sup>14-23</sup> Of these MOFs, the MOF-74 series exhibits a high density of exposed Lewis acidic metal sites aligned along the pore walls.<sup>24-27</sup> The coordinatively unsaturated sites cause strong interactions with CO<sub>2</sub> due to its large quadrupole moment and its polarizability.<sup>28</sup> For instance, an exceptionally high CO<sub>2</sub> capacity of 20.6 wt% under relevant post-combustion flue gas conditions was observed for Mg-MOF-74.<sup>13</sup> However, in the breakthrough experiments, after exposure to 70% relative humidity (RH) and subsequent regeneration at high temperatures, Mg-MOF-74 showed only about 16% recovery of its initial amount of CO<sub>2</sub>.<sup>29</sup>

The improvement of CO<sub>2</sub> capacities at lower CO<sub>2</sub> partial pressures has also been achieved by decorating the open metal sites of an MOF with diamines.<sup>1, 30-35</sup> In this case, homodiamines were selected to modify the interior of the pores of the MOFs such that one amine was grafted onto an open metal site while the other remained uncoordinated. The amine-functionalized MOFs revealed outstanding CO<sub>2</sub> capacities at low CO<sub>2</sub> concentrations, because the free amine

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groups located toward the pore centers can strongly couple with CO<sub>2</sub>.<sup>36-40</sup> In particular, Mg<sub>2</sub>(dobpdc) (H<sub>4</sub>dobpdc = 4,4'-dihydroxy-(1,1'-biphenyl)-3,3'-dicarboxylic acid) grafted with primary en (= ethylenediamine) and secondary mmen (= N,N'-dimethylethylenediamine) ligands, an extended version of Mg-MOF-74, showed a better CO<sub>2</sub> capacity even upon exposure to water vapor when reactivated under flowing pure Ar.<sup>41</sup> In general, the amine functionalization allows for the chemisorption of CO<sub>2</sub> to the free amine groups when primary or secondary diamines are introduced. Therefore, the working capacity of the amine-grafted MOFs with chemisorbed CO<sub>2</sub> is expected to be low if the regeneration temperature is not sufficiently high. This presents a substantial challenge to identify a promising adsorbent that can maintain a high working capacity even at low desorption temperatures.

Herein, we report the synthesis and sorption properties of an N,N-dimethylethylenediamine (dmen)-functionalized Mg<sub>2</sub>(dobpdc) (**1-dmen**), constructed by grafting the open metal sites of Mg<sub>2</sub>(dobpdc) (**1**) with dmen composed of primary and tertiary amines. In addition to having an exceptionally high selectivity of CO<sub>2</sub> over N<sub>2</sub>, this framework exhibits a record-high working capacity at low regeneration temperatures among MOFs; this is a critical metric for determining practical application in a post-combustion CO<sub>2</sub> capture process. This working capacity is retained after several temperature-swing adsorption (TSA) cycles, and even after exposure to humidity.

## Results and discussion

### Synthesis and structure

Mg<sub>2</sub>(dobpdc)-DMF was prepared by reacting MgBr<sub>2</sub>·6H<sub>2</sub>O and H<sub>4</sub>dobpdc in N,N'-dimethylformamide (DMF)/EtOH under microwave irradiation, and then evacuated at 390 °C to produce the activated sample (**1**). **1** was immersed in anhydrous hexane in the presence of 20 equiv of dmen to yield the diamine-grafted sample. The amine-functionalized sample was treated at 130 °C under vacuum for 30 min to remove trace hexane from the pores. The dried sample (**1-dmen**) was exposed to a stream of CO<sub>2</sub> for 30 min to give a CO<sub>2</sub>-captured material (**1-dmen-CO<sub>2</sub>**). The CO<sub>2</sub>-adsorbed sample was evacuated at 130 °C for 30 min to give a regenerated sample (**1-dmen-re**). The structural variations of these samples were examined by collecting synchrotron powder X-ray diffraction (PXRD) data (Figs. 1 and S1–S3). The PXRD profiles were analyzed with Pawley refinement. The cell volume of V = 2789.8 Å<sup>3</sup> for **1-dmen** is reduced to V = 2650.2 Å<sup>3</sup> for **1-dmen-CO<sub>2</sub>**, a 5% reduction, indicating that CO<sub>2</sub> adsorption on **1-dmen** causes a shrinkage of the framework. The cell reduction (5%) of this system is substantially smaller than that of en-Mg<sub>2</sub>(dobpdc) with the primary diamine en (which gave a 13.5% cell reduction), which may be a result of the bulkier dmen in the pores.<sup>41</sup> The remaining CO<sub>2</sub> is completely desorbed by heating **1-dmen-CO<sub>2</sub>** under vacuum at 130 °C, as confirmed by the synchrotron PXRD data in which the cell volume (V =

2805.7 Å<sup>3</sup>) of **1-dmen-re** is close to the original volume of **1-dmen**.

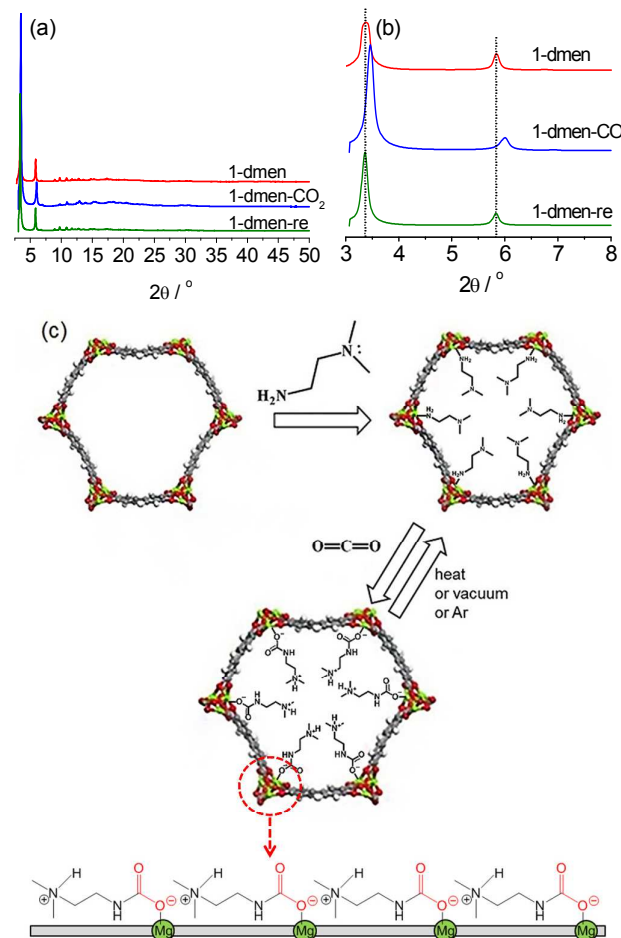


Fig. 1 (a) Synchrotron PXRD profiles of **1-dmen**, **1-dmen-CO<sub>2</sub>**, and **1-dmen-re**. (b) Enlargement of the low-angle region of the PXRD data. (c) Framework structure of **1** with open metal sites, grafting modes of dmen onto the open metal sites, and subsequent CO<sub>2</sub> adsorption. The schematic diagram indicates the arrangement of ammonium carbamates running along the c-axis.

### IR spectroscopy

We utilized in-situ infrared (IR) spectroscopy to probe the CO<sub>2</sub> adsorption mechanism. The IR cell and the interior of the instrument were thoroughly purged with N<sub>2</sub> to remove CO<sub>2</sub> prior to the IR measurements. We used an airtight IR cell (with KBr windows) and an oil bubbler to isolate the cell atmosphere from air. **1-dmen** was put into the IR cell to record IR data under an Ar atmosphere. The distinct peaks centered at 3330 and 3246 cm<sup>-1</sup> for **1-dmen** can be assigned to the N-H stretching vibrations of the primary amine of dmen (Fig. S4).<sup>41-43</sup> When 15% CO<sub>2</sub> flowed into the cell for 3 min, the primary amine peaks weakened but still remained due to the presence of anchoring primary amines, while a new peak appeared at 3397 cm<sup>-1</sup>. The new peak in **1-dmen** is associated with the N-H stretching frequency of carbamate, as can also be observed in

the IR spectra of amine-functionalized silica<sup>44-47</sup> and the secondary diamine-functionalized mmen-Mg<sub>2</sub>(dobpdc).<sup>38</sup> In addition, there are other strong peaks associated with the combination bands ( $\nu_3+\nu_1$  at 3728 and 3704 cm<sup>-1</sup>;  $\nu_3+2\nu_2$  at 3625 and 3599 cm<sup>-1</sup>) and the asymmetric stretching mode ( $\nu_3$  at around 2377 cm<sup>-1</sup>) of CO<sub>2</sub>.<sup>48, 49</sup> To remove the free CO<sub>2</sub> from the cell, we purged it with a N<sub>2</sub> flow for 1 min. The characteristic N-H stretching bands are retained even after purging with N<sub>2</sub> for 10 min. For the CO<sub>2</sub>-captured sample, a broad peak centered at 2200 cm<sup>-1</sup> is visible together with multiple peaks in the range of 1700 – 1630 cm<sup>-1</sup> (Fig. S5). The broad peak is assignable to a combination band from the ammonium cations, and the multiple peaks are related to the C=O stretching of the amide group and the asymmetric deformation of ammonium.<sup>45, 47</sup> These peaks simultaneously disappear as the N-H stretching peak at 3397 cm<sup>-1</sup> vanishes, suggesting the formation of a carbamate group during CO<sub>2</sub> adsorption, although there is also the possibility of concomitant carbamic acid formation, as observed in amine-modified silica and as supported by DFT calculations on mmen-Mg<sub>2</sub>(dobpdc).<sup>35, 45</sup> The presence of the N-H stretching band of carbamate indicates that the tertiary amines of dmen are grafted onto the open metal sites, while the primary amines that protrude in the pore direction react with CO<sub>2</sub> to produce the carbamate species with assistance of neighboring amine groups.<sup>41, 45-47</sup> To understand the CO<sub>2</sub> adsorption behavior of **1-dmen** as a function of temperature, we measured in-situ IR data at several temperatures (Fig. S6). At 25 °C, the N-H stretching (3397 cm<sup>-1</sup>) for the chemisorbed species is present together with the primary N-H stretching bands (3330 and 3246 cm<sup>-1</sup>). In addition, there is a characteristic band around 2200 cm<sup>-1</sup>, assigned to ammonium cations. As the temperature increases, the N-H and ammonium bands weaken while the primary N-H stretching peaks increase. From this result, it appears that the chemisorbed species is disrupted to reform the free primary amine groups. At 130 °C, almost no CO<sub>2</sub> is adsorbed on **1-dmen**.

#### Adsorption isotherm and mechanism

From the N<sub>2</sub> uptake for **1-dmen** at 77 K (Fig. S7), it is observed that its BET surface area of 675 m<sup>2</sup> g<sup>-1</sup> is between those of en-Mg<sub>2</sub>(dobpdc) (1253 m<sup>2</sup> g<sup>-1</sup>) and mmen-Mg<sub>2</sub>(dobpdc) (70 m<sup>2</sup> g<sup>-1</sup>),<sup>38, 41</sup> which is related to the bulkiness of the appended heterodiamines on the unsaturated metal sites. From the analysis of the pore size distributions, the average pore size of **1-dmen** is smaller than those of both en-Mg<sub>2</sub>(dobpdc) and mmen-Mg<sub>2</sub>(dobpdc) (Fig. S8). The CO<sub>2</sub> adsorption isotherms for **1-dmen** were collected at several temperatures after the samples were activated at 75 °C for 4 h prior to each measurement (Fig. 2a). The isotherm curves show steps at certain pressures, depending on the adsorption temperatures. The shift of the step pressure may be associated with the greater thermal motions of grafted dmen and CO<sub>2</sub> molecules at elevated temperatures. Similar behavior was also observed in Mg<sub>2</sub>(dobpdc) functionalized with primary and secondary diamines.<sup>38, 41</sup> At 1 bar, the adsorbed quantity is 4.34 mmol g<sup>-1</sup> at 40 °C, comparable to those at 50 and 60 °C. Remarkably,

however, almost no CO<sub>2</sub> is adsorbed on **1-dmen** at 75 °C and 1 bar, which is comparable with the adsorption behaviors of en-Mg<sub>2</sub>(dobpdc) and mmen-Mg<sub>2</sub>(dobpdc), which both show non-adsorption at temperatures above 120 °C.

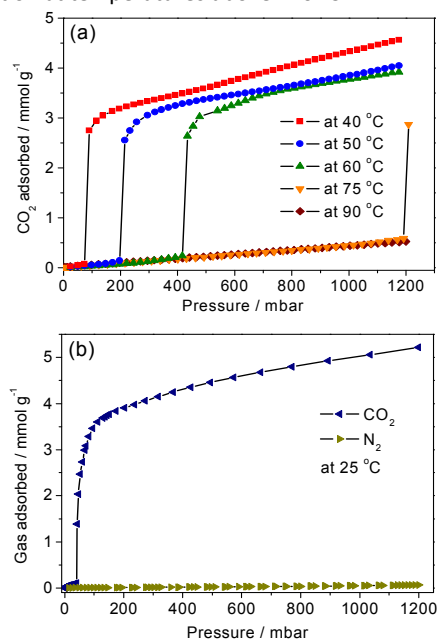


Fig. 2 (a) Adsorption isotherms of CO<sub>2</sub> for **1-dmen** at the indicated temperatures. The solid lines are eye-guides. (b) CO<sub>2</sub> and N<sub>2</sub> isotherms at 25 °C.

This notable feature indicates a weaker interaction between CO<sub>2</sub> and the amine groups in **1-dmen** than that between CO<sub>2</sub> and the other amines in en-Mg<sub>2</sub>(dobpdc) and mmen-Mg<sub>2</sub>(dobpdc).

The isosteric heat of adsorption ( $Q_{st}$ ), which represents the mean binding energy of a gas molecule at a specific site of an adsorbent, was estimated by employing a dual-site Langmuir-Freundlich model to fit the CO<sub>2</sub> isotherms. The precise pressures corresponding to the adsorbed CO<sub>2</sub> amounts were introduced as input parameters to the Clausius-Clapeyron equation to calculate the adsorption enthalpy (Fig. S9). Using this calculation, the estimated heat of adsorption ( $-Q_{st}$ ) increases to 75 kJ mol<sup>-1</sup> at a loading of 0.25 mmol g<sup>-1</sup>, and remains almost invariant in the range of 71 – 75 kJ mol<sup>-1</sup> below loadings of 2.6 mmol g<sup>-1</sup>. This overall feature of the adsorption enthalpy for **1-dmen** resembles that observed for the other Mg<sub>2</sub>(dobpdc) moieties functionalized with diamines.<sup>38, 41</sup> The initial low  $Q_{st}$  values at ultradilute CO<sub>2</sub> concentrations are unusual for chemisorbents. To inspect the adsorption behaviors at CO<sub>2</sub> pressures before and after the step in the isotherm, we measured in-situ IR data at 40 °C by flowing simulated air (0.39 ppm CO<sub>2</sub> balanced with N<sub>2</sub>) or pure CO<sub>2</sub> into the cell (Fig. S10). There is no evidence of chemisorption at the CO<sub>2</sub> pressure before the step, while the peak at 3397 cm<sup>-1</sup> appears after the step pressure, indicating the formation of chemisorbed species. To understand the CO<sub>2</sub> adsorption mechanism, we performed DFT calculations on the binding energy of each possible Mg-amine pair. From the results, the



primary amine-Mg pair has a binding energy of  $-174.3 \text{ kJ mol}^{-1}$ , which is thermodynamically more stable than that of the tertiary amine-Mg pair ( $-135.6 \text{ kJ mol}^{-1}$ ) (Figs. 1 and S11). This result suggests that the open metal site is primarily occupied by the primary amine end of **1-dmen**, although some tertiary amine ends are probably grafted onto the exposed metal site as well. On the basis of the in-situ IR data and DFT calculations, one possible  $\text{CO}_2$  adsorption mechanism is as follows: This low-affinity adsorption at low pressures is highly uncommon for chemisorbents, and cannot be rationalized in the absence of sorbent restructuring under  $\text{CO}_2$  dosing conditions. At a certain partial pressure, the amine is reorganized so that it is now available to bind  $\text{CO}_2$  via chemisorption causing a jump in the binding energy. Therefore, we speculate that under  $\text{CO}_2$  conditions, deprotonation of the coordinate amine group takes place with assistance of the basic tertiary amine group of the dangling dmen molecule. Concomitant nucleophilic attack to  $\text{CO}_2$  forms an alkylammonium carbamate. Generated ion-pair interaction weakens Mg-N bond strength of the neighboring dmen and in turn accelerates cooperative  $\text{CO}_2$  insertion, which can explain the abrupt rise in the  $\text{CO}_2$  isotherm (Fig. 2a). Carbamate species is rearranged at critical temperature and pressure (Fig. 1c), as recently reported for mmen- $\text{Mg}_2(\text{dobpdc})$ .<sup>50</sup> In this scenario, the carbamates are aligned along the c-direction, which may account for the structural shrinkage upon  $\text{CO}_2$  adsorption (Fig. 1c).<sup>50</sup>

#### $\text{CO}_2$ selectivity

The isotherms of  $\text{CO}_2$  and  $\text{N}_2$  at  $25 \text{ }^\circ\text{C}$  were measured to evaluate the adsorption selectivity for  $\text{CO}_2$  over  $\text{N}_2$  (Fig. 2b). This selectivity is required for post-combustion  $\text{CO}_2$  capture to effectively separate  $\text{CO}_2$  from the flue gas where  $\text{CO}_2$  and  $\text{N}_2$  coexist at partial pressures of 0.15 and 0.75 bar, respectively. At  $25 \text{ }^\circ\text{C}$  and 0.15 bar, **1-dmen** takes up  $3.77 \text{ mmol g}^{-1}$  of  $\text{CO}_2$ , an adsorption capacity larger than those of en- $\text{Mg}_2(\text{dobpdc})$  ( $3.62 \text{ mmol g}^{-1}$ ) and mmen- $\text{Mg}_2(\text{dobpdc})$  ( $3.13 \text{ mmol g}^{-1}$ ).<sup>38,41</sup> Using single-component isotherms, the selectivity factor, which is normalized to the composition of the gases, is defined as  $S = (q_{\text{CO}_2}/q_{\text{other}})/(p_{\text{CO}_2}/p_{\text{other}})$ , where  $q_n$  and  $p_n$  are the adsorption capacity and the pressure of component  $n$ , respectively. The purity of the adsorbed gas, a practical and meaningful value for the transport and sequestration of captured  $\text{CO}_2$ , is calculated as  $100q_{\text{CO}_2}/(q_{\text{CO}_2} + q_{\text{other}})$ . For the practical purity of the adsorbed gas, it is not only the adsorbed species that must be considered, but also the composition of the residual gas in the column that is not adsorbed; the bulk density of the adsorbent is very important. The calculation done here assumes that all non-adsorbed gas is removed by vacuum from the column before desorption, which is not feasible for flue gas capture. The selectivity of **1-dmen** for  $\text{CO}_2$  over  $\text{N}_2$  and the purity of  $\text{CO}_2$  are estimated to be 554 and 99%, respectively. The selectivity of **1-dmen** is comparable to those of the top-performing MOFs, mmen- $\text{Mg}_2(\text{dobpdc})$  ( $S = 200$ ), en- $\text{Mg}_2(\text{dobpdc})$  ( $S = 230$ ), mmen-Cu-BTtri ( $S = 327$ ), and PEI-MIL-101 ( $S = 600$ ), at pressures and temperatures relevant to practical post-combustion  $\text{CO}_2$  capture.<sup>1,13,36,51</sup>

To further explore the relative selectivity of **1-dmen**, we examined the competitive sorption kinetics of different gas compositions, including pure  $\text{CO}_2$ ,  $\text{CH}_4/\text{CO}_2 = 50/50$ ,  $\text{H}_2/\text{CO}_2 = 70/30$ , and  $\text{N}_2/\text{CO}_2 = 85/15$ , at  $40 \text{ }^\circ\text{C}$ . The gas uptake is equivalent to 18.8 wt% for pure  $\text{CO}_2$ , 16.6 wt% for  $\text{CH}_4/\text{CO}_2 = 50/50$ , 15.0 wt% for  $\text{H}_2/\text{CO}_2 = 70/30$ , and 14.1 wt% for  $\text{N}_2/\text{CO}_2 = 85/15$ , while no obvious adsorption was observed for pure  $\text{CH}_4$ ,  $\text{H}_2$ , or  $\text{N}_2$  (Fig. S12). Each  $\text{CO}_2$  adsorption amount is similar to that at the corresponding  $\text{CO}_2$  partial pressure in the isotherm at  $40 \text{ }^\circ\text{C}$  (Fig. 2a). These results suggest that  $\text{CO}_2$  adsorbs more strongly than  $\text{CH}_4$ ,  $\text{H}_2$ , and  $\text{N}_2$ , thus favorably taking up the available adsorption sites and pores while the other gases are excluded. The observed sorption kinetics of mixture gases indicates a relatively high  $\text{CO}_2$  selectivity over the other gases.

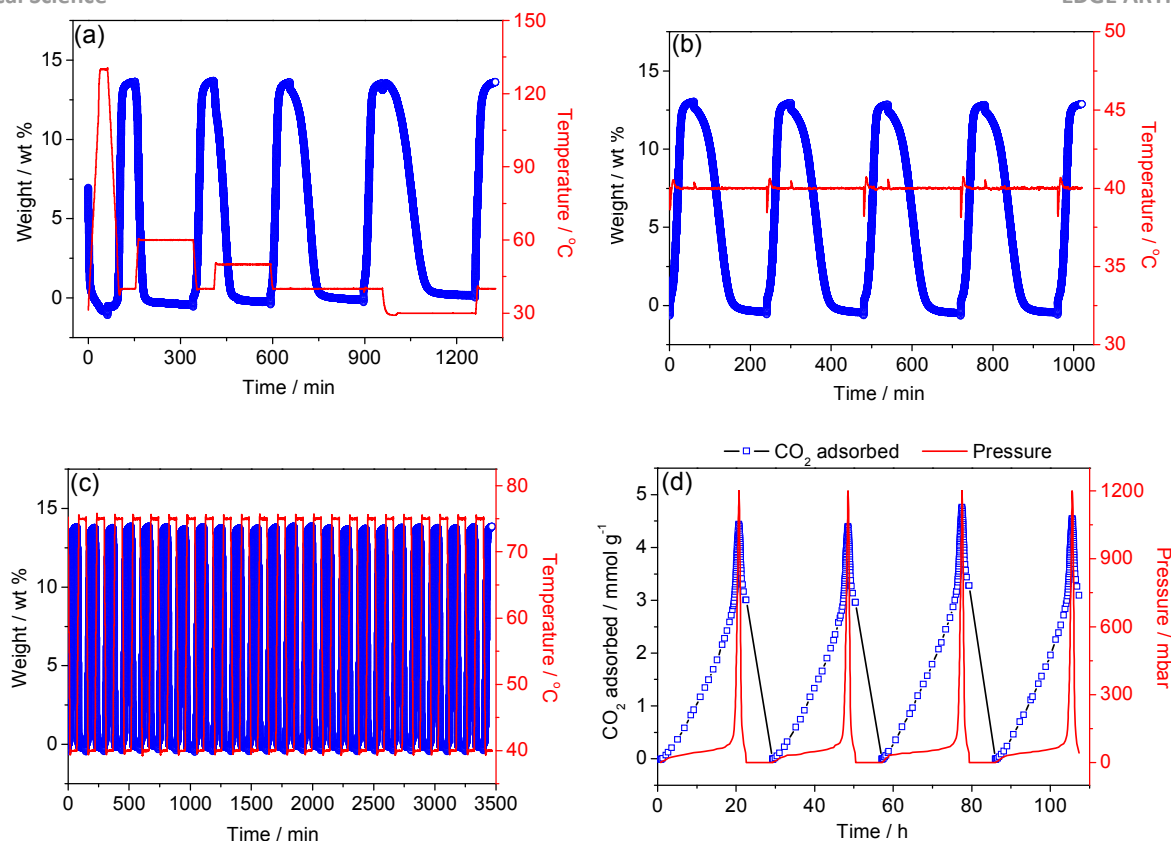
#### Facile regeneration and recyclability

Note that the adsorbed  $\text{CO}_2$  is removed from the solid even at  $30 \text{ }^\circ\text{C}$  lower than the uptake temperature of  $40 \text{ }^\circ\text{C}$ , followed by a degree of  $\text{CO}_2$  adsorption with a capacity identical to the first cycle's (Fig. 3a). Fig. 3b presents the cycling behavior for the adsorption ( $40 \text{ }^\circ\text{C}$ )-activation ( $40 \text{ }^\circ\text{C}$ ) protocols, showing a significant adsorption capacity as well as a facile desorption of  $\text{CO}_2$  adsorbed at low temperature (Fig. S13); this is supported by in-situ IR spectroscopy (Fig. S14). We also ran a recyclability test using a TSA procedure (Fig. 3c).  $\text{CO}_2$  was adsorbed at  $40 \text{ }^\circ\text{C}$  for 1 h and desorbed at  $75 \text{ }^\circ\text{C}$  for 1 h under Ar. After 24 cycles, no capacity loss was observed, suggesting that the material is thermally stable under the given experimental conditions. Thus, **1-dmen** could be potentially applicable for capturing  $\text{CO}_2$  from coal-fired power plant emissions, because its regeneration requires very low desorption temperatures, and it has a high adsorption capability and no capacity decay even after many TSA cycles. This finding is valuable in that our material requires a lower energy input to regenerate the capture material, which is one of the most essential objectives for current CCS technologies.

In another experiment, the desorption behavior of **1-dmen** was further inspected via the vacuum-swing adsorption (VSA) method<sup>52,53</sup> using an ASAP2020 analyzer (Fig. 3d). At  $25 \text{ }^\circ\text{C}$ , **1-dmen** was saturated with  $\text{CO}_2$  at 1.2 bar and then placed under high vacuum. The removal of adsorbed  $\text{CO}_2$  from the solid was performed repeatedly by applying a vacuum to the adsorbent; this  $\text{CO}_2$  desorption under vacuum was confirmed by IR data in which the peaks related to  $\text{CO}_2$  adsorption progressively vanish upon the application of a high vacuum (Fig. S15). Thus, notably, even such a large amount of  $\text{CO}_2$  as is adsorbed onto **1-dmen** at 1.2 bar ( $\sim 4.5 \text{ mmol g}^{-1}$ ) is completely desorbed only under vacuum, without heating. Such facile desorption of captured  $\text{CO}_2$  under evacuation supports the hypothesis that the alkylammonium carbamate species is weakly bound, as also found in amine-grafted SBA-15.<sup>47</sup>

#### $\text{CO}_2$ working capacity

The working capacity that corresponds to the true amount of  $\text{CO}_2$  adsorbed during an adsorption-desorption process is a decisive metric to evaluate the material performance of  $\text{CO}_2$  capture in real-world post-combustion applications, which is a

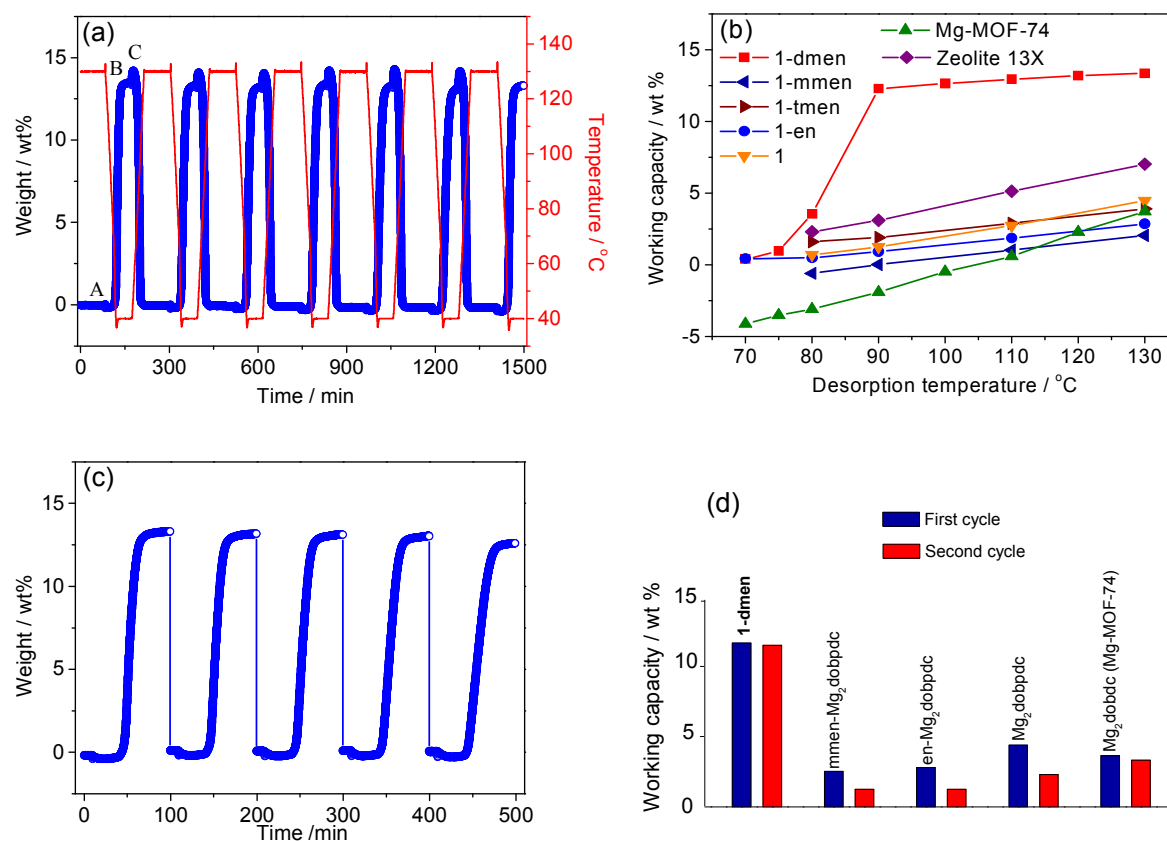


**Fig. 3** (a) Adsorption-desorption cycling of CO<sub>2</sub> for **1-dmen**, showing reversible uptake from simulated flue gas (0.15 bar CO<sub>2</sub> balanced with N<sub>2</sub>). Adsorption temperature was 40 °C and desorption temperature was 130 °C, 60 °C, 50 °C, 40 °C, and 30 °C under Ar. (b) Adsorption-desorption cycling of CO<sub>2</sub> at 40 °C by switching atmospheres between simulated flue gas and Ar. (c) Adsorption-desorption cycling of CO<sub>2</sub> at adsorption (40 °C) and desorption (75 °C) under Ar. (d) Vacuum-swing adsorption at 25 °C using a Micromeritics ASAP2020 instrument.

far more important parameter than the absolute CO<sub>2</sub> uptake under flue gas conditions. As previously shown for sorbents,<sup>9, 13</sup> an estimation of the working capacity can be made on the basis of the difference between quantities adsorbed at adsorption and desorption temperatures ( $WC_q = q_{ads} - q_{des}$ ) when the operation temperature is fixed at  $T_{ads} = 40$  °C.

In this case, the adsorption amounts were obtained from CO<sub>2</sub> isotherms at disparate loading conditions ( $q_{ads}$  at  $P_{ads} = 0.15$  bar CO<sub>2</sub>,  $T_{ads} = 40$  °C;  $q_{des}$  at  $P_{des} = 1$  bar CO<sub>2</sub>,  $T_{des} =$  corresponding desorption state temperature). The obtained working capacity is significant: 11.6 wt%, even at  $T_{des} = 75$  °C (Fig. S16). Notably, the working capacity of this material, with its significantly lower desorption temperature, can be compared with those of MOFs such as Mg-MOF-74 and MOF-177, functionalized PPN-6, zeolite NaX, and MEA, in which almost zero or negative values of working capacities were recorded at the identical temperature.<sup>9, 13</sup> In particular, the increased temperature does not improve the working capacity of **1-dmen** because CO<sub>2</sub> is hardly adsorbed on the sample at temperatures higher than 75 °C. On the other hand, we performed thermogravimetric (TG) experiments to monitor the mass change upon regeneration and CO<sub>2</sub> adsorption using TSA processes, which can give valuable information about the working capacity for practical CO<sub>2</sub> capture applications. **1-**

**dmen** was activated at 130 °C under a pure CO<sub>2</sub> atmosphere for 90 min, and then 15% CO<sub>2</sub> in N<sub>2</sub> was flowed over the sample at 40 °C for 60 min (Figs. 4a and S17). A CO<sub>2</sub> adsorption capacity of 13.3 wt% was observed, and was maintained after 7 cycles. We examined the working capacities ( $WC_{TGA}$ ) of **1-dmen** at different desorption temperatures and compared them with those of other solid adsorbents such as zeolite 13X and MOFs with open metal sites or grafted amines (Fig. 4b). The working capacities of **1-dmen** were exceptionally high, mostly in the range of 11.7 – 13.5 wt%, even though the desorption temperature changed from 130 °C to 90 °C; these mark the highest values among MOFs at relatively low temperatures. In other words, the obtained capacity of **1-dmen** at a desorption temperature of 130 °C is substantially superior to those of some top-performing MOFs such as Mg-MOF-74 (3.7 wt%), Mg<sub>2</sub>(dobpdc) (4.5 wt%), en-Mg<sub>2</sub>(dobpdc) (2.9 wt%), mmen-Mg<sub>2</sub>(dobpdc) (2.1 wt%), and tmen-Mg<sub>2</sub>(dobpdc) (3.9 wt%) (tmen = N,N,N',N'-tetramethylethylenediamine), and to that of zeolite 13X (7.0 wt%). As the desorption temperature decreased below 90 °C, the working capacity of **1-dmen** was sharply reduced to almost zero at 70 °C. The primary en-Mg<sub>2</sub>(dobpdc) and secondary mmen-Mg<sub>2</sub>(dobpdc) show lower working capacities than the tertiary diamine-grafted solid tmen-Mg<sub>2</sub>(dobpdc), even though



**Fig. 4** (a) Adsorption-desorption cycling of CO<sub>2</sub> for **1-dmen**. The adsorption of simulated flue gas (0.15 bar CO<sub>2</sub> balanced with N<sub>2</sub>) was recorded at 40 °C and desorption was performed at 130 °C under flowing pure CO<sub>2</sub>. Symbol C represents the influx of pure CO<sub>2</sub> to regenerate the sample. The working capacity is determined as the difference between A and B. (b) The working capacities of **1-dmen** and the other porous solids obtained under the same conditions. (c) CO<sub>2</sub> adsorption of **1-dmen** in flue gas using the sequence (adsorption at 40 °C – desorption at 130 °C under pure CO<sub>2</sub> - 10 min exposure to 100% RH). (d) Working capacities of the CO<sub>2</sub> uptake in the first and second cycles for **1-dmen**, **mmen-Mg<sub>2</sub>(dobpdc)**, **en-Mg<sub>2</sub>(dobpdc)**, **Mg<sub>2</sub>(dobpdc)**, and **Mg-MOF-74** using TG experiments. The first cycle was measured with fully activated samples in flue gas, and the second cycle was measured by following the sequence.

the actual CO<sub>2</sub> adsorptions of **en-Mg<sub>2</sub>(dobpdc)** and **mmen-Mg<sub>2</sub>(dobpdc)** are larger than that of **tmen-Mg<sub>2</sub>(dobpdc)** upon activation in pure Ar. This implies that successful regeneration under pure CO<sub>2</sub> contributes to the enhanced working capacity of **tmen-Mg<sub>2</sub>(dobpdc)**. On the other hand, the working capacity of **1-dmen** exceeds that of **tmen-Mg<sub>2</sub>(dobpdc)** because it exhibits high CO<sub>2</sub> uptake as well as facile regeneration. Therefore, both large CO<sub>2</sub> uptake and easy regeneration under pure CO<sub>2</sub> are responsible for a high working capacity.

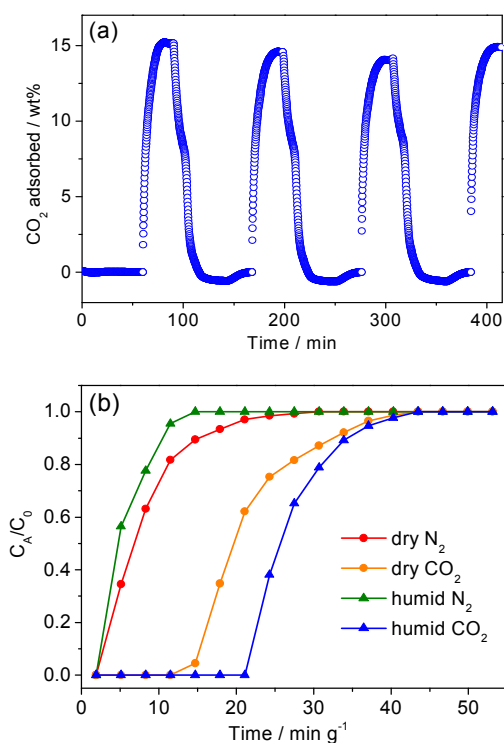
#### CO<sub>2</sub> uptake capacity under humid conditions

The reusability of a solid adsorbent in the presence of water vapor is also essential for relevant CO<sub>2</sub> capture applications.<sup>54</sup> We assessed the material's performance upon repeated exposure to humid environments. The solid sample can be fully saturated with CO<sub>2</sub> within the exposure time (10 min), because its initial rate of adsorption was estimated to be roughly 1.7 wt% min<sup>-1</sup> (Fig. S18). In this experiment, **1-dmen** was exposed to 100% RH for 10 min. The humidified sample was then reactivated under a pure CO<sub>2</sub> flow at 130 °C for 4 h,

followed by CO<sub>2</sub> adsorption at 40 °C. After 5 cycles run in this sequence (adsorption at 15% CO<sub>2</sub> and 40 °C, humidification at 100% RH, activation at 130 °C under pure CO<sub>2</sub>), a capacity loss of 5% is observed (Fig. 4c). To compare the CO<sub>2</sub> working capacity of **1-dmen** upon exposure to humidity with those of other adsorbents, we applied the same experimental protocols to the amine-grafted MOFs, **en-Mg<sub>2</sub>(dobpdc)** and **mmen-Mg<sub>2</sub>(dobpdc)**, and the MOFs with open metal sites, **Mg-MOF-74** and **Mg<sub>2</sub>(dobpdc)** (Fig. 4d). The capacity of **1-dmen** remains at significantly high values in subsequent cycles, while in comparison, the working capacities of the other MOFs during the first cycle are below 4.5 wt% and are reduced even further in the second cycle. From these results, the CO<sub>2</sub> working capacity of **1-dmen** outperforms those of the other tested materials that have primary and secondary diamines or open metal sites.

To examine the CO<sub>2</sub> adsorption capability under humid conditions, we performed time-dependent in-situ IR spectroscopy at 40 °C upon simultaneous exposure to 15% CO<sub>2</sub> and 100% RH (Fig. S19). The N-H stretching band (3397 cm<sup>-1</sup>) of the chemisorbed species appears under humid CO<sub>2</sub> flowing.

The characteristic peak still survives after purging the cell with pure N<sub>2</sub> for 1 min, while free CO<sub>2</sub> peaks disappear. This observation definitely supports the conclusion that CO<sub>2</sub> is preferably adsorbed onto the grafted amine groups even under humid conditions.



**Fig. 5** (a) CO<sub>2</sub> adsorption-desorption cycling curve for **1-dmen** in humid conditions. (b) Breakthrough curves for **1-dmen** under dry (N<sub>2</sub>, red circle; CO<sub>2</sub>, orange circle) and wet conditions (N<sub>2</sub>, green triangle; CO<sub>2</sub>, blue triangle).

Moreover, to probe the true effect of water vapor on CO<sub>2</sub> uptake, we performed humid adsorption-desorption cycles, exposing **1-dmen** to 15% CO<sub>2</sub> and 3.75% H<sub>2</sub>O balanced with He. The sample was placed in an automated chemisorption analyzer (Autochem II 2920) to test its adsorption of CO<sub>2</sub> at 40 °C for 30 min, followed by CO<sub>2</sub> desorption at 130 °C for 1 h. The reversible adsorption-desorption events occurred while CO<sub>2</sub> uptake of around 14.6 wt% was maintained (Fig. 5a), similar to the CO<sub>2</sub> adsorption amount under dry conditions. The framework structure of **1-dmen** remains intact after the cycling experiment in humid conditions, as shown by PXRD data (Fig. S20). To explore the dynamic separation capability, we ran breakthrough tests for a mixture gas containing 15% CO<sub>2</sub> in an N<sub>2</sub> gas stream. The sample bed was preheated at 130 °C for 4 h in a He atmosphere. The mixture gas was introduced to the solid packed in a column, and the effluent was detected by a gas chromatograph (Agilent 7890A). Under dry conditions, the solid held CO<sub>2</sub> for up to 14.7 min g<sup>-1</sup>, relative to the N<sub>2</sub> breakthrough time (Fig. 5b). To identify dynamic CO<sub>2</sub> separation in the presence of moisture, we carried out humid breakthrough experiments. While 5% water vapor was flowed

into the adsorbent bed prior to the breakthrough runs, a mixture gas of 15% CO<sub>2</sub> and 80% N<sub>2</sub> was infused into the fixed bed. The breakthrough time for CO<sub>2</sub> was equivalent to 21.1 min g<sup>-1</sup>, which is greater than that of the dry CO<sub>2</sub> capacity. The shorter retention time of CO<sub>2</sub> in dry conditions can be understood by the facile desorption of CO<sub>2</sub> from **1-dmen** under flowing dry inert gas, as shown in Fig. 3b. From the breakthrough data, it is evident that this material exhibits effective CO<sub>2</sub> separation from the mixture gas, due to the more enhanced interaction of CO<sub>2</sub> with amine groups than N<sub>2</sub>, which will be beneficial for practical CO<sub>2</sub> capture applications.

## Conclusions

The presented results show that the structure of **1-dmen** undergoes shrinkage upon CO<sub>2</sub> adsorption, and that the original structure is recovered when CO<sub>2</sub> is released from the solid. The selectivity factor of CO<sub>2</sub> over N<sub>2</sub> for this solid is on a par with those for the foremost CO<sub>2</sub>-capturing MOFs. Remarkably, the regeneration of the adsorbent is completed under vacuum or flowing Ar even at very low desorption temperatures, while the material maintains a high CO<sub>2</sub> adsorption capacity (above 13 wt%). Notably, the working capacity of **1-dmen**, relevant to post-combustion CO<sub>2</sub> capture applications, is exceptionally high at low desorption temperatures and upon exposure to humidity; its capacity exceeds those of the tested MOFs with amine grafting and open metal sites at the identical conditions. Overall, this material, with a record high working capacity at low regeneration temperatures, will be a promising adsorbent for a real post-combustion CO<sub>2</sub> capture process. To establish its use for other practical applications, it will be necessary to determine how this material will perform in the presence of not only humidity but also NO<sub>x</sub> and SO<sub>2</sub>.

## Experimental

All chemicals and solvents in the synthesis were reagent grade and used as received. H<sub>4</sub>dobpdc and **1-DMF** were prepared according to the literature.<sup>38</sup>

**[Mg<sub>2</sub>(dobpdc)(dmen)<sub>1.8</sub>(H<sub>2</sub>O)<sub>0.2</sub>] (1-dmen)**. A sample of fully activated **1** (100 mg, 0.31 mmol) was loaded in a Schlenk flask under a glove box. A solution of dry hexane (100 mL) with 20 equiv of N,N-dimethylethylenediamine (dmen, 0.68 mL, 6.27 mmol) was transferred to the flask using a cannula. The suspension was stirred for 18 h at room temperature. The solid was separated by filtration and washed with dry hexane several times. The resulting residue was immersed in dry hexane for 72 h and then evacuated at 130 °C for 4 h to obtain an off-white powder. Yield: 150 mg (99.5%). Anal. Calcd for C<sub>21.2</sub>H<sub>28.6</sub>Mg<sub>2</sub>N<sub>3.6</sub>O<sub>6.4</sub> [**1-dmen**-(H<sub>2</sub>O)<sub>0.3</sub>]: C, 52.34; H, 5.87; N, 10.24. Found: C, 52.34; H, 5.93; N 10.37.

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## Graphical Abstract

The amine functionalized material (**1-dmen**) shows record high working capacity of CO<sub>2</sub> capture at low regeneration temperatures compared with other MOFs. Furthermore, this performance is maintained upon exposure to humidity. This framework with significant working capacity at low temperature serves as a promising adsorbent for a real post-combustion CO<sub>2</sub> capture process.

